

# Initial Testbake Sheet

Date: 12-02-2025 06:58

Part: SG-1104    Component:

Prod #: 124672    Run #: 124768

Machine: 57, 67    Material: STY-303    Lot: 123456

Test Type: Molding Test Bake    Reason: Molding Setup

Tested By: Shick, D    Tool #:

Master Name	Master Mold Low	Master Mold High	Master Sinter Low	Master Sinter High	Mold Name	Mold Low	Mold High	Mold Meas	Sinter Name	Sinter Low	Sinter High	Sinter Meas
CRUSH			1500.0000									
HARDNESS			60.0000									
ID			0.5020	0.5050					ID	0.5020	0.5050	0.5050
MOW			1.1115	1.1162					MOW	1.1115	1.1162	1.1137
OAL TEST												
OAL	0.6950	0.7000	0.6900	0.7020	OAL	0.6950	0.7000	0.6955	OAL	0.6900	0.7020	0.6914
OD			1.1150	1.1250					OD	1.1150	1.1250	1.1197
WEIGHT	42.3700	42.9800			Weight	42.3700	42.9800	42.5700				