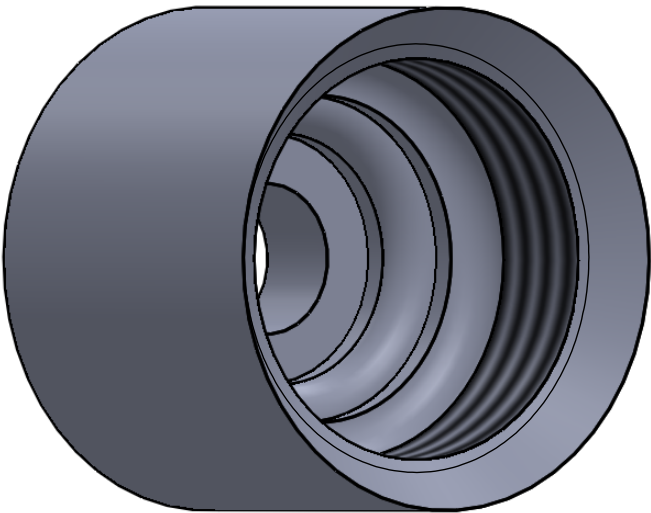
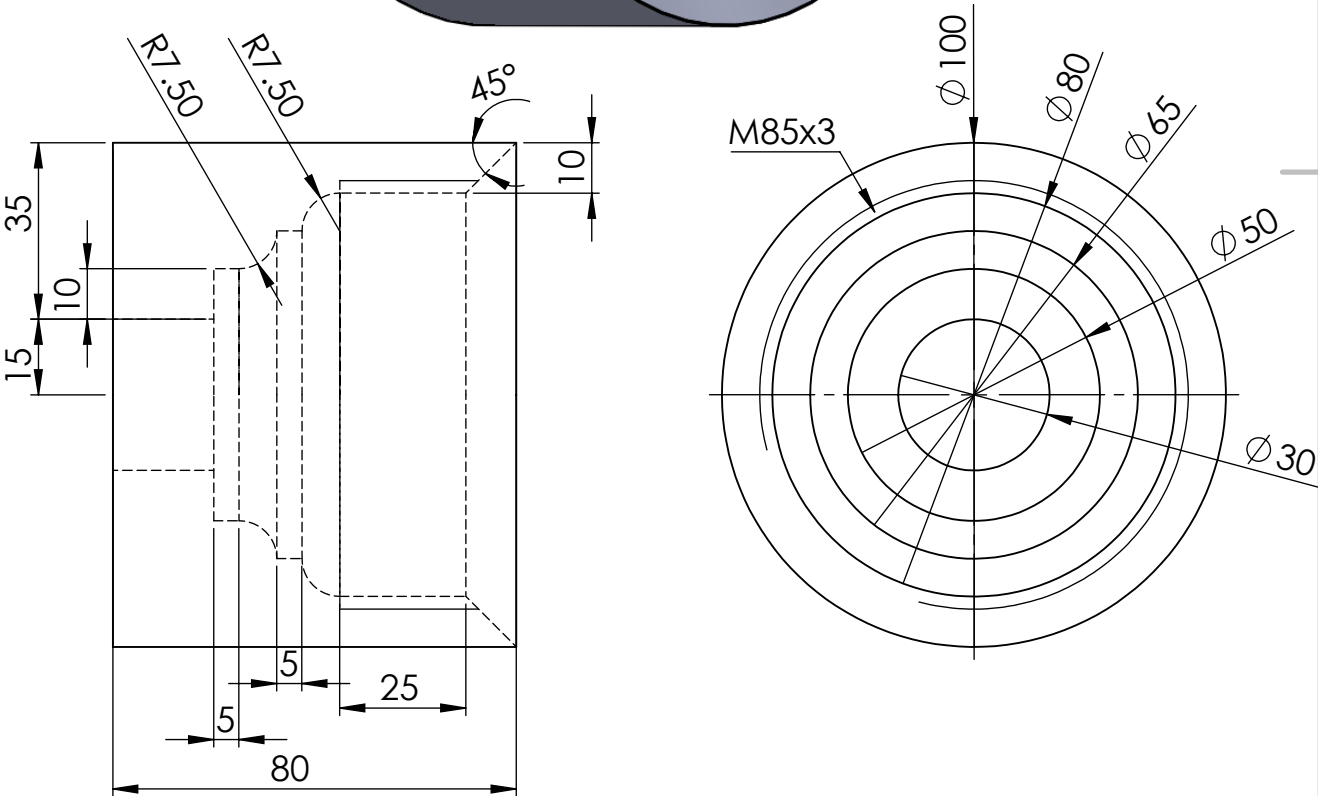


4	3	2	1																			
F	Sr.	Parameter	Value																			
	1	Initial workpiece diameter	100 mm																			
	2	Initial workpiece length	100 mm																			
	3	Clamp length (L2)	15 mm																			
	4	Spindle speed	1000 rpm																			
	5	Feed	0.3 mm/rev																			
	6	Maximum depth of cut	5 mm																			
E				E																		
D				D																		
C	<div>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS SURFACE FINISH: TOLERANCES:   LINEAR:   ANGULAR:</div> <div>FINISH:</div> <div>DEBURR AND BREAK SHARP EDGES</div> <div>DO NOT SCALE DRAWING</div> <div>REVISION</div> <div>All dimensions are in mm</div> <div>TITLE:</div> <div>DWG NO.</div> <div>Lathe 4</div> <div>A4</div> <div>SCALE:1:2</div> <div>SHEET 1 OF 1</div>			C																		
B	<table><tr><td>NAME</td><td>SIGNATURE</td><td>DATE</td></tr><tr><td>DRAWN</td><td></td><td></td></tr><tr><td>CHK'D</td><td></td><td></td></tr><tr><td>APPV'D</td><td></td><td></td></tr><tr><td>MFG</td><td></td><td></td></tr><tr><td>Q.A</td><td></td><td></td></tr></table> <div>MATERIAL:</div> <div>WEIGHT:</div>			NAME	SIGNATURE	DATE	DRAWN			CHK'D			APPV'D			MFG			Q.A			B
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