



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Ford/Cosworth/Lotus

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearance	Block Ht.	Comp. Ratio	Pin Part # <i>(included)</i>	Ring # <i>(included)</i>	Gram	Foot Notes
Duratec 2.3 Liter (OE naturally aspirated)															
K628M875	87.50 / 3.445	Std.	3.701	6.092	1.122	42	-23	.018	.030-	9.095	8.82	S656	8750XX	309	1
K628M88	88.00 / 3.464	.020	94	154.75	28.5			0.5	0.76-	231	8.9	21mm	8800XX	315	
K629M875	87.50 / 3.445	Std.	3.701	6.092	1.122	42	-7	.018	.030-	9.095	11.04	S656	8750XX	306	1, B
K629M88	88.00 / 3.464	.020	94	154.75	28.5			0.5	0.76-	231	11.14	21mm	8800XX	311	
KE257M875	87.50 / 3.445	Std.	3.701	6.092	1.122	42	0	.018	.030-	9.095	12.47	S656	8750XX	338	1
KE257M88	88.00 / 3.464	.020	94	154.75	28.5			0.5	0.76-	231	12.58	21mm	8800XX	343	
Optional K1 Rod for Ford Duratec 2.3 Series: Part # 011BM16155															
Duratec 2.3 (OE DISI turbo)															
K640M875	87.50 / 3.445	Std.	3.701	5.930	1.270	42	-13.3	.018	.040--	9.095	9.5	S754	8750XX	342	1
K640M88	88.00 / 3.464	.020	94	150.75	32.25			0.5	1-	231		22.5mm	8800XX	347	
Focus ST225/Mondeo ST220 2.5L 20V															
KE227M83	83.00	Std.	93.20	143	30.50	51	-13		0.1+	220	9.0:1	23mm	8300XX	330	1, H
KE227M835	83.50	.50											8350XX	335	
KE227M84	84.00	1.00											8400XX	340	
Optional K1 Rod for Ford RS Focus Series: Part # 044DW21143															



General Motors

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearance	Block Ht.	Comp. Ratio	Pin Part # <i>(included)</i>	Ring # <i>(included)</i>	Gram	Foot Notes
Ecotec 2.2 Liter 16V															
K583M86	86.00 / 3.386	Std.	3.724	5.768	1.053	53.2	-8	.041	.017-	8.700	8.9	S623	8600XX	300	1, 3
K583M865	86.50 / 3.405	.020	94.6	146.5	26.75			1.04	0.43-	221		20mm	8650XX	310	
K582M86	86.00 / 3.386	Std.	3.724	5.768	1.053	53.2	0 FT	.041	.017-	8.700	10.0	S641	8600XX	276	1, 3
K582M865	86.50 / 3.405	.020	94.6	146.5	26.75			1.04	0.43-	221		20mm	8650XX	283	
LD9 2.4L • 1996-2002															
K584M90	90.00 / 3.543	Std.	3.701	5.709	1.181	61.5	-7.5	.042	.000	8.740	9.0	S625	9000XX	330	1, 3
K584M905	90.50 / 3.563	.020	94	145	30			1.06	0	222		22mm	9050XX	335	
LNF 2.0L DI • 16V turbo 2007+ Solstice GXP, Sky Red line, '08+ Chevy HHR, Cobalt SS, Saab 9-3 2															
K635M86	86.00 / 3.386	Std.	3.386 86	5.709 145.0	1.215 30.85		0		0.044 1.12	8.661 220	9.2	S752 23mm	8600XX	359	1
K635M865	86.50 / 3.405	.020											8650XX	350	
K635M88 **	88.00 / 3.464	.080											8800XX	387	
*** recommend sleeving for 88mm bore															
2ZZ Pontiac Vibe GT 1.8L 16V (also Celica and Lotus Elise, Sleeve bore for best results)															
K565M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	-16	.020 0.5	.006- 0.15-	8.336 211.75	8.8-9.0	S549 20mm	8200XX	284	1
K569M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	0.2	.020 0.5	.006- 0.15-	8.336 211.75	11.25	S549 20mm	8200XX	319	

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 3 - Optional pin upgrade available. See page 98 for info.
- B - Build to order.
- H - Based on Volvo rod 23mm. Ford OEM 21mm.

Hyundai

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thickness	Deck Clearance	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
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Beta 1 • 2.0L 16V Tiburon Turbo 1996-2002 Engine G4GF

K585M825	82.50 / 3.248	.020	3.681	5.753	1.220	46-49	-11.5	.028			8.7-9.0	S623	8250XX	294	1, 3
K585M83	83.00 / 3.268	.040	93.5	146.1	31			0.71				20mm	8300XX	296	

4B11 Theta 2 • 2.0L 16V Hyundai Genesis Turbo G4KF

K651M86	86.00 / 3.386	Std.	3.386	5.748	1.181	50.5	-4				9.25	S751	8600XX	356	1, 3
K651M865	86.50 / 3.405	.020	86	146	30							22mm	8650XX	359	

Optional K1 Rod for Hyundai 2.0" Genesis Series: Part # 016CA17146

Lotus

2ZZ Elise • 1.8L 16V (also Pontiac Vibe and Toyota Celica, Sleeve bore for best results)

K565M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	-16	.020 0.5	.006- 0.15-	8.336 211.75	8.8-9.0	S549 20mm	8200XX	284	1
K569M82	82.00 / 3.228	Std.	3.346 85	5.429 137.9	1.228 31.2	38	0.2	.020 0.5	.006- 0.15-	8.336 211.75	11.25	S549 20mm	8200XX	319	

Mazda

Miata 1.6L 16V Turbo (B6)

K554M785	78.50 / 3.090	.020	3.287 83.5	5.234 133	1.258 31.95	36	-13	.043 1.1	.007+ 0.18+	8.130 206.5	8.56 8.65 8.74	S623 20mm	7850XX 7900XX 7950XX	275 284 292	1, 3
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Miata MX-5 & Protégé 1.8L 16V ("BP" engine code) 207mm deck & different valve angles on 1999+

K553M835	83.50 / 3.287	.020	3.346 85	5.234 133	1.201 30.5	52	-4	.031 0.79	.020- 0.5-	8.130 206.5	8.38 8.46 8.54	S623 20mm	8350XX 8400XX 8450XX	301 309 315	1, 3
K590M835	83.50 / 3.287	.020	3.346 85	5.234 133	1.201 30.5	52	7	.031 0.79	.020- 0.5-	8.130 206.5	9.94 10.03	S641 20mm	8350XX 8400XX	288 293	1

Optional K1 Rod for Mazda 1.8 BP: Part # 028CC14133

Mazda 2.0L 16V FS (Fits Mazdaspeed 2003 Turbo, 626 and Probe)

K614M83	83.00 / 3.268	Std.	3.622 92	5.325 135.25	1.175 29.85	38	-16.5	.032 0.81	.016- 0.4-	8.327 211.5	9.15 9.24 9.33	S622 19mm	8300XX 8350XX 8400XX	283 292 298	1, 3
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Optional K1 Rod for Mazda 2.0 FS: Part # 028CD12135

Duratec 2.0L 16V

K628M875	87.50 / 3.445	Std.	3.268 83	5.758 146.25	1.122 28.5	42	-23	.018 0.5	.030- 0.76-	8.543 217	7.9 7.97	S656 21mm	8750XX 8800XX	309 315	1, 3
K629M875	87.50 / 3.445	Std.	3.268 83	5.758 146.25	1.122 28.5	42	-7	.018 0.5	.030- 0.76-	8.543 217	9.87 9.95	S656 21mm	8750XX 8800XX	306 311	1, 3
KE237M875	87.50 / 3.445	Std.	3.268 83	5.758 146.25	1.122 28.5	42	5.3	.018 0.5	.030- 0.76-	8.543 217	12.34 12.45	S656 21mm	8750XX 8800XX	338 343	1, 3

Optional K1 Rod for Ford Duratec Series: Part # 011BL16576

Mazda 2.3 Liter MZR (OE naturally aspirated) Not Mazdaspeed3 with 22.5mm pin

K628M875	87.50 / 3.445	Std.	3.701 94	6.092 154.75	1.122 28.5	42	-23	.018 0.5	.030- 0.76-	9.095 231	8.82 8.9	S656 21mm	8750XX 8800XX	309 315	1, 3
K629M875	87.50 / 3.445	Std.	3.701 94	6.092 154.75	1.122 28.5	42	-7	.018 0.5	.030- 0.76-	9.095 231	11.04 11.14	S656 21mm	8750XX 8800XX	306 311	1, 3
KE257M875	87.50 / 3.445	Std.	3.701 94	6.092 154.75	1.122 28.5	42	0	.018 0.5	.030- 0.76-	9.095 231	12.47 12.58	S656 21mm	8750XX 8800XX	338 343	1, 3

Optional K1 Rod for Mazda 2.3 Series: Part # 011BM16155

Mazda 2.3 Liter MZR DISI (OE DISI Turbo) Mazdaspeed 3 / Mazdaspeed 6

K640M875	87.50 / 3.445	Std.	3.701 94	5.927 150.55	1.270 32.25	42	-13.3	.018 0.5	.040- 1.0-	9.095 231	9.82 9.9	S754 22.5mm	8750XX 8800XX	342 346	1
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Optional K1 Rod for Mazda 2.3 DISI Turbo: Part # 028CF19151



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

Mercedes

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
EVO 1 M102E23 • 2.3L 16V • Turbo (must use K1 149mm rod. Stock is 145mm)															
KE230M955	95.50	Std.											9550XX	468	
KE230M96	96.00	0.50	80.25	149.00	38.90	57	-10				9.0:1	22mm	9600XX	474	1,P,G
KE230M965	96.50	1.00											9650XX	479	

Optional K1 Rod for M102E23 Series: Part # MBH5866BAGB4-A

EVO 2 M102E25 • 2.5L 16V • Turbo

KE228M955	95.50	Std.											9550XX	398	
KE228M96	96.00	0.50	87.20	149.00	34.10	57	-10				9.0:1	22mm	9600XX	406	1, P
KE228M965	96.50	1.00											9650XX	413	

Optional K1 Rod for M102E25 Series: Part # MBH5866BAGB4-A

Mitsubishi DSM

1st Generation 1988-92 • 6-Bolt

4G63 2.0L Gen 1 • Lancer EVO 1-3/Eclipse/Galant VR-4

Includes .200" wall pin

K559M85	85.00 / 3.346	Std.									8.1		8500XX	324	
K559M855	85.50 / 3.366	.020	3.465	5.906	1.378	47	-17	.042	0	9.015	8.2	S709	8550XX	332	1
K559M86	86.00 / 3.386	.040	88	150	35			1.1	0	229	8.3	21mm	8600XX	340	
K559M865	86.50 / 3.405	.060									8.4		8650XX	348	
K560M85	85.00 / 3.346	Std.									8.9		8500XX	343	
K560M855	85.50 / 3.366	.020	3.465	5.906	1.378	47	-10	.042	0	9.015	9.0	S709	8550XX	349	1
K560M86	86.00 / 3.386	.040	88	150	35			1.1	0	229	9.1	21mm	8600XX	361	
K560M865	86.50 / 3.405	.060									9.2		8650XX	369	

1400HD • 8.5:1 • Includes .225" Wall Tool Steel Pins

K625M85AP	85.00 / 3.346	Std.									8.4		8500XX	341	
K625M855AP	85.50 / 3.366	.020	3.465	5.906	1.378	47	-14	.042	0	9.015	8.5	S721	8550XX	348	1
K625M86AP	86.00 / 3.386	.040	88	150	35			1.1	0	229	8.6	21mm	8600XX	350	
K625M865AP	86.50 / 3.405	.060									8.7		8650XX	357	
K625M87AP	87.00 / 3.425	.080									8.8		8700XX	369	

1400HD • 10.5:1 E85 Series • Includes .225" wall Tool Steel Pins

K662M85AP	85.00 / 3.346	Std.									10.56		8500XX	363	
K662M8525AP	85.25 / 3.356	.010	3.465	5.906	1.378	47	1	.042	0	9.015	10.62	S721	8525XX	367	1
K662M855AP	85.50 / 3.366	.020	88	150	35			1.1	0	229	10.68	21mm	8550XX	370	
K662M86AP	86.00 / 3.386	.040									10.8		8600XX	375	

4G63 2.0L Gen 1 with 100mm 4G64 Stroker Crank

Includes .200" wall pin

K571M85	85.00 / 3.346	Std.									8.5		8500XX	284	
K571M855	85.50 / 3.366	.020	3.937	5.906	1.130	47	-21	.042	.012	9.015	8.6	S709	8550XX	289	1
K571M86	86.00 / 3.386	.040	100	150	28.7			1.1	0.3	229	8.7	21mm	8600XX	296	

Optional K1 Rod for 4G63, 1st Generation Series, Light weight: Part # 032CI16150

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 3 - Optional pin upgrade available. See page 98 for info.
- P - Piston guided rod, washer required.
- G - Only with 2.5L connecting rods

Mitsubishi DSM

2nd Generation 1993-01* 7 Bolt

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
4G63 2.0L Gen 2 • Eclipse & Talon															
<i>Includes .200" wall pin</i>															
K548M85AP	85.00 / 3.346	Std.									8.1		8500XX	335	
K548M8525AP	85.25 / 3.356	.010									8.15		8525XX	337	
K548M855AP	85.50 / 3.366	.020									8.2		8550XX	343	
K548M86AP	86.00 / 3.386	.040	3.465 88	5.906 150	1.378 35	47	-17	.042 1.1	0 0	9.015 229	8.3	S710 22mm	8600XX	352	1
K548M8625AP	86.25 / 3.396	.050									8.35		8625XX	357	
K548M865AP	86.50 / 3.405	.060									8.4		8650XX	353	
K548M87AP	87.00 / 3.425	.080									8.45		8700XX	360	
K595M85AP	85.00 / 3.346	Std.									8.42		8500XX	336	
K595M8525AP	85.25 / 3.356	.010	3.465 88	5.906 150	1.378 35	47	-14	.042 1.1	0 0	9.015 229	8.46	S625 22mm	8525XX		1, 3
K595M855AP	85.50 / 3.366	.020									8.5		8550XX		
K595M86AP	86.00 / 3.386	.040									8.59		8600XX		
K597M85	85.00 / 3.346	Std.									8.9		8500XX	341	
K597M855	85.50 / 3.366	.020	3.465 88	5.906 150	1.378 35	47	-10	.042 1.1	0 0	9.015 229	9.0	S710 22mm	8550XX	345	1
K597M86	86.00 / 3.386	.040									9.1		8600XX	350	
1400HD • Includes .225" wall Tool Steel Pins															
K626M85AP	85.00 / 3.346	Std.									8.45		8500XX	334	
K626M8525AP	85.25 / 3.356	.010									8.5		8525XX	345	
K626M855AP	85.50 / 3.366	.020									8.55		8550XX	341	
K626M86AP	86.00 / 3.386	.040	3.465 88	5.906 150	1.378 35	47	-14	.042 1.1	0 0	9.015 229	8.6	S722 22mm	8600XX	349	1
K626M8625AP	86.25 / 3.396	.050									8.65		8625XX	358	
K626M865AP	86.50 / 3.405	.060									8.7		8650XX		
K626M87AP	87.00 / 3.425	.080									8.8		8700XX	370	
1400HD • Includes .225" wall Tool Steel Pins															
K656M85AP	85.00 / 3.346	Std.									9.63		8500XX	372	
K656M8525AP	85.25 / 3.356	.010									9.68		8525XX		
K656M855AP	85.50 / 3.366	.020	3.465 88	5.906 150	1.378 35	47	-4.5	.042 1.1	0 0	9.015 229	9.74	S722 22mm	8550XX	380	1
K656M86AP	86.00 / 3.386	.040									9.84		8600XX		
K656M865AP	86.50 / 3.405	.060									9.94		8650XX		
K656M87AP	87.00 / 3.425	.080									10.04		8700XX	401	
Optional K1 Rod for 4G63, 2 Series: Part # 032CJ17150 (5.906" / 150mm)															
4G63 2.0L Gen 2, with 156mm Long Rod (Also fits 100mm 4G64 Stroker Crank with stock length rod)															
<i>Includes .200" wall pins</i>															
K674M85AP	85.00 / 3.346	Std.											8500XX		
K674M8525AP	85.25 / 3.356	.010											8525XX		
K674M855AP	85.50 / 3.366	.020											8550XX		
K674M86AP	86.00 / 3.386	.040	3.465 88	6.142 156	1.130 28.7	47	-12	.042 1.1	.011- 0.3-	9.015 229	8.5	S782 22mm	8600XX		1
K674M8625AP	86.25 / 3.396	.050											8625XX		
K674M865AP	86.50 / 3.405	.060											8650XX		
K674M87AP	87.00 / 3.425	.080											8700XX		
K675M85AP	85.00 / 3.346	Std.											8500XX		
K675M8525AP	85.25 / 3.356	.010											8525XX		
K675M855AP	85.50 / 3.366	.020											8550XX		
K675M86AP	86.00 / 3.386	.040	3.465 88	6.142 156	1.130 28.7	47	-4	.042 1.1	.011- 0.3-	9.015 229	9.5	S782 22mm	8600XX		1
K675M8625AP	86.25 / 3.396	.050											8625XX		
K675M865AP	86.50 / 3.405	.060											8650XX		
K675M87AP	87.00 / 3.425	.080											8700XX		
K676M85AP	85.00 / 3.346	Std.											8500XX		
K676M8525AP	85.25 / 3.356	.010											8525XX		
K676M855AP	85.50 / 3.366	.020											8550XX		
K676M86AP	86.00 / 3.386	.040	3.465 88	6.142 156	1.130 28.7	47	+1.9	.042 1.1	.011- 0.3-	9.015 229	10.5:1	S782 22mm	8600XX		1
K676M8625AP	86.25 / 3.396	.050											8625XX		
K676M865AP	86.50 / 3.405	.060											8650XX		
K676M87AP	87.00 / 3.425	.080											8700XX		



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES



Mitsubishi DSM (Con. rod small end 1.000" or less)

Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
4G63 2.0L Gen 2, with 150mm Rod with 100mm Stroker Crank															
<i>Includes .200" wall pins</i>															
K596M85AP	85.00 / 3.346	Std.									8.5		8500XX	297	
K596M8525AP	85.25 / 3.356	.010	3.937	5.906	1.130	47	-21	.042	.011-0.3-	9.015	8.55	S710	8525XX		1
K596M855AP	85.50 / 3.366	.020	100	150	28.7			1.1		229	8.6	22mm	8550XX		
K596M86AP	86.00 / 3.386	.040									8.7		8600XX	316	
K674M85AP	85.00 / 3.346	Std.											8500XX		
K674M8525AP	85.25 / 3.356	.010											8525XX		
K674M855AP	85.50 / 3.366	.020	3.937	5.906	1.130	47	-12	.042	.011-0.3-	9.015	9.7	S782	8550XX		1
K674M86AP	86.00 / 3.386	.040	100	150	28.7			1.1		229		22mm	8600XX		
K674M8625AP	86.25 / 3.396	.050											8625XX		
K674M865AP	86.50 / 3.405	.060											8650XX		
K674M87AP	87.00 / 3.425	.080											8700XX		
K675M85AP	85.00 / 3.346	Std.											8500XX		
K675M8525AP	85.25 / 3.356	.010											8525XX		
K675M855AP	85.50 / 3.366	.020	3.937	5.906	1.130	47	-4	.042	.011-0.3-	9.015	10.8	S782	8550XX	343	1
K675M86AP	86.00 / 3.386	.040	100	150	28.7			1.1		229		22mm	8600XX		
K675M8625AP	86.25 / 3.396	.050											8625XX		
K675M865AP	86.50 / 3.405	.060											8650XX		
K675M87AP	87.00 / 3.425	.080											8700XX		
K676M85AP	85.00 / 3.346	Std.											8500XX		
K676M8525AP	85.25 / 3.356	.010											8525XX		
K676M855AP	85.50 / 3.366	.020	3.937	5.906	1.130	47	+1.9	.042	.011-0.3-	9.015	12	S782	8550XX		1
K676M86AP	86.00 / 3.386	.040	100	150	28.7			1.1		229		22mm	8600XX	348	
K676M8625AP	86.25 / 3.396	.050											8625XX		
K676M865AP	86.50 / 3.405	.060											8650XX		
K676M87AP	87.00 / 3.425	.080											8700XX		
Optional K1 Rod for 4G63 Gen. 2 Series: Part # 032CJ17150 (5.906" / 150mm)															
4G64 DSM • 1990-1999															
<i>4G64 with 4G63 Head (21mm pin) 1988-92</i>															
K564M87	87.00 / 3.425	.020	3.937	5.906	1.378	47	-22	.042	0	9.251	8.9	S624	8700XX	336	1, 3
			100	150	35			1.1	0	235		21mm			
(22mm pin) 1993-05 (Valve pocket compatible with 1999 and later)															
K548M865AP	86.50 / 3.405	Std.	3.937	5.906	1.378	47	-17	.042	0	9.251	9.35	S710	8650XX	353	1
K548M87AP	87.00 / 3.425	.020	100	150	35			1.1	0	235	9.45	22mm	8700XX	360	
(21mm pin) 1988-92 • 1400HD Includes .225" tool steel pins															
K625M865AP	86.50 / 3.405	Std.	3.937	5.906	1.378	47	-14	.042	0	9.251	9.7	S721	8650XX	357	1
K625M87AP	87.00 / 3.425	.020	100	150	35			1.1	0	235	9.8	21mm	8700XX	369	
(22mm pin) 1993-05 • 1400HD Includes .225" wall tool steel pins															
K626M865AP	86.50 / 3.405	Std.	3.937	5.906	1.378	47	-14	.042	0	9.251	9.7	S722	8650XX	356	1
K626M87AP	87.00 / 3.425	.020	100	150	35			1.1	0	235	9.8	22mm	8700XX	369	

Foot Notes (far right column)

- 1 - Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
 3 - Optional pin upgrade available. See page 98 for info.