

---

# AN957 Demonstration ReadMe for MCLV-48V-300W Inverter Board with dsPIC33CK256MP508 Motor Control DIM (MPLAB® X IDE)

---

## 1. INTRODUCTION

This document describes the setup requirements for running the Sensored BLDC/PMSM Motor Control Algorithm, which is AN957 “Sensored BLDC Motor Control” using a MCLV-48V-300W Inverter Board and dsPIC33CK256MP508 Motor Control Dual In-line Module (DIM).

## 2. SUGGESTED DEMONSTRATION REQUIREMENTS

### 2.1. Motor Control Application Firmware Required for the Demonstration

To clone or download this application firmware from Github, go to the [main page of this repository](#) and then click Clone button to clone this repository or download as zip file.

**Note:**

In this document, hereinafter this firmware package is referred as firmware.

### 2.2. Software Tools Used for Testing the firmware

- MPLAB® X IDE v5.50
- DFP: dsPIC33CK-MP\_DFP v1.6.176
- MPLAB® XC16 Compiler v1.70
- MPLAB® X IDE Plugin: X2C-Scope v1.3.0

**Note:**

The software used for testing the firmware prior to release is listed above. It is recommended to use the version listed above or later versions for building the firmware.

### 2.3. Hardware Tools Required for the Demonstration

- MCLV-48V-300W Inverter Board (EV18H47A)
- dsPIC33CK256MP508 Motor Control DIM (EV62P66A)
- 24V Power Supply ([AC002013](#))
- 24V 3-Phase Brushless DC Motor ([AC300020](#))

**Note:**

All items listed under this section [Hardware Tools Required for the Demonstration](#) are available at [microchip DIRECT](#).

### 3. HARDWARE SETUP

This section describes the hardware setup needed for the demonstration.

- Motor currents are amplified on the MCLV-48V-300W Inverter Board; it can also be amplified by the amplifiers internal to the dsPIC33CK256MP508 on the DIM. By default, the firmware and DIM are configured to sample and convert internal amplifier outputs ('internal Op-Amp configuration'), measuring the motor currents needed for implementing FOC.

The Table-1 summarizes the resistors to be populated and removed to convert the DIM from internal Op-Amp configuration to external Op-Amp configuration or vice versa.

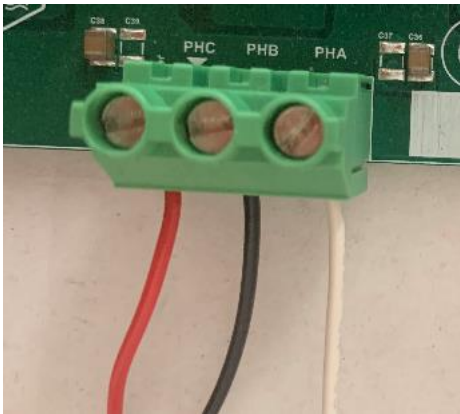
| Table-1: SELECTION BETWEEN EXTERNAL AND INTERNAL AMPLIFIER OUTPUTS |  |                |                           |                |   |
|--|--|----------------|---------------------------|----------------|---|
| Current Signal   | Internal Amplifier Output                |                | External Amplifier Output |                | Firmware setting  |
|  | Jumper Resistor (0R) Settings on the DIM |                |                           |                |   |
|  | Populate                                 | Remove         | Populate                  | Remove         |   |
| Phase Current<br>IA or IA_EXT                                      | R9                                       | R6             | R6                        | R9             | <ul style="list-style-type: none"><li>Configure and enable amplifiers in internal Op-Amp configuration.</li><li>Ensure to disable the internal amplifiers in external Op-Amp configuration.</li></ul> |
| Phase Current<br>IB or IB_EXT                                      | R29                                      | R25            | R25                       | R29            |   |
| Bus Current<br>IBUS or IBUS_EXT                                    | R14                                      | R10, R7 and R5 | R10                       | R14, R7 and R5 |   |

- Insert the dsPIC33CK256MP508 Motor Control DIM into the DIM Interface Connector J8 provided on the MCLV-48V-300W Inverter Board. Make sure the DIM is placed correctly and oriented before going ahead.



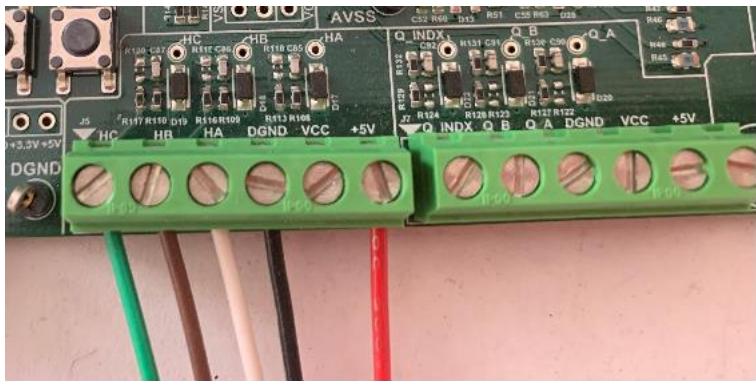
- Connect the three phase wires from the motor to PHA, PHB & PHC terminals of connector J4, provided on the MCLV-48V-300W Inverter Board. as mentioned in the below table.

| MCLV<br>Board<br>(J4 connector) | Hurst075 Motor                               |
|---------------------------------|--|
|                                 | Winding Terminals (Color as per image below) |
| PHC                             | Red  |
| PHB                             | Black  |
| PHA                             | White  |

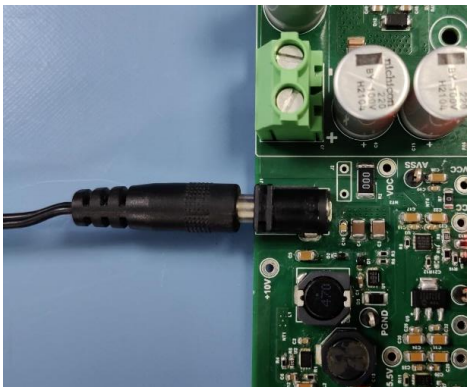


4. Connect the hall sensors from the motor to HA, HB and HC terminals of connector J5, provided on the MCLV-48V-300W Inverter Board as mentioned in the below table.

| MCLV2 Board<br>(J5 connector) | Hurst075 Motor                               |
|-------------------------------|--|
|                               | Hall Terminals<br>(Color as per image above) |
| 5V                            | Red  |
| GND                           | Black  |
| HA                            | White  |
| HB                            | Brown  |
| HC                            | Green  |



5. Plug in the 24V power supply to connector J1 provided on the MCLV-48V-300W Inverter

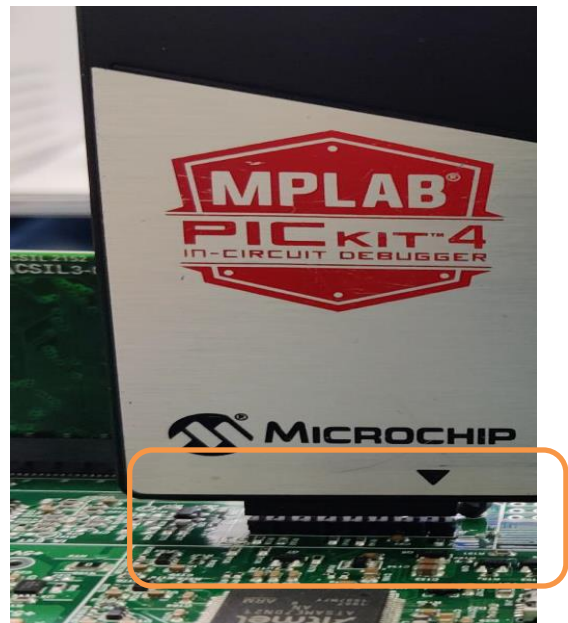
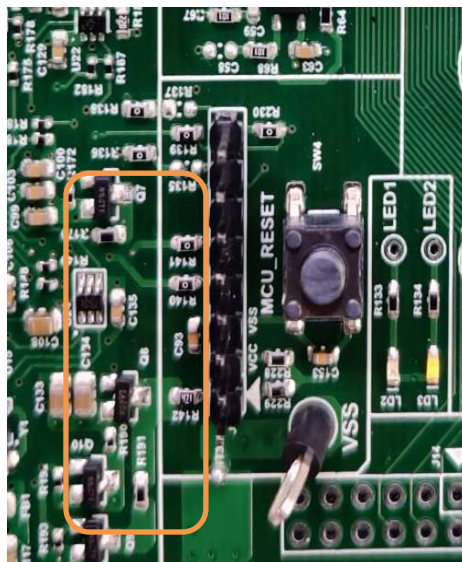


Board. Alternatively, the Inverter Board can also be powered through Connector J3.

- The board has an onboard programmer 'PICKit™ On Board (PKoBv4)' which can be used for programming or debugging the dsPIC33CK256MP508. To use an on-board programmer, connect a micro-USB cable between Host PC and Connector J16 provided on the MCLV-48V-300W Inverter Board.



- Alternatively, the device can also be programmed using the programmer/debugger (MPLAB® PICKit™ 4 In-Circuit Debugger - PG164140) by interfacing it through connector J9 of the MCLV-48V-300W Inverter Board as shown below. Ensure that the programmer is oriented correctly before proceeding.



## 4. SOFTWARE SETUP AND RUN

### 4.1. Setup: MPLAB X IDE and MPLAB XC16 Compiler

Install MPLAB X IDE and MPLAB XC16 Compiler versions that support the device dsPIC33CK256MP508 and PKoBv4. The MPLAB X IDE, MPLAB XC16 Compiler, and X2C-Scope plug-in used for testing the firmware are mentioned in the [Motor Control Application Firmware Required for the Demonstration](#) section. To get help on

- MPLAB X IDE installation, refer to [link](#)
- MPLAB XC16 Compiler installation steps, refer to [link](#)

If MPLAB IDE v8 or earlier is already installed on your computer, then run the MPLAB driver switcher (It is installed when MPLAB®X IDE is installed) to switch from MPLAB IDE v8 drivers to MPLAB X IDE drivers. If you have Windows 8 or 10, you must run MPLAB driver switcher in 'Administrator Mode.' To run the Device Driver Switcher GUI application as administrator,

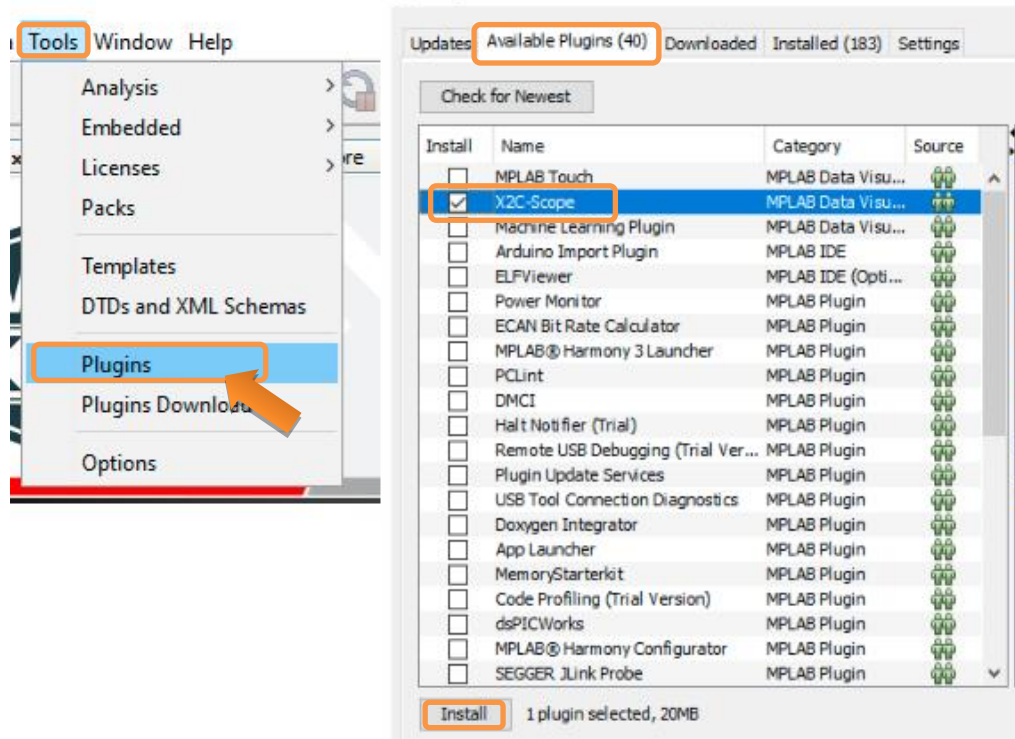


right-click on the executable (or desktop icon) and select 'Run as Administrator. For more details, refer to MPLAB X IDE help topic *"Before You Begin: Install the USB Device Drivers (For Hardware Tools): USB Driver Installation for Windows Operating Systems."*

### 4.2. Setup: X2C-SCOPE

X2C-Scope is an MPLAB X IDE plugin that allows a developer to interact with an application while the application program is running. X2C-Scope enables you to read, write, and plot global variables in real-time. It communicates with the target using the UART. To use X2C-Scope, the plugin must be installed:

- In MPLAB X IDE, select *Tools->Plugins* and click on the Available Plugins tab.
- Select X2C-Scope plug-in by checking its check box and clicking Install.
- Look for tool X2C-Scope under *Tools->Embedded*.



## 5. BASIC DEMONSTRATION

### 5.1. Firmware Description

The firmware version needed for the demonstration is mentioned under the [Motor Control Application Firmware Required for the Demonstration](#) section.

This firmware is implemented to work on Microchip's 16-bit Digital signal controller (dsPIC® DSC) dsPIC33CK256MP508. For more information, see the *dsPIC33CK256MP508 Family datasheet (DS70005349)*.

The Motor Control Demo application uses a push button to start or stop the motor and a potentiometer to vary the speed of the motor. This Motor Control Demo Application configures and uses peripherals like PWM, ADC, UART, etc.

For more details refer Microchip Application note AN957 "Sensored BLDC Motor Control" available at [Microchip website](#).

**Note:**

The project may not build correctly in Windows OS if the Maximum path length of any source file in the project is more than 260 characters. In case the absolute path is exceeding or nearing maximum length, do any (or both) of the following:

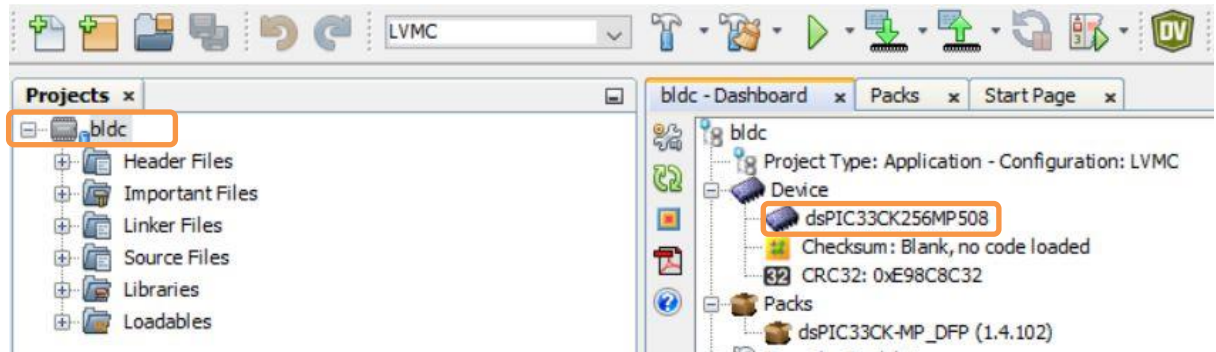
- Shorten the directory name containing the firmware used in this demonstration. If you renamed the directory, consider the new name while reading the instructions provided in the upcoming sections of the document.
- Place firmware in a location such that the total path length of each file included in the projects does not exceed the Maximum Path length specified.

Refer to MPLAB X IDE help topic *"Path, File, and Folder Name Restrictions"* for details.

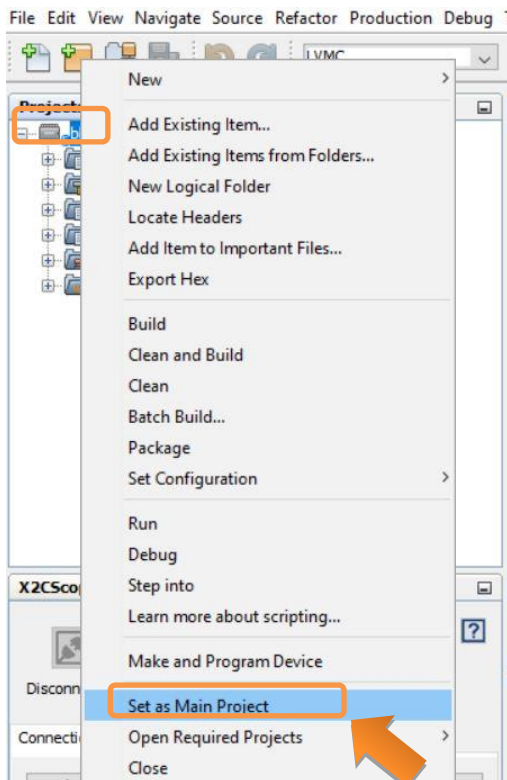
### 5.2. Basic Demonstration

Follow the below instructions step by step, to set up and run the motor control demo application:

1. Start MPLAB X IDE and open (File>Open Project) the project `bldc.X` with device selection `dsPIC33CK256MP508`.



2. Set the project `bldc.X` as the main project by right-clicking on the project name and selecting "Set as Main Project" as shown. The project "**bldc**" will then appear in bold.



1. Open `bldc_main.h` (under `bldc.X` -> `headerfiles`) in the project `bldc.X` and ensure any one of the modes of operation is defined. The user may choose any one of the available modes i.e. `OPENLOOP`, `SPEED_PI_CLOSEDLOOP`, and `CURRENT_PI_CLOSEDLOOP`. (Ensure only one is selected at a time)

```
74 #undef OPENLOOP
75
76 #undef SPEED_PI_CLOSEDLOOP
77
78 #define CURRENT_PI_CLOSEDLOOP
79
```

- When internal amplifiers are used for current amplification (referred to as '**internal Op-Amp configuration**'), then **define** the macro '**INTERNAL\_OPAMP\_CONFIG**' .

```
#define INTERNAL_OPAMP_CONFIG
```

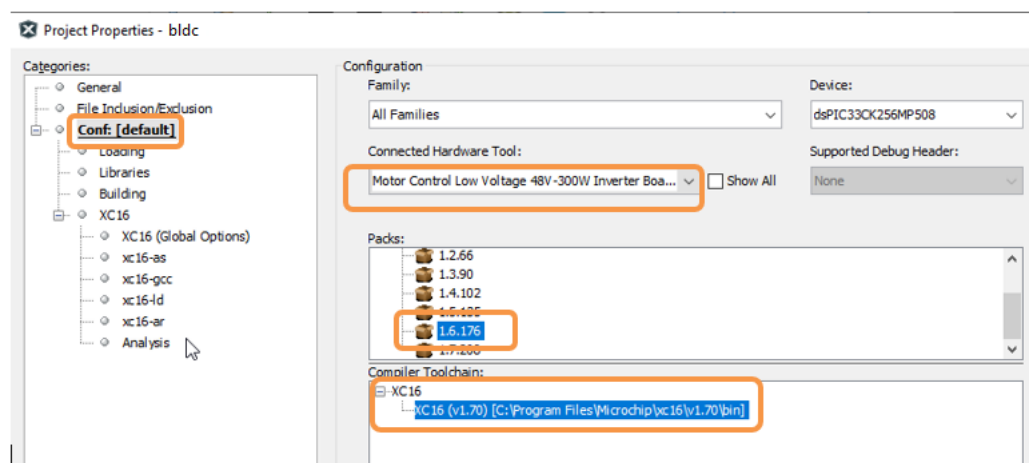
Otherwise, if external amplifiers are used for current amplification (referred to as '**external Op-Amp configuration**'), then **undefine** the macro '**INTERNAL\_OPAMP\_CONFIG**' in `userparams.h`

```
#undef INTERNAL_OPAMP_CONFIG
```

2. Right-click on the project `bldc.X` and select "Properties" to open its Project Properties Dialog. Click the "Conf: [default]" category to reveal the general project configuration information. The development tools used for testing the firmware are listed in the section [2.2 Software Tools Used for Testing the firmware](#).

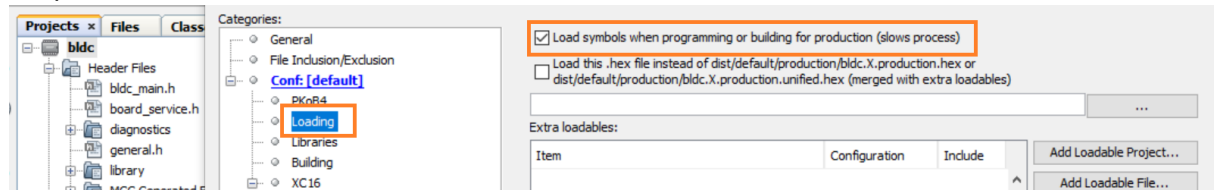
In the '**Conf-default**' category window:

- Select the specific Compiler Toolchain from the available list of compilers. Please ensure MPLAB® XC16 Compiler supports the device `dsPIC33CK256MP508`. In this case, "XC16(v1.70)" is selected.
- Select the Hardware Tool to be used for programming and debugging.
- Select the specific Device Family Pack (DFP) from the available list of Packs. In this case, "dsPIC33CK-MP\_DFP 1.6.176" is selected.
- After selecting Hardware Tool and Compiler Toolchain, click the button **Apply**

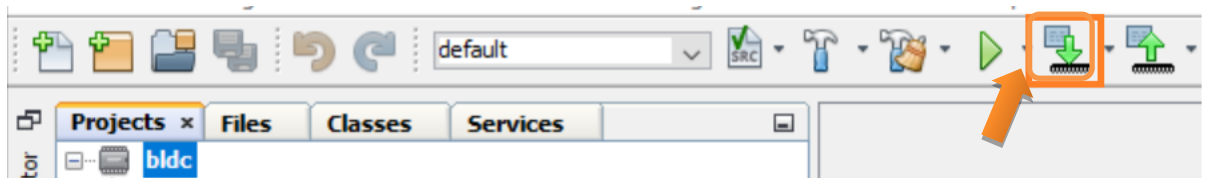




3. Ensure that the checkbox “**Load symbols when programming or building for production (slows process)**” is checked, which is under the “Loading” category of the Project Properties window.



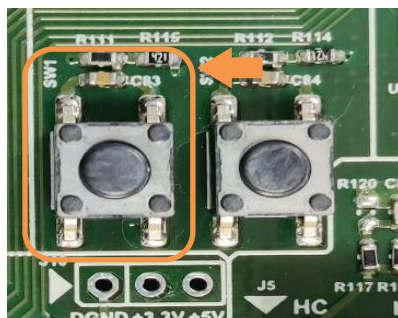
4. To build the project (in this case, *pmsm.X*) and program the device dsPIC33CK256MP508, click “**Make and Program Device Main project**” on the toolbar



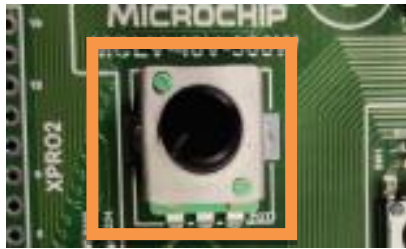
5. If the device is successfully programmed, LD2 (‘LED1’) will be turned ON, indicating that the dsPIC® DSC is enabled.



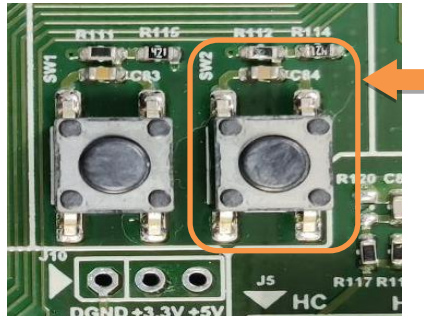
6. Run or stop the motor by pressing the push button SW1. The motor should start spinning smoothly in one direction in the ‘Normal Speed Range’. Ensure that the motor is spinning smoothly without any vibration. The LED LD3 (‘LED2’) is turned ON to show the button is pressed to start the motor



7. The motor speed can be varied using the potentiometer (‘POT1’).



8. To reverse the direction of rotation, press the push button **SW2**..



9. Press the push button **SW1** to stop the motor.

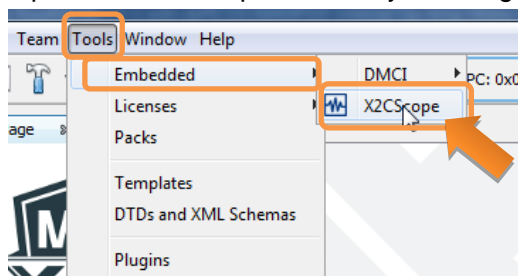
**Note:**

The macro definitions `MAX_MOTORSPEED`, `MAX_MOTORCURRENT`, `POLEPAIRS`, `SECTOR` and `MAX_BOARDCURRENT` are specified in `bldc_main.h` file included in the project `bldc.X`. The definitions `MAX_MOTORSPEED` and `MAX_MOTORCURRENT` are defined as per the specification provided by the Motor manufacturer. *Exceeding manufacturer specification may lead to damage to the motor or (and) the board*

### 5.3. Data visualization through X2C-Scope plug-in of MPLABX

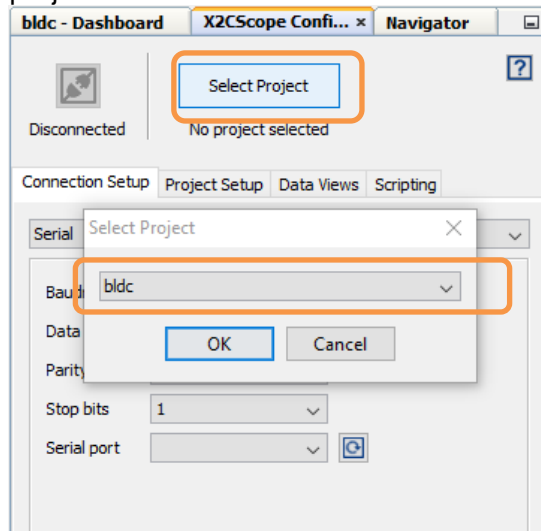
X2C-Scope is a third-party plug-in for MPLAB X, which helps in real-time diagnostics. The application firmware comes with the initialization needed to interface controller with the host PC to enable data visualization through X2C-Scope plug-in.

1. Ensure X2C-Scope plug-in is installed. For more information on how to set up a plug-in, refer to <https://microchipdeveloper.com/mplabx:tools-plugins-available>
2. To establish serial communication with the host PC, connect a micro-USB cable between the host PC and the MCLV-48V-300W Inverter Board (connector J16). This interface is also used for programming.
3. Ensure the application is configured and running as described under section [5.2 Basic Demonstration](#) by following steps 1 through 11.
4. Open the X2C-Scope window by selecting **Tools>Embedded>X2CScope**.

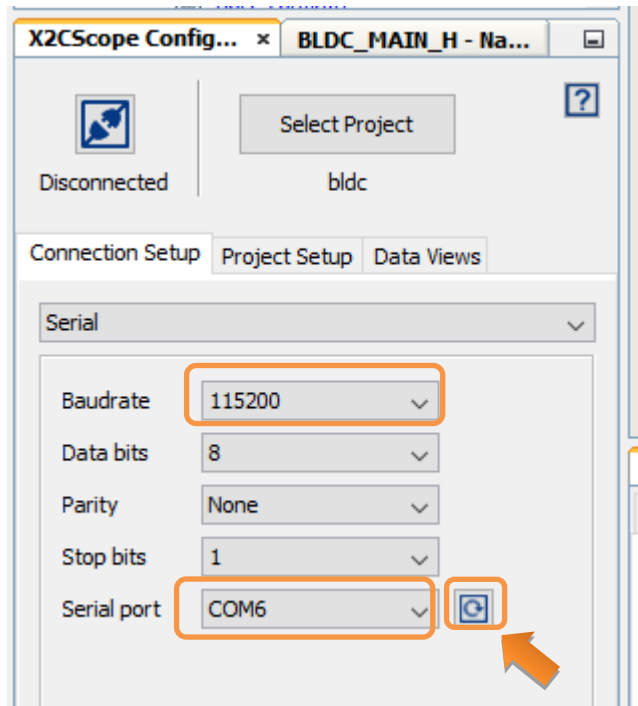


5. In the X2C-Scope Configuration window, using the “**Select Project**” menu, select ‘**bldc**’

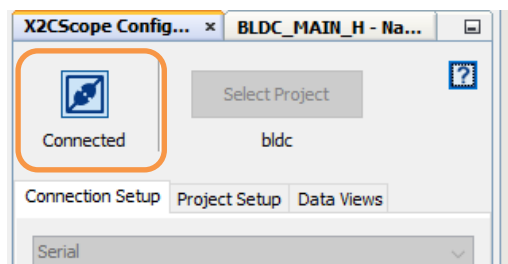
project as shown.



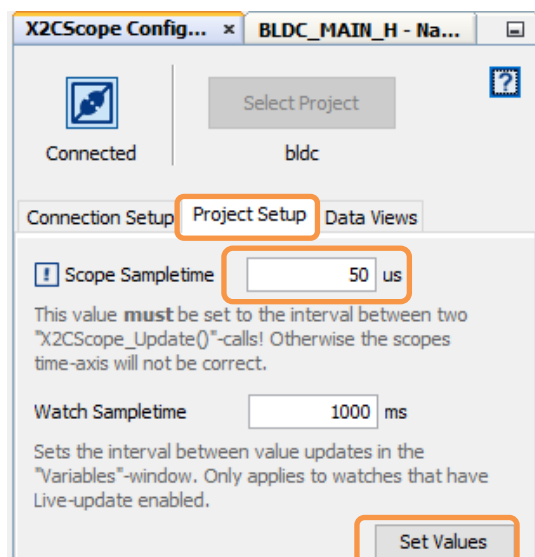
- Serial communication needs to be set up, as shown in the following figure. Ensure the communication baud rate is set to 115200 as configured in the application firmware. The COM port used depends on the system settings. The `refresh` button lists the available COM Ports. Select the COM Port as per the connection.



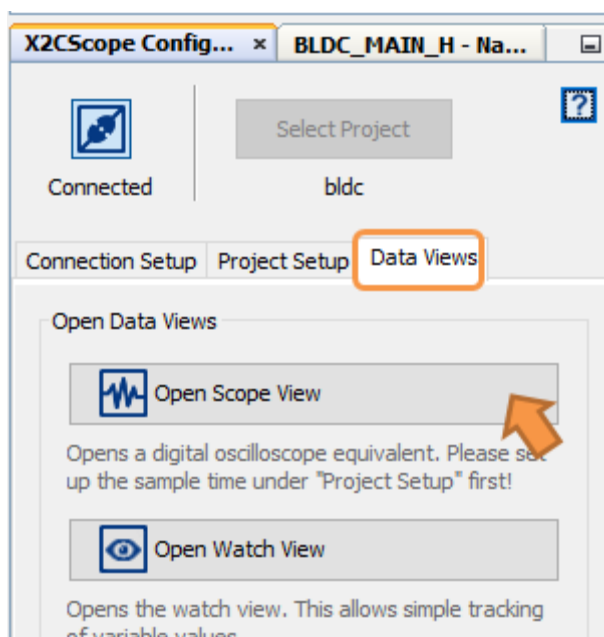
- Once the COM port is detected, click on “Disconnected” and turn to “Connected”, to establish a serial communication between Host PC and the board.



- Set the “Project Setup” as shown below and click “Set Values.” Set Scope sample time as the interval at which `X2CScopeUpdate()` is called. In this application, it is every 50 $\mu$ s.

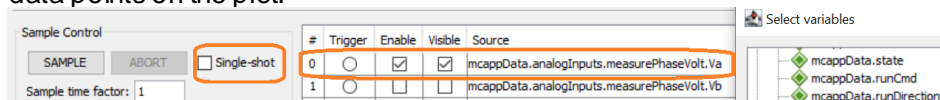


9. Click on 'Open Scope View' (under sub-window "Data Views"); this opens 'Scope Window'



10. In this window, select the variables that need to be watched. To do this, click on the source against each channel, a window "Select Variables" opens on the screen. From the available list, the required variable can be chosen. Ensure checkboxes "Enable" & "Visible" are checked for the variables to be plotted.

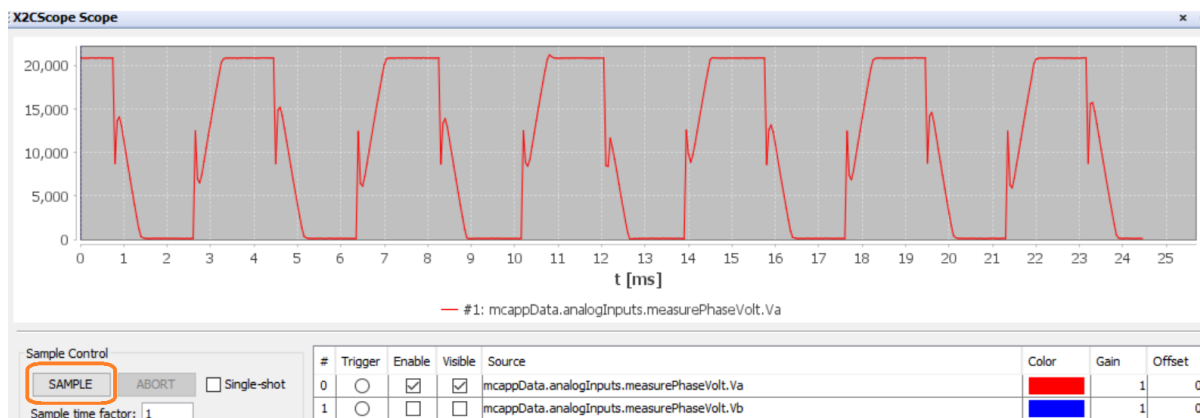
To view data plots continuously, uncheck Single-shot. When Single-shot is checked, it captures the data once and stops. The Sample time factor value multiplied with Sample time decides the time difference between any two consecutive data points on the plot.



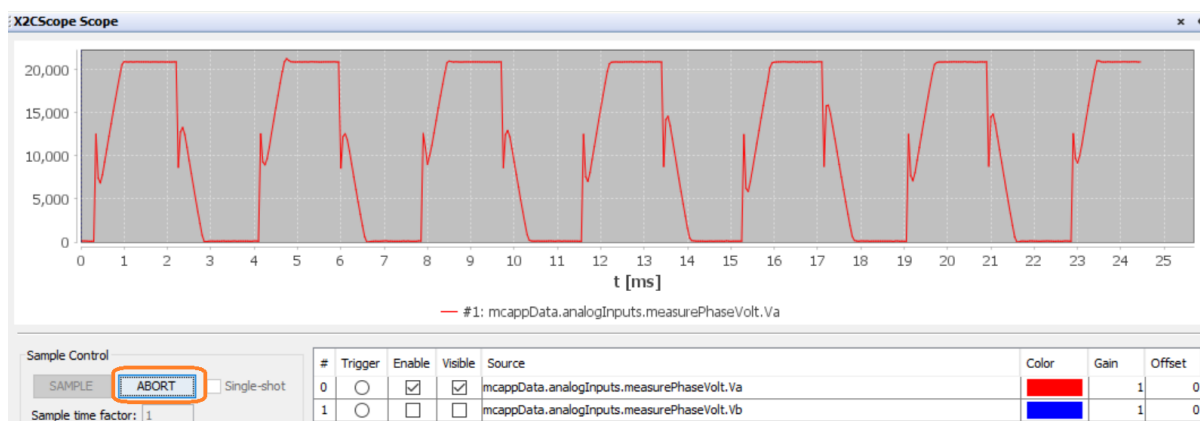
11. Click on SAMPLE, then the X2C-Scope window plots variables in real-time, which updates automatically.



## AN957 Demonstration ReadMe: MCLV-48V-300W Inverter Board



12. Click on ABORT to stop.



### 6. REFERENCES:

For more information, refer to the following documents or links.

1. AN957 Application Note “Sensored BLDC Motor Control Using dsPIC30F2010” MCLV-48V-300W Inverter Board User’s Guide
2. AN1017 Application Note “Sinusoidal Control of PMSM Motors with dsPIC30F / dsPIC33F/ dsPIC33E DSC”
3. dsPIC33CK256MP508 Family datasheet (DS70005349).
4. Family Reference manuals (FRM) of dsPIC33CK256MP508 family
5. MPLAB® X IDE User’s Guide (DS50002027) or MPLAB® X IDE help
6. [MPLAB® X IDE installation](#)
7. [MPLAB® XC16 Compiler installation](#)