

# Supplementary Results for Robotic Pick-and-Place With Uncertain Object Instance Segmentation and Shape Completion

Marcus Gualtieri and Robert Platt

Results for all tasks and datasets are included here for completeness. At the beginning of each section, we describe the task and the object datasets used for evaluation. Results are in simulation except under the subsection heading “Real robot experiments”. Source code and links to object datasets are available online at <https://github.com/mgualti/GeomPickPlace>.

## 1 Bin Packing

The robot is presented with six novel objects which all must be packed into a rectangular bin such as to minimize the height of the final packing. *Train* refers to the same object models used for training all deep networks, *Test-1* refers to same-category novel objects, and *Test-2* refers to novel-category objects. Train and Test-1 categories are boat, bottle, box, car, dinosaur, mug, and wine glass. Test-2 categories are airplane, bowl, and stapler. Object models are from 3DNet [4].

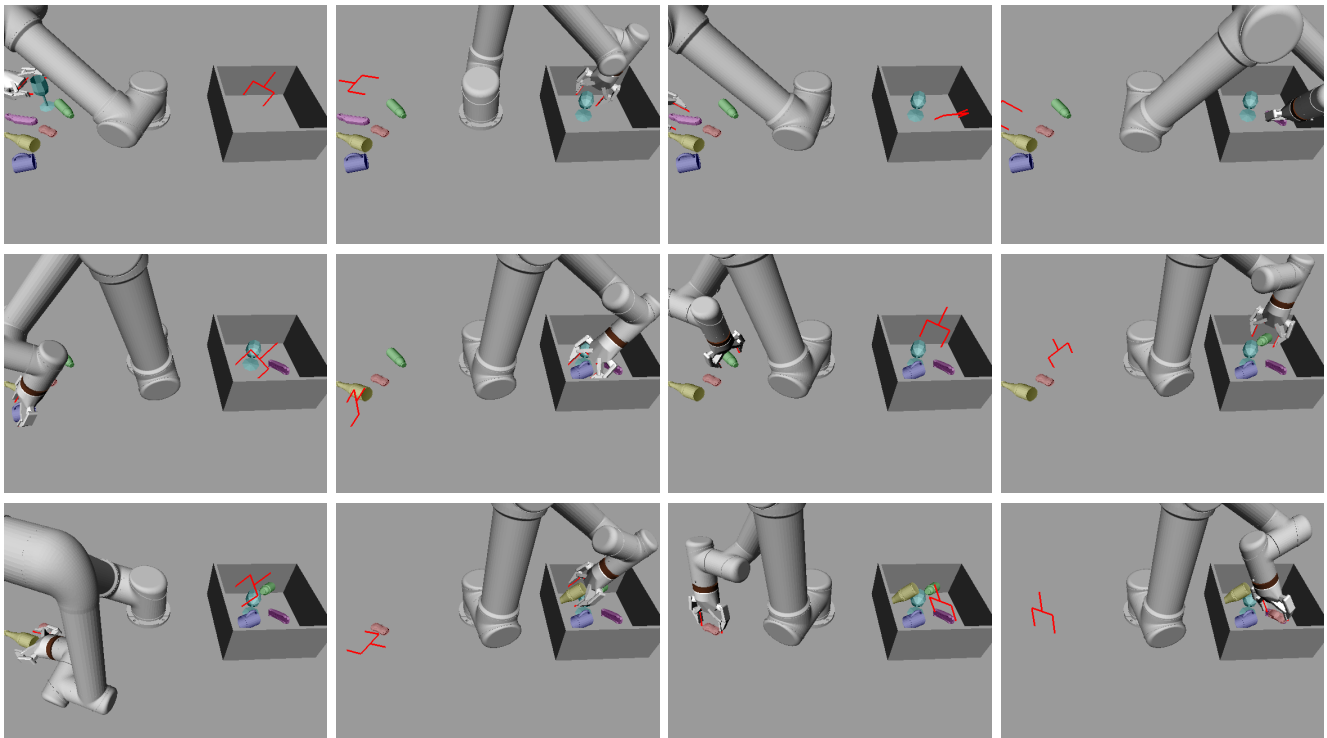


Figure 1: A sequence of picks and places for one episode of the bin packing task.



Figure 2: Objects used for bin packing on a real robot.

## 1.1 Perception ablation study

	GT Seg. & Comp.	GT Seg. (Train)	GT Seg. (Test-1)	Percep. (Train)	Percep. (Test-1)	GT Seg. & No Comp.
Place Execution Success	$0.929 \pm 0.008$	$0.767 \pm 0.013$	$0.747 \pm 0.013$	$0.718 \pm 0.014$	$0.710 \pm 0.014$	$0.508 \pm 0.046$
Regrasp Plan Found	$0.957 \pm 0.006$	$0.882 \pm 0.009$	$0.939 \pm 0.007$	$0.879 \pm 0.009$	$0.941 \pm 0.007$	$0.100 \pm 0.009$
Grasp Antipodal	$0.931 \pm 0.007$	$0.779 \pm 0.013$	$0.761 \pm 0.013$	$0.755 \pm 0.013$	$0.736 \pm 0.013$	$0.563 \pm 0.047$
Temporary Place Stable	$1.000 \pm 0.000$	$0.769 \pm 0.122$	$1.000 \pm 0.000$	$0.828 \pm 0.071$	$0.826 \pm 0.081$	$0.500 \pm 0.500$
Packing height of 5 (cm)	$12.27 \pm 0.315$	$12.36 \pm 0.331$	$12.18 \pm 0.306$	$12.37 \pm 0.447$	$12.44 \pm 0.307$	–
Regrasp planning time (s)	$35.62 \pm 1.103$	$38.46 \pm 1.115$	$38.68 \pm 1.141$	$35.76 \pm 1.059$	$35.05 \pm 1.077$	$15.86 \pm 1.482$

Table 1: Perception ablation study for packing, Test-1. Showing average  $\pm$  standard error over 200 episodes.

	GT Seg. & Comp.	GT Seg.	Percep.	GT Seg. & No Comp.
Place Execution Success	$0.849 \pm 0.011$	$0.459 \pm 0.017$	$0.432 \pm 0.017$	$0.304 \pm 0.034$
Regrasp Plan Found	$0.878 \pm 0.009$	$0.708 \pm 0.013$	$0.718 \pm 0.013$	$0.151 \pm 0.010$
Grasp Antipodal	$0.854 \pm 0.011$	$0.478 \pm 0.017$	$0.457 \pm 0.017$	$0.337 \pm 0.036$
Temporary Place Stable	$1.000 \pm 0.000$	$0.786 \pm 0.114$	$0.167 \pm 0.112$	$0.500 \pm 0.500$
Packing height of 5 (cm)	$8.894 \pm 0.173$	$7.734 \pm 0.408$	$11.68 \pm 0.741$	–
Regrasp planning time (s)	$36.85 \pm 1.614$	$26.50 \pm 0.891$	$25.22 \pm 0.869$	$23.007 \pm 2.145$

Table 2: Perception ablation study for packing, Test-2. Showing average  $\pm$  standard error over 200 episodes.

## 1.2 Regrasp cost comparison

	No Cost	Step Cost	GQ	MC	MC + GQ	CU	SP
Place Execution Success	$0.651 \pm 0.013$	$0.725 \pm 0.012$	$0.748 \pm 0.012$	$0.756 \pm 0.012$	<b><math>0.787 \pm 0.011</math></b>	$0.712 \pm 0.013$	$0.779 \pm 0.012$
Grasp Antipodal	$0.737 \pm 0.011$	$0.751 \pm 0.012$	$0.794 \pm 0.011$	$0.811 \pm 0.011$	<b><math>0.830 \pm 0.010</math></b>	$0.743 \pm 0.012$	$0.823 \pm 0.010$
Temporary Place Stable	$0.784 \pm 0.024$	$0.857 \pm 0.097$	$0.845 \pm 0.030$	$0.904 \pm 0.028$	$0.883 \pm 0.031$	$0.848 \pm 0.054$	<b><math>0.959 \pm 0.018</math></b>
Plan Length	$2.665 \pm 0.031$	<b><math>2.038 \pm 0.008</math></b>	$2.293 \pm 0.021$	$2.222 \pm 0.019$	$2.201 \pm 0.018$	$2.105 \pm 0.013$	$2.233 \pm 0.019$
Regrasp planning time (s)	<b><math>4.904 \pm 0.230</math></b>	$7.201 \pm 0.393$	$84.56 \pm 0.827$	$90.10 \pm 0.892$	$126.5 \pm 1.029$	$72.00 \pm 0.835$	$86.61 \pm 1.040$

Table 3: Cost comparison for bin packing for Test-1. Showing average  $\pm$  standard error over 230 episodes.

	No Cost, SP	Step Cost, SP	GQ, SP	No Cost, MC + GQ	Step Cost, MC + GQ	GQ, MC + GQ
Place Execution Success	$3.0 \times 10^{-13}$	$7.0 \times 10^{-4}$	$3.2 \times 10^{-2}$	$5.5 \times 10^{-15}$	$1.1 \times 10^{-4}$	$9.2 \times 10^{-3}$
Grasp Antipodal	$1.5 \times 10^{-08}$	$3.5 \times 10^{-6}$	$2.6 \times 10^{-2}$	$7.2 \times 10^{-10}$	$3.2 \times 10^{-7}$	$7.3 \times 10^{-3}$
Temporary Place Stable	$4.6 \times 10^{-06}$	$5.2 \times 10^{-2}$	$1.1 \times 10^{-3}$	$1.1 \times 10^{-02}$	$3.9 \times 10^{-1}$	$1.9 \times 10^{-1}$

Table 4:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline for Test-1. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).

	No Cost	Step Cost	GQ	MC	MC + GQ	CU	SP
Place Execution Success	$0.412 \pm 0.017$	$0.417 \pm 0.017$	$0.395 \pm 0.017$	$0.458 \pm 0.017$	$0.422 \pm 0.017$	$0.429 \pm 0.017$	<b><math>0.465 \pm 0.017</math></b>
Grasp Antipodal	$0.484 \pm 0.017$	$0.449 \pm 0.017$	$0.450 \pm 0.017$	$0.504 \pm 0.017$	$0.472 \pm 0.017$	$0.457 \pm 0.017$	<b><math>0.518 \pm 0.017</math></b>
Temporary Place Stable	$0.704 \pm 0.051$	$0.714 \pm 0.125$	$0.533 \pm 0.075$	$0.750 \pm 0.083$	<b><math>0.800 \pm 0.082</math></b>	$0.778 \pm 0.101$	$0.686 \pm 0.080$
Plan Length	$2.514 \pm 0.036$	<b><math>2.094 \pm 0.015</math></b>	$2.247 \pm 0.024$	$2.167 \pm 0.020$	$2.150 \pm 0.019$	$2.118 \pm 0.017$	$2.193 \pm 0.022$
Regrasp planning time (s)	<b><math>6.030 \pm 0.237</math></b>	$8.484 \pm 0.408$	$51.61 \pm 1.113$	$58.56 \pm 1.064$	$71.38 \pm 1.333$	$50.92 \pm 1.177$	$53.35 \pm 1.159$

Table 5: Cost comparison for bin packing for Test-2. Showing average  $\pm$  standard error over 200 episodes.

	No Cost, SP	Step Cost, SP	GQ, SP
Place Execution Success	$1.3 \times 10^{-2}$	$2.3 \times 10^{-2}$	$1.6 \times 10^{-3}$
Grasp Antipodal	$7.6 \times 10^{-2}$	$2.3 \times 10^{-3}$	$2.5 \times 10^{-3}$
Temporary Place Stable	$5.8 \times 10^{-1}$	$5.8 \times 10^{-1}$	$8.6 \times 10^{-2}$

Table 6:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline for Test-2. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).

### 1.3 Real robot experiments

	Step Cost	GQ	MC	SP
Place Success Rate	$0.839 \pm 0.027$	$0.833 \pm 0.028$	$9.111 \pm 0.021$	<b><math>0.917 \pm 0.021</math></b>
Grasp Success Rate	$0.883 \pm 0.023$	$0.866 \pm 0.024$	<b><math>0.947 \pm 0.016</math></b>	$0.933 \pm 0.017$
Number of Regrasps	<b>17</b>	21	27	30
Packing height of 6 (cm)	$9.010 \pm 1.119$	$7.445 \pm 0.434$	$7.722 \pm 0.390$	$7.339 \pm 0.241$
Packing height of 5 (cm)	$7.333 \pm 0.858$	$7.050 \pm 0.650$	$7.588 \pm 1.132$	$7.711 \pm 0.880$

Table 7: Packing performance over 30 episodes. Showing average  $\pm$  standard error, where applicable.

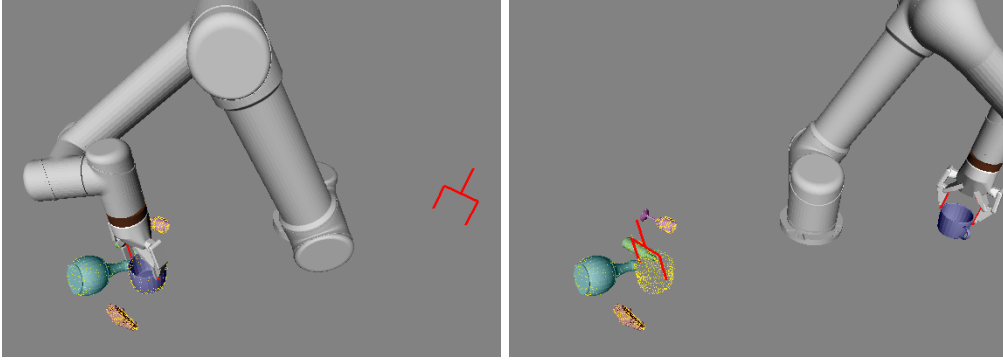
	Step Cost, MC	Step Cost, SP	GQ, MC	GQ, SP	Step Cost $\cup$ GQ, MC $\cup$ SP
Place Success Rate	$1.9 \times 10^{-2}$	$1.2 \times 10^{-2}$	$1.4 \times 10^{-2}$	$8.4 \times 10^{-3}$	$7.9 \times 10^{-4}$
Grasp Success Rate	$1.0 \times 10^{-2}$	$3.8 \times 10^{-2}$	$2.4 \times 10^{-3}$	$1.1 \times 10^{-2}$	$5.6 \times 10^{-4}$

Table 8:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading). The notation  $A \cup B$  means the results for treatment A and B are aggregated.

## 2 Canonical Arrangement

For each episode, the robot must place any one of five objects into a given canonical goal pose. The canonical pose comes from an oracle arrangement planner which has access to the object model’s reference

frame, so this task can only be evaluated in simulation. The object sets are the same as with the packing task (Train, Test-1, and Test-2).



## 2.1 Regrasp cost comparison

	No Cost	Step Cost	GQ	MC	MC + GQ	CU	SP
Place Execution Success	$0.727 \pm 0.010$	$0.777 \pm 0.009$	$0.856 \pm 0.008$	$0.852 \pm 0.008$	$0.861 \pm 0.008$	$0.830 \pm 0.008$	<b><math>0.913 \pm 0.006</math></b>
Grasp Antipodal	$0.833 \pm 0.007$	$0.824 \pm 0.009$	$0.906 \pm 0.006$	$0.902 \pm 0.006$	$0.908 \pm 0.006$	$0.857 \pm 0.008$	<b><math>0.951 \pm 0.005</math></b>
Temporary Place Stable	$0.785 \pm 0.015$	$0.623 \pm 0.067$	$0.700 \pm 0.031$	$0.852 \pm 0.022$	$0.784 \pm 0.030$	$0.885 \pm 0.029$	<b><math>0.967 \pm 0.012</math></b>
Plan Length	$3.061 \pm 0.029$	<b><math>2.079 \pm 0.009</math></b>	$2.273 \pm 0.016$	$2.286 \pm 0.016$	$2.220 \pm 0.014$	$2.157 \pm 0.013$	$2.239 \pm 0.015$
Regrasp planning time (s)	<b><math>2.462 \pm 0.061</math></b>	$6.413 \pm 0.353$	$62.19 \pm 0.326$	$117.6 \pm 0.724$	$121.1 \pm 0.577$	$54.88 \pm 0.366$	$61.54 \pm 0.900$

Table 9: Cost comparison for canonical task for Test-1. Showing average  $\pm$  standard error over 2,000 episodes.

	No Cost, SP	Step, SP	GQ, SP
Place Execution Success	$1.2 \times 10^{-54}$	$1.9 \times 10^{-33}$	$9.7 \times 10^{-09}$
Grasp Antipodal	$1.4 \times 10^{-38}$	$5.2 \times 10^{-40}$	$3.8 \times 10^{-09}$
Temporary Place Stable	$2.4 \times 10^{-10}$	$2.9 \times 10^{-15}$	$1.3 \times 10^{-14}$

Table 10:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline for Test-1. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).

	No Cost	Step Cost	GQ	MC	MC + GQ	CU	SP
Place Execution Success	$0.446 \pm 0.011$	$0.535 \pm 0.012$	$0.520 \pm 0.012$	$0.543 \pm 0.012$	$0.566 \pm 0.012$	$0.533 \pm 0.012$	<b><math>0.591 \pm 0.011</math></b>
Grasp Antipodal	$0.585 \pm 0.010$	$0.592 \pm 0.011$	$0.612 \pm 0.011$	$0.630 \pm 0.011$	$0.650 \pm 0.011$	$0.590 \pm 0.011$	<b><math>0.674 \pm 0.010</math></b>
Temporary Place Stable	$0.690 \pm 0.021$	$0.555 \pm 0.046$	$0.608 \pm 0.030$	$0.717 \pm 0.032$	$0.621 \pm 0.034$	$0.671 \pm 0.036$	<b><math>0.742 \pm 0.027</math></b>
Plan Length	$3.265 \pm 0.035$	<b><math>2.323 \pm 0.018</math></b>	$2.686 \pm 0.025$	$2.501 \pm 0.022$	$2.474 \pm 0.021$	$2.419 \pm 0.020$	$2.518 \pm 0.023$
Regrasp planning time (s)	<b><math>4.278 \pm 0.156</math></b>	$14.84 \pm 0.539$	$68.87 \pm 0.657$	$99.36 \pm 0.818$	$99.02 \pm 0.819$	$60.05 \pm 0.633$	$74.08 \pm 0.732$

Table 11: Packing performance for Test-2 over 2,000 episodes. Showing average  $\pm$  standard error.

	No Cost, SP	Step, SP	GQ, SP
Place Execution Success	$1.6 \times 10^{-19}$	$2.9 \times 10^{-4}$	$5.3 \times 10^{-6}$
Grasp Antipodal	$9.0 \times 10^{-10}$	$5.4 \times 10^{-8}$	$2.0 \times 10^{-5}$
Temporary Place Stable	$6.9 \times 10^{-02}$	$1.3 \times 10^{-4}$	$5.5 \times 10^{-4}$

Table 12:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline for Test-1. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).

## 2.2 SP Network architecture comparison

Here, we compare the PCN network architecture for grasp/place success prediction to the PointNetGPD network architecture [3]. For this comparison, the criteria for grasp/place success are the same for both methods, and the exact same datasets are used for training and evaluation. (Note the original version of PointNetGPD uses a different grasp quality metric [3].) The learning rate was optimized separately for all contingencies. Results for grasp and place success prediction accuracy and precision is shown in Table 13. Performance on the canonical task is shown in Tables 14 and 15.

	Accuracy (Train)	Accuracy (Test-1)	Precision (Test-1)	Accuracy (Test-2)	Precision (Test-2)
PCN	<b>0.8522</b>	<b>0.7735</b>	<b>0.9718</b>	0.5911	0.6530
PointNetGPD	0.8441	0.7674	0.9401	<b>0.5989</b>	<b>0.6938</b>
PCN	0.8471	<b>0.7790</b>	<b>0.9358</b>	<b>0.6536</b>	<b>0.8526</b>
PointNetGPD	<b>0.8572</b>	0.7398	0.9010	0.6392	0.8243

Table 13: **Top.** Grasp success prediction. **Bottom.** Place success prediction. For Test-1, precision was evaluated at threshold 0.95, i.e., the probability the grasp/place was labeled as positive was 0.95. For Test-2, the threshold was 0.90.

We see that both methods perform similarly on Test-1 while PointNetGPD predicts grasp success better for Test-2. This may be because PointNetGPD has fewer parameters and thus generalizes better.

	SP (PCN)	SP (PointNetGPD)
Place Execution Success	0.913 $\pm$ 0.006	<b>0.924 <math>\pm</math> 0.006</b>
Grasp Antipodal	0.951 $\pm$ 0.005	<b>0.967 <math>\pm</math> 0.004</b>
Temporary Place Stable	<b>0.967 <math>\pm</math> 0.012</b>	0.951 $\pm$ 0.014
Plan Length	<b>2.239 <math>\pm</math> 0.015</b>	2.275 $\pm$ 0.017
Regrasp planning time (s)	<b>61.54 <math>\pm</math> 0.900</b>	83.14 $\pm$ 0.519

Table 14: Canonical performance for Test-1 over 2,000 episodes. Showing average  $\pm$  standard error.

	SP (PCN)	SP (PointNetGPD)
Place Execution Success	0.591 $\pm$ 0.011	<b>0.643 <math>\pm</math> 0.011</b>
Grasp Antipodal	0.674 $\pm$ 0.010	<b>0.731 <math>\pm</math> 0.010</b>
Temporary Place Stable	<b>0.742 <math>\pm</math> 0.027</b>	0.707 $\pm$ 0.026
Plan Length	<b>2.518 <math>\pm</math> 0.023</b>	2.560 $\pm$ 0.024
Regrasp planning time (s)	74.082 $\pm$ 0.732	<b>73.18 <math>\pm</math> 0.689</b>

Table 15: Canonical performance for Test-2 over 2,000 episodes. Showing average  $\pm$  standard error.

## 3 Bottle Arrangement

The task is to place two bottles upright and stably onto two coasters, as in our prior work [2]. Bottles were selected from ShapeNET [1], 318 of which were for training and 100 were for testing/evaluation. Bottles were scaled uniformly between 9 and 22 cm height, and bottles too wide for the gripper were discarded.

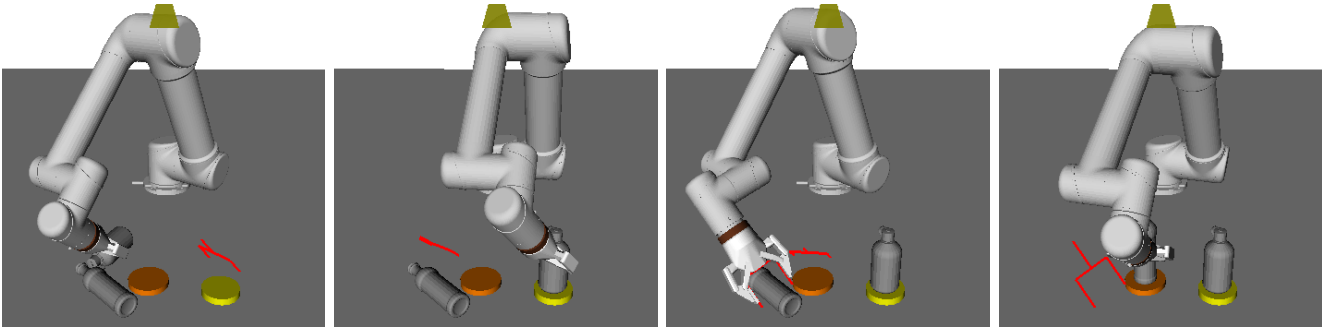


Figure 3: Example sequence of picks and places for one episode of the bottles task.



Figure 4: Bottles used for real robot experiments.

### 3.1 Perception ablation study

	GT Seg. & Comp.	GT Seg. (Train)	GT Seg. (Test)	Percep. (Train)	Percep. (Test)	GT Seg. & No Comp.
Place Execution Success	$0.970 \pm 0.005$	$0.868 \pm 0.011$	$0.860 \pm 0.011$	$0.853 \pm 0.011$	$0.826 \pm 0.012$	$0.234 \pm 0.053$
Regrasp Plan Found	$0.996 \pm 0.002$	$0.998 \pm 0.001$	$0.999 \pm 0.001$	$0.988 \pm 0.003$	$0.984 \pm 0.004$	$0.064 \pm 0.008$
Grasp Antipodal	$0.996 \pm 0.002$	$0.929 \pm 0.008$	$0.914 \pm 0.009$	$0.940 \pm 0.008$	$0.904 \pm 0.010$	$0.339 \pm 0.062$
Temporary Place Stable	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	–
Plan Length	$2.002 \pm 0.002$	$2.010 \pm 0.004$	$2.004 \pm 0.003$	$2.006 \pm 0.004$	$2.004 \pm 0.003$	$2.031 \pm 0.031$
Regrasp planning time (s)	$4.486 \pm 0.100$	$1.680 \pm 0.083$	$1.596 \pm 0.065$	$1.598 \pm 0.070$	$1.550 \pm 0.066$	$1.144 \pm 0.059$

Table 16: Bottle arrangement performance over 500 episodes. Showing average  $\pm$  standard error.

### 3.2 Regrasp cost comparison

	No Cost	Step Cost	GQ	MC	CU	SP
Place Execution Success	$0.831 \pm 0.012$	$0.824 \pm 0.012$	$0.860 \pm 0.011$	$0.867 \pm 0.011$	$0.820 \pm 0.012$	<b><math>0.877 \pm 0.011</math></b>
Grasp Antipodal	$0.910 \pm 0.009$	$0.903 \pm 0.010$	$0.960 \pm 0.006$	$0.958 \pm 0.006$	$0.896 \pm 0.010$	<b><math>0.966 \pm 0.006</math></b>
Temporary Place Stable	$0.889 \pm 0.043$	–	$0.926 \pm 0.051$	<b><math>1.000 \pm 0.000</math></b>	–	$0.972 \pm 0.028$
Plan Length	$2.122 \pm 0.016$	<b><math>2.000 \pm 0.000</math></b>	$2.061 \pm 0.011$	$2.024 \pm 0.007$	<b><math>2.000 \pm 0.000</math></b>	$2.073 \pm 0.012$
Regrasp planning time (s)	<b><math>1.378 \pm 0.032</math></b>	$1.442 \pm 0.045$	$31.98 \pm 0.181$	$33.33 \pm 0.458$	$30.55 \pm 0.253$	$32.97 \pm 0.259$

Table 17: Bottle arrangement performance over 500 episodes. Showing average  $\pm$  standard error.

	No Cost, SP	Step Cost, SP	GQ, SP
Place Execution Success	$2.0 \times 10^{-3}$	$5.3 \times 10^{-4}$	$1.9 \times 10^{-1}$
Grasp Antipodal	$9.7 \times 10^{-8}$	$7.2 \times 10^{-9}$	$2.5 \times 10^{-1}$
Temporary Place Stable	$7.6 \times 10^{-2}$	—	$2.0 \times 10^{-1}$

Table 18:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).

### 3.3 Real robot experiments

	Shape Completion	HSA [2]
Number of Objects Placed	<b>1.800</b> $\pm$ 0.074	1.667 $\pm$ 0.088
Task Success Rate	<b>0.800</b> $\pm$ 0.074	0.667 $\pm$ 0.088
Grasp Success Rate	0.948 $\pm$ 0.029	<b>0.983</b> $\pm$ 0.017
Place Success Rate	<b>1.000</b> $\pm$ 0.000	0.900 $\pm$ 0.040

Table 19: Bottle arrangement performance with shape completion with the “Step Cost” versus hierarchical spatial attention (HSA) [2]. Showing average  $\pm$  standard error over 30 episodes.

## 4 Block Arrangement

The robot is to arrange five rectangular blocks from tallest to shortest according to the longest edge. Edge lengths of blocks were scaled uniformly at random between 2 and 7 cm. 5,000 blocks were generated for training, and 1,000 blocks were generated for testing/evaluation.

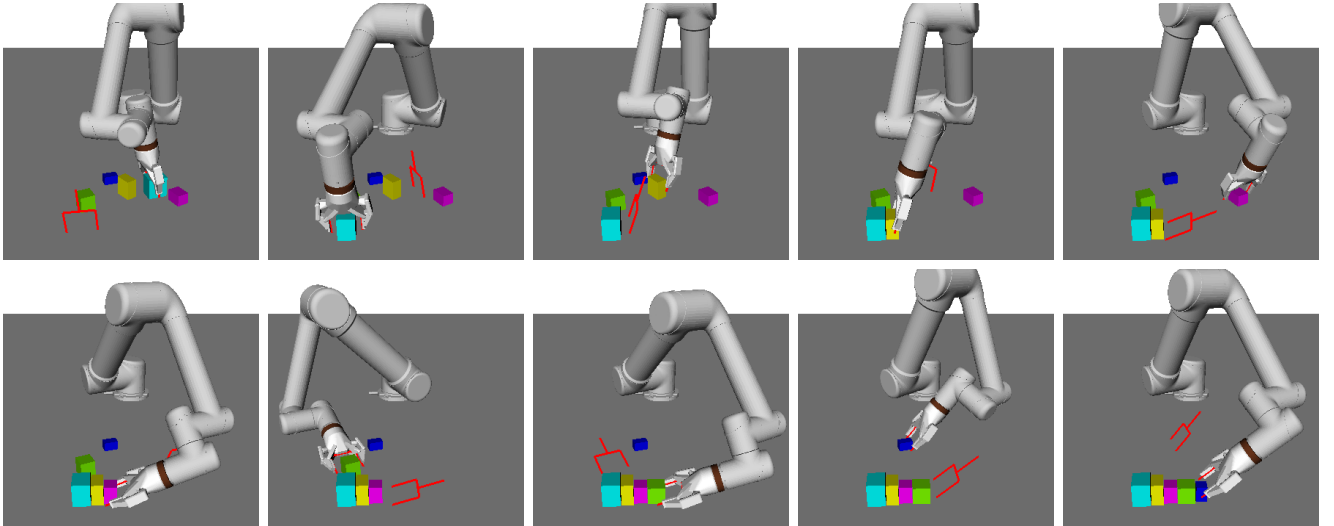


Figure 5: Example sequence of picks and places for the block arrangement task.



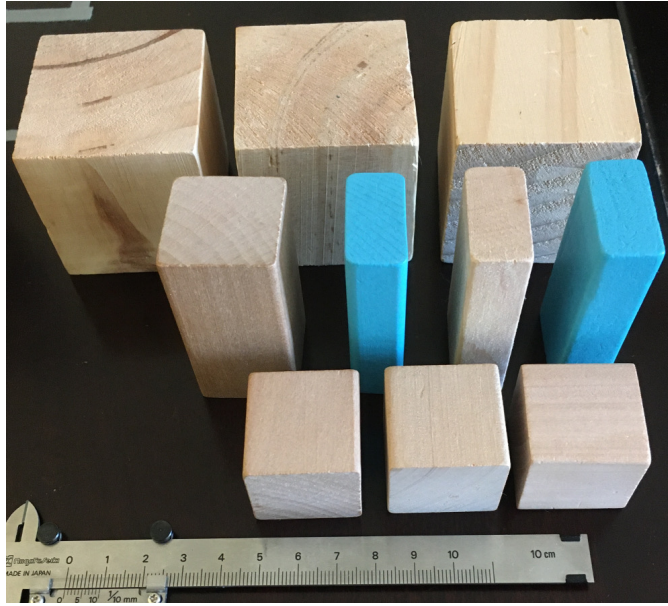


Figure 6: Objects used for block arrangement on a real robot.

#### 4.1 Perception ablation study

	GT Seg. and Comp.	GT Seg. (Train)	GT Seg. (Test)	Percep. (Train)	Percep. (Test)	GT Seg. & No Comp.
Place Execution Success	$1.000 \pm 0.000$	$0.940 \pm 0.008$	$0.940 \pm 0.008$	$0.934 \pm 0.008$	$0.936 \pm 0.008$	–
Plan Found	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$0.000 \pm 0.000$
Grasp Antipodal	$1.000 \pm 0.000$	$0.943 \pm 0.007$	$0.950 \pm 0.007$	$0.951 \pm 0.007$	$0.952 \pm 0.007$	–
Temporary Place Stable	$1.000 \pm 0.000$	$0.857 \pm 0.143$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	$1.000 \pm 0.000$	–
Plan Length	$2.048 \pm 0.010$	$2.014 \pm 0.005$	$2.026 \pm 0.007$	$2.020 \pm 0.006$	$2.020 \pm 0.006$	–
Order Correct	$0.911 \pm 0.009$	$0.771 \pm 0.014$	$0.752 \pm 0.014$	$0.758 \pm 0.014$	$0.743 \pm 0.014$	–
Longest End Up	$0.969 \pm 0.005$	$0.757 \pm 0.014$	$0.736 \pm 0.014$	$0.741 \pm 0.014$	$0.732 \pm 0.014$	–
Regrasp planning time (s)	$3.520 \pm 0.126$	$2.797 \pm 0.072$	$2.947 \pm 0.087$	$2.696 \pm 0.073$	$2.890 \pm 0.082$	$0.709 \pm 0.002$

Table 20: Block arrangement performance over 200 episodes. Showing average  $\pm$  standard error.

#### 4.2 Regrasp cost comparison

	No Cost	Step Cost	GQ	MC	CU	SP
Place Execution Success	$0.888 \pm 0.010$	$0.917 \pm 0.009$	$0.982 \pm 0.004$	$0.969 \pm 0.005$	$0.916 \pm 0.009$	<b><math>0.989 \pm 0.003</math></b>
Grasp Antipodal	$0.950 \pm 0.005$	$0.939 \pm 0.008$	$0.999 \pm 0.001$	$0.989 \pm 0.003$	$0.934 \pm 0.008$	<b><math>1.000 \pm 0.000</math></b>
Temporary Place Stable	$0.971 \pm 0.006$	<b><math>1.000 \pm 0.000</math></b>	<b><math>1.000 \pm 0.000</math></b>	<b><math>1.000 \pm 0.000</math></b>	<b><math>1.000 \pm 0.000</math></b>	<b><math>1.000 \pm 0.000</math></b>
Plan Length	$3.854 \pm 0.042$	<b><math>2.004 \pm 0.003</math></b>	$2.002 \pm 0.002$	$2.180 \pm 0.018$	$2.022 \pm 0.007$	$2.008 \pm 0.004$
Regrasp planning time (s)	<b><math>1.624 \pm 0.015</math></b>	$2.420 \pm 0.038$	$26.88 \pm 0.141$	$41.40 \pm 0.303$	$23.10 \pm 0.189$	$10.62 \pm 0.325$

Table 21: Block arrangement performance over 200 episodes. Showing average  $\pm$  standard error.

	No Cost, SP	Step Cost, SP	GQ, SP
Place Execution Success	$1.0 \times 10^{-21}$	$9.4 \times 10^{-15}$	$9.5 \times 10^{-2}$
Grasp Antipodal	$3.9 \times 10^{-13}$	$7.2 \times 10^{-16}$	$1.6 \times 10^{-1}$
Temporary Place Stable	$3.7 \times 10^{-01}$	–	–

Table 22:  $p$ -values for 1-tailed, unpaired, same-variance  $t$ -test for select comparisons to baseline. For values less than 0.05 (shown in green), we accept the hypothesis that the treatment (2nd method in column heading) resulted in an improvement over the baseline (1st method in column heading).



### 4.3 Real robot experiments

Number of Objects Placed	$4.900 \pm 0.100$
Grasp Success Rate	$0.981 \pm 0.019$
Plan Length	$2.080 \pm 0.085$
Order Correct	$0.980 \pm 0.020$
Longest End Up	$0.959 \pm 0.029$

Table 23: Block arrangement performance using the step cost over 10 episodes. Showing average  $\pm$  standard error.

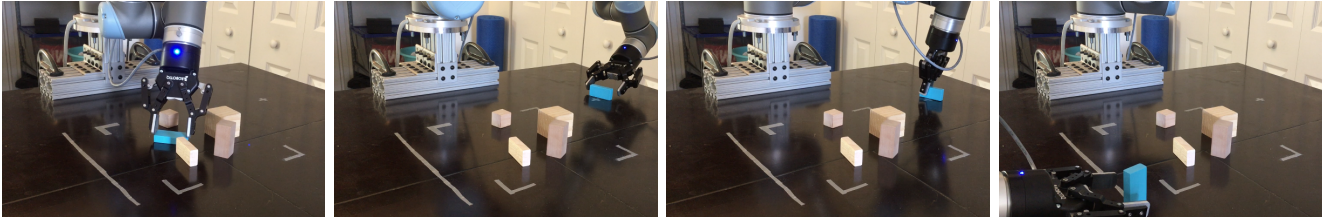


Figure 7: Example regrasp sequence with blocks.

## References

- [1] Angel Chang, Thomas Funkhouser, Leonidas Guibas, Pat Hanrahan, Qixing Huang, Zimo Li, Silvio Savarese, Manolis Savva, Shuran Song, Hao Su, Jianxiong Xiao, Li Yi, and Fisher Yu. ShapeNet: An information-rich 3D model repository. Technical Report arXiv:1512.03012 [cs.GR], Stanford University — Princeton University — Toyota Technological Institute at Chicago, 2015.
- [2] Marcus Gualtieri and Robert Platt. Learning manipulation skills via hierarchical spatial attention. *IEEE Transactions on Robotics*, 36(4):1067–1078, 2020.
- [3] Hongzhuo Liang, Xiaojian Ma, Shuang Li, Michael Görner, Song Tang, Bin Fang, Fuchun Sun, and Jianwei Zhang. PointNetGPD: Detecting grasp configurations from point sets. In *2019 Int’l Conf. on Robotics and Automation*, pages 3629–3635. IEEE, 2019.
- [4] Walter Wohlking, Aitor Aldoma, Radu Rusu, and Markus Vincze. 3DNet: Large-scale object class recognition from CAD models. In *IEEE Int’l Conf. on Robotics and Automation*, pages 5384–5391, 2012.