

EVER PATIO SYSTEM ORDER AND PROCESS CATALOGUE WITH STRUCTURAL ANALYSIS REPORT

### SUMMARY

Aluminium has in fact proved itself as a suitable material for load bearing structures for more than one hundred years. EVER veranda system has been designed using aluminium alloy ENAW6063 the most commonly used alloy for structural elements by understanding important aspects needed in design. This report proclaims and confirms the required properties and calculations have been taken into consideration with importance. From structural analysis to assembling the components, all information required by the installer is written, checked and published by professional authorities. This catalog includes system details, connection details and clarifies the maximum system dimensions.

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### **ADVICE**

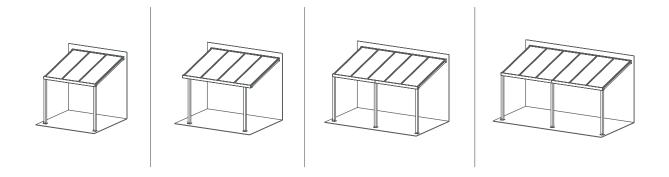
This instruction is developed for Ever patio system. This instruction ensure the profile processing and installation according to rules of engineering. The processor or site superviser has the responsibility to respect the system manufacturer and their advices.

### CONSEQUENCES

Failure to comply with the processing and installation rules, even if it might improve the timeline or specific case of installation, will void the system warranty and might end up with unwanted consequences. The requested changes must be discussed with the system manufacturer and approved by them.

### SYSTEM INFORMATION

System main aluminium beam profile is between two aluminium system columns. There are angled purlins in 1 meter openings between the main beam and the wall (or steel support). Design loads are carried by these purlins. System design is checked with four different instances. Due to analyses longer spans need steel reinforcements. System profiles and reinforcements are checked by SAP 2000 structural analysis software.



### STRUCTURAL ANALYSIS

Structural analysis report has been prepared according to EUROCODE.

Structural analysis report written and checked by Mr. Erdeniz USTUNKAYA (BSc Civil Eng.),

System industrial design by Erdoganlar Aluminium, product development division,

System catalog prepared and published by Erdoganlar Aluminium, product development division.

### MATERIAL INFORMATION

Aluminium profile alloy is defined as EN AW 6063 T6. Aluminium profile material spects are shown in the table (EC9) below.

Alloy ENAW	Temper	Thickness	f <sub>o</sub>	f <sub>u</sub>	А	f <sub>o,haz</sub>	f <sub>u,haz</sub>	HAZ-	factor	вс	ВС	n <sub>p</sub>
		mm	N/m	nm²	%	N/m	nm²	$ ho_{o,haz}$	$ ho_{\text{u,haz}}$			
	T5	t ≤ 3	130	175	8	<b>C</b> O	60	100	0,46	0,57	В	16
		3 < t ≤ 25	110	160	7	00	100	0,55	0,63	В	13	
	T6 -	t ≤ 25	160	195	8	65	110	0,41	0,56	А	24	
6063		t ≤ 20	190	220	10	00	110	0,34	0,5	А	31	
		t ≤ 10	200	245	8	75 130		0,38	0,53	А	22	
		10 < t ≤ 25	180	225	8		75 130	0,42	0,58	А	21	
		t ≤ 20	195	230	10		0,38	0,57	А	28		

Aluminium Young modulus: E= 7e109 kg/ m<sup>2</sup>

Aluminium thermal expansion coefficient:  $\alpha t = 2,358e10-5$ 

Aluminium shear modulus: G= 2,669e105 kg/ cm<sup>2</sup>

Aluminium specific gravity: 2.700 kg/ m3

#### SURFACE TREATMENT

The system profiles must be surface protected against oxidation and weather conditions. The fabricator has to determine suitable coating for outdoors. Anodising and powder coating surface treatments are recommended.

#### **ANODISING**

Anodic anodizing increases the thickness of the oxide layer formed on the aluminium to 10 - 25 microns and provides resistance to corrosive environments while also providing decorative appearance and color options.

Treatment is performed according to DIN 17611 and film thickness densification is according to DIN EN 12373-4 and DIN EN 12375-5. Aluminium anodising need many special precautions, please contact system manufacturer for any question or guideline.

#### **POWDER COATING**

Electrostatic powder coating is a dry coating system and solvent free coating. Treatment is performed according to QUALICOAT standards. The color variations are very rich with powder coating so it is highly recommended for decorative systems but the manufacturer has to be aware of the results of any insufficiency during pre-treatment and coating process.

### SURFACE QUALITY CONTROL CRITERIA

To evaluate the decorative appearance recognize below viewing distances while profiles are 90 degree vertical ground;

Color difference comparisson: 1m

Vertical lines such as extrusion and anodising marks: 1m

Scratch, burr, dents and any other deformations not larger than 5-10mm: 2m

Deformations on parts to be installed above common human height such as Gutter profile: 3m

Deformations on parts to be installed completely away from visual angles such as Rafter top covering profiles: 5m

#### INSTALLATION

Please follow the instructions in this catalogue and installation manual. Unless the profile system is not one of the pre-determined standard dimension module prepared for end-users, the installation of non-standart modules must be done by professionals.

#### SAFETY ADVICE

Two or more people to take part during installation is strongly recommended...

Keep children away from the area of installation.

Dispose of all packaging material safely.

Please be careful when handling components. Some parts may have sharp edges.

Wear gloves, eye protection, and long sleeves during installation or maintenance.

Please install the product during dry weather and environment conditions.

Please do not attempt to install the product if you are tired, are under medication, have taken drugs or alchohol, or are prone to dizziness.

Do not leave any profile free-standing or leaned against any area.

Do not hang or lean on the profiles during installation.

Do not climb or stand on the roof.

When using a stepladder or power tools, make sure you follow the manufacturer's safety advice.

Keep roof and gutter clear of snow, dirt and leaves.

Heavy snow load on roof can damage the product making it unsafe to stand below or nearby.

This product was designed and produced to be used as patio cover and carport only.

### PREPERATION ADVICE

The terrace roofing is suitable for 16mm multiwall sheets made of polycarbonate or acrylic glass and 8mm laminated safety glass. Width of plates or glass should be 980mm.

Product must be installed on a solid base (such as concrete or asphalt) and anchored to the ground.

Choose your site carefully.

Sort the parts and check according to the contents parts list.

Site surface needs to be leveled (mainly below the poles).

Please consult your local authorities if any permits are required prior to installing the product.

Use only the parts registered in the content list, some parts (such as screws) may be surplus to prevent losing during installation.

### CLEANING ADVICE

When your product needs cleaning, use a mild detergent solution and rinse with cold clean water.

Do not use acetone, abrasive cleaners, or others special detergents to clean the panels.

If product gets scratched it can be fixed with the similar tints of its RAL code.

Illustration	Technical Information	Item No	Description	Unit
	Weight: 2.059 kg/m Area: 759.97mm^2 Perimeter: 702.00mm Outside depth (t3): 95.50mm Outside width (t2): 55.00mm Flange thickness (tf): 4.45mm Web thickness (tw): 1.80mm Moments of inertia(mm^4) X: 329734.40 Y: 1128802.25	101.RFT.01	Rafter or Purlin	6.5m
	Weight: 2.341 kg/m Area: 864.00mm^2 Perimeter: 864.00mm Outside depth (t3): 110.00mm Outside width (t2): 110.00mm Flange thickness (tf): 2.00mm Web thickness (tw): 2.00mm Moments of inertia(mm^4) X: 1680192 Y: 1680192	101.PLR.01	Pillar or Column	6.5m
Ĵ J	Weight: 3.680 kg/m Area: 1358.12mm^2 Perimeter: 1276.83mm Outside depth (t3): 147.50mm Outside width (t2): 172.00mm Flange thickness (tf): 2.00mm Web thickness (tw): 4.53mm Moments of inertia(mm^4) X: 1520636.69 Y: 5080441.77	101.GTR.01 101.GTR.02	Gutter beam, gutter outer cover	6.5m
	Weight: 2.000 kg/m Area: 738.16mm^2 Perimeter: 748.06mm Outside depth (t3): 165.50mm Outside width (t2): 47.60mm Flange thickness (tf): 2.00mm Web thickness (tw): 2.75mm Moments of inertia(mm^4) X: 362490.99 Y: 3058196.54	101.WBM.01	Wall beam	6.5m
[ [	Weight: 0.660 kg/m Area: 243.65mm^2 Perimeter: 328.07mm Outside depth (t3): 99.90mm Outside width (t2): 42.10mm Wall thickness: 1.50mm	101.GTR.03	Gutter inner conner	6.5m
	Weight: 0.523 kg/m Area: 192.93mm^2 Perimeter: 242.74mm Outside depth (t3): 23.50mm Outside width (t2): 55.00mm Wall thickness: 1.50mm	01.RFT.02	Rafter top cover	6.5m

<sup>(!)</sup> System is checked with similar forms and real mechanical properties.

Illustration	Technical Information	Item No	Description	Unit
	Weight: 0.657 kg/m Area: 242.56mm^2 Perimeter: 295.77mm Outside depth (t3): 36.00mm Outside width (t2): 59.00mm Wall thickness: 1.50mm	101.RFT.03	Rafter end cover	6.5m
	Weight: 1.439 kg/m Area: 531.00mm^2 Perimeter: 360.00mm Outside depth (t3): 60.00mm Outside width (t2): 63.00mm Wall thickness: 3.00mm	101.RFT.04	Rafter connector	30mm
	Weight: 0.304 kg/m Area: 112.27mm^2 Perimeter: 188.00mm Outside depth (t3): 30.00mm Outside width (t2): 30.00mm Wall thickness: 1.20mm	101.PLF.01	Polycarbonate frame 16mm	6.5m
	Weight: 0.314 kg/m Area: 115.97mm^2 Perimeter: 119.00mm Outside depth (t3): 40.00mm Outside width (t2): 20.00mm Wall thickness: 2.00mm	101.PLF.02	Rafter front cap	60mm
	Weight: 0.260 kg/m Area: 96,00mm^2 Perimeter: 70.00mm Outside depth (t3): 120.00mm Outside width (t2): 32.00mm Wall thickness: 3.00mm	101.GTR.04	Gutter connector	32mm
	EPDM Gasket	102.GTR.01	Gutter gasket	50m/box
1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	EPDM Gasket	102.RFT.01	Rafter gasket	250m/box
( i o j	Punched aluminium sheet metal plate	103.CAP.01	Front end plate	2pcs/set

Illustration	Technical Information	Item No	Description	Unit
	Punched aluminium sheet metal plate	103.CAP.02	Rafter end cover	6.5m
	Conical PVC filter	104.DRN.01	Drainage filter	30mm
	PVC Pipe ISO 1452-2	104.DRN.02	Drainage pipe	6.5m
	PVC Elbow	104.DRN.03	Drainage elbow	60mm
	Welded steel support w/ flange	105.PLR.01	Steel anchor	32mm
	Welded steel support w/o flange	105.PLR.02	Steel anchor inner	50m/box
	5.5x38mm screw and washer	106.SCW.01	Leakproof screw	100pcs/box
	4.8x22mm screw	106.SCW.02	Fixing screw	100pcs/box

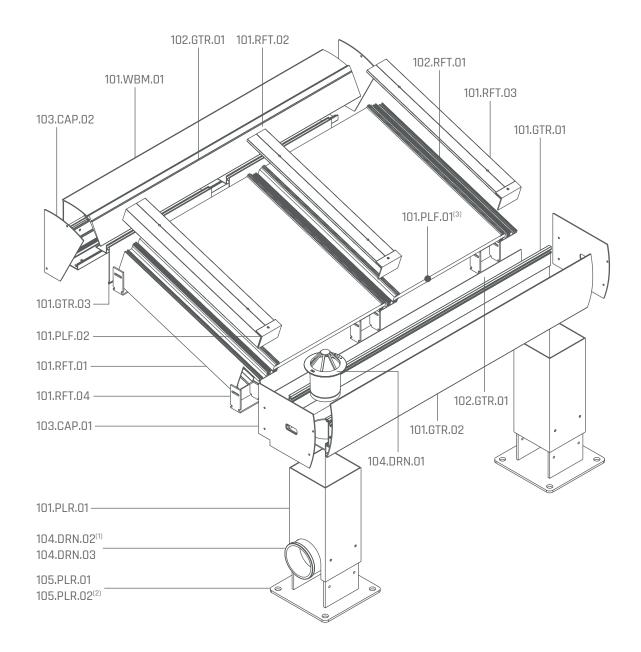
Illustration	Technical Information	Item No	Description	Unit
8)mmm>	3.9x22mm screw	106.SCW.03	Plate screw	100pcs/box
<b>3</b> )	7.5x80mm screw w/ 5/16 washer	106.SCW.04	Anchor screw	100pcs/box
	M6x8 set screw	106.SCW.05	Connector set screw	100pcs/box

# ALTERNATE SYSTEM COMPONENTS

Illustration	Technical Information	Item No	Description	Unit
· · · · · · · · · · · · · · · · · · ·	Weight: 2.151 kg/m Area: 793.76mm^2 Perimeter: 774.00mm Outside depth (t3): 95.50mm Outside width (t2): 55.00mm Flange thickness (tf): 4.45mm Web thickness (tw): 1.80mm Moments of inertia(mm^4) X: 336967.85 Y: 1124214.43	101.LED.01	Rafter with LED slot	6.5m
	Pvc LED diffuser profile	102.LED.01	LED Diffuser	6.5m

# SYSTEM COMPONENT PREVIEW

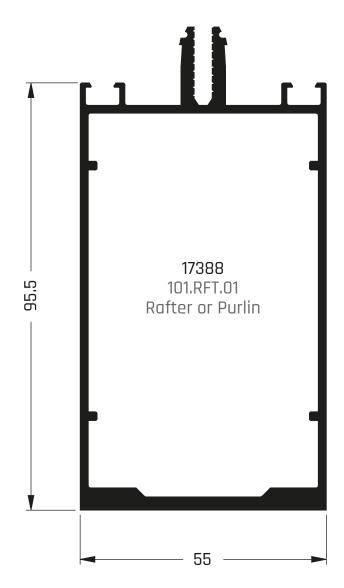
System components are shown in detail in the drawing below.



(1) Drainage pipe 75mm (2) Optional inner steel anchor (3) Optional polycarbonate frame (16mm), anti-dust tape

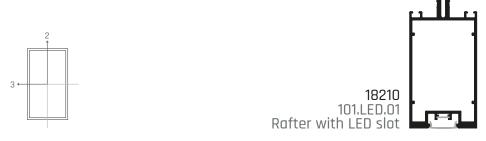
### **PROFILE SECTIONS**

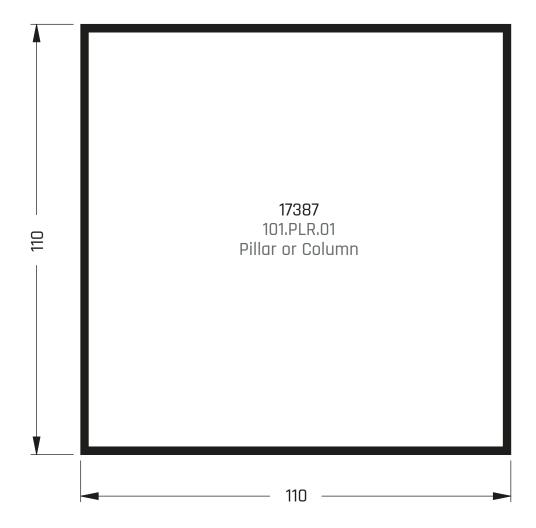
Further you can find profile section drawings with dimensions.



# SAP2000 PROPERTY DATA

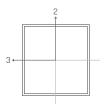
Cross-section (axial) area: 8,0810
Moment of Inertia about 3 axis: 112,3715
Moment of Inertia about 2 axis: 3,9273
Shear area in 2 direction: 3,7200
Shear area in 3 direction: 4,7170
Torsional constant: 73,1837
Section modulus about 3 axis: 24,1659
Section modulus about 2 axis: 12,4254
Plastic modulus about 3 axis: 24,957
Plastic modulus about 2 axis: 14,8282
Radius of Gyration about 3 axis: 3,7290
Radius of Gyration about 2 axis: 2,0186

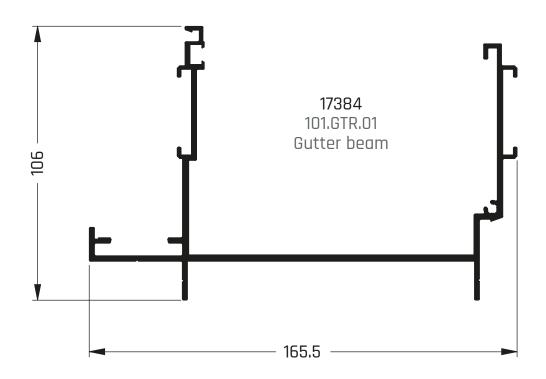




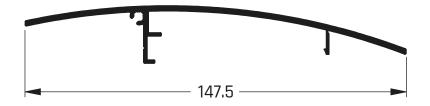
# SAP2000 PROPERTY DATA

Cross-section (axial) area: 8,6400
Moment of Inertia about 3 axis: 168.0192
Moment of Inertia about 2 axis: 168.0192
Shear area in 2 direction: 4.4000
Torsional constant: 251.9424
Section modulus about 3 axis: 30.5489
Section modulus about 2 axis: 30.5489
Plastic modulus about 3 axis: 34.9960
Plastic modulus about 2 axis: 34.9960
Radius of Gyration about 3 axis: 4.4098
Radius of Gyration about 2 axis: 4.4098



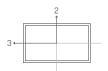


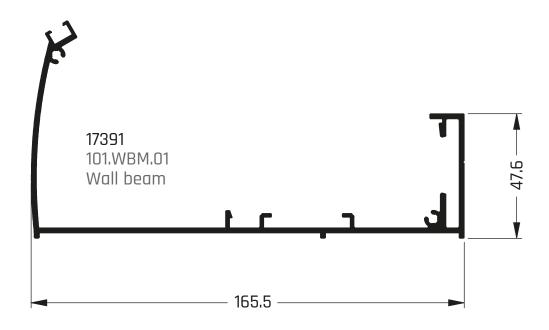
# 17385 101.GTR.02 Gutter outer cover

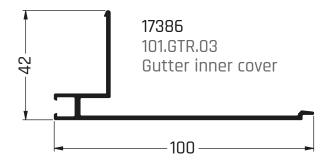


# SAP2000 PROPERTY DATA

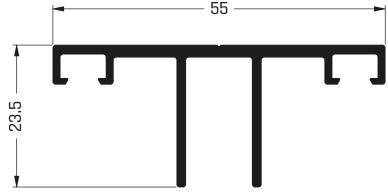
Cross-section (axial) area: 13,7111
Moment of Inertia about 3 axis: 152.2151
Moment of Inertia about 2 axis: 510.3260
Shear area in 2 direction: 7.7916
Shear area in 3 direction: 6.3000
Torsional constant: 339.3469
Section modulus about 3 axis: 35.3989
Section modulus about 2 axis: 68.0435
Plastic modulus about 3 axis: 41.5842
Plastic modulus about 2 axis: 77.5295
Radius of Gyration about 3 axis: 3.3319
Radius of Gyration about 2 axis: 6.1008





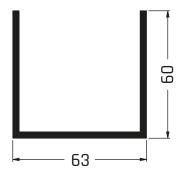


17389 101.RFT.02 Rafter top cover

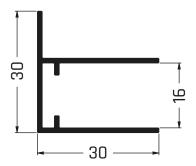


17390 101.RFT.03 Rafter end cover

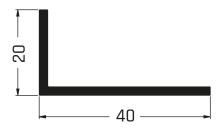
17392 101.RFT.04 Rafter Connector (U Profile)



16678 101.PLF.01 Polycarbonate Frame 16mm (F Profile)



**5485** 101.PLF.02 Rafter front cap (L Profile)



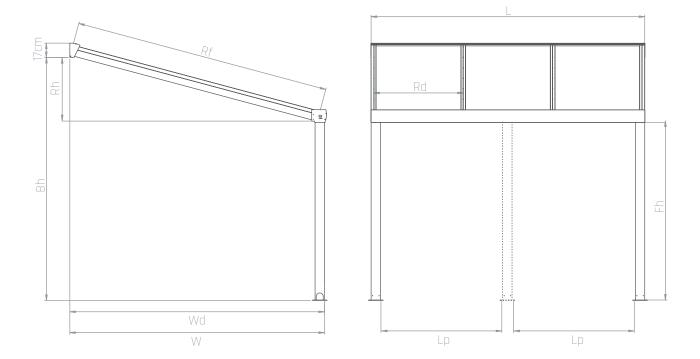
### MEASUREMENT ASSISTANT

Please use this measurement assistant template in your projects to calculate system properties with precision. Later you can use these dimension with "FORMULAS" in page 20.

CUSTOMER:	
PROJECT: _	
DATE:	
SURFACE	

### AREAS TO FILL

L	W	Fh	Bh <sup>(1)</sup>	Pq <sup>(2)</sup>	Material (Glass or Polycarbonate)	Drainage <sup>(3)</sup>
(Length)	(Width or Depth)	(Front pillar height)	(Wall beam heaight)	(Pillar quantity)		(Left or Right)



- (1) For 90° roof slope (Fh) and (Bh) dimensions must be equal.
- (2) Please add extra pillar for every 4m distance.
- (3) Define drainage side (L/R) before punching. Refer to machining details in page 23.

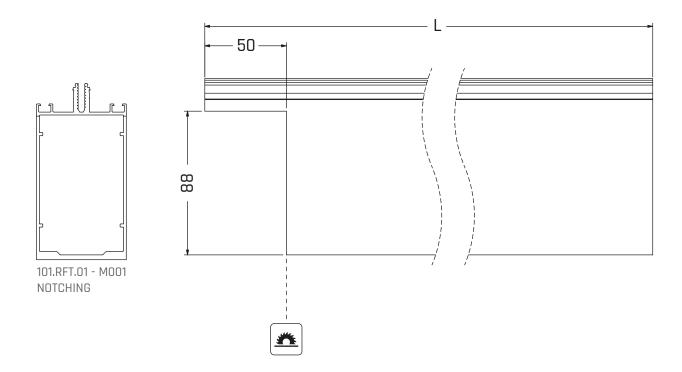
### **FORMULAS**

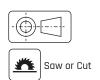
Further you can find cut, processing and assembly formulas. These calculations will be required while machining the profiles, assembling the system and adjusting roof slope.

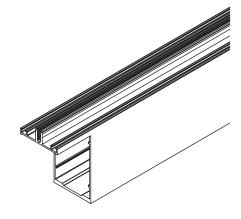
```
Calculating true depth = Wd = W - 110  
Calculating rise = Rh = Bh - Fh  
Calculating rafter length = Rf = \sqrt{Wd^2 + Rh^2} + 32  
Calculating roof slope = \tan^{-1}(Rh/Wd) (Important: Maximum 15°)  
Pannel quantity = Nq (Recommended: L / 1000 for polycarbonate, L / 800 for glass. Round the result.)  
Rafter quantity = Rq = Nq + 1  
Gutter inner cover quantity = Nq * 2  
Rafter center to center distance = Rd = ((L - (Rq * 55) - 6) / (Nq - 1)) + 55  
Gutter inner cover length = Cd = Rd - 57  
Pannel L = Rf  
Pannel width = Nw = Cd + 30 or Rd - 27  
Pillar quantity = Pq  
Pillar distance = Lp = (L - (Pq * 110)) / (Pq - 1) (Important: Maximum 4m)
```

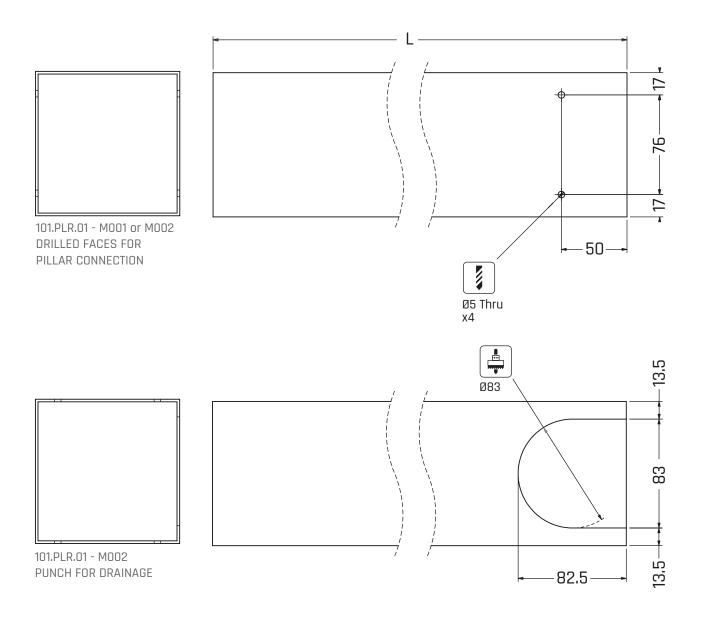
# MACHINING AND PROCESSING

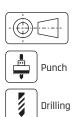
Further you can find machining and processing instructions.

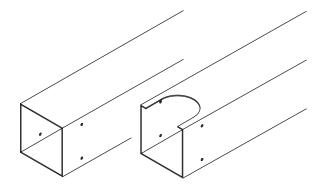


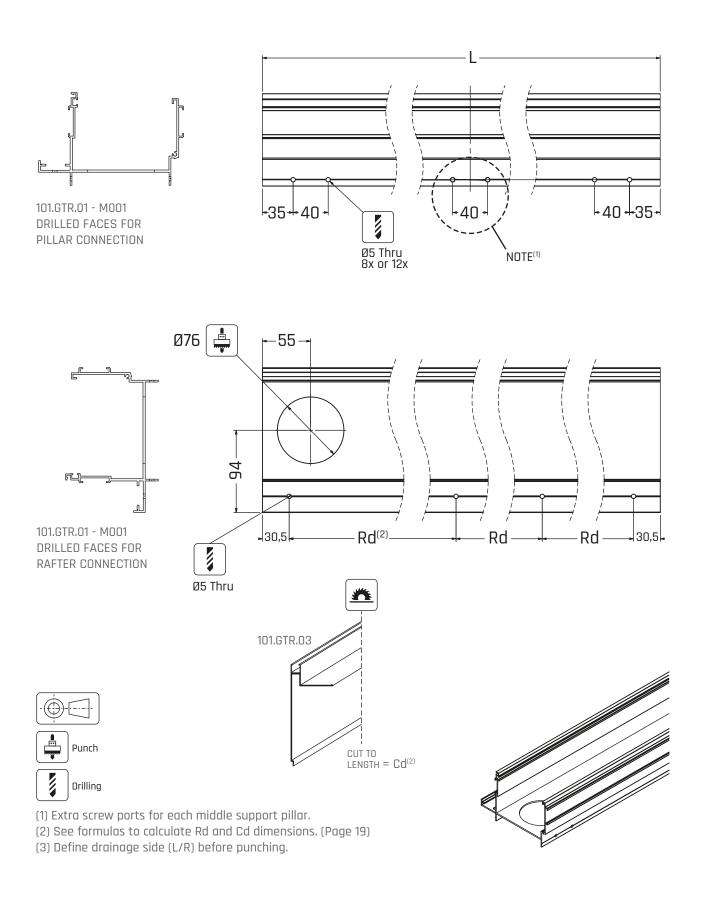


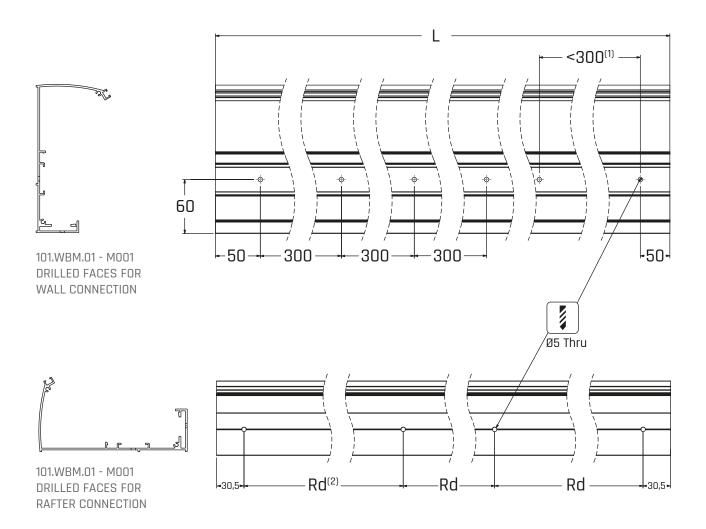










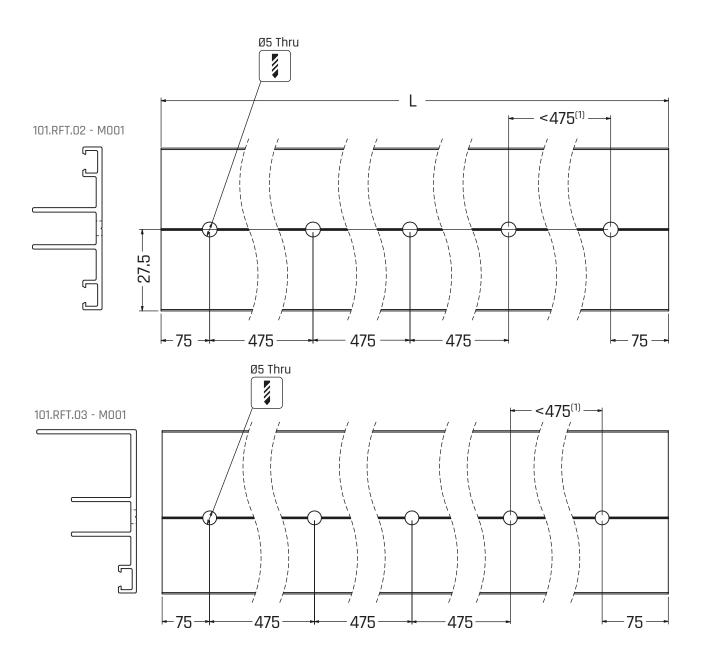




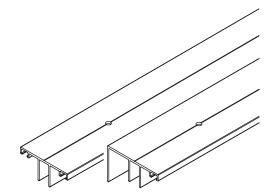
(1) Extra drilling required unless the dimension is <300mm.

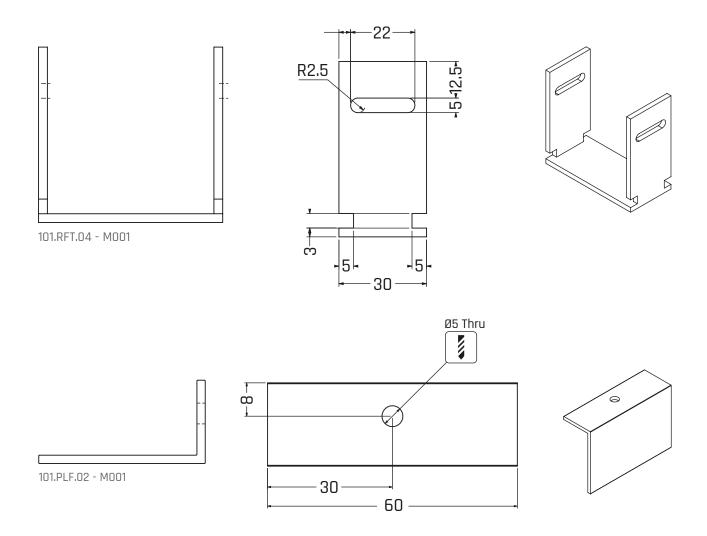
(2) See formulas to calculate Rd dimension. (Page 19)







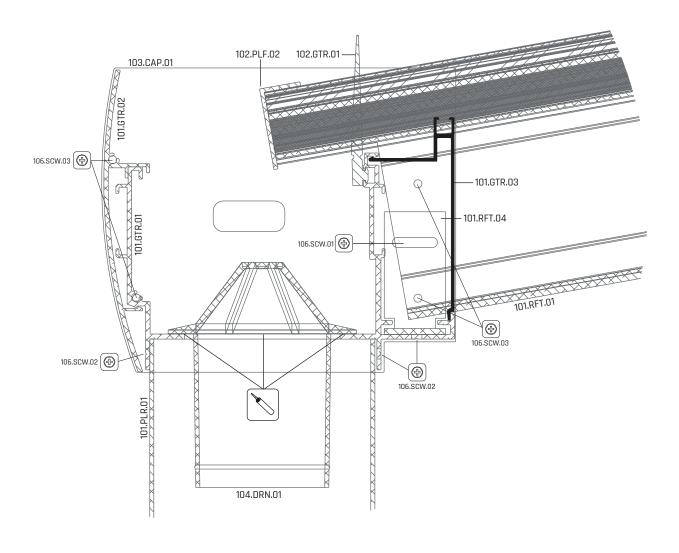






# SYSTEM SECTIONS

Further you can find system section drawings and part codes.



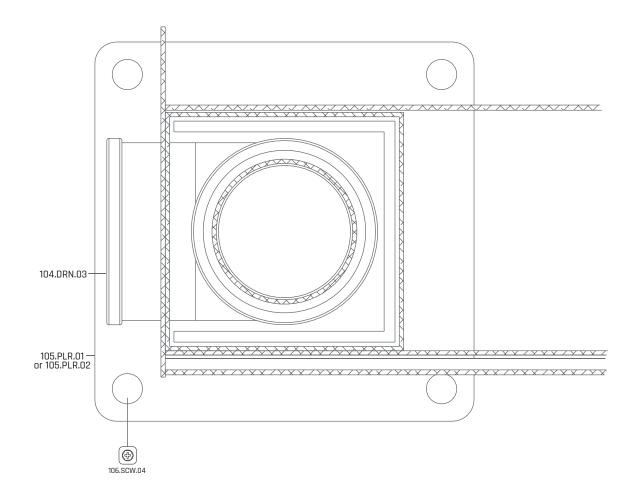


Screw Port



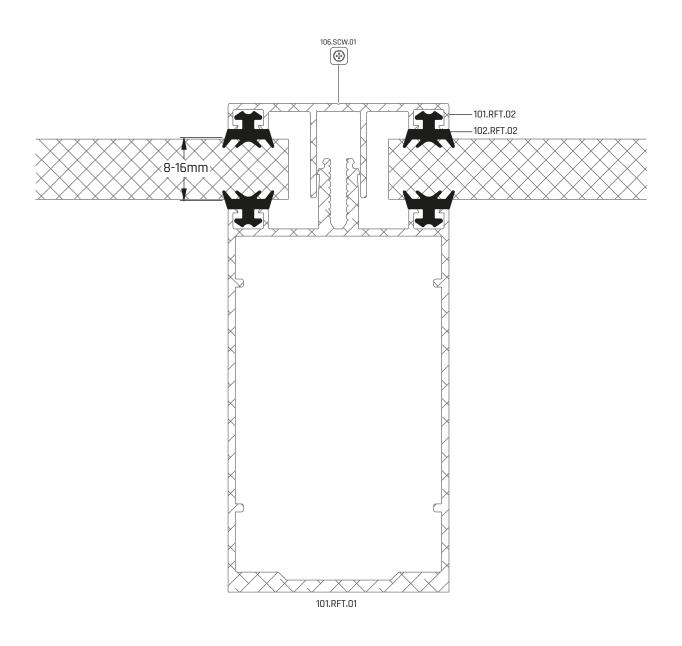
Silicone





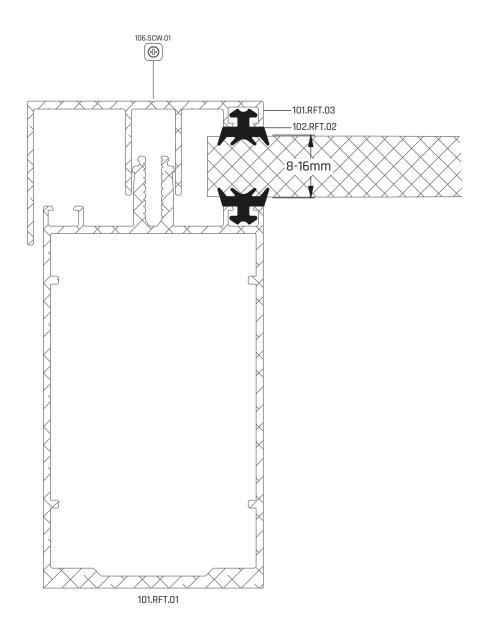






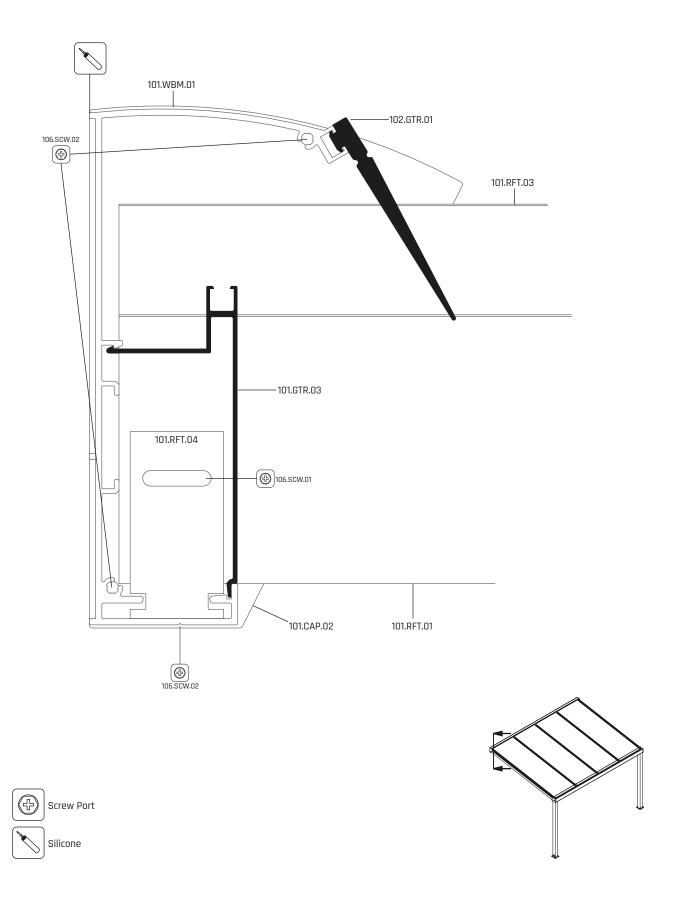












# **CONNECTION DETAILS**

Please refer to ANNEX A: "EVER PATIO COVER USER MANUAL AND INSTALLATION GUIDE" for assembly connection details.

### LOAD CASES

### DEAD LOAD (D)

Polycarbonate Sheet (PS) density: 1250 kg/m3
Mostly used PS combination (8+8mm) weight: D = 16mm\*1250 kg/m3=20 kg/m2
or Glass combination (4+4 mm) weight: D = 8mm\*2500 kg/m3=20 kg/m2
(Profile weights are calculated as "dead load" in the structural software.)

### WIND LOAD (W)

Wind load suction / pressure is based on: W = 85 kg/m2

### SNOW LOAD (S)

Snow load is taken as S = 85 kg/m2

# LIVE LOAD (L)

Service load is estimated as a cleaner & equipment max. L = 100 kg

### LOAD COMBINATIONS

COMB 1 (D)

COMB 2 (D + S)

COMB 3 (D + 0.75\*S + 0.75\*L)

COMB 4(D + L)

COMB 5(D + W)

COMB 6 (D - W)

### STANDARDS AND SOURCES

EN 1991-1-4 Wind Actions

EN 1991-1-3 Snow Loads

EN 13830 Curtain Walling - Product Standard

CWTC (Center for Window & Cladding Technology) Standard for Curtain Walling

### LOAD ANALYZES

Calculation is made in the case of purlins the distance for every 1 meter.

### DEAD LOAD (D) CASE:

Dead Load:

Fd = Ay1\*20 kg/m2 = 1m \* 20 kg/m2 = 20 kg/m Fd = Ay1\*20 kg/m2 = 0,5m \* 20 kg/m2 = 10 kg/m

### WIND LOAD (W) CASE:

Wind Load:

Fd = Ay1\*85 kg/m2 = 1m \* 85kg/m2 = 85 kg/m Fd = Ay1\*85 kg/m2 = 0,5m \* 85kg/m2 = 55 kg/m

### SNOW LOAD (S) CASE:

Snow Load:

Fd = Ay1\*85 kg/m2 = 1m \* 85 kg/m2 = 85 kg/m Fd = Ay1\*85 kg/m2 = 0,5m \* 85 kg/m2 = 85 kg/m

# LIVE LOAD (L) CASE:

Live Load:

Fd = 100 kg (as a point load.)

Due to different purlin lengths point loads are converted to distributed load.

Fd = 100 kg / 3m = 33,3 kg/m

### **DEFLECTION DESIGN CRITERIA:**

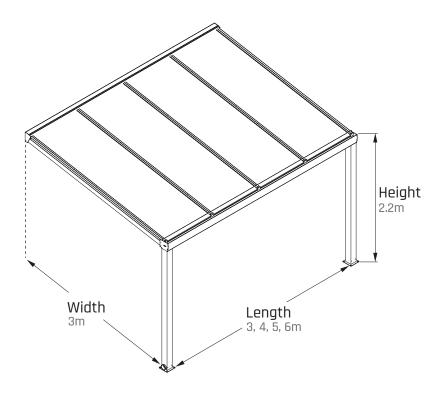
According to EN 1380:

Span L (mm) Allowable Deflection (mm)

L < 4500 mm L/200 L > 4500 mm L/300

# CASE STUDIES

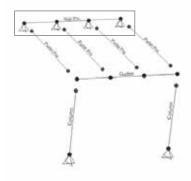
Height is constant 2,2 meter and slope is %15. Length and width are variable in the cases below. 3x3 m, 4x3 m, 5x3m and 6x3m dimension cases will be checked.



# CASE 1

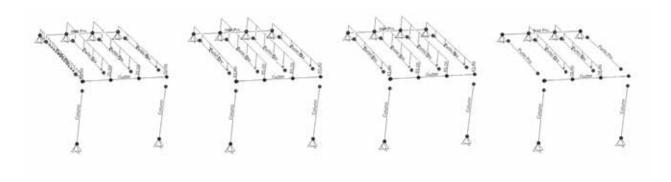
# Width 3m, Length 3m

System is modelled shown below. As seen the highlighted wall profile must be fixed on the wall by anchors on every purlin line. Purlin profiles are used every 1 meter distance.



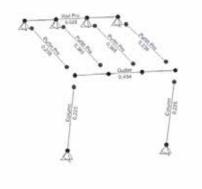
# LOADINGS

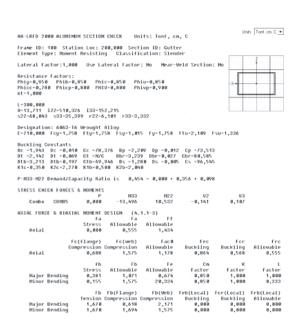
Distributed design loads are assigned as Dead, Snow, Wind(kg/m) and Live unfavorable cases.



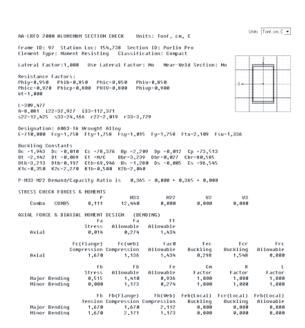
# DESIGN

After the system is checked on software aluminium design ratios are shown below.





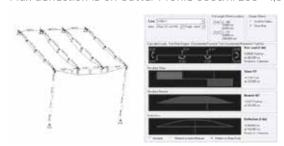
 $\sigma w < \sigma R$  (Critical Ratio= 0,454) for Gutter Profile OK. All sections are OK as per the capacity.



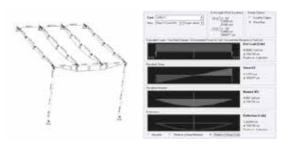
 $\sigma$ W <  $\sigma$ R (Ratio= 0,365) for Purlin Profile OK. All sections are OK as per the capacity.

#### DEFLECTION

Max deflection is on Gutter Profile 300cm/200= 1,5 cm > 0,90 cm OK.



Max deflection is on Purlin Profile 300cm/200= 1,5 cm > 1,24 cm OK.

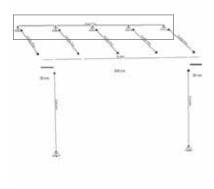


CASE 1 is OK.

### CASE 2

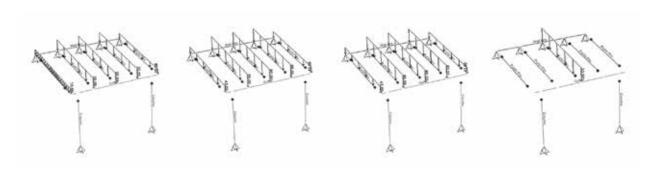
# Width 3m, Length 4m

System is modelled shown below. As seen the highlighted wall profile must be fixed on the wall by anchors on every purlin line. 4 m gutter span is covered, purlins are still 3 m length. 30 cm distances are left from the edges.



# LOADINGS

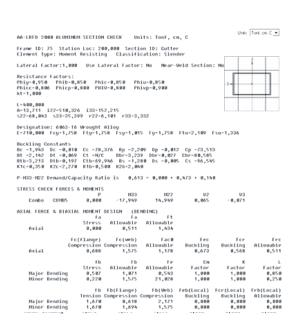
Distributed design loads are assigned as Dead, Snow, Wind and Live (kg/m) unfavorable cases.



# DESIGN

After the system is checked on software aluminium design ratios are shown below.



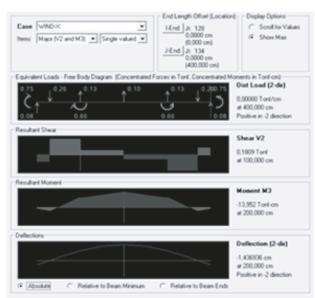


 $\sigma$ W <  $\sigma$ R (Critical Ratio= 0,613) for Gutter Profile OK. All sections are OK as per the capacity.

#### DEFLECTION

Max deflection is on Gutter Profile 360cm/200= 1,8 cm > 1,43 cm OK.



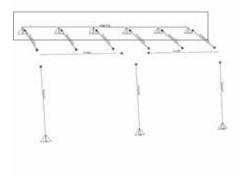


CASE 2 is OK.

### CASE 3

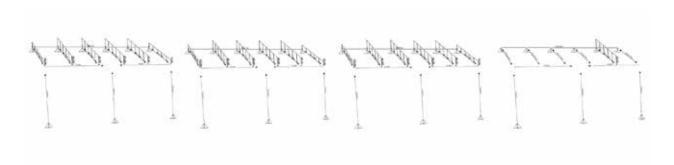
Width 3m, Length 5m

System is modelled shown below. As seen the highlighted wall profile must be fixed on the wall by anchors on every purlin line. 5 meters long gutter profile is supported by three columns.



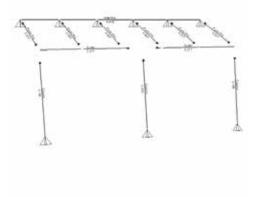
### LOADINGS

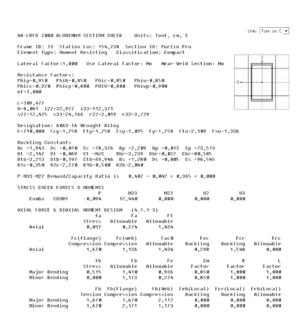
Distributed design loads are assigned as Dead, Snow, Wind and Live (kg/m) unfavorable cases.



# DESIGN

After the system is checked on software critical design ratios are shown below. Purlin(rafter) profile is critical than the gutter as seen below.

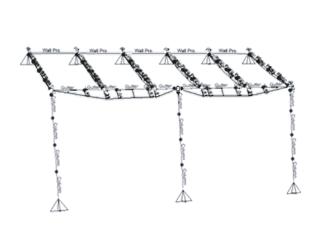


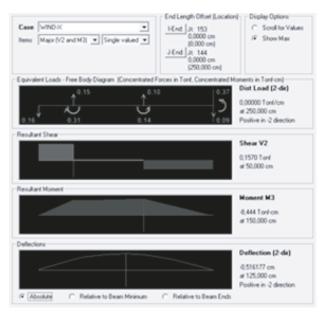


 $\sigma w < \sigma R$  (Critical Ratio= 0,407) for Purlin Profile OK. All aluminium sections are OK as per the capacity.

#### DEFLECTION

Max deflection is on Gutter Profile 300cm/200= 1,50 cm > 0,52 cm OK.



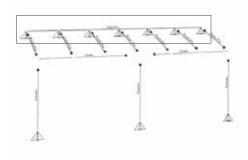


CASE 3 is OK.

### CASE 4

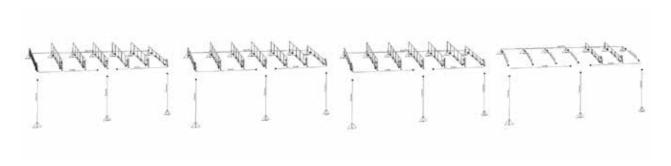
# Width 3m, Length 6m

System is modelled shown below. As seen the highlighted wall profile must be fixed on the wall by anchors on every purlin line. 6 meters long gutter profile is supported by three columns.



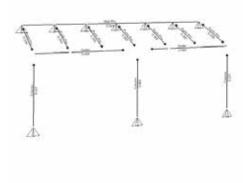
# LOADINGS

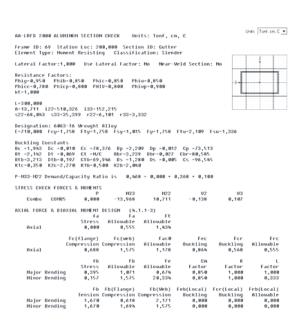
Distributed design loads are assigned as Dead, Snow, Wind and Live (kg/m) in unfavorable cases.



# DESIGN

After the system is checked on software critical design ratios are shown below.

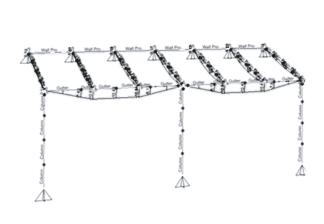


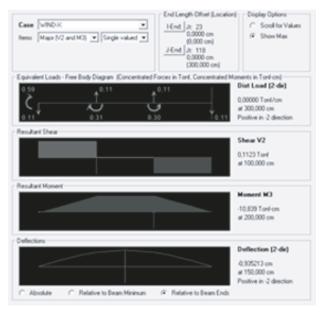


 $\sigma$ W <  $\sigma$ R (Critical Ratio= 0,468) for Column Profile OK. All aluminium sections are OK as per the capacity.

#### DEFLECTION

Max deflection is on Purlin Profile 300cm/200= 1,5 cm > 0,94 cm OK.





CASE 4 is OK.

### CONCLUSION

EVER SOUL PATIO COVER Profile System's maximum design dimension are defined with this report.

# These dimensions:

3 m width x 3 m length system and

 $3\ m$  width x  $4\ m$  length (3,6 m ablosute) system can be solved with one opening (two columns).

3m width x 5m length system and

4 m width x 6 m length system can be solved with two opening (three columns).