

Initial Testbake Sheet

Date: 12-02-2025 06:58

Part: SG-1104 Component:

Prod #: 124672 Run #: 124768

Machine: 57, 67 Material: STY-303 Lot: 123456

Test Type: Molding Test Bake Reason: Molding Setup

Tested By: Shick, D Tool #:

Master Name	Master Mold Low	Master Mold High	Master Sinter Low	Master Sinter High	Mold Name	Mold Low	Mold High	Mold Meas	Sinter Name	Sinter Low	Sinter High	Sinter Meas
CRUSH			1500.0000									
HARDNESS			60.0000									
									ID	0.5020	0.5050	0.5051
ID			0.5020	0.5050					ID	0.5020	0.5050	0.5050
									MOW	1.1115	1.1162	1.1136
MOW			1.1115	1.1162					MOW	1.1115	1.1162	1.1137
					OAL	0.6950	0.7000	0.6955				
									OAL	0.6900	0.7020	0.6921
OAL TEST												
OAL	0.6950	0.7000	0.6900	0.7020	OAL	0.6950	0.7000	0.6971	OAL	0.6900	0.7020	0.6914
									OD	1.1150	1.1250	1.1197
OD			1.1150	1.1250					OD	1.1150	1.1250	1.1200
					Weight	42.3700	42.9800	42.5700				
WEIGHT	42.3700	42.9800			Weight	42.3700	42.9800	42.7200				