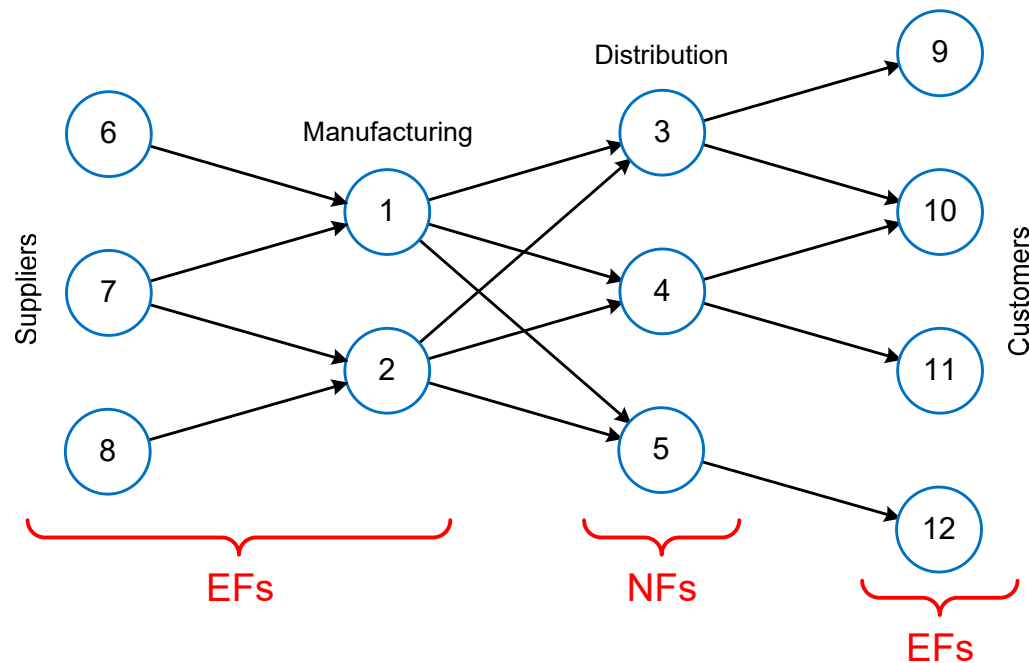


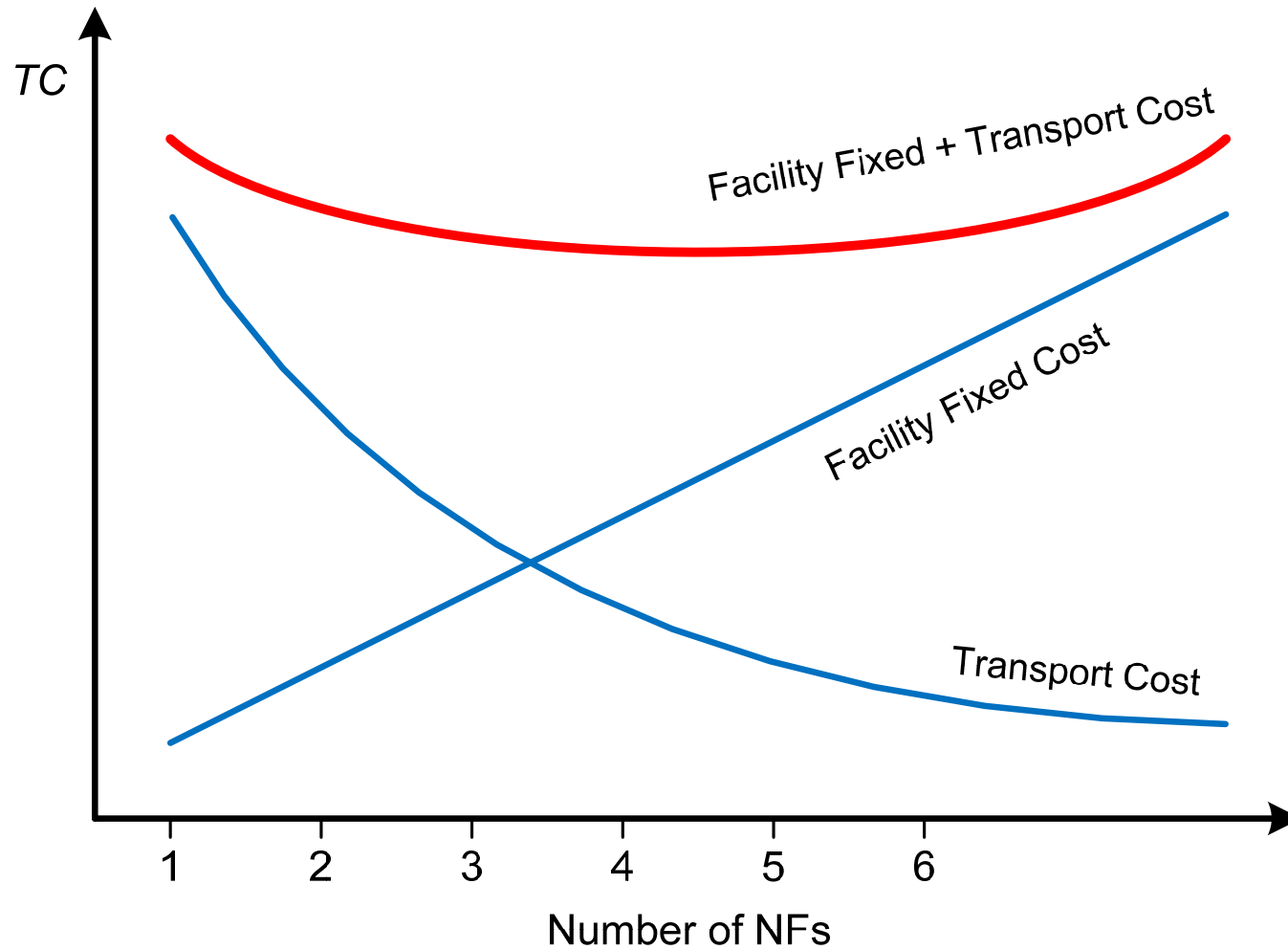
Multiple Single-Facility Location



Best Retail Warehouse Locations

Number of Locations	Average Transit Time (days)	Warehouse Location		
1	2.20	Bloomington, IN		
2	1.48	Ashland, KY	Palmdale, CA	
3	1.29	Allentown, PA	Palmdale, CA	McKenzie, TN
4	1.20	Edison, NJ Meridian, MS	Palmdale, CA	Chicago, IL
5	1.13	Madison, NJ Dallas, TX	Palmdale, CA Macon, GA	Chicago, IL
6	1.08	Madison, NJ Dallas, TX	Pasadena, CA Macon, GA	Chicago, IL Tacoma, WA
7	1.07	Madison, NJ Dallas, TX Lakeland, FL	Pasadena, CA Gainesville, GA	Chicago, IL Tacoma, WA
8	1.05	Madison, NJ Dallas, TX Lakeland, FL	Pasadena, CA Gainesville, GA Denver, CO	Chicago, IL Tacoma, WA
9	1.04	Madison, NJ Dallas, TX Lakeland, FL	Alhambra, CA Gainesville, GA Denver, CO	Chicago, IL Tacoma, WA Oakland, CA
10	1.04	Newark, NJ Palistine, TX Lakeland, FL Mansfield, OH	Alhambra, CA Gainesville, GA Denver, CO	Rockford, IL Tacoma, WA Oakland, CA

Optimal Number of NFs



MILP

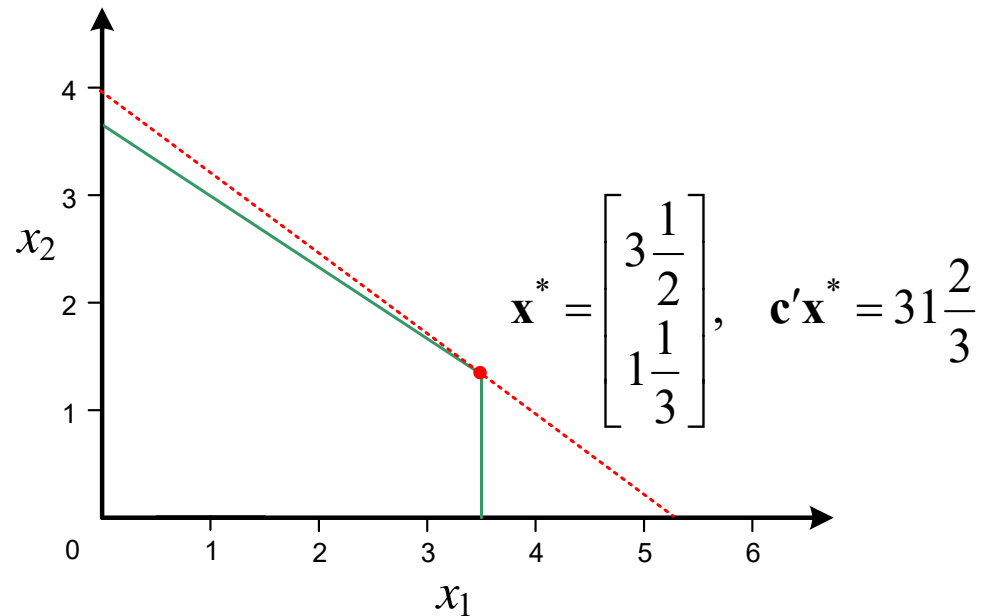
$$\begin{array}{ll} \text{LP:} & \max \mathbf{c}'\mathbf{x} \\ & \text{s.t. } \mathbf{Ax} \leq \mathbf{b} \\ & \mathbf{x} \geq 0 \end{array}$$

MILP: some x_i integer

ILP: \mathbf{x} integer

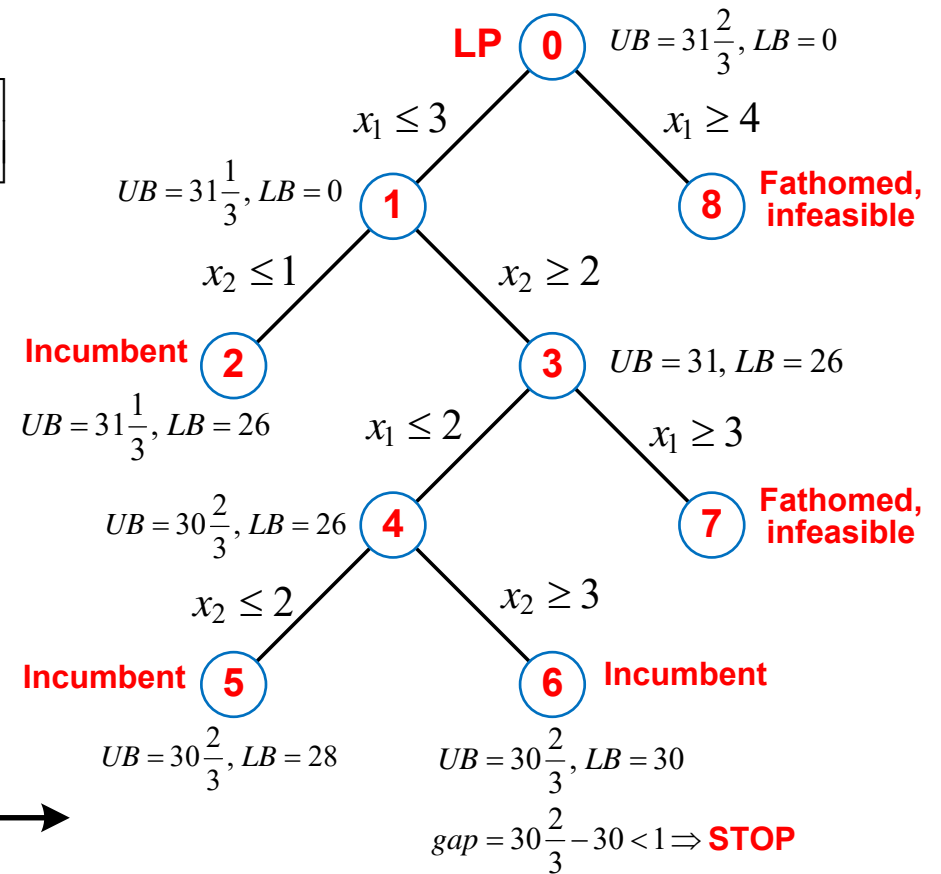
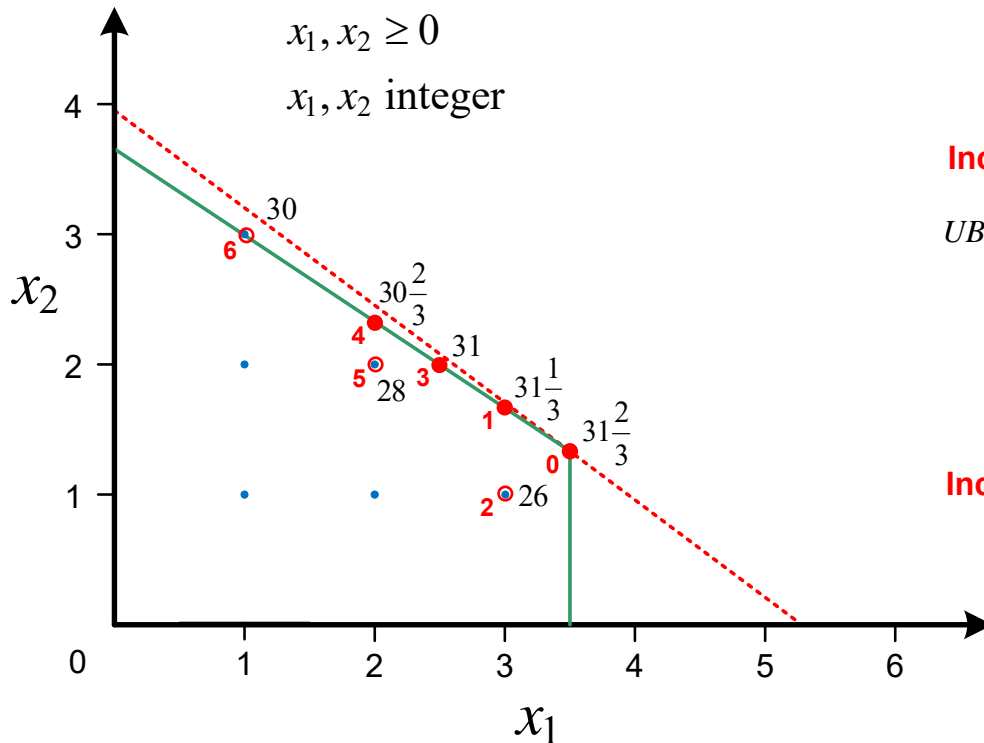
BLP: $\mathbf{x} \in \{0,1\}$

$$\begin{array}{ll} \max & 6x_1 + 8x_2 \quad \mathbf{c} = [6 \quad 8] \\ \text{s.t.} & 2x_1 + 3x_2 \leq 11 \\ & 2x_1 \leq 7 \quad \mathbf{A} = \begin{bmatrix} 2 & 3 \\ 2 & 0 \end{bmatrix}, \mathbf{b} = \begin{bmatrix} 11 \\ 7 \end{bmatrix} \\ & x_1, x_2 \geq 0 \end{array}$$



Branch and Bound

$$\begin{aligned}
 \max \quad & 6x_1 + 8x_2 & \mathbf{c} &= \begin{bmatrix} 6 & 8 \end{bmatrix} \\
 \text{s.t.} \quad & 2x_1 + 3x_2 \leq 11 & \mathbf{A} &= \begin{bmatrix} 2 & 3 \\ 2 & 0 \end{bmatrix}, \mathbf{b} = \begin{bmatrix} 11 \\ 7 \end{bmatrix} \\
 & 2x_1 \leq 7 & & \\
 & x_1, x_2 \geq 0 & & \\
 & x_1, x_2 \text{ integer} & &
 \end{aligned}$$



MILP Formulation of UFL

$$\begin{aligned} \min \quad & \sum_{i \in N} k_i y_i + \sum_{i \in N} \sum_{j \in M} c_{ij} x_{ij} \\ \text{s.t.} \quad & \sum_{i \in N} x_{ij} = 1, \quad j \in M \\ & y_i \geq x_{ij}, \quad i \in N, j \in M \\ & 0 \leq x_{ij} \leq 1, \quad i \in N, j \in M \\ & y_i \in \{0, 1\}, \quad i \in N \end{aligned}$$

where

k_i = fixed cost of NF at site $i \in N = \{1, \dots, n\}$

c_{ij} = variable cost from i to serve EF $j \in M = \{1, \dots, m\}$

$y_i = \begin{cases} 1, & \text{if NF established at site } i \\ 0, & \text{otherwise} \end{cases}$

x_{ij} = fraction of EF j demand served from NF at site i .

MILP Formulation of p -Median

$$\begin{aligned} \min \quad & \sum_{i \in N} \sum_{j \in M} c_{ij} x_{ij} \\ \text{s.t.} \quad & \sum_{i \in N} y_i = p \\ & \sum_{i \in N} x_{ij} = 1, \quad j \in M \\ & y_i \geq x_{ij}, \quad i \in N, j \in M \\ & 0 \leq x_{ij} \leq 1, \quad i \in N, j \in M \\ & y_i \in \{0, 1\}, \quad i \in N \end{aligned}$$

where

p = number of NF to establish

c_{ij} = variable cost from i to serve EF $j \in M = \{1, \dots, m\}$

$y_i = \begin{cases} 1, & \text{if NF established at site } i \\ 0, & \text{otherwise} \end{cases}$

x_{ij} = fraction of EF j demand served from NF at site i .