

DWG. NO.  
**T4M**

**NOTES**

UNLESS OTHERWISE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .010  
UNLESS OTHERWISE SPECIFIED, FILLET RADIUS SHALL NOT EXCEED .020  
PART SHALL BE FREE OF OIL, DIRT, CHIPS, RUST, SCALE AND FOREIGN MATTER.

**PROPRIETARY AND CONFIDENTIAL**

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DO NOT SCALE DRAWING

SCALE: 2:1

MATERIAL : 6061-T6 ALUM

DRAWN W.BOYCE

CHECKED

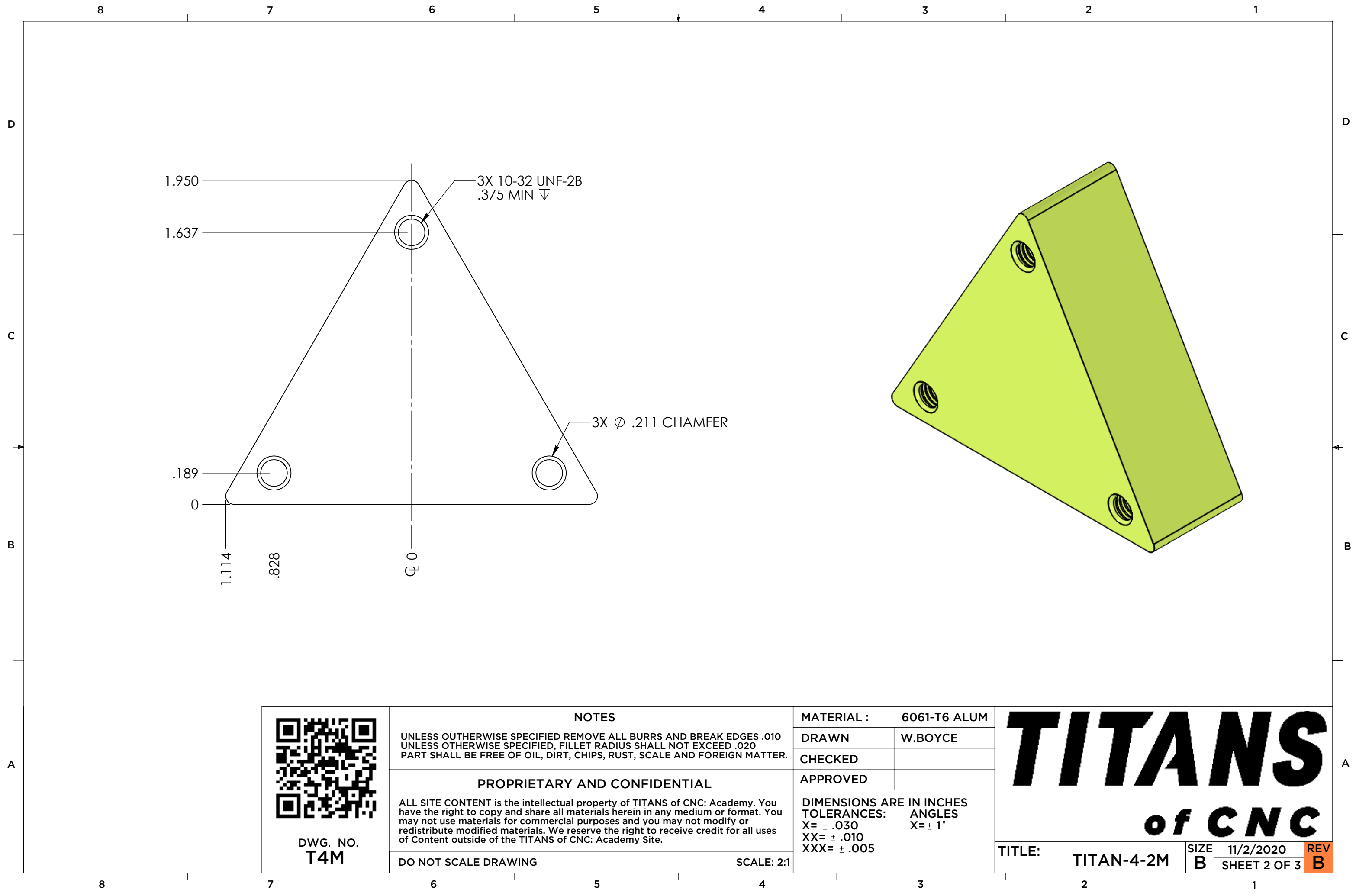
APPROVED

DIMENSIONS ARE IN INCHES  
TOLERANCES: ANGLES  
X=  $\pm .030$  X=  $\pm 1^\circ$   
XX=  $\pm .010$   
XXX=  $\pm .005$

**TITANS**  
**of CNC**

TITLE: TITAN-4-1M

SIZE B 11/2/2020 REV B  
SHEET 1 OF 3



DWG. NO.  
T4M

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DO NOT SCALE DRAWING

SCALE: 2:1

MATERIAL : 6061-T6 ALUM

DRAWN W.BOYCE

CHECKED

APPROVED

DIMENSIONS ARE IN INCHES  
TOLERANCES: ANGLES  
X= ± .030 X= ± 1°  
XX= ± .010  
XXX= ± .005

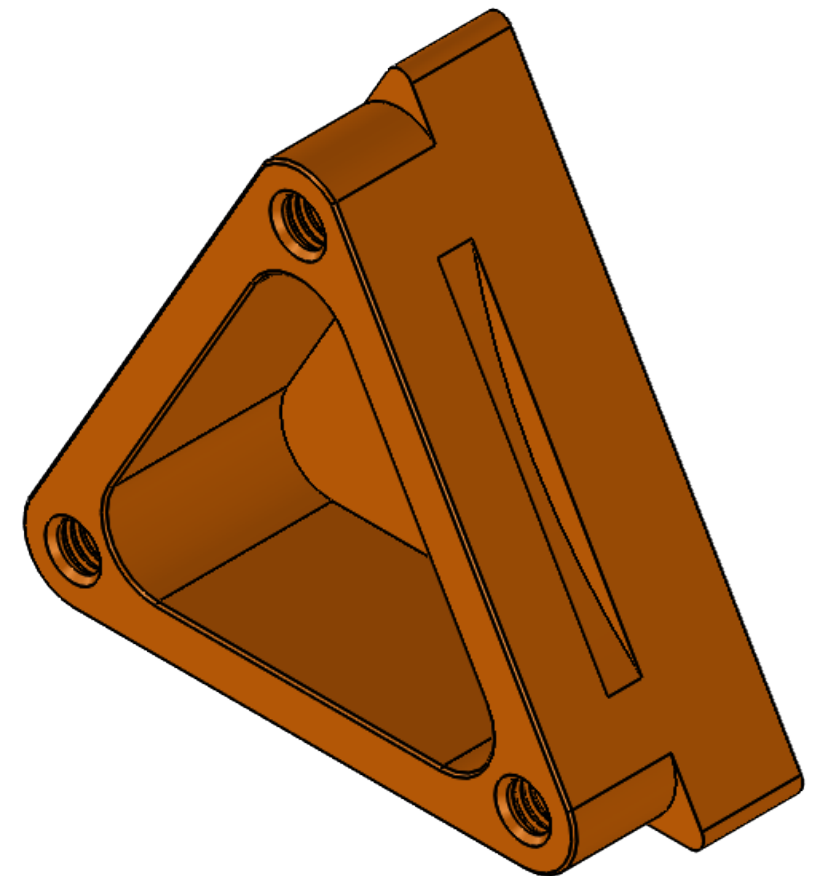
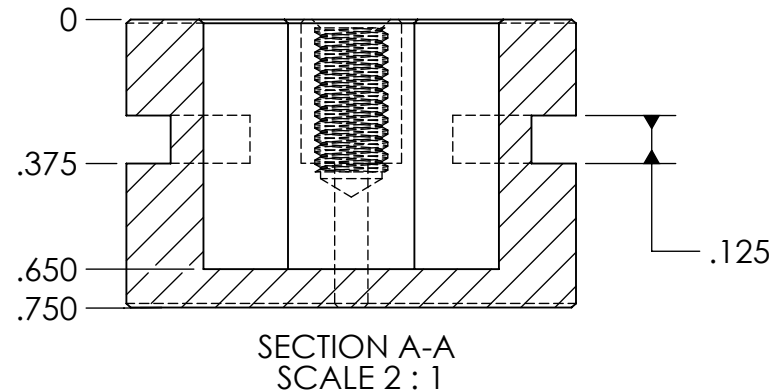
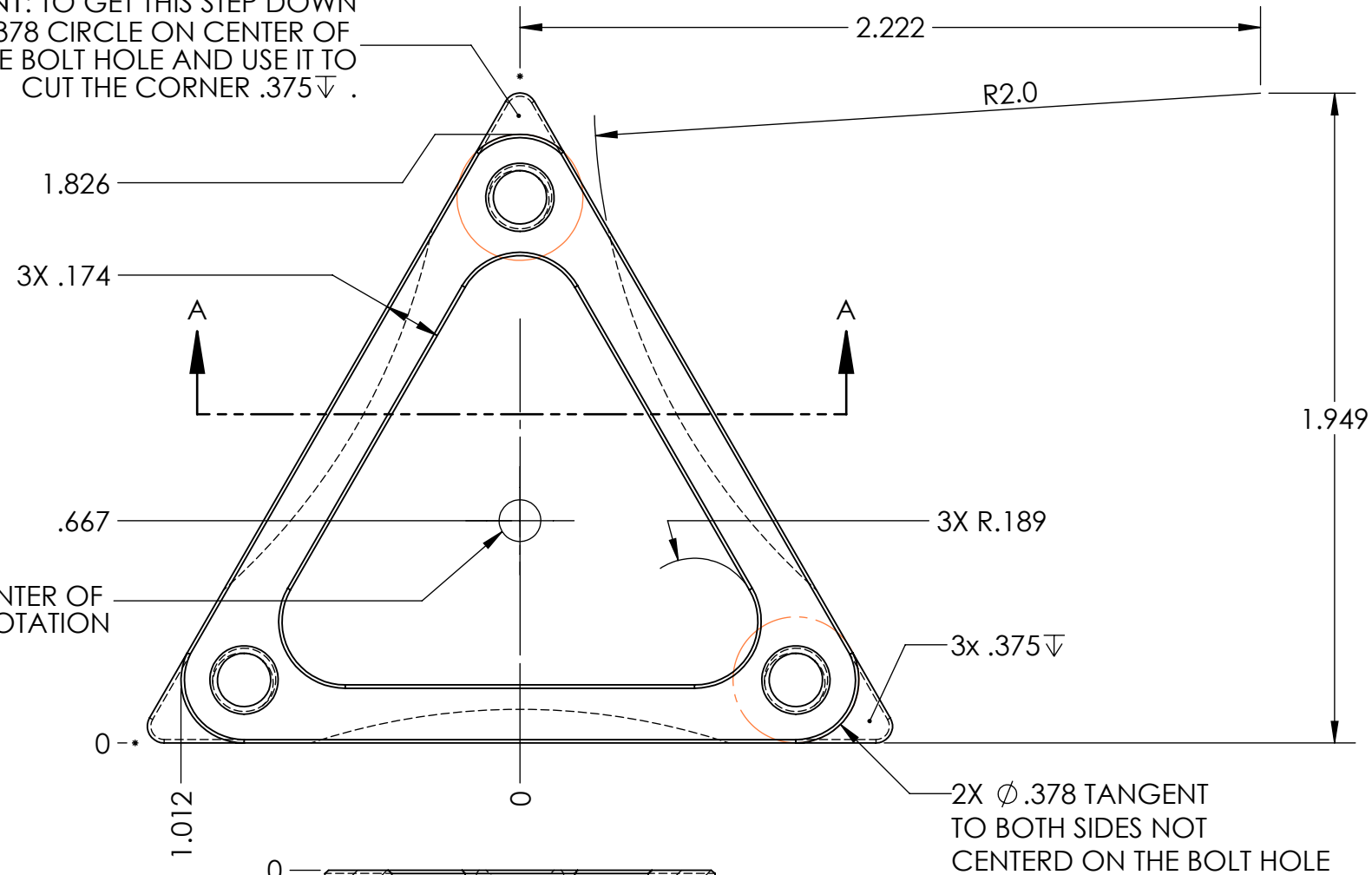
# TITANS

## of CNC

TITLE: TITAN-4-2M

|           |              |          |
|-----------|--------------|----------|
| SIZE<br>B | 11/2/2020    | REV<br>B |
|           | SHEET 2 OF 3 |          |

HINT: TO GET THIS STEP DOWN  
DRAW A  $\phi .378$  CIRCLE ON CENTER OF  
THE BOLT HOLE AND USE IT TO  
CUT THE CORNER  $.375\sqrt{\phantom{x}}$  .



DWG. NO.  
T4M

#### NOTES

UNLESS OUTHERWISE SPECIFIED REMOVE ALL BURRS AND BREAK EDGES .010  
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DO NOT SCALE DRAWING

SCALE: 2:1

MATERIAL : 6061-T6 ALUM

DRAWN W.BOYCE

CHECKED

APPROVED

DIMENSIONS ARE IN INCHES  
TOLERANCES: ANGLES  
X=  $\pm .030$  X=  $\pm 1^\circ$   
XX=  $\pm .010$   
XXX=  $\pm .005$

# TITANS

## of CNC

TITLE: TITAN-4-3M

SIZE B 11/2/2020 REV B  
SHEET 3 OF 3