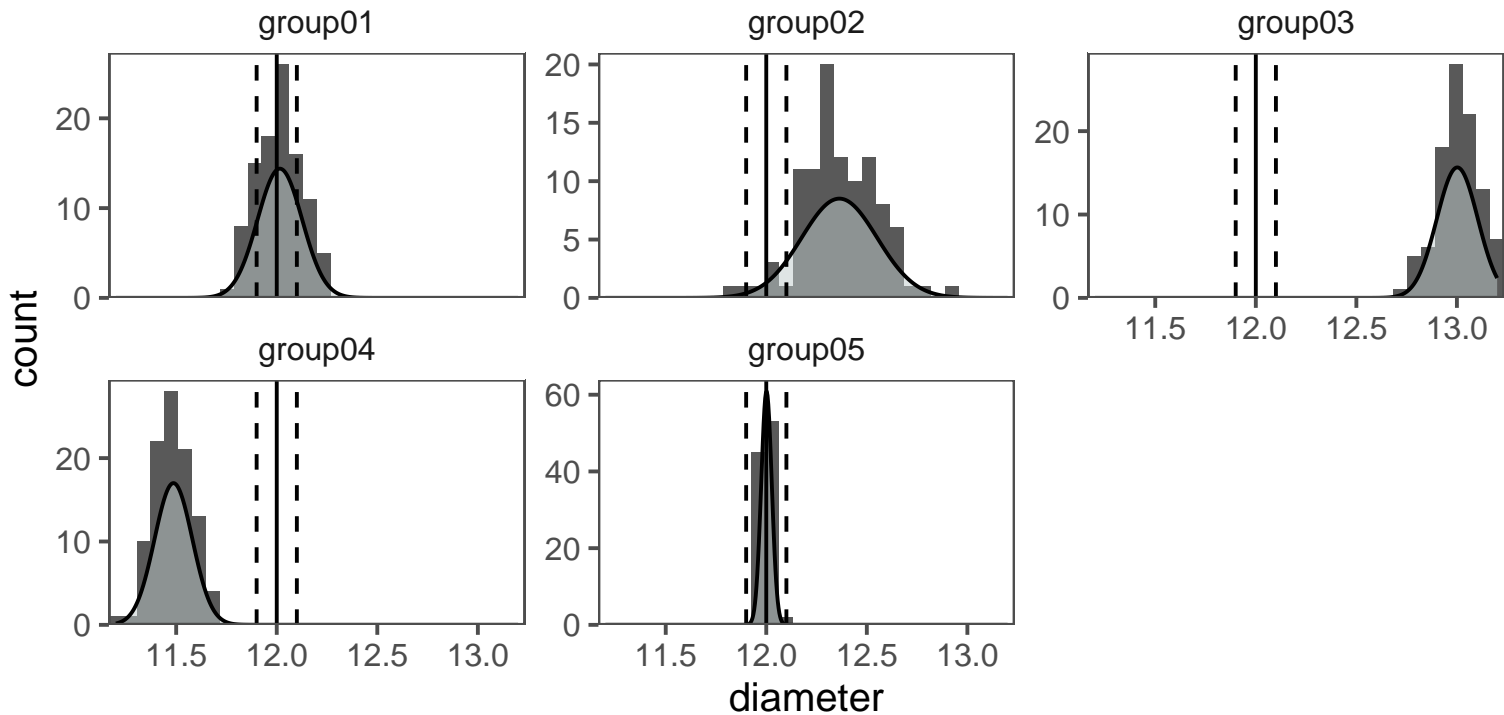


The drive shaft data with overlaid normal distributions



Normal Distribution

Specification - - lower limit — nominal - - upper limit