

Line Item J: 2454,  $\frac{3}{16}$ " aluminum panel, AD = 26", AB = 12" -- 2 panels

7180 -  $\frac{5}{16}$ " DIA along AB, 1.25" from edge, @4" and @8"

7180 -  $\frac{5}{16}$ " DIA along CD, 1.25" from edge, @4" and @8"

7180 -  $\frac{1}{2}$ " DIA 5" from side AB, @4" and 6" from AD

7180 -  $\frac{5}{8}$ " DIA 5" from side AB @ 8" from AD

7175 - 2.00" DIA 9" from side AB @4" from AD and @8" from AD

7180 - 1.00" DIA 18" from side AB @3.5" from AD and 8.5" from AD

7180 - 0.261" DIA 18" from side AB @4.5" from AD and 7.5" from AD

7175 - 1  $\frac{1}{2}$ " DIA 20" from side AB @ 8.5" from AD

7175 - 1  $\frac{1}{32}$ " DIA 22" from side AB @ 8.5" from AD

Total # of holes: 15 (4 @  $\frac{5}{16}$ " DIA, 2 @ 2" DIA, 2 @  $\frac{1}{2}$ " DIA, 1 @  $\frac{5}{8}$ " DIA, 2 @  $\frac{1}{8}$ " DIA, and 2 @ 1  $\frac{1}{32}$ " DIA)

Machining costs (per panel): 7167, cut to size, 15.50; 7180, drill thru aluminum panel, 11 @ 2.50 = 27.50; 7175 circular cutout >1" dia, 4@6.30 = 25.20; total costs: 68.20

