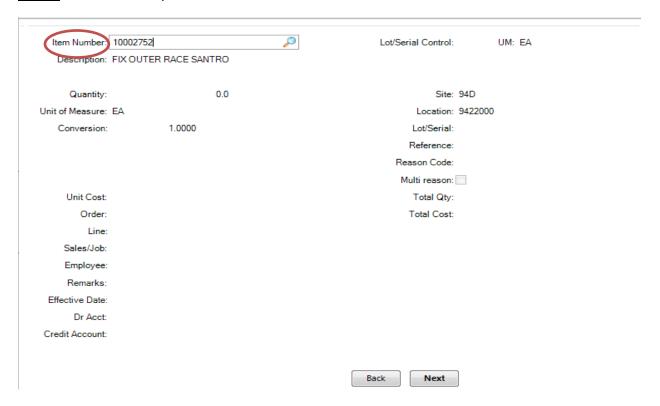
GKN DRIVELINE LIMITED

WORK INSTRUCTIONS "Scrap Process"

Prepared By:	Approved By:	Date:
	· · · · · · · · · · · · · · · · · · ·	_ 5.10.

Menu - Issues Scrap Maintenance 60.3.5



Product group table

Product Family	Value	Product Family	Value
Drive Shafts	50	AC INNER	57
AC SUB ASSEMBLY	51	AC CAGE	58
DO SUB ASSEMBLY	52	DO CAGE	59
AC OUTER	53	DO INNER	60
DO OUTER	54	BAR SHAFT	61
TULIP	55	TRIPOD ASSEMBLY	64
TRIPOD	56	PF Forging	70

Mandatory Fields

- 1. Item Number
- 2. Quantity
- 3. Reason code: input by list of reason code
- 4. Order: input scrap sleep number with date
- 5. Line: input by list of product group table



GKN DRIVELINE LIMITED

WORK INSTRUCTIONS "Scrap Process"

epared By:		Approved By:	Date:
Item Number:		Lot/Serial Control:	UM: EA
Description:	FIX OUTER RACE SANTRO		
Quantity:	10.0	Site:	93D 🔎
Unit of Measure:	EA 🔎	Location:	9322000
Conversion:	1.0000	Lot/Serial:	
		Reference:	P
		Reason Code	050 🔎
		Multi reason:	
Unit Cost:		Total Qty:	
Order:		Total Cost:	
Line:			
Sales/Job:			
Employee:			
Remarks:			
Effective Date:			
Dr Acct: Credit Account:			
		Back Next	1
Item Number:	10002752	Lot/Serial Contr	rol: UM: EA
Description:	FIX OUTER RACE SANTRO		
Quantity:			ite: 93D
Unit of Measure:			on: 9322000
Conversion:	1.0000	Lot/Seri	
		Referen	
		Reason Co	
		Multi reas	
Unit Cost:	331.72762	Total G	
	233-24/05/18	Total Co	st:
Line:			
Sales/Job:	<u> </u>		
Employee:	<i>></i>		
Remarks:	E/2E/2010		
Effective Date:		0.000	AR COSTS
Dr Acct:	711630	0 0000 SCR	AP COSTS
Credit Account:			
		Back Next	

GKN DRIVELINE LIMITED

WORK INSTRUCTIONS "Scrap Process"

Prepared By: _	Approved By:				Date:		
Item Number:	10002752 FIX OUTER RA	ACE SANTRO		Lot/Serial Co	ontrol:	UM: EA	
Quantity:		10.0			Site: 93D		
Unit of Measure:					ation: 9322000)	
Conversion:	1.	.0000			Serial:		
					rence:		
					Code: 050		
		224 72762			eason:		10.0
Unit Cost:	LST050-24/05/1	331.72762	Is all information of		al Qty: Cost:	2 247 20	10.0
Line:		10			Cost:	3,317.28	
Sales/Job:			Yes	lo			
Employee:							
Remarks:							
Effective Date:							
Dr Acet:		0000	0000	S	CRAP COSTS		
Credit Account:							
				Back N	lext		

Press 'Yes' to accept the transaction.

Process Complete.