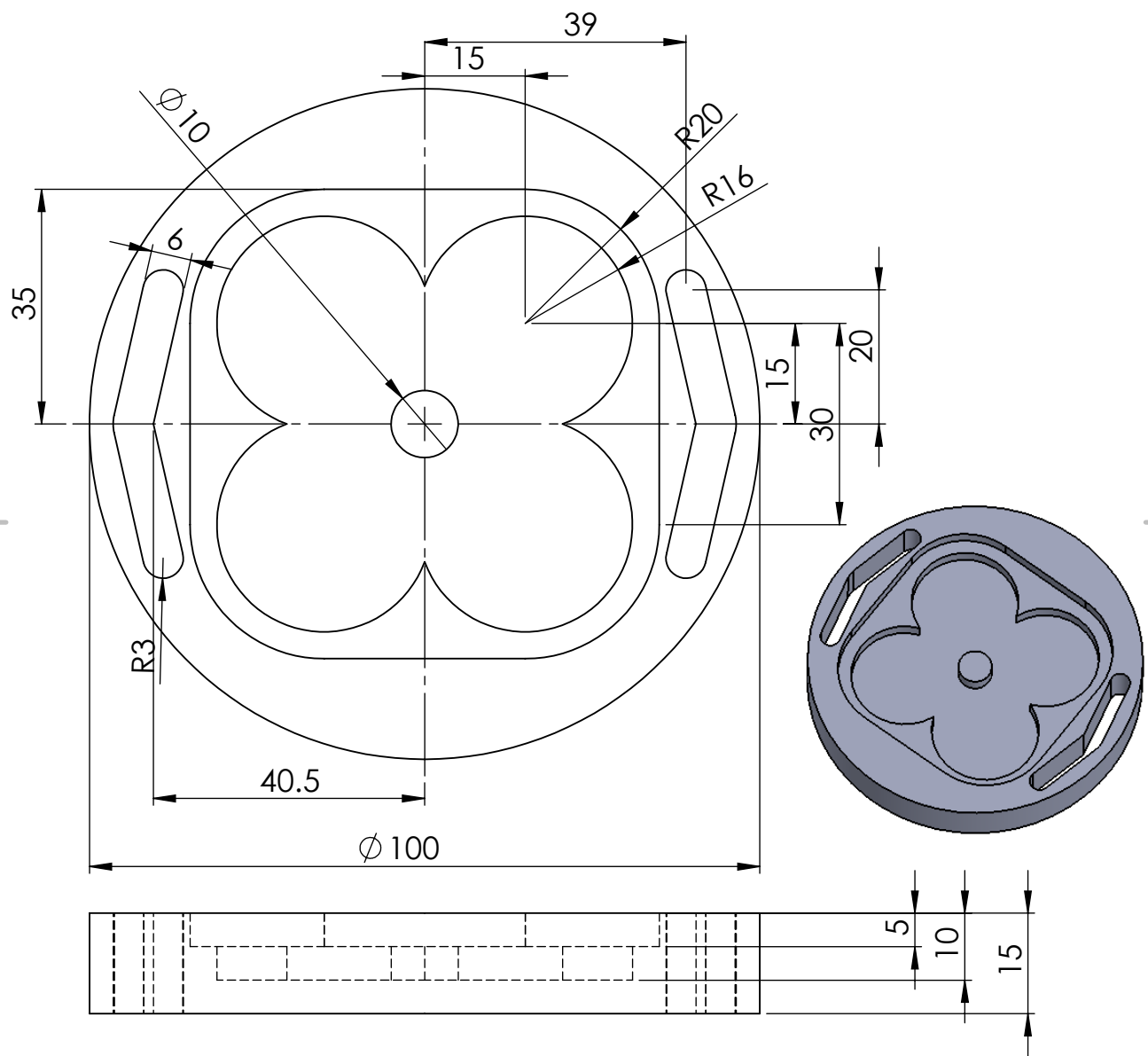


Sr.	Parameter	Value
1	Initial workpiece diameter	100 mm
2	Initial workpiece height	15 mm
3	End mill types	Cylindrical
4	Cylindrical mill 1 & 2 diameters	6 mm and 10 mm
5	Cylindrical mill length	25 mm
6	Maximum depth of cut	5 mm
7	Tool rotation speed	500 rpm



UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN MILLIMETERS
SURFACE FINISH:
TOLERANCES:
LINEAR:
ANGULAR:

FINISH:

DEBURR AND
BREAK SHARP
EDGES

DO NOT SCALE DRAWING

REVISION

All dimensions are in mm

	NAME	SIGNATURE	DATE	
DRAWN				
CHK'D				
APPV'D				
MFG				
Q.A				

MATERIAL:

WEIGHT:

TITLE:

DWG NO.

SCALE:1:2

Lab 9

SHEET 1 OF 1

A4