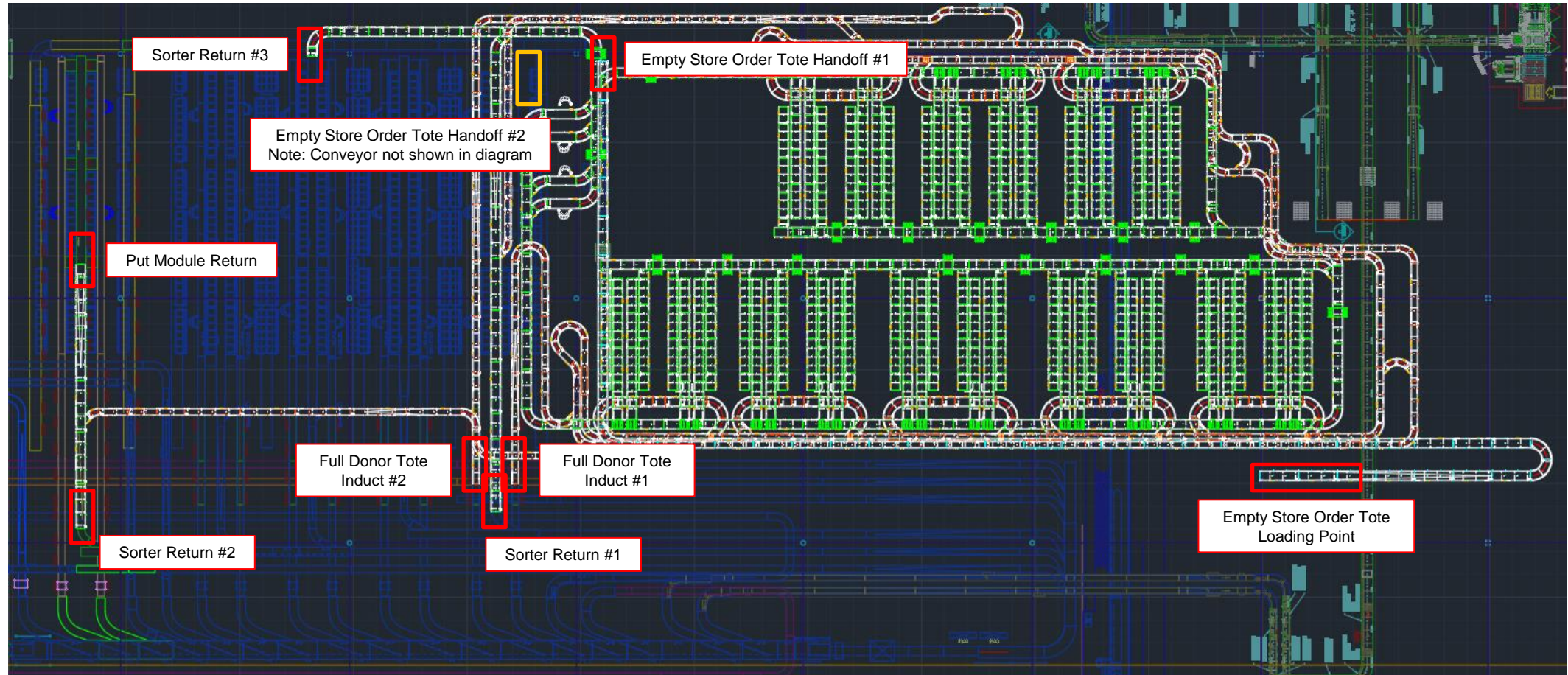
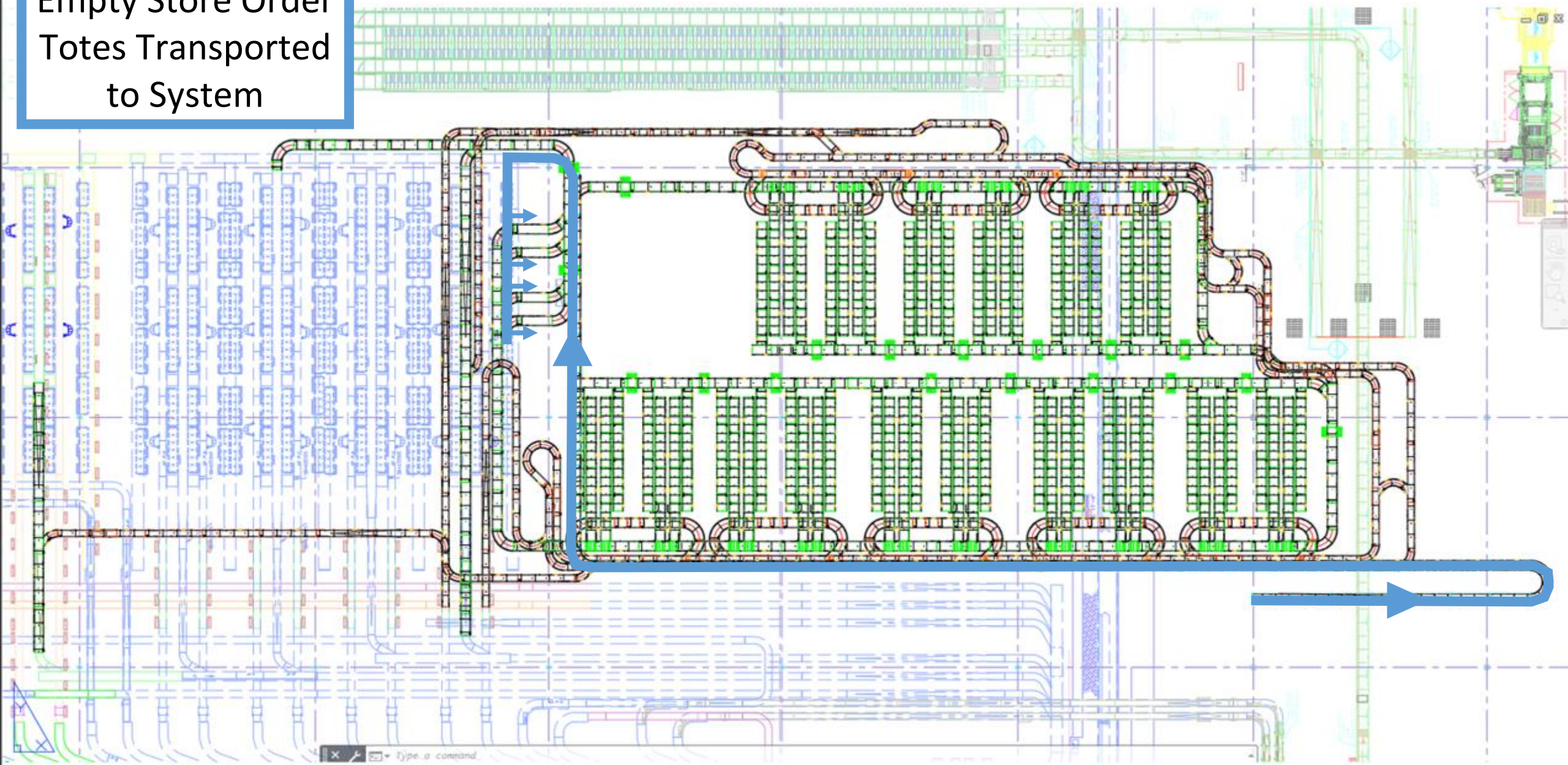


BG System Handoff Points



Empty Store Order
Totes Transported
to System



Empty Store Order Totes Transported to System

Empty Store Order Tote Handoff #1

Height – currently 3050mm (10') TOR

Dematic handoff requirements – TBD

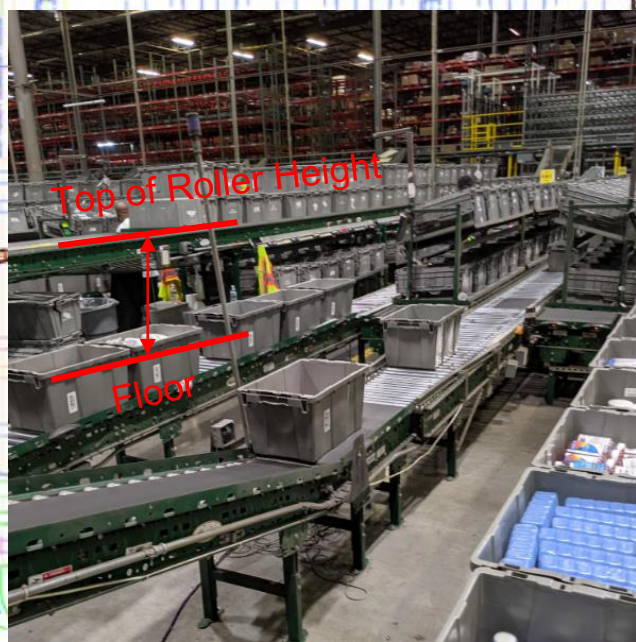
Meijer – please confirm top of roller conveyor height

Empty Store Order Tote Handoff #2

Height – TBD

Dematic handoff requirements – TBD

Meijer – please confirm top of roller conveyor height. This is the same height as the current empty tote conveyor



Measure top of roller height of 90 degree curve

Empty Store Order Tote Loading Point

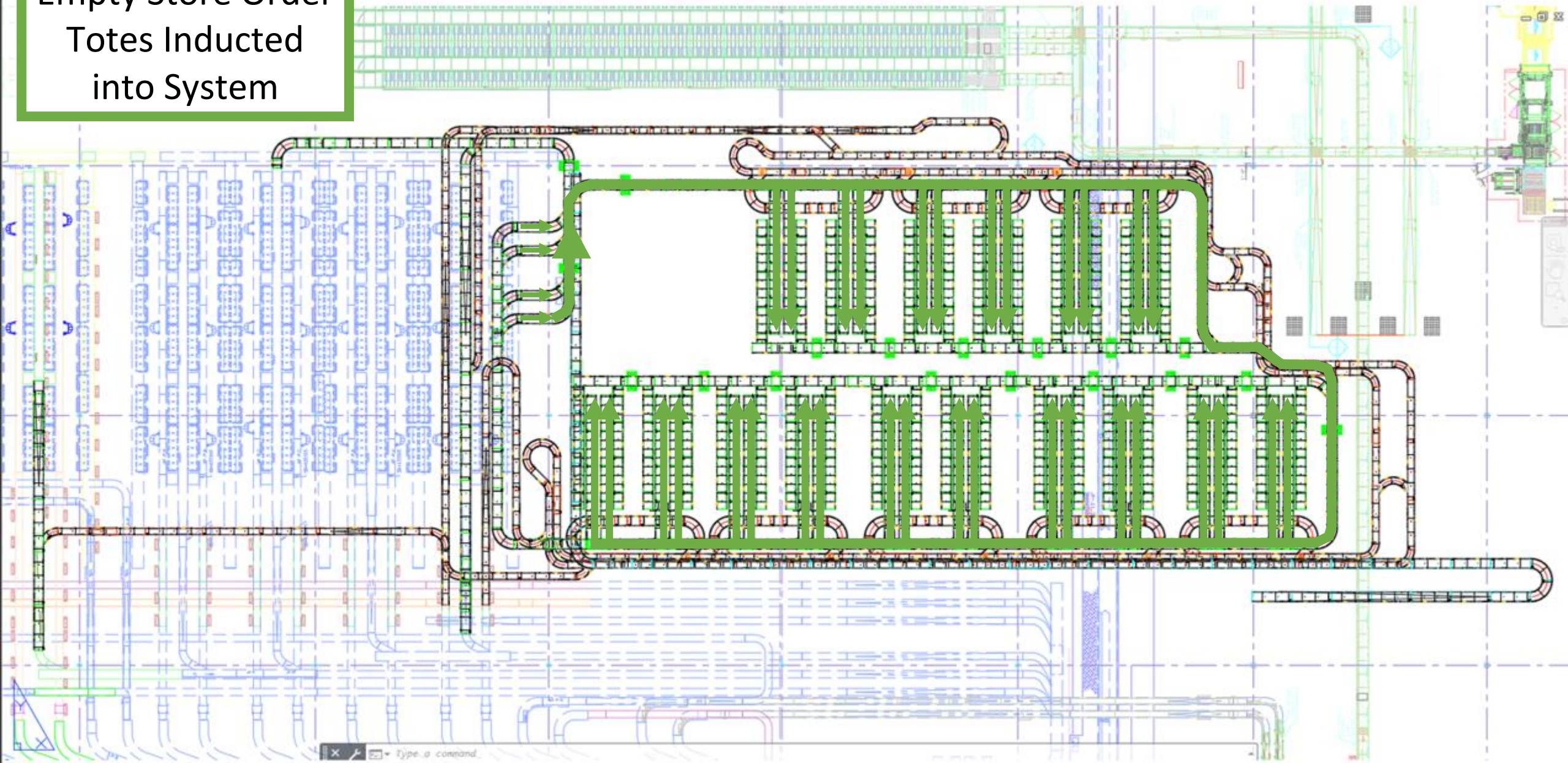
Height – currently 620mm (24.4") TOR

Length of flat induct area – currently 1920mm (6'-3")

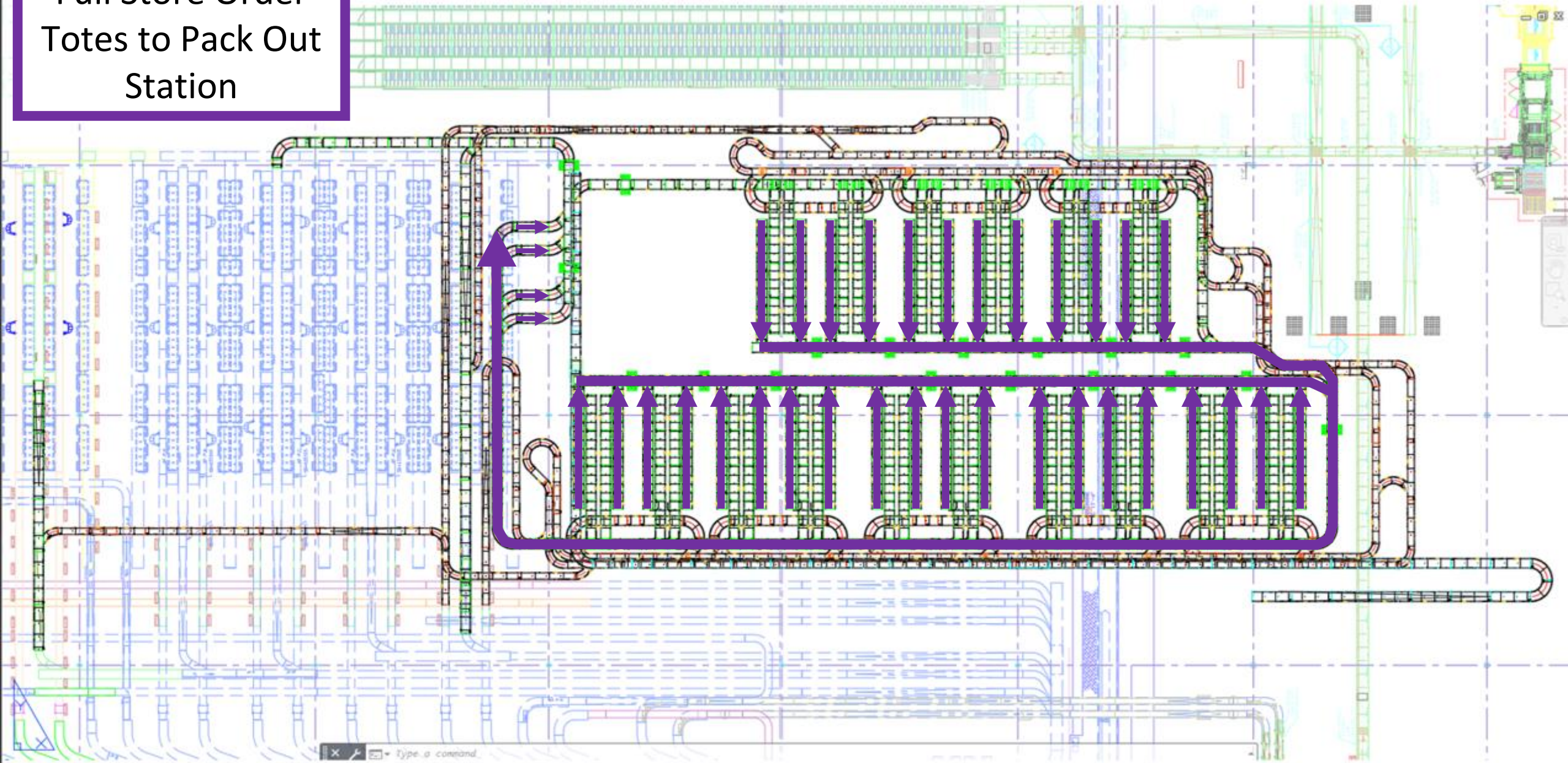
Dematic handoff requirements – N/A

Meijer – please confirm dimensions are acceptable

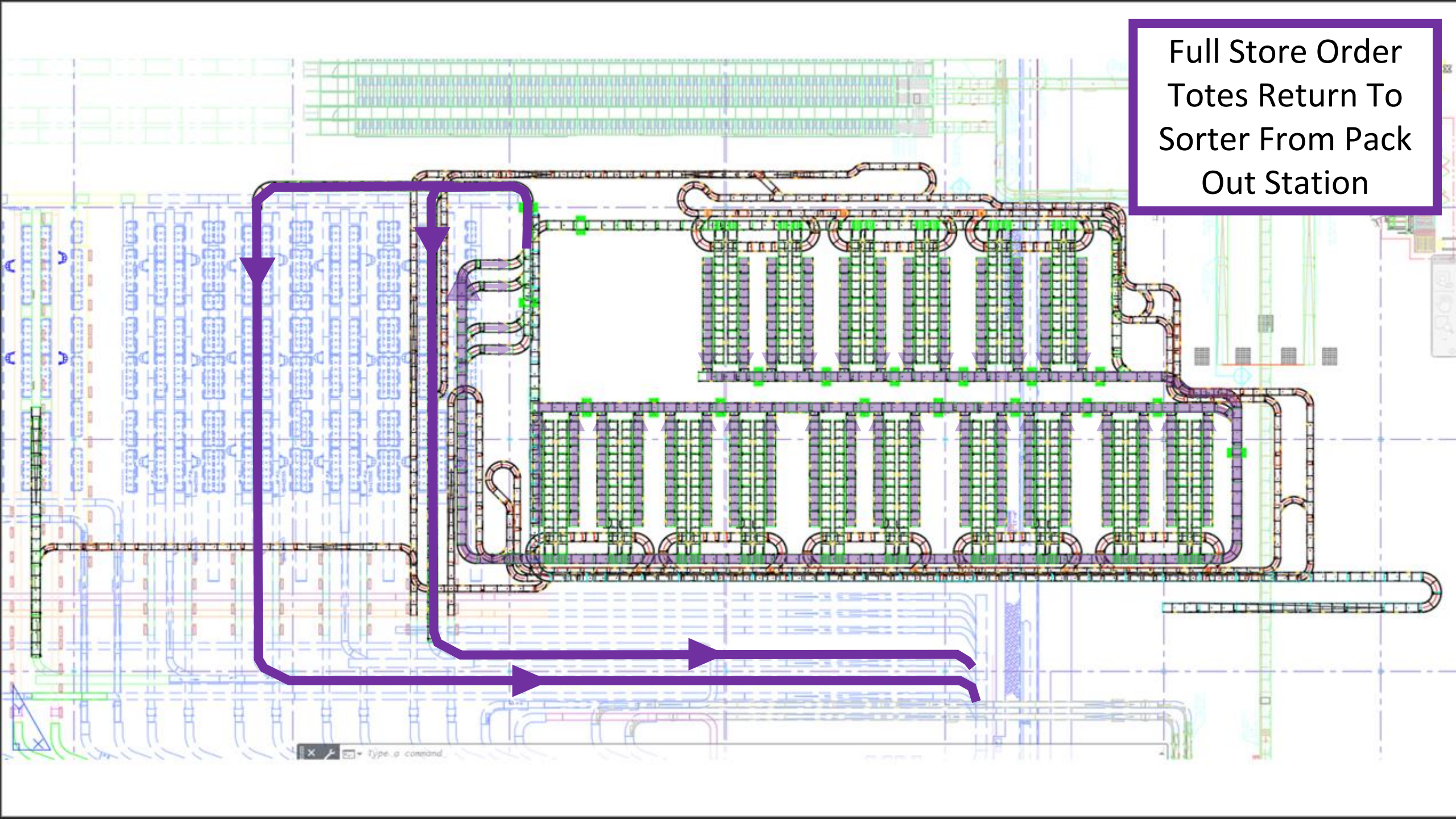
Empty Store Order
Totes Inducted
into System



Full Store Order Totes to Pack Out Station



Full Store Order
Totes Return To
Sorter From Pack
Out Station



Sorter Return #3 (Backup Lane)

Height – currently 620mm (24.4”) TOR

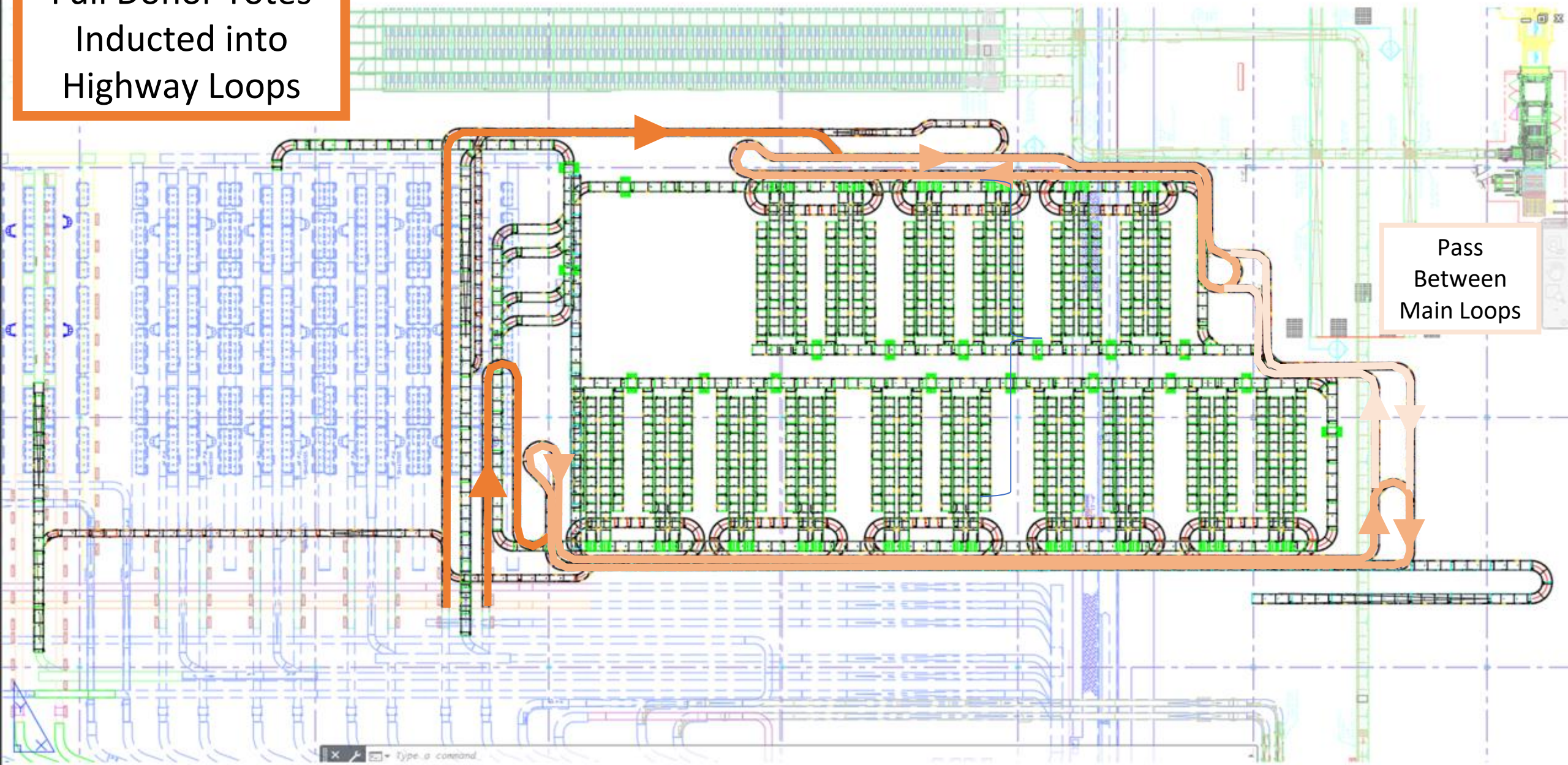
Dematic Handoff – TBD

Meijer – please confirm top of roller conveyor height

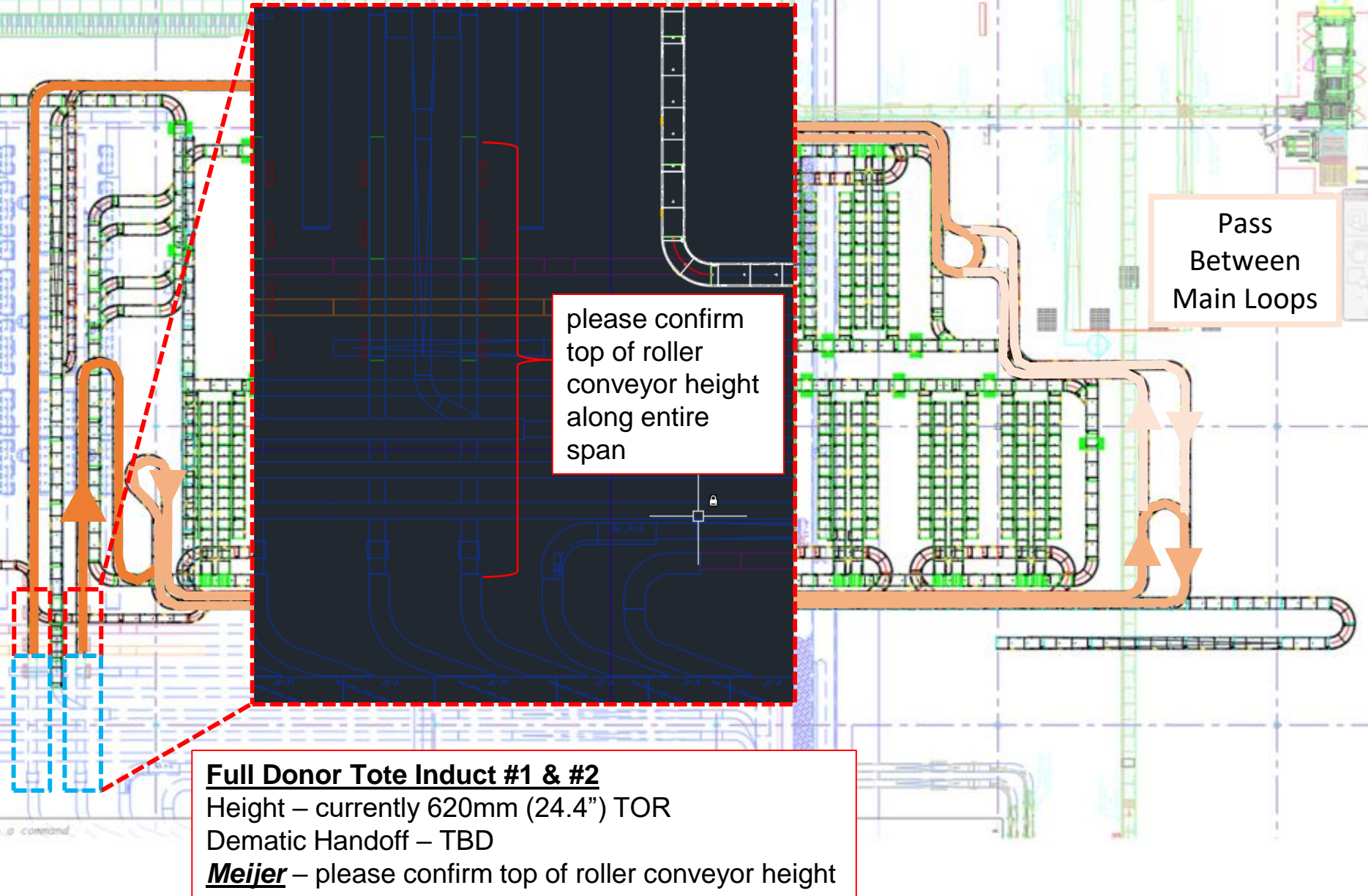
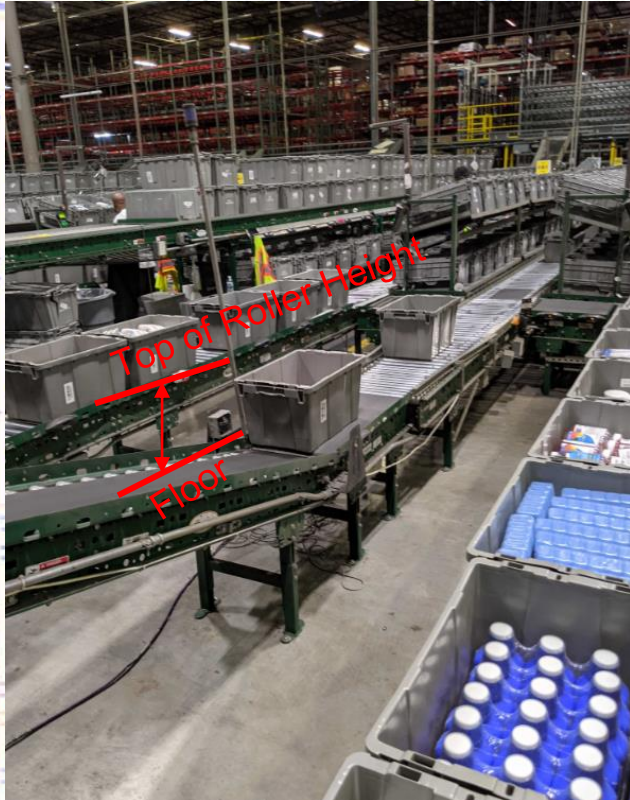
Full Store Order
Totes Return To
Sorter From Pack
Out Station



Full Donor Totes
Inducted into
Highway Loops



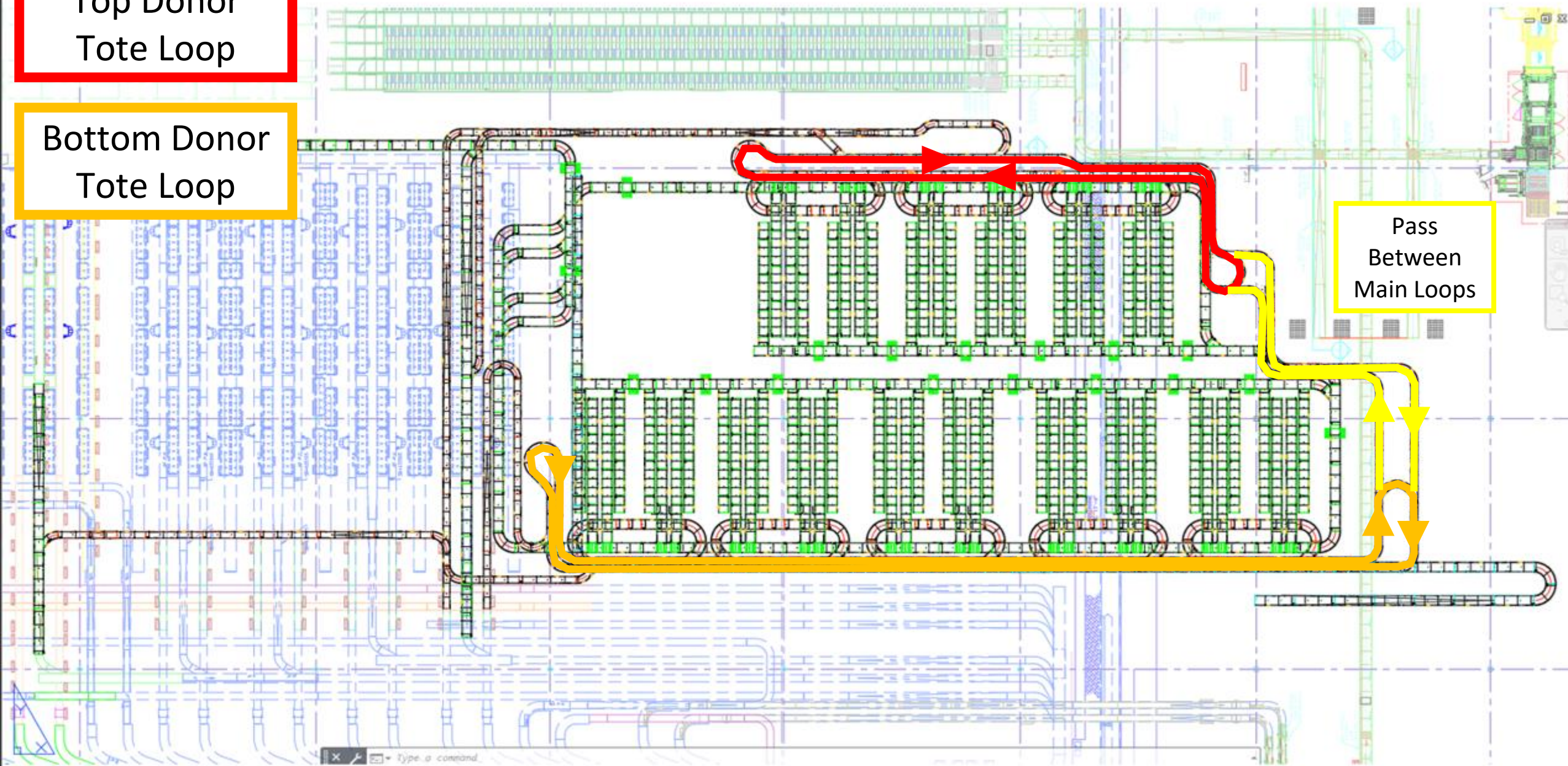
Full Donor Totes Inducted into Highway Loops



Top Donor
Tote Loop

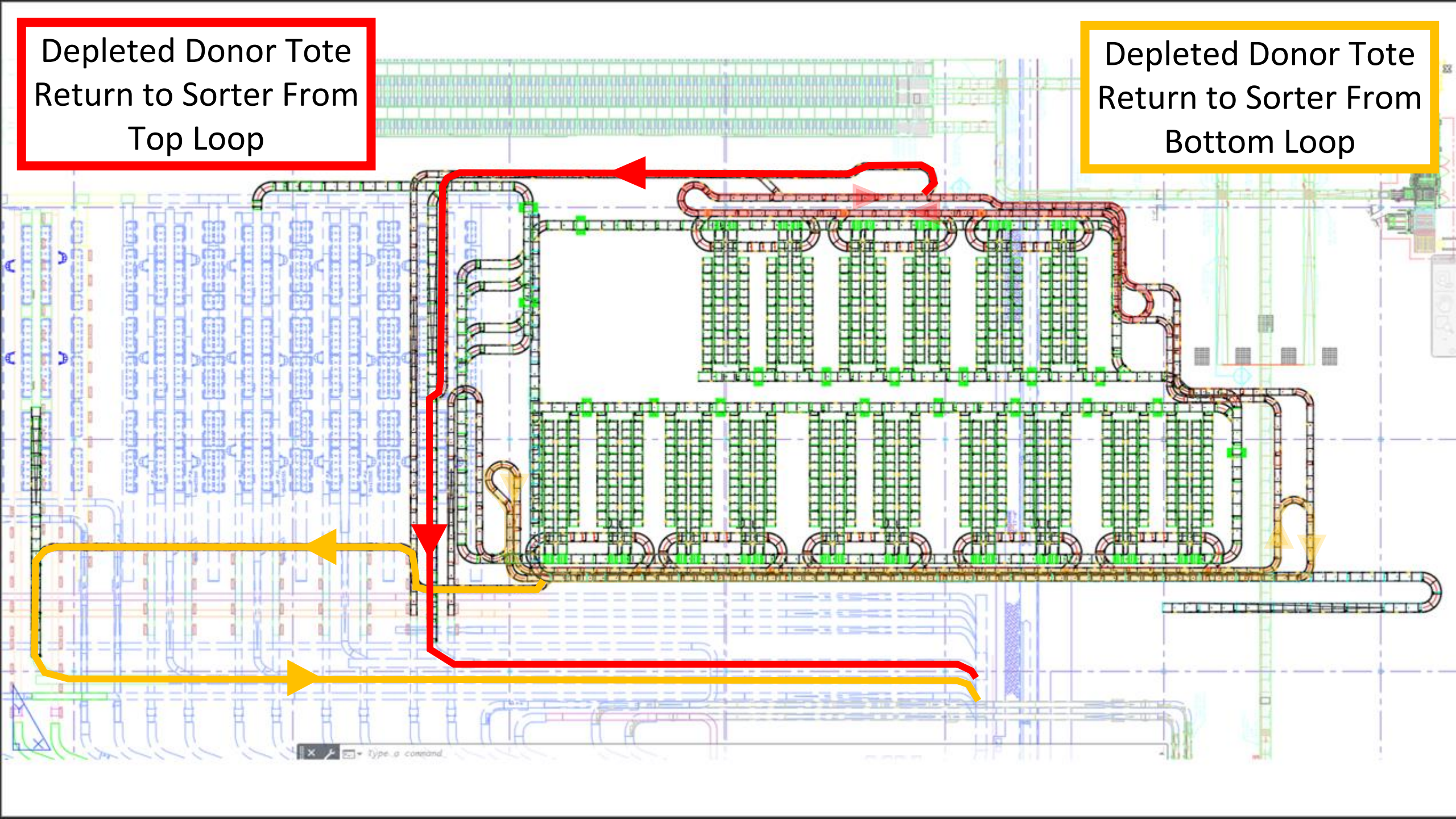
Bottom Donor
Tote Loop

Pass
Between
Main Loops



Depleted Donor Tote
Return to Sorter From
Top Loop

Depleted Donor Tote
Return to Sorter From
Bottom Loop



Depleted Donor Tote
Return to Sorter From
Top Loop

Depleted Donor Tote
Return to Sorter From
Bottom Loop

Put Module Return

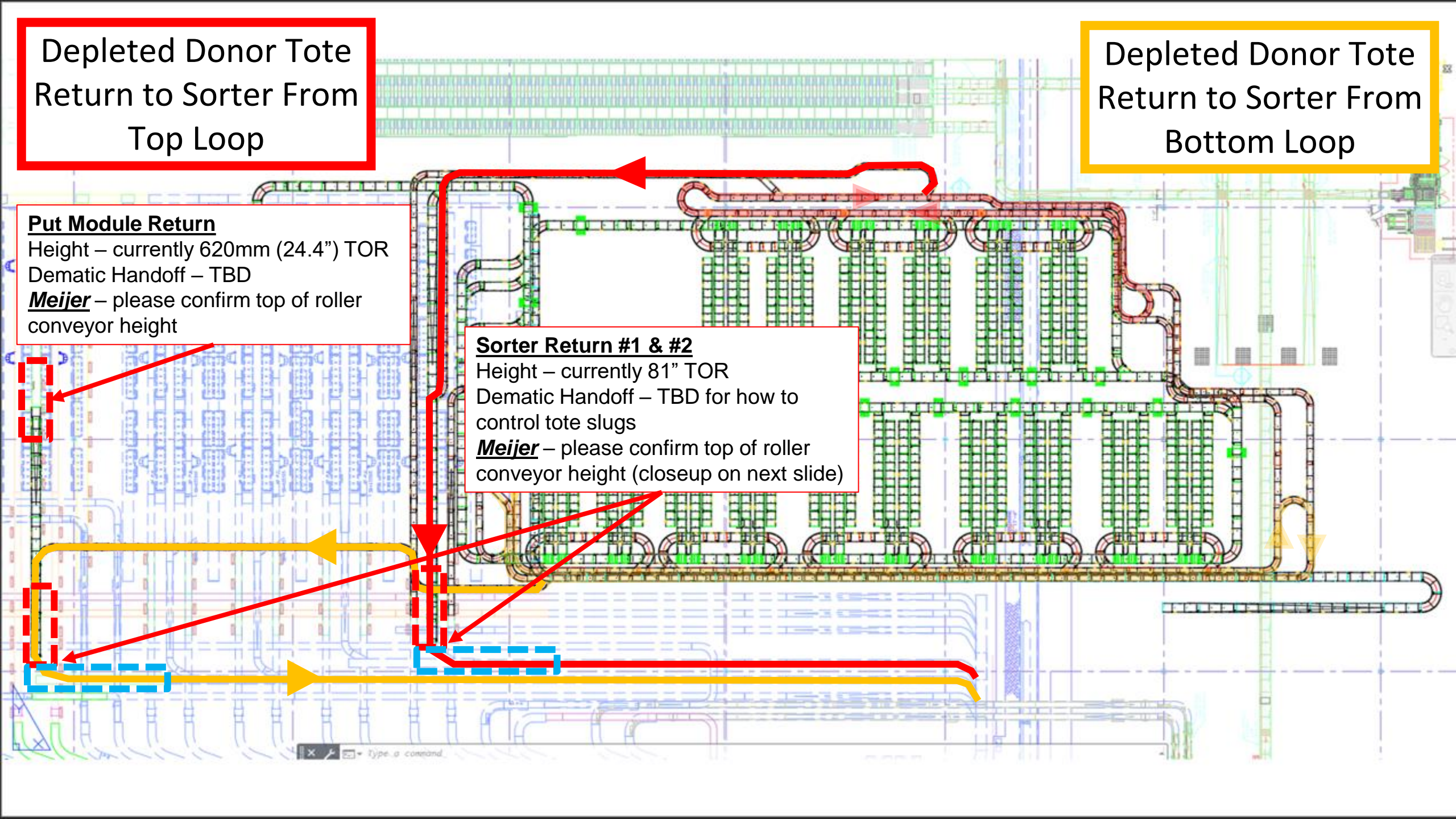
Height – currently 620mm (24.4”) TOR
Dematic Handoff – TBD

Meijer – please confirm top of roller
conveyor height

Sorter Return #1 & #2

Height – currently 81” TOR
Dematic Handoff – TBD for how to
control tote slugs

Meijer – please confirm top of roller
conveyor height (closeup on next slide)



Sorter Return #1 & #2

