	/Honda	a													
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
D16Z6, D1	6Y7 • Civ	ic SO	HC 19	92+											
K546M755	75.50 / 2.972	.020	3.543 90	5.394 137	1.174 29.81	34.6	-15.4	.030 0.76	.007- 0.18-	8.347 212	8.4	S622 19mm	7550XX	232	1, 3
D16Y8 • 0	Civic SOHC	1996			20.01			00	0.10						
K543M75	75.00 / 2.953	Std.	3.543	5.394	1.148	32.8	-14	.030	.033-	8.347	8.4	S622	7500XX	222	1, 3
K543M755	75.50 / 2.972	.020	90	137	29.15	32.0	-14	0.76	0.84-	212	8.47	19mm	7550XX	230	1, 3
	vic 2000-20	05													
K624M75 K624M755	75.00 / 2.953 75.50 / 2.972	Std. .020	3.716 94.4	5.394	1.063 27	33.5	-14	.030 0.76	.032- 0.81-	8.347 212	8.8	S622 19mm	7500XX 7550XX	210 217	1, 3
	F22C S200					run S	SLEEV			212		1011111	1000,17	2.17	
K632M87	87.00 / 3.425	Std.	3.307								8.4		8700XX	302	
K632M875	87.50/ 3.445	.020	84	6.023 153	1.141 28.98	52.5	-10	.030 0.76	.001- .025-	8.819 224	8.51	S551 23mm	8750XX	307	1, 2
K632M89	89.00 / 3.504	.080	F20	6.000				020		0.010	8.75		8900XX	326	
KE238M875 KE238M89	87.50/ 3.445 89.00 / 3.504	.020	3.307	6.023 153	1.141 28.98	52.5	7	.030 0.76	.001- .025-	8.819 224	11.06 11.37	S551 23mm	8750XX 8900XX	338	1, 2
F22C	00.007 0.004	.000	04	100	20.00			0.70	.020	ZZT	11.07	20111111	OSOOXX	040	
K632M87	87.00 / 3.425	Std.	3.573								9.0		8700XX	302	
K632M875	87.50/ 3.445	.020	90.75	5.892 149.65	1.141 28.98	52.5	-10	.030 0.76	.001+ .025+	8.819 224	9.14	S551 23mm	8750XX	307	1, 2
K632M89	89.00 / 3.504	.080	F22								9.4		8900XX	326	
KE238M875 KE238M89	87.50/ 3.445 89.00 / 3.504	.020	3.573	5.892 149.65	1.141 28.98	52.5	7	.030 0.76	.001+ .025+	8.819 224	11.9 12.24	S551 23mm	8750XX 8900XX	338	1, 2
	20C or F22C - If u					ust he D	I C coate				12.24	2311111	0900	345	
	elude 1992														
K544M87	87.00 / 3.425	Std.	(1 1 1 1)	Cylline	1013 1		run or		D DOIC	<i>-</i>	8.44		8700XX	314	
K544M88	88.00 / 3.464	.040	3.571 90.7	5.636	1.219 31	53.8	-14	.030	.001-	8.642	8.6	S625	8800XX	331	1
K544M89	89.00 / 3.504	.080	90.7	143.15	31			0.76	0.025-	219.5	8.76	22mm	8900XX	337	
K572M87	87.00 / 3.425	Std.	3.571	5.636	1.219		_	.030	.001-	8.642	11.48	S550	8700XX	333	
K572M88 K572M89	88.00 / 3.464 89.00 / 3.504	.040	90.7	143.15	31	53.8	7	0.76	0.025-	219.5	11.69 11.92	22mm	8800XX 8900XX	346	1
	Optional K1 R		H22 Se	ries: Pa	rt # 01:	5BV171	43				11.02		OSOOXX	000	
	elude (To k							inimun	ı reaui	res .04	0" gas	ket mini	mum)		
							/ED bo				- g		,		
K544M87	87.00 / 3.425	Std.									9.22		8700XX	314	
K544M88	88.00 / 3.464	.040	3.740 95	5.571 141.5	1.219 31	50	-14	.030 0.76	.001- 0.025-	8.661 220	9.4	S625 22mm	8800XX	331	1, 3
K544M89 K572M87	89.00 / 3.504	.080									9.58		8900XX	337	
				1			Į.				10.05			_	
	87.00 / 3.425 88.00 / 3.464	Std. 040	3.740	5.571	1.219	50	7	.030	.001-	8.661	12.85 13.09	S550	8700XX	333	1.3
K572M88 K572M89	87.00 / 3.425 88.00 / 3.464 89.00 / 3.504	Std. .040 .080	3.740 95	5.571 141.5	1.219 31	50	7	.030 0.76	.001- 0.025-	8.661 220	12.85 13.09 13.34	S550 22mm		_	1, 3
K572M88 K572M89	88.00 / 3.464	.040 .080				50	7				13.09		8700XX 8800XX	333 346	1, 3
K572M88 K572M89	88.00 / 3.464 89.00 / 3.504	.040 .080				50	7				13.09		8700XX 8800XX	333 346	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865	88.00 / 3.464 89.00 / 3.504 6X-S 2002-2 86.00 / 3.386 86.50 / 3.405	.040 .080 2006 Std. .020	95			50	7		0.025-	220	13.09 13.34 8.8 8.88		8700XX 8800XX 8900XX 8600XX 8650XX	333 346 355 290 298	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425	.040 .080 2006 Std. .020 .040	3.386	5.472	1.181	50 50.5	7 -9	0.76	.001-	8.347	13.09 13.34 8.8 8.88 8.97	22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8700XX	333 346 355 290 298 303	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445	.040 .080 2006 Std. .020 .040 .060	95	141.5	31			0.76	0.025-	220	13.09 13.34 8.8 8.88 8.97 9.05	22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8700XX 8750XX	333 346 355 290 298 303 307	
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425	.040 .080 2006 Std. .020 .040	3.386	5.472	1.181			0.76	.001-	8.347	13.09 13.34 8.8 8.88 8.97	22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8700XX	333 346 355 290 298 303	
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M88 K568M89	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.040 .080 2006 Std. .020 .040 .060	3.386	5.472	1.181			0.76	.001-	8.347	13.09 13.34 8.8 8.88 8.97 9.05 9.14	22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8700XX 8750XX 8800XX 8900XX 8600XX	333 346 355 290 298 303 307 312	
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M86	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405	.040 .080 2006 Std. .020 .040 .060 .080 .120 Std.	3.386 86 3.386	5.472 139	1.181 30			.025 0.63	.001-0.025-	8.347 212 8.347	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63	22mm S550 22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8750XX 8800XX 8900XX 8600XX 8650XX	333 346 355 290 298 303 307 312 322 302 316	
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M865 K631M87	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425	.040 .080 Std. .020 .040 .060 .080 .120 Std. .020 .040	3.386 86	5.472 139	1.181 30	50.5	-9	.025 0.63	.001- 0.025-	8.347 212	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63 9.73	22mm S550 22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	333 346 355 290 298 303 307 312 322 302 316 336	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M86	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405	.040 .080 2006 Std. .020 .040 .060 .080 .120 Std.	3.386 86 3.386	5.472 139	1.181 30	50.5	-9	.025 0.63	.001-0.025-	8.347 212 8.347	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63	22mm S550 22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8750XX 8800XX 8900XX 8600XX 8650XX	333 346 355 290 298 303 307 312 322 302 316	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M86 K631M87	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445	.040 .080 Std. .020 .040 .060 .080 .120 Std. .020 .040	3.386 86 3.386	5.472 139	1.181 30	50.5	-9	.025 0.63	.001-0.025-	8.347 212 8.347	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63 9.73 9.82	22mm S550 22mm	8700XX 8800XX 8900XX 8650XX 8650XX 8750XX 8800XX 8900XX 8600XX 8650XX 8750XX	333 346 355 290 298 303 307 312 322 302 316 336 346	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M865 K631M87 K631M87 K634M875	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 86.50 / 3.435	.040 .080 Std. .020 .040 .080 .120 Std. .020 .040 .060 .020 .040	3.386 86 3.386 86	5.472 139 5.472 139	1.181 30 1.181 30	50.5	-9 -3.4 FT	.025 0.63 .025 0.63	.001- 0.025-	8.347 212 8.347 212	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63 9.73 9.82 11.08 11.19 11.24	22mm S550 22mm S618 22mm	8700XX 8800XX 8900XX 8650XX 8700XX 8750XX 8800XX 8600XX 8650XX 8750XX 8750XX 8750XX 8750XX 8750XX	333 346 355 290 298 303 307 312 322 306 336 346 315 316 320	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M86 K631M87 K634M875 K634M875	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 86.50 / 3.405 87.00 / 3.425 87.50 / 3.435 87.50 / 3.445	.040 .080 Std. .020 .040 .080 .120 Std. .020 .040 .060 .020 .040 .050	3.386 86 3.386 86	5.472 139 5.472 139	1.181 30	50.5	-9	.025 0.63	.001- 0.025-	8.347 212 8.347 212	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63 9.73 9.82 11.08 11.19 11.24 11.3	\$550 22mm \$618 22mm	8700XX 8800XX 8900XX 8600XX 8650XX 8750XX 8800XX 8600XX 8600XX 8750XX 8750XX 8750XX 8750XX	333 346 355 290 298 303 307 312 322 306 336 346 315 316 320 318	1, 3
K572M88 K572M89 K20 • RS K568M86 K568M865 K568M87 K568M87 K568M88 K568M89 K631M86 K631M865 K631M87 K631M87 K634M875	88.00 / 3.464 89.00 / 3.504 SX-S 2002-2 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 86.50 / 3.435	.040 .080 Std. .020 .040 .080 .120 Std. .020 .040 .060 .020 .040	3.386 86 3.386 86	5.472 139 5.472 139	1.181 30 1.181 30	50.5	-9 -3.4 FT	.025 0.63 .025 0.63	.001- 0.025-	8.347 212 8.347 212	8.8 8.88 8.97 9.05 9.14 9.31 9.55 9.63 9.73 9.82 11.08 11.19 11.24	22mm S550 22mm S618 22mm	8700XX 8800XX 8900XX 8650XX 8700XX 8750XX 8800XX 8600XX 8650XX 8750XX 8750XX 8750XX 8750XX 8750XX	333 346 355 290 298 303 307 312 322 306 336 346 315 316 320	1, 3



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPAC

K573M865AP K573M87AP K573M875AP K573M88AP K573M89AP K650M86AP K650M875AP K650M875AP K650M89AP	86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Revival Revival Revival Revival Revival Revi	Std020 .040 .060 .080 .120 Std020 .040 .060 .080 .120 od for lod for lod finder Std.	K20 Tui	5.472 139 5.472 139 ght weigrbo Ser	1.181 30 1.181 30	50.5 50.5	Dome Dish 8	.025 0.63	.001- 0.025-	8.347 212	11.62 11.72 11.84 11.95 12.06 12.29 12.21 12.33 12.45	Pin Part # (included) S734 22mm	8600XX 8650XX 8700XX 8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	320 330 330 342 348 360 321 326 331	Foot Notes
K573M86AP K573M865AP K573M87AP K573M875AP K573M88AP K573M89AP K650M86AP K650M875AP K650M875AP K650M89AP	86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Revival Revival Revival Revival Revival Revi	Std020 .040 .060 .080 .120 Std020 .040 .060 .080 .120 od for lod for lod finder Std.	3.386 86 3.386 86 K20 Lig	5.472 139 5.472 139 ght weigrbo Ser	1.181	50.5		0.63	.001-	8.347	11.72 11.84 11.95 12.06 12.29 12.21 12.33 12.45	22mm	8650XX 8700XX 8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	330 330 342 348 360 321 326 331	
K573M865AP K573M87AP K573M875AP K573M88AP K573M89AP K650M865AP K650M875AP K650M875AP K650M89AP	86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Reviral K1 Reviral K20 Cy 87.50 / 3.425 87.50 / 3.445 88.00 / 3.425 87.50 / 3.445	.020 .040 .060 .080 .120 Std. .020 .040 .060 .080 .120 od for l	3.386 86 K20 Lig	5.472 139 ght weig	1.181	50.5		0.63	.001-	8.347	11.72 11.84 11.95 12.06 12.29 12.21 12.33 12.45	22mm	8650XX 8700XX 8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	330 330 342 348 360 321 326 331	
K573M87AP K573M875AP K573M88AP K573M89AP K650M86AP K650M875AP K650M875AP K650M89AP	87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.504 ptional K1 Reviral K1 Reviral K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.425 87.50 / 3.445 88.00 / 3.425	.040 .060 .080 .120 Std. .020 .040 .060 .080 .120 od for l	3.386 86 K20 Lig	5.472 139 ght weig	1.181	50.5		0.63	.001-	8.347	11.84 11.95 12.06 12.29 12.21 12.33 12.45	22mm	8700XX 8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	330 342 348 360 321 326 331	
K573M875AP K573M88AP K573M89AP K650M86AP K650M875AP K650M875AP K650M89AP OF K24 & K24 K622M87 K622M87 K622M87 K6568M87 K568M87	87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Reptional K1 Re	.060 .080 .120 Std. .020 .040 .060 .080 .120 od for l	3.386 86 K20 Lig	5.472 139 ght weig	1.181	50.5		0.63	.001-	8.347	11.95 12.06 12.29 12.21 12.33 12.45	22mm	8750XX 8800XX 8900XX 8600XX 8650XX 8700XX	342 348 360 321 326 331	
K573M88AP K573M89AP K650M86AP K650M87AP K650M875AP K650M89AP OF C1 K24 & K24 K622M87 K622M87 K622M87 K622M88 K568M87 K568M87	88.00 / 3.464 89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.504 ptional K1 Row/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.080 .120 Std. .020 .040 .060 .080 .120 od for l	3.386 86 K20 Lig K20 Tui	5.472 139 Jht weig	1.181 30	50.5		0.025	.001-	8.347	12.06 12.29 12.21 12.33 12.45	S550	8800XX 8900XX 8600XX 8650XX 8700XX	348 360 321 326 331	
K573M89AP K650M86AP K650M865AP K650M87AP K650M87AP K650M89AP Op Cy K24 & K24 V K622M87 K622M87 K622M87 K622M88 K568M87 K568M87	89.00 / 3.504 86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.504 ptional K1 Row/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.120 Std. .020 .040 .060 .080 .120 od for l	86 K20 Lig K20 Tui	139 Jht weig rbo Ser	30		10.5				12.29 12.21 12.33 12.45		8900XX 8600XX 8650XX 8700XX	360 321 326 331	104
K650M86AP K650M865AP K650M87AP K650M875AP K650M89AP K650M89AP K650M89AP V1	86.00 / 3.386 86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Row/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	Std020 .040 .060 .080 .120 od for linder Std.	86 K20 Lig K20 Tui	139 Jht weig rbo Ser	30		10.5				12.21 12.33 12.45		8600XX 8650XX 8700XX	321 326 331	10.
K650M865AP K650M87AP K650M875AP K650M89AP K650M89AP K650M89AP	86.50 / 3.405 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Row/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.020 .040 .060 .080 .120 od for l	86 K20 Lig K20 Tui	139 Jht weig rbo Ser	30		10.5				12.33 12.45		8650XX 8700XX	326 331	101
K650M87AP K650M875AP K650M89AP K650M89AP Op K24 & K24 v K622M87 K622M87 K622M88 K568M87 K568M87	87.00 / 3.425 87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Re w/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.040 .060 .080 .120 od for l dinder Std.	86 K20 Lig K20 Tui	139 Jht weig rbo Ser	30		10.5				12.45		8700XX	331	10
K650M875AP K650M89AP OF CF K24 & K24 V K622M87 K622M875 K622M88 K568M87 K568M87	87.50 / 3.445 88.00 / 3.464 89.00 / 3.504 ptional K1 Reptional K1 Reption	.060 .080 .120 od for l od for l linder Std.	86 K20 Lig K20 Tui	139 Jht weig rbo Ser	30		10.5							!	1 4 2 .
K650M89AP K650M89AP OF K24 & K24 V K622M87 K622M875 K622M88 K568M87 K568M87	88.00 / 3.464 89.00 / 3.504 ptional K1 Reptional K1 Rep	.080 .120 od for l od for l linder Std.	K20 Lig K20 Tuı	jht weig rbo Ser				0.63	0.025-	717 1					1,3,4
K650M89AP Op K24 & K24 v K622M87 K622M875 K622M88 K568M87 K568M87	89.00 / 3.504 ptional K1 Re ptional K1 Re w/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	.120 od for l od for l linder Std.	K20 Tui	rbo Ser	ght (nat				0.025-	- 1-	12.57	22mm	8750XX	336	, , ,
Cp Cp K24 & K24 v K622M87 K622M875 K622M88 K568M87 K568M87	ptional K1 Ro ptional K1 Ro w/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	od for l od for l linder Std.	K20 Tui	rbo Ser	ght (nat						12.68		8800XX	343	
K24 & K24 v K622M87 K622M875 K622M88 K568M87 K568M87	w/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	od for l linder Std.	K20 Tui	rbo Ser	ght (nat			1) 0 :	5 11		12.92		8900XX	355	
K24 & K24 K622M87 K622M875 K622M88 K568M87 K568M87	w/ K20 Cy 87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	linde: Std.							s: Part #	: 015BW	1/139L				
K622M87 K622M875 K622M88 K568M87 K568M875	87.00 / 3.425 87.50 / 3.445 88.00 / 3.464	Std.	r Heac		ries: Pa	rt # 015	5BW171	39							
K622M875 K622M88 K568M87 K568M875	87.50 / 3.445 88.00 / 3.464			d)											
K622M88 K568M87 K568M875	88.00 / 3.464	000	2 007	E 004	1 101			025	0	0.114	8.74	S618	8700XX	313	
K568M87 K568M875		.020	3.897 99	5.984 152	1.181 30	50.5	-21	.025 0.63	0	9.114 231.5	8.83	22mm	8750XX	320	1, 3
K568M875	0700/0405	.040		102	"			0.00		201.0	8.9		8800XX	326	
	87.00 / 3.425	Std.									10.2		8700XX	303	
K568M88	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	-9	.025	0	9.114	10.29	S550	8750XX	307	1, 3
	88.00 / 3.464	.040	99	152	30	30.3	-3	0.63	0	231.5	10.39	22mm	8800XX	312	1, 5
K568M89	89.00 / 3.504	.080									10.59		8900XX	322	
1	87.00 / 3.425	Std.	3.897	5.984	1.181	50.5	-3.4 FT	.025	0	9.114	11.0	S618	8700XX	320	1, 3
	87.50 / 3.445	.020	99	152	30	00.0	0.111	0.63	0	231.5	11.18	22mm	8750XX	335	', 0
:	87.00 / 3.425	Std.									12.76		8700XX	316	
!	87.25 / 3.435	.010									12.83		8725XX	320	
	87.50 / 3.445	.020	3.897	5.984	1.181	50.5	5	0.025	0	9.114	12.89	S618	8750XX	318	1, 3
1	88.00 / 3.464	.040	99	152	30	00.0		0.63	0	231.5	13	22mm	8800XX	327	., •
ł	89.00 / 3.504	.080									13.26		8900XX	320	
	89.50 / 3.524	.100									13.39		8950XX	342	
Includes .225" wa	· .			1	1		1		1		40.5	1 1	0700)///	000	
K573M87AP	87.00 / 3.425	Std.									13.5		8700XX	330	
:	87.50 / 3.445	.020	3.897 99	5.984 152	1.181 30	50.5	8	.025 0.63	0	9.114 231.5	13.65	S734 22mm	8750XX	342	1
:	88.00 / 3.464	.040	99	132	30			0.03	0	231.3	13.77	22111111	8800XX	348	
	89.00 / 3.504 87.00 / 3.425	.080									14.04	+	8900XX 8700XX	360 331	
	87.00 / 3.425 87.50 / 3.445	Std. .020	0.00-	F 00.				0.005		0.444	14.22	0550	8700XX 8750XX	!	
!	88.00 / 3.464	.020	3.897 99	5.984 152	1.181 30	50.5	10.5	0.025 0.63	0	9.114 231.5	14.36	S550 22mm	8750XX 8800XX	336 343	1,3,4
	89.00 / 3.504	.080		1.52				0.00	١ ١	201.0	14.49		8900XX	355	
	ptional K1 R		K24 Tu	rha Sar	rice: Do	rt # 045	DV171	50			14.77		09000	333	
	•			ino sei	IES. Fa	11 # U I	DDAI/ IS	02	_	_	_	_	_	_	
L15A VTEC	• FIT/Jazz	z/City		5.000	4.000			222	0.005	0.004		0.504			
K637M73	73.00 / 2.874	Std.	3.520 89.4	5.866 149	1.030 26.16	26	-11.5	.030 .75	0.005 0.13	8.661 220	10.0	S524 18mm	2874XC	203	
	ptional K1 R				t # 015	BY1014	.9								
R18A • Civ	vic 1.8L S0	OHC 1	6V i-\	/TEC											
K672M81AP	81.00 / 3.189	Std.	0.455	0.555					000	0055	8.94	0.555	8100XX		
K672M815AP	81.25 / 3.199	.010	3.437	6.200	1.132 28.75	40.5	-10	.040	.006-	9056	8.99	S623	8125XX	285	1, 3
!	81.50 / 3.209	.020	87.3	157.5	20./5			1.00	.139-	230	9.04	20mm	8150XX	İ	

Alfa R	omeo														
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Note
AR3055 - 3	3 • 1.7L 4	4V •	Stand	dard (Compr	essio	n								
KE231M87	87.00	Std.										007	8700XX	387	
KE231M875	87.50	.50	72.2		35		0 FT	1.37			10.0:1	.827 21mm	8750XX	392	1
KE231M88	88.00	1.00	_		_								8800XX	398	
105 "Nord'			h Con	pres	sion										
KE234M84	84.00	Std.	88.5	157	33.25		12	1.74			10.5:1	.866	8400XX	409	1, [
KE234M845	84.50	.5				_	_					22mm	8450XX	414	ĺ
BMW/	/ Mini (Coo	per	S	2002	2-0(6								
Tritec 1.6L					_	_	_		_	_	_	_			
K618M77	77.00 / 3.031	Std.	3.778	5.177	1.043			.03	.158-	8.267		S624	7700XX	246	
K618M775	77.50 / 3.051	.020	85.8	131.5	26.5		0 FT	0.75	4.0-	210	8.5	21mm	7750XX	250	1, 3
BMW															
DIVIVV															
S14B23 • :	2.3L 16V •	Turl	00												
KE113M94	94.00	.60	84	144	32	42	-21	1.82	0.5	217.50	0.0.1	22	9400XX	396	1
KE113M945	94.50	1.10	04	144	32	42	-21	1.02	0.5	217.50	8.0:1	22mm	9450XX	401	1
High Compre	ssion (stock	is 10.5:	1)												
KE112M94	94.00	.60	84	144	32	42	-4 FT	1.82	0.5	217.50	12.0:1	22mm	9400XX	391	1
KE112M945	94.50	1.10	04	144	02	72	711	1.02	0.0	217.00	12.0.1	22111111	9450XX	398	
87mm B25 St															
KE110M94	94.00	.60	87	144	30.22	42	-38	1.82	.22	217.50	8.0:1	22mm	9400XX	384	1, 0
KE110M945	95.00	1.10											9450XX	390	
87mm B25 St		 	sion					1				1 1	0.4000/04		
KE111M94 KE111M945	94.00 95.00	.60 1.10	87	144	30.22	42	-5	1.82	.22	217.50	12.0:1	22mm	9400XX 9450XX	334	1, C
													94JUXX	339	
M50B25 • KE115M84	2.5L 24V	• Turl	JO	ı									0.400\/	245	1
KE115M845	84.00	.50	75	135	38.20	34	-13.5	1.75	0.5+	210	8.8:1	22mm	8400XX 8450XX	345 353	1
KE115M85	85.00	1.00	"	100	00.20	04	10.0	1.70	0.0	210	0.0.1	22111111	8500XX	362	'
High Compre	ssion (stock	is 10.0:	1)												
KE114M84	84.00	Std.											8400XX	332	
KE114M845	84.50	.50	75	135	38.20	34	-1.5	1.75	0.5+	210	11.0:1	22mm	8450XX	338	1
KE114M85	85.00	1.00											8500XX	344	
C	Optional K1 R	od for	M50B2	5 Serie	s: Part	# 005A	X17135								
M50B25 •	Single Va	nos 2.	5L 24	V • I	urbo										
KE118M84	84.00	Std.											8400XX	287	
KE118M845	84.50	.50	75	140	32.70	36	-5	1.75	0.60-	210.80	8.8:1	22mm	8450XX	293	1
KE118M85	85.00	1.00											8500XX	301	
COMOLLAY		• Turl	20												
	2.8L <u>24V</u>	I GII													
M52B28 •	84.00	Std.											8400XX	287	
M52B28 • KE119M84 KE119M845			84	135	31.80	35	-23	.70	1.2-	210	8.0:1	22mm	8400XX 8450XX	287 293	1

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- $\boldsymbol{3}$ Optional pin upgrade available. See page 98 for info.
- 4 Utilizes extra deep valve pockets to expand the range of I-Vtec with big cams and milled heads
- C Stroker Kit for B25 stroker Crank.
- **D** Weight reduction possible.



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

BMW															
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
M50B30/	S50B30 •	3.0L 2	4V •	Turbo	(EUR	0 21	MM PII	N)							
KE121M86 KE121M865	86.00 86.50	Std. .50	85.8	142.3	31.60	32	-10	1.74	0.5-	217.50	10.0:1	21mm	8600XX 8650XX	337 344	1
High Compre	ession (stock	is 10.8	:1)												
KE321M86 KE321M865	86.00 86.50	Std. .50	85.8	142.3	31.60	32	3	1.74	0.5	217.50	13.0:1	21mm	8600XX 8650XX	341 347	1
S50B32 •	3.2L 24V2	• Tui	rbo (E	URO :	21MM	PIN)									
KE123M865 KE123M87	86.50 87.00	.10 .60	91	139	32.20	34	-29	1.75	0.7	216	8.8:1	21mm	8650XX 8700XX	331 340	1
Standard Co	mpression														
KE122M865 KE122M87	86.50 87.00	.10 .60	91	139	32.20	34	-12	1.75	0.7	216	11.3:1	21mm	8650XX 8700XX	337 346	1
S54B32 •	3.2L 24V	• Turk	00												
KE127M87 KE127M875	87.00 87.50	Std. .50	91	139	32.00	33	-27	0.64	0.5-	217	8.8:1	21mm	8700XX 8750XX		1
Standard Co	mpression		•												
KE126M87 KE126M875	87.00 87.50	Std. .50	91	139	32.00	33	-14	0.64	0.5-	217	11.3:1	21mm	8700XX 8750XX		1
S38B36 •	3.6L 24V	• Turk	00												
KE240M94 KE240M945 KE240M95	94.00 94.50 95.00	.60 1.10 1.60	86	144	30.22	34	-24	1.75	-0.25	217.5	9.4:1	22mm	9400XX 9450XX 9500XX	420 424 428	1, B
High Compre	ession (stock	is 10.0	:1)												
KE242M94 KE242M945 KE242M95	94.00 94.50 95.00	.60 1.10 1.60	86	144	30.22	34	-6	1.75	-0.25	217.5	12.0:1	22mm	9400XX 9450XX 9500XX		1, B

											7	2	41		
Chrys	Chrysler / Dodge														
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
Neon SRT	-4 2003-05	/ A85	3, PT (Cruise	er and	Hybr	id Nec	on 2.4	Liter Er	ngines					
Does not fit 200	8-09 SRT-4 Cali	ber 2.4L													
K562M875	87.50 / 3.445	Std.	3.967	5.945	1.400	50	-17	.040	.046-	9.375	8.8	S625	8750XX	356	1, 3
K562M88	88.00 / 3.464	.020	100.75	151	35.56	00	-17	1	1.2-	238.12	0.0	22mm	8800XX	365	1, 3
ECB/ECC/	420A Neon	2.0 L	iter. S	OHC/I	DOHC										
K580M875	87.50 / 3.445	Std.	0.000	F 470	4.000			0.40	004	0.040		0004	8750XX	331	
K580M88	88.00 / 3.464	.020	3.268 83	5.472 139	1.236 31.4	52	-5	.040	.004-	8.346 212	8.8	S624 21mm	8800XX	339	1, 3
K580M885	88.50 / 3.484	.040		100	01.1			ı '	.,-	212		2	8850XX	347	
K581M875	87.50 / 3.445	Std.	2 260	E 470	1 226			040	004	0.246		0604	8750XX	334	
K581M88	88.00 / 3.464	.020	3.268 83	5.472 139	1.236 31.4	52	5	.040	.004-	8.346 212	10.5	S624 21mm	8800XX	341	1, 3
K581M885	88.50 / 3.484	.040											8850XX	349	

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- **3** Optional pin upgrade available. See page 98 for info.
- **B** Build to order.
- **R** Pin 20mm, OEM = 20.65mm (13/16)

Ferrar	i														
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
330 GTC, (GTS, GT V1	2													
Order as single	,								1						
6501M775 6501M78	77.50 / 3.051 78.00 / 3.071	.020	2.795		1.177		21.2		 			S499 18.5mm	3051XC 3071XC		
		.040	/ /		29.9							10.5111111	30717.0		
Fiat/L															
	no Turbo •		8V •	Stan	dard	Comp	ressi	on	ı						
KE139M805 KE139M81	80.50 81.00	Std. .50	67.40	128.50	33.30		-10	1.74			7.7:1	22mm	3169XC 8100XX	316	1
	unto Turbo		L 8V	• Sta	ndard	Com	press	ion					0.00%	020	
KE220M805	80.50	Std.											3169XC	318	
KE220M81	81.00	.50	67.40	128.50	34.15		-10	1.74			7.8:1	22mm	8100XX	322	1
KE220M815	81.50	1.00						4014					8150XX	328	
	Ita HF Intec	_	• 2.0	L 16V	/ Fiat	Coup	e turb	o 16V	• Stan	dard C	Compre	ssion			
KE218M84 KE218M845	84.00 84.50	Std. .50											8400XX 8450XX	374	
KE218M85	85.00	1.00	90	145	38.94	42.7	-20.5	1.74			7.5:1	22mm	8500XX	392	1
KE218M855	85.50	1.50											8550XX	396	
Lancia De	Ita HF Integ	grale	• 2.0	L 16V	/ Fiat	Coup	e Turl	bo 16V	• Turk	00					
KE219M845	84.50	.50											8450XX	384	
KE219M85	85.00	1.00	90	145	38.94	42.7	-10	1.74			8.5:1	22mm	8500XX	390	1
KE219M855	85.50	1.50	/ 0	T	-b - 00								8550XX	394	
	ravo HGT T	_	Cou	pe Iui	rbo 20	V			ı			4	22221/1/	000	
KE140M82 KE140M825	82.00 82.50	Std. .50	76	145	32.90	42.7	25	.49			8.0:1	22mm	8200XX 8250XX	306	1
KE140M83	83.00	1.00	10	140	32.30	72.1	25	.+3			0.0.1	22111111	8300XX	314	'
Ford/0	Coswo	rth/	Lot	IIS											
					4.01	01/ "	OVILL	LNIA	_						
	Turbo / Fie		S lur	00	1.0L	ov	CVH /	LNA	I			.	00000	220	
KE151M80 KE151M805	80.00 80.50	Std. .50	79.52	132	38.81		0	1.32			7.5:1	20.63mm	8000XX 3169XC	338	1
KE151M81	81.00	1.00	10.02	102	00.01			1.02			7.0.1	20.0011111	8100XX	349	
2.0 OHC /	Pinto • SO	HC 8	V												
KE221M9094	90.94	.14											9100XX	428	
KE221M915	91.50	.70											9150XX	430	
KE221M92 KE221M93	92.00	1.20	76.90	127	41.60	49	0	1.00	0.46+	207.50	9.2:1	24mm	9200XX 9300XX	435	1
KE221M935	93.50	2.70											9350XX	450	
KE221M94	94.00	3.20											9400XX	455	
Sierra DO	HC / Scorpi	o 2.0	L 8V	N9C	/N9E	(OEM	Pin si	ize 20.6	3mm)						
KE246M86	86.00	Std.	86	149.30	32.38		-13				8.5:1	20mm	8600XX	324	1, R
KE246M865 KE235M86	86.50 86.00	.50 Std.	-										8650XX 8600XX	319 337	ļ ., . .
KE235M865	86.50	.50	86	149.30	32.38		0		! 		10.5:1	20mm	8650XX	332	1, R
	Optional K1 R		Ford D	OHC Se	eries: P	art # 0	11EF1 <u>4</u> 1	149							
	Escort/Sie														
KE103M91	91.00	.18		V									9100XX	414	
KE103M915	91.50	.68	76.90	128.52	40.80		-20.2	1.00	0.27+	207.50	8.0:1	S627	9150XX	420	1
KE103M92	92.00	1.18	70.90	120.52	40.00		-20.2	1.00	0.27+	201.50	0.0.1	24mm	9200XX	426	'
KE103M925	92.50	2.18	Ford W	D Conic	o. Dout	# 0445	D20426						9250XX	432	
	Optional K1 R	oa tor	rora Yl	5 Serie	s: Part	# 0118	P29129								
Duratec 2.		0::	0.555		4.755					0.5:5		0575	075	0.5.5	
K628M875 K628M88	87.50 / 3.445 88.00 / 3.464	Std. .020	3.268	5.758	1.122	42	-23	.018 0.5	.030- 0.76-	8.543 217	7.9 7.97	S656 21mm	8750XX 8800XX	309	1, 3
K629M875	87.50 / 3.445	Std.	3.268	5.758	1.122		_	.018	.030-	9.095	9.87	S656	8750XX	306	
K629M88	88.00 / 3.464	.020	83	146.25	28.5	42	-7	0.5	0.76-	231	9.95	21mm	8800XX	311	1, 3
KE237M875	87.50 / 3.445	Std.	3.268	5.758	1.122	42	5.3	.018	.030-	8.543	12.34	S656	8750XX	338	1
KE237M88	88.00 / 3.464	.020	83	146.25	28.5	44	0.5	0.5	0.76-	217	12.45	21mm	8800XX	343	