

#### **FEATURES**



- Stability  $\Delta R/R = 1 \%$  for 1000 h at 70 ° C
- 2 mm pitch packaging option for 0603 size
- ROHS
- Pure tin solder contacts on Ni barrier layer HALOGEN provides compatibility with lead (Pb)-free and lead containing soldering processes
- containing soldering processesMetal glaze on high quality ceramic
- 3 3 1 7
- · AEC-Q200 qualified
- Material categorization: For definitions of compliance please see <a href="https://www.vishay.com/doc?99912">www.vishay.com/doc?99912</a>

| ELEC        | TRICAL   | SPECIFICATIO  | NS   |   |  |  |                               |                 |                 |  |  |  |
|-------------|--|---|--|---|--|--|-------------------------------|-----------------|-----------------|--|--|--|
| INCH METRIC |  | RATED<br>DISSIPATION<br>P <sub>70°C</sub><br>W  | LIMITING<br>ELEMENT<br>VOLTAGE<br>U <sub>max.</sub> AC/DC  | TEMPERATURE<br>COEFFICIENT<br>ppm/K       | TOLERANCE %  | RESISTANCE RANGE Ω   | SERIES                        |                 |                 |  |  |  |
| 0402        | RR 1005M   | 0.063   | 50   | ± 100<br>± 200                            | ± 1<br>± 5   | 1R0 to 10M   | E24; E96<br>E24               |                 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor   | $R_{\text{max.}} = 20 \text{ m}\Omega$   | o, <i>I</i> <sub>max.</sub> at 70 °C = 1. | 5 A  |  |                               |                 |                 |  |  |  |
| 0603        | RR 1608M   | 0.10  | 75   | ± 100<br>± 200                            | ± 1<br>± 5   | 1R0 to 10M   | E24; E96<br>E24               |                 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor   | $R_{\text{max.}} = 20 \text{ m}\Omega$   | 2, I <sub>max.</sub> at 70 °C = 2.        | 0 A  |  | •                             |                 |                 |  |  |  |
| 0805        | 0805   | 0805  | RR 2012M   | 0.125                                     | 150  | ± 100<br>± 200   | ± 1<br>± 5                    | 1R0 to 10M      | E24; E96<br>E24 |  |  |  |
|             |  | Zero-Ohm-Resistor: $R_{\text{max.}}$ = 20 m $\Omega$ , $I_{\text{max.}}$ at 70 °C = 2.5 A   |  |   |  |  |                               |                 |                 |  |  |  |
| 1206        | RR 3216M   | 0.25  | 200  | ± 100<br>± 200                            | ± 1<br>± 5   | 1R0 to 10M   | E24; E96<br>E24               |                 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 3.5 A  |  |   |  |  |                               |                 |                 |  |  |  |
| 1210        | 1210   | RR 3225M  | 0.5  | 200                                       | ± 100<br>± 200   | ± 1<br>± 5   | 1R0 to 10M                    | E24; E96<br>E24 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 5.0 A  |  |   |  |  |                               |                 |                 |  |  |  |
| 1218        | 1218   | RR 3246M  | 1.0  | 200                                       | ± 100<br>± 200   | ± 1<br>± 5   | 1R0 to 2M2                    | E24; E96<br>E24 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 7.0 A  |  |   |  |  |                               |                 |                 |  |  |  |
| 2010        | 2010   | RR 5025M  | 0.75   | 400                                       | ± 100<br>± 200   | ± 1<br>± 5   | 1R0 to 10M                    | E24; E96<br>E24 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor   | $R_{\text{max.}} = 20 \text{ m}\Omega$   | $I_{\text{max.}}$ at 70 °C = 6.0          | 0 A  |  |                               |                 |                 |  |  |  |
| 2512        | RR 6332M   | 1.0   | 500  | ± 100<br>± 200                            | ± 1<br>± 5   | 1R0 to 10M   | E24; E96<br>E24               |                 |                 |  |  |  |
|             |  | Zero-Ohm-Resistor   | $R_{\text{max.}} = 20 \text{ m}\Omega$   | $I_{\text{max.}}$ at 70 °C = 7.           | 0 A  | Zero-Ohm-Resistor: $R_{\text{max.}} = 20 \text{ m}\Omega$ , $I_{\text{max.}}$ at 70 °C = 7.0 A   |                               |                 |                 |  |  |  |
|             | 1000<br>0402<br>0603<br>0805<br>1206<br>1210<br>1218 | INCH         METRIC           0402         RR 1005M           0603         RR 1608M           0805         RR 2012M           1206         RR 3216M           1210         RR 3225M           1218         RR 3246M           2010         RR 5025M | INCH         METRIC         RATED DISSIPATION P70°C W           0402         RR 1005M         0.063           2ero-Ohm-Resistor         0.10           0805         RR 2012M         0.125           2ero-Ohm-Resistor         Zero-Ohm-Resistor           1206         RR 3216M         0.25           1210         RR 3225M         0.5           1210         RR 3246M         1.0           2212         RR 5025M         0.75           2ero-Ohm-Resistor         2ero-Ohm-Resistor           2512         RR 6332M         1.0 | NCH   METRIC   DISSIPATION   P70 °C   W   | NCH   METRIC   DISSIPATION   P70 °C   W   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   P70 °C   Umax. AC/DC   DISSIPATION   DISSIPATION | SIZE   RATED DISSIPATION PTO "C W"   LIMITING ELEMENT VOLTAGE Umax. AC/DC   RR 1005M   $\frac{1}{2}$   $\frac{1}{2}$ | SIZE   PRATED DISSIPATION Pro |                 |                 |  |  |  |

#### **Notes**

- These resistors do not feature a limited lifetime when operated within the permissible limits. However, resistance value drift increasing over operating time may result in exceeding a limit acceptable to the specific application, thereby establishing a functional lifetime.
- Marking: See data sheet "Surface Mount Resistor Marking" (document number 20020).
- Power rating depends on the max. temperature at the solder point, the component placement density and the substrate material.

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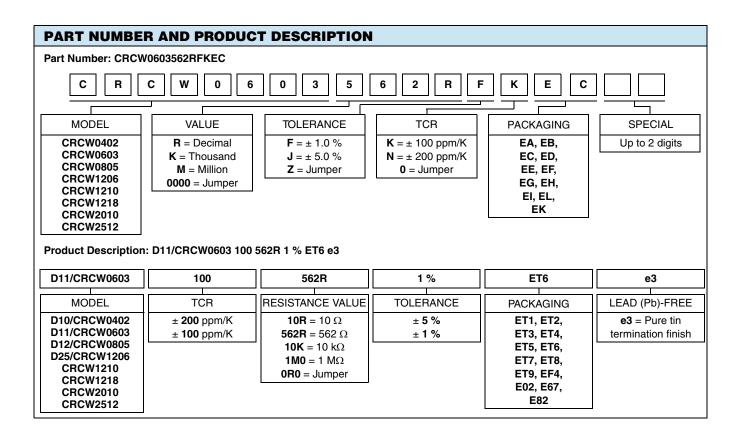
### Standard Thick Film Chip Resistors



| TECHNICAL SPECIFICATIONS                            |                 |                          |                  |                  |                  |          |          |          |          |
|---|-----------------|--------------------------|------------------|------------------|------------------|----------|----------|----------|----------|
| PARAMETER   | UNIT            | D10/<br>CRCW0402         | D11/<br>CRCW0603 | D12/<br>CRCW0805 | D25/<br>CRCW1206 | CRCW1210 | CRCW1218 | CRCW2010 | CRCW2512 |
| Rated dissipation $P_{70}$ <sup>(1)</sup>           | W               | 0.063                    | 0.1              | 0.125            | 0.25             | 0.5      | 1.0      | 0.75     | 1.0      |
| Limiting element voltage<br>U <sub>max.</sub> AC/DC | V               | 50                       | 75               | 150              | 200              | 200      | 200      | 400      | 500      |
| Insulation voltage Uins (1 min)                     | V               | > 75                     | > 100            | > 200            | > 300            | > 300    | > 300    | > 300    | > 300    |
| Insulation resistance                               | Ω               | > 109                    |                  |                  |                  |          |          |          |          |
| Category temperature range                          | °C              | - 55 to + 155            |                  |                  |                  |          |          |          |          |
| Failure rate  | h <sup>-1</sup> | < 0.1 x 10 <sup>-9</sup> |                  |                  |                  |          |          |          |          |
| Weight  | mg              | 0.65                     | 2                | 5.5              | 10               | 16       | 29.5     | 25.5     | 40.5     |

#### Note

<sup>(1)</sup> The power dissipation on the resistor generates a temperature rise against the local ambient, depending on the heat flow support of the printed-circuit board (thermal resistance). The rated dissipation applies only if the permitted film temperature of 155 °C is not exceeded.



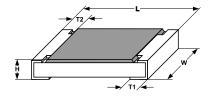
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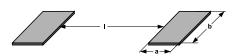


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| PACKAGING |          |          |   |          |          |               |  |  |
|-----------|----------|----------|---|----------|----------|---------------|--|--|
| MODEL     | CODE     | QUANTITY | CARRIER TAPE                            | WIDTH    | PITCH    | REEL DIAMETER |  |  |
| CRCW0402  | ED = ET7 | 10 000   |   | 8 mm     | 2 mm     | 180 mm/7"     |  |  |
| ChCVV0402 | EE = EF4 | 50 000   |   |          |          | 330 mm/13"    |  |  |
|           | EI = ET2 | 5000     |   |          |          | 180 mm/7"     |  |  |
|           | ED = ET3 | 10 000   |   | 8 mm     | 2 mm     | 180 mm/7"     |  |  |
|           | EL = ET4 | 20 000   |   | 0 111111 | 2 111111 | 285 mm/11.25" |  |  |
| CRCW0603  | EE = ET8 | 50 000   |   |          |          | 330 mm/13"    |  |  |
|           | EA = ET1 | 5000     |   |          |          | 180 mm/7"     |  |  |
|           | EB = ET5 | 10 000   |   | 8 mm     | 4 mm     | 285 mm/11.25" |  |  |
|           | EC = ET6 | 20 000   | Paper tape acc.<br>to IEC 60068-3       |          |          | 330 mm/13"    |  |  |
|           | EA = ET1 | 5000     | Type I                                  | 8 mm     | 4 mm     | 180 mm/7"     |  |  |
| CRCW0805  | EB = ET5 | 10 000   | .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, |          |          | 285 mm/11.25" |  |  |
|           | EC = ET6 | 20 000   |   |          |          | 330 mm/13"    |  |  |
|           | EA = ET1 | 5000     |   | 8 mm     | 4 mm     | 180 mm/7"     |  |  |
| CRCW1206  | EB = ET5 | 10 000   |   |          |          | 285 mm/11.25" |  |  |
|           | EC = ET6 | 20 000   |   |          |          | 330 mm/13"    |  |  |
|           | EA = ET1 | 5000     |   |          |          | 180 mm/7"     |  |  |
| CRCW1210  | EB = ET5 | 10 000   |   | 8 mm     | 4 mm     | 285 mm/11.25" |  |  |
|           | EC = ET6 | 20 000   |   |          |          | 330 mm/13"    |  |  |
| CRCW1218  | EK = ET9 | 4000     |   | 12 mm    | 4 mm     | 180 mm/7"     |  |  |
| CRCW2010  | EF = E02 | 4000     | Blister tape acc.                       | 12 mm    | 4 mm     | 180 mm/7"     |  |  |
| CRCW2512  | EG = E67 | 2000     | to IEC 60068-3<br>Type II               | 12 mm    | 8 mm     | 190 mm/7"     |  |  |
| UNUVV2512 | EH = E82 | 4000     | .,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | 12 11111 | 4 mm     | 180 mm/7"     |  |  |

### **DIMENSIONS**



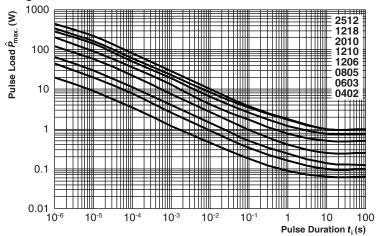


| SIZE DIMENSIONS in millimeters |        |                                  |                                 |                 |                   | SOLDER PAD DIMENSIONS in millimeters |      |                  |     |      |                |     |  |
|--------------------------------|--------|----------------------------------|---------------------------------|-----------------|-------------------|--------------------------------------|------|------------------|-----|------|----------------|-----|--|
| 3                              | OIZE   |                                  | DIMENSIONS III IIIIIIIIIIleteis |                 |                   |                                      |      | REFLOW SOLDERING |     |      | WAVE SOLDERING |     |  |
| INCH                           | METRIC | L                                | W                               | Н               | T1                | T2                                   | а    | b                | I   | а    | b              | - 1 |  |
| 0402                           | 1005   | $1.0 \pm 0.05$                   | $0.5 \pm 0.05$                  | $0.35 \pm 0.05$ | $0.25 \pm 0.05$   | $0.2 \pm 0.1$                        | 0.4  | 0.6              | 0.5 |      |                |     |  |
| 0603                           | 1608   | 1.55 <sup>+ 0.10</sup><br>- 0.05 | 0.85 ± 0.1                      | $0.45 \pm 0.05$ | $0.3 \pm 0.2$     | $0.3 \pm 0.2$                        | 0.5  | 0.9              | 1.0 | 0.9  | 0.9            | 1.0 |  |
| 0805                           | 2012   | 2.0 + 0.20 - 0.10                | 1.25 ± 0.15                     | $0.45 \pm 0.05$ | 0.3 + 0.20 - 0.10 | $0.3 \pm 0.2$                        | 0.7  | 1.3              | 1.2 | 0.9  | 1.3            | 1.3 |  |
| 1206                           | 3216   | 3.2 + 0.10                       | 1.6 ± 0.15                      | $0.55 \pm 0.05$ | 0.45 ± 0.2        | $0.4 \pm 0.2$                        | 0.9  | 1.7              | 2.0 | 1.1  | 1.7            | 2.3 |  |
| 1210                           | 3225   | $3.2 \pm 0.2$                    | 2.5 ± 0.2                       | $0.55 \pm 0.05$ | $0.45 \pm 0.2$    | $0.4 \pm 0.2$                        | 0.9  | 2.5              | 2.0 | 1.1  | 2.5            | 2.2 |  |
| 1218                           | 3246   | 3.2 + 0.10                       | 4.6 ± 0.15                      | $0.55 \pm 0.05$ | 0.45 ± 0.2        | $0.4 \pm 0.2$                        | 1.05 | 4.9              | 1.9 | 1.25 | 4.8            | 1.9 |  |
| 2010                           | 5025   | $5.0 \pm 0.15$                   | $2.5 \pm 0.15$                  | 0.6 ± 0.1       | $0.6 \pm 0.2$     | $0.6 \pm 0.2$                        | 1.0  | 2.5              | 3.9 | 1.2  | 2.5            | 3.9 |  |
| 2512                           | 6332   | $6.3 \pm 0.2$                    | 3.15 ± 0.15                     | $0.6 \pm 0.1$   | $0.6 \pm 0.2$     | $0.6 \pm 0.2$                        | 1.0  | 3.2              | 5.2 | 1.2  | 3.2            | 5.2 |  |



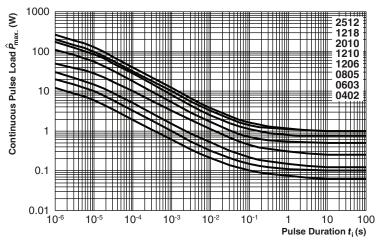
#### **FUNCTIONAL PERFORMANCE**

### Single Pulse

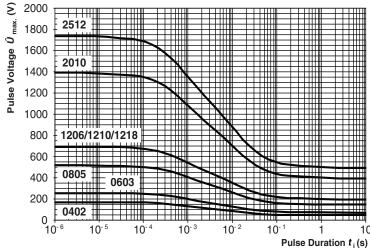


Maximum pulse load, single pulse; applicable if  $\bar{P} \longrightarrow 0$  and n < 1000 and  $\hat{U} \le \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

#### **Continuous Pulse**



Maximum pulse load, continuous pulses; applicable if  $\bar{P} \leq P$  ( $\vartheta_{amb}$ ) and  $\hat{U} \leq \hat{U}_{max}$ ; for permissible resistance change equivalent to 8000 h operation

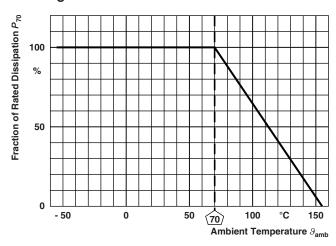


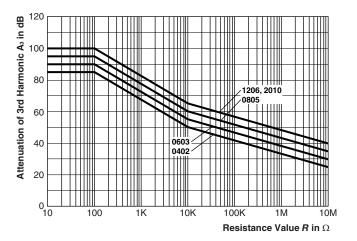
Maximum pulse voltage, single and continuous pulses; applicable if  $\hat{P} \le \hat{P}_{\text{max}}$ ; for permissible resistance change equivalent to 8000 h operation

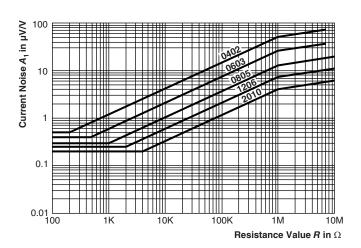
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### **Derating**









|                              |                           |                             |  | REQUIRE   |  |  |  |
|------------------------------|---------------------------|-----------------------------|--|---|--|--|--|
| EN                           | IEC                       |                             | _  | PERMISSIBLE CHANGE (△R)  SIZE 0402 to 2512              |  |  |  |
| 60115-1<br>CLAUSE            | 60068-2<br>TEST<br>METHOD | TEST                        | PROCEDURE  | STABILITY CLASS 1 OR BETTER                             | STABILITY<br>CLASS 2<br>OR BETTER          |  |  |
| - 1                          |                           |                             | Stability for product types:   |   |  |  |  |
|                              |                           |                             | D/CRCW e3  | 1 Ω to 1  | 0 ΜΩ                                       |  |  |
| 4.5                          | -                         | Resistance                  | -  | ± 1 %   | ± 5 %                                      |  |  |
| 4.7                          | -                         | Voltage proof               | $U = 1.4 \times U_{ins}$ ; 60 s  | No flashover o  | r breakdown                                |  |  |
| 4.13                         | -                         | Short time overload         | $U = 2.5 \times \sqrt{P_{70} \times R}$ $\leq 2 \times U_{\text{max.}};$ duration: Acc. to style | $\pm (0.25 \% R + 0.05 \Omega)$                         | $\pm (0.5 \% R + 0.05 \Omega)$             |  |  |
| 4.17.0                       |                           |                             | Solder bath method;<br>Sn60Pb40<br>non activated flux;<br>(235 ± 5) °C<br>(2 ± 0.2) s            | Good tinning (≥ no visible                              |  |  |  |
| 4.17.2 58 (Td) Solderability |                           | Solderability               | Solder bath method;<br>Sn96.5Ag3Cu0.5<br>non-activated flux;<br>(245 ± 5) °C<br>(3 ± 0.3) s      | Good tinning (≥ 95 % covered)<br>no visible damage      |  |  |  |
| 4.8.4.2                      | -                         | Temperature coefficient     | (20/- 55/20) °C and<br>(20/125/20) °C  | ± 100 ppm/K   | ± 200 ppm/K                                |  |  |
| 4.32                         | 21 (Uu <sub>3</sub> )     | Shear<br>(adhesion)         | RR 1608 and smaller: 9 N<br>RR 2012 and larger: 45 N   | No visible  | damage                                     |  |  |
| 4.33                         | 21 (Uu <sub>1</sub> )     | Substrate bending           | Depth 2 mm;<br>3 times   | No visible damage, no ope<br>± (0.25 % R                |  |  |  |
| 4.19                         | 14 (Na)                   | Rapid change of temperature | 30 min. at - 55 °C;<br>30 min. at 125 °C<br>5 cycles<br>1000 cycles                              | $\pm$ (0.25 % $R$ + 0.05 Ω)<br>$\pm$ (1 % $R$ + 0.05 Ω) | ± (0.5 % R + 0.05 Ω)<br>± (1 % R + 0.05 Ω) |  |  |
| 4.23                         | -                         | Climatic sequence:          | -  |   |  |  |  |
| 4.23.2                       | 2 (Ba)                    | Dry heat                    | 125 °C; 16 h   |   |  |  |  |
| 4.23.3                       | 30 (Db)                   | Damp heat, cyclic           | 55 °C; ≥ 90 % RH;<br>24 h; 1 cycle   |   |  |  |  |
| 4.23.4                       | 1 (Aa)                    | Cold                        | - 55 °C; 2 h   | $\pm$ (1 % $R$ + 0.05 $\Omega$ )                        | $\pm$ (2 % $R$ + 0.1 $\Omega$ )            |  |  |
| 4.23.5                       | 13 (M)                    | Low air pressure            | 1 kPa; (25 ± 10) °C; 1 h   |   |  |  |  |
| 4.23.6                       | 30 (Db)                   | Damp heat, cyclic           | 55 °C; ≥ 90 % RH;<br>24 h; 5 cycles  |   |  |  |  |
| 4.23.7                       | -                         | DC load                     | $U = \sqrt{P_{70} \times R}$   |   |  |  |  |
| 4.05.4                       |                           | Endurance                   | $U = \sqrt{P_{70} \times R} \le U_{\text{max}};$<br>1.5 h on; 0.5 h off;                         |   |  |  |  |
| 4.25.1                       | -                         | at 70 °C                    | 70 °C; 1000 h  | $\pm$ (1 % $R$ + 0.05 $\Omega$ )                        | ± (2 % R + 0.1 Ω)                          |  |  |
|                              |                           |                             | 70 °C; 8000 h  | ± (2 % R + 0.1 Ω)                                       | ± (4 % R + 0.1 Ω)                          |  |  |



| TEST PROCEDURES AND REQUIREMENTS |   |   |   |  |                                   |  |  |  |
|----------------------------------|---|---|---|--|-----------------------------------|--|--|--|
|                                  | IEC   |   |   | REQUIREMENTS PERMISSIBLE CHANGE ( $\Delta R$ ) |                                   |  |  |  |
| EN<br>60115-1                    | 60068-2   | TEST                                    | PROCEDURE   | SIZE 0402 to 2512                              |                                   |  |  |  |
| CLAUSE                           | TEST<br>METHOD  | 1201                                    | THOUSE  | STABILITY<br>CLASS 1<br>OR BETTER              | STABILITY<br>CLASS 2<br>OR BETTER |  |  |  |
|                                  |   |   | Stability for product types:  |  |                                   |  |  |  |
|                                  |   |   | D/CRCW e3   | 1 Ω to 1                                       | 0 ΜΩ                              |  |  |  |
| 4.18.2                           | 58 (Td)   | Resistance to soldering heat            | Solder bath method<br>(260 ± 5) °C;<br>(10 ± 1) s   | ± (0.25 % R + 0.05 Ω)                          | ± (0.5 % R + 0.05 Ω)              |  |  |  |
| 4.35                             | -   | Flamability, needle flame test          | IEC 60695-11-5;<br>10 s   | No burning after 30 s                          |                                   |  |  |  |
| 4.24                             | .24 78 (Cab) Damp heat, steady state                  |   | (40 ± 2) °C;<br>(93 ± 3) % RH;<br>56 days   | ± (1 % <i>R</i> +                              | - 0.05 Ω)                         |  |  |  |
| 4.25.3                           | -   | Endurance at upper category temperature | 155 °C, 1000 h  | ± (1 % R + 0.05 Ω)                             | ± (2 % R + 0.1 Ω)                 |  |  |  |
| 4.40                             | 4.40 - Electrostatic discharge (human body model)     |   | IEC 61340-3-1;<br>3 pos. + 3 neg.<br>discharges;<br>ESD voltage acc. to size  | ± (1 % <i>R</i> + 0.05 Ω)                      |                                   |  |  |  |
| 4.29                             | 45 (XA)   | Component solvent resistance            | Isopropyl alcohol;<br>50 °C; method 2   | No visible                                     | damage                            |  |  |  |
| 4.30                             | 4.30 45 (XA) Solvent resistance of marking            |   | Isopropyl alcohol;<br>50 °C; method 1,<br>toothbrush  | Marking<br>no visible                          | •                                 |  |  |  |
| 4.22                             | 6 (Fc)  | Vibration, endurance by sweeping        | $f = 10 \text{ Hz to } 2000 \text{ Hz}; \\ x, y, z \le 1.5 \text{ mm}; \\ A \le 200 \text{ m/s}^2; \\ 10 \text{ sweeps per axis}$ | ± (0.25 % R + 0.05 Ω)                          | ± (0.5 % R + 0.05 Ω)              |  |  |  |
| 4.37                             | -   | Periodic electric overload              | $U = \sqrt{15 \times P_{70} \times R}$<br>$\leq 2 \times U_{\text{max.}};$<br>0.1 s on; 2.5 s off;<br>1000 cycles                 | ± (1 % <i>R</i> +                              | - 0.05 Ω)                         |  |  |  |
| 4.27                             | Single pulse high 27 - voltage overload, 10 µs/700 µs |   | $\hat{U} = 10 \text{ x } \sqrt{P_{70} \text{ x } R}$ $\leq 2 \text{ x } U_{\text{max.}};$ $10 \text{ pulses}$                     | ± (1 % R + 0.05 Ω)                             |                                   |  |  |  |

All tests are carried out in accordance with the following specifications:

- EN 60115-1, generic specification
- EN 140400, sectional specification
- EN 140401-802, detail specification
- IEC 60068-2-x, environmental test procedures

Packaging of components is done in paper or blister tapes according to IEC 60286-3.



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