# Electrically Controlled Steerable Catheter



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#### **Initial Statement of Problem**

Catheters are limited in precision and degrees of motion because of their reliance on mechanical movements. These limitations lead to extended procedure times.

## **Background & Motivation**

- Atrial fibrillation is the most common arrhythmia in adults, effecting nearly 2 million people, requiring catheter ablation. [4]
- Manual and robotic catheterization procedures are emerging more in a clinical setting as they're able to minimize procedure time and improve patient outcomes. [5]
- Project aims at developing an electronically steerable catheter to be utilized in minimally invasive procedures to combat cardiac arrhythmias, a growing epidemic in the United States.

#### **Population**

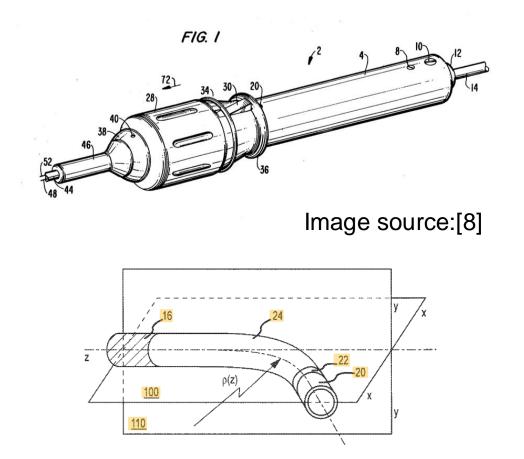
- Surgeons decrease fatigue and increased precision
- Patients improved outcomes through higher precision catheters and shorter procedural times

## **Insights about Problem**

- Current cost of automated catheter systems in \$1.2 \$1.5 million [1]
- Heart disease is the number one cause of death in the United States [2]
- Catheter design should have tactile feedback to avoid dissection of artery origins [3]
- Kinking catheters pose problems that increase procedure time [3]
- The catheter might be pulled out when the electronic motors pull the tendons of the catheter [3]
- No parts of current catheters are reusable for sterility reasons [3]

## **Prior Art**

A wide range of steerable catheter designs exists on the market possessing numerous actuation mechanisms and feature sets. Although generally purpose-built for a single procedure type, mechanically actuated catheters will fall under one of the following types, each with its own advantages:



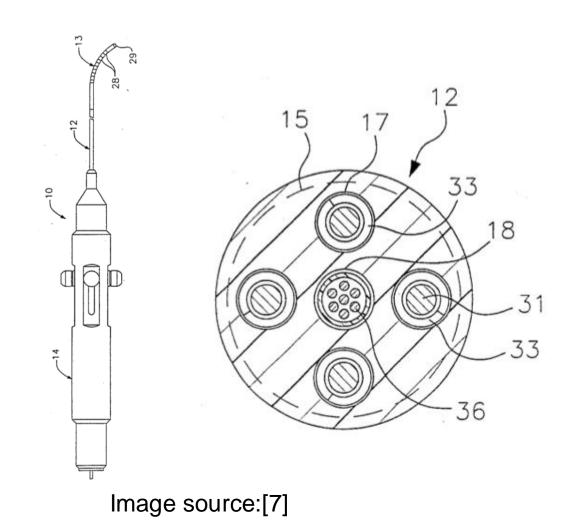
## Unidirectional/Bi-directional catheter

- Uses 1-2 pull-wires to deflect tip
- Movement is limited to a fixed plane
- Fewer pull-wires allows for single single-handed operation
- Catheter must be rotated manually to achieve full range of motion, which increases procedure time and error.

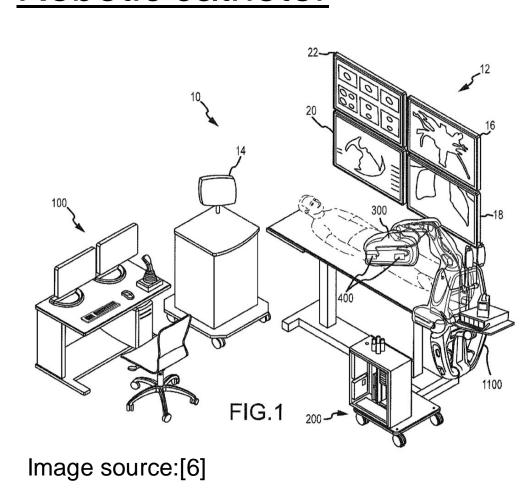
Image source:[9]

#### 4-way catheter

- Uses 4 pull-wires to deflect tip
- Wider range of motion afforded
- One-handed operation sacrificed as two actuation mechanisms are needed; assistance is often needed
- Range of motion still limited relative to electronic control



## Robotic catheter



- Uses 4+ pull-wires to deflect tip
- Electronic control of a greater number of pull-wires allows for very accurate motion
- Remote control allows physician to avoid routine radiation exposure
- Cost is significantly higher

#### **Need Statement**

A way to improve the usability and actuation of steerable catheters controlled by surgeons to increase surgical accuracy and decrease procedural time.

## **Functional Requirements**

| Functional Requirements                                   | Design Parameters  | Analysis   | References   |  |  |  |
|---|--|--|--|--|--|--|
| Affordable  | Ability to attach to existing catheters, low cost motors, low cost computer.               | Attachment to other catheters eliminates need to produce more than just the handle. Cost of use per year, compare against competitors values and non-electronic catheters. | https://www.advisory.co<br>m/research/service-line-<br>strategy-advisor/the-<br>pipeline/2013/robotic-<br>pci-is-it-worth-the-cost |  |  |  |
| Electronically Controlled                                 | Arduino, motors, power source to pull tendons.   | Requirement from the mentors and the company.  | Interview with mentors.  |  |  |  |
| Ability to attach to catheter                             | Use standardized attachments based on company, Easy modifiable catheter attachment design. | Test attachment with general catheters. Catheter design will be such that it can change slightly.  | Trials using various existing catheters.  Mentors Lexi Leggat, Jesse Haworth, Jessica Kloehn.                                      |  |  |  |
| One-handed use  | Multiple axis controller, ergonomic handle.  | Overall consensus from surveys and physician's opinions.   | Physicians   |  |  |  |
| Contour catheter to different turns/angles with precision | Multiple axis control, current multiple tendon catheter designs.                           | Measure precision against angles with current designs.   | Physicians specified what wires they currently use and angles they desire.   |  |  |  |
| Waterproof  | Sealed casing, mechanical input must not have an opening associated with it.               | Testing in aquaeous scenarios.   | Cycle testing and team verification.   |  |  |  |
| Sterile   | Ability to attach to catheter with cover over it, Ability to sterilize between procedures. | Comply with ISO 11737-2:2009.  | https://www.iso.org/obp/ui/#iso:std:iso:11737:- 2:ed-2:v1:en   |  |  |  |

# **Anticipated Engineering Skills and Tools**

- Electrical safety tests in aqueous conditions
- Fatigue testing on handle to catheter attachment
- Angle precision and repeatability experiments
- CAD Model for handle design (Creo)
- Arduino programming for motor movement

#### Milestones

|           | Week of:                                 | Sep<br>09 | Sep<br>16 | Sep<br>23 | Sep<br>30 | Oct<br>07 | Oct<br>14 | Oct<br>21 | Oct<br>28 | Nov<br>04 | Nov<br>11 | Nov<br>18 | Nov<br>25 | Dec<br>02 | Dec<br>09 | Dec<br>16 |
|-----------|--|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|-----------|
|           |  |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
| Identify  | Identify Problem                         |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Develop Need<br>Statement                |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Identify Functional Requirements         |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
| Invent    | Research/Develop<br>Strategies           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Select Best Strategy                     |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Brainstorm/Develop<br>Concepts           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Select Top 3 Concepts                    |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Prove Best Concept                       |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Prove Concept to<br>Mentors              |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
| Implement | Determine Materials Needed for Prototype |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Develop Prototype                        |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |
|           | Test Prototype                           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |           |

#### **Potential Needs/Wish List**

- Several existing steerable catheters with varying designs to visualize its size in a clinical setting
- Arduino Nano
- Stepper motors
- Lithium-Ion battery
- Access Medical Murray R&D laboratory to validate test methods and develop new critical design intents

## **References**

[1] Magellan is quick and good for complex ops. (2012, September 4). Retrieved from

https://healthcare-in-europe.com/en/news/magellan-is-quick-good-for-complex-ops.html.

[2] Heron, M. (2018, July 26). Deaths: Leading Causes for 2016. National Vital Statistics Reports, 67(6). Retrieved from https://www.cdc.gov/nchs/fastats/leading-causes-of-death.htm [3] Interview with three surgeons from the lowa Heart Center at Mercy Hospital [4] Rojas, F., & Valderrábano, M. (2013). Effect of Age on Outcomes of Catheter Ablation of Atrial Fibrillation. Journal of atrial fibrillation, 6(1), 886. doi:10.4022/jafib.886 [5] Ali, A., Plettenburg, D. H., & Breedveld, P. (2016, February 4). Steerable Catheters in Cardiology: Classifying Steerability and Assessing Future Challenges. Retrieved from

[6] M. Kirschenman and T. Tegg, "Robotic Catheter Device Cartridge," U.S. Patent 0 132 950 A1, May 17, 2018 [7] Japanese Patent 4 194 691 B2, October 3, 2008 [8] R. Nitzsche, "Tip Deflectable Steerable Catheter," U.S. Patent 5 190 050 A, Mar. 02, 1993

[9] X. Guo et al., "Deflectable catheter with distal deflectable segment," WO Patent 2009/085470 A1, Jul. 9, 2009.