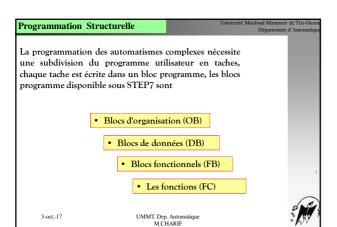
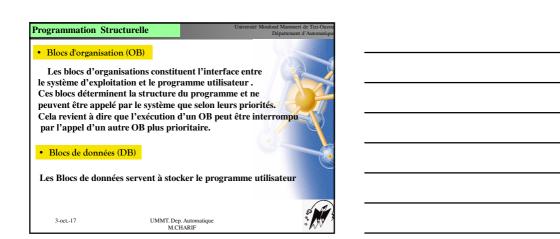


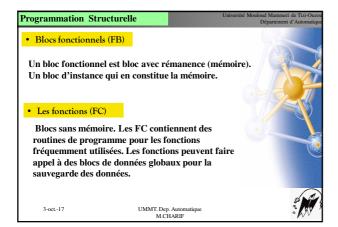
Programmation Structurelle Programmation Structurée Pour les automatismes complexes, la subdivision en parties plus petites est recommandée, celles-ci correspondent aux fonctions technologiques du processus, et sont appelées blocs (programmation structurée). Cette structuration offre les avantages suivants : • Écriture des programmes importants en mode simplifier ; • Standardiser certaines parties du programme ; • Simplifier l' organisation du programme ; • Modifier facilement le programme ; • Simplifier le test du programme ; • Faciliter la mise en service.

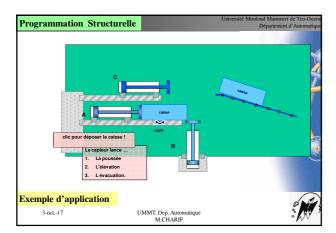
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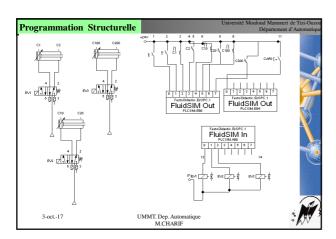
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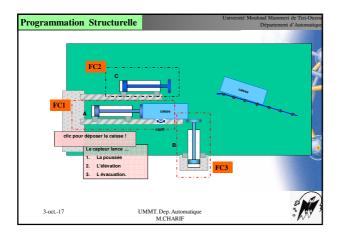


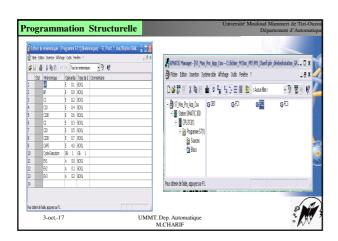


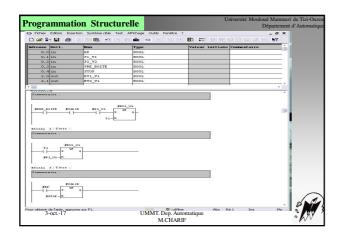




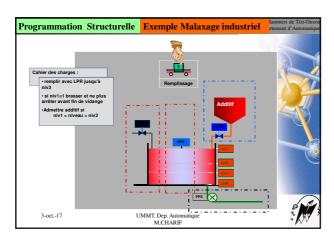


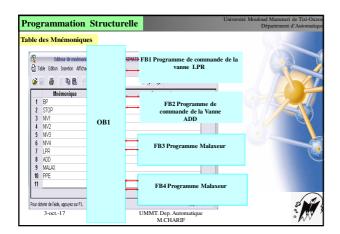






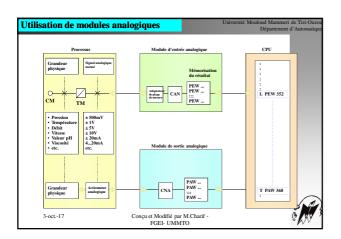


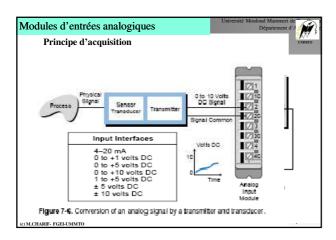


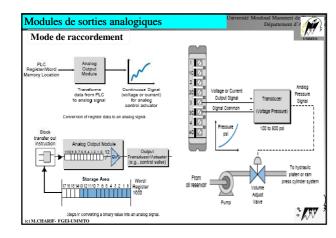


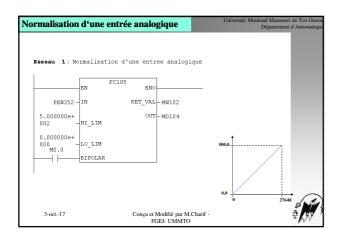


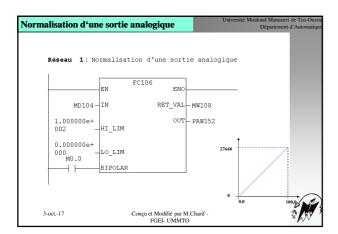


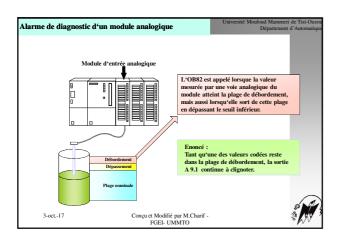


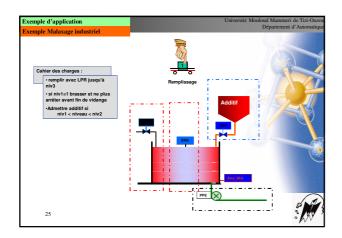




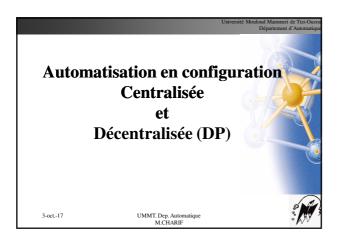


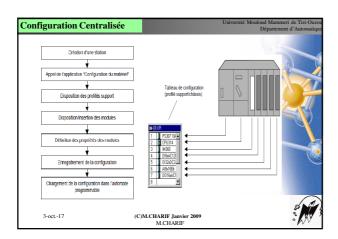


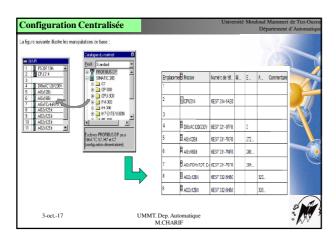


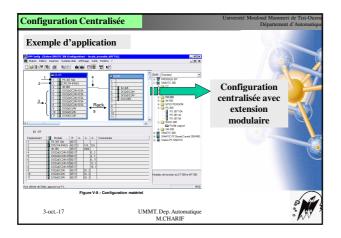


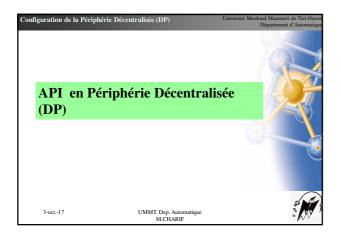


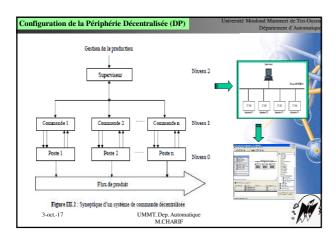


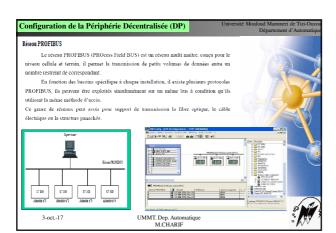


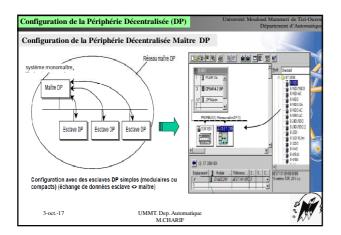


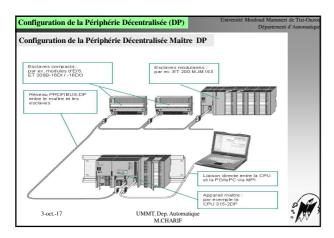


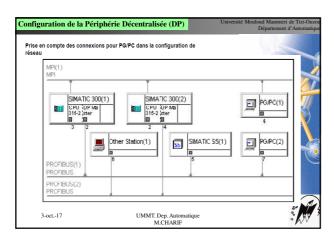


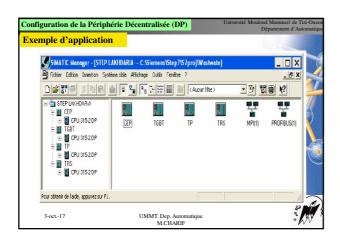


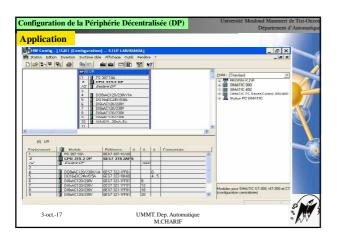


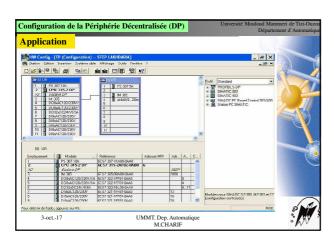


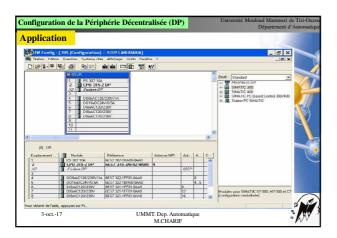


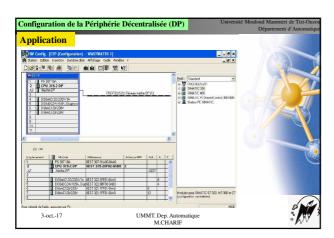


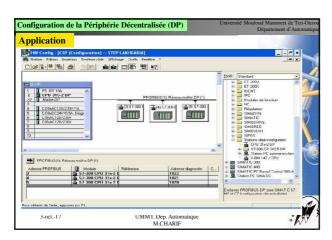












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