Toyota	2														
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
3SGTE 2.0	L 16V • C	elica /	MR2	1989-	95										
K615M86AP	86.00 / 3.386	Std.									8.88		8600XX	353	
K615M8625AP	86.25 / 3.396	.010	3.385	5.433	1.378	49	-6	.056	.001-	8.505	8.92	S625	8625XX	356	1, 3
K615M865AP	86.50 / 3.405	.020	86	138	35	45		1.42	0.02-	216	8.96	22mm	8650XX		1, 0
K615M87AP	87.00 / 3.425	.040									9.04		8700XX	374	
3TC 1.8L 1		lla (w	ith 63	cc hea	ad)										
K547M87	87.00 / 3.425	.080	3.070	4.842	1.375	63	-2 FT	.040	.006	7.758	7.44	S625	8700XX	344	3
K547M89	89.00 / 3.504	.160	78	123	34.92			1.00	-0.15	197	7.72	22mm	8900XX	377	
K508M86	86.00 / 3.386	.040	3.070	4.842	1.375	00	00.0	.040	.006	7.758	10.21	S566	8600XX	392	
K508M87 K508M89	87.00 / 3.425 89.00 / 3.504	.080 .160	78	123	34.92	63	20.6	1.00	-0.15	197	10.4 10.77	22mm	8700XX 8900XX	400 406	3
13.5:1 Compr	,	.100									10.77		0900	400	
K686M86AP	86.00 / 3.386	.040									13.5		8600XX		
K686M8625AP	86.25 / 3.396	.050									13.55		8625XX		
K686M865AP	86.50 / 3.405	.060	3.070	4.850	1.367	63	33.5	.040	.006	7.758	13.6	S550	8650XX		1, 3
K686M87AP	87.00 / 3.425	.080	78	123	34.92			1.00	-0.15	197	13.72	22mm	8700XX		,
K686M89AP	89.00 / 3.504	.160									14.2		8900XX		
4AG 1.6L 1	6V • Celic	a / MI	R2												
NOTE: Check p	iston pin size b	efore or	dering (1	985-87 h	as 18mn	n pin, 19	88-89 ha	s 20mm pi	n)						
18mm Pin, 40															
K533M815	81.50 / 3.209	.020	3.031	4.804	1.208			.05	.031-	7.559	10.17 - 11.09	S524	3208XC	290	
K533M82	82.00 / 3.228	.040	77	122	30.68	35-39	5	1.25	0.76-	192	10.25 - 11.8	18mm	3228XC	296	
19mm Pin, 40	32 Alloy	,										,			
K505M815	81.50 / 3.209	.020	3.031	4.804	1.208	35-39	5	.05	.031-	7.559	10.17 - 11.09	S475	3208XC	289	
1000W010	01.307 3.209	.020	77	122	30.68	33-33		1.25	0.76-	192	10.17 - 11.03	19mm	320070	203	
20mm Pin, 40	32 Alloy														
K506M815	81.50 / 3.209	.020	3.031	4.804	1.208	35-39	5	.05	.031-	7.559	10.17 - 11.09	S520	3208XC	287	3
K506M82	82.00 / 3.228	.040	77	122	30.68	00 00		1.02	0.76-	192	10.25 - 11.8	20mm	3228XC	294	
Toyota 4	E-FTE & 5E	E-FE													
4E-FTE															
K687M745AP	74.50 / 2.933	.020	3.047	4.646	1.177	00	0.5.57	.047	.016-	7.362	8.1	S621	2933XC		
K687M75AP	75.00 / 2.953	.040	77.4	118	29.9	39	-2.5 FT	1.2	0.41-	187	8.2	18mm	2953XC		<u></u>
5E-FE															
K687M745AP	74.50 / 2.933	.020	3.425	5.138	1.177			.040	.0035	8.031	9.2	S621	2933XC		
K687M75AP	75.00 / 2.953	.040	87	130.5	29.9	39	-2.5 FT	1.0	.000	204	9.3	18mm	2953XC		
7MGTE 3.0									-						
K613M83	83.00 / 3.268	Std.									9.0		8300XX	317	
K613M835	83.50 / 3.287	.020	3.583	5.988	1.299			.047	.008+	9.070	9.08	S625	8350XX	322	
K613M84	84.00 / 3.307	.040	91	152	33	40	-16	1.2	0.2+	230.5	9.18	22mm	8400XX	327	1,2,3
K613M845	84.50 / 3.327	.060					<u> </u>	<u> </u>			9.28		8450XX	332	
4U-GSE 2.	0L Toyota	GT-8 <u>6</u>	& Sc	ion FF	R-S (al	so FA	20 2.0	L BRZ)						
Gas Ported, .22									,						
· · · · · · · · · · · · · · · · · · ·			3.385	5.091	1.285			.025		8.071		S734			
K684M86AP	3.386 / 86.00	Std.	86	129.3	32.64	39	-16	.64	.0025	205	9.5	22mm	8600XX		1
			+	_							+				
K685M86AP	3.386 / 86.00	Std.	3.385	5.091	1.285	39	-9.5	.025	.0025	8.071	10.5	S734	8600XX		1

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 2 Due to compression height that may protrude above the deck, it is recommended that a 1.00mm thick head gasket is used.
- **3** Optional pin upgrade available. See page 98 for info.



FORGED AUTOMOTIVE RACING PISTONS · SPORT COMPAC

V.A.G.	(Volk	swa	ger	n/Au	ıdi/	Sko	da/	Sea:	t)			N. Control	v		
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
Beetle Typ	e 1, 2, and	3 196	7 and	Up (F	Racing	1)									
K001ESV	94.00 / 3.701	2276 2232 2387 2442	82mm 84mm 86mm 88mm		1.378 35		0 FT					S417 22mm	3701E	397	2
K633M94	94.00/3.701	2276	82mm		1.378 35		0 FT					S417 22mm	9400XX	410	
PY • Polo	G40 1.3L 8	3V • (G-Lad	er											
KE197M75 KE197M755 KE197M76 KE197M77	75.00 75.50 76.00 77.00	Std. 0.50 1.00 2.00	72	122	40.87		-27				8.0:1	20mm	7500XX 7550XX 7600XX 7700XX	280 289 298 307	
AJV • Pol	lo GTI 1.6L	16V •	Turb	0											
KE255M765 KE255M77 KE255M775	76.50 77.00 77.50	Std. 0.50 100	76.50		29.27		-21.3				8.7:1	17mm	7650XX 7700XX 7750XX	240 248 253	
High Compre	ssion														
KE245M765 KE245M77 KE245M775	76.50 77.00 77.50	Std. 0.50 1.00			29.27		7				11.5:1	17mm	7650XX 7700XX 7750XX	261 246 251	
PG • Golf	G60 1.8L 8	3V • 1	Turbo												
KE198M81 KE198M815 KE198M82 KE198M825	81.00 81.50 82.00 82.50	Std. 0.50 1.00 1.50	86.40	136.00	39.50		-16.5	1.65		220.00	8.0:1	S625 22mm	8100XX 8150XX 8200XX 8250XX	355 360 365 375	1, 3
(Optional K1 R	od for	G40 Se	ries: Pa	art # 04	3DS171	136								

Golf/Jetta	1983-92 1.8	3 Liter	⁻ 8V- F	łT, RD	, PF, I	RV, GI	N, GX,	JH EN	GINE (CODES	6	~	<u>_</u>		
KE258M815	81.50 / 3.209	.020			4.000							0000	8150XX	315	
KE258M82	82.00 / 3.228	.040	3.401 86.40	5.669 144	1.266 32.15	32	-12.5	.065 1.65	.025- 0.6-	8.661 220	9.0:1	S623 20mm	8200XX	320	1, 3
KE258M825	82.50 / 3.248	.060	00.40	144	02.10			1.00	0.0	220		20111111	8250XX	325	
K563M81AP	81.00 / 3.189	Std.	3.401	F 000	4 000			005	000	0.004		0000	8100XX	318	
K563M815AP	81.50 / 3.209	.020	86.38	5.669 144	1.288 32.71	32	-7	.065 1.65	.003- 0.08-	8.661 220	10.5-11.0:1	S623 20mm	8150XX	323	1, 3
K563M82AP	82.00 / 3.228	.040		1-1-1	02.71			1.00	0.00	220		20111111	8200XX	329	
RACING USE C	NLY (Note: Pis	tons hav	e postiti	ve deck)											
K512M82	82.00 / 3.228	.040	3.401	5.669	1.319	32	0 FT	.065	.027+	8.661	13.4:1	S553	3228XC	303	1. 2
K512M83	83.00 / 3.268	.080	86.38	144	33.5	32	UFI	1.65	0.69+	220	13.4.1	20mm	3268XC	315	1, 2
	Optional K1 R	od for	1.8L Se	ries: Pa	art # 04	13DQ14	144								

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- 2 Due to compression height that may protrude above the deck, it is recommended that a 1.00mm thick head gasket is used.
- 3 Optional pin upgrade available. See page 98 for info.
- **Q** Oil Squirter modification required

V.A.G	. (Volk	SWa	igei	า/Aเ	ıdi/	Sko	da/	Sea	t)						
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
KR/PL • '	1.8L 16V •	Golf/I	biza	• Turk	00										
KE186M81	81.00	Std.											8100XX	300	
KE186M815 KE186M82	81.50 82.00	0.50	86.40	144.00	32.65	46	-1	1.75	0.15-	220	8.8:1	20mm	8150XX 8200XX	305	1, Q
High Compres		1.00]	ļ		l					0200XX	310	
KE187M81	81.00	Std.											8100XX	325	
KE187M815	81.50	0.50	86.40	144.00	32.65	46	10.5	1.75	0.15-	220	11.0:1	20mm	8150XX	331	1, Q
KE187M82	82.00 82.50	1.00	00.10	111.00	02.00	10	10.0	1.70	0.10	220	11.0.1	20111111	8200XX	336	1, &
KE187M825	1.8L with 2	1.50	indor	hood	. 02	20 mn	a etro	cor a I	Turbo				8250XX	341	
KE200M81	81.00	Std.	muer	lleau	· 52.		1 5010	Kei • I	urbo				8100XX	291	
KE200M815	81.50	0.50	00.00	144.00	00.50	40		4.75	0.40	000	0.54	00	8150XX	296	4.0
KE200M82	82.00	1.00	92.80	144.00	29.50	46	-14	1.75	0.10-	220	8.5:1	20mm	8200XX	301	1, Q
KE200M825	82.50	1.50	1010			00011							8250XX	306	
	Optional K1 F								1>						
	Optional K1 ()		. 40		_	
	998-99 • /	_	A6/S3	3/11/G	oit/Pa	issat/	Octav	ia/Tole	do (200	o and	up use	s 19mm		040	
K563M81AP K563M815AP	81.00 / 3.189 81.50 / 3.209	Std. .020	3.401	5.669	1.288	44	-7	.065	.003-	8.661	8.5	S623	8100XX 8150XX	318	1, 3
K563M82AP	82.00 / 3.228	.040	86.4	144	32.71		,	1.65	0.08-	220	0.0	20mm	8200XX	329	1, 0
1.8T 20V	92.80 mn	1 Stro	ker •	Turbo)										
KE200M81	81.00	Std.											8100XX	291	
KE200M815	81.50	0.50	92.80	144.00	29.50	46	-14	1.75	-0.08	220	8.5:1	20mm	8150XX	296	1, Q
KE200M82 KE200M825	82.00 82.50	1.00											8200XX 8250XX	301	
	Optional K1 F		1.8L Se	ries: P	art # 04	3DQ14	144						0200707	1 000	
	· Optional K1 0							rokers	only)						
	h a ABA 2.0														
K563M81AP	81.00 / 3.189	Std.	3.401	5.669	1.288			.065	.003-	8.661		S623	8100XX	318	
K563M815AP K563M82AP	81.50 / 3.209 82.00 / 3.228	.020	86.4	144	32.71	29	-7	1.65	0.08-	220	11.0	20mm	8150XX 8200XX	323	1, 3
	Optional K1 F		Golf 1	R Liter S	Series:	Part # (043DQ1	4144					020077	329	
	8V • Golf/				501103.	i di c ii	0 T O D Q		_	_	_	_	_	_	
K610M83	83.00 / 3.268	.020	3.654	6.260	1.204			.065	.000	9.291		S624	8300XX	289	
K610M835	83.50 / 3.287	.040	92.8	159	30.58	29	-25	1.65	0	236	9.0	21mm	8350XX	294	1, 3
K609M83	83.00 / 3.268	.020	3.654	6.260	1.204	29	-15	.065	.000	9.291	10.5	S624	8300XX	290	1, 3
K609M835	83.50 / 3.287	.040	92.8	159	30.58			1.65	0	236		21mm	8350XX	294	, -
	with 20V c	-	r nead	a • 11	irbo	ı							0050	004	
KE201M825 KE201M83	82.50 83.00	Std. 0.50	3.654	6.260	1.204	29	-19.4	.065	.000	9.291	8.0:1	.827	8250XX 8300XX	304	1
KE201M835	83.50	1.00	92.8	159	30.58		10.1	1.65	0	236	0.0.1	21mm	8350XX	312	
	Optional K1 F	Rod for	ABA 2.	0L Seri	es: Par	t # 043	DQ1615	9							
	Optional K1 (crank fo	or ABA	2.0L Se	ries: P	art # 04	13BDQ9	28							
9A 2.0L 16	V • Golf/	Jetta '	1990-9	93											
K612M825	82.50 / 3.248	Std.	3.654	5.669	1.172			.065	.007+	8.661		S623	8250XX	275	
K612M83	83.00 / 3.268	.020	92.8	144	29.77	46	-11	1.65	0.18+	220	9.0	20mm	8300XX	283	1,2,3
K612M835 K611M83	83.50 / 3.287 83.00 / 3.268	.040	3.654	5.669	1.172			.065	.007+	8.661		S549	8350XX 8300XX	287 277	
K611M835	83.50 / 3.287	.040	92.8	144	29.77	46	4	1.65	0.18+	220	11.0	20mm	8350XX	288	1,2,3



FORGED AUTOMOTIVE RACING PISTONS • SPORT COMPACT SERIES

9A 2.0L with 20V cylinder head KE200M825 82.50 / 3.248 Std. 3.654 5.669 1.161 4.29.50 46 -14 1.85 0.08 220 8.5:1 20mm 8250XX 306 Optional K1 Rod for 1.8L Series: Part # 043DQ14144 ABF 2.0L 16V • Golf/Ibiza/A4/Octavia • Turbo KE186M825 82.50 Std. 83.50 1.00 0.50 92.80 159.00 30.60 48 -11 1.65 236 8.5:1 21mm 8300XX 300 1.8E180M835 83.50 1.00 1.50 Std. 82.50	Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod	Comp	Head	Dome	Gasket	Deck	Block	Comp.	Pin Part #	Ring #	Gram	Foot
CRE200M825 82.50 / 3.248 Std. 3.354 5.669 1.161 44 29.50 46 -1.14 1.65 0.08 2.20 8.5:1 20mm 8250XX 308 Machine					Lgtn.	nt.	ccs	DISI	THKNESS	Clearnce	nt.	Katio	(included)	(included)		Note
Companies Comp	9A Z.UL W	ith 20V Cyli	naeri		5 660	1 161			065	003	9 661					
### ABF 2.0L 16V + Golf/Ibiza/A4/Octavia • Turbo #### Turbo ### 1800	KE200M825	82.50 / 3.248	Std.	1		!	46	-14	1	:		8.5:1	20mm	8250XX	306	1
KE158M825 82.90 Std. KE168M835 83.00 0.50 92.80 159.00 30.60 48 -11 1.65 236 8.5:1 21mm 8500X 205 850XX 305 1.00 850XX 305 1.0		Optional K1 R	od for	1.8L Se	ries: P	art # 04	3DQ14	144								
KE188M83 83.00 0.50 83.50 1.00 92.80 159.00 30.60 48 -11 1.65 236 8.5:1 21mm 8300XX 300 1, KE188M84 84.00 1.50 83.50	ABF 2.0L	16V • Golf	/lbiza	/A4/O	ctavia	• Tu	rbo									
KE188M835	KE188M825	82.50	Std.											8250XX	295	
Standard Compression	KE188M83	83.00	!	92.80	159 00	30.60	48	_11	1.65		236	8 5:1	21mm	8300XX	300	1, 0
Standard Compression KE190M825	KE188M835			32.00	100.00	00.00	40		1.00		200	0.0.1	2			1, 0
KE190M832			1.50											8400XX	310	
KE190M83		· · · · · · · · · · · · · · · · · · ·	Ctd	1	1			1	1					0050VV	250	
KE190M835		1	1												1	
KE190M84		i	i	92.80	159.00	30.60	48	4	1.65		236	10.5:1	21mm		i	1, (
High Compression KE290M83		1													!	
KE290M83 83.00 1.00 92.80 159.00 30.60 48 8 1.65 236 11.8:1 21mm 8300XX 264 AS300XX 304 AS300XX 304 AS300XX 304 AS300XX 304 AS300XX 304 AS300XX 308 1, AS300XX 304 AS300XX 308 1, AS300XX AS300XX			1.00						l .					0 1007(7)		
KE200M835 83.50 1.00 83.50 X 271 ABF 2.0L with 20V cylinder head • Turbo KE201M825 82.50 Sid. 30.90 48 -19.4 1.65 236 8.0:1 21mm 8250XX 304 1.85 236 8.0:1 21mm 8250XX 304 1.2 1.85 236 8.0:1 21mm 8250XX 304 1.2 1.85 236 8.0:1 21mm 8350XX 304 1.2 1.85 236 8.0:1 21mm 8350XX 304 1.2 1.85 236 8.0:1 21mm 8350XX 304 1.2 1.85 220 7.2:1 20mm 8160XX 200 8.1 8.1 8.1 8.1 8.1 8.1 <	KE290M83	1	0.50		150.00		- 10					44.0.4		8300XX	264	
KE201M825 82.50 Std. 30.90 48 -19.4 1.65 236 8.0:1 21mm 8250XX 304 1.05 236 8.0:1 21mm 8250XX 304 1.0 KE201M835 83.50 1.00 50.50 8350XX 308 1.0 8350XX 308 1.0 8350XX 308 1.0 8350XX 302 1.0 8350XX 312 1.0 8350XX 312 1.0 8350XX 302 1.0 8350XX 312 1.0 8150XX 220 7.2:1 20mm 8150XX 283 4.2 1.0 8150XX 320 4.0 1.0 8.0 1.0 8.10 8.10 8.10 8.10 8.10 8.10 8.10	KE290M835	83.50	1.00	92.80	159.00	30.60	48	8	1.65		236	11.8:1	21mm	8350XX	271	
Name	ABF 2.0L wit	h 20V cylinder	head	• Turbo)											
RE201M835 83.50 1.00 8350XX 312		1	1													
Optional K1 Rod for ABF 2.0L Series: Part # 043BDQ928 Audi RS2 2.2L 20V 5 cylinder • Engine Code: 3B/RR/AAN/ABY/ADU Turbo, Slipper piston, May require oil squirter modification KE222M81 81.00 Std. KE222M81 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 283 8200XX 289 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 309 8300XX 302 14igh Performance Turbo, Full Round piston, No oil squirter modification required KE322M81 81.00 Std. KE322M815 81.50 0.50 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 309 8300XX 319 000 1.00 100 100 100 100 100 100 100 10		1	1			30.90	48	-19.4	1.65		236	8.0:1	21mm		1	1, (
Optional K1 Crank ABF 2.0L Series: Part # 043BDQ928 Audi RS2 2.2L 20V 5 cylinder • Engine Code: 3B/RR/AAN/ABY/ADU Turbo, Slipper piston, May require oil squirter modification KE222M81				ADE O	OL O and		1 # 0 4 0 1	004045						8350XX	312	
Audi RS2 2.2L 20V 5 cylinder • Engine Code: 3B/RR/AAN/ABY/ADU Turbo, Slipper piston, May require oil squirter modification KE222M81 81.00 Std. KE222M82 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 283 8200XX 289 8200XX 302 High Performance Turbo, Full Round piston, No oil squirter modification required KE322M81 81.00 Std. KE322M81 81.50 0.50 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 314 820XX 319 Coptional K1 Rod for Audi RS Series: Part # 043DP14144 VR5 2.3L 20V • Toledo/Golf/Bora/Passat/Octavia • Engine Code AQN/AZX • Turbo KE203M81 81.00 Std. KE203M81 81.50 0.50 82.00 1.00 90.20 164.00 42.80 39 -28 1.22 1 8.5:1 20mm 8150XX 8150XX 8200XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8200XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8200XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8200XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8200XX 1, KE196M81 81.50 0.50 82.00 1.00 810XX 8200XX 1, KE196M81 81.00 Std. KE196M81 81.00 Std. KE196M82 82.00 1.00 810XX 8200XX 1, KE196M81 81.00 Std. 82.00 1.00 810XX 8200XX 820XX 820X									9							
Turbo, Slipper piston, May require oil squirter modification KE222M81 81.00 Std. KE222M82 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 283 8200XX 302															_	
KE222M81 81.00 Std. 81.50 0.50 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8100XX 280 1,850XX 283 1,850XX 302 1,850XX 283 1,850XX 302 1,850XX 283 1,850XX 302 1,850XX 302 1,850XX 200 1,00 200 1,864 -21 1,65 220 7,2:1 20mm 8100XX 309 1,852 220 7,2:1 20mm 8100XX 309 2,852 1,853 220 7,2:1 20mm 8100XX 309 300XX 310 309 2,21 1,853 220 7,2:1 20mm 8150XX 309 300XX 310 300XX 300XX 300XX	Audi RS2	2.2L 20V 5	cylind	der •	Engin	e Coc	le: 3B	/RR/A	AN/AB	Y/ADII						
KE222M815 KE22ZM82 81.50 82.00 0.50 1.00 86.40 80.00 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 8200XX 283 289 1, 8200XX 283 289 1, 8200XX 283 300XX 1, 8200XX 283 300XX 1, 8200XX 283 300XX 1, 8200XX 20mm 8150XX 8100XX 283 300XX 1, 300 1, 8200XX 1, 8100XX 309 8150XX 1, 8200XX 1	Turbo, Slippe	er piston, May	require	nil en	_					11/100						
KE222M82 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8200XX 289 1, KE222M83 High Performance Turbo, Full Round piston, No oil squirter modification required KE322M81 81.00 Std. 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8100XX 309 309 8150XX 314 8200XX 319 8150XX 314 8200XX 319 8200XX 319 8150XX 319 8200XX 8200XX 319 8200XX 8200XX 8200XX 8200XX 420XX 820XX 420XX	KE222M81			on squ	uirter m	odifica	tion			11/100						l.
KE22ZM82 82.00 1.00 8200XX 289 KE22ZM83 83.00 2.00 8300XX 302 High Performance Turbo, Full Round piston, No oil squirter modification required KE32ZM81 81.00 Std. 81.00XX 309 KE32ZM815 81.50 0.50 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 314 KE32ZM82 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 314 KE322M82 82.00 1.00 Std. 8200XX 319 200XX 319 Optional K1 Rod for Audi RS Series: Part # 043DP14144 VR5 2.3L 20V • Toledo/Golf/Bora/Passat/Octavia • Engine Code AQN/AZX • Turbo KE203M81 81.50 0.50 90.20 164.00 42.80 39 -28 1.22 1 8.5:1 20mm 8100XX 8200XX 1, KE196M81 81.50 0.50 90.20 <td></td> <td>81.00</td> <td>Std.</td> <td>011 341</td> <td>uirter m</td> <td>odifica</td> <td>tion</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td>8100XX</td> <td>280</td> <td></td>		81.00	Std.	011 341	uirter m	odifica	tion							8100XX	280	
High Performance Turbo, Full Round piston, No oil squirter modification required		81.50	0.50					-21			220	7 2·1	20mm	8150XX	283	1 (
KE322M81 81.00 Std. 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8100XX 309 KE322M82 82.00 1.00 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 314 Optional K1 Rod for Audi RS Series: Part # 043DP14144 VR52.3L 20V • Toledo/Golf/Bora/Passat/Octavia • Engine Code AQN/AZX • Turbo KE203M81 81.00 Std. 81.50 0.50 8150XX 8150XX 8150XX 8150XX 8150XX 8200XX 1, KE203M82 82.00 1.00 90.20 164.00 42.80 39 -28 1.22 1 8.5:1 20mm 8150XX 8200XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8100XX 8200XX 1, KE196M82 81.50 0.50 90.20	KE222M82	81.50 82.00	0.50 1.00					-21			220	7.2:1	20mm	8150XX 8200XX	283 289	1, (
KE322M815 81.50 0.50 86.40 144.00 32.80 46 -21 1.65 220 7.2:1 20mm 8150XX 314 8200XX 319 Optional K1 Rod for Audi RS Series: Part # 043DP14144 VR5 2.3L 20V • Toledo/Golf/Bora/Passat/Octavia • Engine Code AQN/AZX • Turbo KE203M81 81.00 Std. 81.00 X 8100XX 8100XX 85:1 20mm 8150XX 8150XX 1, KE203M82 82.00 1.00 90.20 164.00 42.80 39 -28 1.22 1 8.5:1 20mm 8150XX 8200XX 1, KE196M81 81.00 Std. 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, KE196M81 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, Colspan="8">KE196M81 81.50 0.	KE222M82 KE222M83	81.50 82.00 83.00	0.50 1.00 2.00	86.40	144.00	32.80	46		1.65		220	7.2:1	20mm	8150XX 8200XX	283 289	1, (
Name		81.50 82.00 83.00 nance Turbo, F	0.50 1.00 2.00 ull Ro u	86.40	144.00	32.80	46		1.65		220	7.2:1	20mm	8150XX 8200XX 8300XX	283 289 302	1, 0
Optional K1 Rod for Audi RS Series: Part # 043DP14144 VR5 2.3L 20V • Toledo/Golf/Bora/Passat/Octavia • Engine Code AQN/AZX • Turbo KE203M81	KE222M82 KE222M83 High Perforn KE322M81	81.50 82.00 83.00 nance Turbo, F	0.50 1.00 2.00 Full Rou	86.40 and pis	144.00 ton, No	32.80 oil squ	46 irter m	odificat	1.65 ion requ					8150XX 8200XX 8300XX	283 289 302 309	
KE203M81 81.00 Std. 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 81.50XX 81.50XX 82.00XX 1, KE196M81 81.00 Std. Std. 81.00 Std. 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 1, KE196M815 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, KE196M82 82.00 1.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8	KE222M82 KE222M83 High Perforn KE322M81 KE322M815	81.50 82.00 83.00 nance Turbo, F	0.50 1.00 2.00 Full Rou Std. 0.50	86.40 and pis	144.00 ton, No	32.80 oil squ	46 irter m	odificat	1.65 ion requ					8150XX 8200XX 8300XX 8100XX 8150XX	283 289 302 309 314	1, (
KE203M81 81.00 Std. 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 81.50XX 81.50XX 82.00XX 1, KE196M81 81.00 Std. Std. 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 81.00XX 1, KE196M815 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, KE196M82 82.00 1.00 1.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 81.00X 80.01 21mm 8100XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX	KE222M82 KE222M83 High Perforn KE322M81 KE322M815 KE322M82	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00	0.50 1.00 2.00 Full Rou Std. 0.50 1.00	86.40 and pist	144.00 ton, No	32.80 oil squ 32.80	46 irter m e 46	odificat	1.65 ion requ					8150XX 8200XX 8300XX 8100XX 8150XX	283 289 302 309 314	
KE203M815 81.50 0.50 90.20 164.00 42.80 39 -28 1.22 1 8.5:1 20mm 8150XX 8200XX 8200XX 8200XX 8200XX 1, KE196M81 81.00 Std. KE196M815 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8100XX 8100XX 8100XX 8100XX 8200XX 1, KE196M82 82.00 1.00 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 8100XX 8200XX 1, Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 303 <td>KE222M82 KE222M83 High Perforn KE322M81 KE322M815 KE322M82</td> <td>81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R</td> <td>0.50 1.00 2.00 Full Rou Std. 0.50 1.00</td> <td>86.40 and pist 86.40 Audi R</td> <td>144.00 ton, No 144.00 S Serie</td> <td>32.80 oil squ 32.80 s: Part</td> <td>46 irter m 46 # 043D</td> <td>odificat -21 P14144</td> <td>1.65 ion requ 1.65</td> <td>ired</td> <td>220</td> <td>7.2:1</td> <td>20mm</td> <td>8150XX 8200XX 8300XX 8100XX 8150XX</td> <td>283 289 302 309 314</td> <td></td>	KE222M82 KE222M83 High Perforn KE322M81 KE322M815 KE322M82	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R	0.50 1.00 2.00 Full Rou Std. 0.50 1.00	86.40 and pist 86.40 Audi R	144.00 ton, No 144.00 S Serie	32.80 oil squ 32.80 s: Part	46 irter m 46 # 043D	odificat -21 P14144	1.65 ion requ 1.65	ired	220	7.2:1	20mm	8150XX 8200XX 8300XX 8100XX 8150XX	283 289 302 309 314	
KE203M82 82.00 1.00 90.20 164.00 42.80 39 -28 1.22 1 High compression (stock is 10.0:1) 1, KE196M81 81.00 Std. 81.00X 81.00XX 8100XX 8100XX 1, KE196M82 82.00 1.00 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 81.00X 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309	KE222M82 KE222M83 High Perforn KE322M81 KE322M815 KE322M82	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole	0.50 1.00 2.00 Full Rou Std. 0.50 1.00 Cod for	86.40 and pist 86.40 Audi R	144.00 ton, No 144.00 S Serie	32.80 oil squ 32.80 s: Part	46 irter m 46 # 043D	odificat -21 P14144	1.65 ion requ 1.65	ired	220	7.2:1	20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX	283 289 302 309 314	
KE196M81 81.00 Std. 81.00XX 81.00XX 81.00XX 81.00XX 11.5:1 20mm 8100XX 1,00	KE222M82 KE222M83 High Perforn KE322M81 KE322M82 VR5 2.3L KE203M81	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Toles 81.00	0.50 1.00 2.00 Std. 0.50 1.00 cod for Std.	86.40 86.40 Audi R	144.00 ton, No 144.00 S Serie	32.80 oil squ 32.80 s: Part sat/O	46 irter ma 46 # 043D ctavia	-21 P14144	1.65 ion requ	ired	220	7.2:1 X • Tur	20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX	283 289 302 309 314	1
KE196M815 81.50 0.50 90.20 164.00 42.80 39 -8.2 1.22 1 11.5:1 20mm 8150XX 1, Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 81.00X 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309 -8	KE222M82 KE222M83 High Perforn KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50	0.50 1.00 2.00 Std. 0.50 1.00 Std. O.50 Std. 0.50	86.40 86.40 Audi R	144.00 ton, No 144.00 S Serie	32.80 oil squ 32.80 s: Part sat/O	46 irter ma 46 # 043D ctavia	-21 P14144	1.65 ion requ	ired	220	7.2:1 X • Tur	20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8150XX	283 289 302 309 314	1
KE196M82 82.00 1.00 8200XX Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES Turbo KE212M81 81.00 Std. 8100XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309	KE222M82 KE222M83 High Perforn KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50	0.50 1.00 2.00 Std. 0.50 1.00 Std. O.50 Std. 0.50	86.40 86.40 Audi R	144.00 ton, No 144.00 S Serie	32.80 oil squ 32.80 s: Part sat/O	46 irter ma 46 # 043D ctavia	-21 P14144	1.65 ion requ	ired	220	7.2:1 X • Tur 8.5:1	20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8150XX 8200XX	283 289 302 309 314	
Optional K1 Rod for VR5 2.3L Series: Part # 043DR14164 Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. 81.00 Std. 81.00X 30.38 81.00X 30.3 81.00X 30.3 81.00XX 30.3 81.00XX 30.3 81.00XX 30.3 81.00XX 30.9 81.00XX 30.0	KE222M82 KE222M83 High Perforn KE322M81 KE322M815 KE322M82 VR5 2.3L KE203M81 KE203M815 KE203M82 KE196M81	81.50 82.00 83.00 nance Turbo, F 81.50 82.00 Optional K1 R 20V • Toles 81.00 81.50 82.00	0.50 1.00 2.00 Std. 0.50 1.00 Cod for do/Go Std. 0.50 1.00	86.40 86.40 Audi R: 90.20	144.00 144.00 S Serie 7a/Pas 164.00	32.80 oil squ 32.80 s: Part sat/O 42.80	46 # 043D ctavia	-21 P14144 • Er	1.65 ion requ 1.65 gine C 1.22	ode AC	220	7.2:1 X • Tur 8.5:1 High comp	20mm 20mm 20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8150XX 8200XX 8150XX 8200XX 84 is 10.0:1)	283 289 302 309 314	1, [
Audi S4/RS4 2.7L TT 30V V6 • Engine code: AGB/ASJ/AZR/AJK/ARE/AZA/AZB/BES • Turbo KE212M81 81.00 Std. Std. 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309	KE222M82 KE222M83 High Perforn KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815 KE203M82 KE196M81 KE196M815	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50 82.00	0.50 1.00 2.00 Std. 0.50 1.00 Cod for do/Go Std. 0.50 1.00	86.40 86.40 Audi R: 90.20	144.00 144.00 S Serie 7a/Pas 164.00	32.80 oil squ 32.80 s: Part sat/O 42.80	46 # 043D ctavia	-21 P14144 • Er	1.65 ion requ 1.65 gine C 1.22	ode AC	220	7.2:1 X • Tur 8.5:1 High comp	20mm 20mm 20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8 is 10.0:1) 8100XX 8150XX	283 289 302 309 314	1,
KE212M81 81.00 Std. 8100XX 303 KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309	KE222M82 KE222M83 High Perforn KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815 KE203M82 KE196M81 KE196M815 KE196M82	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50 82.00	0.50 1.00 2.00 Std. 0.50 1.00 Cod for do/Go Std. 0.50 1.00 Std. 0.50 1.00	86.40 86.40 Audi R 90.20	144.00 144.00 S Serie 164.00	32.80 oil squ 32.80 s: Part sat/O 42.80	46 # 043D ctavia 39	-21 P14144 • Er -28	1.65 ion requ 1.65 gine C 1.22	ode AC	220	7.2:1 X • Tur 8.5:1 High comp	20mm 20mm 20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8 is 10.0:1) 8100XX 8150XX	283 289 302 309 314	1,
KE212M815 81.50 0.50 86.40 154.00 30.86 42.50 -8 1.22 228 8.0:1 21mm 8150XX 309	KE222M82 KE222M83 High Perform KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M81 KE203M82 KE196M81 KE196M815 KE196M82	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50 82.00 81.50 82.00 Optional K1 R	0.50 1.00 2.00 Std. 0.50 1.00 Cod for do/Go Std. 0.50 1.00 Std. 0.50 1.00 Std. 0.50 1.00 Cod for	86.40 86.40 Audi R: 90.20 90.20	144.00 144.00 144.00 S Serie ra/Pas 164.00 164.00	32.80 oil squ 32.80 s: Part sat/O 42.80 42.80 es: Part	46 # 043D ctavia 39 39 # 043I	-21 P14144 • Er -28 -8.2 DR1416	1.65 ion requ 1.65 gine C 1.22 1.22	ode AC	220 QN/AZ	7.2:1 X • Tur 8.5:1 High comp 11.5:1	20mm 20mm 20mm 20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX	283 289 302 309 314	1,1
	KE222M82 KE222M83 High Perform KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815 KE203M82 KE196M81 KE196M81 KE196M82 Audi S4/R	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50 82.00 81.50 82.00 Optional K1 R 854 2.7L TT	0.50 1.00 2.00 Std. 0.50 1.00 Od for do/Go Std. 0.50 1.00	86.40 86.40 Audi R: 90.20 90.20	144.00 144.00 144.00 S Serie ra/Pas 164.00 164.00	32.80 oil squ 32.80 s: Part sat/O 42.80 42.80 es: Part	46 # 043D ctavia 39 39 # 043I	-21 P14144 • Er -28 -8.2 DR1416	1.65 ion requ 1.65 gine C 1.22 1.22	ode AC	220 QN/AZ	7.2:1 X • Tur 8.5:1 High comp 11.5:1	20mm 20mm 20mm 20mm	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX	283 289 302 309 314	1
	KE222M82 KE222M83 High Perform KE322M81 KE322M82 VR5 2.3L KE203M81 KE203M815 KE203M82 KE196M81 KE196M815 KE196M815 KE196M82 Audi S4/R KE212M81	81.50 82.00 83.00 nance Turbo, F 81.00 81.50 82.00 Optional K1 R 20V • Tole 81.00 81.50 82.00 81.50 82.00 Optional K1 R 82.00	0.50 1.00 2.00 Std. 0.50 1.00 do/Go Std. 0.50 1.00 Std. 0.50 1.00 Std. 0.50 1.00 Std. 0.50 1.00 Std. Std. 0.50 1.00 Std. Std. Std. Std. Std. Std. Std. Std.	86.40 86.40 Audi R: 90.20 90.20 VR5 2.: V6 •	144.00 144.00 S Serie 164.00 164.00 BL Serie	32.80 oil squ 32.80 s: Part sat/O 42.80 42.80 es: Part e cod	46 # 043D ctavia 39 39 t # 043B e: AG	-21 P14144 P14144 -28 -8.2 -8.2 -8.2	1.65 ion requ 1.65 1.22 1.22 4 /AZR/A	ode AC	220 QN/AZ	7.2:1 X • Tur 8.5:1 High comp 11.5:1	20mm 20mm 20mm ression (stoc	8150XX 8200XX 8300XX 8100XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8200XX 8150XX 8150XX 8150XX 8150XX	283 289 302 309 314 319	1, 1

V.A.G	. (Volk	swa	igei	า/Aเ	ıdi/	Sko	da/	Sea	<i>t)</i>						
Kit Part #	Bore mm / Inch	Over Sizes	Stroke	Rod Lgth.	Comp Ht.	Head cc's	Dome Dish	Gasket Thkness	Deck Clearnce	Block Ht.	Comp. Ratio	Pin Part # (included)	Ring # (included)	Gram	Foot Notes
VR6 2.8L	12V • 1992	-99 A	AA												
K608M82 K608M825	82.00 / 3.228 82.50 / 3.248	.040	3.552	6.457	1.275	25	-26.2	.065		9.527	9.0	S623	8200XX 8250XX	278 283	1, 3
K608M83 K607M82	83.00 / 3.268 82.00 / 3.228	.080	90.22	164	32.38			1.65		242		20mm	8300XX 8200XX	288	., -
K607M825 K607M83	82.50 / 3.248 83.00 / 3.268	.060	3.552 90.22	6.457 164	1.275 32.38	25	-17.3	.065 1.65		9.527 242	10.5	S623 20mm	8250XX 8300XX	307 311	1, 3
	Optional K1 R	od for	VR6 2.8	BL Serie	s: Par	t # 043[DR1416	4 (84mn	n bore oi	nly)					
VR6 2.8L	24V • Engi	ne co	de: A	MV/AC	QP/AU	E/AYL	_/BDE	• Turl	00						
KE191M81 KE191M815 KE191M82	81.00 81.50 82.00	Std. 0.50 1.00	3.552 90.22	6.457 164	1.267 32.18	39	-15.5	.048 1.22	.027 .68	9.527 242	8.3:1	.787 20mm	8100XX 8150XX 8200XX	370	1, B
	Optional K1 R	od for	VR6 2.8	BL Serie	es: Par	t # 043E	DR1416	4 (84mn	n bore oi	nly)					
Volvo															
	3L 20V • 8	50			_	_	_	_	_						
KE155M81 KE155M8125	81.00 81.25	Std. 0.50											8100XX 8125XX	339	
KE155M815 KE155M82	81.50 82.00	0.50	90	139.50	35.90	51	-10				8.5:1	23mm	8150XX 8200XX	347 355	1
	Optional K1 R	od for	B52341	Series	: Part #	# 044D\	N21140								
B230ET, F	T, GT 2.3L	8V •	740/94	40 • T	Turbo										
KE206M96 KE206M965 KE206M97 *	96.00 96.50 97.00	Std. 0.50 1.00	80.00	152.00	39.60	45.4	-14				8.0:1	23mm	9600XX 9650XX 3819XH	540 554 563	1, P
KE200W97	Optional K1 R		B230 S	eries: F	Part # 0	44DV21	1152						3019711	303	
B234F 2.3	L 16V • 94														
KE207M96 KE207M965	96.00 96.50	Std. 0.50	80	152.00	39.60	83.60	-18				8.5:1	23mm	9600XS 9650XS	458 468	1, P
KE207M97*	97.00	1.00				0.4.50.4							3819XS	473	
	Optional K1 R - 8V • 240/				Part #	044DV	21152								
KE208M96	96.00	Std.	Turb	J				l					9600XX	593	
KE208M965 KE208M97 *	96.50 97.00	0.50	80	145	46.38	83.60	-14				8.0:1	24mm	9650XX 3819XH	601	1, P
	Optional K1 R	od for	B23A S	eries: I	Part # M	E-VH5	708BP <i>A</i>	ABB4-A							
*Critical bore s	ize when used in	high po	wer aplic	ations											
B5254+B5	5252 2.5L 20)V • ;	S60/V	70											
KE227M83 KE227M835	83.00 83.50	Std. 0.50	93.20	143.00	30.50	51	-13			220	9.0:1	23mm	8300XX 8350XX	335 340	1
KE227M84	84.00 Optional K1 R	1.00	B525.S	eries: F	Part # 0	44DW2	1143						8400XX	345	
	Optional KI K	ou lui	D323 3	спсэ. г	art#U	T4D W2	1140								

Foot Notes (far right column)

- 1 Most Wiseco Pistons have offset pins. (Pins must be offset, same as OEM, for quietest operation).
- **3** Optional pin upgrade available. See page 98 for info.
- **B** Build to order.
- **P** Piston guided rod, washer required.
- **Q** Oil Squirter modification required