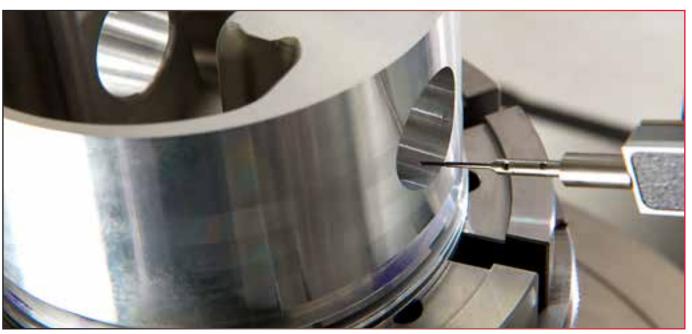


FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Onall	Vouvbe	.//_						_							
_	Vauxha Bore	Over	011	Rod	Comp	Head	Dome	Gasket	Deck	Block	Comp.	Pin Part#	Ring#	0.11	Foot
Kit Part #	mm / Inch	Sizes	Stroke	Lgth.	Ht.	cc's	Dish	Thkness	Clearnce	Ht.	Ratio	(included)	(included)	Gram	Note
X16XE Co	rsa and var	ious '	1.6L 1	6V • '	Turbo										
KE159M79	79.00	Std.											7900XX	273	
KE159M795	79.50	0,50	81.50	129.75	28.2	34.50	-15	1.27			8.8:1	18mm	7950XX	277	1
KE159M80	80.00	1,00											8000XX	291	
High compr	ession (stock	is 10.5:	1)												
KE161M79	79.00	Std.											7900XX	291	
KE161M795	79.50	0,50	81.50	129.75	28.2	34.50	2.5	1.27			11.5:1	18mm	7950XX	295	1
KE161M80	80.00	1,00											8000XX	309	
C20XE 2.0	DL 16V • As	stra/V	ectra	• Hig	h con	npres	sion (stock is	s 10.5 :1	l)					
KE163M86	86.00	Std.											8600XX	345	
KE163M865	86.50	0.50	86.00	143.10	30.43	42.60	5.2	1.40			12.0:1	S527 21mm	8650XX	351	1
KE163M87	87.00	1.00										21111111	8700XX	356	
	Optional K1 R	od for	C20XE	Series:	Part #	042DO	16143								
C20LET 2	.0L 16V •	Astra	/Vectr	a/Cali	bra Tı	urbo									
KE165M86	86.00	Std.											8600XX	323	
KE165M865	86.50	0.50	86.00	143.10	30.43	43.00	-13	1 40			8.8:1	S624	8650XX	329	1
KE165M87	87.00	1.00	00.00	1.0	000	.0.00					0.0	21mm	8700XX	334	
	Optional K1 R	od for	C20LE	Γ Series	s: Part	# 042D	O16143								
LNF 2.0L	16V • Vec	tra •	Stand	ard C	ompr	essio	n								
K635M86	86.00 / 3.386	Std.	3.386	5.709	1.215				0.044	8.661		S752	8600XX	359	
K635M865	86.50 / 3.405	.020	86	145.0	30.85		0		1.118	220	9.2	23mm	8650XX	350	1
Ecotec 2	2L 16V • V	ectra			-										
K583M86	86.00 / 3.386	Std.	3.724	5.768	1.053	1		.041	.017-	8.700		S623	8600XX	300	
K583M865	86.50 / 3.405	.020	94.6	146.5	26.75	53.2	-8	1.04	0.43-	221	8.9	20mm	8650XX	310	1, 3
K582M86	86.00 / 3.386	Std.	3.724	5.768	1.053			.041	.017-	8.700		S641	8600XX	276	
K582M865	86.50 / 3.405	.020	94.6	146.5	26.75	53.2	0 FT	1.04	0.43-	221	10.0	20mm	8650XX	283	1, 3
	NE 2.4L 8V	1020	kord/0			tera	• Hial				ck is 9.2		00007171	200	
KE167M96	96.00	1.00		/ IIIoge		l	 	 		11 (310)			9600XX	356	
KE167M965	96.50	1.50	85.00	134.00	31.50		-4.9				11.2:1	S566	9650XX	361	
KE167M97	97.00	2.00	00.00	104.00	01.00		7.5				11.2.1	22mm	9700XX	367	
	DL 24V • O	mega	3000	• Tur	bo										
KE168M95	95.00	Std.											9500XX	471	
KE168M955	95.50	0.05	69.80		39.28						8.2:1	22mm	9550XX	480	
KE168M96	96.00	1.00	03.00		03.20						0.2.1	44111111	9600XX	490	
VE 100M30	30.00	1.00									L		9000VV	1 430	



PSA (Peuge	ot/C	itro	en)											
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
Tritec 1.6L	. 16V 207/3	08/C4	• Tui	bo											
K618M77	77.00 / 3.031	Std.	3.778	5.177	1.043		0 FT	.03	.079	8.189	8.5	S624	7700XX	246	1, 3
K618M775	77.50 / 3.051	.020	85.8	131.5	26.5		011	0.75	2.0-	208	0.0	21mm	7750XX	250	1, 0
TU5JP4 1.	6L 16V 106	/206/2	207/C3	/C4 •	Turb	0									
KE128M785	78.50	Std.											7850XX	270	
KE128M79	79.00	0.50	82.00	133.60	32.85	32.70	-13.5	.62	0.35+	207	9.0:1	S738	7900XX	277	1
KE128M795	79.50	1.00	02.00		02.00	020			0.00		0.0	19.5mm	7950XX	284	.
KE128M80	80.00	1.50											8000XX	291	
-	ssion (stock i	,	1)												
KE129M785	78.50	Std.											7850XX	271	
KE129M79 KE129M795	79.00 79.50	0.50	32.85	133.60	32.85	32.70	3.5	.62	0.35+	207	11.5	S738 19.5mm	7900XX 7950XX	278 286	1
KE129M793	80.00	1.50										10.0	8000XX	292	
KE130M785	78.50	Std.											7850XX	287	
KE130M79	79.00	0.50	22.05	122.60	22.05	22.70	2.5	60	0.25.	207	10.0	10 Emm	7900XX	295	
KE130M795	79.50	1.00	32.85	133.60	32.85	32.70	3.5	.62	0.35+	207	12.2	19.5mm	7950XX	309	
KE130M80	80.00	1.50											8000XX	319	
	Optional K1 R	lod for	TU5JP4	4 Series	s: Part	# 034C`	Y43134								
EW10J4(R	S) 2.0L 16\	/ 206/	C4 •	Turbo											
KE131M85	85.00	Std.	88	120.00	20.6	42	10				0 5.4	21,000	8500XX	338	1
KE131M855*	85.50	0.50	00	139.00	29.6	43	-18				8.5:1	21mm	8550XX	346	
High compres	ssion (stock i	s 10.8:1	1)												
KE132M85	85.00	Std.	88	139.00	29.6	430	0				12.5:1	21mm	8500XX	322	1
KE132M855*	85.50	0.50	00	100.00	20.0	100					12.0.1	2	8550XX	327	<u> </u>
*Replate/Re-sle	<u> </u>														
XU9J4 1.9	L 16V 205+	306+3	309 S1	6 • T	urbo										
KE224M83	83.00	Std.											8300XX	341	
KE224M835	83.50	0.50	86	152.00	37.00	37.20	-13	1.48		233	9.0:1	22mm	8350XX	350	1
KE224M84	84.00	1.00								ļ			8400XX	356	
Standard con														,	
KE226M83	83.00	Std.											8300XX	355	
KE226M835	83.50	0.50	86	152.00	37.00	37.20	0	1.48		233	10.4:1	22mm	8350XX	364	1
KE226M84	84.00	1.00											8400XX	370	
High compres			1							1			22221/1/		
KE223M83	83.00 83.50	Std.	00	450.00	07.00	27.00	40	4.40		000	40.0.4	00	8300XX	369	
KE223M835 KE223M84	83.50	0.50 1.00	86	152.00	37.00	37.20	10	1.48		233	12.0:1	22mm	8350XX 8400XX	376 385	1
	0L 16V 405		• Tur	20									0 1 00XX	303	
KE229M86	86.00	Std.	- Iuli										8600XX	414	
KE229M865	86.50	0.50	86.00	152.00	39.16	37.20	-14	1.27	0.84-	235	8.5:1	23mm	8650XX	419	1
KE229M803	87.00	1.00	00.00	132.00	39.10	31.20	-14	1.27	0.04-	233	0.5.1	2311111	8700XX	425	'
IXEZZ3WO7	07.00	1.00											JIJUAA	1 720	ш

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).3 Optional pin upgrade available. See page 98 for info.



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Kit Part #	Bore	Over	Stroke	Rod	Comp	Head	Dome	Gasket	Deck	Block	Comp.	Pin Part #	Ring#	Gram	Foot
	mm / Inch	Sizes		Lgth.	Ht.	cc's	Dish	Thkness	Clearnce	Ht.	Ratio	(included)	(included)		Note
	6V Clio Wi		· Iu	rbo	ı	1	ı								
KE173M82 KE173M825	82.00 82.50	Std. 0.50	92.50	144.00	25.50	45	-14	1.27			8.0:1	21mm	8200XX 8250XX	312	1
KE173M83	83.00	1.00	83.50	144.00	35.50	45	-14	1.27			0.0.1	21111111	8300XX	325	'
Standard cor		1.00			ļ.		ļ						030077	1 323	
KE172M82	82.00	Std.		1	1	1	1	1				1	8200XX	350	
KE172M825	82.50	0.50											8250XX	356	
KE172M83	83.00	1.00	83.50	144.00	35.50	45	0	1.27			10.0:1	21mm	8300XX	362	1
KE172M835	83.50	1.50											8350XX	369	
High compre	ssion	,	,					,							
KE174M82	82.00	Std.		1									8200XX		\Box
KE174M825	82.50	0.50	83.50	144.00	35.50	45	10	1.27			12.0:1	21mm	8250XX	İ	1
KE174M83	83.00	1.00											8300XX	<u> </u>	
High compre	ssion for 73 n	nm stro	ker cra	nk, 160	Occ cor	nversio	n								
KE232M84	84.00	2.00	73.00	159.00	27.00		8.3	1.27			10.5:1	21mm	8400XX	265	1
	Optional K1 R	od for	F7R Se	ries: Pa	art # 03	7 DZ16 1	144								
	Optional K1 R	Rod for	F7P w/	73mm :	stroker	crank	Series:	Part # 0	43DQ161	59					
F7R 2.0L 1	I6V Clio Wi	lliams	• Tu	ırbo											
KE178M83	83.00	0.30											8300XX	286	
KE178M835	83.50	0.80	93	144.00	30.7	45	-17				8.5:1	21mm	8350XX	290	1
KE178M84	84.00	1.30											8400XX	294	
High compre	ssion (stock i	s 10.0:1	1)												
KE179M83	83.00	0.30											8300XX	315	
KE179M835	83.50	0.80	93	144.00	30.7	45	1				11.5:1	21mm	8350XX	323	1
KE179M84	84.00	1.30											8400XX	293	₩
KE180M83 KE180M835	83.00 83.50	0.30	93	144.00	30.7	45	6.5				12.5:1	21mm	8300XX 8350XX	346	1, 1
KE180M84*	84.00	1.30	35	144.00	30.7	73	0.5				12.5.1	21111111	8400XX	302	1, 1
	Optional K1 R	od for	F7R Se	ries: Pa	art # 03	7DZ161	144								
Subar															
Subar	u														
EJ20 2.0L	16V DOHC	Impr	eza W	RX O	ctobe	r 1998	and o	older							
K576M925	92.50 / 3.642	.020	2.952	5.137	1.312	49	-17.8	.054	.012+	7.913	7.8	S805	9250TX	350	1.0
K576M93	93.00 / 3.662	.040	75	130.5	33.32	49	-17.0	1.37	0.30+	201	7.9	23mm	9300TX	356	1, 2
EJ20 79m	ım Stroker	Pre O	ctobe	r 1998	3 (Slee	eved b	locks	withou	ut acce	ss hol	es) (Re	ar Thrus	st - DOF	HC Cr	rank
K579M925	92.50 / 3.642	.020	3.110	5.181	1.181	40	47.0	.054	0	7.913	8.0	S805	9250TX	339	4.0
K579M93	93.00 / 3.662	.040	79	131.6	30	49	-17.8	1.37	0	201	8.1	23mm	9300TX	348	1, 6
EJ20 2.0L	16V Impre	za WR	XX Oct	tober	1998 a	and n	ewer								
K588M92AP	92.00 / 3.622	Std.								7.913	8.2		9200TX	375	
K588M925AP	92.50 / 3.642	.020	2.952 75	5.137 130.5	1.286 32.66	48	-9	.054 1.37	.014- 0.35-	201	8.25	S805 23mm	9250TX	383	1
K588M93AP	93.00 / 3.662	.040									8.3		9300TX	385	
EJ22 2.2L	16V Legac	y Turl	oo 199	1-94 ((1996-	98 No	n Tur	bo 5.13	5 rod *	1999+	5.165 r	od)			
K601M975	97.50 / 3.838	.020	2.953	5.137	1.312	46.6	-20	.051	.012+	7.913	8.6	S805	9750VF	358	1.
K601M98	98.00 / 3.858	.040	75	130.5	33.25	40.0	-20	1.3	0.30+	201	8.7	23mm	9800VF	366	1, 3
EJ22 with	79mm • E	J25 D	OHC	Crank	and I	Rods									
K602M975	97.50 / 3.838	.020	3.110	5.181	1.191	40.0	0.4	.054	.014+	7.913	8.5	S805	9750VF	358	4
K602M98	98.00 / 3.858	.040	79	131.6	30.25	46.6	-24	1.37	0.35+	201	8.6	23mm	9800VF	366	1,
EJ25 2.5L	16V SOHC	Impre	ezza R	RS, Fo	rreste	r and	Lega	су							
K600M995	99.50 / 3.917	Std.							0.45		8.5	0655	9950VF	366	
K600M9975	99.75 / 3.927	.010	3.110 79	5.181 131.6	1.161 29.5	50	-18	.054 1.37	.016- 0.4-	7.913 201	8.55	S805 23mm	9975VF	370	1
	100/ 3.937	.020	1.5	101.0	20.0			1.07	JT	-01	8.6	20111111	10000VF	371	
K600M100							11								
EJ25 2.5L	. 16V DOH	: I <u>mpr</u>	rezz <u>a</u> l	RS <u>, F</u>	orr <u>est</u>	er <u>anc</u>	ı Lega	ıcy							
	99.50 / 3.917	Std.				er and	Lega				8.65		9950VF	361	
EJ25 2.5L			3.110 79	5.167 131.25	1.191 30.25	er and 46.6	Lega -23	.054 1.37	0	7.913 201	8.65 8.7	S805 23mm	9950VF 9975VF	361 367	1

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Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
EJ257 2.5L	16V WRX	STI, 2	2004 a	nd Up	• 200	6+ W	RXEJ:	255							
K598M995AP	99.50 / 3.917	Std.	0.440	F 407	4 000			004	040	7.040	9.0	0005	9950VF	379	
K598M9975AP	99.75 / 3.927	.010	3.110 79	5.137 130.5	1.209 30.7	51	-19	.021 0.5	.012- 0.30-	7.913 201	9.05	S805 23mm	9975VF	382	1
K598M100AP	100 / 3.937	.020	''	100.0	00.7			0.0	0.00	201	9.1	20111111	10000VF	385	

Optional K1 Rod for EJ18/20/22/25/257 Series: Part # 039DD21131 (5.137" / 130.5mm)

Optional K1 Rod for EJ25 Non Turbo Series: Part # 039DD21132 (5.181" / 131.6mm)

Part # 038ADD750, 75mm Stroke

Part # 038ADD790 79mm Stroke

Part # 038ADD830 83mm Stroke (For Stroker Custom Pistons Only)

All have: 8-Bolt Flanges * EJ20/25 Main & Rod Journals * 21 lbs.

FA20 2.0L BRZ, 2012 (also 4U-GSE, Scion FR-S & Toyota GT-86)

Gas Ported, .22	5" wall Tool Stee	el Pins													
K684M86AP	3.386 / 86.00	Std.	3.385 86	5.091 129.3	1.285 32.64	39	-16	.025 .64	.0025	8.071 205	9.5	S734 22mm	8600XX		1
K685M86AP	3.386 / 86.00	Std.	3.385 86	5.091 129.3	1.285 32.64	39	-9.5	.025 .64	.0025	8.071 205	10.5	S734 22mm	8600XX		1
Suzuk	i														
G13B 1.3L	16V Turbo	• Sw	ift GT												
KE247M74 KE247M745 KE247M75	74.00 / 2.913 74.50 / 2.933 75.00 / 2.953	Std. .50 1.00	75.5	120.0	28.30		-8				8.5:1	19mm	2913XC 2933XC 7500XX		
M16A 1.6L	16V • Swit	ft Spo	rt												
KE248M78 KE248M785 KE248M79	78.00 / 3.071 78.50 / 3.091 79.00 / 3.110	Std. .50 1.00	83.0	136.0	30.0		-15	0.70			9.0:1	S623 20mm	7800XX 7850XX 7900XX	246 251 256	
KE249M78 KE249M785 KE249M79	78.00 / 3.071 78.50 / 3.091 79.00 / 3.110	Std. .50 1.00	83.0	136.0	30.0		-1.5	0.70			12.0:1	S623 20mm	7800XX 7850XX 7900XX	267 272 277	
	Optional K1 R	od for	M16A S	eries: l	Part # 0	40DE1	4136		,			,		,	

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 2 Due to compression height that may protrude above the deck, it is recommended that a 1.00mm thick head gasket is used.
- 6 These pistons have an oil ring groove that is lower than OE. Will not work with sleeves with access hole if the oil ring is not pinned in place.
- B Build to order.





FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Note
20R 2.2L 8	V • Celica														
K509M90	90.00 / 3.543	.060	3.504 89	5.827 148	1.533 38.95	80	24.7	.051 1.3	.002- 0.05-	9.114 231.5	9.89	S566 22mm	3543XC	414	3
22R 2.4L 8	V • Celica	1981	-84												
4032 Alloy															
K509M925 K509M94	92.50 / 3.642 94.00 / 3.701	.020 .080	3.504 89	5.827 148	1.533 38.95	83	24.7	.051 0.051	.002- 0.05-	9.114 231.5	9.89 10.13	S566 22mm	3642XC 3701XC	457 484	3
22RE - Sho	ort deck 19	85 4-l	Runne	er											
K528M94	94.00 / 3.701	.080	3.504 89		1.374 34.9	57.5	-2 FT	.047 1.2		9.032 229.40	10.07	S566 22mm	3701XC	413	3
2AZFE 2.4	L 16V • Sc	cion T	C												
K641M885 K641M89 K641M895 K641M90	88.50 / 3.484 89.00 / 3.504 89.50 / 3.524 90.00 / 3.543	Std. .020 .040 .060	3.780 96	5.885 149.5	1.309 33.25	40	-29	.023 0.58	.010- 0.25-	9.094 231	8.96 9.05 9.14 9.22	S710 22mm	8850XX 8900XX 8950XX 9000XX	313 321 329 337	
(Optional K1 R	od for	Scion T	C 2.4 S	Series:	Part#(041DI17	150							
2JZGTE 3.	0L 24V • S	Supra	1993-	98											
K550M86AP K550M8625AP K550M865AP	86.00 / 3.386 86.25 / 3.396 86.50 / 3.405	Std. .010	3.386	5.590 142	1.338 34	45	-14.8	.056 1.42	.001- 0.02-	8.622 219	8.3 8.34 8.39	S625 22mm	8600XX 8625XX 8650XX	331 342 334	1, 3

											D	177	1		
Asymmetr	ic Skirt •	.225"	wall T	ool St	eel Pi	ns						لس			
K677M86AP	86.00 / 3.386	Std.									9.51		8600XX		
K677M8625AP	86.25 / 3.396	.010	3.386	5.590	1.338	45	-5.3	.056	.001	8.622	9.56	S734	8625XX		1
K677M865AP	86.50 / 3.405	.020	86	142	33.98	45	-5.5	1.42	0.02	219	9.6	22mm	8650XX		'
K677M87AP	87.00 / 3.425	.040									9.68		8700XX		
K678M86AP	86.00 / 3.386	Std.									10.5		8600XX		
K678M8625AP	86.25 / 3.396	.010	3.386	5.590	1.338	45	0.8	.056	.001	8.622	10.55	S734	8625XX		1
K678M865AP	86.50 / 3.405	.020	86	142	33.98	45	0.0	1.42	0.02	219	10.59	22mm	8650XX		'
K678M87AP	87.00 / 3.425	.040									10.68		8700XX		
C	Optional K1 R	Rod for	Toyota	2JZGT	E: Part	# 041D	J17142								
2RZ-FE 2.	4L 16V • ′	1995-0)3												
K642M95	95.00 / 3.740	Std.	3.385								8.74		9500XX	408	
K642M955	95.50 / 3.760	.020	86	5.315 135	1.398 35.50	58	-10	.040	.020- 0.5-	8.435 214	8.81	S627 24mm	9550XX	416	1
K642M96	96.00 / 3.780	.040		133	33.30			'	0.5-	217	8.88	24111111	9600XX	424	
2ZZ Celica	1.8L 16V (also F	ontia	c Vibe	e and	Lotus	Elise	, Sleev	e bore	for be	st result	s)			
K565M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	-16	.020 0.5	.006- 0.15-	8.336 211.75	8.8	S549 20mm	8200XX	284	1
K569M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	0.2	.020 0.5	.006- 0.15-	8.336 211.75	11.87	S549 20mm	8200XX	319	
3RZ-FE 2.7	7L 16V • 1	995-0	3												
K642M95	95.00 / 3.740	Std.	3.740								8.25		9500XX	408	
K642M955	95.50 / 3.760	.020	95	5.787 147	1.398 35.50	58	-10	.040	.098- -2.5	9.153 232.5	8.31	S627 24mm	9550XX	416	1
K642M96	96.00 / 3.780	.040		147	35.50			1	-2.5	232.5	8.37	2411111	9600XX	424	