

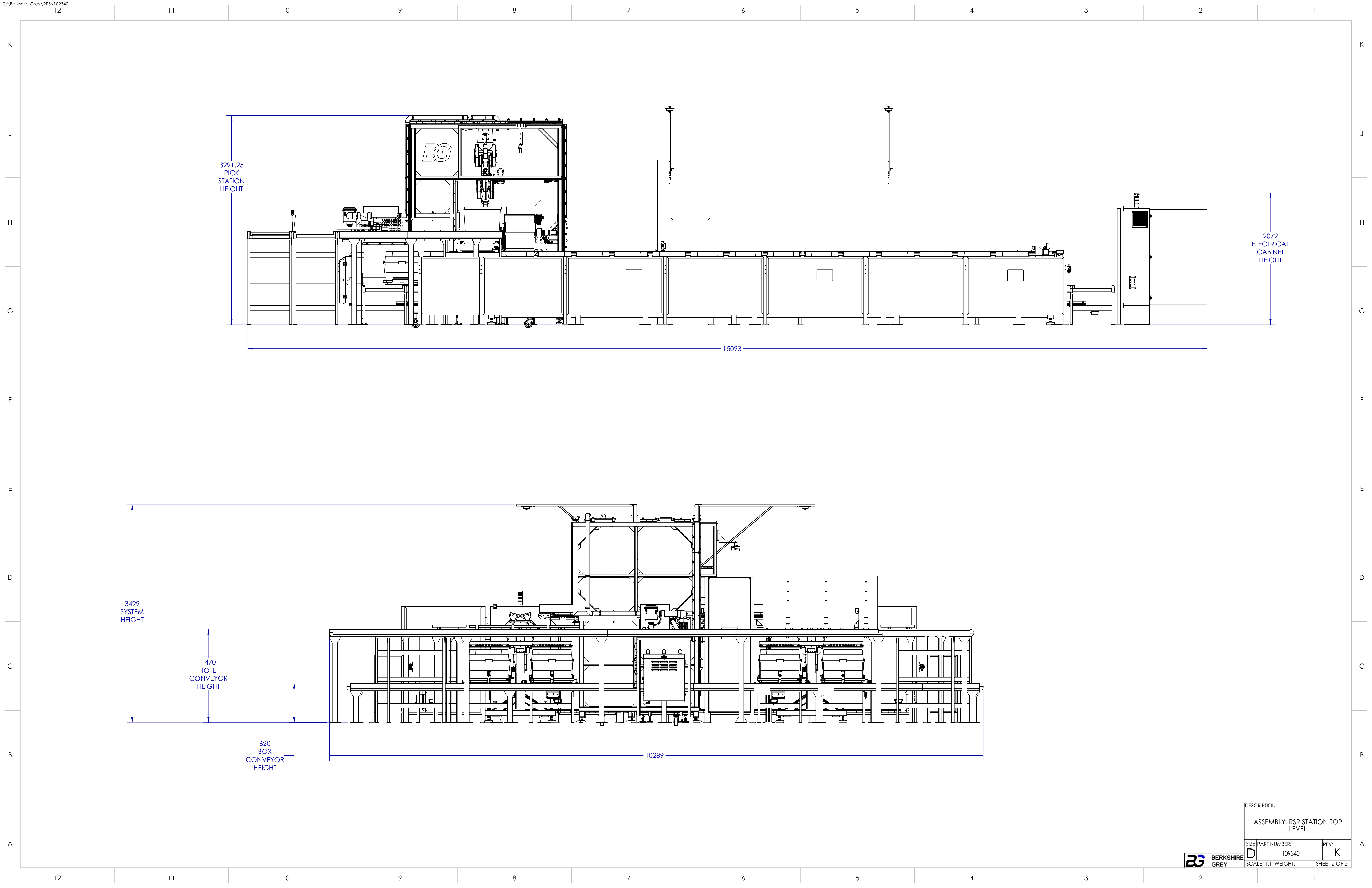
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	109337	RSR CM ASSEMBLY
2	66	108475	BOX COLLAR TRAY ASSEMBLY, 20X24X17.5 BOX
3	REF	108571-01	TOTE LINE - HIGHWAY LOOP AND STRAIGHT CONVEYOR - 840 PICK ZONE (SHOWN FOR REFERENCE)
4	REF	108570-01	BOX LINE (SHOWN FOR REFERENCE)
5	1	109638	SSR STATION LEVEL ELECTRICAL CABINET, ASSEMBLED
6	1	109645	KIT, TAKEAWAY ROLLER, RPS
7	1	110218	STATION LEVEL WIREWAY, RPS
8	1	114489	ASSY, CONVEYOR SAFETY PANEL, TALL
9	1	109411	ASM, SAFETY FENCE, RSR
10	1	110269	ALUMINUM STEP STOOL W/ HAND RAIL, 4-STEP, ANSI TYPE 1AA, 375 LB RATED (NOT SHOWN)
11	4	114878	SIGN, CRUSHING HAZARD, 10" X 7", 0.040" ALUMINUM
12	11	114881	SIGN, DO NOT ENTER, 10" X 7", 0.040" ALUMINUM
13	2	114879	SIGN, LOCKED IN HAZARD, 10" X 7", 0.040" ALUMINUM
14	2	109944	ASM, MAINTENANCE PLATFORM, FOR 620 WIDE CONVEYOR, RPS
15	1	113621	DECAL, ADHESIVE BACKED TRANSFER, BG TECHNICAL SUPPORT, WHITE TEXT, BLACK BACKGROUND, 2.5" H X 4" W

REVISIONS				
REV.	ECO	DESCRIPTION	DATE	APPROVED
K	FST-12096	RELEASE DRAWING, ADD CONVEYOR SAFETY PANEL, ADD SAFETY LABELS, ADD MAINTENANCE PLATFORMS	4/8/2022	MGC

NOTE:
⚠ THE STATION WIREWAYS (ITEM #7) MOUNT TO THE UNDERSIDE OF THE STATION ASSEMBLY CONVEYORS (ITEM #1).

DETAIL A
SCALE 2 : 25

DESIGNED: JMS 1/12/2021		NAME	DATE	DESCRIPTION: ASSEMBLY, RSR STATION TOP LEVEL
DRAWN: MGC 4/7/2022		DATE		
ENG APPR:				
MATERIAL		SEE NOTE		SIZE PART NUMBER: REV: D 109340 K
FINISH		SEE NOTE		
DO NOT SCALE DRAWING DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		SCALE: 1:1	WEIGHT:	SHEET 1 OF 2



DESCRIPTION:		
ASSEMBLY, RSR STATION TOP LEVEL		
SIZE PART NUMBER:	REV:	
D 109340	K	
SCALE: 1:1 WEIGHT:	SHEET 2 OF 2	

