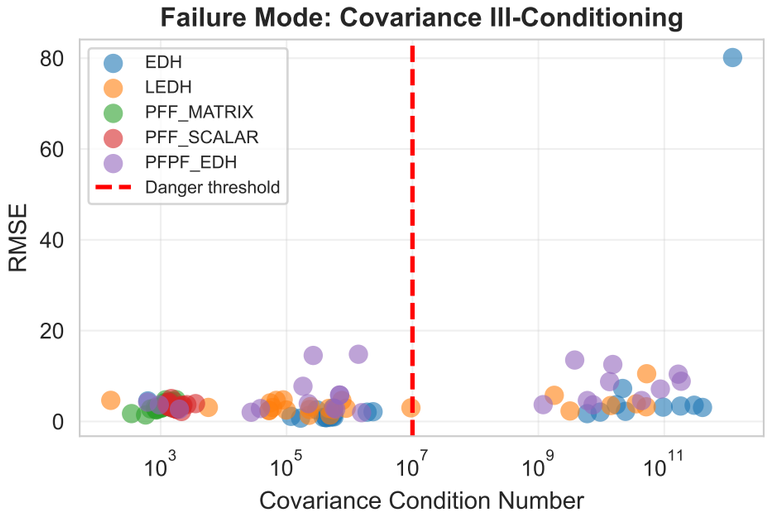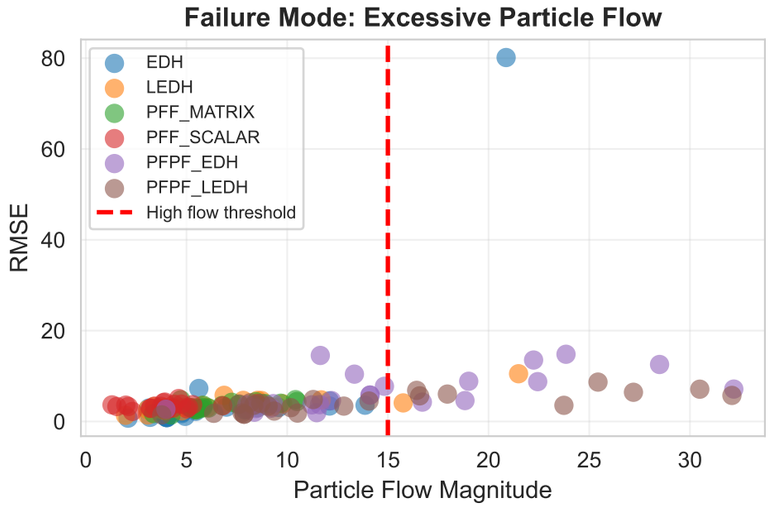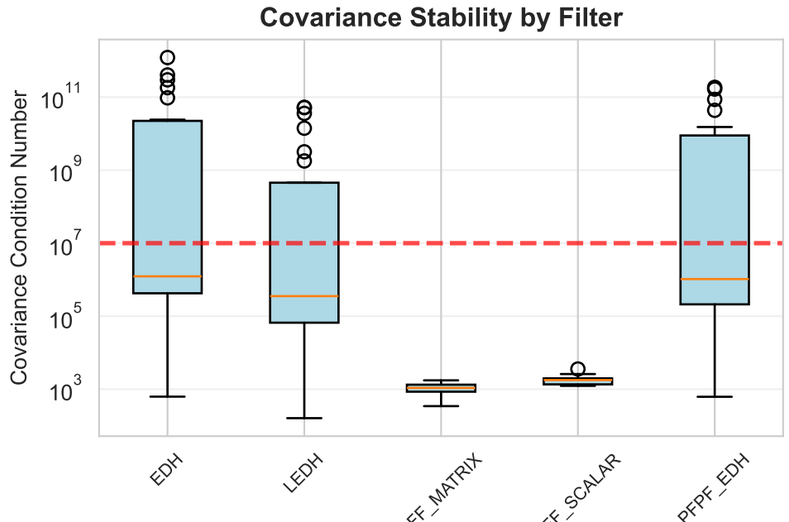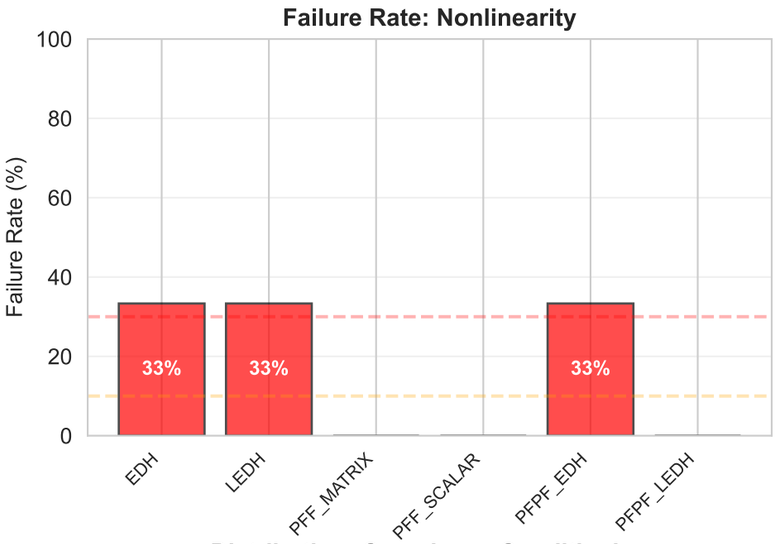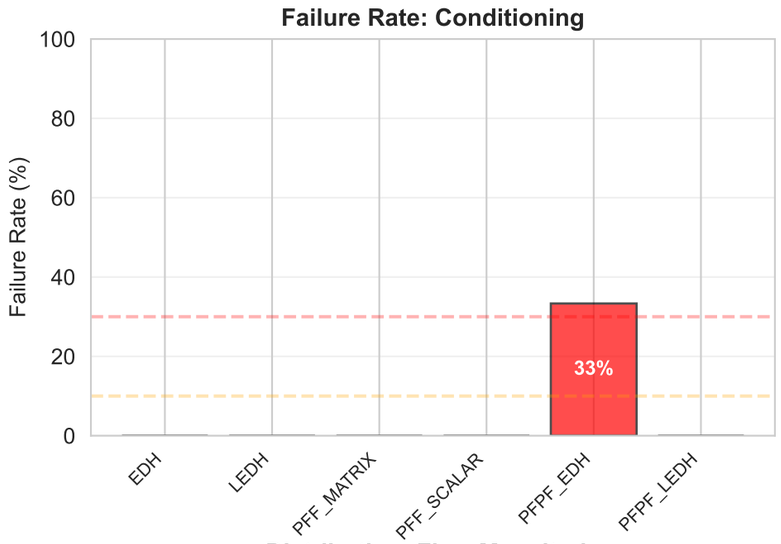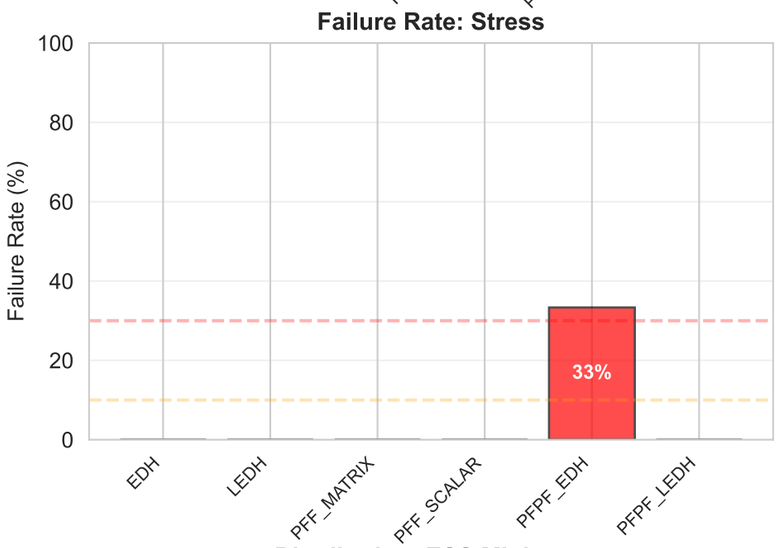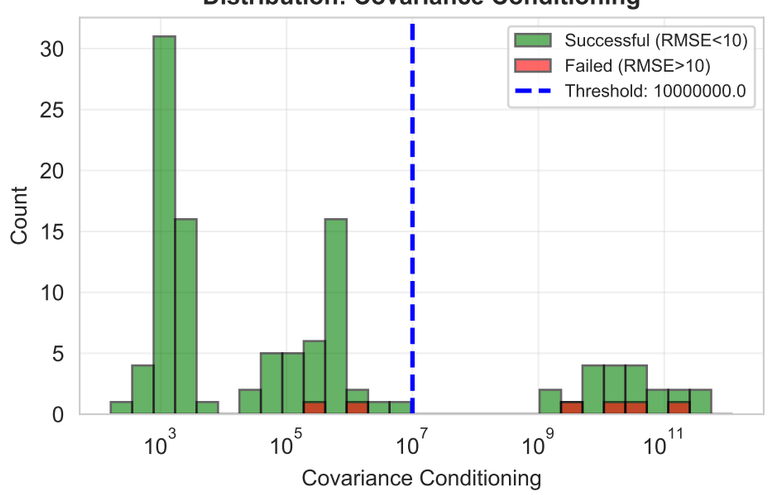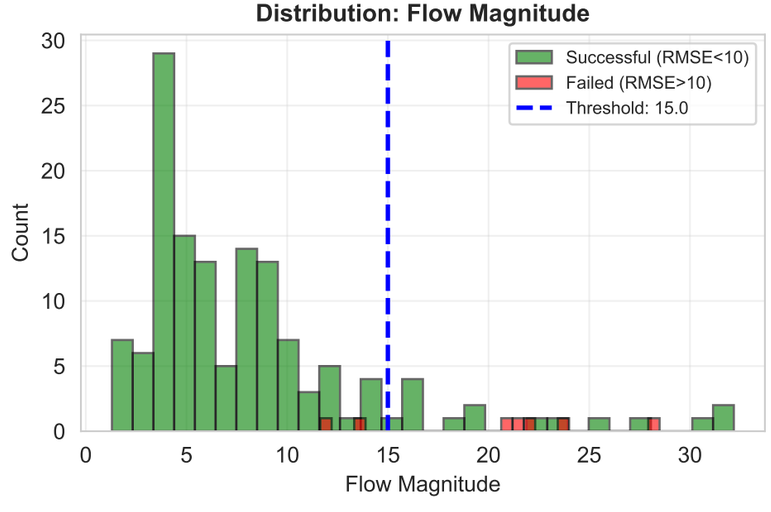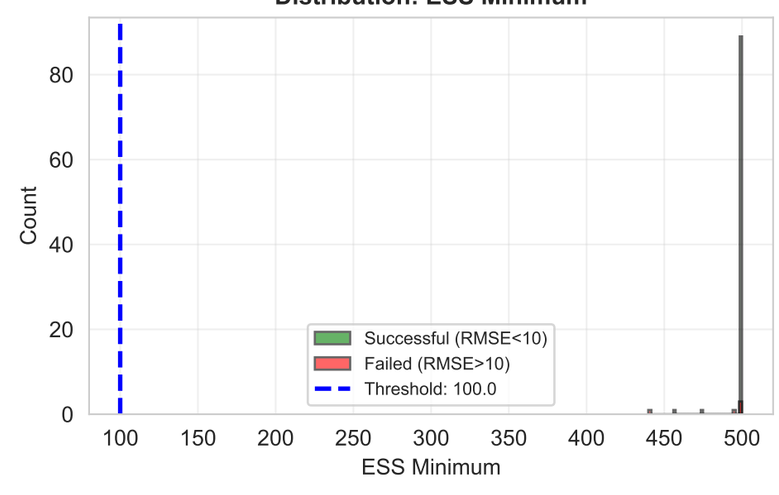Failure Mode Analysis: WHY Do Filters Fail?