$$0.1557 \times 10^1 = 0.1557 \times 10^1$$
$$0.4381 \times 10 - 1 = 0.004381 \times 10^1$$
$$= 0.160081101$$

$$\text{in-rounding} \rightarrow 0.1601 \times 10^1$$
$$\text{chopping} \rightarrow 0.1601 \times 10^1$$