

WORK INSTRUCTIONS

Prepared By: _____

Approved By: _____

Date: _____

MENU – Operations By Item Report (18.22.4.16)

AME QAD Test and Development

reopr37.p 1+ 18.22.4.16 Operations By Item Report 24/05/18

Item Number: To:
Effective Date: 24/05/18 To: 24/05/18
Employee: To:
Work Center: 9323300 To: 9323300
Machine: To:
Shift: 1

Include Nonmilestone Operations: No Output: page
Batch ID:

F1=Go 2=Hlp 3=Ins 4=End 6=Mnu 7=Rcl 8=Clr 9=Prev 10=Next 11=Buf

1. ENTER THE EFFECTIVE DATE FOR WHICH THE ENTRIES ARE TO BE CHECKED.
2. ENTER THE WORK CENTER
EG: FOR TULIP – 9323300
3. ENTER THE SHIFT
MORNING SHIFT – ‘1’
DAY SHIFT – ‘2’
NIGHT SHIFT – ‘3’
4. ENTER OUTPUT: “PAGE”

PRESS ENTER

GKN DRIVELINE LIMITED

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THIS BELOW SCREEN SHOWS THE ENTRIES

AME QAD Test and Development

reopr37.p 1+ 18.22.4.16 Operations By Item Re
Page: 1 ***GKN IND TST 25/04/2018***

shift: 1

Date	Work Ctr	Machine	Employee	Qty Processed	Qty Moved	Qty Rejected
Item Number: 10235964				Operation: 3001		
TULIP GI3 15 TPE YL6 YG4 KANBAN				CRACK CHECK		
24/05/18	9323300	MFG01CD1	sgupta	480.0	480.0	0.0
24/05/18	9323300	MFG01CD1	sgupta	480.0	480.0	0.0
Total:				960.0	960.0	0.0
Act Run:						
Act Setup:						

Browse or type search string and press [RETURN]:
Use cursor and page keys to navigate, F4 to exit. [Line 1]