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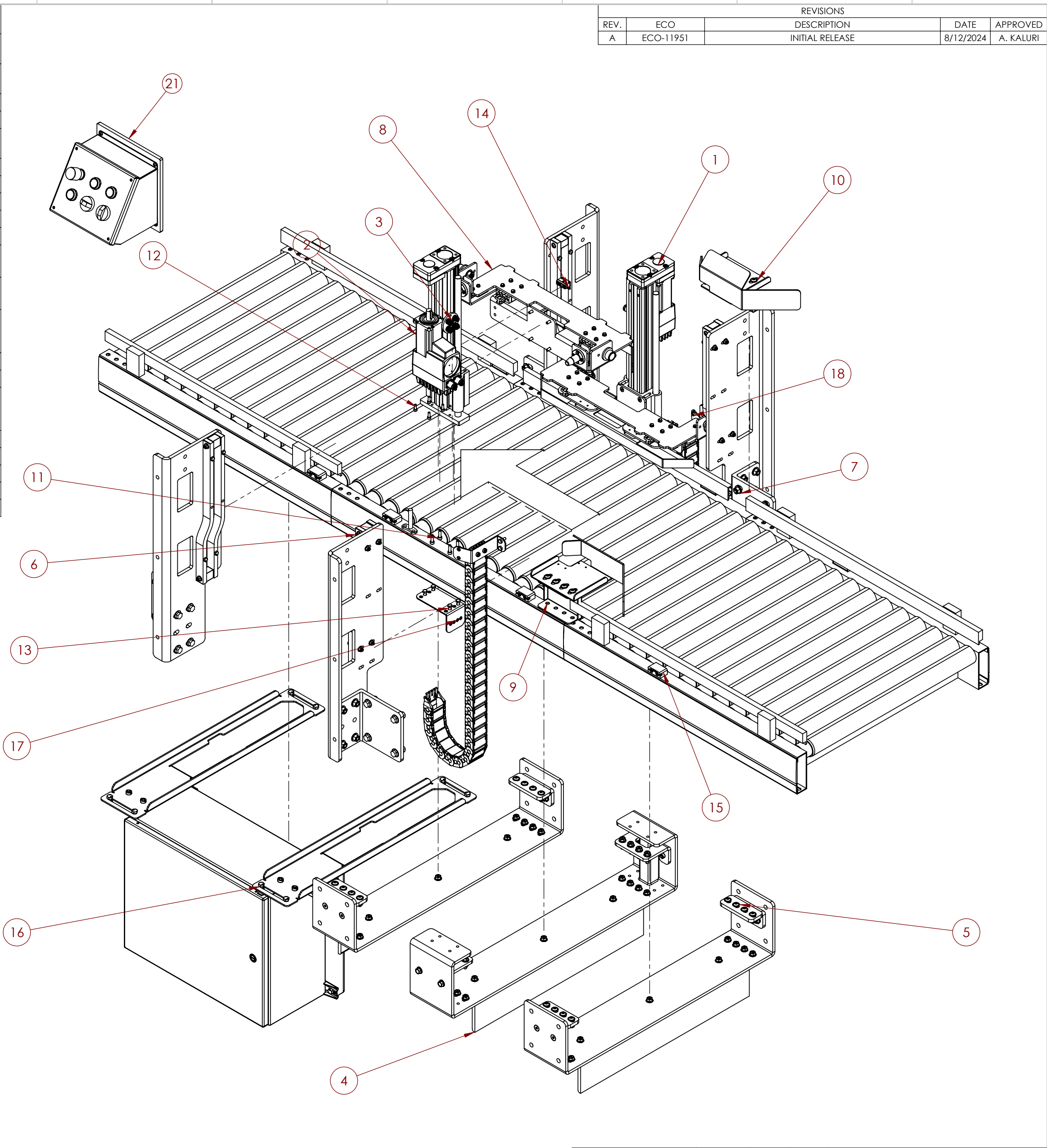
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ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	119503	ELECTRIC ACTUATOR, WELDED END PLATE, LEYG, GUIDE ROD, MOTORLESS - 300MM STROKE
2	2	113196	MAC400 INTEGRATED SERVO MOTOR WITH BUILT-IN BRAKE AND STO FUNCTION - MAC402-D5-FAGM
3	2	102282	JVL MAC00-EI41 ETHERNET/IP MODULE, BG P/N 102282
4	1	122992	ASSY, U-BRACKET, TOTE LIFTER
5	2	119870	ASSY, CAM RAIL PLATE UNDER CONVEYOR BRACKET, TOTE LIFTER
6	2	115124-01	ASSY, CAM RAIL MOUNTING, 01
7	2	115124-02	ASSY, CAM RAIL MOUNTING, 02
8	2	118092	LIFTER ARM, COMPLIANT, TOTE LIFTER
9	1	119866-01	ASSY, TOTE LIFTER INFEED RAIL, 01
10	1	119866-02	ASSY, TOTE LIFTER INFEED RAIL, 02
11	8	105292	SCREW, 18-8 STAINLESS STEEL SOCKET HEAD, M6 X 1 mm THREAD, 20 mm LONG
12	8	103118	18-8 STAINLESS STEEL SOCKET HEAD SCREW, M5 X 0.8 mm THREAD, 14 mm LONG
13	8	103451	316 STAINLESS STEEL HEX HEAD SCREW, SUPER-CORROSION-RESISTANT, M6 X 1 mm THREAD, 16 mm LONG
14	1	117529	ASSY, CONTAINER SENSOR, PROX
15	4	117545	KIT, PHOTO EYE SENSOR (SENSOR + REFLECTOR)
16	1	115244	ASSY, STANDALONE ELECTRICAL CABINET AND MOUNTING KIT - BOX FLAP LIFTER - 620MM BF CONVEYOR
17	1	119872-01	ASSY, ENERGY CHAIN, TOTE LIFTER, 01
18	1	119872-02	ASSY, ENERGY CHAIN, TOTE LIFTER, 02
19	1	117544	KIT, CABLES, BOX LIFTER (FLAP)
20	1	117705	BOX LIFTER INTERCONNECT DRAWING
21	1	123007	ASSY, PUSH BUTTON STATION, TOTE LIFTER



REVISIONS			
REV.	ECO	DESCRIPTION	DATE
A	ECO-11951	INITIAL RELEASE	8/12/2024

DESIGNED		NAME	DATE	DESCRIPTION:	
DRAWN		A. KALURI	5/25/2021		
ENG APPR.				TOTE LIFTER ASSEMBLY (BARREL CAM VERSION)	
MATERIAL		SEE NOTE			
FINISH		SEE NOTE		SIZE	PART NUMBER:
DO NOT SCALE DRAWING DRAWN IN ACCORDANCE WITH ASME Y14.5-2009		SCALE: 1:1		C	122991
				REV:	A

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