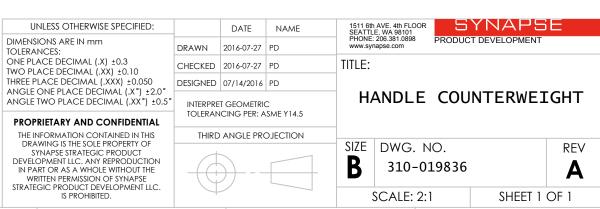
3 2 **REVISIONS** NOTES: (UNLESS OTHERWISE SPECIFIED) ZONE REV. DESCRIPTION DATE 1. PART PROPERTIES: **RELEASE TO PRODUCTION** Α 2016-10-05 MATERIAL: STAINLESS STEEL SURFACE FINISH: ALL UNMARKED SURFACES TO BE 3.2 µm Ra OR BETTER COATING: NONE BREAK ALL EDGES 0.25 MAX. CHAMFER ALL TAPPED HOLES MAJOR DIA + 0.75. ALL PARTS TO BE CLEANED AND FREE OF CUTTING OILS OR FLUIDS. 2X Ø 2.40  $-2X Ø 1.20^{+0.10}_{-0.05}$ (4X R2.00) 11.00

22.0

0

D



- 3.2

**APPROVED** 

A.DAHLGREN

D

8 7 6 5 4 3 2

11.70

18.30

22.50

30.0

7.50