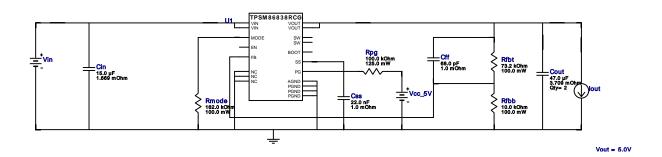
VinMin = 14.0V VinMax = 22.0V Vout = 5.0V Iout = 8.0A Device = TPSM86838RCGR Topology = Buck Created = 2024-02-25 18:16:00.444 BOM Cost = \$4.52 BOM Count = 10 Total Pd = 3.82W

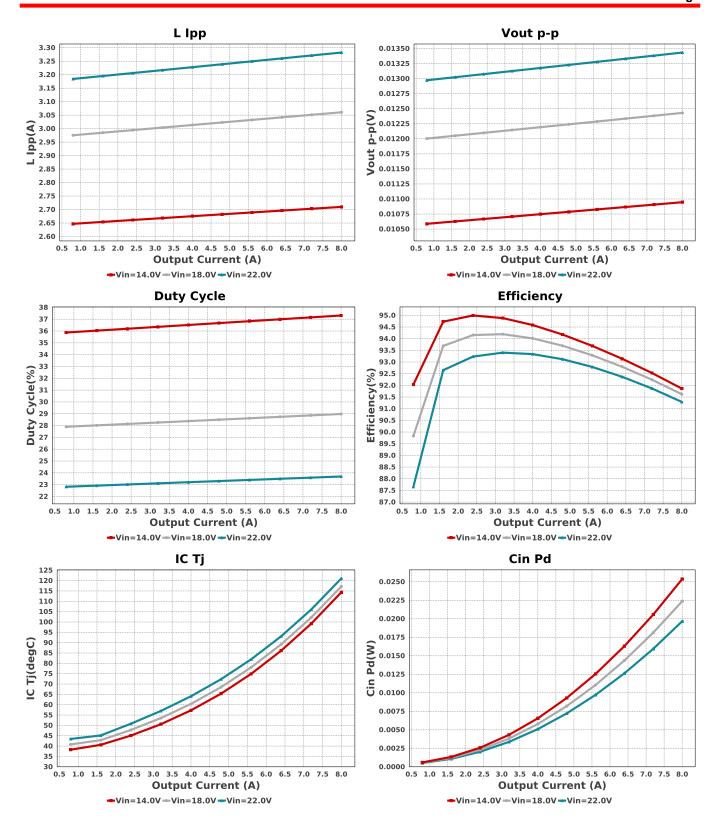
WEBENCH® Design Report

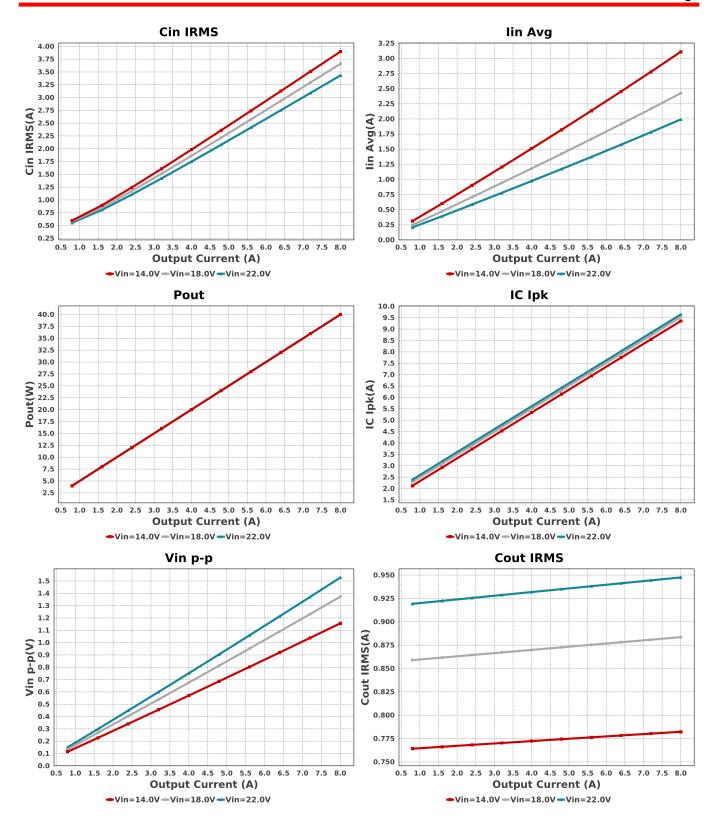
Design: 27 TPSM86838RCGR TPSM86838RCGR 14V-22V to 5.00V @ 8A

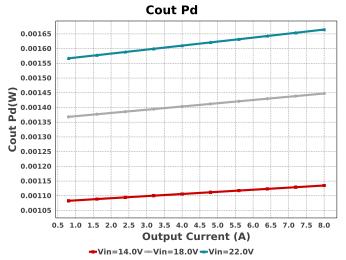


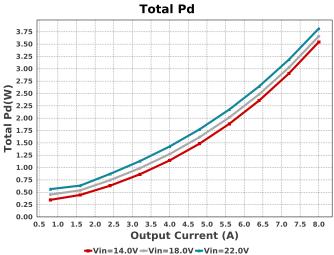
Electrical BOM

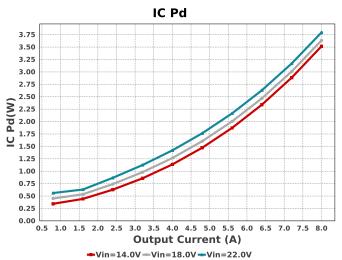
Name	Manufacturer	Part Number	Properties	Qty	Price	Footprint
Cff	MuRata	GRM1885C1H680JA01D Series= C0G/NP0	Cap= 68.0 pF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.02	0603 5 mm ²
Cin	TDK	C2012X5R1V156M125AC Series= X5R	Cap= 15.0 uF ESR= 1.669 mOhm VDC= 35.0 V IRMS= 5.0498 A	1	\$0.20	0805 7 mm ²
Cout	MuRata	GRM31CR61A476KE15L Series= X5R	Cap= 47.0 uF ESR= 3.709 mOhm VDC= 10.0 V IRMS= 4.2862 A	2	\$0.21	1206_190 11 mm ²
Css	Kemet	C0603X223K5RACTU Series= X7R	Cap= 22.0 nF ESR= 1.0 mOhm VDC= 50.0 V IRMS= 0.0 A	1	\$0.09	0603 5 mm ²
Rfbb	Susumu Co Ltd	RG1608P-103-B-T5 Series= RG1608	Res= 10.0 kOhm Power= 100.0 mW Tolerance= 0.1%	1	\$0.04	0603 5 mm ²
Rfbt	Susumu Co Ltd	RG1608P-7322-B-T5 Series= RG1608	Res= 73.2 kOhm Power= 100.0 mW Tolerance= 0.1%	1	\$0.06	0603 5 mm ²
Rmode	Yageo	RC0603FR-07162KL Series= ?	Res= 162.0 kOhm Power= 100.0 mW Tolerance= 1.0%	1	\$0.01	0603 5 mm ²
Rpg	Vishay-Dale	CRCW0805100KFKEA Series= CRCWe3	Res= 100.0 kOhm Power= 125.0 mW Tolerance= 1.0%	1	\$0.01	0805 7 mm ²
U1	Texas Instruments	TPSM86838RCGR	Switcher	1	\$3.67	RCG0019A-MFG 52 mm ²











Operating Values

#	Name	Value	Category	Description
1.	BOM Count	10		Total Design BOM count
2.	Total BOM	\$4.52		Total BOM Cost
3.	Cin IRMS	3.433 A	Capacitor	Input capacitor RMS ripple current
4.	Cin Pd	19.665 mW	Capacitor	Input capacitor power dissipation
5.	Cout IRMS	947.462 mA	Capacitor	Output capacitor RMS ripple current
6.	Cout Pd	1.665 mW	Capacitor	Output capacitor power dissipation
7.	IC lpk	9.641 A	IC	Peak switch current in IC
8.	IC Pd	3.794 W	IC	IC power dissipation
9.	IC Tj	121.057 degC	IC	IC junction temperature
10.	IC Tolerance	9.0 mV	IC	IC Feedback Tolerance
11.	ICThetaJA Effective	24.0 degC/W	IC	Effective IC Junction-to-Ambient Thermal Resistance
12.	lin Avg	1.992 A	IC	Average input current
13.	Cin Pd	19.665 mW	Power	Input capacitor power dissipation
14.	Cout Pd	1.665 mW	Power	Output capacitor power dissipation
15.	IC Pd	3.794 W	Power	IC power dissipation
16.	Total Pd	3.815 W	Power	Total Power Dissipation
17.	Duty Cycle	23.691 %	System	Duty cycle
			Information	
18.	Efficiency	91.292 %	System	Steady state efficiency
			Information	
19.	FootPrint	111.0 mm ²	System	Total Foot Print Area of BOM components
			Information	
20.	Frequency	804.612 kHz	System	Switching frequency
			Information	
21.	lout	8.0 A	System	lout operating point
			Information	
22.	L lpp	3.282 A	System	Peak-to-peak inductor ripple current
			Information	
23.	Mode	CCM	System	Conduction Mode
			Information	
24.	Pout	40.0 W	System	Total output power
			Information	

#	Name	Value	Category	Description
25.	Vin	22.0 V	System Information	Vin operating point
26.	Vin p-p	1.528 V	System Information	Peak-to-peak input voltage
27.	Vout	5.0 V	System Information	Operational Output Voltage
28.	Vout Actual	4.992 V	System Information	Vout Actual calculated based on selected voltage divider resistors
29.	Vout Tolerance	1.679 %	System Information	Vout Tolerance based on IC Tolerance (no load) and voltage divider resistors if applicable
30.	Vout p-p	13.433 mV	System Information	Peak-to-peak output ripple voltage

Design Inputs

Name	Value	Description	
lout	8.0	Maximum Output Current	
VinMax	22.0	Maximum input voltage	
VinMin	14.0	Minimum input voltage	
Vout	5.0	Output Voltage	
base_pn	TPSM86838	Base Product Number	
source	DC	Input Source Type	
Та	30.0	Ambient temperature	

WEBENCH® Assembly

Component Testing

Some published data on components in datasheets such as Capacitor ESR and Inductor DC resistance is based on conservative values that will guarantee that the components always exceed the specification. For design purposes it is usually better to work with typical values. Since this data is not always available it is a good practice to measure the Capacitance and ESR values of Cin and Cout, and the inductance and DC resistance of L1 before assembly of the board. Any large discrepancies in values should be electrically simulated in WEBENCH to check for instabilities and thermally simulated in WebTHERM to make sure critical temperatures are not exceeded.

Soldering Component to Board

If board assembly is done in house it is best to tack down one terminal of a component on the board then solder the other terminal. For surface mount parts with large tabs, such as the DPAK, the tab on the back of the package should be pre-tinned with solder, then tacked into place by one of the pins. To solder the tab town to the board place the iron down on the board while resting against the tab, heating both surfaces simultaneously. Apply light pressure to the top of the plastic case until the solder flows around the part and the part is flush with the PCB. If the solder is not flowing around the board you may need a higher wattage iron (generally 25W to 30W is enough).

Initial Startup of Circuit

It is best to initially power up the board by setting the input supply voltage to the lowest operating input voltage 14.0V and set the input supply's current limit to zero. With the input supply off connect up the input supply to Vin and GND. Connect a digital volt meter and a load if needed to set the minimum lout of the design from Vout and GND. Turn on the input supply and slowly turn up the current limit on the input supply. If the voltage starts to rise on the input supply continue increasing the input supply current limit while watching the output voltage. If the current increases on the input supply, but the voltage remains near zero, then there may be a short or a component misplaced on the board. Power down the board and visually inspect for solder bridges and recheck the diode and capacitor polarities. Once the power supply circuit is operational then more extensive testing may include full load testing, transient load and line tests to compare with simulation results.

Load Testing

The setup is the same as the initial startup, except that an additional digital voltmeter is connected between Vin and GND, a load is connected between Vout and GND and a current meter is connected in series between Vout and the load. The load must be able to handle at least rated output power + 50% (7.5 watts for this design). Ideally the load is supplied in the form of a variable load test unit. It can also be done in the form of suitably large power resistors. When using an oscilloscope to measure waveforms on the prototype board, the ground leads of the oscilloscope probes should be as short as possible and the area of the loop formed by the ground lead should be kept to a minimum. This will help reduce ground lead inductance and eliminate EMI noise that is not actually present in the circuit.



Design Assistance

- 1. Master key: 93E3EFA480C2186AF56F7FED17BCE730[v1]
- 2. TPSM86838 Product Folder: http://www.ti.com/product/TPSM86838: contains the data sheet and other resources.

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