

承認書

FOR APPROVAL

客戶名稱

Customer:

松山湖材料實驗室

機種

Product:

客戶料號

Part No.:

客戶確認回覆:
Customer Approval Status:

確認

簽核:
Signature:

楊

合格 PASSED

拒收 REJECTED

昇威資料 SOUNDWELL'S INFORMATION

機種類別

ENCODER

Product:

品號

EC110201M2D-HA1-466

Part No.:

規格

Specification: 15P6-KV135A050-N1 (送货单标签只写流水号)

樣辦批號

Samples lot No.:

22171909286G

圖號

Drawing No.:

C-EC11XX-0051

摘要

Note:

承辦 Prepared By	校對 Proofed By	審核 Checked By	營業部 Sales Department
 19-09-20 李苗	 19-09-20 歐陽昌雄	 19-09-20 蘇朝暉	梁炳輝

東南亞首家榮獲TUV & SQCC ISO9002證書之電位器製造商

The First Potentiometers Manufacturer in South Eastern Asia Certified By ISO9000
ISO14001 TS16949認證企業

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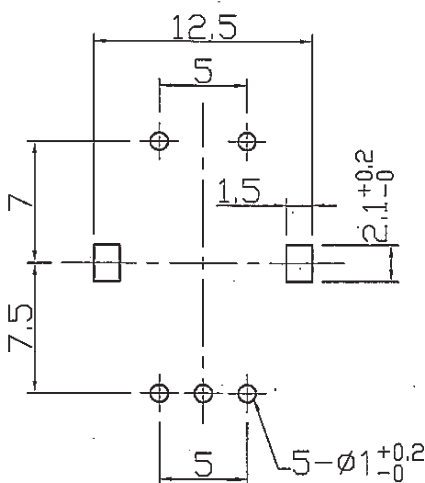
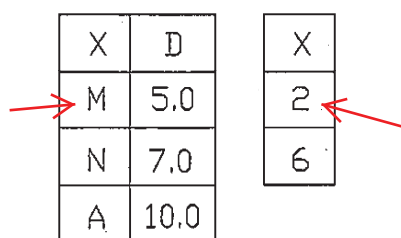
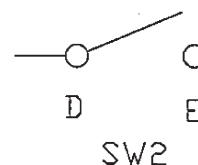
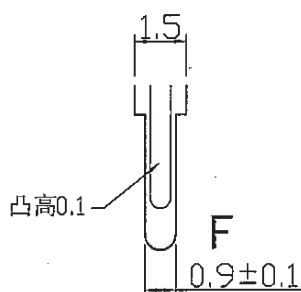
香港公司: 昇威電子元件有限公司

SOUNDWELL ELECTRONIC COMPONENTS CO., LTD
香港九龍觀塘開源道六十四號源成中心十一樓五室
Room 5, 11/F., Yen Sheng Centre,
64 Hoi Yuen Road, Kwun Tong, Kowloon, Hong Kong
TEL: (00852) 27966770 (12 Lines) FAX: (00852) 27530400
E-mail: sw@soundwell-cn.com
Website: www.soundwell-cn.com





大陸工廠: 廣東昇威電子製品有限公司

SOUNDWELL ELECTRONIC PRODUCTS (GUANG DONG) CO., LTD
東莞市塘廈鎮鳳凰崗昇威工業園
Soundwell Industrial Park, Feng Huang Gang, Tang
Xia Town, Dong Guang City
TEL: (0769) 38833333 / 86856888 FAX: (0769) 87930111 / 87930222





注：1、重点管控尺寸A~F。

01			03		
00	ORIGINAL DRAWING		11.10.15	02	
ISSU.	REVISION		DATE	ISSU.	
  			TOL. UNLESS OTHERWISE SPEC.		 SOUNDWELL ELECTRONIC 编码器
BASIC DIMENSIONS		TOL.	TITLE:		
DSGD.	CHKD.	APPD.	L ≤ 10	± 0.3	MODEL: EC110201XXD-HA1-KVXXXXXXX
			10 < L	± 0.5	
SCALE			100 ≤ L	± 0.8	DRAWING NO: C-EC11XX-0051
UNIT			ANGLE	± 5°	
mm					NO:

EC1102 SERIES SPECIFICATION

EC1102 系列规格书

1/5P

1、General 一般事项

1-1、Scope 适用规格

This specification applies to 11mm size low-profile thin rotary encoder (incremental type) for microscopic current circuits, used in electronic equipment.

本规格书为11mm小型回转式编码器（增量型），适用于电子设备内微小电子电路。

1-2、Standard atmospheric conditions标准状态

Unless otherwise specified ,the standard range of atmospheric conditions for making measurements and test is as following limits:

除另有规定外，测量应在以下状态下进行：

Ambient temperature温度：15°C to 35°C

Relative humidity相对湿度：25% to 85%

Air pressure气压：86kPa to 106kPa

1-3、Operating temperature range

使用温度范围：-40°C to 85°C

1-4、Storage temperature range

保存温度范围：-40°C to 85°C

2、Construction 构造

2-1 Dimensions 尺寸

Refer to attached drawing 见所附成品图

3、Rating 额定值

3-1、Rated voltage 额定电压: DC 5V

3-2、Maximum operating current (resistive load)最大额定电流（阻抗负载）

Each lead 各相导线：0.5mA (Max 10mA; Min 0.5mA)

Common lead 公共导线：1mA (Max 10mA; Min 0.5mA)

4、Application Notes 使用上的事项

4-1. Avoid storing the products in a place at high temperature, high humidity and in Corrosive gases. Please use this product as soon as possible with 6 months limitation . If any remainder left after packing is opened, please store it with proper moistureproofing, gasproofing etc.

避免储藏于高温,潮湿及腐蚀的场所. 产品购入后尽可能在6个月内使用完. 拆包装后未使用完的剩余产品需储藏于防潮防毒的环境下.

4-2. The encoder pulses count method should be designed with taking operating speed ,sampling time and design software into cosideration.

编码器信号的计算方法应将操作的速度,信号的取样时间及电子回路中的微电脑软体等考虑进去.

4-3. With this products ,detent positon will always be aligned with A-OFF or ON phase. Therefore make the A phase of the microcom-puter the reference at the soft ware design stage.

此产品在定位点状态时A相波形是处于OFF或ON状态,因此在设计软体时请留意此现象.

4-4. At design of the pulse count process. Using the C/R filter circuit is Recommended.

在设计时要考虑到杂讯,须使用C/R滤波电路.

4-5. Care must be taken not to expose this product to water or dew to prevent possible problem in pluses output waveform.

本产品请勿碰触到水,可能会导致输出波形的异常.

4-6. When encoder are used, the speed is suitable for controlling with 360°/s. The highest speed will lead that IC doesn't obtain signal.

Mean while,the slide contact in the inside of product can be divorced form in order to be poor conatct.

在使用编码品时速度宜控制在360°/s 内，转速过快会导致IC抓取不到信号及产品内部的接触刷会瞬间脱离产生接触不良。

EC1102 SERIES SPECIFICATION

EC1102 系列规格书

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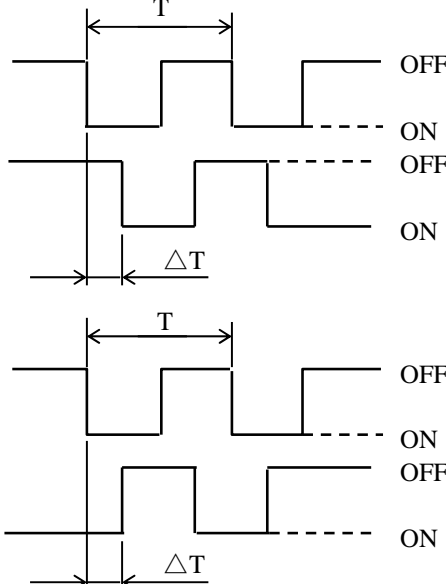
5、 ELECTRICAL CHARACTERISTICS电气性能

ITEM 项 目	CONDITIONS 条 件		SPECIFICATIONS 规 格
5-1、 Output signal format 输出信号	Note: Output signal is 1 pulse per 2 detents. And terminal A-C is pulse ON or OFF at detent position. No specified output of terminal B-C at detent position. 注意事项：输出信号方式是2个定位1个脉冲。在定位点位置时A-C端子处于ON或OFF状态，而B-C端子间不作特定要求。		2 Phase-different signals (signal A, signal B) Details shown in 〈fig.1〉 (The broken line shows detent position.) A、B两信号输出相位差,输出波形详见(图1)。虚线表示带卡点装置的卡点处位置。
	Shaft rotational direction 轴回转方向	Signal 信号	Output (fig.1) 输出波形 (图1)
	C.W. 顺时针方向	A(Terminal A-C) A(A-C端子间)	OFF ON
		B(Terminal B-C) B(B-C端子间)	OFF ON
	C.C.W 逆时针方向	A(Terminal A-C) A(A-C端子间)	OFF ON
		B(Terminal B-C) B(B-C端子间)	OFF ON
5-2、 Resolution 分解能力	Number of pulses in 360° rotation. 回转360°的输出脉冲数。		15 pulses/360° for each phase 15个脉冲/360°
5-3、 Switching characteristics 开关特性	<p>Measurement shall be made under the condition as follows.</p> <p>1)Shaft rotational speed : 360°/s</p> <p>2)Test circuit : (fig.2)</p> <p>下(图2)所示回路,轴以360°/s的速度回转测定。</p> <div style="display: flex; justify-content: space-around; align-items: flex-start;"> <div style="text-align: center;"> <p>fig.2</p> </div> <div style="text-align: center;"> <p>〈fig.3〉 图3</p> </div> </div> <p>(Note) Code-OFF area :The area which the voltage is 3.5V or more. Code-ON area :The area which the voltage is 1.5V or less. (注) 编码器OFF指输出电压3.5V以上的状态。 编码器ON指输出电压1.5V以下的状态。</p>		
5-3-1、 Chattering 振荡	Specified by the signal's passage time from 1.5V to 3.5V of each switching position (code OFF~ON or ON~OFF) (Fig.3) 编码从OFF → ON 或 ON → OFF时, 输出1.5V~3.5V通过的时间应符合规定。(图3)		On the case within detent, B signal will be irregular oscillation.带卡点时,在卡点位置上的B信号振荡无规定。 $t_1, t_3 \leq 3 \text{ ms}$
5-3-2、 Sliding noise (Bounce) 滑动杂音(突跳)	Specified by the time of voltage change exceed 1.5V in code-ON area. When the bounce has code-ON time less than 1mS between chattering (t1 or t3).the voltage change shall be regarded as a part of chattering. When the code-ON time between 2 bounces is less than 1mS.they are regarded as 1 linked bounce. 编码ON部分的1.5V以上的电压变动时间在振荡t1,t3之间会产生1毫秒以上1.5V以下的ON部分. 另外, 如果各突跳间1.5V以下的范围在1毫秒以上时,则判定为另一个突跳。		$t_2 \leq 2 \text{ ms}$

EC1102 SERIES SPECIFICATION

EC1102系列规格书

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5、ELECTRICAL CHARACTERISTICS电气性能		
ITEM 项 目	CONDITIONS 条 件	SPECIFICATIONS 规 格
5-3-3、Sliding noise 滑动噪音	The voltage change in code - OFF area. 编码OFF部分的电压变动。	3.5V Min 3.5V 以上
5-4、Phase difference 相位差	<p>Measurement shall be made under the condition which the shaft is rotated in $360^{\circ}\cdot S^{-1}$ (constant speed).以$360^{\circ}/s$的速度测量。 (Fig.4)图4</p> <p>C W 顺时针方向</p> <p>A信号(A~C间) Signal A</p> <p>B信号(B~C间) Signal B</p> <p>C C W 逆时针方向</p> <p>A信号(A~C间) Signal A</p> <p>B信号(B~C间) Signal B</p> 	<p>$\Delta T \geq 6 \text{ ms}$</p> <p>In(fig.4) 见图4</p>
5-5、Insulation resistance 绝缘电阻	Measurement shall be made under the condition which a voltage of 250V DC 1min is applied between individual terminals and bushing. 在端子和安装板间施加电压 250V DC 1分钟。	Between individual terminals and bushing 100 MΩ Min 端子安装板间电阻100 MΩ以上。
5-6、Dielectric strength 耐电压	A voltage of 300V AC shall be applied for 1 minute between individual terminals and bushing. 在端子和安装板间施加 AC 300V电压1分钟。	Without arcing or breakdown. 不得有绝缘破坏。
6、Mechanical characteristics 机械性能		
6-1、Total rotational angle 全回转角度		360°(Endless) 360°(无止挡点)
6-2、Detent Torque 定位点力矩	Only suitable for C.C. equipment. 只适用于附卡点装置	$6 \pm 3 \text{ mNm}$ ($60 \pm 30 \text{ gf.cm}$)
6-3、Number and position of detent 定位点数及位置	Only suitable for C.C. equipment. 只适用于附卡点装置	30 detents(Step angle: $12^{\circ} \pm 3^{\circ}$) 30点定位 (间隔角度 $12^{\circ} \pm 3^{\circ}$)
6-4、Push-pull strength of shaft 轴推拉强度	Pull static load of 100 N(10 kgf) for 20s and push static load of 100 N (10 Kgf)for 10s shall be applied to the shaft in the axial direction . (After soldering of the PC board) 在轴端, 沿轴向施加100 N(10 kgf)的静负荷力拉力20秒钟和施加100 N (10 Kgf)推力10秒钟(焊锡固定在PCB上)。	Without damage or excessive play in shaft . No excessive abnormality in rotational feeling.And electrical characteristics shaft be satisfied. 轴无破损, 旋转、电气性能无异常。
6-5、Terminal strength 端子强度	A static load of 3N(0.31kgf) shall be applied to the tip of terminals for 10 s in any direction. 端子前端的任意方向施加3N(0.31kgf)的静负荷力10秒钟.	Without excessive play in terminal or poor contact. 端子不得有明显松动及接触不良。
6-6、Shaft wobble 轴摆动	A momentary load of 2N(200 gf) shall be applied at the point 2mm from the tip of the shaft in a direction perpendicular to the axis of shaft. 在轴前端2mm处,沿径向瞬间施加2N (200 gf)的力. L:Distance between mounting surface and measuring point on the shaft.	<p>Bushing length Wobble</p> <p>轴套长 (mm) 摆动 (mmp-p less)</p> <p><input checked="" type="checkbox"/> 5 0.3*L/20</p> <p><input type="checkbox"/> 7 0.25*L/20</p> <p><input type="checkbox"/> 10以上 0.2*L/20</p>

EC1102 SERIES SPECIFICATION

EC1102 系列规格书

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6、Mechanical characteristics 机械性能		
ITEM 项 目	CONDITIONS 条 件	SPECIFICATIONS 规 格
6-7、Side thrust strength of shaft 轴的垂直押引强度	A load of 20N(2.04Kgf) shall be applied at the point 5mm from the tip of the shaft in a direction perpendicular to the axis of shaft for 10 s. 在轴前端5 mm处加20 N(2.04 Kgf)的静负荷力10 s.	Without excessive play of bending in shaft. No mechanical abnormally. 轴不得有明显松动及接触不良.
6-8、Shaft play in rotational wobble 轴的回转方向摆动	Testing by angle board. 用角度板测定.	2° Max 2° 以下
6-9、Shaft play in axial direction 轴向间隙	The pull / push load of 0.5N(51gf) shall be imposed on the shaft. 在轴上施加0.5N(51gf)的推力或拉力.	0.2 mm Max. 0.2 mm以下.
7、Endurance characteristics 耐久性能		
7-1、Rotational life 回转寿命	The shaft of encoder shall be rotated to 30,000 cycles at a speed of 600~800 cycles/H without electrical load,after which measurements shall be made. 在无负荷条件下轴以600~800周/小时速度回转 30,000 周。 1 cycle: rotate 360° CCW rotate 360° CW 1周指顺时针转360°逆时针转360°。	Chattering t1,t3≤5ms Bounce t2≤3ms 振荡: t1,t3≤5ms; 突跳: t2≤3ms Detent torque:Relative to the previously specified value 50%. 定位力矩: 为原始规格值的50% Shaft wobble should be within 150% of the specifications. 轴摆动为原始规格值的150%以内 Shaft play in rotational wobble:4° Max. 轴的回转方向摆动: 4°以内
7-2、Damp heat 耐湿性	The encoder shall be stored at temprature of 40±2°C with relative humidity of 90% to 95% for 240±10H in a thermostatic chamber .And the encoder shall be subjected to standard atmospheric conditions for 1.5H, After which measurements shall be made. 温度40±2°C,湿度90~95%的恒温恒湿槽中放置240±10小时后,在常温、常湿中放置1.5小时后测试.	SW Contact resistance:200 mΩ max. Encoder characteristics item: 5-1、5-5、5-6、6-2
7-3、Dry heat 耐热性	The encoder shall be stored at a temperature of 80±3°C for 240±10H in a thermostatic chamber.And then the encoder shall be subjected to standard atmospheric conditions for 1.5H .After witch measurement shall be made.温度80±3°C的恒温箱中放置240±10小时,常温、常湿放置1.5小时后测试.	Push switch characteristics item: 1-2-3、1-2-4、1-3-2、1-3-3 The same as the initial specifications. 开关接触阻抗小于200 mΩ。 编码器特性项目: 5-1、5-5、5-6、6-2
7-4、Cold 低温特性	The encoder shall be stored at a temperature of -40±3°C for 240±10H in a thermostatic chamber.And then the encoder shall be subjected to standard atmospheric conditions for 1.5H .After witch measurement shall be made .温度-40±3°C的恒温箱中放置240±10小时,常温、常湿放置1.5小时后测试.	按压开关特性项目: 1-2-3、1-2-4、1-3-2、1-3-3应同原规格值相同。
7-5、Solder ability 焊锡性	The terminals shall be immersed into solder bath at 260°C±5°C for 3s±1s in the same manner as para. 端子在260°C±5°C温度的焊锡槽内浸锡3秒±1秒。	A new uniform coating of solder shall cover 75% minimum of the surface being immersed. 浸渍面须有75%以上焊锡附着
7-6、Resistance to Soldering heat 耐焊接热	Manual soldering手工焊接 Bit temperature of soldering iron: 350°C less than Application time of soldering iron: within 3s 温度350°C以下, 时间3秒以内。 Dip soldering槽焊 Printed wiring board : copper clad laminate board with thickness of 1.6mm. 使用基板: t=1.6mm的覆铜板。 Preheating : 1、Surface temperature of board: 100°C or less. 2、Preheating time : within 1 min. 预热: 基板表面温度100°C以下, 时间1分钟以内。 Soldering : Solder temperature : 260±5°C or less Immersion time :within 3 s 焊接: 温度260±5°C或以下, 时间3秒以内。	Electrical characteristics shall be satisfied No mechanical abnormality. 不得有绝缘体的破损、变形、接触无异常。

EC1102 SERIES SPECIFICATION

EC1102 系列规格书

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Push switch portion 推动开关部分

Note: The following specification is only suitable for the one type with switch construction of EC11 encoder series.

注：以下规格只适用于此EC11编码器系列带开关结构。

1-1、Rated capacity (Resistance load): DC 5V 10 mA (1 mA Min)

额定容量（电阻负荷）：DC 5V 10 mA (1 mA 以上)

1-2 Electrical characteristics 电气性能

ITEM 项 目	CONDITIONS 条 件	SPECIFICATIONS 规 格
1-2-1、Contact resistance接触电阻	Voltage step-down test at DC 5V 1mA 用DC 5V 1mA 电压降下法测定.	100 mΩ Max 100 mΩ 以下
1-2-2、Bouncing 振荡	Shaft shall be rotated at 1 cycles/S (OFF-ON-OFF) 以1秒钟1往返（OFF-ON-OFF）回转运转	10 ms Max 10 ms 以下
1-2-3、Insulation resistance绝缘电阻	Measurement shall be made under the condition which a voltage 250V DC 1min±5S is applied between individual terminals and tracked 在端子与安装板间施加电压DC 250V 1分钟±5秒。	Between individual terminals and bracket 100 MΩ Min. 在端子安装板间100 MΩ以上
1-2-4 Dielectric strength 耐电压	A voltage of 250V AC /min or 300 V AC /2S(leak current 1mA) be applied between individual terminals and bracket.在端子与安装板间施加AC 250V 1分钟或AC 300V 2秒钟（漏电流1mA）	Without arcing or breakdown. 不得有绝缘损坏。

1-3 Mechanical characteristics 机械性能

1-3-1、Switch circuit and number of pulse 开关电路、接点数		Single pole and single throw (push on) 单极单投（推ON）
1-3-2、Travel of switch开关移动量		0.5 ^{+0.2} _{-0.3} mm
1-3-3、Operating force of switch开关作动力		5±3 N (500±300gf)

1-4 Endurance characteristics 耐久性能

Push operating life 寿命特性	The encoder's shall be pushed to 20,000 cycles at a speed of 1800±300/H without electrical load.(shaft push load: 1 kgf Max.) 在无负荷条件下,对轴以每小时1800±300次的速度推动20,000次,（轴按压力1 kgf以下）.	Contact resistance : 200mΩ max. Specification in clause 1-2-2~4,1-3-1~2 shall be satisfied. Operating force:Before test 50%. 接触电阻 : 200mΩ以下. 1-2-2~4,1-3-1~2 满足初期规格. 开关动作为寿命前的50%.
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