```c
// A Code For String Operation......
#include<stdio.h>
#include<string.h>
int main()
{
    int i,j,Pos = 0, LenS = 0, LenP = 0;
    char Str1[500] = "", Item[500] = "", Sub1[500]="", Sub2[500]="", Insert[500]="";

    printf("Enter The String Please : ");
    gets(Str1);

    printf("\nEnter The Item String Please : ");
    gets(Item);

    printf("\nEnter The Position Please : ");
    scanf("%d", &Pos);

    LenS = strlen(Str1);
    LenP = strlen(Item);

    for( i=0; i < Pos; i++ )
        Sub1 [i] = Str1[i];
    j = 0;
    for( i= Pos - 1; i < LenS; i++ )
    {
        Sub2[j] = Str1[i];
        j++;
    }

    strcat(Insert,Sub1);
    strcat(Insert,Item);
    strcat(Insert,Sub2);
        printf("\n");
    puts(Insert);

return 0;
}
```