

RADIOGRAPHIC EXAMINATION REPORT

Report No.: 999-99999-RT-6262

Date: May 25, 2021

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PROJECT INFORMATION																										
Client: test client				MIS Project No.: 999-99999				Energy Source: Ir192																		
Contact: Contact Testa34				MIS Procedure No.: RT-GP-001 Rev 0.1				Focal Spot Size: 4.3mm																		
Project: test 999				PO No: 5/25/2021				Activity: 0 Ci																		
Project Location:				Work Order No.:				Film Manufacturer: AGFA																		
Job Number:				Mod No.: N/A				ISO No.: SKID332-SPOOL9 CN:000009																		
Code/Specification: ASME B31.3 Normal Service PDH-00-ME-SPC-0014 Rev 1				Line: N/A																						
Description/Scope:				Line Class: AA2A				Work Location:																		
				Tag No.: N/A				Lead Screens: 0.010" front 0.010" back / 1 film per cassette																		
				Material Type:				Film Size: 2 ¼"x17" 3 ½"x17" 4 ½"x17"																		
				Hole Type IQI: ASTM(A,B,C)				Amount: 2																		
FILM PROCESSING																										
Developer Time: 0				Developer Temp: 0°F				Stop Bath Time: 0				Stop Bath Temp: 0°F														
Fixer Time: 0				Fixer Temp: 0°F				Rinse Time: 0				Rinse Temp: 0°F														
Dryer Time: 0																										
EXAMINATION DETAILS AND RESULTS (all measurements are in inches)																										
Weld Number, Component ID, Serial Number	Welder ID	OD/ID or Weld Length	Size	Material Thickness	Film Type	ID/OD Rein.	Tech No.	SOD	OFD	SFD	IQI	Exp. Time	# of Exp.	Exposure	CRK	IF	IP	PO	S	UC	IC	ICP	Other	Density	Comments	Accept/Reject
5	TF	10.996	3"	15.24mm	D3C1	4.00	D D/S	85.66	23.24	108.90	20B8-FS	23 Sec.	3	1-2										2.0-3.5		Accept
														2-3										2.0-3.5		Accept
														3-1										2.0-3.5		Accept

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AUDIT INFORMATION					
Technician (print):		Travis Duggan		Certification Type, Level and Reg. No.:	Signature: 
QA Representative:		QA Test 123		Client Signature:	DTR/LEM #:
					Date Printed: June 16, 2021
Techniques					Metalogic Inc. warrants that qualified personnel shall perform the services in accordance with all applicable codes, testing and certification standards and in a professional manner. Warranty for performance of services is limited to the re-performance or reimbursement for the cost of such services. Examination results are an interpretation only, and not always an exact representation of the component or associated anomalies under inspection.
Exposure	Viewing	IF - INCOMPLETE FUSION	UC - UNDERCUT	PO - POROSITY	
S - Single Wall	S - Single Wall	LOF - LACK OF FUSION	S - SLAG	EP - EXCESSIVE PENETRATION	
D - Double Wall	D - Double Wall	IP - INCOMPLETE PENETRATION	CRK - CRACK	CR - CONCAVE ROOT	
		EI - ELONGATED INDICATION	FS - Film Side	SS - Source Side	