
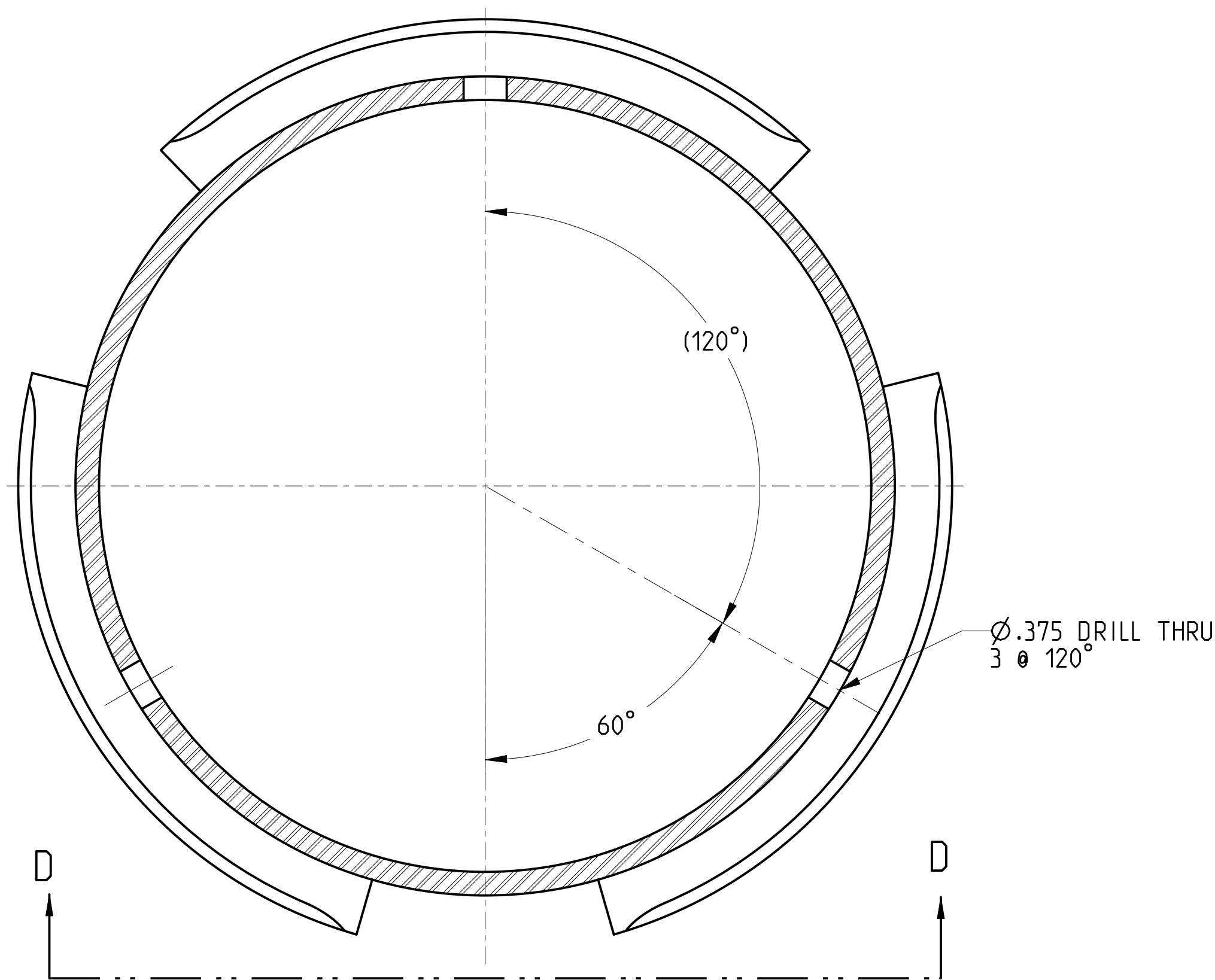


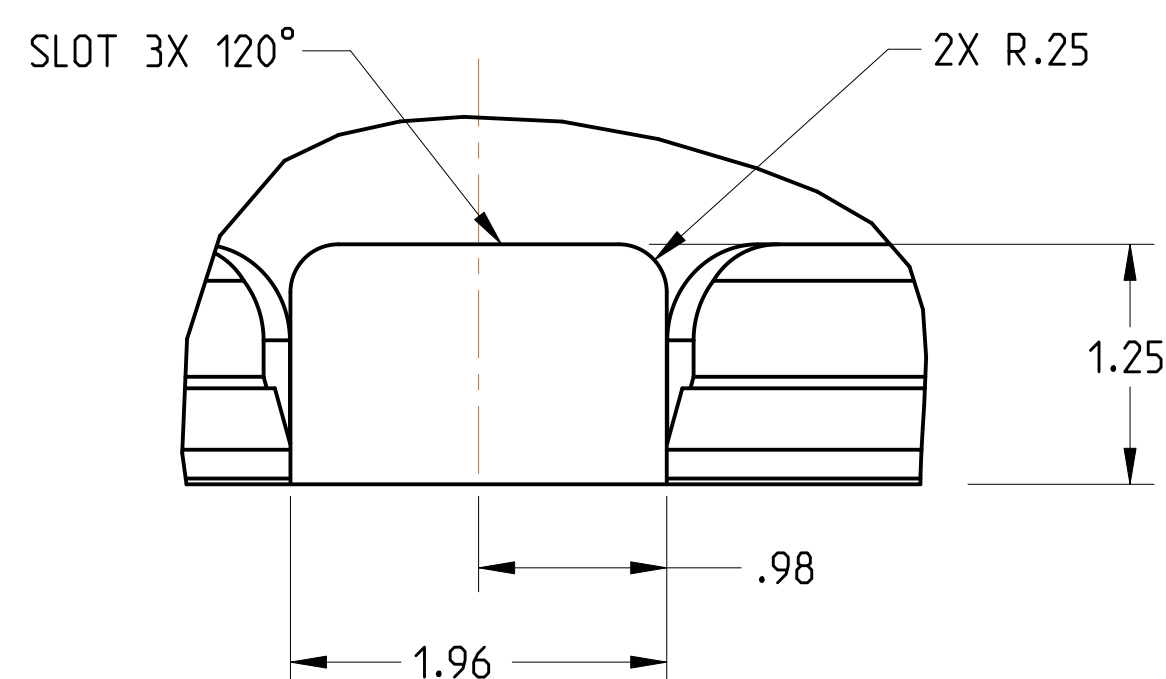
NOTES:

1  STAMP PER MN-15.

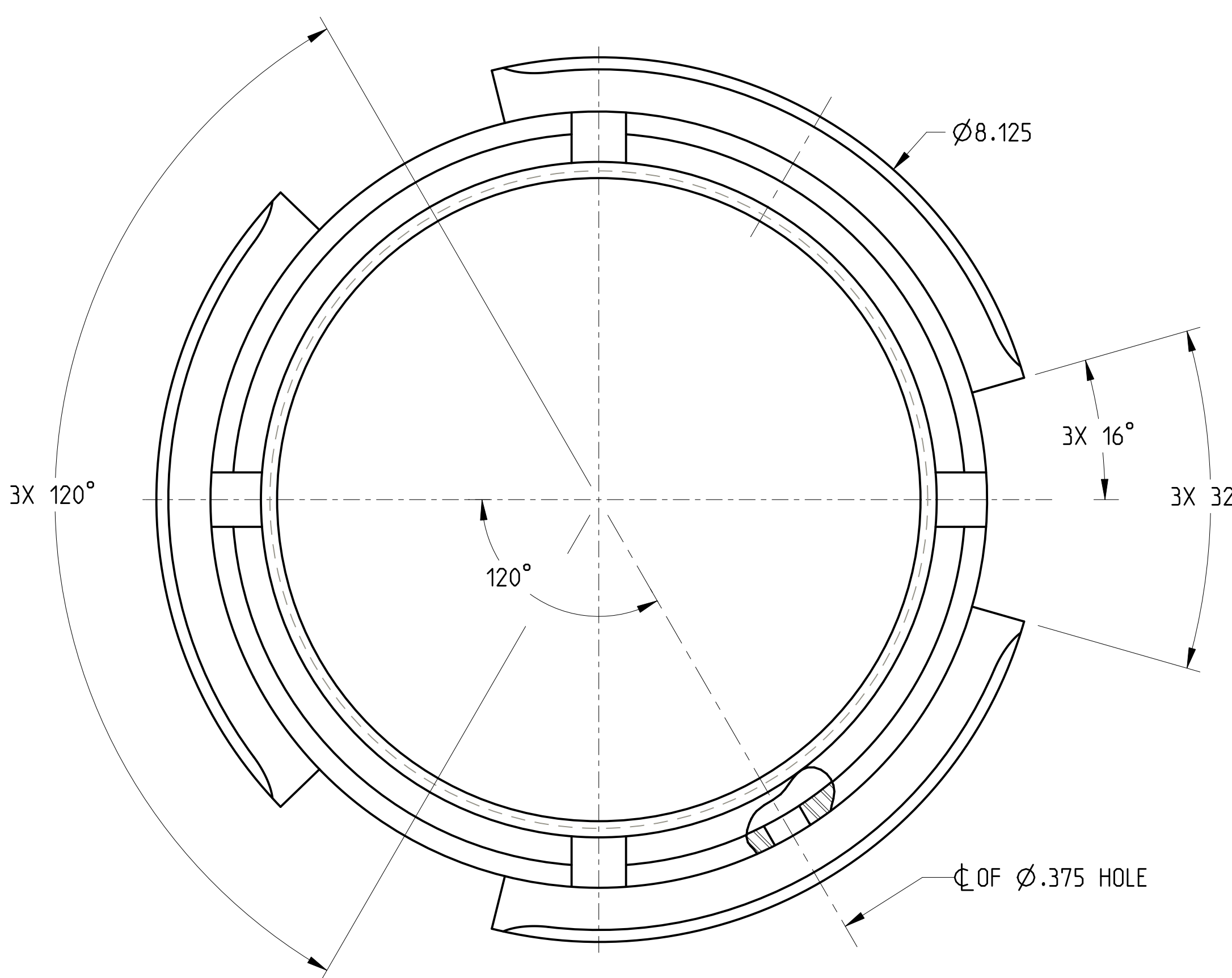
2. ALL DIMENSIONS ARE BEFORE APPLIED FINISHES.



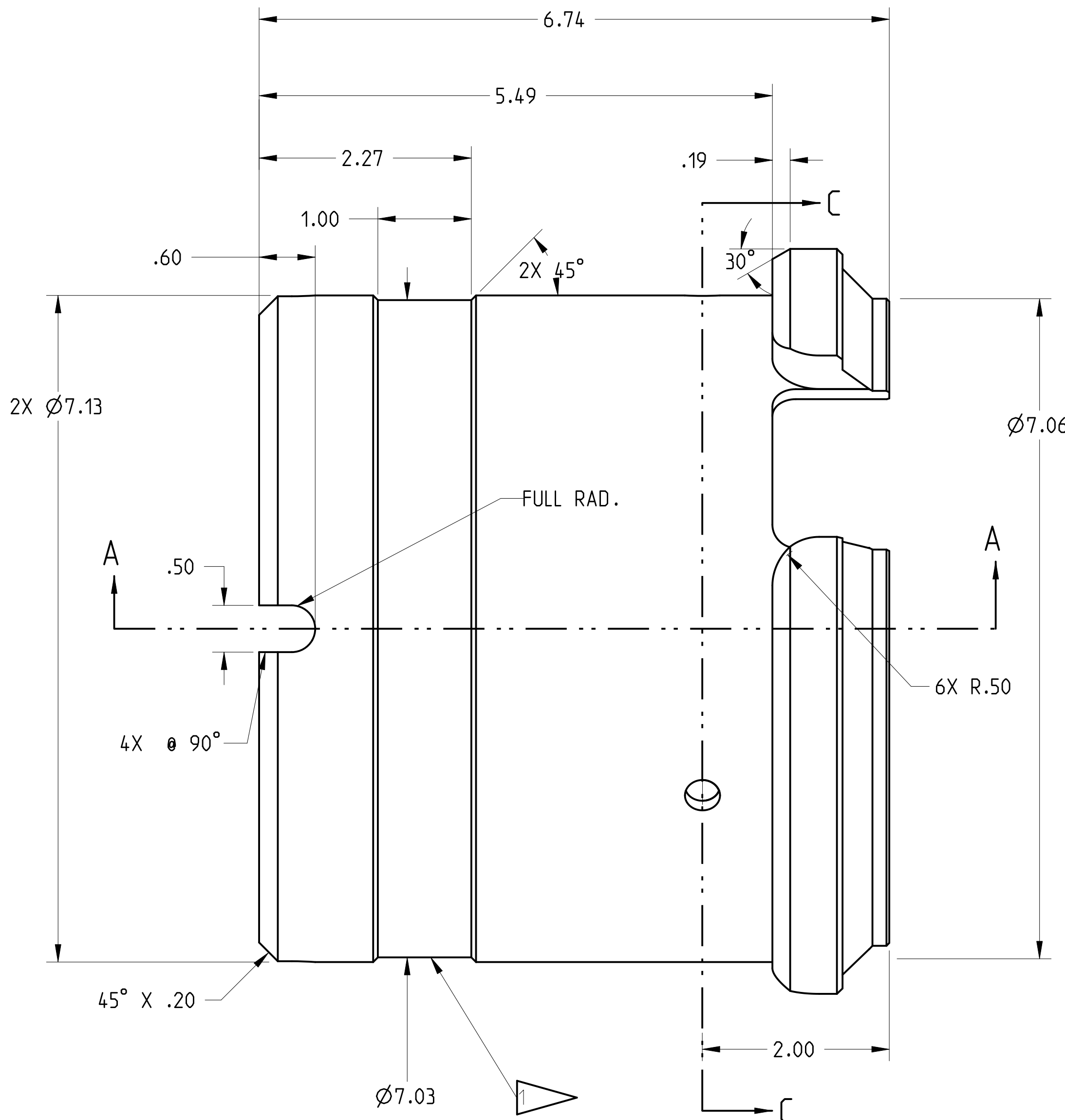
SECTION C-C



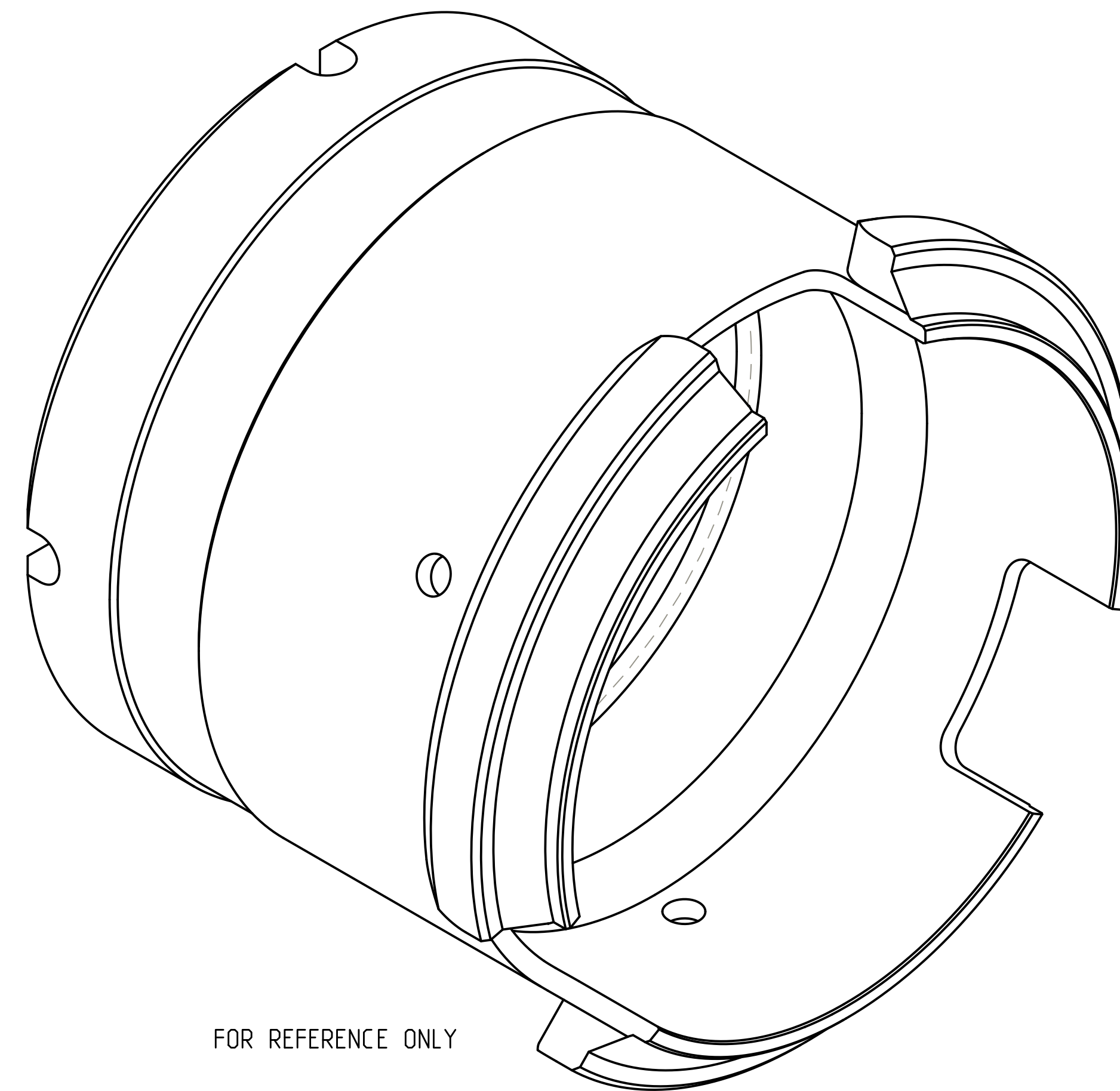
VIEW D-D



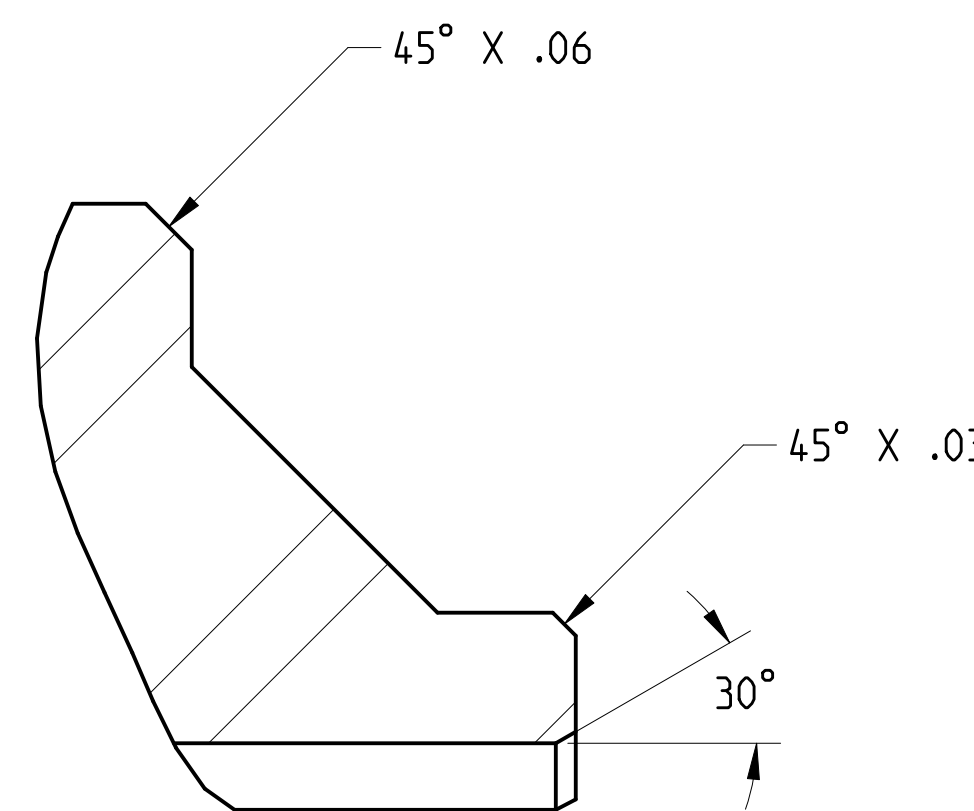
SECTION C-C



SECTION A-A





FOR REFERENCE ONLY



DETAIL B
SCALE 4:1

6.000-6 STUB ACME-2G
MAJOR DIA. 6.020/6.047
PITCH DIA. 5.950/5.977
MINOR DIA. 5.900/5.908
BREAK FIRST & LAST THREAD 30°

REFER TO EBOM		REFER TO EBOM		REVISED	J. BURKHALTER	17-FEB-2017	
FINISH OR TREATMENT		MATERIAL		CHECKER	S. JASEK	30-JAN-06	
UNLESS OTHERWISE SPECIFIED		TOLERANCES		ENGINEER	K. CATES	30-JAN-06	
SURFACE FINISHES MACHINED: Ra 125 CAST: Ra 250 INTERPRET PER ISO 1302:2002		X=±1 I .XX=±.01 I .XXX=±.005 ANG. TOL: MACH ± .5 DEGA I CAST ± 5 DEGA INTERPRET DIMENSIONS PER ASME Y14.5M-1994		SLEEVE, SETTING, 9-5/8 X 6.000 QUANTUM SERVICE TOOL TO SET QUANTUM MAX PACKER			
INSIDE CORNER R.03 CONCENTRIC TO .005 FIM		REMOVE BURRS AND BREAK EDGES .005 - .015 DIMENSIONS INCLUDE APPLIED FINISHES		FORMAT	E	SCALE	
				UNITS	IN	100282169D	
				REVISION	AC	1/1	