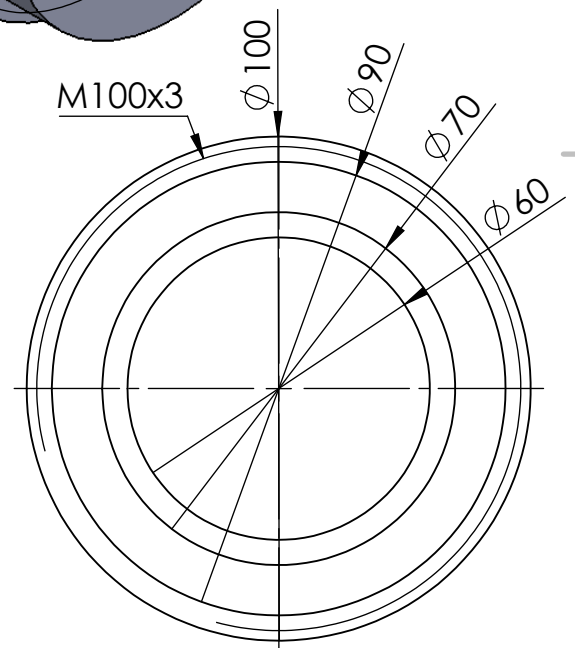
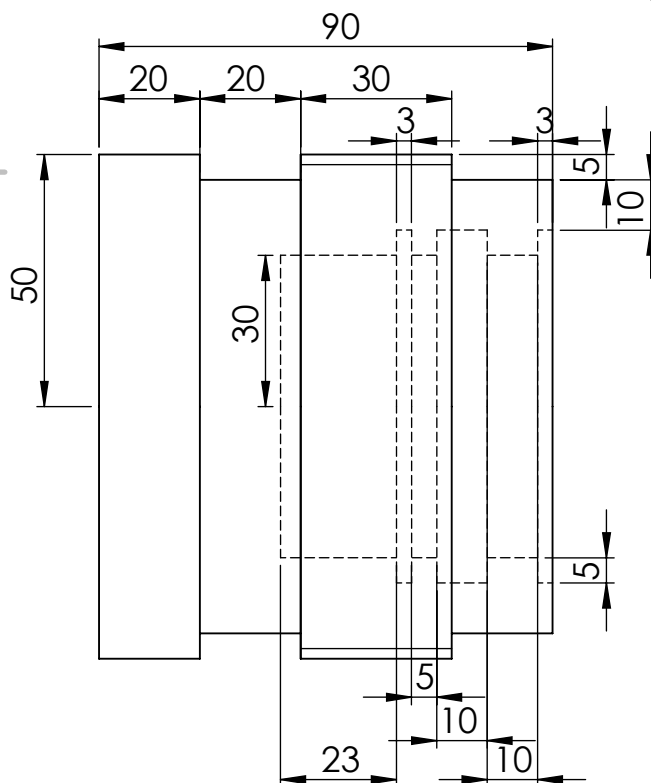
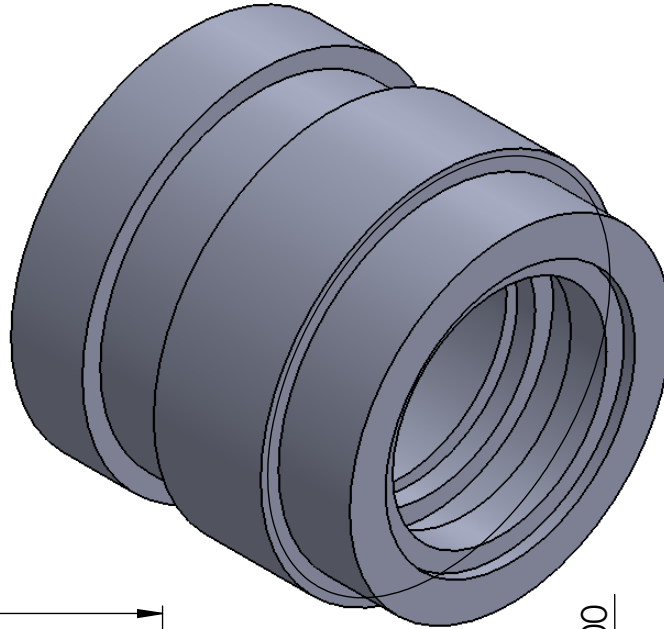


Sr.	Parameter	Value
1	Initial workpiece diamter	100 mm
2	Initial workpiece length	100 mm
3	Clamp length	15 mm
4	Spindle speed	1000 rpm
5	Feed	0.3 mm/rev
6	Maximum depth of cut	1 mm



UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN MILLIMETERS  
SURFACE FINISH:  
TOLERANCES:  
    LINEAR:  
    ANGULAR:

**FINISH:**

DEBURR AND  
BREAK SHARP  
EDGES

DO NOT SCALE DRAWING

REVISION

All dimensions are in mm

	NAME	SIGNATURE	DATE			
DRAWN						
CHK'D						
APPV'D						
MFG						
Q.A				MATERIAL:		
				WEIGHT:		

TITLE:	
DWG NO.	Lathe 5c
	A4
SCALE:1:2	SHEET 1 OF 1