## **Solution**

**Q1:** 
$$H = 2(8)5(50) = 4000 \text{ hr/yr}, \quad t_h = 6\left(\frac{H}{12}\right) = 2000 \text{ hr}, \quad h = \frac{x_h}{t_h} = \frac{0.2}{2000} = 0.0001$$

```
C
     1
                   Unit Sales Price (p, $/q)
                                             70
     2
                                             50
               Unit Operating Cost (c, $/q)
     3
                  Unit Capital Cost ( k , $/q)
                                             1
     4
                   Discount Factor (g)
                                             0.2
          Inventory Carrying Rate (h)
                                             0.01
     6
                     Demand Rate (r_d, q/hr) 10
         Effective Production Rate (r_e, q/hr) 15
     7
     8
                    Maximum FGI (q^{max}_{FG}) 20
     9
             Probability Out of FGI (\pi_0)
                                             =(1 -C7/C6)/(1 - (C7/C6)^(C8+1))
     10
                       Cycle Time (t_{CT})
                                             =(C6/(C7 - C6))*(1/C7) + (1/C7)
                Average FGI Level (q_{FG})
                                             =avgFGI(C6,C7,C8)
     11
     12
                       Total Profit (TP, $) = (C1 - C2)*(1 - C9 + C9*(1 - C4*C10))*C6 - (C2+C3)*C5*C11 - C3*C7
     13
               Upper Bound on TP (TP_{UB}, \$) = (C1 - C2 - C3)*C6
Q2 14
                        Utilization (u)
                                             =C6/C7
```

```
Public Function avgFGI(rd As Double, re As Double, qmaxFGI As Integer) As Double

Dim pi0 As Double

Dim i As Integer

pi0 = (1 - re / rd) / (1 - (re / rd) ^ (qmaxFGI + 1))

avgFGI = 0

For i = 1 To qmaxFGI

avgFGI = avgFGI + i * (re / rd) ^ i

Next i

avgFGI = pi0 * avgFGI

End Function
```

	Annual Demand	( q/yr)	15,000
	Sale Price	(p,\$/q)	50
	Cost Cap Recovery	( K, \$/yr)	100,000
	<b>Annual Operating Hours</b>	( H, hr/yr)	2,000
	Known Capacity	( r <sub>e</sub> , q/hr)	9.00
	Capital Cost per Unit	( k, \$/q)	5.56
	Operating Cost	( OC, \$/yr)	500,000
	Oper Cost per Unit	( c, \$/q)	33
	Unit Sales Price	(p, \$/q)	50
	Unit Operating Cost	( c, \$/q)	33
03	Unit Capital Cost	( k, \$/q)	5.56
_			

Delay Time	( t <sub>g</sub> , hr)	0.33	
Percent Price Reduction	$(x_g)$	0.2	
Discount Factor	(g)	1.80	
Obsolescence time	( t <sub>h</sub> , hr)	4	
Percent Value Reduction	$(x_h)$	0.8	
Inventory Carrying Rate	(h)	0.2	
Annual Demand	( q/yr)	15,000	
Demand Rate	( r <sub>d</sub> , q/hr)	7.50	
Effective Production Rate	( r <sub>e</sub> , q/hr)	15.00	
Maximum FGI	(q <sup>max</sup> <sub>FG</sub> )	2	
Probability Out of FGI	(π <sub>0</sub> )	0.142857	
Cycle Time	( t <sub>CT</sub> )	0.133333	
Average FGI Level	( q <sub>FG</sub> )	1.428571	
Total Profit	( TP, \$)	26.27	(a)
Upper Bound on TP	( TP UB, \$)	83.33333	(b)