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Prusa mk3 manual assembly diagram pdf file download

Optionally order MK3 Y carriage (\$24), PINDA 2 sensor (\$11), and Spring Steel Sheet (\$45). (If priority 3 parts are available) route and secure the cables according to the Original Prusa i3 MK3S kit assembly guide - Preflight check Calibrate the printer according to the Prusa i3 Bear Full Upgrade MK3 Assembly Instruction steps 20 and 21. Prusa MK3 uses M3x10mm screws instead. Follow the Bear Extruder And X Axis Assembly Instruction steps 20 and 21. Prusa MK3 uses M3x10mm screws instead. Stepper motors kit 1 \$124.99 All3D Makers Motor Kit for Bear Upgrade, MK2/3, Haribo and Zaribo Mod Aluminum Y carriage Prusa i3 MK3 BuiltTak Original 3D Printing Surface - 9"X10" Miscellanous Hardware U-Bolts for LMU8U Bearings and nyloc nuts 1 set \$7.69 All3D Makers U-Bolts for LMU8U Bearings Miscellanous Hardware 3 mm x 50 cm Nylon Filament 1 \$0.69 All3D Makers MK3/MK2.5/MK2S Extruder Nylon Guide Extruder Bondtech MK2/MK2S Extruder Upgrade Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend Screw M4 x 10mm button socket screw 2 \$0.42 Fastenal MS2510010A200002 - power supply upper mount Screw M3 x 10mm socket cap screw 6 \$1.06 Fastenal MS2510010A200003 - Y motor mount2 - Y belt holder and tensioner2 - headbed cable assembly3 - headbed cable cover6 - X end motor and idler6 - X carriage8 - Einsy enclosure2 - LCD enclosure Screw M3 x 12mm socket cap screw M3 x 12mm MS2510018A200009 - X end motor and idler3 - X carriage1 - power supply lower mount Screw M3 x 30mm socket cap screw 4 \$1.45 Fastenal MS2510040A200004 - X carriage Nut M3 hex nut 27 \$1.98 Fastenal MN2510000A200002 - Y belt holder and tensioner3 - headbed cable cover3 - X end idler 10 - Einsy enclosure1 - power supply lower mount Nut M3 square nut 8 \$1.12 Fastenal 1L2510000A200003 - Y belt holder and tensioner2 - headbed cable assembly2 - X end idler mount Nut M3 square nut 8 \$1.60 Fastenal 01619074 - X carriage4 - Einsy Enclosure Washer M3 x 7 mm washer 10 \$0.32 Fastenal MW6330000A200008 - Z motor mounts2 - headbed cable assembly Filament 1 kg PETG 1 \$24.99 Amazon Synthetic Grease 1 \$4.69 Amazon Super Lube 21030 Synthetic Grease (NLGI 2), 3 oz Tube Thread Locker Medium Strength (Blue) Thread Locker 1 \$5.57 Amazon Vibra-TITE 121 Medium Strength Removable Anaerobic Threadlocker, 10ml Bottle, Blue Reverse Bowden Add-on Alternative: Original Prusa i3 MK3S Einsy Enclosure Assembly/Component Type Description Quantity Price Possible sources and notes 3D Printed Part Full Bear MK3 rambo base lower mount 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - 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MK3 Bear Einsy Body NO RASP v5.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - 020. MK3 Bear Einsy Box - EinsyBox-CableCover2-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover2-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover2-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover2-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover2-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Einsy Box - EinsyBox-CableCover3-1x.stl 1 Filament Print (priority 2) 3D Printed Part Universal Zaribo Ei 2) 3D Printed Part LCD Cover for Prusa Bear Upgrade 1 Filament Print (priority 2). Refer to Bear X axis and Extruder - Bondtech Prusa Upgrade 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mounts 1 (total of 2 parts) Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - z motor mount front 2 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - 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(If priority 3 parts were not initially printed) Print priority 3 parts, and follow the steps 10 and 12 above to install end caps and route the wires Firmware MK3S Sensor Add-on To be completed Reverse Bowden Add-on To be completed Bill of Materials Assembly/Component Type Description Quantity Price Possible sources and notes Aluminum Frame and Hardware Full Bear MK3 Upgrade Kit - Detailed BOM 1 \$124.99 ALL3D Makers MK3 Bear Upgrade 3D Printed Tool Linear Bearing Greasing Cap - Linear Bearing Greaser - LM8UU 1 Filament Print (priority 1) 3D Printed Tool Bondtech Extruder PTFE Cutter 6.3 mm 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 - y idler 23 1 Filament Print (priority 1) 3D Printed Part Full Bear MK3 -(320 mm), mount the X axis, and Z tops Follow the Bondtech for Prusa i3 - Assembly and Installation Manual to build the extruder and mount it on the X axis. I had to use longer M3x14 mm screws and nylock nuts to secure these parts. (If priority 2 parts were not initially printed) Print priority 2 parts, and follow the steps 8 and 9 above to mount the LCD module, the power supply unit, and the Einsy enclosure. Note: Order 24V version with mounting hardware and thermistor. Electronics Assembly WK3 24V Power Supply 1 \$69.99 All3D Makers Motor Kit for Bear Upgrade, MK2/3, Haribo and Zaribo Mod Aluminum Y carriage Prusa i3 MK3 Aluminum Y carriage Prusa i3 MK3 Aluminum Y carriage Spring Steel Sheet 1 \$25.75 BuildTak FlexPlate MK3 - 9.5"x10" Print Surface 1 \$14.25 BuiltTak Original 3D Printing Surface - 9"X10" Miscellanous Hardware U-Bolts for LMU8U Bearings and nyloc nuts 1 set \$7.69 All3D Makers U-Bolts for LMU8U Bearings Miscellanous Hardware Textile sleeves for headbed and extruder cables 1 set \$5.69 All3D Makers MK3/MK2.5/MK2S Extruder Nylon Guide Extruder Bondtech MK2/MK2S/MK3 upgrade kit with Bondtech gears 1 \$115 All3D makers Prusa i3 MK2/MK2S Extruder Upgrade Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E3D V6, 1.75 mm nozzle, 24V 1 £43.00, \$79.99 E3D V6-175-24V, All3D Makers MK3 E3DV6 Assembled Hotend E mount Screw M3 x 8mm socket cap screw 6 \$1.06 Fastenal MS2510010A200003 - Y motor mount2 - Y belt holder and tensioner2 - headbed cable cover6 - X end motor and idler6 - X carriage8 - Einsy enclosure 2 - LCD enclosure Screw M3 x 12mm socket cap screw 8 \$1.67 Fastenal MS2510012A200008 - Z motor mounts Screw M3 x 14mm socket cap screw 13 \$5.89 Fastenal MS2510018A200009 - X end motor and idler3 - X carriage1 - power supply lower mount Screw M3 x 30mm socket cap screw 1 \$0.32 Fastenal MS2510030A200001 - Y belt holder and tensioner Screw M3 x 40mm socket cap screw 4 \$1.45 Fastenal MS2510040A200002 - Y belt holder and tensioner Screw M3 x 40mm socket cap screw 4 \$1.45 Fastenal MS2510040A200004 - X carriage Nut M3 hex nut 27 \$1.98 Fastenal MS2510000A200002 - Y belt holder and tensioner Screw M3 x 40mm socket cap screw 4 \$1.45 Fastenal MS2510040A200004 - X carriage Nut M3 hex nut 27 \$1.98 Fastenal MS2510000004 - X carriage Nut M3 hex nut 27 \$1.98 Fastenal MS251000004 enclosure 1 - power supply lower mount Nut M3 nyloc nut 7 \$1.12 Fastenal 1L2510000A200003 - 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rambo base upper mount 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid lower hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - rambo lid upper hinge 1 Filament Print (priority 3) 3D Printed Part Full Bear MK3 - 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Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (priority 3) Documentation Page 3 MK3S - Heatbed-cable-clip 1 Filament Print (p Materials Purchase the parts and the materials according to the Bill of Materials section below Print required 3D printed tools and parts are not essential, mostly decorative parts It is possible to print priority 2 and priority 3 parts once the printer is assembled, using the printer itself Building Steps Follow the Prusa i3 Bear Full Upgrade MK3 Assembly Instruction steps 1 - 9 to assemble the v-slot frame, mount Y rods and Y motor Note: The feet and the power supply lower mount can be installed later Note: Use thread locker for metal thread to metal thread to metal thread to metal thread (not metal thread to plastic) Follow the Prusa i3 MK3S kit assembly guide - Y-axis assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread to plastic) Follow the Prusa i3 MK3S kit assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread to plastic) Follow the Prusa i3 MK3S kit assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread to plastic) Follow the Prusa i3 MK3S kit assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread to plastic) Follow the Prusa i3 MK3S kit assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread to plastic) Follow the Prusa i3 MK3S kit assembly Instruction step 10, bullets 1 - 5 to mount the Y carriage on the Y rods (330 metal thread threa mm) Note: Do not follow the Y belt installation instructions - bullets 6 - 9 Follow the Original Prusa i3 MK3S kit assembly guide - Y-axis assembly gu module I've got has a slightly bigger than standard PCB, and I had to file it to make it fit. 3D Printed Part Bear Extruder and X Axis MK3 - cable guide back b 1 Filament Print (Priority 1). PrintablesForumBlogEshopAbout usENČeštinaEspañolItalianoDeutschPolskiFrançaisLoginPrintablesForumBlogEshopAbout usHomeOriginal Prusa i3 MK3S+If you have a question about something that isn't covered here, check out our additional resources. And if that doesn't do the trick, you can send an inquiry to info@prusa3d.com or through the button below. 2022 © Prusa Research a.s. My attempt to build an improved Prusa i3 MK3 3D printer clone with Full Bear frame from scratch Building Instructions Procuring Parts and Materials Purchase the parts and the materials according to the Bill of Materials section below Print required 3D printed tools and parts are not essential, mostly decorative parts It is possible to print priority 2 and priority 3 parts once the printer is assembled, using the printer is assembled have nount Y rods and Y motor Note: The feet and the power supply lower mount can be installed later Note: Use thread locker for metal thread to metal thread th on the Y rods (330 mm) Note: Do not follow the Y belt installation instructions - bullets 6 - 9 Follow the Original Prusa i3 MK3S kit assembly guide - Y-axis assembly steps 33 - 42 to assembly steps 35 - 42 to assembly steps 35 - 42 to assembly steps 36 - 9 Follow the Y belt installation instructions - bullets 6 - 9 Fo Alternatives: Original Prusa i3 MK3S - LCD cover; LCD knob, or Prusa Bear LCD cover 3D Printed Part Original Prusa i3 MK3S - Heatbed cable cover 1 Filament Print (priority 1) Bearing LMU8 Linear Bearing 10 \$55.50 Misumi LMU8 Metal Rod Z-Axis Rod - 8 mm diameter, 320 mm length 2 \$24 Misumi PSFJ8-320 Metal Rod Y-Axis Rod - 8 mm diameter, 330 mm length 2 \$24 Misumi PSFJ8-330 Metal Rod Z-Axis Rod - 8 mm diameter, 370 mm length 2 \$24 Misumi PSFJ8-370 Belt 2 \$14.54 Misumi PSFJ8-370 Be PULLEY-GT2-16T-6-P5-C-H155 Dowel Pin 15.8 mm length, 5mm diameter 2 \$1.69 All3D Makers Bear X Axis Dowel Pin for E3D Gates 5mm bore idler Electronics Assembly 2004 LCD Display - RepRapDiscount Smart Controller 1 \$18.49 All3D Makers MK3/MK2.5/MK2 LCD Display Fan Print cooling Fan Electronics Assembly PINDA 2 sensor 1 \$15.99 All3D Makers P.I.N.D.A 2 Inductive Sensor Electronics Assembly Filament sensor 1 \$11.69 All3D Makers MK3S IR Sensor Kit for New Bear Extruder Heatbed MK52 headbed 1 \$68 3DPrintronics MK52 Heat bed for Prusa MK3. (If priority 2 parts are available) Follow the Universal Zaribo Einsy Box instructions to install the Einsy Enclosure Note: The Bear Einsy enclosure is slightly wider than it should be to fit properly. (If priority 3 parts are available) install end caps according to the Prusa i3 MK3S kit assembly fow the Original Prusa i3 MK3S kit assembly guide - Electronics assembly to wire the motors, the headbed, and the extruder to Einsy Rambo module. Install the X belt, and tighen it using two M3x18mm screws on X idler Follow the Original Prusa i3 MK3S kit assembly guide - Heatbed and PSU assembly Instruction steps 1 - 17 to assembly Instruction steps 14 and 15 to mount the LCD and the power supply unit. Note: 5 mm bore version for E3D 2GT 20T idler 3D Printed Part Bear Extruder and X Axis MK3 - cable guide back a 1 Filament Print (Priority 1). I had to file a corner to make it fit.

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