

COMPASSES

INTRODUCTION

600. Changes in Compass Technologies

This chapter discusses the major types of compasses available to the navigator, their operating principles, their capabilities, and limitations of their use. As with other aspects of navigation, technology is rapidly revolutionizing the field of compasses. Amazingly, after at least a millennia of constant use, it is now possible (however advisable it may or may not be aboard any given vessel) to dispense with the traditional magnetic compass.

For much of maritime history the only heading reference for navigators has been the magnetic compass. A great deal of effort and expense has gone into understanding the magnetic compass scientifically and making it as accurate as possible through elaborate compensation techniques.

The introduction of the electro-mechanical gyrocompass relegated the magnetic compass to backup status for many large vessels. Later came the development of inertial navigation systems based on gyroscopic principles. The interruption of electrical power to the gyrocompass or inertial navigator, mechanical failure, or its physical destruction would instantly elevate the magnetic compass to primary status for most vessels.

New technologies are both refining and replacing the magnetic compass as a heading reference and navigational tool. Although a magnetic compass for backup is certainly advisable, today's navigator can safely avoid nearly all of the effort and expense associated with the binnacle-mounted magnetic compass, its compensation, adjustment,

and maintenance.

Similarly, electro-mechanical gyrocompasses are being supplanted by far lighter, cheaper, and more dependable ring laser gyrocompasses. These devices do not operate on the principle of the gyroscope (which is based on Newton's laws of motion), but instead rely on the principles of electromagnetic energy and wave theory.

Magnetic flux gate compasses, while relying on the earth's magnetic field for reference, have no moving parts and can compensate themselves, adjusting for both deviation and variation to provide true heading, thus completely eliminating the process of compass correction.

To the extent that one depends on the magnetic compass for navigation, it should be checked regularly and adjusted when observed errors exceed certain minimal limits, usually a few degrees for most vessels. Compensation of a magnetic compass aboard vessels expected to rely on it offshore during long voyages is best left to professionals. However, this chapter will present enough material for the competent navigator to do a passable job.

Whatever type of compass is used, it is advisable to check it periodically against an error free reference to determine its error. This may be done when steering along any range during harbor and approach navigation, or by aligning any two charted objects and finding the difference between their observed and charted bearings. When navigating offshore, the use of azimuths and amplitudes of celestial bodies will also suffice, a subject covered in Chapter 17.

MAGNETIC COMPASSES

601. The Magnetic Compass and Magnetism

The principle of the present day magnetic compass is no different from that of the compasses used by ancient mariners. The magnetic compass consists of a magnetized needle, or an array of needles, allowed to rotate in the horizontal plane. The superiority of present day magnetic compasses over ancient ones results from a better knowledge of the laws of magnetism which govern the behavior of the compass and from greater precision in design and construction.

Any magnetized piece of metal will have regions of

concentrated magnetism called **poles**. Any such magnet will have at least two poles of opposite polarity. Magnetic force (flux) lines connect one pole of such a magnet with the other pole. The number of such lines per unit area represents the intensity of the magnetic field in that area.

If two magnets are placed close to each other, the like poles will repel each other and the unlike poles will attract each other.

Magnetism can be either **permanent** or **induced**. A bar having permanent magnetism will retain its magnetism when it is removed from a magnetizing field. A bar having induced magnetism will lose its magnetism when removed

from the magnetizing field. Whether or not a bar will retain its magnetism on removal from the magnetizing field will depend on the strength of that field, the degree of hardness of the iron (retentivity), and upon the amount of physical stress applied to the bar while in the magnetizing field. The harder the iron, the more permanent will be the magnetism acquired.

602. Terrestrial Magnetism

Consider the Earth as a huge magnet surrounded by lines of magnetic flux connecting its two **magnetic poles**. These magnetic poles are near, but not coincidental with, the Earth's geographic poles. Since the north seeking end of a compass needle is conventionally called the **north pole**, or **positive pole**, it must therefore be attracted to a **south pole**, or **negative pole**.

Figure 602a illustrates the Earth and its surrounding magnetic field. The flux lines enter the surface of the Earth at different angles to the horizontal at different magnetic latitudes. This angle is called the **angle of magnetic dip**, θ , and increases from 0° at the magnetic equator to 90° at the magnetic poles. The total magnetic field is generally considered as having two components: H , the horizontal component; and Z , the vertical component. These components change as the angle θ changes, such that H is at its maximum at the magnetic equator and decreases in the direction of either pole, while Z is zero at the magnetic equator and increases in the direction of either pole.

Since the magnetic poles of the Earth do not coincide with the geographic poles, a compass needle in line with the Earth's magnetic field will not indicate true north, but magnetic north. The angular difference between the true meridian (great circle connecting the geographic poles) and the magnetic meridian (direction of the lines of magnetic flux) is called **variation**. This variation has different values at different locations on the Earth. These values of magnetic variation may be found on pilot charts and on the compass rose of navigational charts.

The poles are not geographically static. They are known to migrate slowly, so that variation for most areas undergoes a small annual change, the amount of which is also noted on charts. Figure 602b and Figure 602c show magnetic dip and variation for the world. Up-to-date information on geomagnetics is available at <http://geomag.usgs.gov/dod.html>.

603. Ship's Magnetism

A ship under construction or repair will acquire permanent magnetism due to hammering and vibration while sitting stationary in the Earth's magnetic field. After launching, the ship will lose some of this original magnetism as a result of vibration and pounding in varying magnetic fields, and will eventually reach a more or less stable magnetic condition. The magnetism which remains is the **permanent magnetism** of the ship.

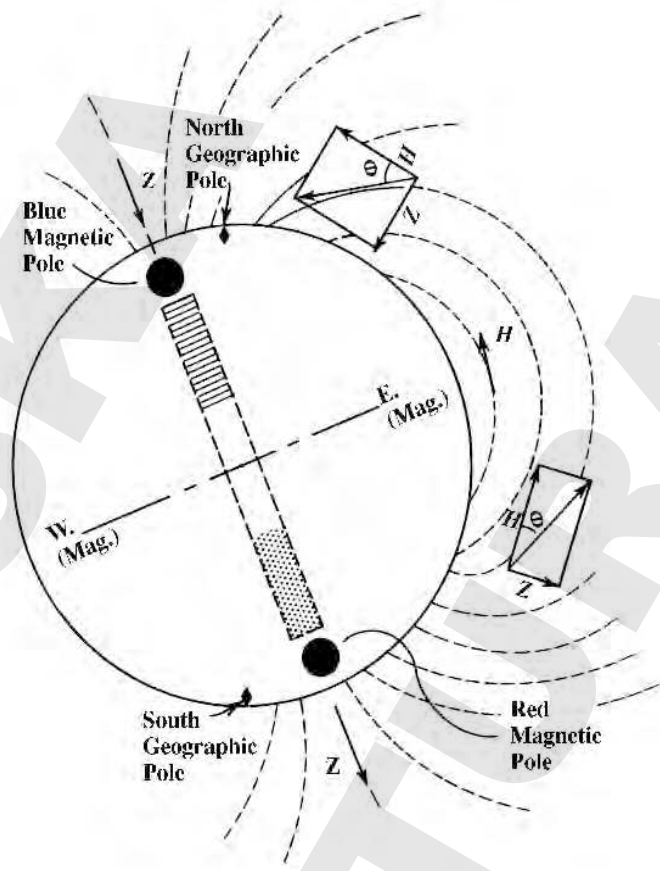


Figure 602a. Terrestrial magnetism.

In addition to its permanent magnetism, a ship acquires **induced magnetism** when placed in the Earth's magnetic field. The magnetism induced in any given piece of soft iron is a function of the field intensity, the alignment of the soft iron in that field, and the physical properties and dimensions of the iron. This induced magnetism may add to, or subtract from, the permanent magnetism already present in the ship, depending on how the ship is aligned in the magnetic field. The softer the iron, the more readily it will be magnetized by the Earth's magnetic field, and the more readily it will give up its magnetism when removed from that field.

The magnetism in the various structures of a ship, which tends to change as a result of cruising, vibration, or aging, but which does not alter immediately so as to be properly termed induced magnetism, is called **subpermanent magnetism**. This magnetism, at any instant, is part of the ship's permanent magnetism, and consequently must be corrected by permanent magnet correctors. It is the principal cause of deviation changes on a magnetic compass. Subsequent reference to permanent magnetism will refer to the apparent permanent magnetism which includes the existing permanent and subpermanent magnetism.

A ship, then, has a combination of permanent, subpermanent, and induced magnetism. Therefore, the ship's

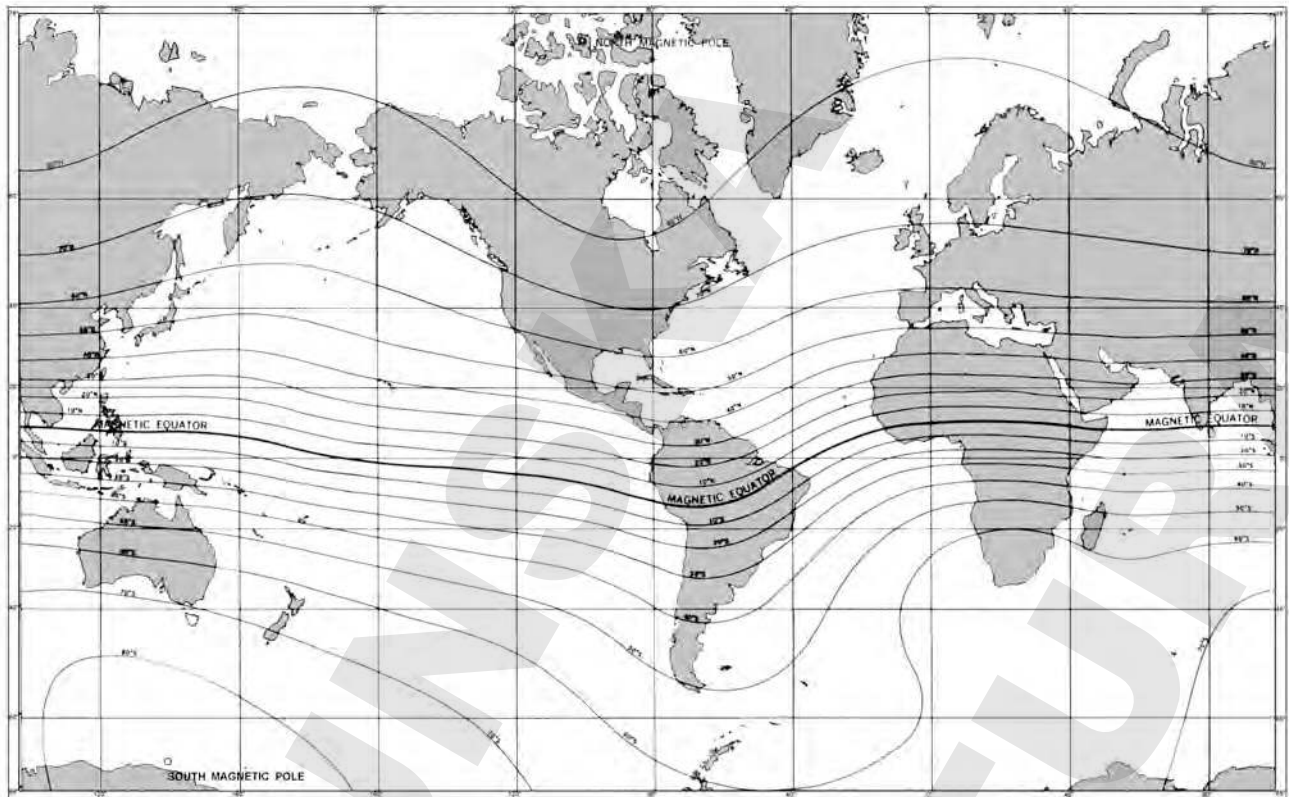


Figure 602b. Magnetic dip for the world.

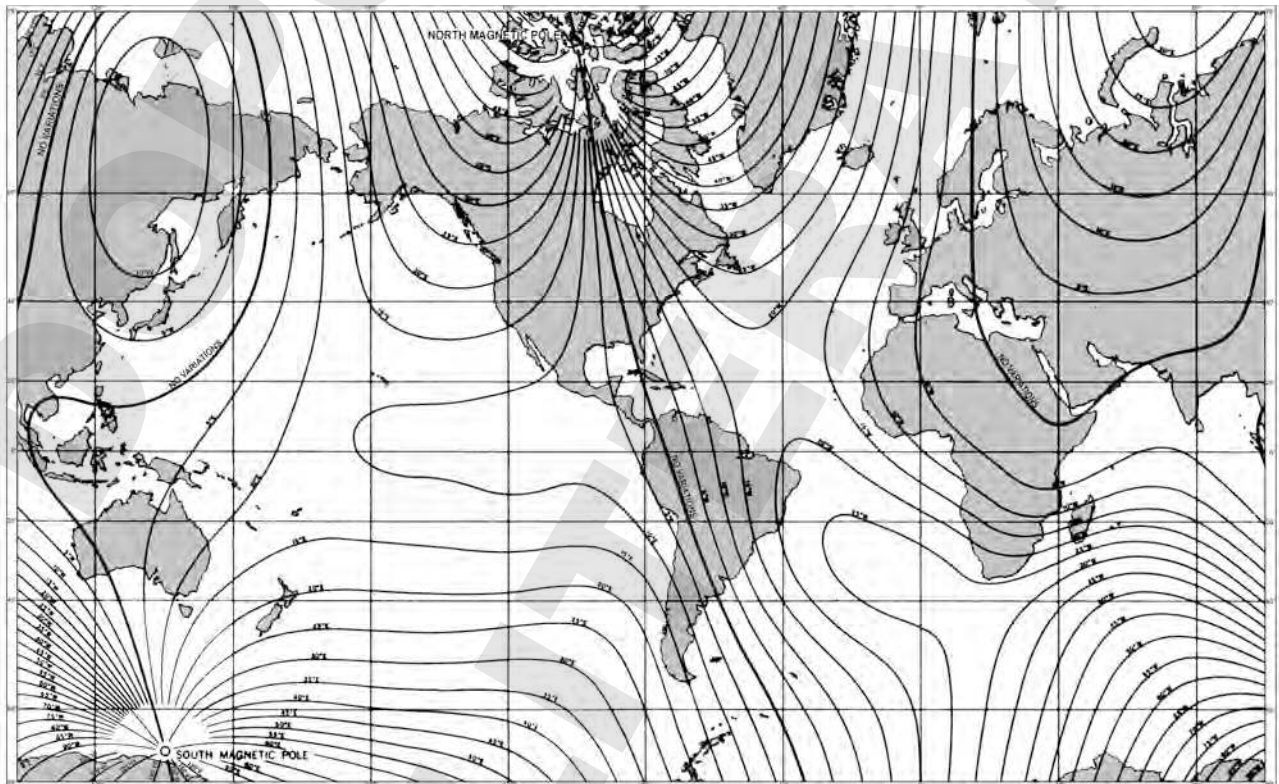


Figure 602c. Magnetic variation for the world.

apparent permanent magnetic condition is subject to change from deperming, shocks, welding, and vibration. The ship's induced magnetism will vary with the Earth's magnetic field strength and with the alignment of the ship in that field.

604. Magnetic Adjustment

A narrow rod of soft iron, placed parallel to the Earth's horizontal magnetic field, H , will have a north pole induced in the end toward the north geographic pole and a south pole induced in the end toward the south geographic pole. This same rod in a horizontal plane, but at right angles to the horizontal Earth's field, would have no magnetism induced in it, because its alignment in the magnetic field precludes linear magnetization, if the rod is of negligible cross section. Should the rod be aligned in some horizontal direction between those headings which create maximum and zero induction, it would be induced by an amount which is a function of the angle of alignment. However, if a similar rod is placed in a vertical position in northern latitudes so as to be aligned with the vertical Earth's field Z , it will have a south pole induced at the upper end and a north pole induced at the lower end. These polarities of vertical induced magnetization will be reversed in southern latitudes.

The amount of horizontal or vertical induction in such rods, or in ships whose construction is equivalent to combinations of such rods, will vary with the intensity of H and Z , heading, and heel of the ship.

The magnetic compass must be corrected for the vessel's permanent and induced magnetism so that its operation approximates that of a completely nonmagnetic vessel. Ship's magnetic conditions create magnetic compass deviations and sectors of sluggishness and unsteadiness. **Deviation** is defined as deflection right or left of the magnetic meridian caused by magnetic properties of the vessel. Adjusting the compass consists of arranging magnetic and soft iron **correctors** near the compass so that their effects are equal and opposite to the effects of the magnetic material in the ship.

The total permanent magnetic field effect at the compass may be broken into three components, mutually 90° to each other, as shown in Figure 604a.

The vertical permanent component tilts the compass card, and, when the ship rolls or pitches, causes oscillating deflections of the card. Oscillation effects which accompany roll are maximum on north and south compass headings, and those which accompany pitch are maximum on east and west compass headings.

The horizontal B and C components of permanent magnetism cause varying deviations of the compass as the ship swings in heading on an even keel. Plotting these deviations against compass heading yields the sine and cosine curves shown in Figure 604b. These deviation curves are called semicircular curves because they reverse direction by 180° .

A vector analysis is helpful in determining deviations

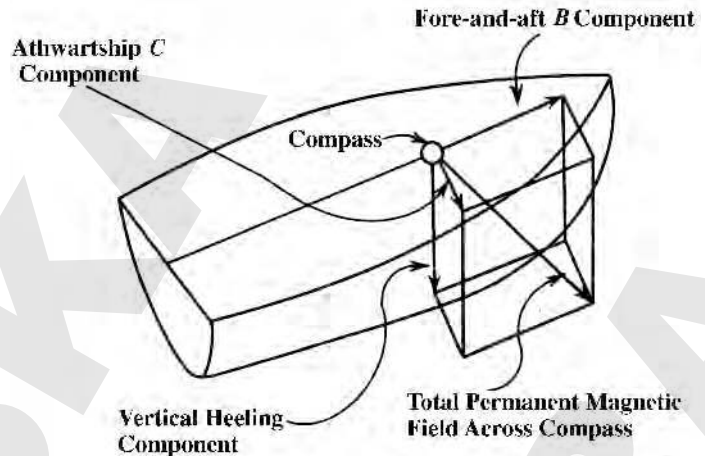


Figure 604a. Components of permanent magnetic field.

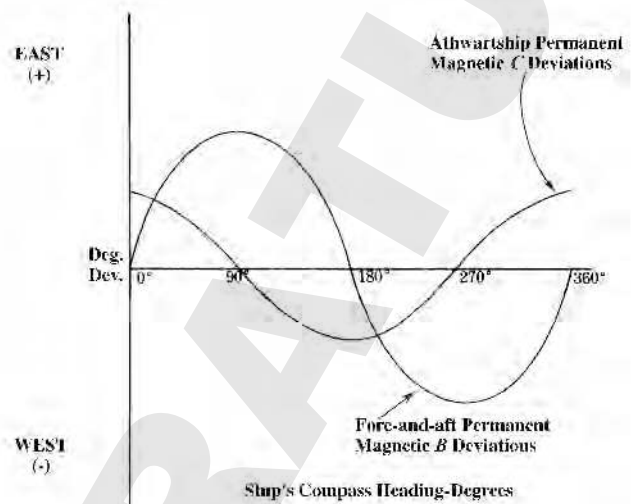


Figure 604b. Permanent magnetic deviation effects.

or the strength of deviating fields. For example, a ship as shown in Figure 604c on an east magnetic heading will subject its compass to a combination of magnetic effects; namely, the Earth's horizontal field H , and the deviating field B , at right angles to the field H . The compass needle will align itself in the resultant field which is represented by the vector sum of H and B , as shown. A similar analysis will reveal that the resulting directive force on the compass would be maximum on a north heading and minimum on a south heading because the deviations for both conditions are zero. The magnitude of the deviation caused by the permanent B magnetic field will vary with different values of H ; hence, deviations resulting from permanent magnetic fields will vary with the magnetic latitude of the ship.

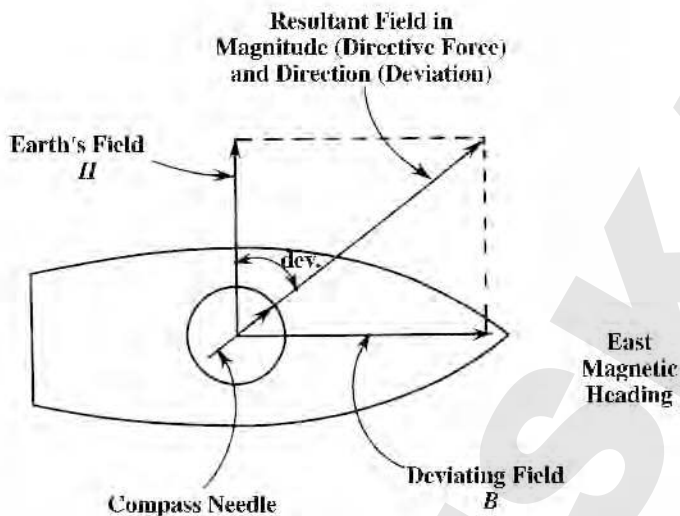


Figure 604c. General force diagram.

605. Effects of Induced Magnetism

Induced magnetism varies with the strength of the surrounding field, the mass of metal, and the alignment of the metal in the field. Since the intensity of the Earth's magnetic field varies over the Earth's surface, the induced magnetism in a ship will vary with latitude, heading, and heeling angle.

With the ship on an even keel, the resultant vertical induced magnetism, if not directed through the compass itself, will create deviations which plot as a semicircular deviation curve. This is true because the vertical induction changes magnitude and polarity only with magnetic latitude and heel, and not with heading of the ship. Therefore, as long as the ship is in the same magnetic latitude, its vertical induced pole swinging about the compass will produce the same effect on the compass as a permanent pole swinging about the compass.

The Earth's field induction in certain other unsymmetrical arrangements of horizontal soft iron create a constant A deviation curve. In addition to this magnetic A error, there are constant A deviations resulting from: (1) physical misalignments of the compass, pelorus, or gyro; (2) errors in calculating the Sun's azimuth, observing time, or taking bearings.

The nature, magnitude, and polarity of these induced effects are dependent upon the disposition of metal, the symmetry or asymmetry of the ship, the location of the binnacle, the strength of the Earth's magnetic field, and the angle of dip.

Certain heeling errors, in addition to those resulting from permanent magnetism, are created by the presence of both horizontal and vertical soft iron which experience changing induction as the ship rolls in the Earth's magnetic field. This part of the heeling error will change in magnitude proportional to changes of magnetic latitude of the

ship. Oscillation effects associated with rolling are maximum on north and south headings, just as with the permanent magnetic heeling errors.

606. Adjustments and Correctors

Since some magnetic effects are functions of the vessel's magnetic latitude and others are not, each individual effect should be corrected independently. Furthermore, to make the corrections, we use (1) permanent magnet correctors to compensate for permanent magnetic fields at the compass, and (2) soft iron correctors to compensate for induced magnetism. The compass binnacle provides support for both the compass and its correctors. Typical large ship binnacles hold the following correctors:

1. Vertical permanent **heeling magnet** in the central vertical tube
2. Fore-and-aft **B permanent magnets** in their trays
3. Athwartship **C permanent magnets** in their trays
4. Vertical soft iron **Flinders bar** in its external tube
5. Soft iron **quadrantal spheres**

The heeling magnet is the only corrector which corrects for both permanent and induced effects. Therefore, it may need to be adjusted for changes in latitude if a vessel permanently changes its normal operating area. However, any movement of the heeling magnet will require readjustment of other correctors.

Fairly sophisticated magnetic compasses used on smaller commercial craft, larger yachts, and fishing vessels, may not have soft iron correctors or B and C permanent magnets. These compasses are adjusted by rotating magnets located inside the base of the unit, adjustable by small screws on the outside. A non-magnetic screwdriver is necessary to adjust these compasses. Occasionally one may find a permanent magnet corrector mounted near the compass, placed during the initial installation so as to remove a large, constant deviation before final adjustments are made. Normally, this remains in place for the life of the vessel.

Figure 606 summarizes all the various magnetic conditions in a ship, the types of deviation curves they create, the correctors for each effect, and headings on which each corrector is adjusted. When adjusting the compass, always apply the correctors symmetrically and as far away from the compass as possible. This preserves the uniformity of magnetic fields about the compass needle.

Occasionally, the permanent magnetic effects at the location of the compass are so large that they overcome the Earth's directive force, H. This condition will not only create sluggish and unsteady sectors, but may even freeze the compass to one reading or to one quadrant, regardless of the heading of the ship. Should the compass become so frozen, the polarity of the magnetism which must be attracting the compass needles is indicated; hence, correction may be effected simply by the application of permanent magnet

Coefficient	Type deviation curve	Compass headings of maximum deviation	Causes of such errors	Correctors for such errors	Magnetic or compass headings on which to apply correctors
A	Constant.	Same on all.	Human-error in calculations Physical-compass, gyro, pelorus alignment Magnetic-unsymmetrical arrangements of horiz. soft iron.	Check methods and calculations Check alignments Rare arrangement of soft iron rods.	Any.
B	Semicircular $\sin \phi$.	090° 270°	Fore-and-aft component of permanent magnetic field Induced magnetism in unsymmetrical vertical iron forward or aft of compass.	Fore-and-aft B magnets Flinders bar (forward or aft)	090° or 270°.
C	Semicircular $\cos \phi$.	000° 180°	Athwartship component of permanent magnetic field Induced magnetism in unsymmetrical vertical iron port or starboard of compass.	Athwartship C magnets Flinders bar (port or starboard)	000° or 180°.
D	Quadrantal $\sin 2\phi$.	045° 135° 225° 315°	Induced magnetism in all symmetrical arrangements of horizontal soft iron.	Spheres on appropriate axis. (athwartship for +D) (fore and aft for -D) See sketch a	045°, 135°, 225°, or 315°.
E	Quadrantal $\cos 2\phi$.	000° 090° 180° 270°	Induced magnetism in all unsymmetrical arrangements of horizontal soft iron.	Spheres on appropriate axis. (port fwd.-stb'd for +E) (stb'd fwd.-port aft for -E) See sketch b	000°, 090°, 180°, or 270°.
Heeling	Oscillations with roll or pitch. Deviations with constant list.	000° 180° 090° 270°	Change in the horizontal component of the induced or permanent magnetic fields at the compass due to rolling or pitching of the ship.	Heeling magnet (must be readjusted for latitude changes).	090° or 270° with dip needle. 000° or 180° while rolling.

$$\text{Deviation} = A + B \sin \phi + C \cos \phi + D \sin 2\phi + E \cos 2\phi \quad (\phi = \text{compass heading})$$

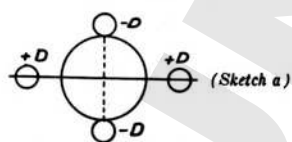


Figure 606. Summary of compass errors and adjustments.

correctors to neutralize this magnetism. Whenever such adjustments are made, the ship should be steered on a heading such that the unfreezing of the compass needles will be immediately evident. For example, a ship whose compass is frozen to a north reading would require fore-and-aft B corrector magnets with the positive ends forward in order to neutralize the existing negative pole which attracted the compass. If made on an east heading, such an adjustment would be evident when the compass card was freed to indicate an east heading.

607. Reasons for Correcting Compass

There are several reasons for correcting the errors of a magnetic compass, even if it is not the primary directional reference:

1. It is easier to use a magnetic compass if the deviations are small.
2. Even known and fully compensated deviation introduces error because the compass operates sluggishly and unsteadily when deviation is present.
3. Even though the deviations are compensated for, they will be subject to appreciable change as a

function of heel and magnetic latitude.

Theoretically, it doesn't matter what the compass error is as long as it is known. But a properly adjusted magnetic compass is more accurate in all sea conditions, easier to steer by, and less subject to transient deviations which could result in deviations from the ship's chosen course.

Therefore, if a magnetic compass is installed and meant to be relied upon, it behooves the navigator to attend carefully to its adjustment. Doing so is known as "swinging ship."

608. Adjustment Check-off List

While a professional compass adjuster will be able to obtain the smallest possible error curve in the shortest time, many ship's navigators adjust the compass themselves with satisfactory results. Whether or not a "perfect" adjustment is necessary depends on the degree to which the magnetic compass will be relied upon in day-to-day navigation. If the magnetic compass is only used as a backup compass, removal of every last possible degree of error may not be worthwhile. If the magnetic compass is the only steering reference aboard, as is the case with many smaller commercial craft and fishing vessels, it should be adjusted as accurately as possible.

Prior to getting underway to swing ship, the navigator

must ensure that the process will proceed as expeditiously as possible by preparing the vessel and compass. The following tests and adjustment can be done at dockside, assuming that the compass has been installed and maintained properly. Initial installation and adjustment should be done by a professional compass technician during commissioning.

1. Check for bubbles in the compass bowl. Fluid may be added through the filling plug if necessary. Large bubbles indicate serious leakage, indicating that the compass should be taken to a professional compass repair facility for new gaskets.
2. Check for free movement of gimbals. Clean any dust or dirt from gimbal bearings and lubricate them as recommended by the maker.
3. Check for magnetization of the quadrantal spheres by moving them close to the compass and rotating them. If the compass needle moves more than 2 degrees, the spheres must be annealed to remove their magnetism. Annealing consists of heating the spheres to a dull red color in a non-magnetic area and allowing them to cool slowly to ambient temperature.
4. Check for magnetization of the Flinders bar by inverting it, preferably with the ship on an E/W heading. If the compass needle moves more than 2 degrees the Flinders bar must be annealed.
5. Synchronize the gyro repeaters with the master gyro so courses can be steered accurately.
6. Assemble past documentation relating to the compass and its adjustment. Have the ship's degaussing folder ready.
7. Ensure that every possible metallic object is stowed for sea. All guns, doors, booms, and other movable gear should be in its normal seagoing position. All gear normally turned on such as radios, radars, loudspeakers, etc. should be on while swinging ship.
8. Have the International Code flags Oscar-Quebec ready to fly.

Once underway to swing ship, the following procedures will expedite the process. Choose the best helmsman aboard and instruct him to steer each course as steadily and precisely as possible. Each course should be steered steadily for at least two minutes before any adjustments are made to remove Gaussin error. Be sure the gyro is set for the mean speed and latitude of the ship.

The navigator (or compass adjuster if one is employed) should have a pelorus and a table of azimuths prepared for checking the gyro, but the gyrocompass will be the primary steering reference. Normally the adjuster will request courses and move the magnets as he feels necessary, a process much more an art than a science. If a professional adjuster is not available, use the following sequence:

1. If there is a sea running, steer course 000° and adjust the heeling magnet to decrease oscillations to a minimum.
2. Come to course 090°. When steady on course 090°, for at least two minutes, insert, remove, or move fore-and-aft B magnets to remove ALL deviation.
3. Come to a heading of 180°. Insert, remove, or move athwartships C magnets to remove ALL deviation.
4. Come to 270° and move the B magnets to remove one half of the deviation.
5. Come to 000° and move the C magnets to remove one half of the deviation.
6. Come to 045° (or any intercardinal heading) and move the quadrantal spheres toward or away from the compass to minimize any error.
7. Come to 135° (or any intercardinal heading 90° from the previous course) and move the spheres in or out to remove one half of the observed error.
8. Steer the ship in turn on each cardinal and intercardinal heading around the compass, recording the error at each heading called for on the deviation card. If plotted, the errors should plot roughly as a sine curve about the 0° line.

If necessary, repeat steps 1-8. There is no average error, for each ship is different, but generally speaking, errors of more than a few degrees, or errors which seriously distort the sine curve, indicate a magnetic problem which should be addressed.

Once the compass has been swung, tighten all fittings and carefully record the placement of all magnets and correctors. Finally, swing for residual degaussed deviations with the degaussing circuits energized and record the deviations on the deviation card. Post this card near the chart table for ready reference by the navigation team.

Once properly adjusted, the magnetic compass deviations should remain constant until there is some change in the magnetic condition of the vessel resulting from magnetic treatment, shock, vibration, repair, or structural changes. Transient deviations are discussed below.

609. Sources of Transient Error

The ship must be in seagoing trim and condition to properly compensate a magnetic compass. Any movement of large metal objects or the energizing of any electrical equipment in the vicinity of the compass can cause errors. If in doubt about the effect of any such changes, temporarily move the gear or cycle power to the equipment while observing the compass card while on a steady heading. Preferably this should be done on two different headings 90° apart, since the compass might be affected on one heading and not on another.

Some magnetic items which cause deviations if placed too close to the compass are as follows:

1. Movable guns or weapon loads
2. Magnetic cargo
3. Hoisting booms
4. Cable reels
5. Metal doors in wheelhouse
6. Chart table drawers
7. Movable gyro repeater
8. Windows and ports
9. Signal pistols racked near compass
10. Sound powered telephones
11. Magnetic wheel or rudder mechanism
12. Knives or tools near binnacle
13. Watches, wrist bands, spectacle frames
14. Hat grommets, belt buckles, metal pencils
15. Heating of smoke stack or exhaust pipes
16. Landing craft

Some electrical items which cause variable deviations if placed too close to the compass are:

1. Electric motors
2. Magnetic controllers
3. Gyro repeaters
4. Nonmarried conductors
5. Loudspeakers
6. Electric indicators
7. Electric welding
8. Large power circuits

9. Searchlights or flashlights
10. Electrical control panels or switches
11. Telephone headsets
12. Windshield wipers
13. Rudder position indicators, solenoid type
14. Minesweeping power circuits
15. Engine order telegraphs
16. Radar equipment
17. Magnetically controlled switches
18. Radio transmitters
19. Radio receivers
20. Voltage regulators

Another source of transient deviation is the **retentive error**. This error results from the tendency of a ship's structure to retain induced magnetic effects for short periods of time. For example, a ship traveling north for several days, especially if pounding in heavy seas, will tend to retain some fore-and-aft magnetism induced under these conditions. Although this effect is transient, it may cause slightly incorrect observations or adjustments. This same type of error occurs when ships are docked on one heading for long periods of time. A short shakedown, with the ship on other headings, will tend to remove such errors. A similar sort of residual magnetism is left in many ships if the degaussing circuits are not secured by the correct reversal sequence.

A source of transient deviation somewhat shorter in duration than retentive error is known as **Gaussin error**. This error is caused by eddy currents set up by a changing number of magnetic lines of force through soft iron as the ship changes heading. Due to these eddy currents, the induced magnetism on a given heading does not arrive at its normal value until about 2 minutes after changing course.

Deperming and other magnetic treatment will change the magnetic condition of the vessel and therefore require compass readjustment. The decaying effects of deperming can vary. Therefore, it is best to delay readjustment for several days after such treatment. Since the magnetic fields used for such treatments are sometimes rather large at the compass locations, the Flinders bar, compass, and related equipment should be removed from the ship during these operations.

DEGAUSSING (MAGNETIC SILENCING) COMPENSATION

610. Degaussing

A steel vessel has a certain amount of **permanent magnetism** in its "hard" iron and **induced magnetism** in its "soft" iron. Whenever two or more magnetic fields occupy the same space, the total field is the vector sum of the individual fields. Thus, near the magnetic field of a vessel, the total field is the combined total of the Earth's field and the vessel's field. Not only does the Earth's field affect the vessel's, the vessel's field affects the Earth's field

in its immediate vicinity.

Since certain types of explosive mines are triggered by the magnetic influence of a vessel passing near them, a vessel may use a degaussing system to minimize its magnetic field. One method of doing this is to neutralize each component of the field with an opposite field produced by electrical cables coiled around the vessel. These cables, when energized, counteract the permanent magnetism of the vessel, rendering it magnetically neutral. This has severe effects on magnetic compasses.

A unit sometimes used for measuring the strength of a magnetic field is the **gauss**. Reducing of the strength of a magnetic field decreases the number of gauss in that field. Hence, the process is called **degaussing**.

The magnetic field of the vessel is completely altered when the degaussing coils are energized, introducing large deviations in the magnetic compass. This deviation can be removed by introducing an equal and opposite force with energized coils near the compass. This is called **compass compensation**. When there is a possibility of confusion with compass adjustment to neutralize the effects of the natural magnetism of the vessel, the expression **degaussing compensation** is used. Since compensation may not be perfect, a small amount of deviation due to degaussing may remain on certain headings. This is the reason for swinging the ship with degaussing off and again with it on, and why there are two separate columns in the deviation table.

611. A Vessel's Magnetic Signature

A simplified diagram of the distortion of the Earth's magnetic field in the vicinity of a steel vessel is shown in Figure 611a. The field strength is directly proportional to the line spacing density. If a vessel passes over a device for detecting and recording the strength of the magnetic field, a certain pattern is traced. Figure 611b shows this pattern. Since the magnetic field of each vessel is different, each produces a distinctive trace. This distinctive trace is referred to as the vessel's **magnetic signature**.

Several **degaussing stations** have been established in major ports to determine magnetic signatures and recommend the currents needed in the various degaussing coils to render it magnetically neutral. Since a vessel's induced magnetism varies with heading and magnetic latitude, the current settings of the coils may sometimes need to be changed. A **degaussing folder** is provided to the vessel to indicate these changes and to document other pertinent information.

A vessel's permanent magnetism changes somewhat with time and the magnetic history of the vessel. Therefore, the data in the degaussing folder should be checked periodically at the magnetic station.

612. Degaussing Coils

For degaussing purposes, the total field of the vessel is divided into three components: (1) vertical, (2) horizontal fore-and-aft, and (3) horizontal athwartships. The positive (+) directions are considered downward, forward, and to port, respectively. These are the normal directions for a vessel headed north or east in north latitude.

Each component is opposed by a separate degaussing field just strong enough to neutralize it. Ideally, when this has been done, the Earth's field passes through the vessel smoothly and without distortion. The opposing degaussing fields are produced by direct current flowing in coils of

wire. Each of the degaussing coils is placed so that the field it produces is directed to oppose one component of the ship's field.

The number of coils installed depends upon the magnetic characteristics of the vessel, and the degree of safety desired. The ship's permanent and induced magnetism may be neutralized separately so that control of induced magnetism can be varied as heading and latitude change, without disturbing the fields opposing the vessel's permanent field. The principal coils employed are the following:

Main (M) coil. The M coil is horizontal and completely encircles the vessel, usually at or near the waterline. Its function is to oppose the vertical component of the vessel's combined permanent and induced fields. Generally the induced field predominates. Current in the M-coil is varied or reversed according to the change of the induced component of the vertical field with latitude.

Forecastle (F) and quarterdeck (Q) coils. The F and Q coils are placed horizontally just below the forward and after thirds (or quarters), respectively, of the weather deck. These coils, in which current can be individually adjusted, remove much of the fore-and-aft component of the ship's permanent and induced fields. More commonly, the combined F and Q coils consist of two parts; one part the FP and QP coils, to take care of the permanent fore-and-aft field, and the other part, the FI and QI coils, to neutralize the induced fore-and-aft field. Generally, the forward and after coils of each type are connected in series, forming a split-coil installation and designated FP-QP coils and FI-QI coils. Current in the FP-QP coils is generally constant, but in the FI-QI coils is varied according to the heading and magnetic latitude of the vessel. In split-coil installations, the coil designations are often called simply the P-coil and I-coil.

Longitudinal (L) coil. Better control of the fore-and-aft components, but at greater installation expense, is provided by placing a series of vertical, athwartship coils along the length of the ship. It is the field, not the coils, which is longitudinal. Current in an L coil is varied as with the FI-QI coils. It is maximum on north and south headings, and zero on east and west headings.

Athwartship (A) coil. The A coil is in a vertical fore-and-aft plane, thus producing a horizontal athwartship field which neutralizes the athwartship component of the vessel's field. In most vessels, this component of the permanent field is small and can be ignored. Since the A-coil neutralizes the induced field, primarily, the current is changed with magnetic latitude and with heading, maximum on east or west headings, and zero on north or south headings.

The strength and direction of the current in each coil is indicated and adjusted at a control panel accessible to the navigator. Current may be controlled directly by rheostats at the control panel or remotely by push buttons which operate rheostats in the engine room.

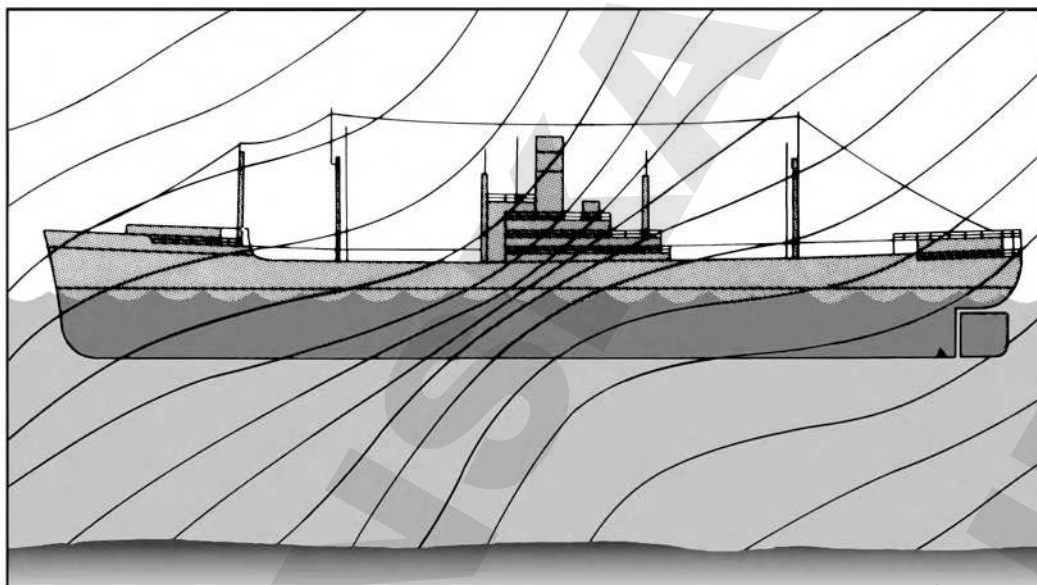


Figure 611a. Simplified diagram of distortion of Earth's magnetic field in the vicinity of a steel vessel.

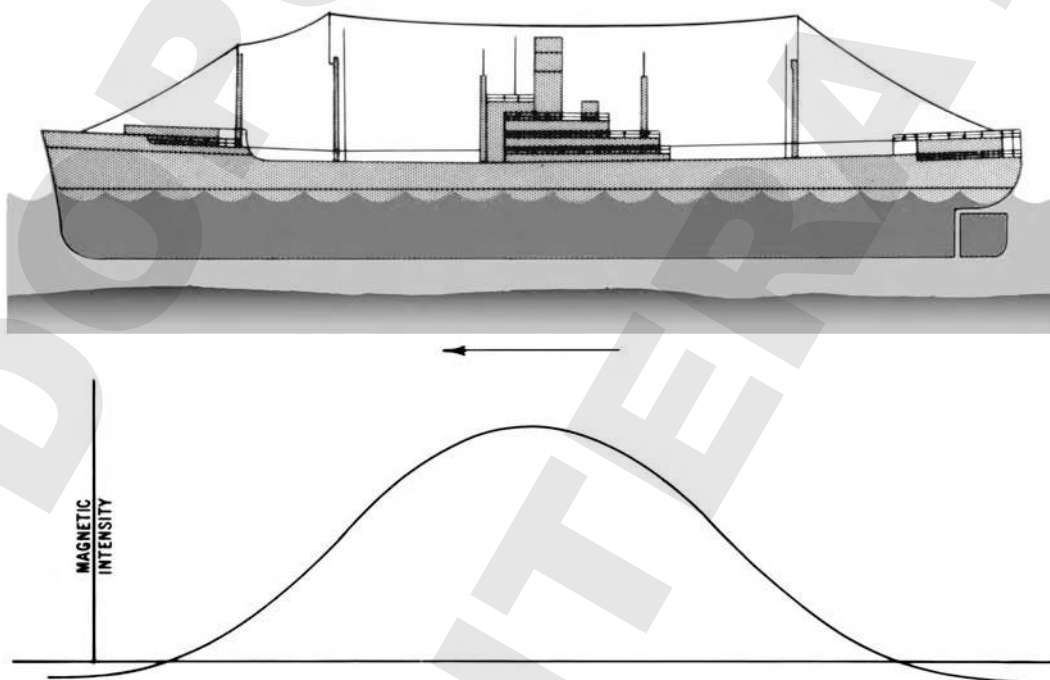


Figure 611b. A simplified signature of a vessel of Figure 611a.

Appropriate values of the current in each coil are determined at a degaussing station, where the various currents are adjusted until the vessel's magnetic signature is made as flat as possible. Recommended current values and directions for all headings and magnetic latitudes are set forth in the vessel's degaussing folder. This document is normally kept by the navigator, who must see that the recommended settings are maintained whenever the degaussing system is energized.

613. Securing The Degaussing System

Unless the degaussing system is properly secured, residual magnetism may remain in the vessel. During degaussing compensation and at other times, as recommended in the degaussing folder, the "reversal" method is used. The steps in the reversal process are as follows:

1. Start with maximum degaussing current used since the system was last energized.
2. Decrease current to zero and increase it in the opposite direction to the same value as in step 1.
3. Decrease the current to zero and increase it to three-fourths maximum value in the original direction.
4. Decrease the current to zero and increase it to one-half maximum value in the opposite direction.
5. Decrease the current to zero and increase it to one-fourth maximum value in the original direction.
6. Decrease the current to zero and increase it to one-eighth maximum value in the opposite direction.
7. Decrease the current to zero and open switch.

614. Magnetic Treatment Of Vessels

In some instances, degaussing can be made more effective by changing the magnetic characteristics of the vessel by a process known as **deperming**. Heavy cables are wound around the vessel in an athwartship direction, forming vertical loops around the longitudinal axis of the vessel. The loops are run beneath the keel, up the sides, and over the top of the weather deck at closely spaced equal intervals along the entire length of the vessel. Predetermined values of direct current are then passed through the coils. When the desired magnetic characteristics have been acquired, the cables are removed.

A vessel which does not have degaussing coils, or which has a degaussing system which is inoperative, can be given some temporary protection by a process known as **flashing**. A horizontal coil is placed around the outside of the vessel and energized with large predetermined values of direct current. When the vessel has acquired a vertical field of permanent magnetism of the correct magnitude and polarity to reduce to a minimum the resultant field below the vessel for the particular magnetic latitude involved, the cable is removed. This type protection is not as satisfactory

as that provided by degaussing coils because it is not adjustable for various headings and magnetic latitudes, and also because the vessel's magnetism slowly readjusts following treatment.

During magnetic treatment all magnetic compasses and Flinders bars should be removed from the ship. Permanent adjusting magnets and quadrantal correctors are not materially affected, and need not be removed. If it is impractical to remove a compass, the cables used for magnetic treatment should be kept as far as practical from it.

615. Degaussing Effects

The degaussing of ships for protection against magnetic mines creates additional effects upon magnetic compasses, which are somewhat different from the permanent and induced magnetic effects. The degaussing effects are electromagnetic, and depend on:

1. Number and type of degaussing coils installed.
2. Magnetic strength and polarity of the degaussing coils.
3. Relative location of the different degaussing coils with respect to the binnacle.
4. Presence of masses of steel, which would tend to concentrate or distort magnetic fields in the vicinity of the binnacle.
5. The fact that degaussing coils are operated intermittently, with variable current values, and with different polarities, as dictated by necessary degaussing conditions.

616. Degaussing Compensation

The magnetic fields created by the degaussing coils would render the vessel's magnetic compasses useless unless compensated. This is accomplished by subjecting the compass to compensating fields along three mutually perpendicular axes. These fields are provided by small **compensating coils** adjacent to the compass. In nearly all installations, one of these coils, the **heeling coil**, is horizontal and on the same plane as the compass card, providing a vertical compensating field. Current in the heeling coil is adjusted until the vertical component of the total degaussing field is neutralized. The other compensating coils provide horizontal fields perpendicular to each other. Current is varied in these coils until their resultant field is equal and opposite to the horizontal component of the degaussing field. In early installations, these horizontal fields were directed fore-and-aft and athwartships by placing the coils around the Flinders bar and the quadrantal spheres. Compactness and other advantages are gained by placing the coils on perpendicular axes extending 045°-225° and 315°-135° relative to the heading. A frequently used compensating installation,

called the **type K**, is shown in Figure 616. It consists of a heeling coil extending completely around the top of the binnacle, four **intercardinal coils**, and three control boxes. The intercardinal coils are named for their positions relative to the compass when the vessel is on a heading of north, and also for the compass headings on which the current in the coils is adjusted to the correct amount for compensation. The NE-SW coils operate together as one set, and the NW-SE coils operate as another. One control box is provided for each set, and one for the heeling coil.

The compass compensating coils are connected to the power supply of the degaussing coils, and the currents passing through the compensating coils are adjusted by series resistances so that the compensating field is equal to the degaussing field. Thus, a change in the degaussing currents is accompanied by a proportional change in the compensating currents. Each coil has a separate winding for each degaussing circuit it compensates.

Degaussing compensation is carried out while the vessel is moored at the shipyard where the degaussing coils are installed. This process is usually carried out by civilian professionals, using the following procedure:

Step 1. The compass is removed from its binnacle and a dip needle is installed in its place. The M coil and heeling coil are then energized, and the current in the heeling coil is adjusted until the dip needle indicates the correct value for the magnetic latitude of the vessel. The system is then secured by the reversing process.

Step 2. The compass is replaced in the binnacle. With auxiliary magnets, the compass card is deflected until the compass magnets are parallel to one of the compensating coils or set of coils used to produce a horizontal field. The compass magnets are then perpendicular to the field produced by that coil. One of the degaussing circuits producing a horizontal field, and its compensating winding, are then energized, and the current in the compensating winding is adjusted until the compass reading returns to the value it had before the degaussing circuit was energized. The system is then secured by the reversing process. The process is repeated with each additional circuit used to create a horizontal field. The auxiliary magnets are then removed.

Step 3. The auxiliary magnets are placed so that the compass magnets are parallel to the other compensating coils or set of coils used to produce a horizontal field. The procedure of step 2 is then repeated for each circuit producing a horizontal field.

When the vessel gets under way, it proceeds to a suitable maneuvering area. The vessel is then steered so that the compass magnets are parallel first to one compensating coil or set of coils, and then the other. Any needed adjustment is made in the compensating circuits to reduce the error to a

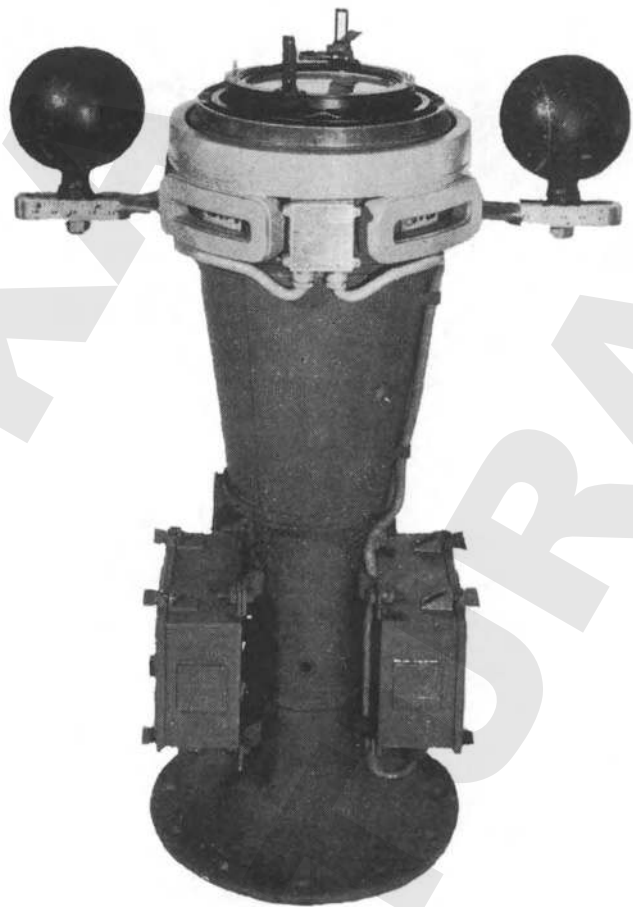


Figure 616. Type K degaussing compensation installation.

minimum. The vessel is then swung for residual deviation, first with degaussing off and then with degaussing on, and the correct current settings determined for each heading at the magnetic latitude of the vessel. From the values thus obtained, the "DG OFF" and "DG ON" columns of the deviation table are filled in. If the results indicate satisfactory compensation, a record is made of the degaussing coil settings and the resistance, voltages, and currents in the compensating coil circuits. The control boxes are then secured.

Under normal operating conditions, the settings do not need to be changed unless changes are made in the degaussing system, or unless an alteration is made in the length of the Flinders bar or the setting of the quadrantal spheres. However, it is possible for a ground to occur in the coils or control box if the circuits are not adequately protected from moisture. If this occurs, it should be reflected by a change in deviation with degaussing on, or by a decreased installation resistance. Under these conditions, compensation should be done again. If the compass will be used with degaussing on before the ship can be returned to a shipyard where the compensation can be made by experienced personnel, the compensation should be made at sea on the actual headings needed, rather than by

deflection of the compass needles by magnets. More complete information related to this process is given in the degaussing folder.

If a vessel has been given magnetic treatment, its magnetic properties have changed, necessitating readjustment of each magnetic compass. This is best

delayed for several days to permit the magnetic characteristics of the vessel to settle. If compensation cannot be delayed, the vessel should be swung again for residual deviation after a few days. Degaussing compensation should not be made until after compass adjustment has been completed.