
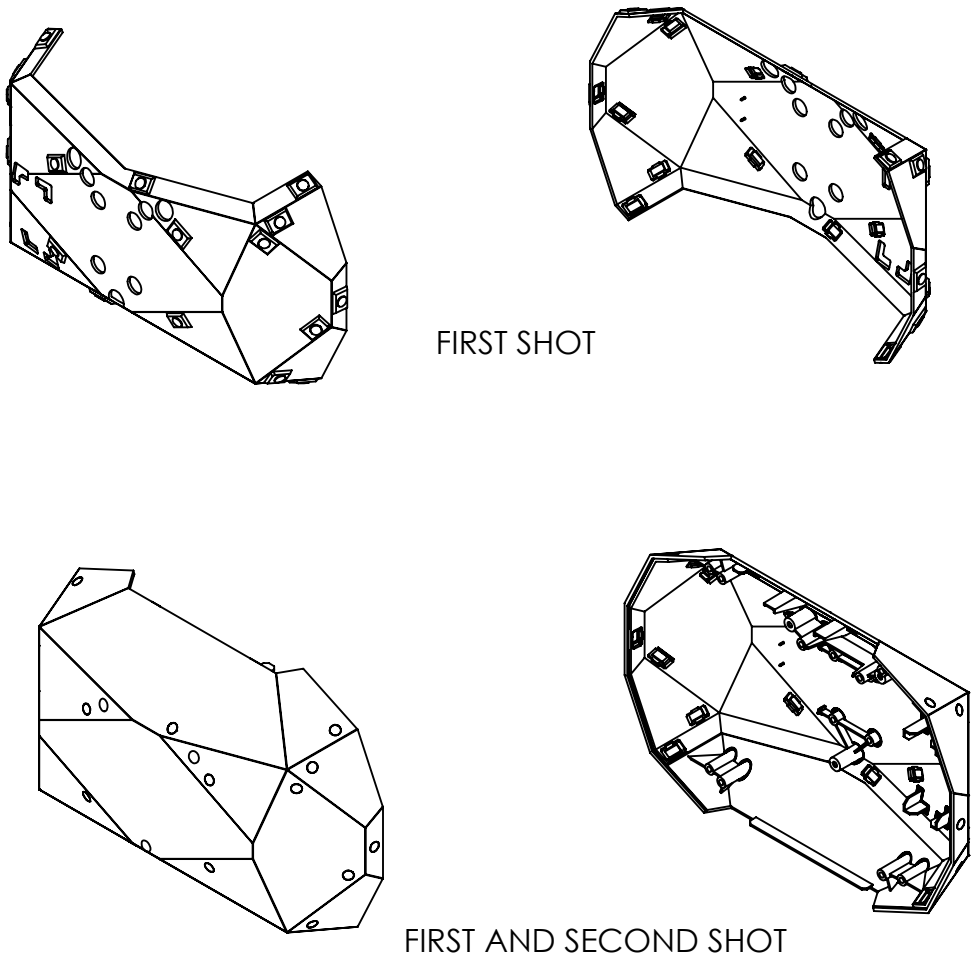


NOTES: (UNLESS OTHERWISE SPECIFIED)


- SEE SUPPLIED DATA FILE FOR COMPLETE NOMINAL PART GEOMETRY. FILE NAME = 300-003474-REV-A.IGS OR 300-003474-REV-A.STEP.
- NUMBERED DIMENSIONS X-X INDICATE FIRST ARTICLE INSPECTION.
- QC DIMENSIONS INDICATED WITH ICON  SHALL BE INSPECTED TO AN APPROVED STATISTICAL/QC INSPECTION PLAN.
- DIMENSIONAL TOLERANCE

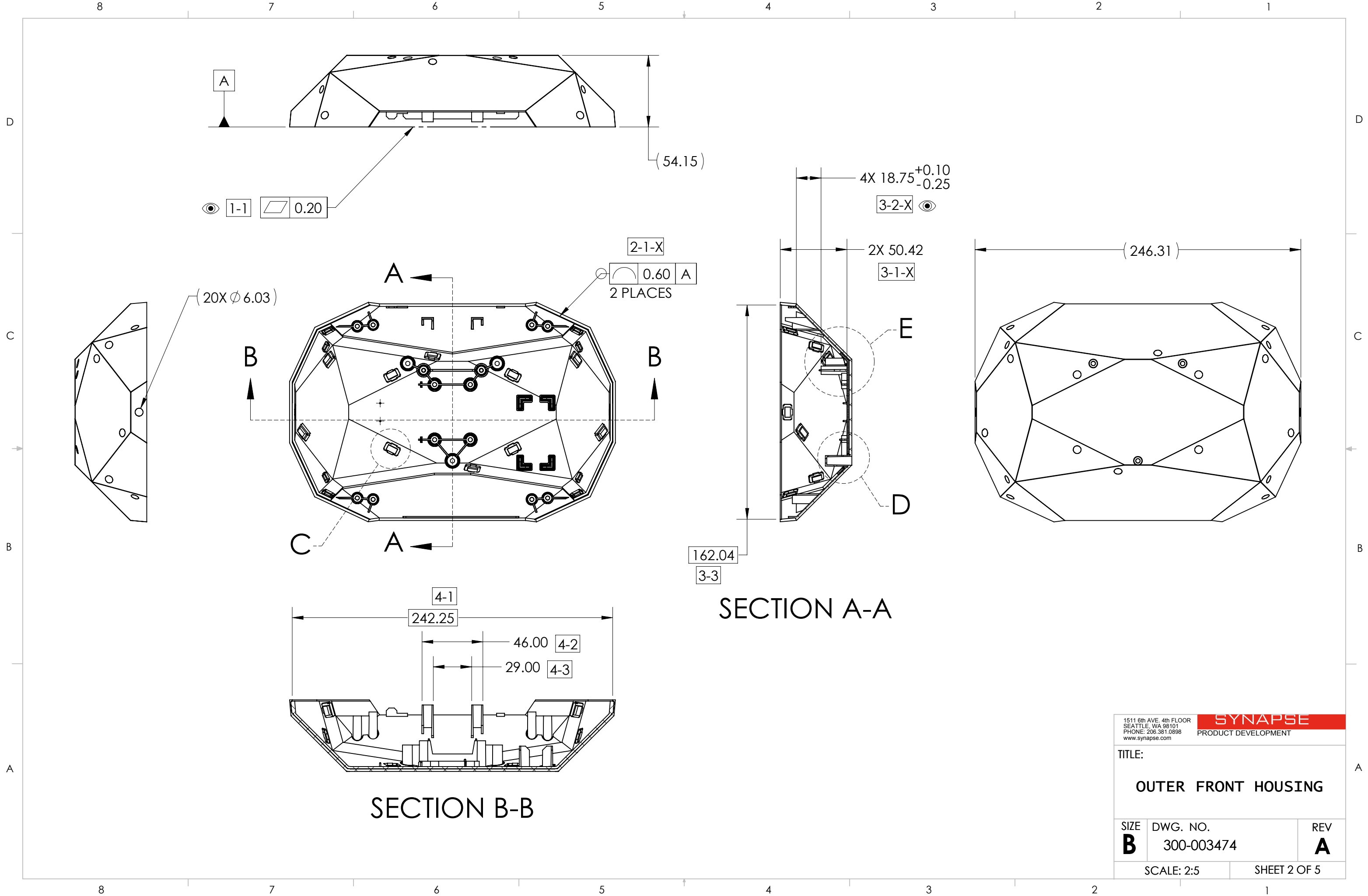
0 - 2	±0.05
>2 - 10	±0.08
>10 - 50	±0.10
>50 - 100	±0.20
>100 - 200	±0.30
>200	±0.40
ANGLE - ANY°	±0.50°
- PART PROPERTIES: SEE TABLE
- FINISH: SEE SHEET 5
- PARTING LINE MISMATCH NOT TO EXCEED 0.05 mm
- GATE TRIM TO BE FLUSH OR PROUD OF SURFACE 0.10 mm MAX
- FLASH NOT TO EXCEED 0.05 mm
- EJECTOR PINS TO BE FLUSH TO 0.10 mm BELOW SURFACE.
- APPEARANCE SURFACES TO BE FREE OF MOLD RELEASE, SINKS, GATE MARKS, EJECTOR MARKS, SCRATCHES, AND OTHER COSMETIC DEFECTS INCLUDING, BUT NOT LIMITED TO, BLUSH, SPLAY, INCLUDED PARTICLES, BURN MARKS, AND SIMILAR IMPERFECTIONS.
- LOCATIONS OF EJECTOR PINS, PARTING LINES, GATES, CAVITY NUMBERS, MOLD DATE INDICATORS AND OVERALL MOLD DESIGN TO BE APPROVED BY SYNAPSE PRIOR TO MOLD FABRICATION.
- MOLD TO BE PROPERTY OF VALVE SOFTWARE; NAME, APPROPRIATE PART NUMBER AND FABRICATION DATE SHALL BE MACHINED OR STAMPED INTO SIDE OF MOLD.
- DIMENSIONS WITH (+) ARE FROM THE MAXIMUM MATERIAL CONDITION OF A DRAFTED SURFACE OR FEATURE. DIMENSIONS WITH (-) ARE FROM THE LEAST MATERIAL CONDITION OF A DRAFTED SURFACE OR FEATURE.

REVISIONS				
ZONE	REV.	DESCRIPTION	DATE	APPROVED
	A	RELEASE FOR PRODUCTION	2016-12-06	A.DAHLGREN

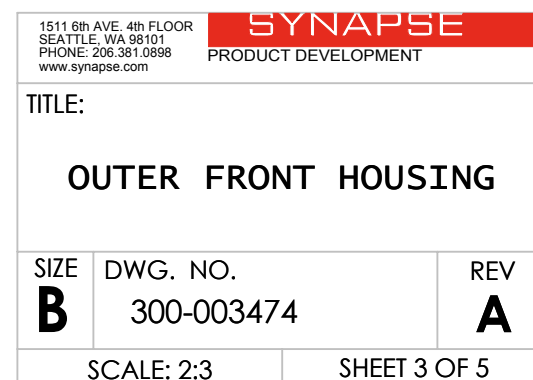


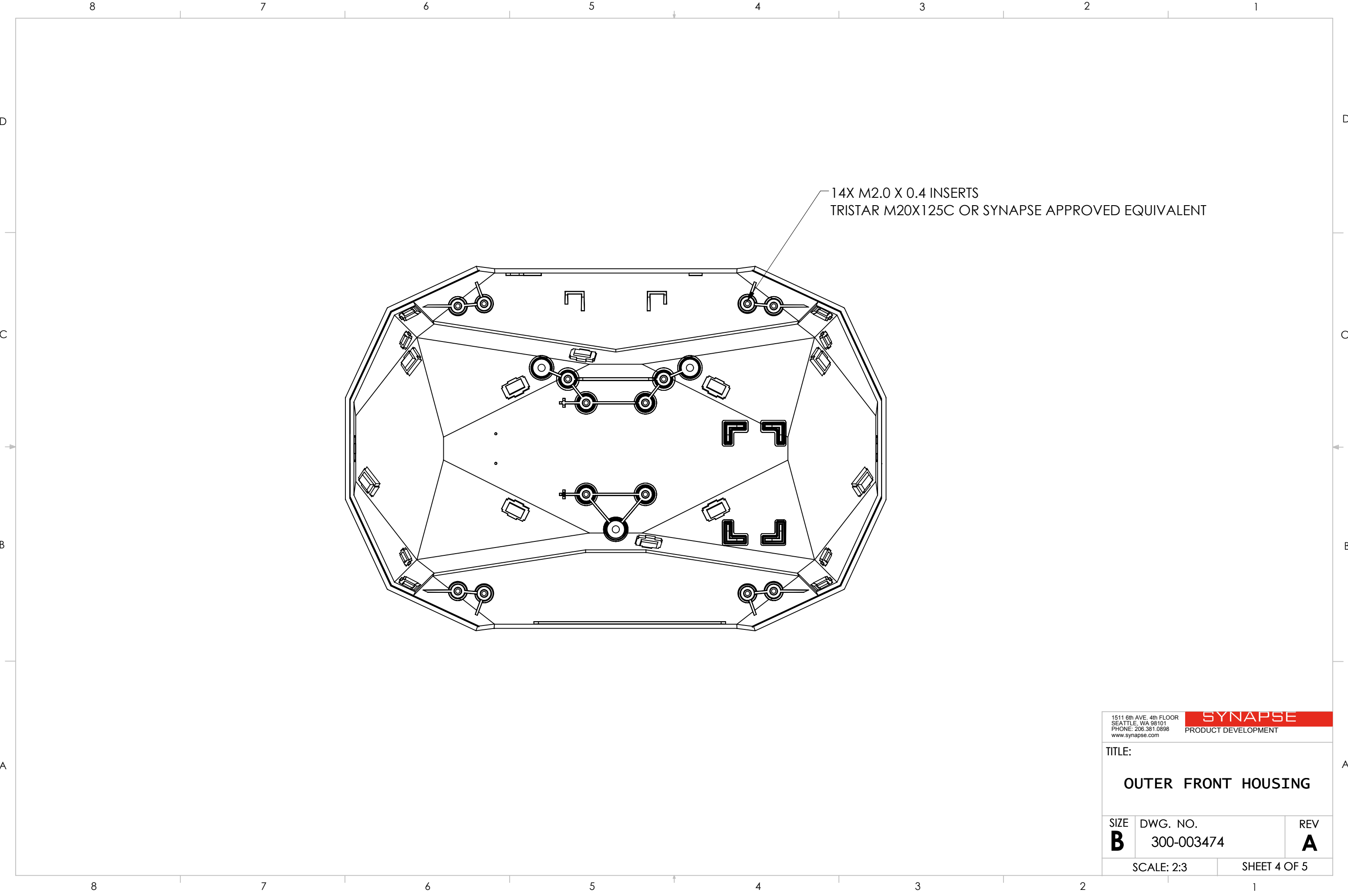
	MATERIAL	COLOR	VOLUME (mm^3)
FIRST SHOT	SABIC LEXAN FXE1414T	BK1A184T	42,000
SECOND SHOT	SABIC LEXAN HFD1711	701	75,700

UNLESS OTHERWISE SPECIFIED:		DATE		NAME		1511 6th AVE, 4th FLOOR SEATTLE, WA 98101 PHONE: 206.381.0898 www.synapse.com		SYNAPSE PRODUCT DEVELOPMENT			
DIMENSIONS ARE IN MILLIMETER OR DEGREE TOLERANCE REQUIREMENTS MAY BE FOUND IN NOTES, TABLES, SPECIFICATIONS, AND AT DIMENSIONS		DRAWN		2016-07-10		A.DAHLGREN		TITLE: OUTER FRONT HOUSING			
		CHECKED		2016-07-22		PD					
		DESIGNED		2016-07-10		A.DAHLGREN					
		INTERPRET GEOMETRIC TOLERANCING PER: ASME Y14.5									
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF SYNAPSE STRATEGIC PRODUCT DEVELOPMENT LLC. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF SYNAPSE STRATEGIC PRODUCT DEVELOPMENT LLC. IS PROHIBITED.		THIRD ANGLE PROJECTION				SIZE		DWG. NO.		REV	
						B		300-003474		A	
						SCALE: 1:4				SHEET 1 OF 5	

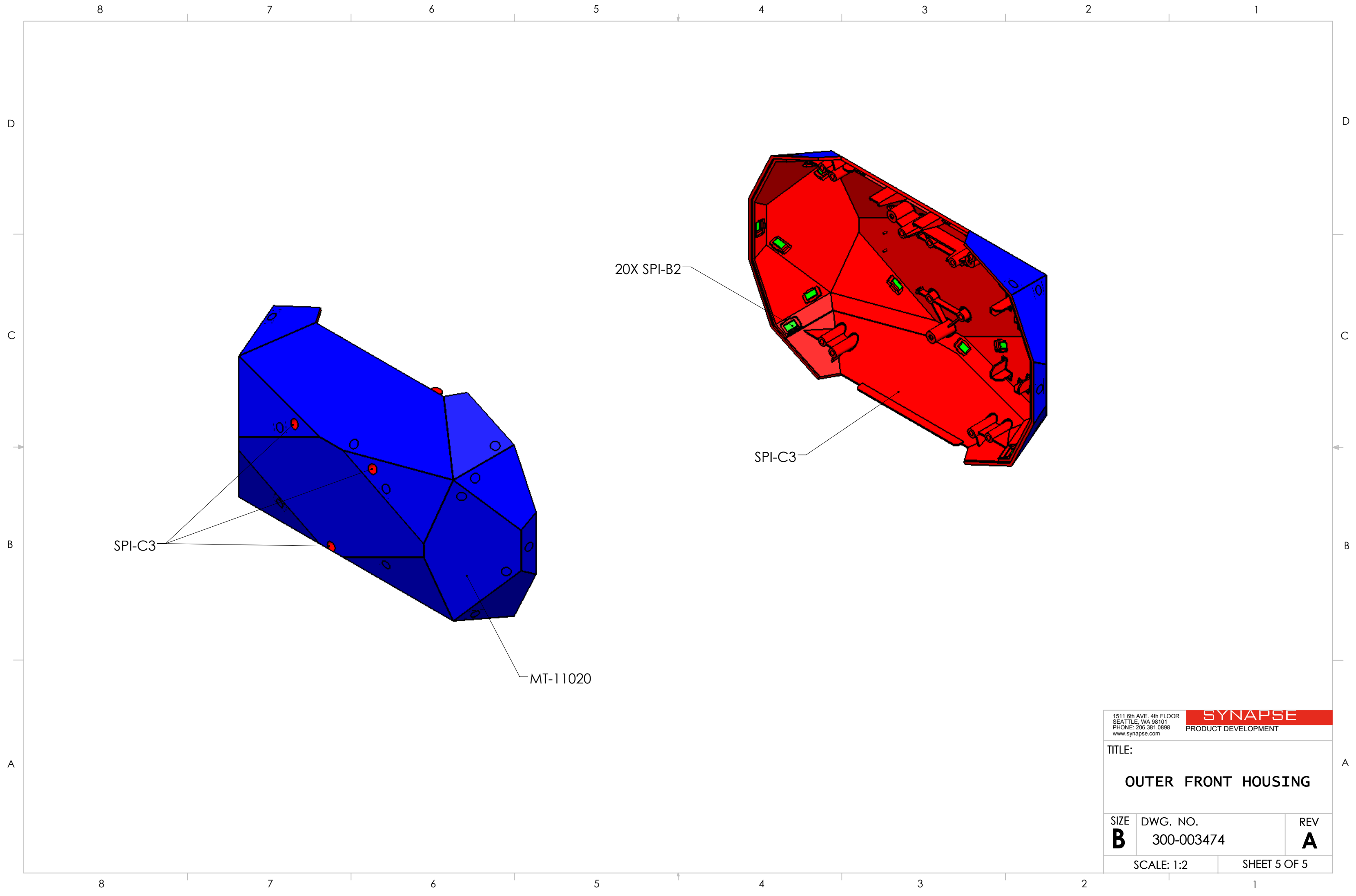


<div>1511 6th AVE, 4th FLOOR SEATTLE, WA 98101 PHONE: 206.381.0898 www.synapse.com</div> <div>SYNAPSE PRODUCT DEVELOPMENT</div>		
TITLE: OUTER FRONT HOUSING		
SIZE B	DWG. NO. 300-003474	REV A
SCALE: 2:5		SHEET 2 OF 5





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TITLE: OUTER FRONT HOUSING			
SIZE B	DWG. NO. 300-003474	REV A	
SCALE: 2:3		SHEET 4 OF 5	



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TITLE: OUTER FRONT HOUSING			
SIZE B	DWG. NO. 300-003474	REV A	
SCALE: 1:2		SHEET 5 OF 5	