

## GKN DRIVELINE LIMITED

### WORK INSTRUCTIONS “Scrap Process”

Prepared By: \_\_\_\_\_

Approved By: \_\_\_\_\_

Date: \_\_\_\_\_

#### Menu – Issues Scrap Maintenance 60.3.5

Item Number: 10002752	Lot/Serial Control:	UM: EA
Description: FIX OUTER RACE SANTRO		
Quantity: 0.0	Site: 94D	
Unit of Measure: EA	Location: 9422000	
Conversion: 1.0000	Lot/Serial:	
	Reference:	
	Reason Code:	
	Multi reason: <input type="checkbox"/>	
Unit Cost:	Total Qty:	
Order:	Total Cost:	
Line:		
Sales/Job:		
Employee:		
Remarks:		
Effective Date:		
Dr Acct:		
Credit Account:		

Back Next

#### Product group table

Product Family	Value	Product Family	Value
Drive Shafts	50	AC INNER	57
AC SUB ASSEMBLY	51	AC CAGE	58
DO SUB ASSEMBLY	52	DO CAGE	59
AC OUTER	53	DO INNER	60
DO OUTER	54	BAR SHAFT	61
TULIP	55	TRIPOD ASSEMBLY	64
TRIPOD	56	PF Forging	70

#### Mandatory Fields

1. Item Number
2. Quantity
3. Reason code: input by list of reason code
4. Order : input scrap sleep number with date
5. Line : input by list of product group table



reason code.docx

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Prepared By: \_\_\_\_\_

Approved By: \_\_\_\_\_

Date: \_\_\_\_\_

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Item Number: 10002752	Lot/Serial Control:	UM: EA
Description: FIX OUTER RACE SANTRO		
Quantity: 10.0	Site: 93D	
Unit of Measure: EA	Location: 9322000	
Conversion: 1.0000	Lot/Serial:	
	Reference:	
	Reason Code: 050	
	Multi reason:	<input type="checkbox"/>
Unit Cost:	Total Qty:	
Order:	Total Cost:	
Line:		
Sales/Job:		
Employee:		
Remarks:		
Effective Date:		
Dr Acct:		
Credit Account:		

Back

Next

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Item Number: 10002752	Lot/Serial Control:	UM: EA
Description: FIX OUTER RACE SANTRO		
Quantity: 10.0	Site: 93D	
Unit of Measure: EA	Location: 9322000	
Conversion: 1.0000	Lot/Serial:	
	Reference:	
	Reason Code: 050	
	Multi reason:	<input type="checkbox"/>
Unit Cost: 331.72762	Total Qty: 10.0	
Order: 233-24/05/18	Total Cost:	
Line: 53		
Sales/Job:		
Employee:		
Remarks:		
Effective Date: 5/25/2018		
Dr Acct: 711630	0000	0000
Credit Account:		SCRAP COSTS

Back

Next

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**Prepared By:** \_\_\_\_\_

**Approved By:** \_\_\_\_\_

**Date:** \_\_\_\_\_

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Item Number: 10002752	Lot/Serial Control:	UM: EA
Description: FIX OUTER RACE SANTRO		
Quantity: 10.0	Site: 93D	
Unit of Measure: EA	Location: 9322000	
Conversion: 1.0000	Lot/Serial:	
	Reference:	
	Reason Code: 050	
	Multi reason: <input type="checkbox"/>	
Unit Cost: 331.72762	Total Qty: 10.0	
Order: LST050-24/05/18	Total Cost: 3,317.28	
Line: 53		
Sales/Job:		
Employee:		
Remarks:		
Effective Date: 5/24/2018		
Dr Acct: 711630	0000	0000
Credit Account:		SCRAP COSTS

Is all information correct

Yes

No

Back

Next

Press 'Yes' to accept the transaction.

Process Complete.