



SET-UP INFORMATION  
SINTERGY PART # **SST-3703**

PRESS #

**PRE SETUP CHECKLIST**  
**DIE SETTER TO CHECK THE FOLLOWING PRIOR TO SETTING UP PRESS**

- \_\_\_ CHECK LINKAGE
- \_\_\_ MITER GEAR
- \_\_\_ ROD ENDS
- \_\_\_ VISUAL INSPECTION OF PRESS

DIE SETTER SIGN OFF \_\_\_\_\_

DATE: \_\_\_\_\_

**PRESS SETTINGS:**

AIR CLUTCH: MINIMUM

TYPE OF CORE ROD: AIR

AMOUNT OF MOVEMENT: EJECT W/ PART

HOLDER: FLOATING

AMOUNT OF MOVEMENT:

PLATE FLOAT: .510

BOTTOM PUNCH SETTING: 1.250

(NO AIR)

UPDATED CHICO

Daryl Almendarez 08/07/2025

**OTHER SETTINGS: SHOE TIMINGS, CAM SETTINGS, ETC**  
**ONLY USE ENOUGH STOPS TO BOTTOM DIE**  
**DELAY SHOE TILL PUNCH IS BELOW DIE SHELF**  
**TRY NOT TO EXCEED 6.55 DENSITY IN PART ABOVE C'BORE**

**SET-UP INFORMATION:**

**ACTUAL OPERATING TONNAGE:**

SETUP INSTRUCTIONS READ – DIE SETTERS SIGNATURE \_\_\_\_\_