



FORGED AUTOMOTIVE RACING PISTONS

Sport Compact Severe Duty Pin Options



Pins included with Piston Kit							Pin Upgrades		
Part#	Pin Part #	Pin OD	Pin Length	Wall Thickness	Material	Clip #	Pin Upgrade Part #	Wall Thickness	Material
K001E	S417	22mm	2.500"	3.5mm	5115	CS22	not available		
K505M	S475	19mm	2.303"	3.5mm	5115	CW19	not available		
K506M	S520	20mm	2.362"	3.5mm	5115	CW20	not available		
K508M	S566	22mm	2.500"	3.5mm	5115	CW22	S710	5mm	5115
K509M	S566	22mm	2.500"	3.5mm	5115	CW22	S710	5mm	5115
K512M	S553	20mm	2.185"	3.5mm	5115	CW20	not available		
K528M	S566	22mm	2.500"	3.5mm	5115	CW22	S710	5mm	5115
K533M	S524	18mm	2.244"	3mm	5115	CW18	not available		
K541M	S656	21mm	2.002"	4mm	5115	CW21	S733	5.72mm	9310
K542M	S656	21mm	2.002"	4mm	5115	CW21	S733	5.72mm	9310
K543M	S622	19mm	2.500"	4mm	5115	CW19	S707	5mm	5115
K544M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K545M	S656	21mm	2.002"	4mm	5115	CW21	S733	5.72mm	9310
K546M	S622	19mm	2.500"	4mm	5115	CW19	S707	5mm	5115
K547M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K548M	S710	22mm	2.500"	5mm	5115	W5590	not available		
K549M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K550M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K553M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K554M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K555M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K556M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K557M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K559M	S709	21mm	2.500"	5mm	5115	CW21	not available		
K560M	S709	21mm	2.500"	5mm	5115	CW21	not available		
K562M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K563M	S623	20mm	2.500"	4mm	5115	CW20	S708	5mm	5115
K564M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K565M	S549	20mm	2.002"	3.5mm	5115	CW20	not available		
K566M	S656	21mm	2.002"	4mm	5115	CW21	S733	5.72mm	9310
K567M	S656	21mm	2.002"	4mm	5115	CW21	S733	5.72mm	9310
K568M	S550	22mm	2.002"	3.5mm	5115	W5590	S734	5.72mm	9310
K569M	S549	20mm	2.002"	3.5mm	5115	CW20	not available		
K570M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K571M	S709	21mm	2.500"	5mm	5115	CW21	not available		
K572M	S550	22mm	2.002"	3.5mm	5115	W5590	S734	5.72mm	9310
K573M	S550	22mm	2.002"	3.5mm	5115	W5590	S734	5.72mm	9310
K574M	S625	22mm	2.500"	4mm	5115	CW22	S710	5mm	5115
K576M	S729	23mm	2.500"	5.15mm	5115	W5939	not available		
K577M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K578M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K579M	S729	23mm	2.500"	5.15mm	5115	W5939	not available		
K580M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K581M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K582M	S641	20mm	1.986"	4mm	5115	W5509	not available		
K583M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K584M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K585M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K586M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K587M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K588M	S729	23mm	2.500"	5.15mm	5115	W5939	not available		



Pins included with Piston Kit							Pin Upgrades		
Part#	Pin Part #	Pin OD	Pin Length	Wall Thickness	Material	Clip #	Pin Upgrade Part #	Wall Thickness	Material
K589M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K590M	S641	20mm	1.986"	4mm	5115	W5509	not available		
K591M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K593M	S561	21mm	2.002"	3.5mm	5115	CW21	S733	5.72mm	9310
K594M	S561	21mm	2.002"	3.5mm	5115	CW21	S733	5.72mm	9310
K595M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K596M	S710	22mm	2.500"	5mm	5115	W5590	not available		
K597M	S710	22mm	2.500"	5mm	5115	W5590	not available		
K598M	S729	23mm	2.500"	5.15mm	5115	W6198	not available		
K599M	S729	23mm	2.500"	5.15mm	5115	W6198	not available		
K600M	S729	23mm	2.500"	5.15mm	5115	W6198	not available		
K601M	S729	23mm	2.500"	5.15mm	5115	W6198	not available		
K602M	S729	23mm	2.500"	5.15mm	5115	W6198	not available		
K605M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K606M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K607M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K608M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K609M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K610M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K611M	S549	20mm	2.002"	3.5mm	5115	CW20	not available		
K612M	S623	20mm	2.500"	4mm	5115	W5509	S708	5mm	5115
K613M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K614M	S622	19mm	2.500"	4mm	5115	CW19	S707	5mm	5115
K615M	S625	22mm	2.500"	4mm	5115	W5590	S710	5mm	5115
K618M	S624	21mm	2.500"	4mm	5115	CW21	S709	5mm	5115
K622M	S618	22mm	2.000"	4.1mm	5115	W5590	S734	5.72mm	9310
K623M	S656	21mm	2.002"	4mm	5115	CW28	S733	5.72mm	9310
K624M	S622	19mm	2.500"	4mm	5115	CW19	S707	5mm	5115
K625M	S721	21mm	2.362"	5.72mm	9310	CW28	not available		
K626M	S722	22mm	2.362"	5.72mm	9310	W5590	not available		
K627M	S722	22mm	2.362"	5.72mm	9310	W5590	not available		
K628M	S656	21mm	2.002"	4mm	5115	CW28	S733	5.72mm	9310
K629M	S656	21mm	2.002"	4mm	5115	CW28	S733	5.72mm	9310
K630M	S641	20mm	1.986"	4mm	5115	W5509	not available		
K631M	S619	22mm	2.000"	4.1mm	5115	W5590	S734	5.72mm	9310
K632M	S551	23mm	2.002"	3.5mm	5115	CW23	not available		
K633M	S417	22mm	2.500"	3.5mm	5115	CS22	not available		
K634M	S618	22mm	2.000"	4.1mm	5115	W5590	S734	5.72mm	9310
K635M	S752	23mm	2.362"	5mm	5115	W5860	not available		
K636M	S752	23mm	2.362"	5mm	5115	W5860	S794	5.72mm	52100
K637M	S524	18mm	2.244"	3mm	5115	CW18	not available		
K640M	S754	22.5mm	2.362"	5mm	5115	CW29	not available		
K641M	S710	22mm	2.500"	5mm	5115	W5590	not available		
K642M	S627	24mm	2.500"	4mm	5115	W6045	not available		
K643M	S710	22mm	2.500"	5mm	5115	W5590	not available		
K649M	S750	21mm	2.3622"	5mm	5115	CW28	S721	5.72mm	9310
K650M	S550	22mm	2.002"	3.5mm	5115	W5590	S734	5.72mm	9310
K651M	S751	22mm	2.362"	5mm	5115	W5590	S722	5.72mm	9310
K655M	S751	22mm	2.362"	5mm	5115	W5590	S722	5.72mm	9310
K656M	S722	22mm	2.362"	5.72mm	9310	W5590	not available		

Sport Compact MLS Head Gaskets

These gaskets use a high pressure steel laminate design. They withstand extremely high shear forces that occur between an aluminum head and iron block.

It's internal embossments expand with heat to create a better seal when under extremely high combustion pressures and temperatures - as is the case with heavy nitrous and turbo-charged applications.



Acura/Honda				
Engine Type	Max bore	Thickness	Part #	Notes
B16, B17, B18C	81.5	0.030	W6602	Vtec
B16, B17, B18C	82	0.030	W6167	Vtec
B16, B17, B18C	84	0.030	W6084	Vtec
B16, B17, B18C	85	0.030	W6291	Vtec
B16, B17, B18C	82	0.030	W6086	Non Vtec
B18, B20	85	0.030	W6087	Non Vtec
B18, B20	84	0.030	W6089	Vtec
B18, B20	85	0.030	W6292	Hybrid VTEC
D15, D16	79	0.030	W6603	
D15, D16	78	0.030	W6085	
D15, D16	76	0.030	W6170	
F20C1/C2, F22C1	89	0.030	W6598	S2000 1999-up
H22A1/A2	88	0.030	W6088	
K20A1/A2/A3	86	0.030	W6600	
K20A1/A2/A3, K24A	87	0.030	W6295	
K20A1/A2/A3, K24A	89	0.030	W6296	
NSX 3.0 and 3.2	95	0.030	W6294	Need 2
BMW				
Engine Type	Max bore	Thickness	Part #	Notes
M10B18/B20	90	0.052	W6297	1972-1988
M10	92	0.065	W6300	1766 & 1990cc
M20	81	0.070	W6608	
M20	85	0.070	W6609	
M42	85	0.060	W6607	
M42	86	0.060	W6606	
M50B20	82	0.070	W6610	
M50B25, M52B28	85	0.070	W6611	
M54tuB22	81	0.030	W6613	1999-up
S14B20/B23	95	0.065	W6301	1986-1992
S38B35	95	0.070	W6637	
Mini Cooper	78.5	0.027	W6298	
S50B30/S52B32 U.S.	87	0.065	W6299	1992-99 M3-Z3
S50B30, S52B32	87	0.070	W6612	
Chrysler				
Engine Type	Max bore	Thickness	Part #	Notes
2.0 & 2.4 Neon	87.5	0.040	W6168	420a
2.0 & 2.4 Neon	88.5	0.040	W6169	420a
2.2 SOHC	89.5	0.065	W6303	1982-90
2.5 SOHC	89.5	0.065	W6303	1986-95
2.2 DOHC	89.5	0.065	W6302	91-93
Ford				
Engine Type	Max bore	Thickness	Part #	Notes
2.0 SOHC NEP	92.5	0.040	W6305	
2.3	3.840	0.040	W6306	Pinto
Ford/Mazda 2.0L	84	0.036	W6337	FS engine code
GM				
Engine Type	Max bore	Thickness	Part #	Notes
ECOTEC 2.2	87	0.040	W6307	
2.2 TK4	90	0.030	W6593	Cavalier FWD 98+, S10 RWD 1994-03

Mazda				
Engine Type	Max bore	Thickness	Part #	Notes
Miata 1.6	80	0.040	W6308	
Ford/Mazda 2.0L	84	0.036	W6337	FS engine code
Mitsubishi				
Engine Type	Max bore	Thickness	Part #	Notes
4B11 2007-15	88	0.054	Call	Evo X gasket
4G63 1989-04	87	0.054	W6091	1st gen, 2nd gen,
4G63 1996-up	85	0.051	W6605	Evo4-up, '96-up
4G63 1996-up	86	0.054	W6309	Evo4-up, '96-up
6G72/T	95	0.054	W6171	3000GT (need 2)
420A	88.5	0.040	W6169	Non-turbo Eclipse
Nissan				
Engine Type	Max bore	Thickness	Part #	Notes
SR20/SR20DET	88.5	0.030	W6172	(FWD) No additional oil holes
KA24DE	90	0.040	W6310	
FJ20	90	0.040	W6311	
CA18 DOHC	85	0.051	W6582	
CA18 SOHC	85	0.051	W6581	
VG30DETT	88	0.040	W6312	Need 2
VQ35	96	0.030	W6422	Right
			W6423	Left
RB26	88	0.051	W6373	
Subaru				
Engine Type	Max bore	Thickness	Part #	Notes
EJ20	93	0.054	W6174	Need 2
EJ22SOHC Turbo	98	0.051	W6319	Need 2
EJ22T	98	0.040	W6432	Need 2
EJ25	100	0.040	W6320	Need 2
Toyota/Lexus				
Engine Type	Max bore	Thickness	Part #	Notes
1ZZ-FE	82	0.027	W6601	
4AGE	83	0.040	W6092	
2TC/3TC	89	0.040	W6175	
20R/22R/22RE	95	0.040	W6176	
3SGTE	87	0.040	W6328	
5S-FE	88	0.040	W6329	
7MGTE	84	0.054	W6327	1986-1992 Supra
2JZGTE	87	0.054	W6326	1993+Supra
Vauxhall/Opel				
Engine Type	Max bore	Thickness	Part #	Notes
TC 2.0L 16V	88	0.051	W6424	C20XE/C20LET
TC 2.0L 16V	88	0.065	W6623	C20XE/C20LET
TC 2.0L 16V	88	0.074	W6453	C20XE/C20LET
CIH/S, CIH/E	97	0.051	W6624	CIH/C2, 4NE
Volkswagen				
Engine Type	Max bore	Thickness	Part #	Notes
AAM/ABS/ADZ 1.8	83	0.054	W6177	
2E/ADY/ABF/AGG/9A	85	0.054	W6178	

Piston Pin Retainers

Spirolox®

Part #	Packaged Qty.	Diameter	Thickness	Material
CS22	2	.866" (22mm)	.043"	Carbon Steel
CS24	2	.912" - .940"	.072"	Carbon Steel
CS25	4	.975" - 1.000"	.084"	Carbon Steel
W5301	4	1.030"	.084"	Carbon Steel
W5314	4	1.040"	.100"	Carbon Steel
W5315	4	1.094"	.100"	Carbon Steel

Snap Ring

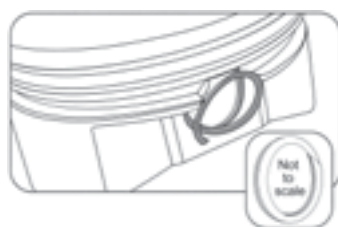
Part #	Packaged Qty.	Diameter	Thickness	Material
W5939	2	.9055" (23mm)	.042"	Carbon Steel

Wire Lock

Part #	Packaged Qty.	Diameter	Thickness	Material
CW18	2	.708" (18mm)	.049"	Chrome Silicon
W5333	2	.728" (18.5mm)	.049"	Chrome Silicon
CW19	2	.748" (19mm)	.049"	Chrome Silicon
W5509	2	.787" (20mm)	.064"	Chrome Silicon
CW20	2	.787" (20mm)	.049"	Chrome Silicon
CW21	2	.827" (21mm)	.049"	Chrome Silicon
CW28	2	.827" (21mm)	.063"	Chrome Silicon
CW22	2	.866" (22mm)	.049"	Chrome Silicon
W5590	2	.866" (22mm)	.063"	Chrome Silicon
W5594	2	.866" (22mm)	.072"	Chrome Silicon
CW29	2	.886" (22.5mm)	.063"	Chrome Silicon
W5860	2	.901" - .9055"	.072"	Chrome Silicon
CW23	2	.9055" (23mm)	.049"	Chrome Silicon
W6198	2	.9055" (23mm) Subaru OEM w/ears	.056"	
W5075	2	.912"	.072"	Chrome Silicon
W5752	2	.927"	.060"	Chrome Silicon
W5595	2	.927"	.072"	Chrome Silicon
W6045	2	.945" (24mm)	.054"	Chrome Silicon
CW24	2	.945" (24mm)	.049"	Chrome Silicon
W5242	2	.990"	.072"	Chrome Silicon
W5219	2	1.030"	.072"	Chrome Silicon

Installing Spirolox®

With the leading tip of the lock in the 12 o'clock position, insert thumb thru the center of the lock and hook it under your thumbnail at the 10 o'clock position (roughly 1/2" to the left of the leading tip). Install the leading tip into the 11 o'clock position of the groove. (If



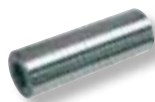
the wrist pin hole intersects the oil ring groove, lock installation is slightly more difficult as the lock will catch on the bottom ring land).

The leading edge of the lock should catch in the groove, allowing it to stay on its own. Continue by applying pressure with a counter-clockwise motion until it fully snaps into place.

The correct number of Spirolox MUST be installed in each piston or severe engine damage may occur. Do not over-stretch or re-use Spirolox. Do not install Spirolox in press-fit pin applications.

Dimpled Oil Rail Supports

Part #	Bore Range	Radial Wall
GLS16	3.165-3.249	.128RW
GLS30	3.188-3.229	.120RW
GLS31	3.245-3.288	.120RW
GLS14	3.293-3.367	.170RW
GLS32	3.307-3.347	.120RW
GLS15	3.331-3.369	.200RW
GLS22	3.344-3.396	.120RW
GLS20	3.365-3.406	.170RW
GLS33	3.365-3.406	.120RW
GLS21	3.368-3.378	.140RW
GLS13	3.370-3.426	.200RW
GLS34	3.422-3.464	.120RW
GLS17	3.425-3.465	.180RW
GLS35	3.465-3.510	.120RW
GLS8	3.480-3.550	.180RW
GLS36	3.523-3.565	.120RW
GLS3	3.560-3.605	.200RW
GLS37	3.582-3.622	.120RW
GLS11	3.606-3.650	.180RW
GLS38	3.641-3.681	.120RW
GLS6	3.680-3.732	.210RW
GLS39	3.693-3.746	.120RW
GLS10	3.730-3.780	.190RW
GLS5	3.759-3.790	.210RW
W5347	3.795-3.845	.190RW
GLS7	3.850-3.869	.190RW
W5162	3.870-3.935	.200RW
GLS41	3.894-3.950	.150RW
GLS19	3.923-3.946	.180RW
GLS1	3.936-3.965	.220RW
W4953	3.970-4.029	.200RW
GLS25	4.000-4.037	.160RW
W4954	4.030-4.059	.200RW
GLS26	4.038-4.075	.160RW
W5953	4.053-4.209	.140RW
W5080	4.060-4.080	.200RW
GLS27	4.076-4.113	.160RW
W5161	4.081-4.120	.200RW
GLS28	4.114-4.151	.160RW
W4955	4.121-4.154	.200RW
GLS29	4.152-4.265	.160RW
W4956	4.155-4.193	.200RW
GLS12	4.194-4.220	.230RW
W5156	4.250-4.285	.210RW
W5159	4.290-4.350	.200RW
W5158	4.340-4.374	.200RW
W5110	4.375-4.405	.200RW
W5111	4.420-4.475	.200RW
GLS42	4.472-4.568	.160RW
W5112	4.485-4.575	.200RW
GLS43	4.496-4.592	.160RW
W5253	4.580-4.728	.200RW
GLS40	4.585-4.596	.230RW
GLS44	4.589-4.685	.160RW
GLS23	4.670-4.720	.160RW
GLS24	4.711-4.760	.160RW



Diametric Pin Chart

5115 Material Pin

Standard grade chromium alloy steel
Case hardened to 58-64 Rockwell C
Ground to a surface finish of .15 Ra or better
Designed to withstand the normal wear and tear of an aftermarket engine

52100 Material Pin

High carbon, chromium-bearing steel
Aircraft quality alloy
Case hardened to 54-56 Rockwell C
Through hardened
Ground to a fine finish
Designed for high load capacity
Designed for outstanding wear and abrasion resistance

9310 Material Pin

High quality, low carbon, case hardened steel
Case hardened to 59-63 Rockwell C
Ground to a superfinish (.025 Ra or better)
Designed for use in applications which require high surface strength combined with high core toughness
Excellent when high contact stress is combined with high shock and impact loading, such as turbo/nitrous applications



OD	Length	Wall Thickness	Gram Wt.	Material	Part #	Lock Part #	Lock Type
.708" (18mm)	2.244"	.118"	56	5115	S524	CW18	Round Wire
.708" (18mm)	2.500"	.157"	87	5115	S621	CW18	Round Wire
.728" (18.5mm)	2.441"	.130"	76	5115	S499	W5333	Round Wire
.748" (19mm)	2.303"	.138"	67	5115	S475	CW19	Round Wire
.748" (19mm)	2.500"	.157"	93	5115	S622	CW19	Round Wire
.748" (19mm)	2.500"	.200"	109	5115	S707	CW19	Round Wire
.787" (20mm)	1.986"	.157"	80	5115	S641	W5509	Round Wire
.787" (20mm)	2.002"	.137"	63	5115	S549	CW20	Round Wire
.787" (20mm)	2.185"	.138"	70	5115	S553	CW20	Round Wire
.787" (20mm)	2.362"	.138"	75	5115	S520	CW20	Round Wire
.787" (20mm)	2.362"	.155"	93	52100	S698	CW20	Round Wire
.787" (20mm)	2.500"	.157"	100	5115	S623	W5509	Round Wire
.787" (20mm)	2.500"	.200"	116.5	5115	S708	W5509	Round Wire
.787" (20mm)	2.500"	.200"	117.5	5115	S708C	DLC Coated Pin	Round Wire
.8124" (20.6mm)	2.500"	.140"	95	5115	S730	W6139	Round Wire
.827" (21mm)	2.002"	.137"	66	5115	S561	CW21	Round Wire
.827" (21mm)	2.002"	.157"	85	5115	S656	CW21	Round Wire
.827" (21mm)	2.002"	.225"	108.5	9310	S733	CW21	Round Wire
.827" (21mm)	2.126"				S527	CW21	Round Wire
.827" (21mm)	2.362"	.200"	117	5115	S750	CW28	Round Wire
.827" (21mm)	2.362"	.225"	128	9310	S721	CW28	Round Wire
.827" (21mm)	2.362"	.225"	129	9310	S721C	DLC Coated Pin	Round Wire
.827" (21mm)	2.500"	.157"	106	5115	S624	CW21	Round Wire
.827" (21mm)	2.500"	.200"	124.5	5115	S709	CW21	Round Wire
.827" (21mm)	2.500"	.200"	125.5	5115	S709C	DLC Coated Pin	Round Wire
.866" (22mm)	2.002"	.137"	71	5115	S550	W5590	Round Wire
.866" (22mm)	2.002"	.157"	89.5	5115	S618	W5590	Round Wire
.866" (22mm)	2.000"	.200"	105	5115	S782	W5590	Round Wire
.866" (22mm)	2.002"	.225"	116	9310	S734	W5590	Round Wire
.866" (22mm)	2.250"	.158"	101	5115	S655	CW22	Round Wire
.866" (22mm)	2.250"	.173"	108	5115	S747	CW22	Round Wire
.866" (22mm)	2.250"	.200"	120	52100	S796	CW22	Round Wire
.866" (22mm)	2.250"	.150"	97	9310	S771	W5590	Round Wire
.866" (22mm)	2.362"	.200"	125	5115	S751	W5590	Round Wire
.866" (22mm)	2.362"	.225"	137	9310	S722	W5590	Round Wire
.866" (22mm)	2.362"	.225"	138	9310	S722C	DLC Coated Pin	Round Wire
.8661(22mm)	2.400"	TW	94		S694	CW22	Round Wire
.866" (22mm)	2.500"	.138"	101	5115	S417	CS22	Spiral
.866" (22mm)	2.500"	.137" TW	89	5115	S566	CW22	Round Wire
.866" (22mm)	2.500"	.157"	112	5115	S625	W5590	Round Wire
.866" (22mm)	2.500"	.197"	132	5115	S710	W5590	Round Wire
.866" (22mm)	2.500"	.197"	133	5115	S710C	DLC Coated Pin	Round Wire
.875" (22.2mm)	2.470"	.188"	129	5115	S720	CW22	Round Wire
.886" (22.5mm)	2.362"	.200"	128	5115	S754	CW29	Round Wire
.901"	2.500"	.160"	122	5115	S611	W5860	Round Wire