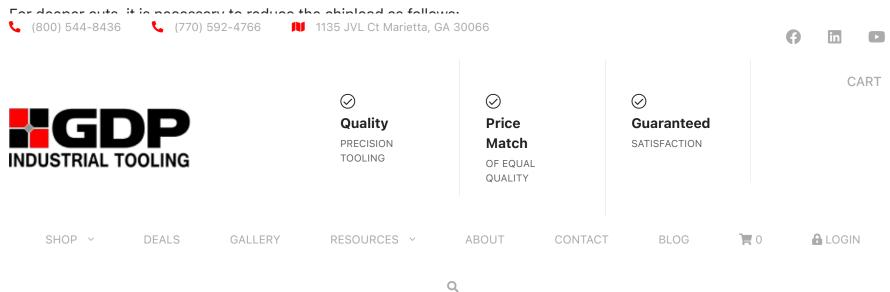
## Chipload Calculator

## **Target Area**

Below are the suggested chip load ranges based on material being machined and tool diameter. This calculator should be used as a starting reference range only for shank tools and is based on **cutting depth being equal to cutting diameter** of the tool.



Search **Tool Diameter** Hardwood Softwood/Plywood **MDF/Particle Board ▼** Soft Plastic **Hard Plastic** 1/2" & up .019"-.021" .021"-.023" .025"-.027" .012"-.016 .010"-.012" 3/8" .020"-.023" .015"-.018" .018"-.020" .010"-.012" .008"-.010" .011"-.013" 1/4" .013"-.016 .007"-.010 .006"-.009" .009"-.011"

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1/8"

.003"-.005"

.004"-.006"

.004"-.007

.003"-.006

.002"-.004"

## Calculate Chip Load



Your Chipload 0.017

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