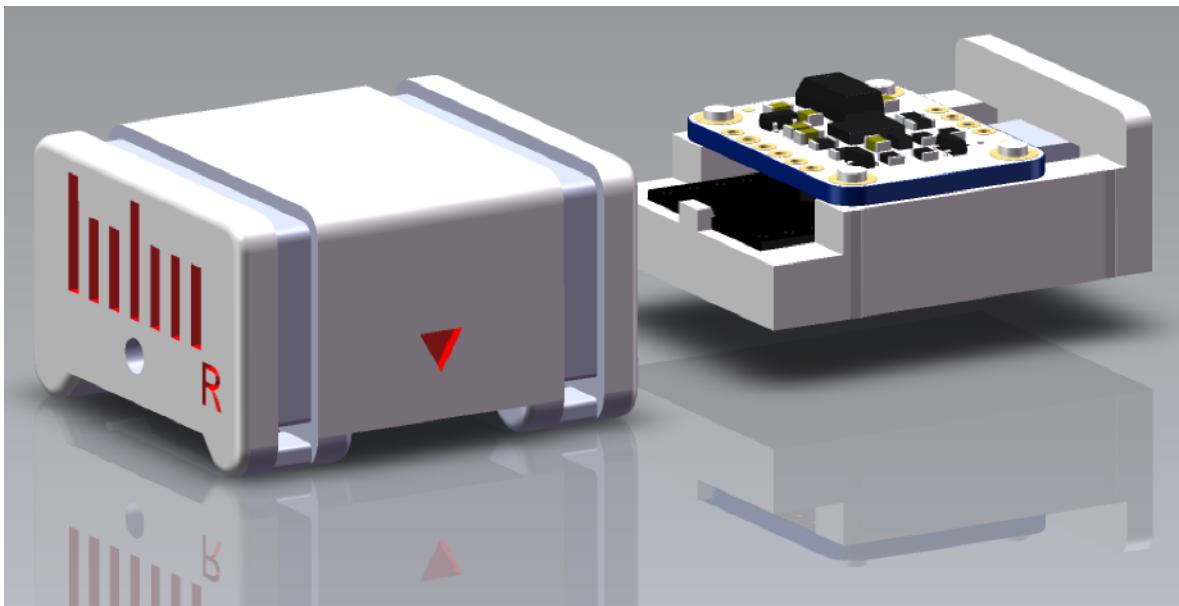


Headtracker Assembly Manual



Version: 1.3 - 12.10.2020

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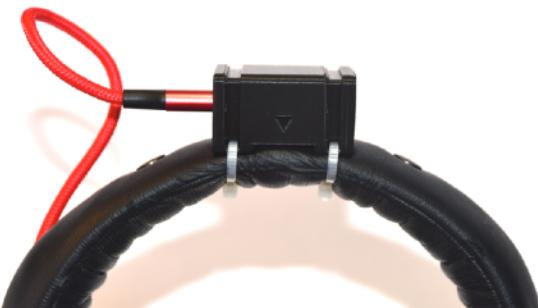
Introduction

The HdM-Headtracker was a research project of Stuttgart Media University (HdM) in the summer term 2020. This instructions should enable you to build a low-cost headtracker, which is superior to most comparable solutions.

There are two different versions you can choose from. The main difference is the form factor. The tracking performance is the same.

Version 1:

Headtracker with case



In this version, the electronic components are surrounded by a protective housing that ensures easy access for repairs. It requires access and operation of a 3D printer. The building instruction for Version 1 starts on page three.

Pro:

- + electrical components are well protected
- + easy access for repairs etc.
- + easy to fix on the headphones

Con:

- more difficult soldering work
- requires access to a 3D printer

Version 2:

Headtracker in heat shrink tube



This is the easy to build version which does not require the use of a 3D printer. The electronic components are firmly connected on a circuit board within a heat shrink tube. The building instruction for Version 2 starts on page sixteen.

Pro:

- + easy soldering due to circuit board

Con:

- electrical components are less protected
- the shrinking tube needs to be destroyed to reach the electrical components

Version 1: Headtracker with case

Required Components

Hardware:

- 1) **Arduino Pro Micro board** 5V/16MHz with ATmega32U4
- 2) **Adafruit BNO055** - 9DOF sensor (IMU-Sensor)
- 3) **HDM-Tracker case with drawer** (3D print instructions on GitHub included)
- 4) At least two cable ties with a width of 3.5 mm / 0.137 inches
- 5) **Jumper wire or enameled copper wire** ca. 30cm / 1 ft
- 6) **Micro-USB cable** ca. 2m / 6,56 ft

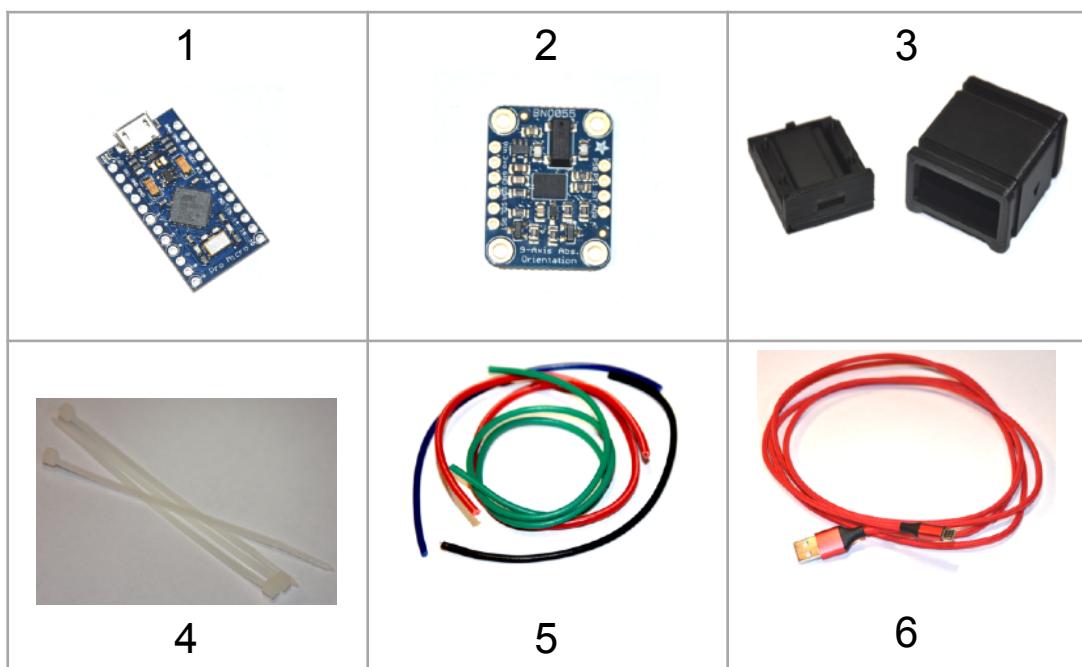


Figure 1: Required hardware components for Version 1

Software:

[Arduino IDE](#) with the following libraries:

- Adafruit BNO055 library
- Adafruit Sensor library (only for releases prior to version 10.8.)

Additional Tools:

- **Soldering equipment** (Soldering Iron, solder and desoldering strand)
- Third-hand Tool
- **Wirecutter / wire stripper**
- **3D Printer**
- Flat screwdriver, lighter
- Nail file / sandpaper
- M3-Hex key/Allen key or similar

Building instructions Version 1:

Step 1: Download the Github repository

Under the following link you will find all required files for the construction and operation of the HdM-Tracker:

https://github.com/melchior-hdm/HdM_Tracker

When clicking on the button “Code” a drop-down menu will appear. Click on “Download ZIP” to download the repository to your computer. When the download is finished, unzip the folder and store it on your computer.

Hardware (Part 1):

Step 2: Print the HdM-Tracker case and drawer

For smooth production, it is ideal to manufacture the case and drawer first, so the electronic components can be installed immediately after soldering. In the downloaded folder, you will find each of the two required print files under the following path:

./Case/

Make sure that your 3D printer is calibrated and set up correctly. Otherwise inaccuracies may occur, which potentially make it impossible to assemble the case and drawer. With most 3D printers, small inaccuracies are likely to occur. If so, these can be mended with a nail file or sandpaper.

Caution!

Most 3D printer filaments are very sensitive to heat. If you leave the case lying in direct sunlight for too long, it might deform slightly, making it impossible to close or reopen.

To achieve a perfect print result, the parts to be printed should be arranged as seen in Figure 2.

If you use a *Prusa i3 MK3* printer, you will find the print-ready files in the 3D print folder. For any other printers you have to convert the .STL- files into the corresponding printer format.

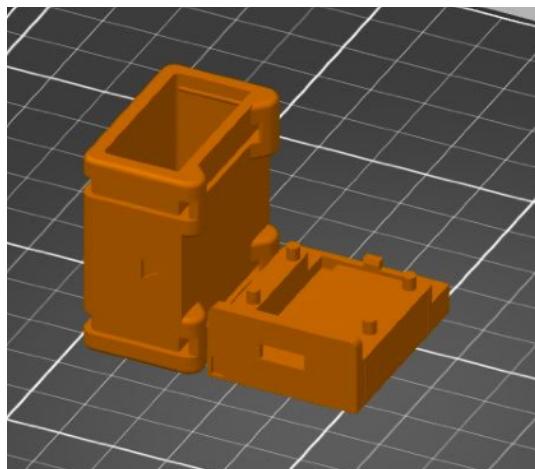


Figure 2: Arrangement of the parts to be printed

Step 3: Check if the Arduino and the sensor fit into the drawer

Caution!

Before working with electrical components, make sure that you are not electrostatically charged. Touch either the metal of a tap or heater before touching any electrical components!

After printing, check if the Arduino and the sensor fit nicely into the drawer. Figure 3 on the next page shows the electrical components in the drawer. The Arduino Pro Micro has to be placed with its flat side on the bottom of the drawer and the sensor mounted on the four cylinders above the Arduino. The sensor should fit perfectly on the four provided mounting pins.

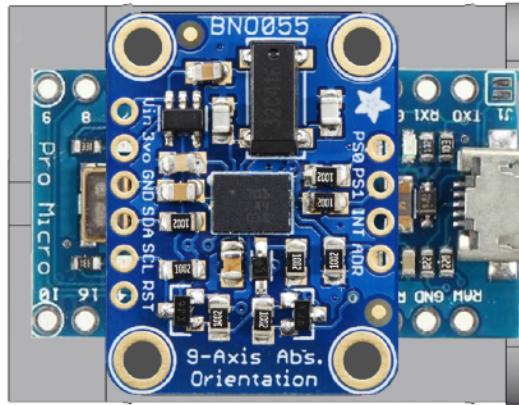


Figure 3: The placement of the electrical components in the drawer

Step 4: Cut and dismantle jumper wires

Jumper wires are used to connect the sensor to the Arduino. In order to fit correctly into the case, each wire should have a length of roughly 30 millimeters. Dismantle approximately 3 millimeters on each end.

Step 5: Connect the sensor to the Arduino

A third-hand tool helps you to clamp the components during soldering. Tin the stripped wires with solder. Solder the IMU sensor (BNO055) to the Arduino Pro Micro according to the circuit diagram (Figure 4). In case you require further instructions how to solder correctly, you might want to follow the links below:

[Soldering example \(English\)](#) / [Richtig löten \(German\)](#)

Notice! The cables should run between the Arduino board and the sensor.

Make sure that you do not use too much solder on the soldering points and that you remove the excess solder, otherwise it might not fit correctly into the case.

Tip: Use the color-coding shown below (Figure 4) to avoid confusion.

- Connect the power input of the sensor (**Vin**) to the Arduino's power supply (**VCC**)
- Connect **GND** to common power/data ground **GND**
- Connect the **SDA** pin of the sensor to the I2C data SDA pin on your Arduino (**digital 2**)
- Connect the **SCL** pin to the I2C clock SCL pin on your Arduino (**digital 3**)

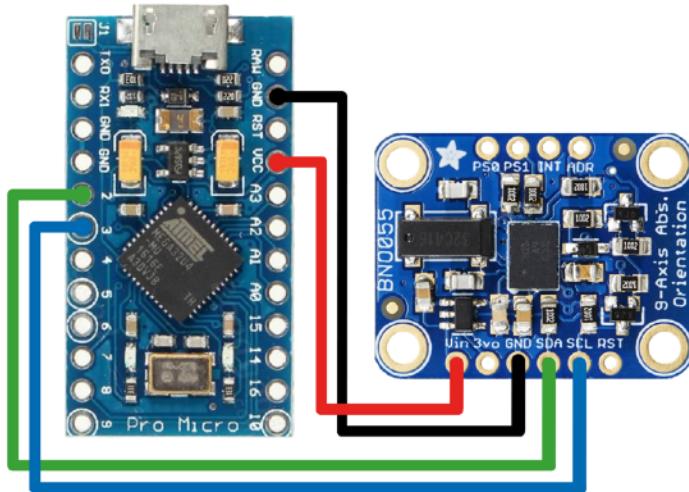


Figure 4: Arrangement and cabling of the electrical components

Step 6: Mount the electronic components to the drawer.

After soldering and finishing the electronic components, mount the components in the drawer as shown in Figure 5.

Notice! Before closing the case, it is important to perform a functional test. For that reason, we continue with the implementation of the software before we put the drawer in the case and close it.

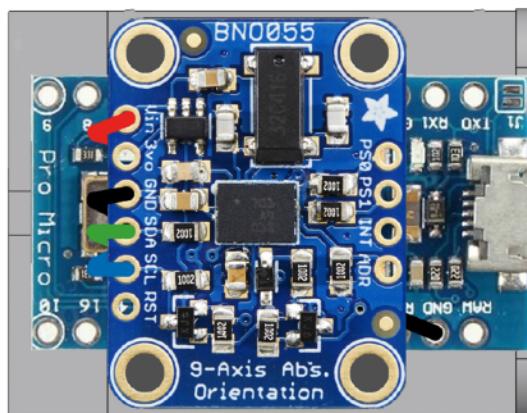


Figure 5: Illustration of the finished arrangement of the electrical components in the drawer

Device software:

Step 7: Download and Install Arduino IDE software:

Under the following link you will find the download of the Arduino software:

<https://www.arduino.cc/en/Main/Software>

Download the software and follow the instructions given by the installer program.

If you have never used the Arduino before, you will find examples to test the features of the Arduino under the following link:

<https://learn.sparkfun.com/tutorials/pro-micro--fio-v3-hookup-guide#example-1-blinkies>

This website also provides you with a tutorial, which shows you how to use the Arduino on Windows or Mac.

Tip: Copy Example1: Blinkies! and upload it to the Arduino Pro Micro to test the basic functionality.

Step 8: Download and install the required Arduino libraries

Notice! The library should only be downloaded from the Arduino library manager. Libraries should not be stored separately on your computer.

Open Arduino IDE's library manager (Figure 6).

Step 8.1: If you are using an Arduino IDE version prior to 1.8.13, search for the “Adafruit Sensor library” and install it. For newer releases of the software, this action is not required.

Step 8.2: However in any case you have to search and install “Adafruit BNO055 Library for Absolute Orientation Sensor”.

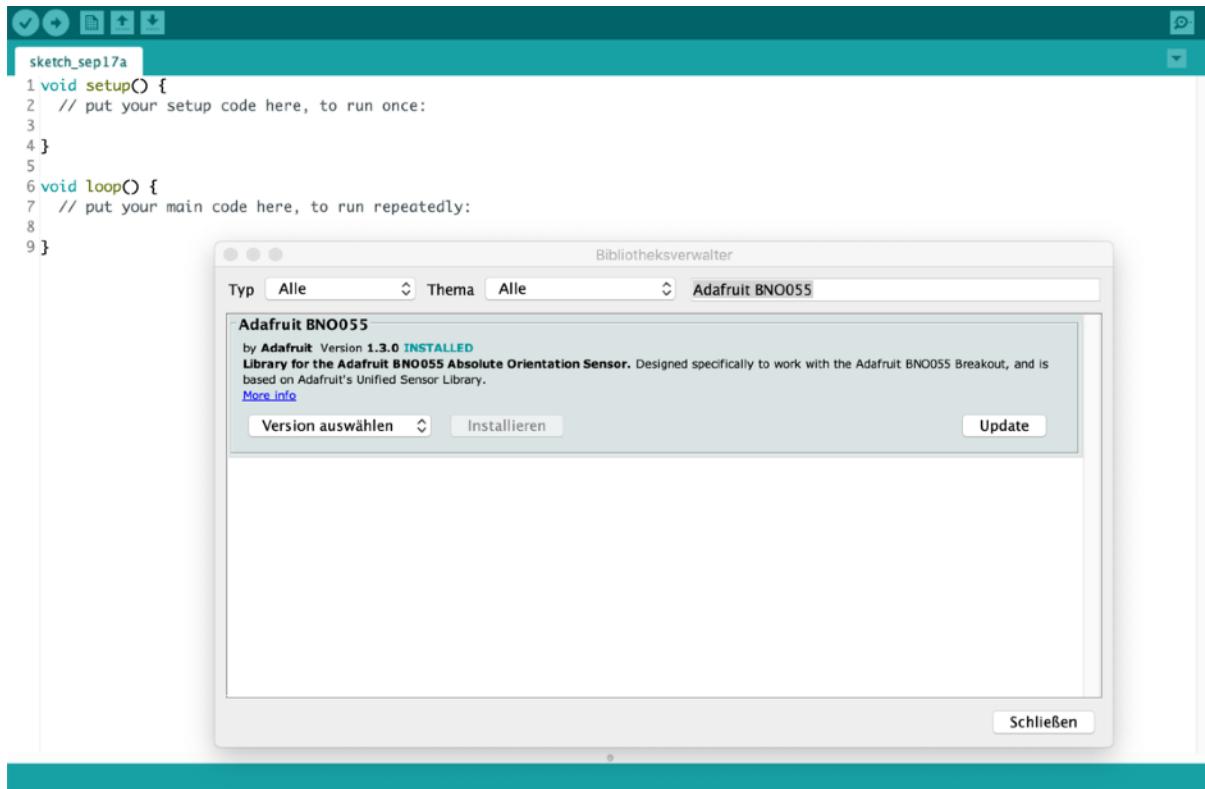


Figure 6: Arduino IDE's library manager

A tutorial on Arduino library installation can be found under the following link:

<https://learn.adafruit.com/adafruit-all-about-arduino-libraries-install-use>

Step 9: Programming the Arduino

Step 9.1: Connect the HdM-Tracker to your computer with the Micro-USB cable.

Step 9.2: Open the Arduino sketch “headtracker_Micro_BNO055” in Arduino IDE.

You will find the sketch under:

HdM_Tracker-master/Arduino/headtracker_Micro_BNO055

Step 9.3: To program the Arduino Pro Micro, choose the Board “Arduino Leonardo” in the tools section (Figure 7).

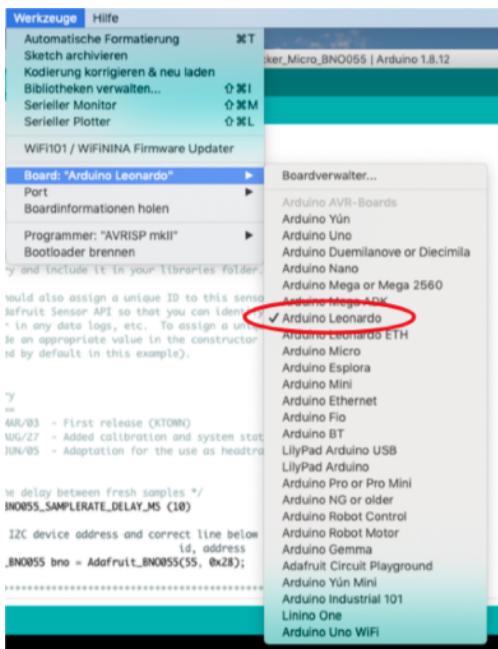


Figure 7: Board selection “(Arduino Leonardo)”

Step 9.4: Choose the belonging Port “(Arduino Leonardo)” in the tools section (Figure 8).

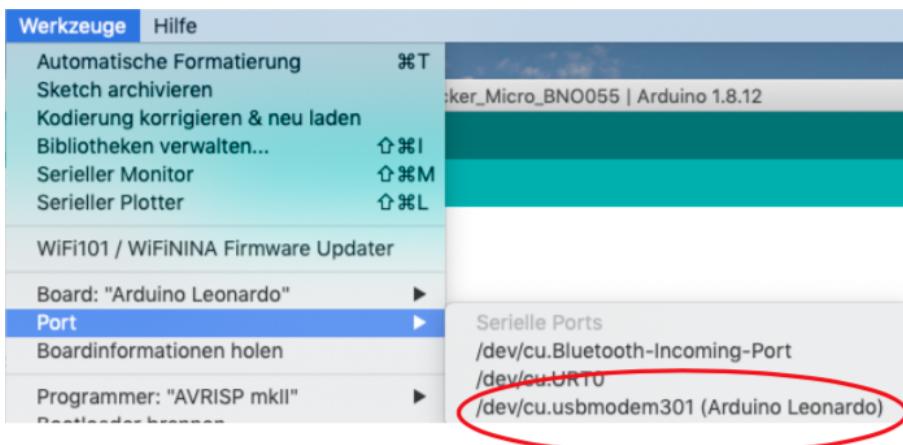


Figure 8: Port “(Arduino Leonardo)”

Step 9.5: Check and upload the sketch to your device. Once the sketch is successfully uploaded, two red LEDs will flash on the Arduino board.

Once the setup process is complete and any functional tests are successful, we go on with assembling the hardware.

Hardware (Part 2)

Step 10 (optional): Attach the sensor to the drawer

If you made sure that everything works correctly and you don't need to touch up or change anything on the board in the future, you can melt the four fixing pins above the Arduino with a hot object to attach the sensor to the drawer.

Melt the four fixing pins above the Arduino with a hot object, for example the tip of a flat screwdriver, which was heat up with a flame. Press the tip with the flat side onto the four fixing pins (Figure 9).

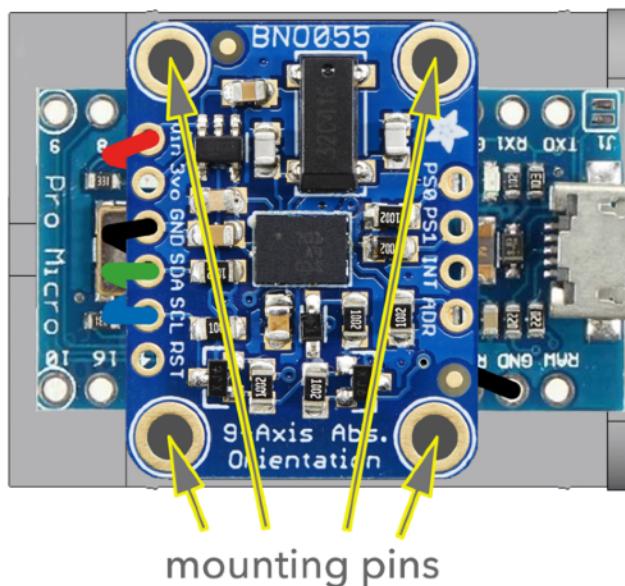


Figure 9: attachment points

For a perfect fit the cables should run between the Arduino board and the sensor.

Step 11: Insert the drawer into the case

Slide the drawer into the housing until you hear a click (Figure 10). The drawer is then firmly secured.

If you want to remove the drawer from the case, you will find an opening on the opposite side of the USB-port. Use a suitable tool, such as an M3 Allen key or similar, and push it strongly into the opening. This should open the drawer again.

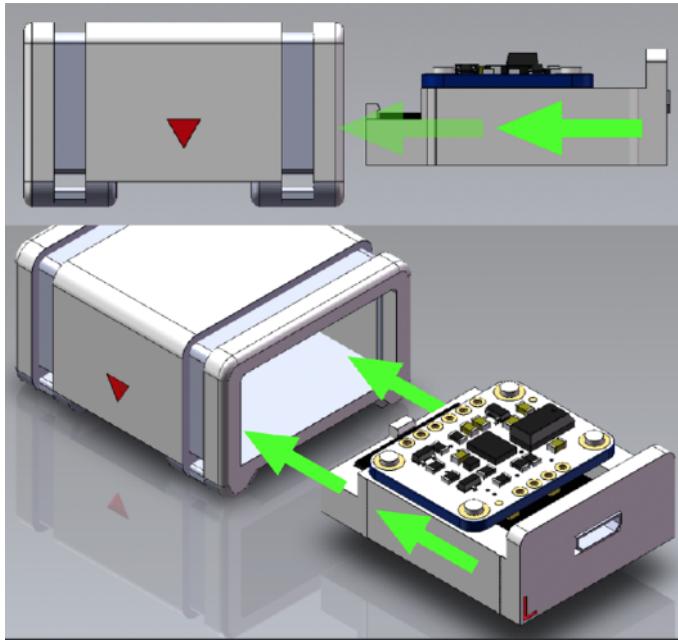


Figure 10: Image of drawer being built into the case

Step 12: Mount the HdM-Tracker onto your headphones

Please make sure that the headtracker is correctly attached to your headphones. The opening of the USB connector has to be located to the left side of the headphones (Figure 11), so that the USB cable can be attached to the headphone cable.

Pull the cable ties through the holes provided in the feet of the headtracker and adjust them around the headphones bracket.



Figure 11: Labeling for correct direction for the HdM Headtracker

Notice! Before you tighten the cable ties, make sure the little arrow in the middle of the case sits directly in the middle of your headphone bracket (Figure 12).

After that you should be able to tighten the cable ties.

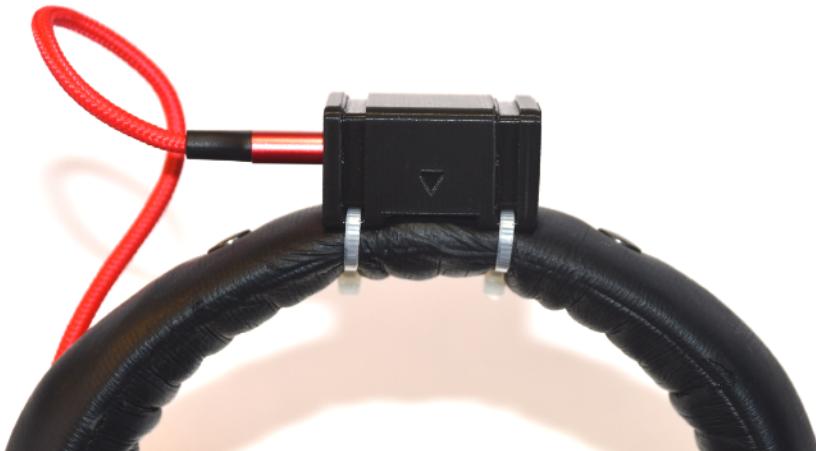


Figure 12: The HdM Headtracker Version 1

Step 13: Attach the USB cable to your headphone cable

To avoid disturbances, the USB cable should be tightly attached to your headphone cable. You can fasten the USB cable onto your headphone and headphone cable by using cable ties or shrink tubes (Figure 13). The diameter depends on the used headphones. For the cable of the Beyerdynamic DT-770/DT-990 the shrink tube should have a diameter of Ø17mm and when tightened the diameter should be about Ø5mm.

To protect the head trackers USB port, a strain relief should be provided.



Figure 13: USB cable strain relief

Tip: If your headphone has a spiral cable you can place the USB-cable in the center (Figure 14).



Figure 14: spiral cable

Version 2: The headtracker in a heat shrink tube

Required Components

Hardware:

- 1) **Arduino Pro Micro board 5V/16MHz with ATmega32U4**
- 2) **Adafruit BNO055 - 9DOF sensor (IMU-Sensor)**
- 3) **HdM-Tracker circuit board (can be found in ./Fritzing)**
- 4) **Cable tie**
- 5) **3x 6-pin headers and 1 single pin header**
- 6) **Micro-USB cable ca. 2m / 6,56 ft**
- 7) **Mouldable Glue like Sugru/Tesa or comparable product**
- 8) **Heat shrink tube Ø ca.17mm / 0,67 inches**

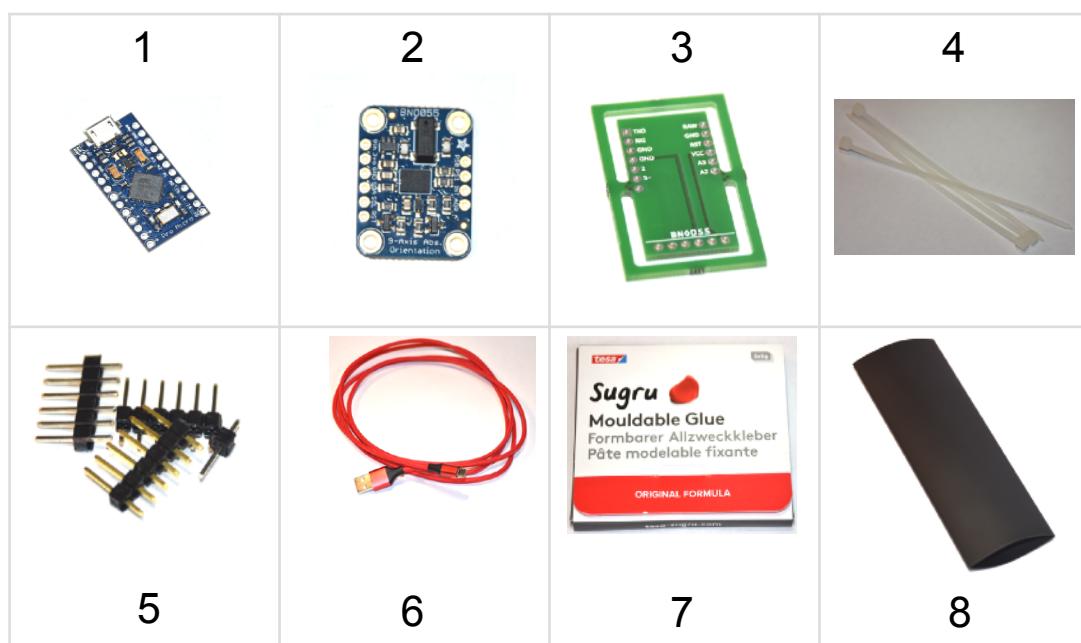


Figure 15: required hardware components

Software:

[Arduino IDE](#) with the following libraries:

- **Adafruit BNO055 library**
- **Adafruit Sensor library** (only for releases prior to version 10.8.)

Additional Tools:

- **Soldering equipment** (Soldering Iron, solder and desoldering strand)
- Third-hand Tool
- Blow dryer

Building instructions Version 2:

Step 1: Download the Github repository

Under the following link you will find all required files for the construction and operation of the HdM-Tracker:

https://github.com/melchior-hdm/HdM_Tracker

When clicking on the button “Code” a drop-down menu will appear. Click on “Download ZIP” to download the repository to your computer. When the download is finished, unzip the folder and store it on your computer.

Hardware (Part 1):

Step 2: Solder the pin headers to both sides of the circuit board

Notice! The single pin is for stability reasons only. Its free end has to be cut right above the plastic coating (Figure 16).

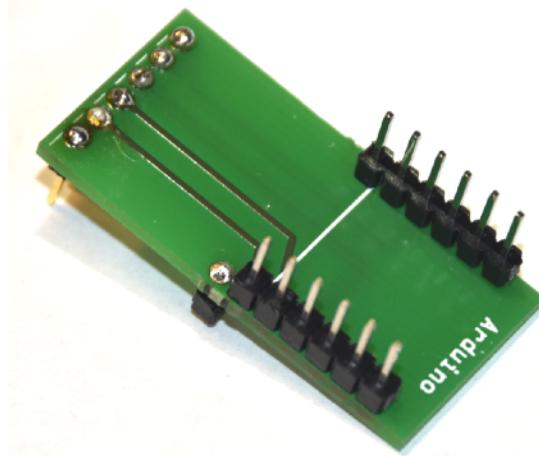


Figure 16: circuit board with pin headers

Step 3: Solder the Arduino to the pin headers on the top of the circuit board

The board is labeled so you can easily see where the Arduino and BNO055 have to be soldered.

Notice! The top of the Arduino, where the USB socket is located, is facing the circuit board.

Make sure to cut off the loose ends of the pinheads afterwards.

Step 4: Solder the sensor to the six pin headers on the bottom of the circuit board

Notice! The sensor must be mounted upside down, the components must face the circuit board (Figure 17). The six pins must be soldered in this position, otherwise the alignment will be shifted and the connections will not match correctly.

Make sure to cut off the loose ends of the pinheads afterwards.

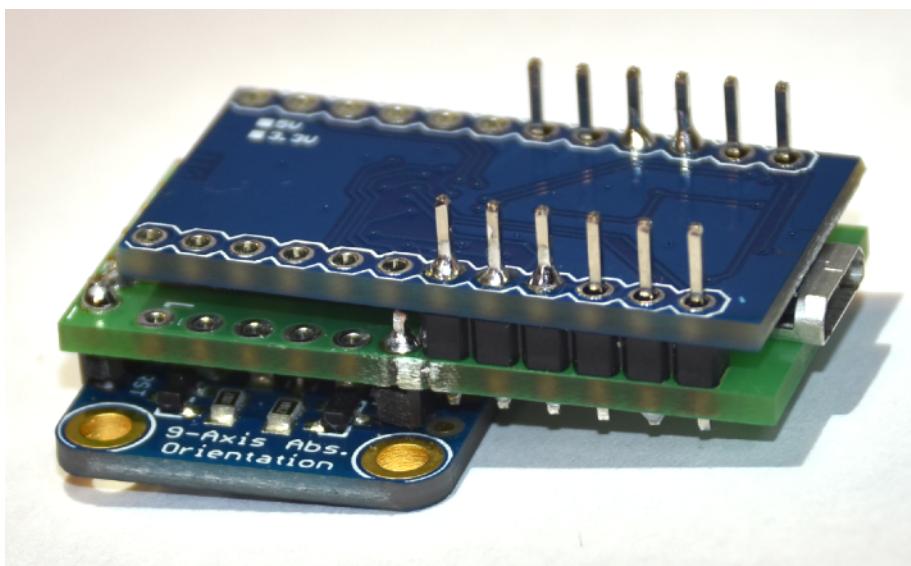


Figure 17: circuit board with sensor

Device software

Step 5: Download and Install Arduino IDE software:

Under the following link you will find the download of the Arduino software:

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Download the software and follow the instructions given by the installer program.

If you have never used the Arduino before, you will find examples to test the features of the Arduino under the following link:

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This website also provides you with a tutorial, which shows you how to use the Arduino on Windows or Mac.

Tip: Copy Example1: Blinkies! and upload it to the Arduino Pro Micro to test the basic functionality.

Step 6: Download and install the required Arduino libraries_

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Step 6.2: However in any case you have to search and install “Adafruit BNO055 Library for Absolute Orientation Sensor”.

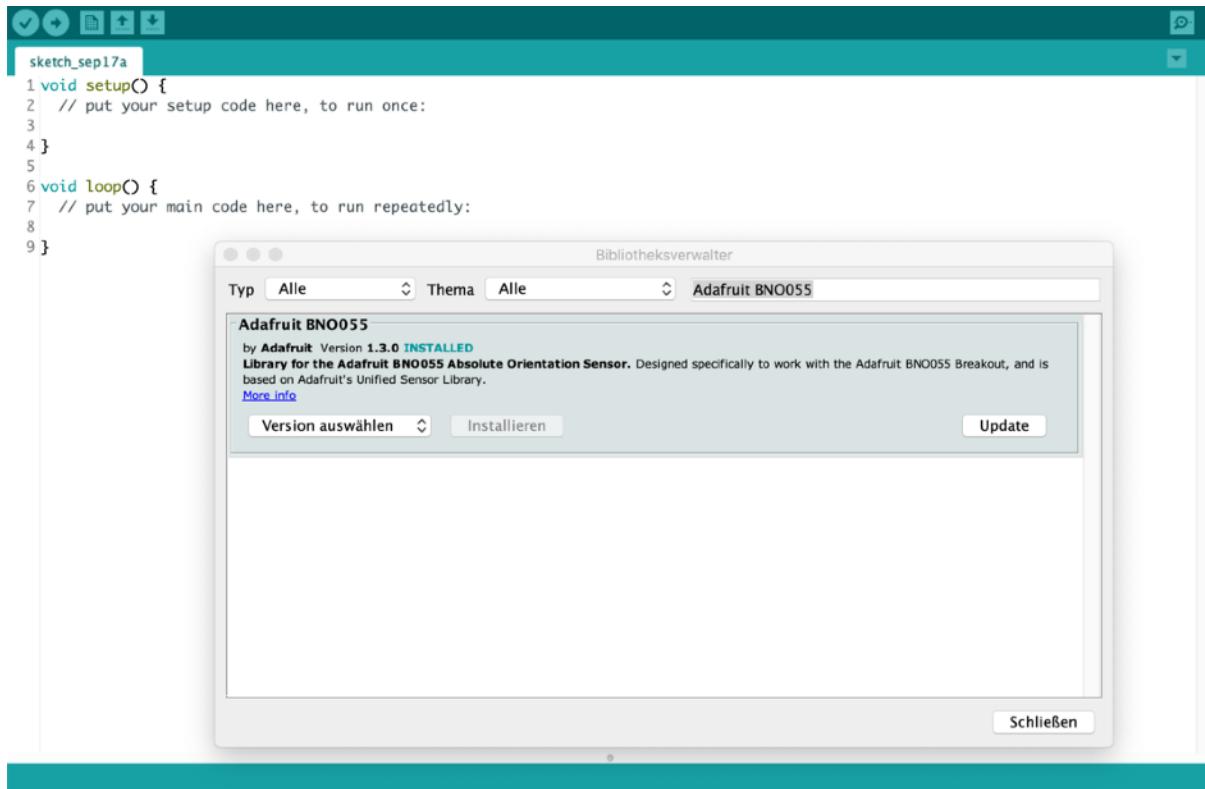


Figure 18: Arduino IDE's library manager

A tutorial on Arduino library installation can be found under the following link:

<https://learn.adafruit.com/adafruit-all-about-arduino-libraries-install-use>

Step 7: Programming the Arduino

Step 7.1: Connect the HdM-Tracker to your computer with the Micro-USB cable.

Step 7.2: Open the Arduino sketch “headtracker_Micro_BNO055” in Arduino IDE.

You will find the sketch under:

. /Arduino/headtracker_Micro_BNO055

Step 7.3: To program the Arduino Pro Micro, choose the Board “Arduino Leonardo” (Figure 19) in the tools section.

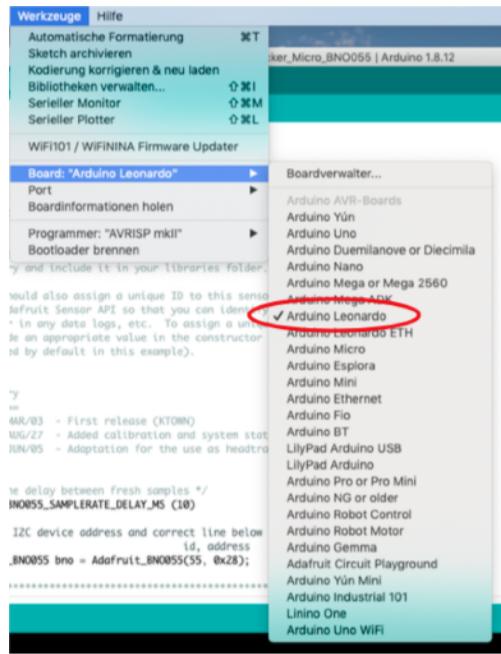


Figure 19: Board selection “(Arduino Leonardo)”

Step 7.4: Choose the belonging Port “(Arduino Leonardo)” (Figure 20) in the tools section.

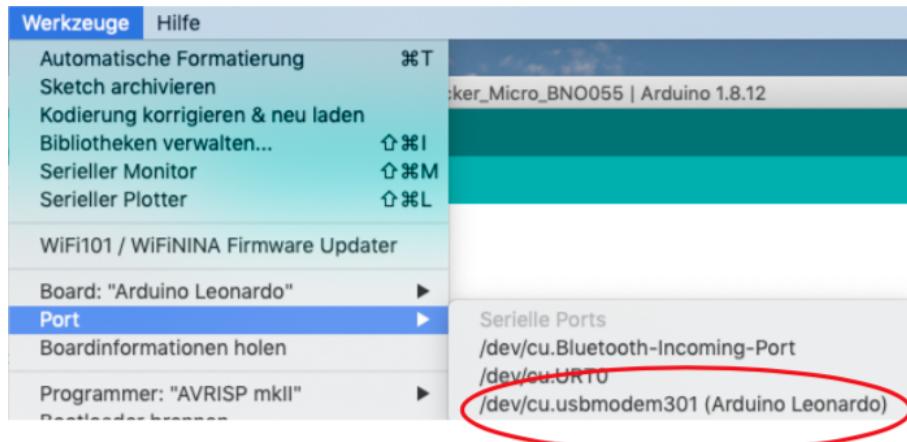


Figure 20: Port “(Arduino Leonardo)”

Step 7.5: Check and upload the sketch to your device. Once the sketch is successfully uploaded, two red LEDs will flash on the Arduino board.

Once the setup process is complete and any functional tests are successful, we go on with assembling the hardware.

Hardware (Part 2):

Step 8: Model a flat bottom surface

Use Tesa Suguru or a similar moldable glue to adjust the height of both elements (Figure 21).

Notice! If the sensor does not sit flat on top of your headphones brackets the orientation will be offset.



Figure 21: electrical components with mouldable glue

Step 9: Plug in the USB cable and place everything in the heat shrink tube

Step 10: Shrink the tube with a blow dryer

Cut four small holes in the heat shrink tubing before it is completely shrunk. Put two cable ties through them and then shrink the tube to its final size.

Step 11: Attach the headtracker to your headphone brackets using the two cable ties

Notice! Make sure to place it in the middle of the brackets. Otherwise the orientation might be offset (Figure 22).

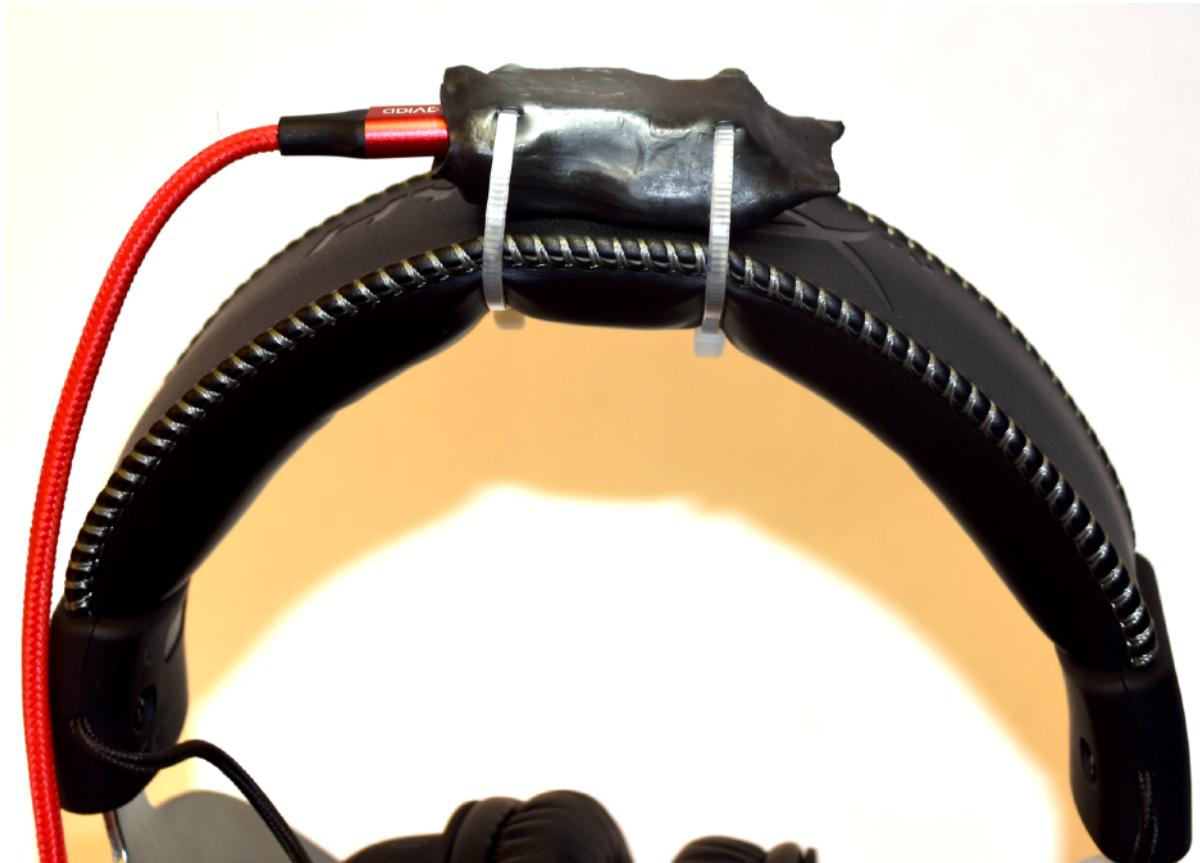


Figure 22: The HdM Headtracker Version 2