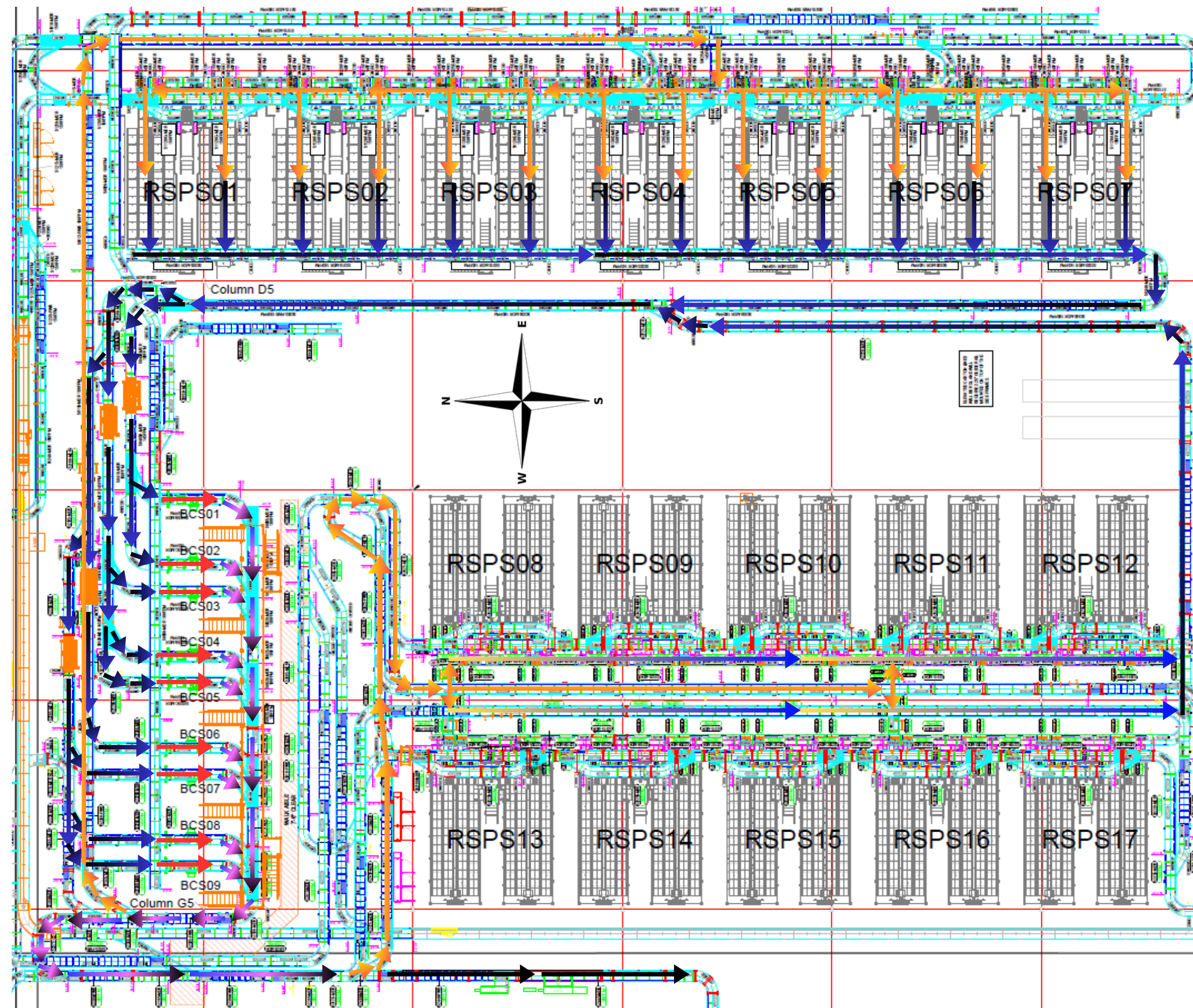


PHX - Box Flow Diagram (Main View)



- ↑ Box Closing Stations (BCS)
- ↑ Empty Boxes
- ↑ Empty & Full boxes sharing a line
- ↑ Closed Boxes & Empty Boxes
- ↑ Full Boxes to Packout Stations
- Box Lifters
- ↑ Closed Boxes