

1.

Machine	Details produced	Rental cost (\$)	Unit production cost (\$)	Total production capacity
1	1, 2, 3	2000	17	250
2	1, 3, 4	2500	15	200
3	2, 4	1500	20	100
4	3, 4	1400	18	300
5	1, 4	1700	14	150

Let  $D_i$  - set of details producible on  $i^{th}$  machine

$R_i$  - rental cost of  $i^{th}$  machine

$U_i$  - unit production cost for  $i^{th}$  machine

$T_i$  - total production capacity of  $i^{th}$  machine

$P_j$  - monthly production rate for  $j^{th}$  detail

$m_i$  - indicator of using  $i^{th}$  machine

$X_{ij}$  - number of  $j^{th}$  details produced on  $i^{th}$  machine

$$\text{Target: } z = \sum_{i=1}^5 m_i \cdot \left[ R_i + U_i \cdot \sum_{j \in D_i} X_{ij} \right] \rightarrow \min$$

$$\text{Constraints: } \forall j \sum_{i=1}^5 m_i \cdot X_{ij} \geq P_j \quad - \text{monthly plan}$$

$$\forall i \sum_{j=1}^4 m_i \cdot X_{ij} \leq T_i \quad - \text{production capacity}$$

$$\forall i \ m_i \in \{0, 1\} \quad \forall i \forall j \ X_{ij} \geq 0 \quad - \text{common sense}$$

$$\forall i \forall j \notin D_i \ X_{ij} = 0 \quad - \text{production possibility}$$

Using AMPL:  $z = 11750 \$$

```
x :=
1 1 150
1 2 100
1 3 0
1 4 0
2 1 50
2 2 0
2 3 50
2 4 100
3 1 0
3 2 0
3 3 0
3 4 0
4 1 0
4 2 0
4 3 0
4 4 0
5 1 0
5 2 0
5 3 0
5 4 0
;

m [*] :=
1 1
2 1
3 0
4 0
5 0
;
```

That is  $\text{machine}_1: 150 \cdot d_1 + 100 \cdot d_2$  ( $d_i = i^{\text{th}}$  def $q_i$ !)

$\text{machine}_2: 50 \cdot d_1 + 50d_3 + 100d_4$

$z = 11750 \$$

2.

Design	Required number of carpets				
	Month 1	Month 2	Month 3	Month 4	Month 5
Aladdin tale $A_j$	30	20	20	20	30
Persian night $P_j$	10	30	35	15	10

cost of storing  
5\$/month - overproduced carpet

$a_0 = 20$  - initial # Aladdin tale

$p_0 = 15$  - initial # persian night

160 working hours for each machine

Let  $s_{ij}$  - whether  $i^{th}$  machine produces Aladdin tale at  $j^{th}$  month

$q_{ij}$  - quantity produced by  $i^{th}$  machine at  $j^{th}$  month

Then  $a_j = a_0 + \sum_{k=1}^j \sum_{i=1}^3 s_{ik} \cdot q_{ik} - \sum_{k=1}^j A_k$  is # Aladdin after  $j^{th}$  month

analogically  $p_j = p_0 + \sum_{k=1}^j \sum_{i=1}^3 (1-s_{ik}) \cdot q_{ik} - \sum_{k=1}^j P_k$  is # persian night

Target:  $\sum_{j=0}^4 (a_j + p_j) \cdot 5\$ + \sum_{j=1}^5 \sum_{i=1}^3 q_{ij} \cdot [s_{ij} \cdot APC_i + (1-s_{ij}) \cdot PPC_i] +$   
 $+ \sum_{j=1}^5 \sum_{i=1}^3 (s_{ij} \neq s_{i,j-1}) \cdot [s_{ij} \cdot PRC_i + (1-s_{ij}) \cdot ARC_i] \rightarrow \min$

Constraints:  $\forall j a_j \geq 0 \quad \forall j p_j \geq 0$  - demand satisfaction

$\forall i \forall j \in \{1..5\} q_{ij} \cdot [s_{ij} \cdot APT_i + (1-s_{ij}) \cdot PPT_i] +$

$+ (s_{ij} \neq s_{i,j-1}) \cdot [s_{ij} \cdot PRT_i + (1-s_{ij}) \cdot ART_i] \leq 160$  - working hours limit

$\forall i \forall j s_{ij} \in \{0,1\} \quad \forall i \forall j q_{ij} \geq 0$  - common sense  $\forall i s_{i0} = 1$  - initial state

	Machine 1	Machine 2	Machine 3
Aladdin tale $\rightarrow$ Persian night			
Resetting cost (\$) $ARC_i$	100	90	110
Resetting time (hours) $ART_i$	20	15	18
Persian night $\rightarrow$ Aladdin tale			
Resetting cost (\$) $PRC_i$	150	180	120
Resetting time (hours) $PRT_i$	15	10	12
Unit production time (hours)			
Aladdin tale $APT_i$	10	12	8
Persian night $PPT_i$	12	14	16
Unit production cost (\$)			
Aladdin tale $APC_i$	90	80	120
Persian night $PPC_i$	120	110	130

Solving with AMPL:

$z = 21150$  \$

		s	q	:=
1	0	1	.	
1	1	0	10	
1	2	0	13	
1	3	0	13	
1	4	1	9	
1	5	1	16	
2	0	1	.	
2	1	1	13	
2	2	0	10	
2	3	0	11	
2	4	1	12	
2	5	1	13	
3	0	1	.	
3	1	1	17	
3	2	1	20	
3	3	0	8	
3	4	0	10	
3	5	0	10	

;

	a	p	:=
0	20	15	
1	20	15	
2	20	8	
3	0	5	
4	1	0	
5	0	0	

;

3.

	Month 1	Month 2	Month 3	Month 4	Month 5	Month 6
Profit (\$/ton) $P_j$	100	120	110	140	90	100

	Accumulated amount of processed ore $I_s$	Maintenance cost (\$) $M_s$	Processing capacity decrease (%) $PCD_s$
0 - 1500 tons	$I_0 = 0$	1000	20%
1500 - 2500 tons	$I_1 = 1500$	2000	30%
2500 - 4000 tons	$I_2 = 2500$ $I_3 = 4000$	4000	50%

Let  $a_{ij}$  - acc. amount of processed ore by  $i^{th}$  mill after  $j^{th}$  month

$m_{ijs}$  - was  $i^{th}$  mill maintained at  $j^{th}$  month at  $s^{th}$  wear interval

$x_{ij}$  - amount of processed ore by  $i^{th}$  mill at  $j^{th}$  month

It's reasonable to put  $a_{10} = 600$   $a_{20} = 400$   $a_{30} = 1000$

$rep_{ij}$  - repaired resource of  $i^{th}$  mill at  $j^{th}$  month

Then:  $a_{ij} = a_{i,j-1} + x_{ij} - rep_{ij}$

Target:  $\sum_{j=1}^6 \sum_{i=1}^3 P_j \cdot x_{ij} - \sum_{j=1}^6 \sum_{i=1}^3 \sum_{s=1}^3 m_{ijs} \cdot M_s \rightarrow \max$

Constraints:  $\forall j \sum_{i=1}^3 x_{ij} \in [2000, 3000]$  - next stage condition

$\forall i \forall j x_{ij} \leq 1000 \cdot \sum_{s=0}^3 [m_{ijs} \cdot (1 - PCD_s)]$  - production restriction

$\forall i \forall j \sum_{s=0}^3 m_{ijs} = 1$   $\forall i \forall j \forall s m_{ijs} \in \{0, 1\}$  - common sense

$\forall j \sum_{i=1}^3 \sum_{s=1}^3 m_{ijs} \leq 1$  - at most 1 machine maintenance per month

$\forall i, j, s m_{ijs} \cdot I_{s-1} \leq a_{i,j-1} \leq a_{i,j-1} \cdot (1 - m_{ijs}) + m_{ijs} \cdot I_s$  - wear level condition

$\forall i \forall j rep_{ij} = a_{i,j-1} \cdot \sum_{s=1}^3 m_{ijs}$  - repaired by maintenance

$\forall i, j x_{ij} \geq 0$   $\forall i, j a_{ij} \geq 0$  - common sense

$\forall i, j a_{ij} \leq 4000$  - max without maintenance

Answer from  
AMPL:  
(take  $\epsilon = 10^{-3}$ )

z = 1801000\$

```
m [1,*,*]
:   0   1   2   3   :=
1   1   0   0   0
2   1   0   0   0
3   1   0   0   0
4   0   0   0   1
5   1   0   0   0
6   1   0   0   0
```

```
[2,*,*]
:   0   1   2   3   :=
1   1   0   0   0
2   1   0   0   0
3   0   0   1   0
4   1   0   0   0
5   1   0   0   0
6   1   0   0   0
```

```
[3,*,*]
:   0   1   2   3   :=
1   0   1   0   0
2   1   0   0   0
3   1   0   0   0
4   1   0   0   0
5   0   0   0   1
6   1   0   0   0
;
```

```

:      a      x      rep      :=
1 0      600      .      .
1 1     1600     1000      0
1 2     2600     1000      0
1 3     3600     1000      0
1 4       500       500     3600
1 5     1500     1000      0
1 6     2500     1000      0
2 0       400      .      .
2 1     1400     1000      0
2 2     2400     1000      0
2 3       700       700     2400
2 4     1700     1000      0
2 5     2700     1000      0
2 6     3700     1000      0
3 0     1000      .      .
3 1       800       800     1000
3 2     1800     1000      0
3 3     2800     1000      0
3 4     3800     1000      0
3 5       500       500     3800
3 6     1500     1000      0
;
```