

RC - AK PLUS

Accessori anti effrazione - *Anti burglary hardware*

- » Manuale di lavorazioni e assemblaggio
Machinings & assembling manual

REVISIONI / UPDATES

La tabella sotto riportata elenca le ultime modifiche apportate al catalogo.
Eventuali aggiornamenti saranno pubblicati sul sito web.
Scansiona o clicca il QR code per consultare l'ultima versione.

*The below index show the latest revisions.
Any updates will be published on the website.
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| VERSIONE VERSION | REVISIONE REVISION | DATA DATE | DESCRIZIONE DESCRIPTION | PAGINA PAGE |
|---------------------|-----------------------|--------------|---------------------------------------|--|
| 1 | A | 14.02.2025 | Prima emissione <i>First issue</i> | Intero manuale <i>Complete manual</i> |



ULTIMA REVISIONE
LATEST UPDATE

INDICE

| DESCRIZIONE DESCRIPTION | PAGINA PAGE |
|--|----------------|
| Specifiche tecniche Specification | 9.01 |
| Accessori Accessories | 9.02 |
| Indicazioni generali General guidelines | 9.03 |
| Anta ribalta - 130 kg o 180 kg (HD) <i>Turn & Tilt windows - 130 kg or 180 kg (HD)</i> | 9.11 |
| Anta - 130 kg o 180 kg (HD) <i>Turn only windows 130 kg or 180 kg (HD)</i> | 9.21 |
| Anta secondaria - 130 kg o 180 kg (HD) <i>Turn only secondary sash - 130 kg or 180 kg (HD)</i> | 9.31 |
| Anta ribalta - 100 kg o 150 kg <i>Turn & Tilt windows - 100 kg or 150 kg</i> | 9.41 |
| Anta - 100 kg o 150 kg <i>Turn only windows - 100 kg or 150 kg</i> | 9.51 |
| Anta secondaria - 100 kg o 150 kg <i>Turn only secondary sash - 100 kg or 150 kg</i> | 9.61 |

PER GLI ACCESSORI DI SISTEMA, RIFERIRSI AI CATALOGHI TECNICI DELLE SERIE UTILIZZATE
FOR SYSTEM ACCESSORIES, REFER TO THE TECHNICAL CATALOGS OF THE SERIES USED

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SPECIFICHE TECNICHE TECHNICAL SPECIFICATIONS

Il presente documento costituisce un'appendice del manuale di installazione della ferramenta aK⁺ e riporta le istruzioni di montaggio dei dispositivi opzionali antieffrazione per le finestre AluK.

Il corretto montaggio delle apparecchiature, l'impiego di vetri con caratteristiche appropriate e adeguatamente sigillati ai profili, unitamente all'efficace fissaggio a muro dei telai, consente di ottenere infissi con la classe di resistenza all'effrazione riportata nei certificati di sistema.

Nella fattispecie, al momento sono realizzabili le seguenti tipologie costruttive:

Classe di resistenza: RC 2 / 2N
 Serie: C67K, C77K
 Tipologia: finestra anta/ribalta; anta-anta/ribalta;
 finestra ad anta singola; finestra a 2 ante
 Tipo di ferramenta: cerniere visibili 130 kg e 180 kg;
 cerniere nascoste 100 kg e 150 kg.

Le applicazioni su finestra a due ante necessitano di profilo "stulp" sull'anta secondaria.

This document is an appendix to the aK⁺ hardware installation manual and contains the assembly instructions for the optional anti-burglary devices for AluK windows.

Correct assembly of the equipment, the use of glass with appropriate characteristics and adequately sealed to the profiles, together with the effective fixing of the frames to the wall, allows for obtaining windows with the burglary resistance class reported in the system certificates.

In particular, the following construction types are currently possible:

Resistance class: RC 2 / 2N
 Series: C67K, C77K
 Type: tilt and turn window; Turn/T&T window;
 turn-only window; double wing window
 Hardware type: visible hinges 130 kg and 180 kg;
 hidden hinges 100 kg and 150 kg.

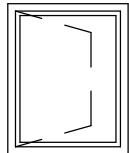
Applications on double wing windows require a reversal profile on the slave sash.

| CERTIFICATI ANTIEFFRAZIONE - BURGLAR RESISTANCE TEST REPORTS | | |
|--|---|--|
| CAMPIONE MOCK UP | CLASSE DI RESISTENZA EN 1627, EN 1628, EN 1629, EN 1630 RESISTANCE CLASS N 1627, EN 1628, EN 1629, EN 1630 | LABORATORIO E No. CERTIFICATO LAB & TEST REPORT N. |
|  L 1035 H 1535 | RC 2 / 2N | 24-000936-PR01 (PB-A01-05-en-01) ift Rosenheim 29.07.2024 |
|  L 2000 H 1600 | RC 2 / 2N | 24-000936-PR02 (PB-A01-05-en-01) ift Rosenheim 31.07.2024 |

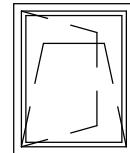
Test eseguiti su profilo C67K, estendibili a C77K per effetto dell'Expert Statement n. 24-000936-PR03.
 I risultati dei test sono validi per serramenti di superficie complessiva $\pm 25\%$, fatte salve le prescrizioni sulla distanza tra gli incontri.

*Test executed on C67K profile, applicable to C77K by means of Expert Statement no. 24-000936-PR03
 The test results are valid for windows with an overall area of $\pm 25\%$, subject to the requirements on the distance between the strikers.*

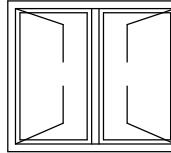
Finestra ad anta
Single wing window



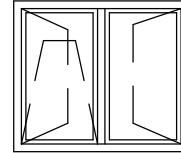
Finestra ad anta ribalta
Turn and tilt window



Finestra a due ante
Double-wing window



Finestra ad anta/anta ribalta
Turn/T&T window



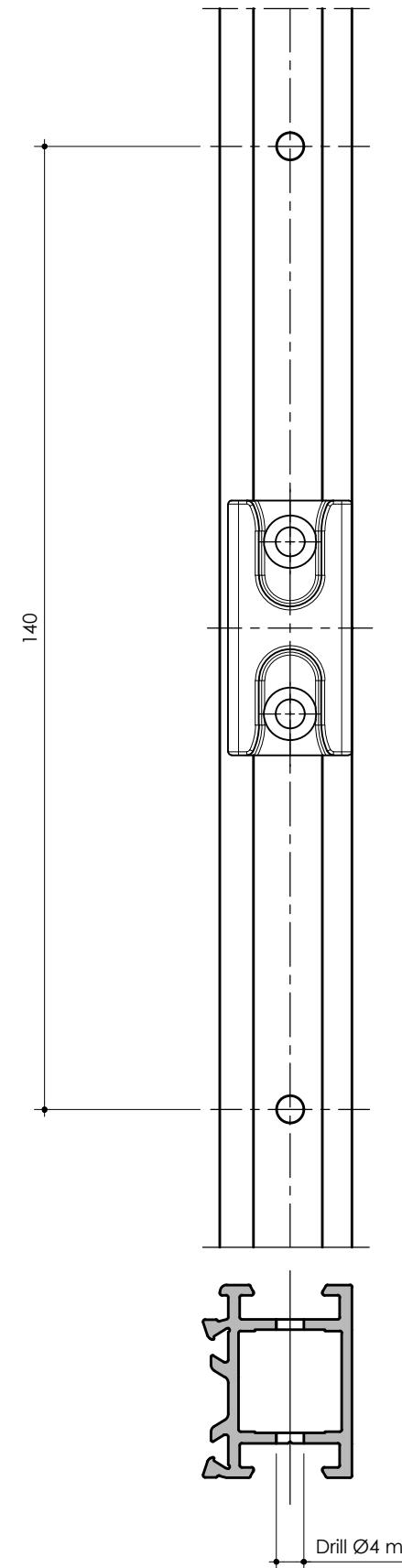
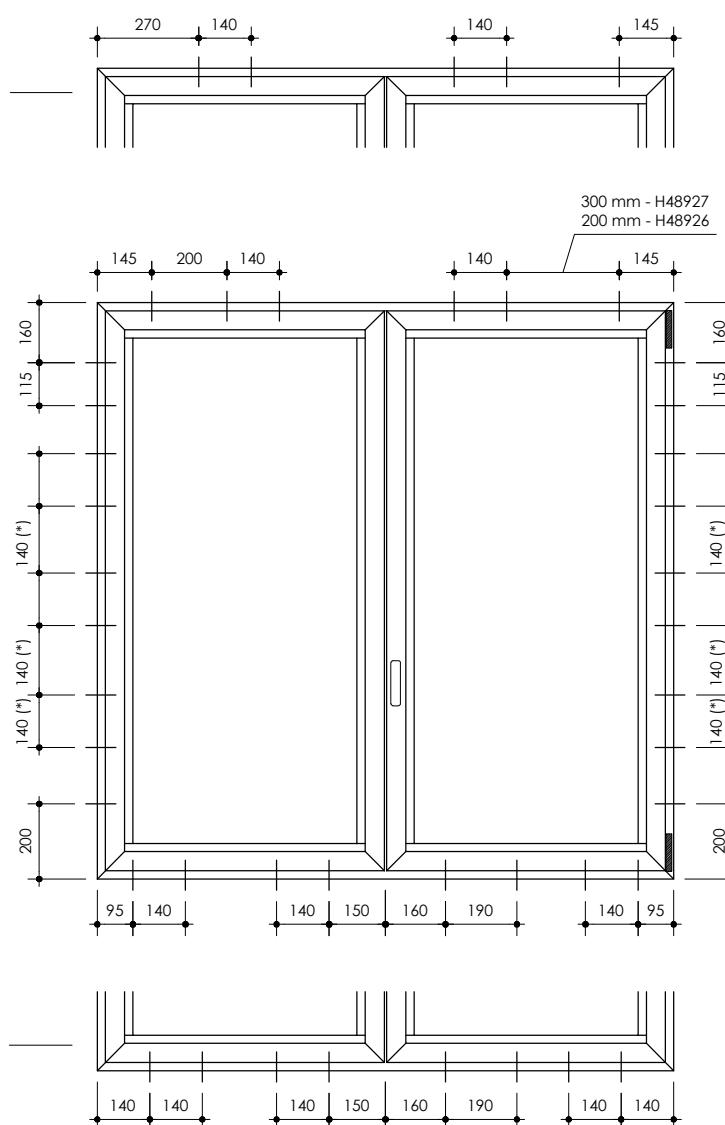
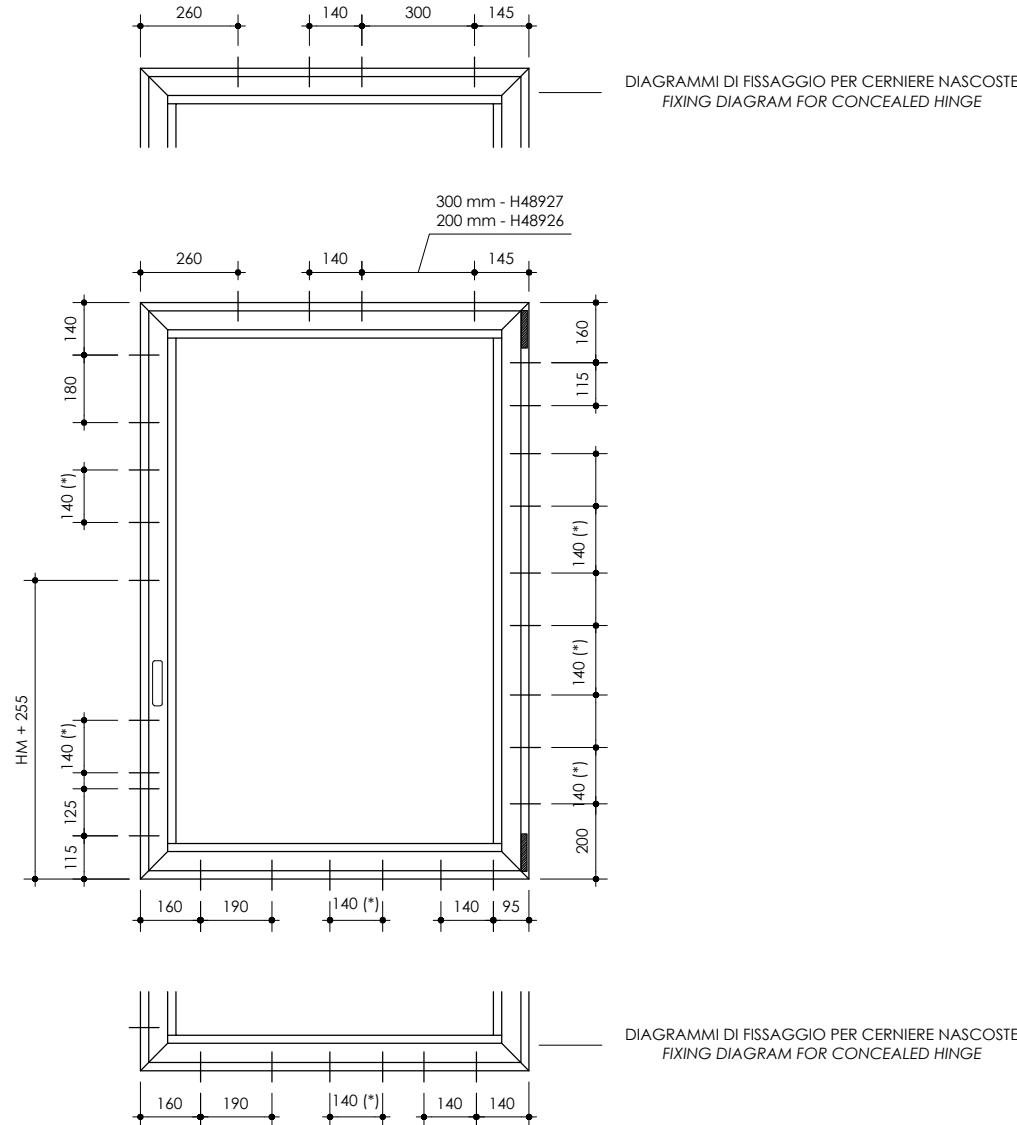
ACCESSORI ACCESSORIES

PER GLI ACCESSORI DI SISTEMA, RIFERIRSI AI CATALOGHI TECNICI DELLE SERIE UTILIZZATE
FOR SYSTEM ACCESSORIES, REFER TO THE TECHNICAL CATALOGS OF THE SERIES USED

| IMMAGINE IMAGE | CODICE CODE | DESCRIZIONE DESCRIPTION | C67K | C77K | | | | |
|-------------------|----------------|--|------|------|--|--|--|--|
| | H48118 | Meccanismo (anta/ribalta) per maniglie senza base DIN 100 RC2 Mechanism for handle without base DIN 100 (T&T) U.V. 1 | ● | ● | | | | |
| | H48119 | Cremonese incassata 22/43 mm Gearbox 22/43 mm U.V. 1 | ● | ● | | | | |
| | H48120 | Maniglia senza base, con chiave RC2 mod. Rondo Handle without base, with key U.V. 1 | ● | ● | | | | |
| | H48121 | Maniglia senza base, con chiave RC2 mod. Quadra Handle without base, with key U.V. 1 | ● | ● | | | | |
| | H48781 | Chiusura di sicurezza asta RC2 Security locking point for rod U.V. 1 | ● | ● | | | | |
| | H48790 | Chiusura di sicurezza, cava 14x18 RC2 Security locking point, 14x18 groove U.V. 1 | ● | ● | | | | |

| IMMAGINE IMAGE | CODICE CODE | DESCRIZIONE DESCRIPTION | C67K | C77K | | | | |
|-------------------|----------------|--|------|------|--|--|--|--|
| | H48954 | Kit aggiuntivo RC2 Additional kit U.V. 1 | ● | ● | | | | |
| | H48955 | Kit seconda anta RC2 Second sash kit U.V. 1 | ● | ● | | | | |
| | H48958 | Chiusura di sicurezza, F/F 38 mm RC2 Security locking point F/F 38 mm U.V. 1 | ● | ● | | | | |

DIAGRAMMA DI FISSAGGIO PERIMETRALE PER RC2
RC2 STRUCTURE FIXING DIAGRAM



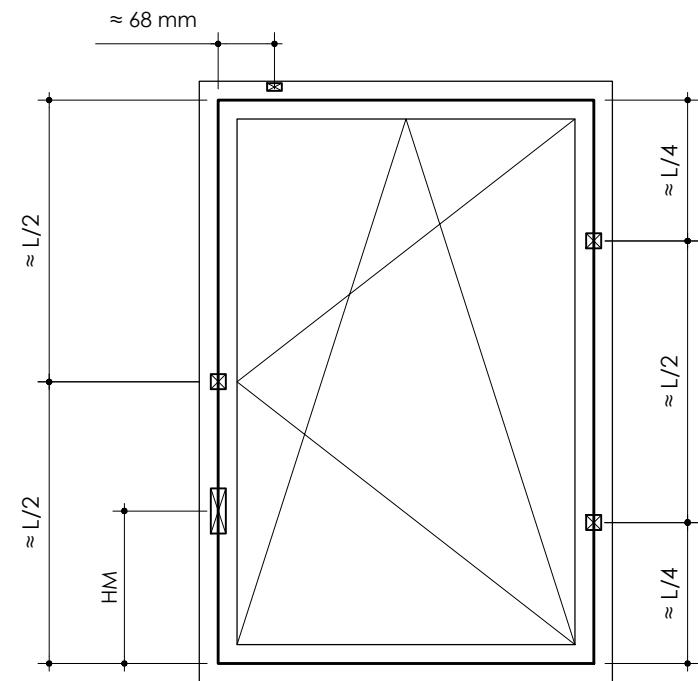
ATTENZIONE

APPLICARE DUE VITI PER OGNI INCONTRO.
 LA LUNGHEZZA E LA TIPOLOGIA DELLE VITI DEVONO
 ESSERE ADEGUATE AL CONTROTELAI O ALLA MURATURA
 SU CUI È INSTALLATO IL TELAIO

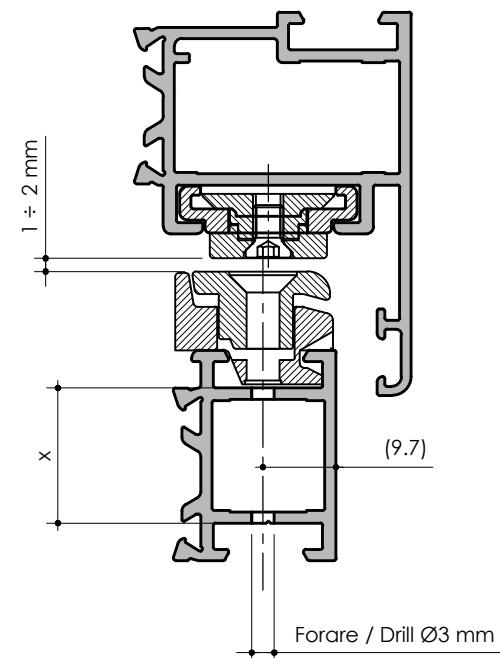
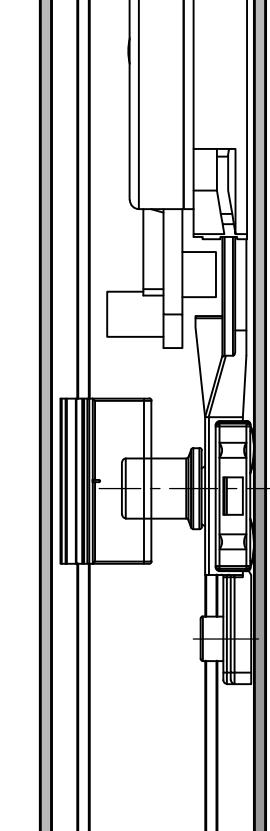
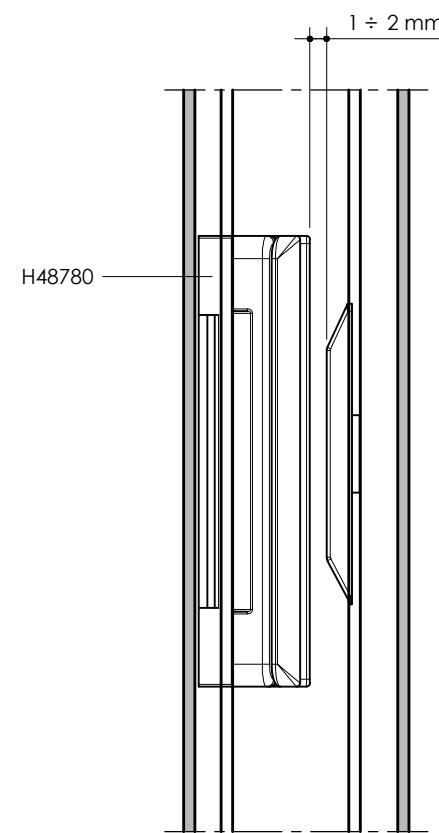
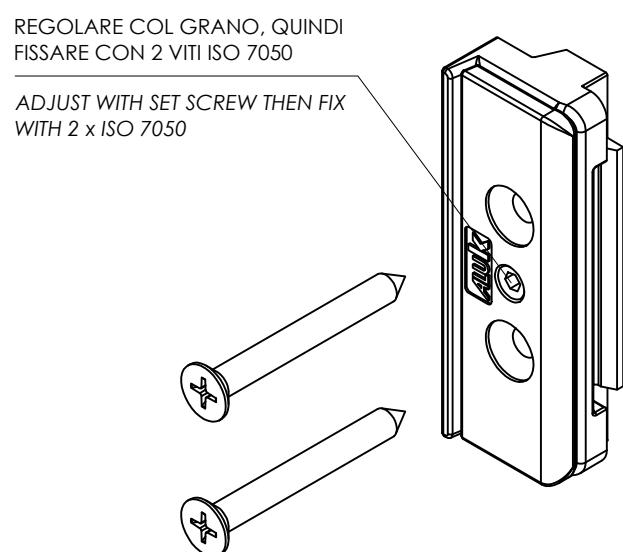
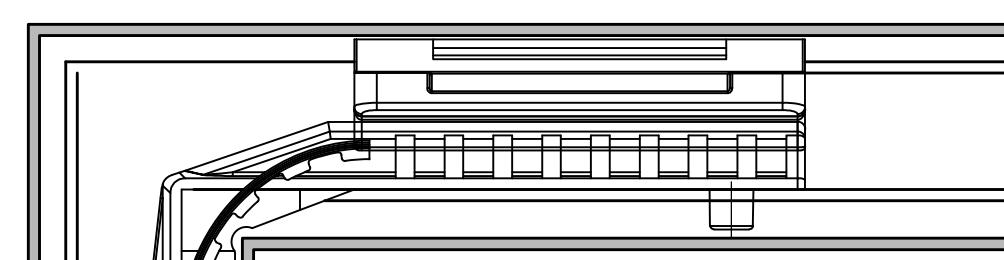
WARNING

APPLY TWO SCREWS FOR EACH STRIKER.
 THE LENGTH AND TYPE OF THE SCREWS MUST BE SUITABLE
 FOR THE COUNTERFRAME OR MASONRY WHERE THE
 FRAME IS INSTALLED

POSIZIONAMENTO DISTANZIATORI RC2 RC2 SPACER DIAGRAM

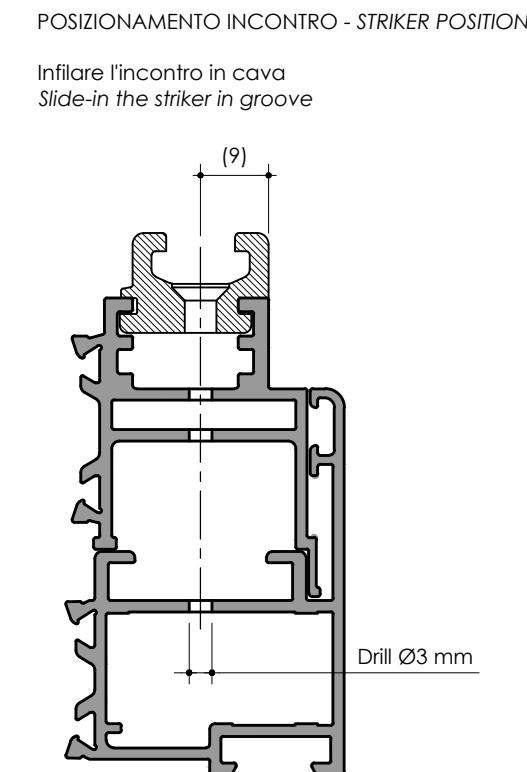
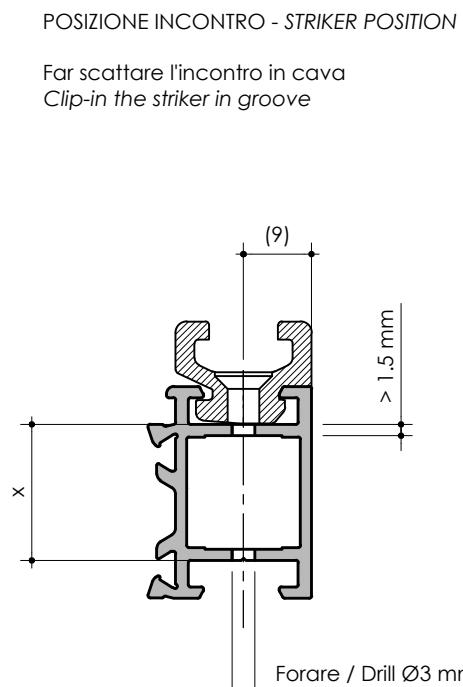
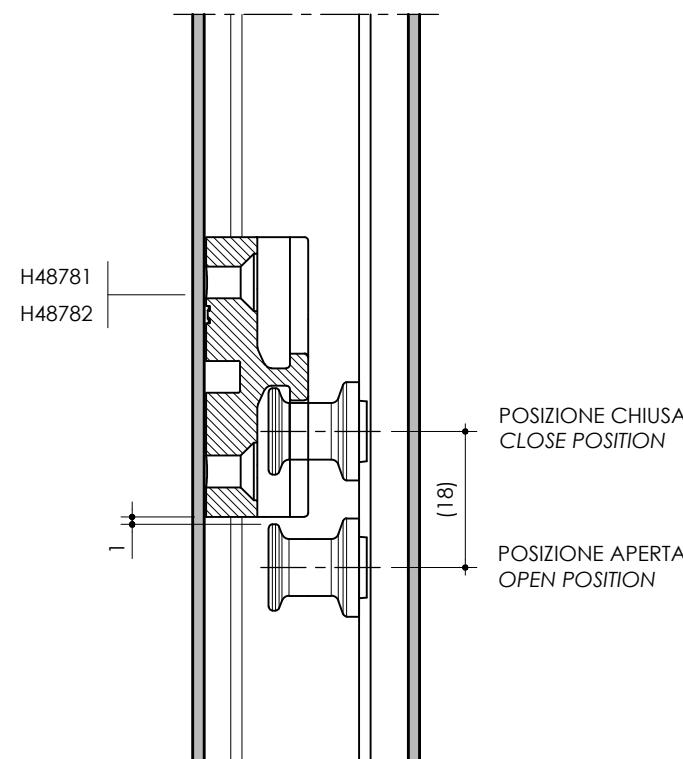


ALLINEARE IL DISTANZIATORE COL RINVIO D'ANGOLO
ALIGN SPACER WITH CORNER DRIVE



ISO 7050 Ø 3,9 mm x L = X + 18 mm INOX A2-70

› POSIZIONAMENTO INCONTRI / PROTEZIONE CREMONESE RC2 RC2 STRIKER POSITIONING / GEARBOX PROTECTION

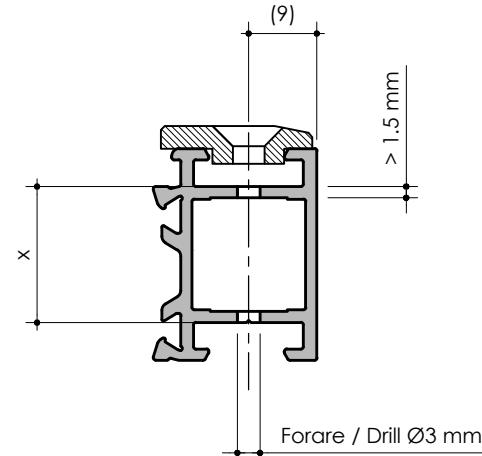


ISO 7050 Ø 3,9 mm x L = X + 10 mm INOX A2-70

ISO 7050 Ø 3,9 mm x 50 mm INOX A2-70

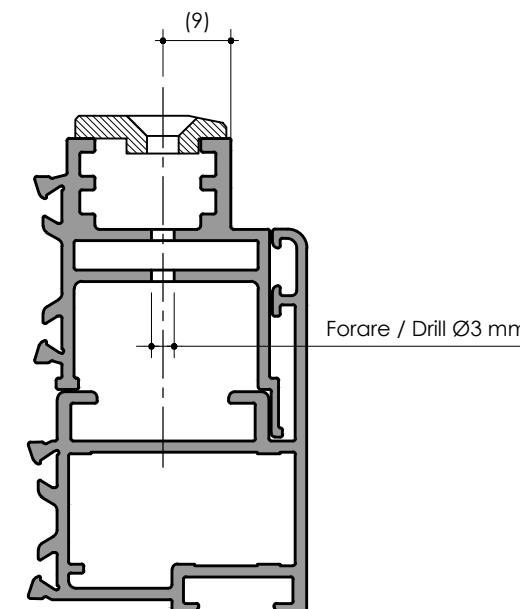
POSIZIONAMENTO PIASTRA PER CREMONESE INCASSATA GEARBOX PLATE POSITION

Avvitare in cava
Screw in the groove



POSIZIONAMENTO PIASTRA PER CREMONESE INCASSATA GEARBOX PLATE POSITION

Avvitare in cava
Screw in the groove

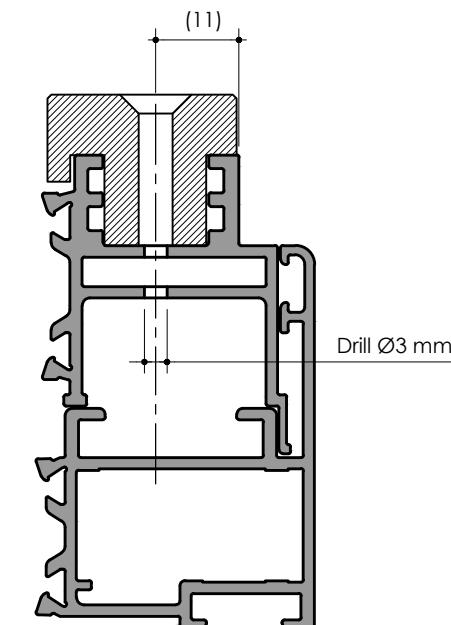


ISO 7050 Ø 3,9 mm x L = X + 10 mm INOX A2-70

ISO 7050 Ø 3,9 mm x 30 mm INOX A2-70

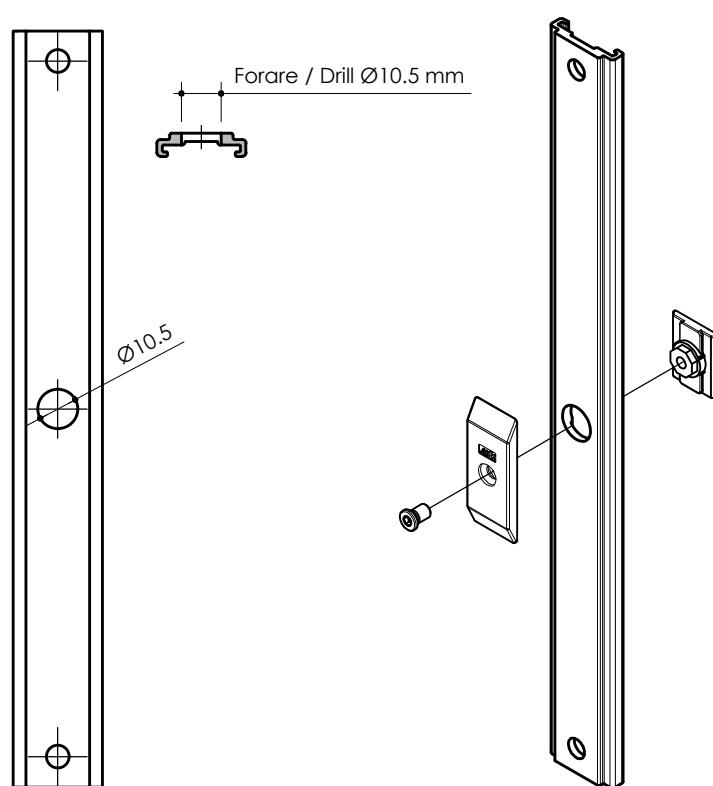
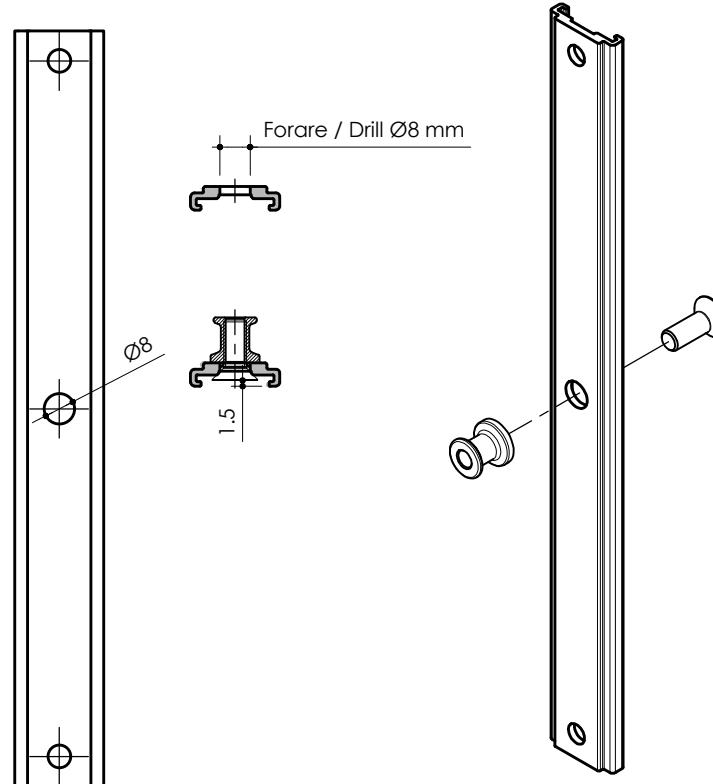
POSIZIONAMENTO COPERTURA PER CREMONESE INCASSATA GEARBOX COVER POSITION

Avvitare in cava
Screw in the groove



ISO 7050 Ø 3,9 mm x 30 mm INOX A2-70

› POSIZIONAMENTO INCONTRI E DISTANZIALI RC2 - INCOLLAGGIO STRUTTURALE DEL VETRO
 RC2 MUSHROOM AND SPACER ASSEMBLING - GLASS PANEL STRUCTURAL GLUING

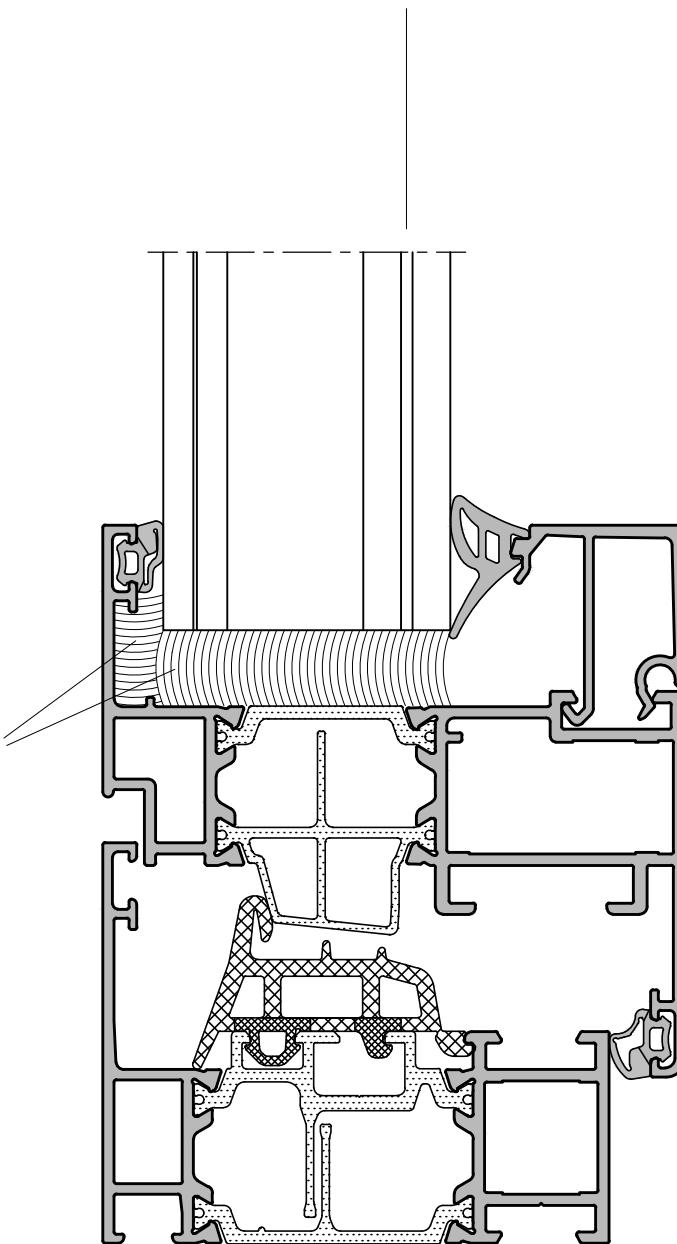


Sigillare il vetro con due cordoni continui sul perimetro.
 Seal the glass with two continuous cords around the perimeter.

Prodotti validati:
 Validated products:
 Sikasil® WT-480
 Sikasil® SG-500

VETRAZIONE - GLAZING

Requisito minimo per la vetrazione:
 Classe P4A secondo EN 356:1999
 Minimum glazing requirement for RC2:
 Class P4A according to EN 356:1999



► SCHEMA FERRAMENTA RC2 - FINESTRE ANTA-RIBALTA aK+ 130 kg / HD 180 kg
RC2 HARDWARE SCHEME - T&T WINDOWS aK+ 130 kg / HD 180 kg

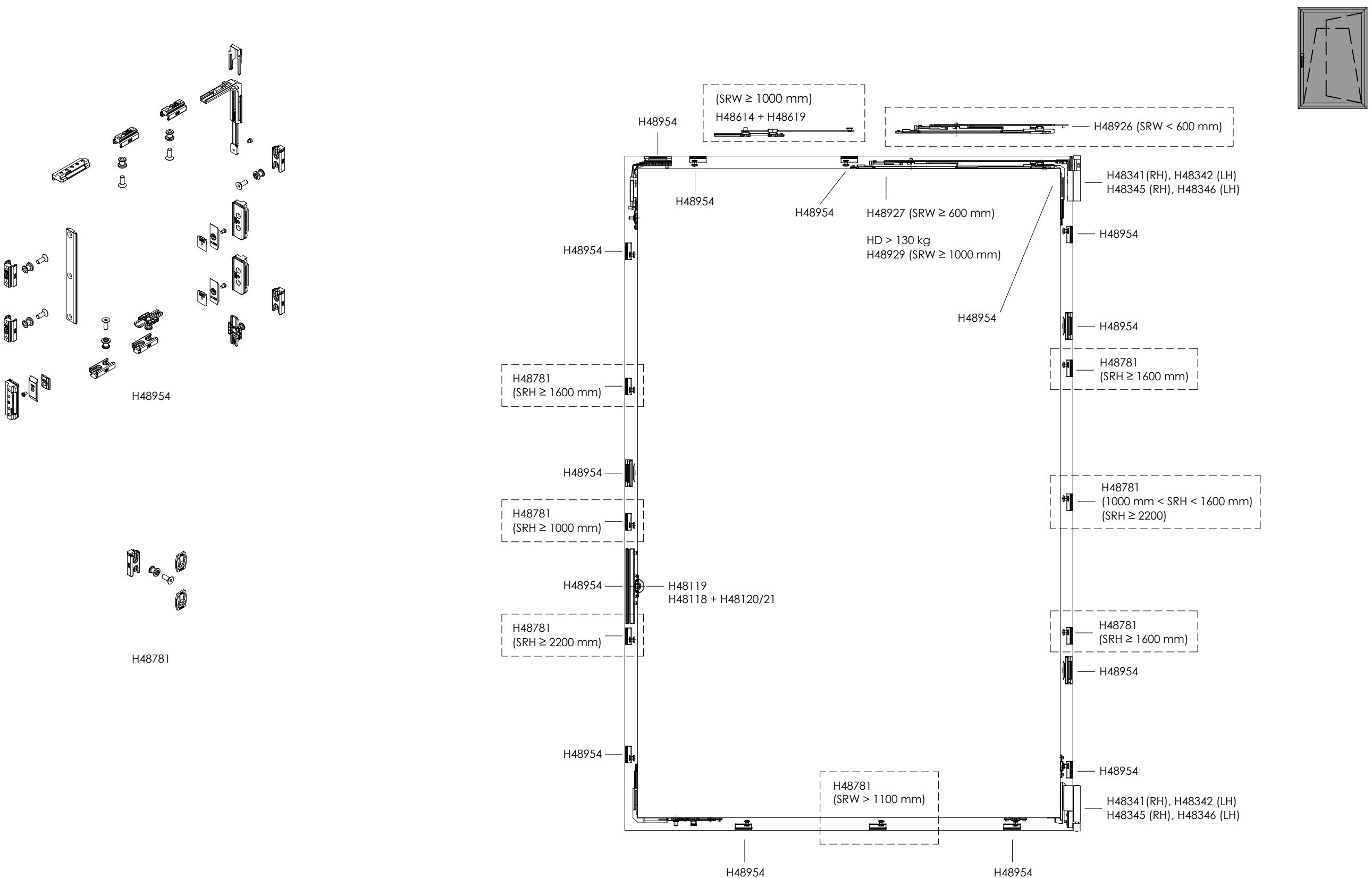
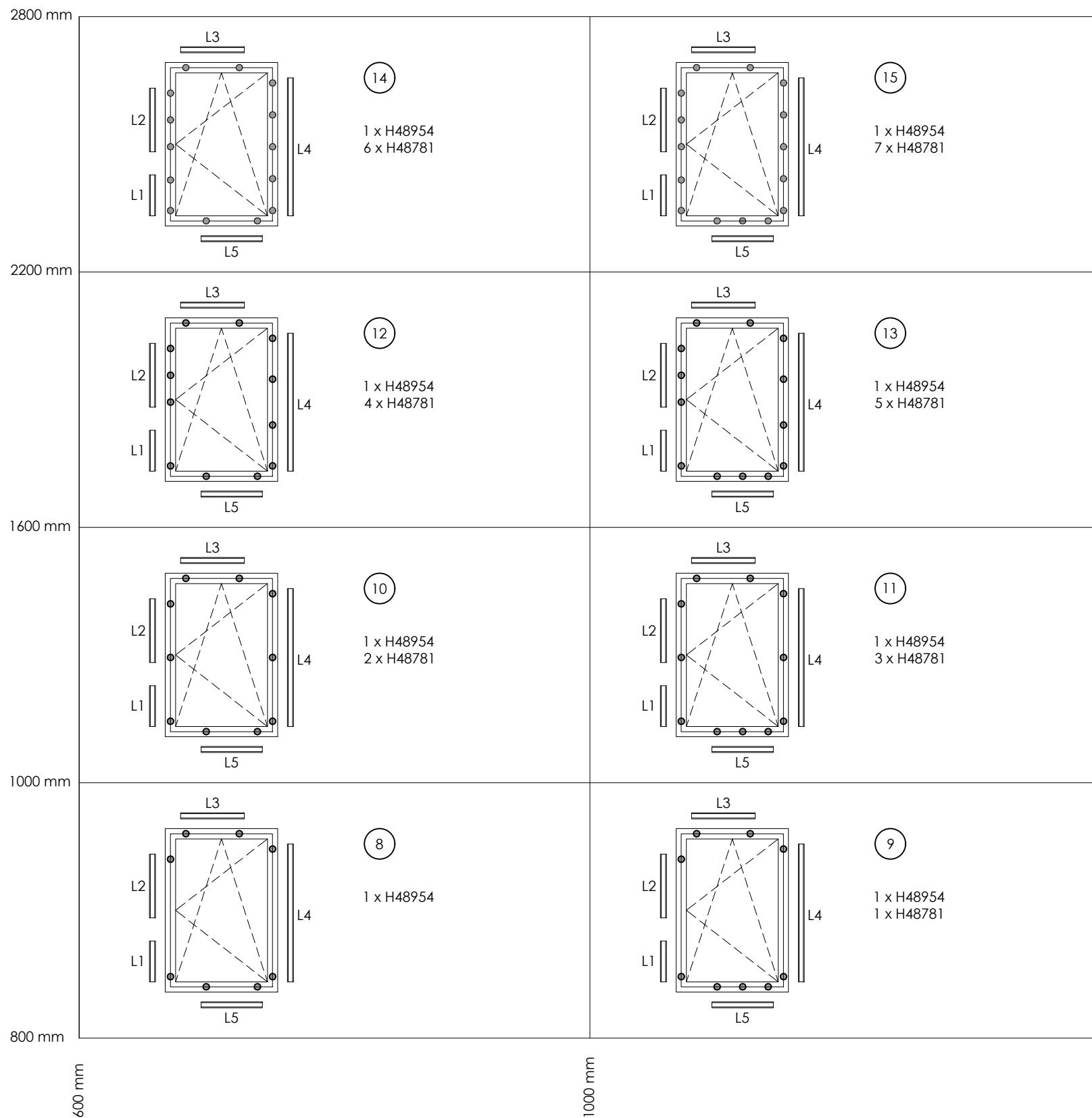


DIAGRAMMA APPLICATIVO INCONTRI RC2 - FINESTRE ANTA-RIBALTA aK+ 130 kg / HD 180 kg
RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 130 kg / HD 180 kg



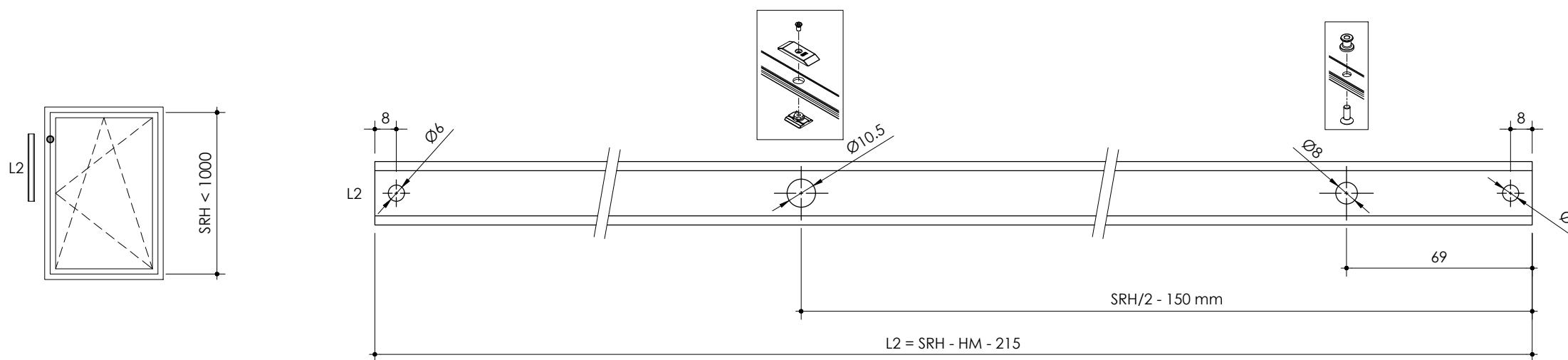
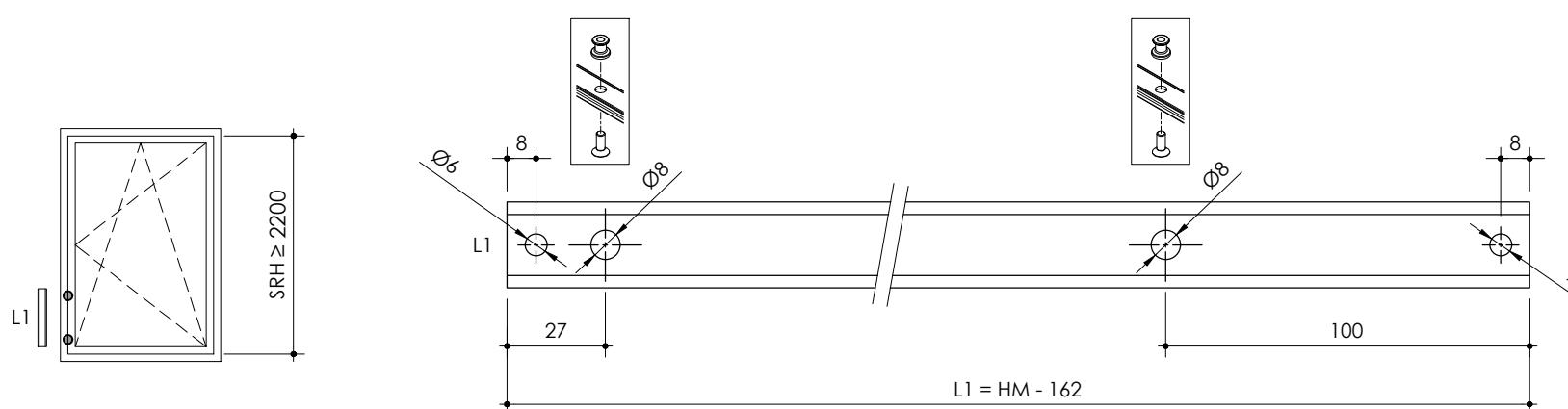
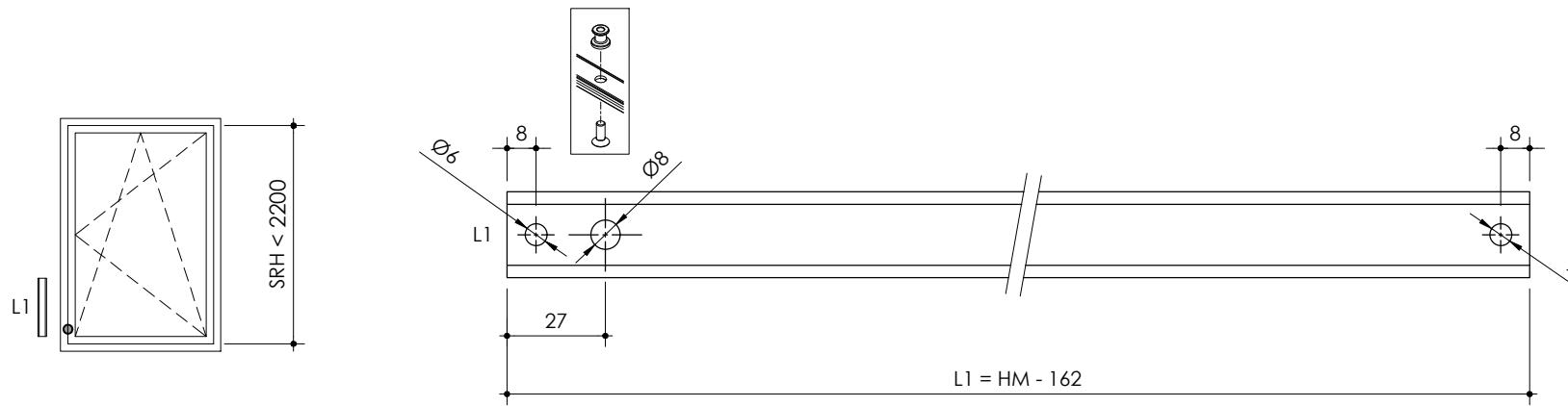
| | | |
|----|----------------|------------------|
| L1 | HM - 162 | HM > 300 |
| L2 | SRH - HM - 215 | |
| L3 | SRW - 460 | SRW < 600 |
| L3 | SRW - 560 | 600 ≤ SRW < 1000 |
| L3 | SRW - 800 | SRW ≥ 1000 |
| L4 | SRH - 312 | |
| L5 | SRW - 349 | |

ATTENZIONE - WARNING

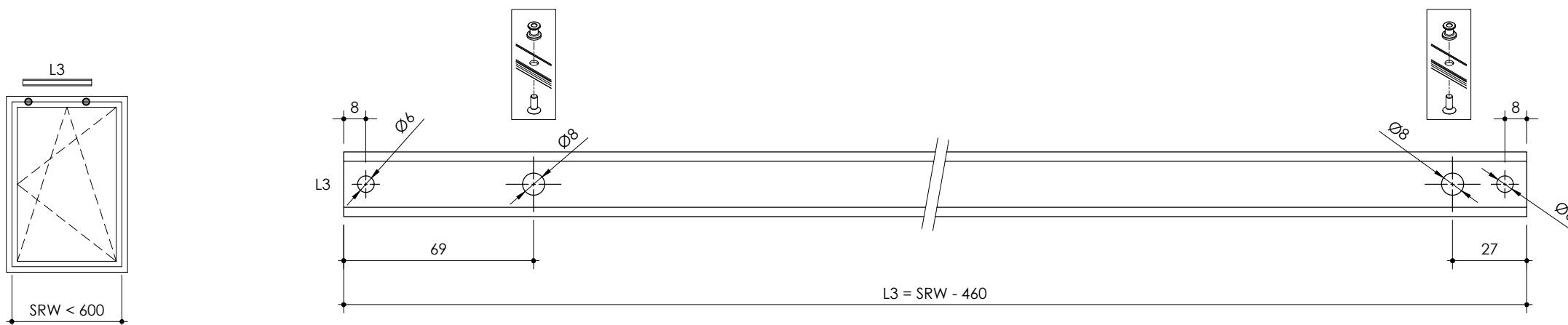
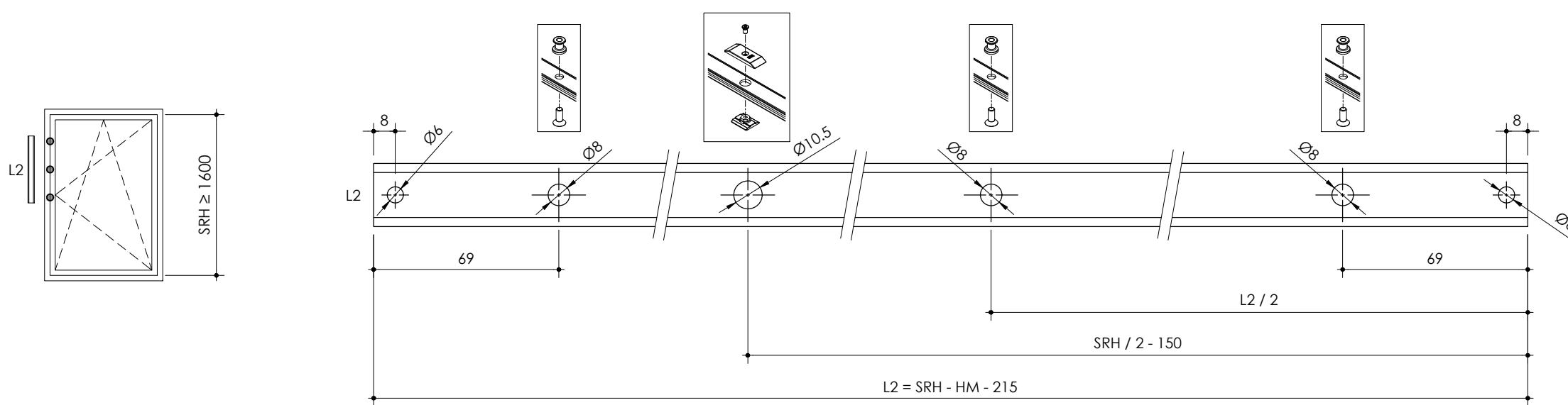
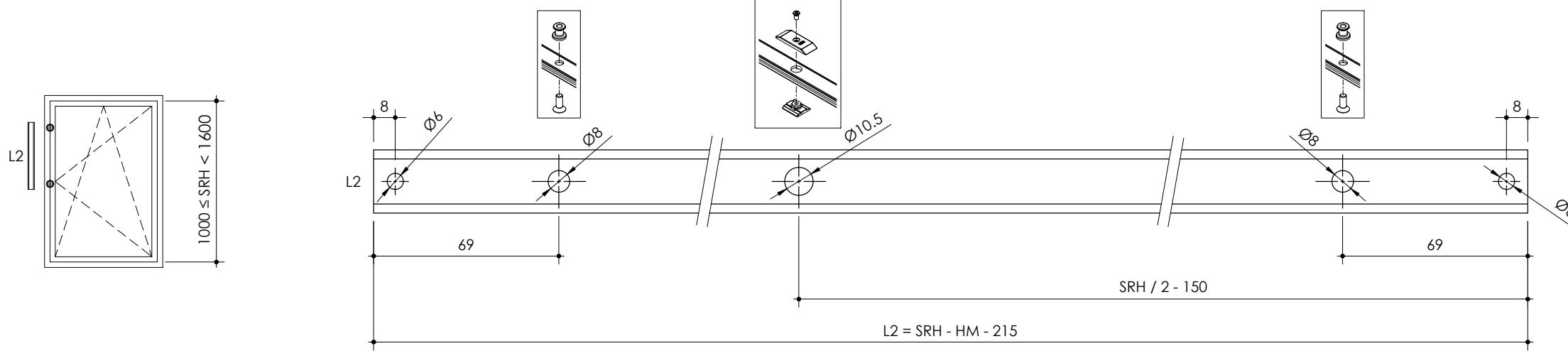
Gli schemi di lavorazione delle aste di comando si riferiscono ai soli dispositivi antieffrazione e ai fori terminali. Per la foratura relativa ai punti di chiusura standard, riferirsi al manuale di installazione della ferramenta AK+.

The connecting rod machining diagrams refer only to the anti-burglary devices and end holes. For drilling machining of the standard locking points, refer to the AK+/ hardware installation manual.

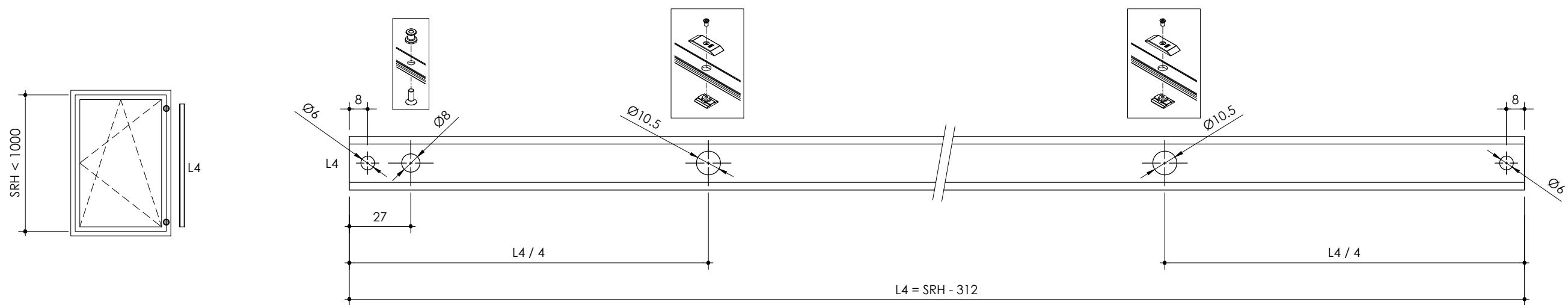
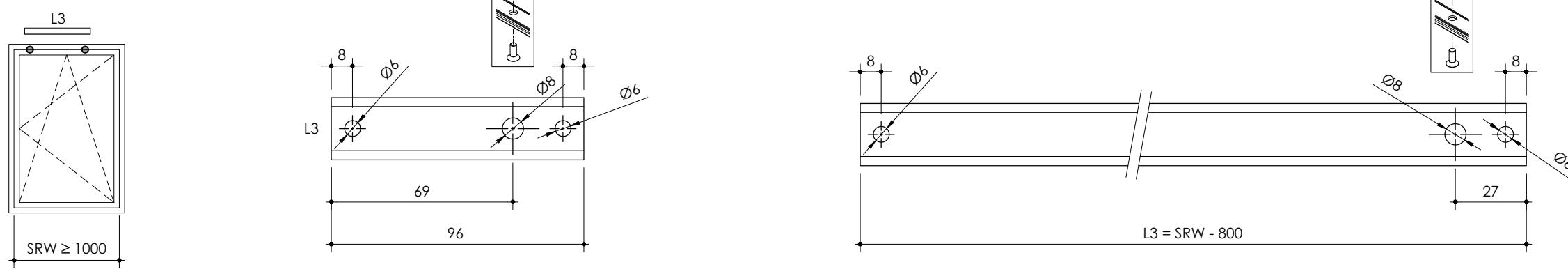
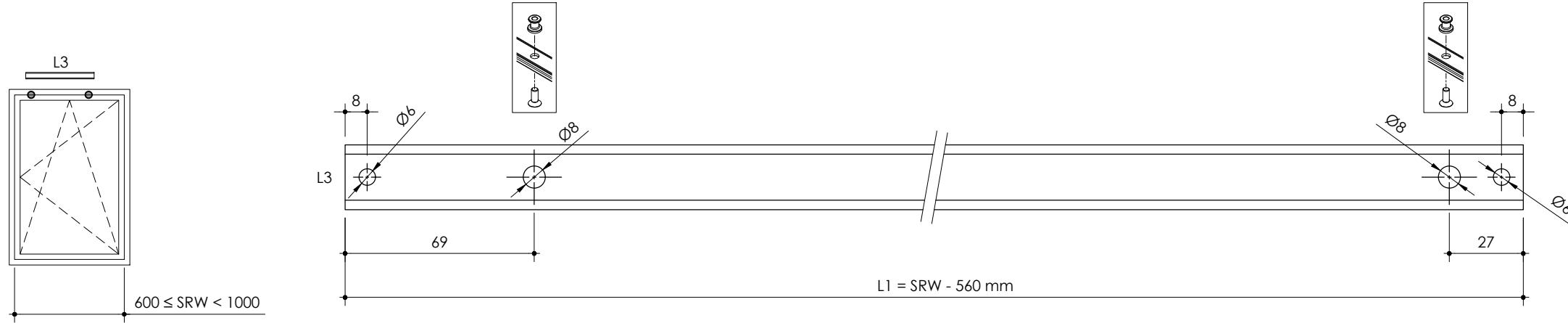
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING - T&T WINDOWS aK+ 130 kg / HD 180 kg



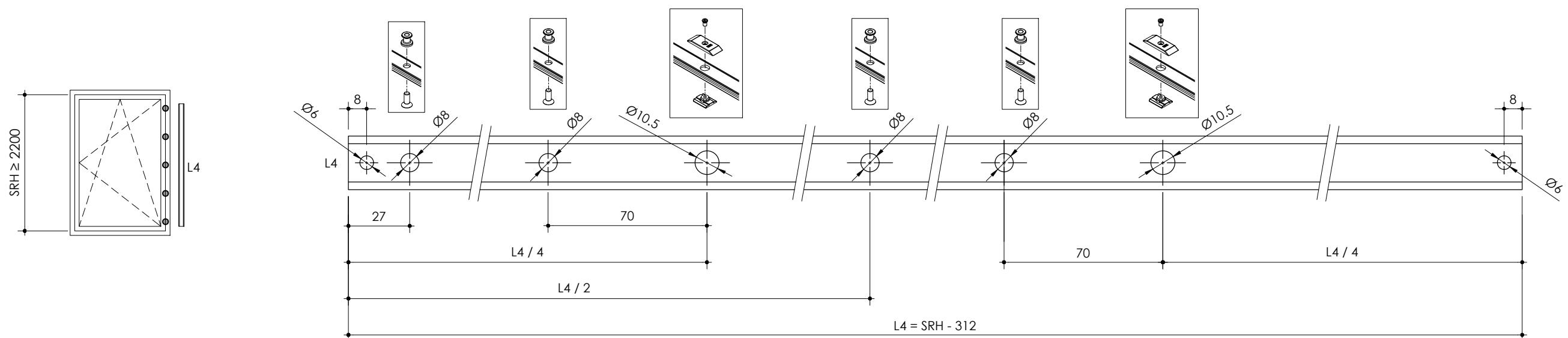
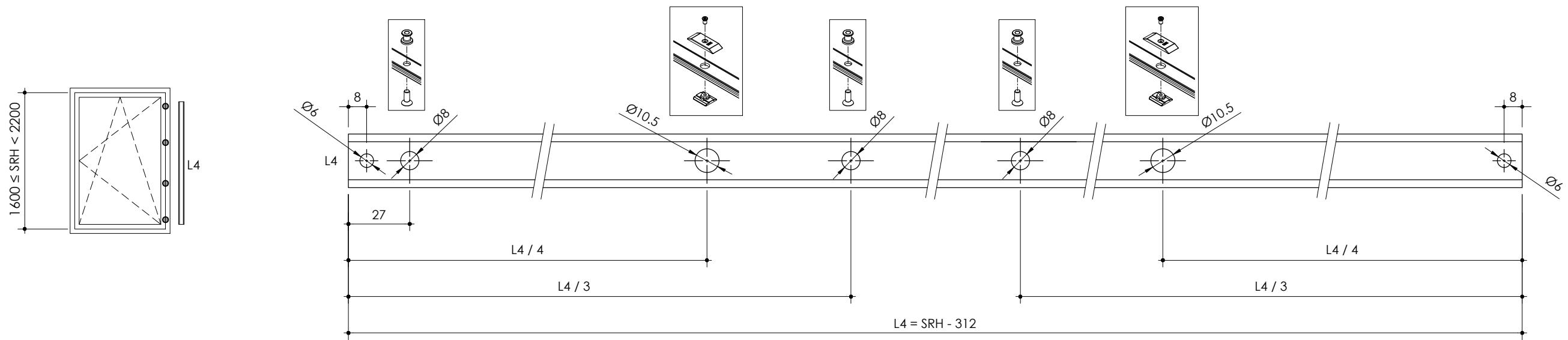
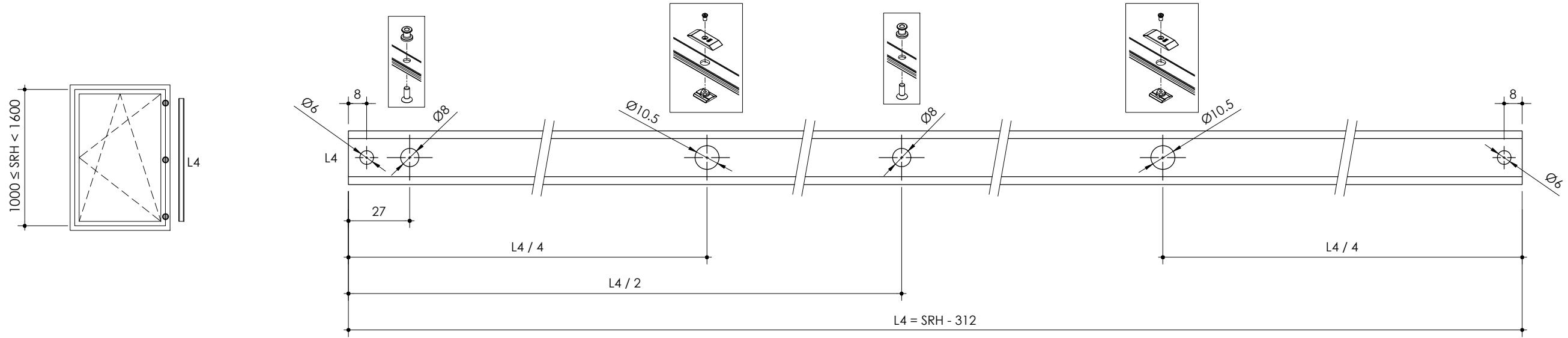
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 RC2 ROD MACHINING - T&T WINDOWS aK+ 130 kg / HD 180 kg



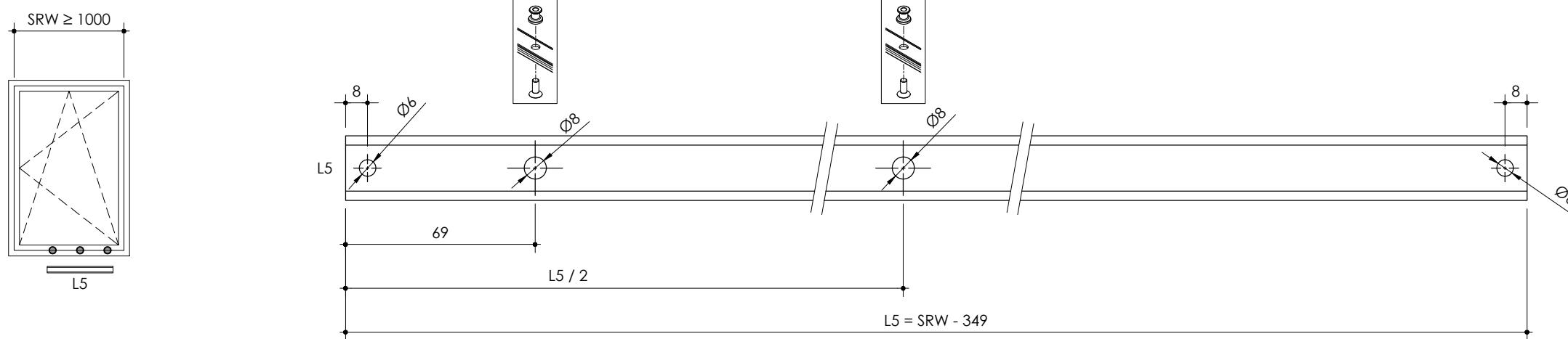
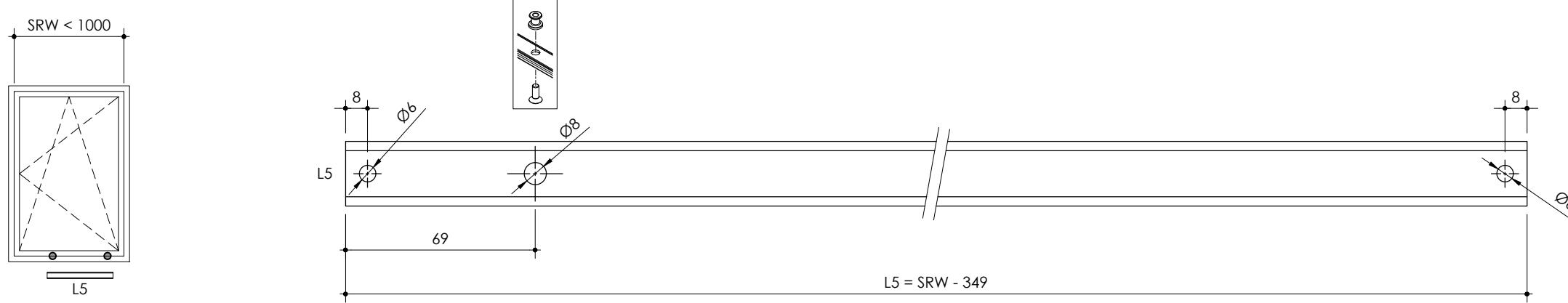
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 RC2 ROD MACHINING - T&T WINDOWS aK+ 130 kg / HD 180 kg



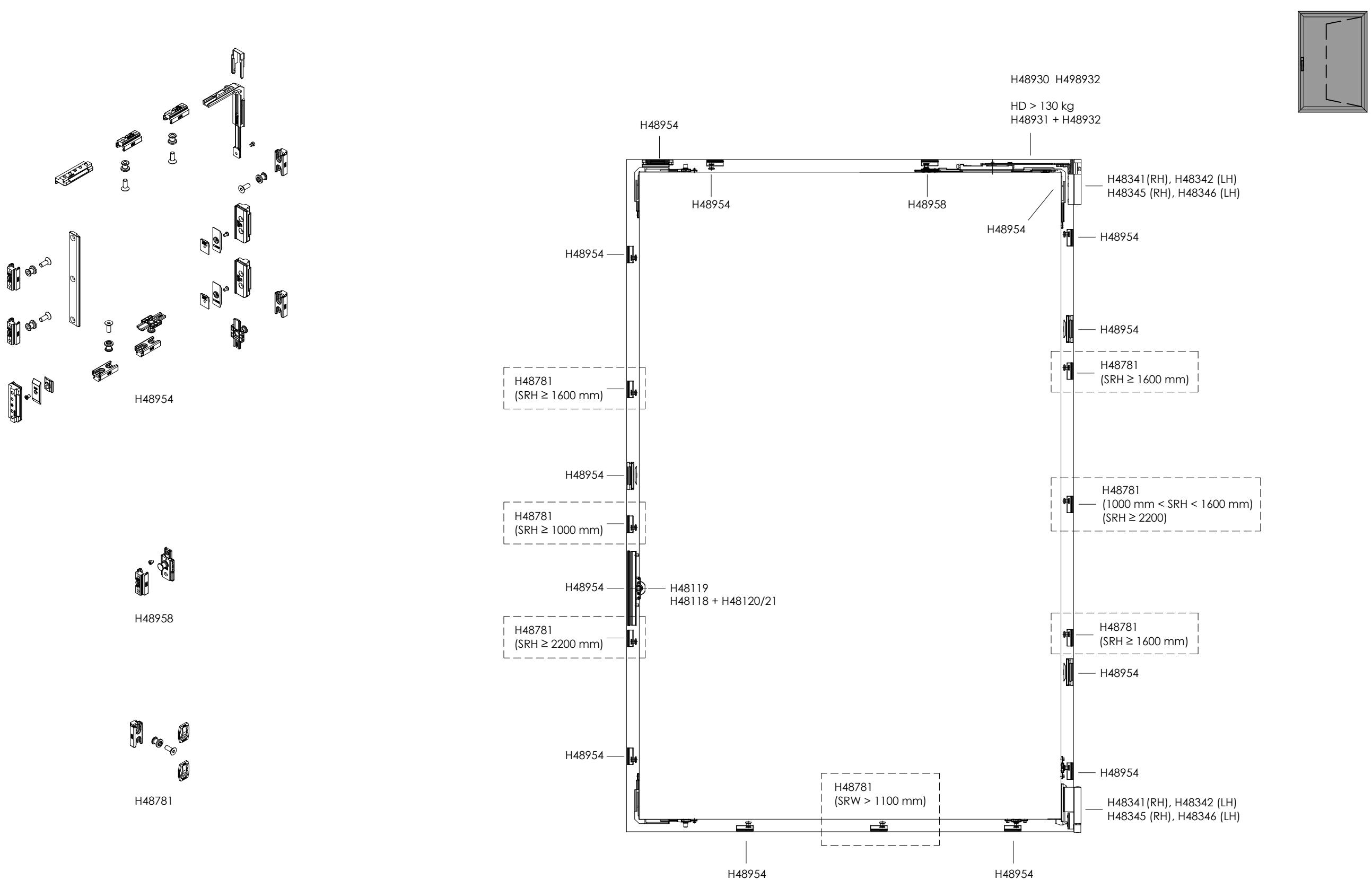
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING - T&T WINDOWS aK+ 130 kg / HD 180 kg



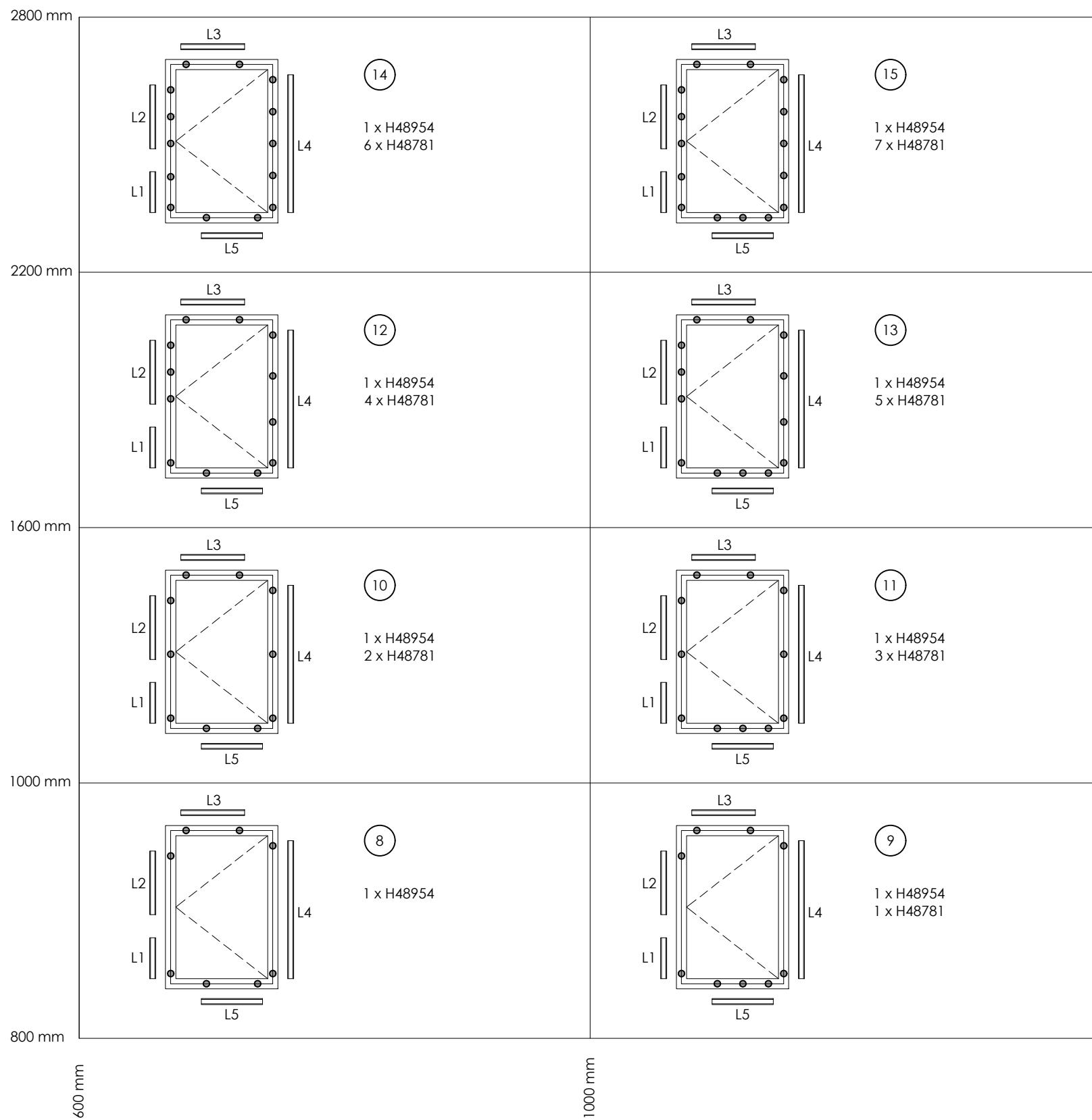
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► SCHEMA FERRAMENTA RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg RC2 HARDWARE SCHEME - TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg



› DIAGRAMMA APPLICATIVO INCONTRI RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg



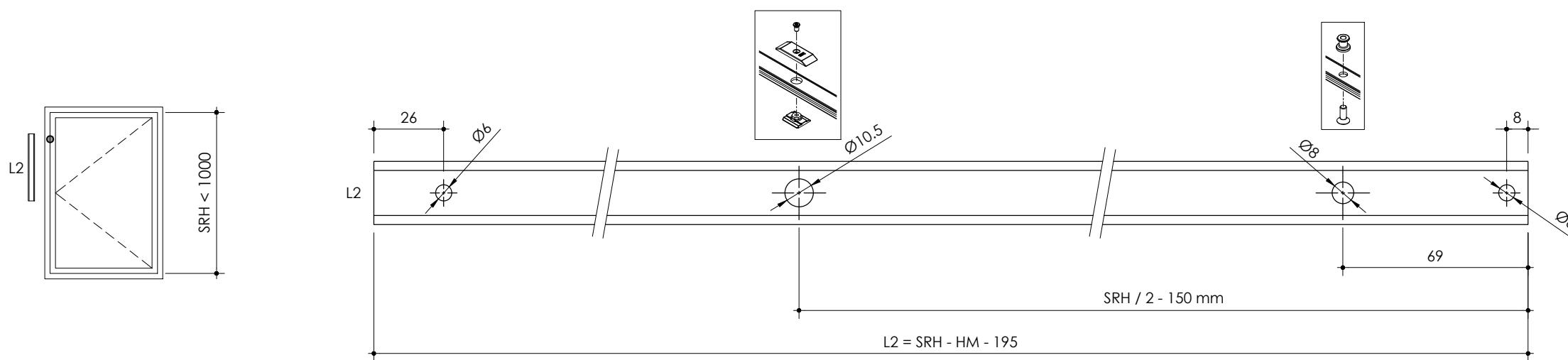
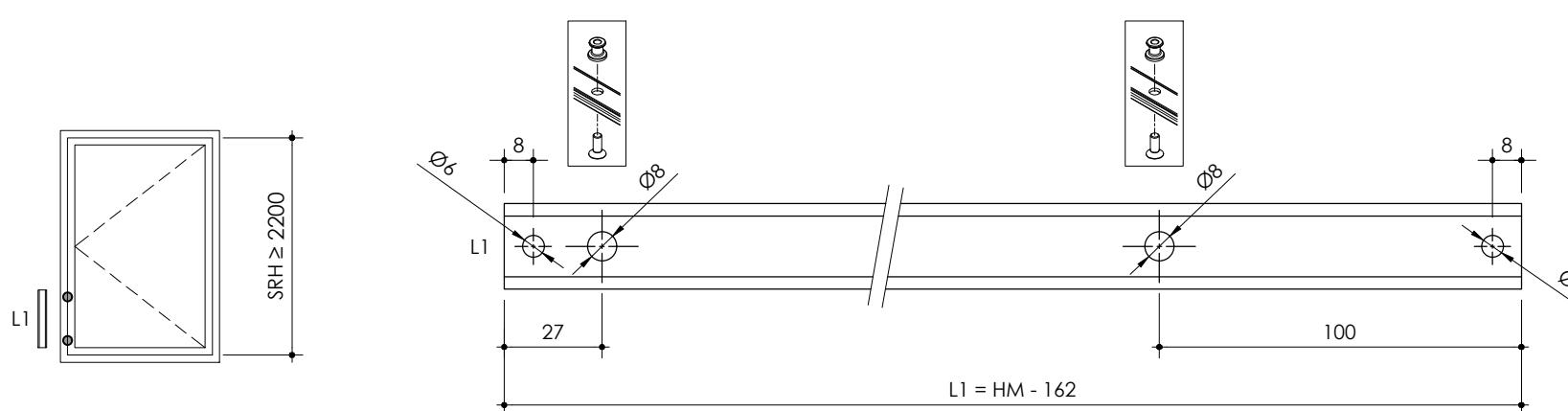
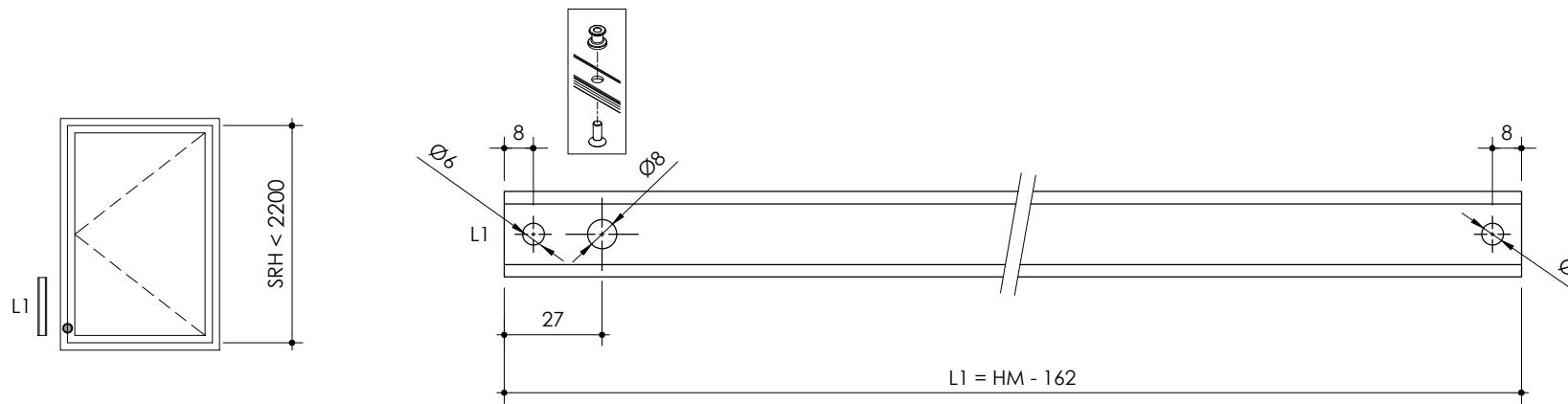
| | | |
|----|----------------|----------|
| L1 | HM - 162 | HM > 300 |
| L2 | SRH - HM - 195 | |
| L3 | SRW - 488 | |
| L4 | SRH - 312 | |
| L5 | SRW - 349 | |

ATTENZIONE - WARNING

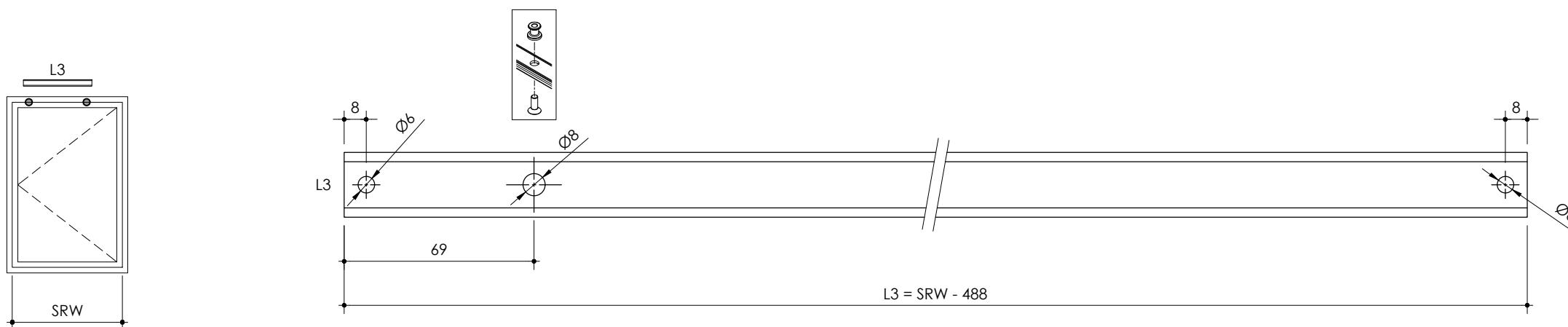
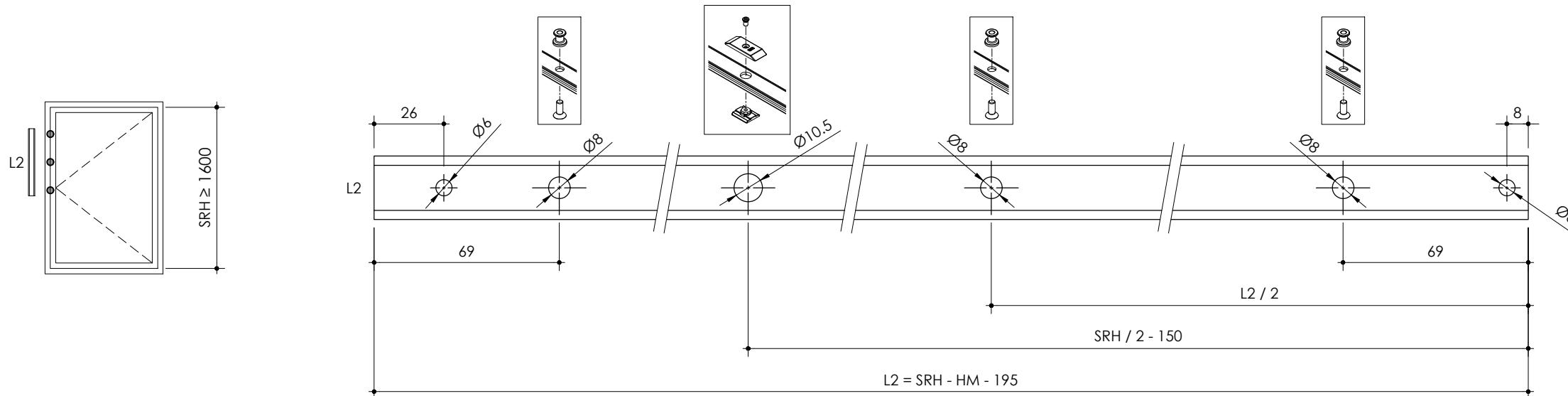
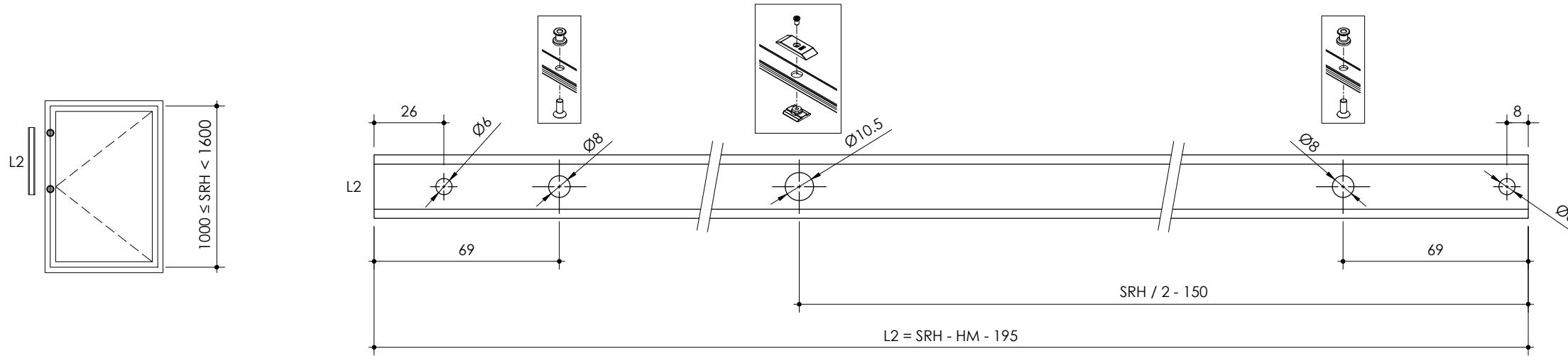
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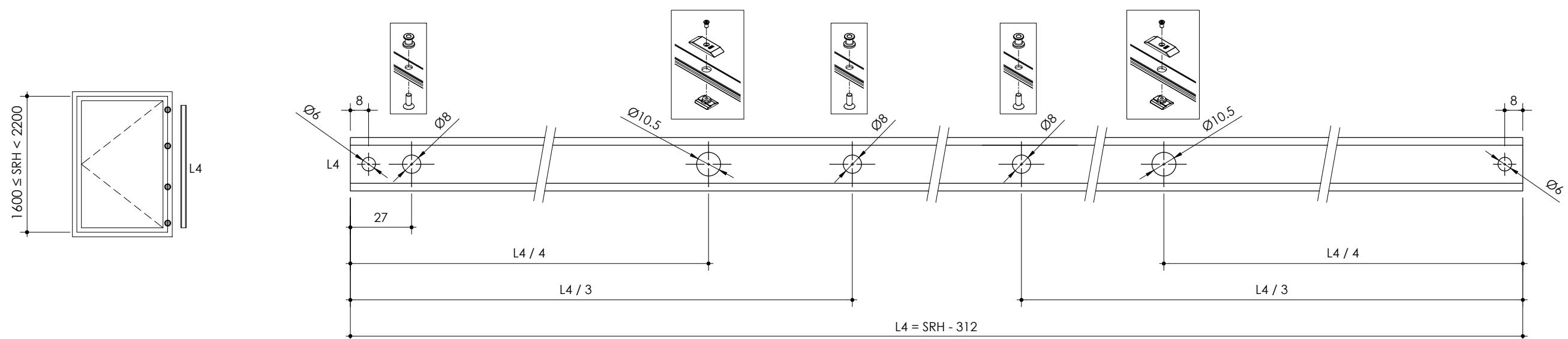
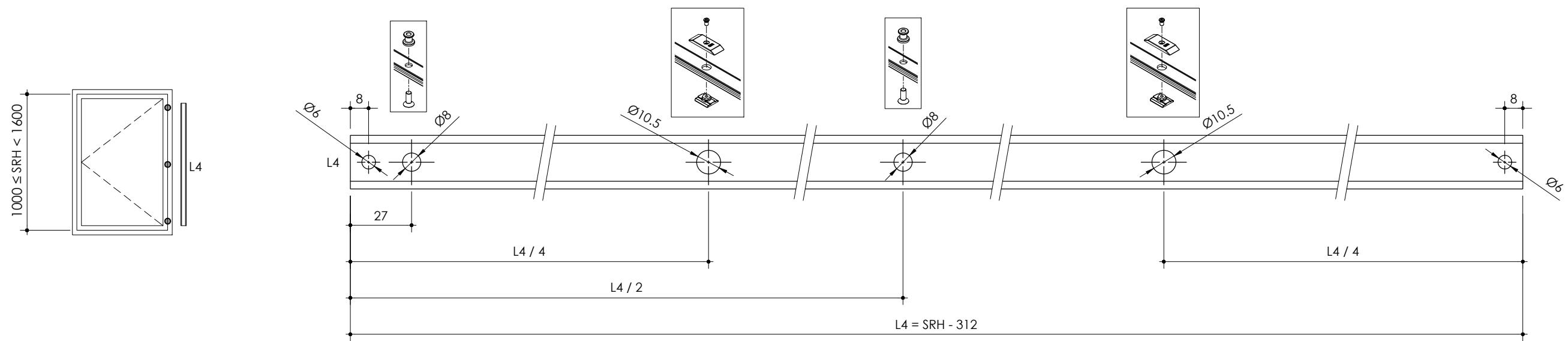
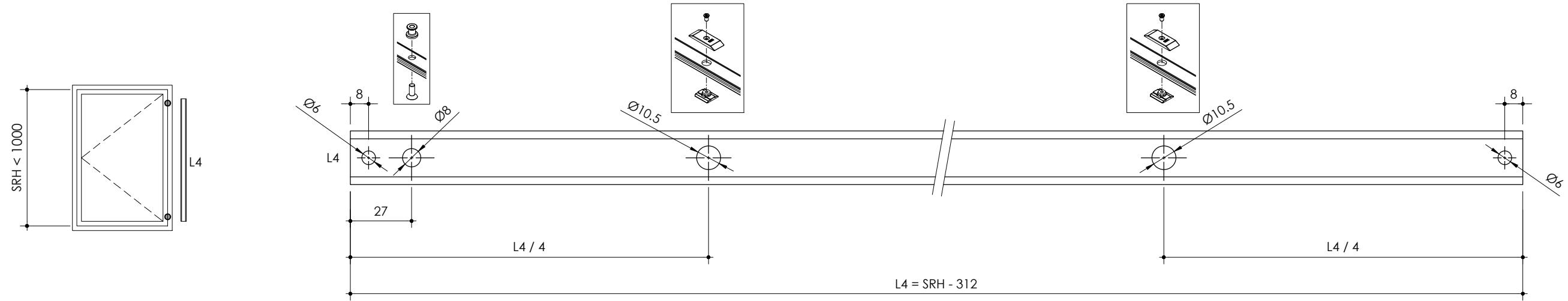
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg



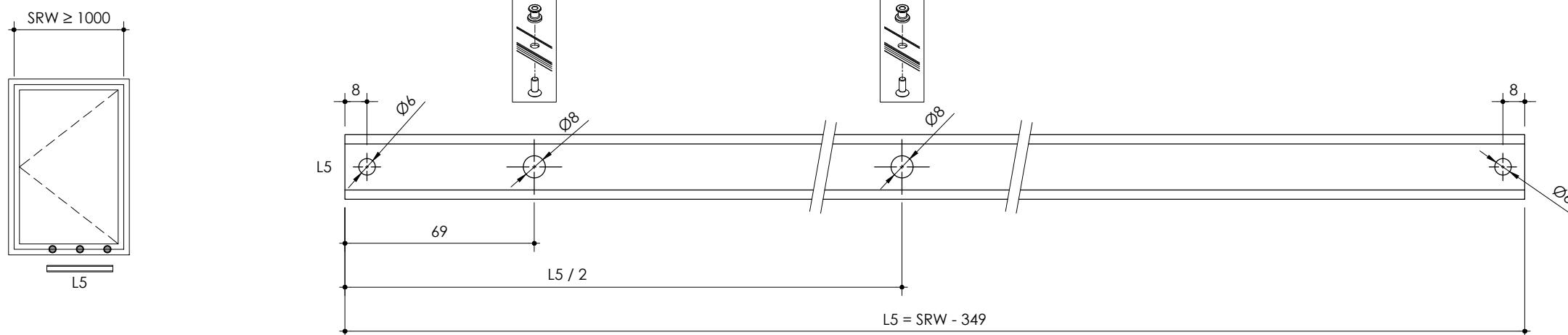
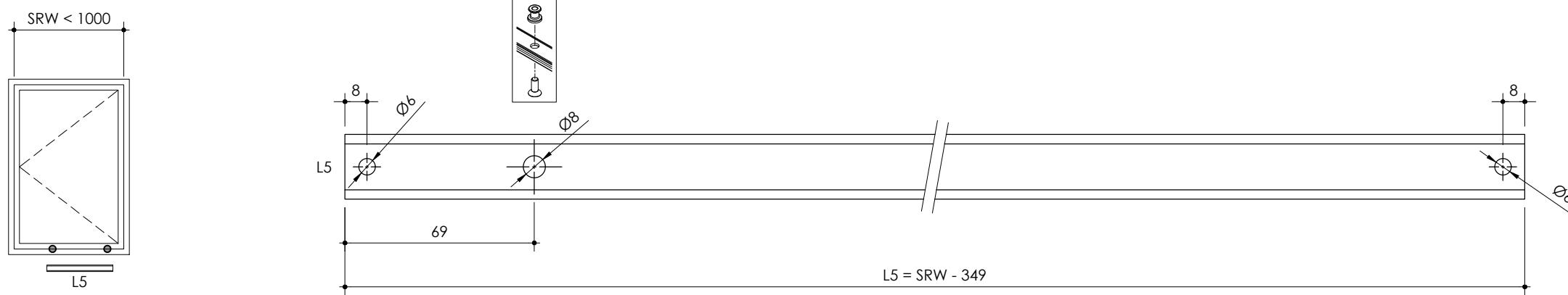
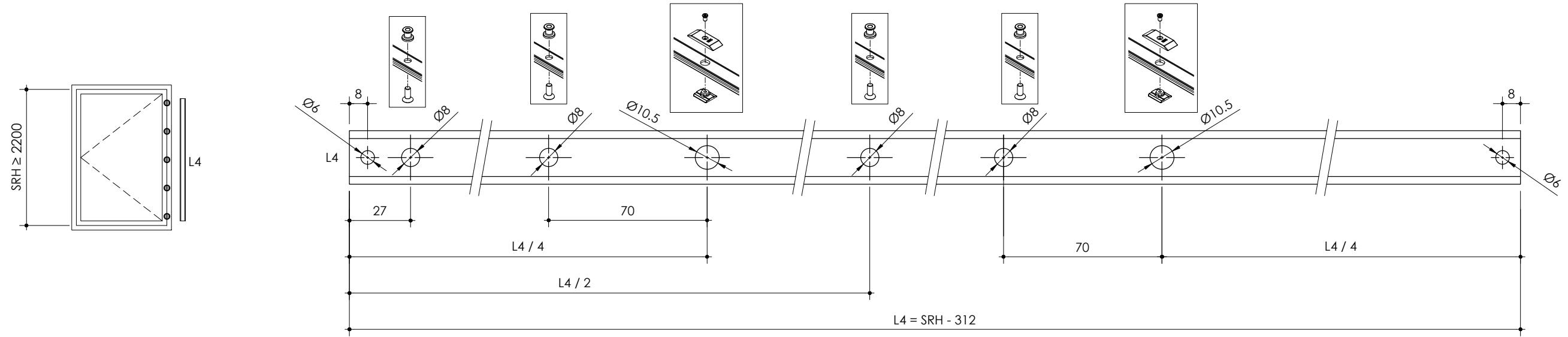
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg



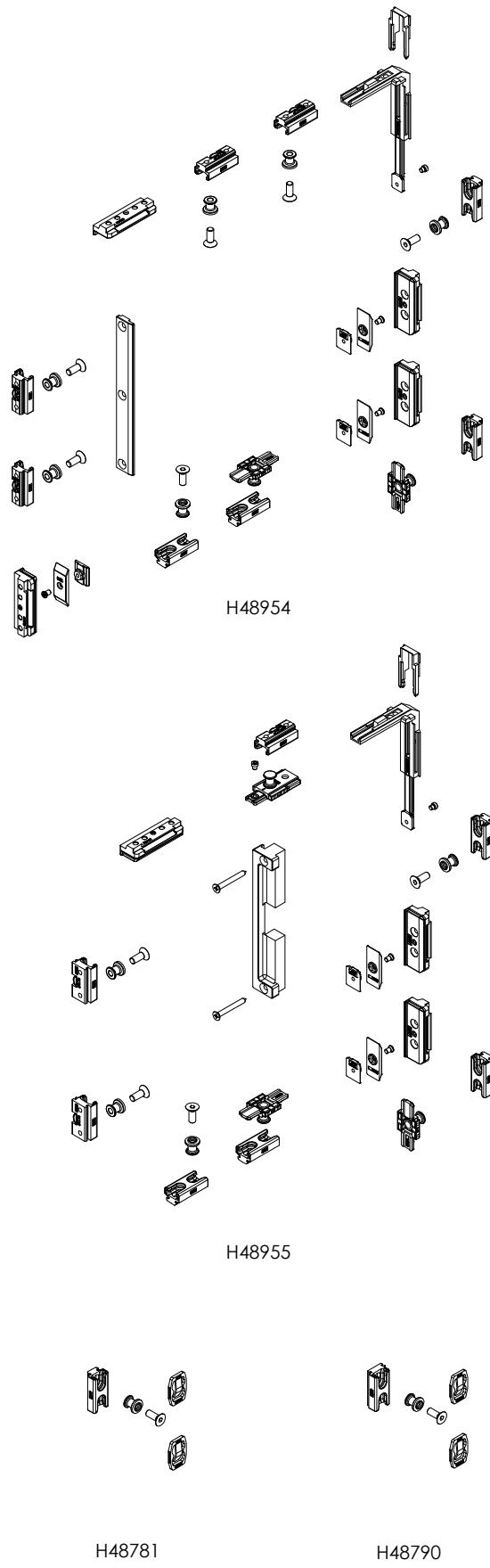
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg



› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING TURN ONLY WINDOWS aK+ 130 kg / HD 180 kg

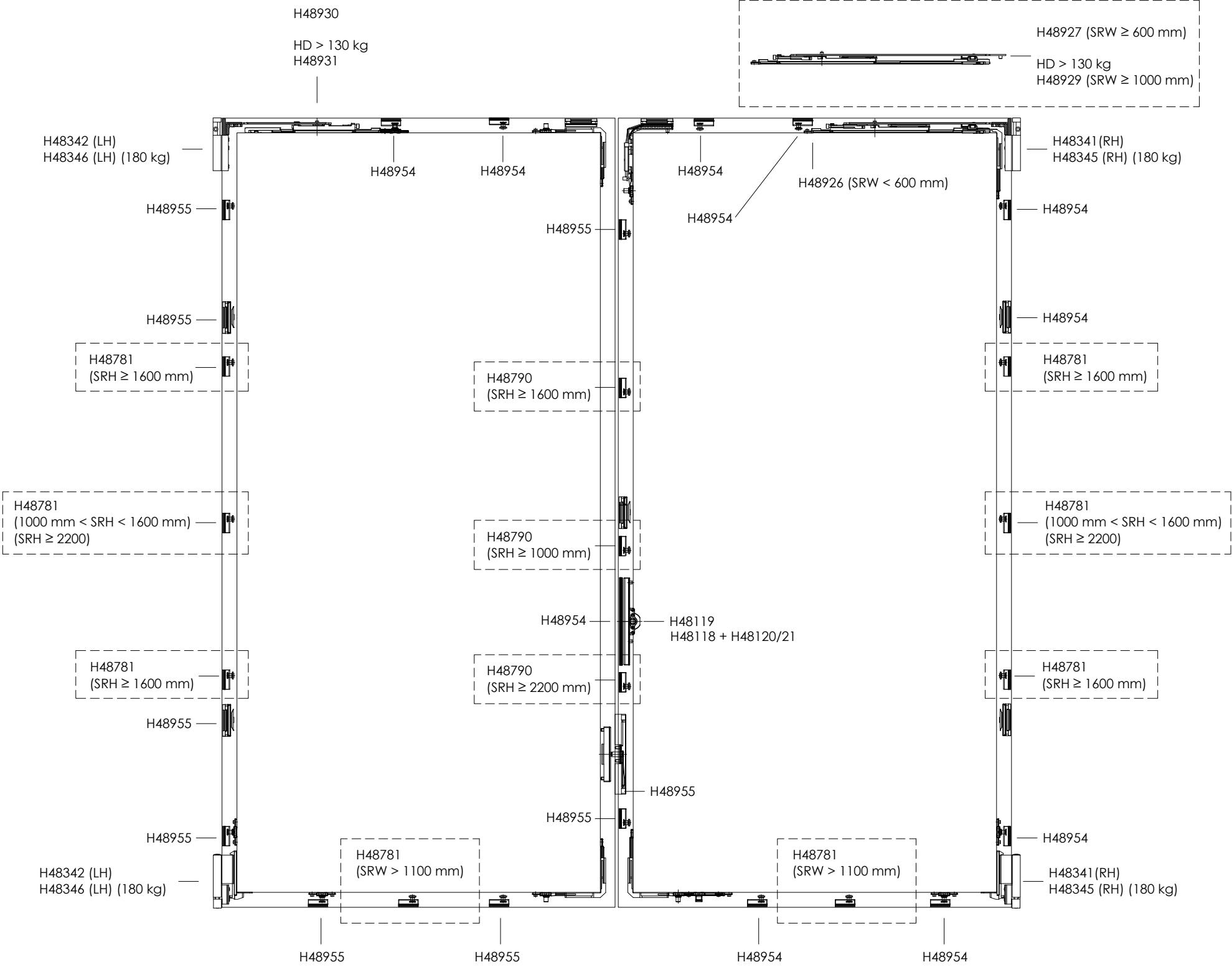
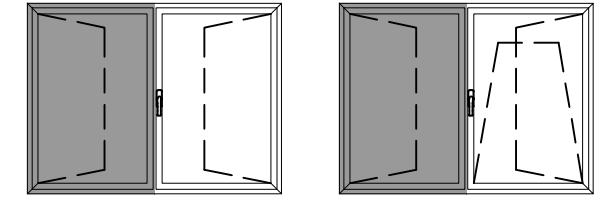


SCHEMA FERRAMENTA RC2 - ANTA SECONDARIA aK+ 130 kg / HD 180 kg
 RC2 HARDWARE SCHEME - TURN ONLY SECOND SASH aK+ 130 kg / HD 180 kg

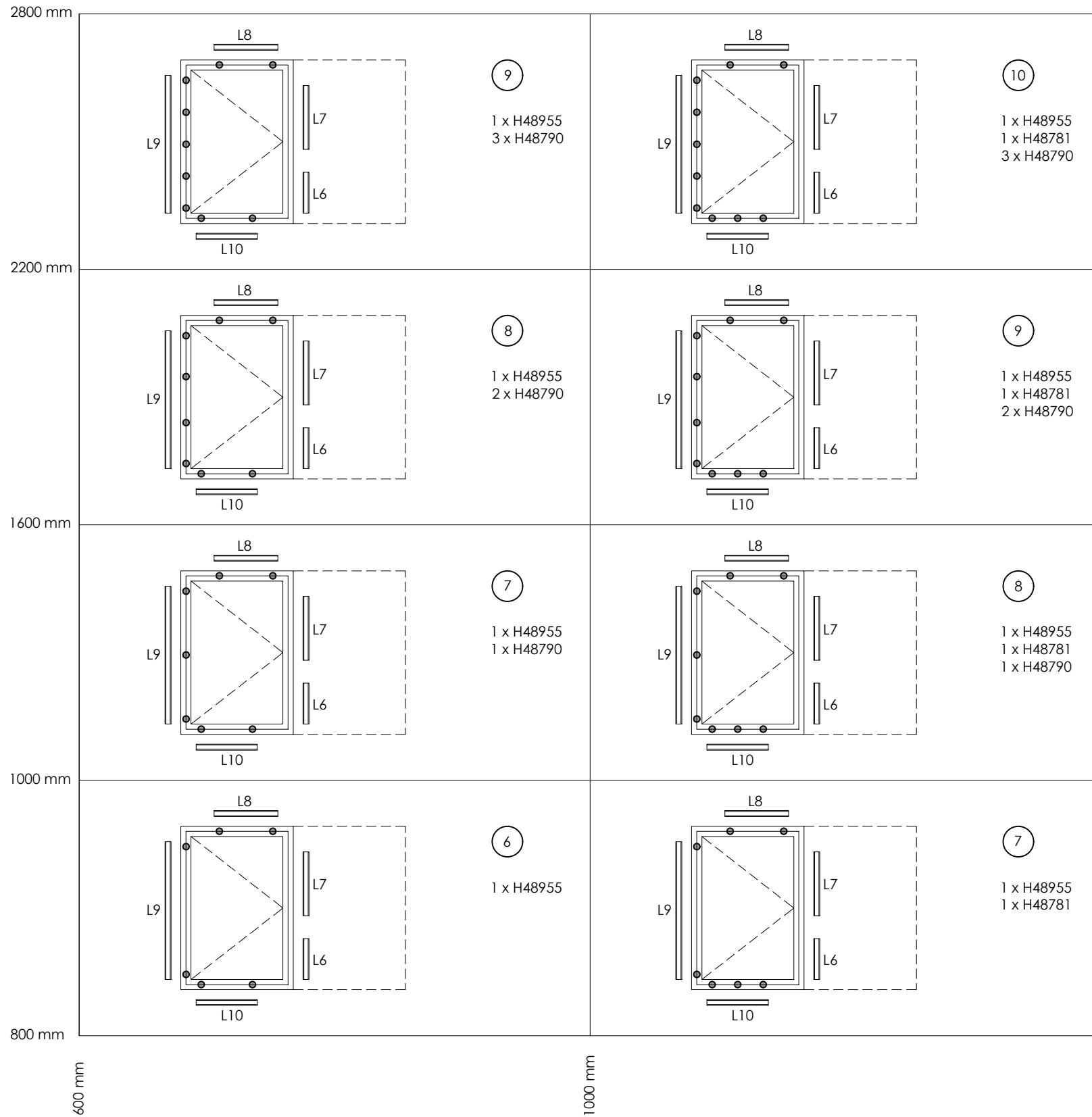


ATTENZIONE - WARNING

Le applicazioni su finestra a due ante necessitano di profilo "stulp" sull'anta secondaria.
 Applications on double wing windows require a reversal profile on the slave sash.



› DIAGRAMMA APPLICATIVO INCONTRI RC2 - ANTA SECONDARIA aK+ 130 kg / HD 180 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - TURN ONLY SECOND SASH aK+ 130 kg / HD 180 kg



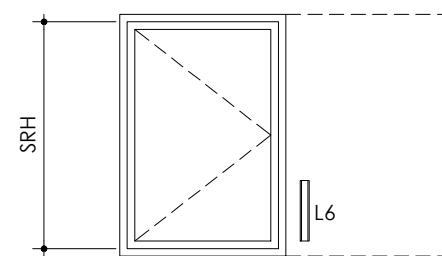
| | | |
|-----|----------------|--|
| L6 | HM - 153 | |
| L7 | SRH - HM - 153 | |
| L8 | SRW - 488 | |
| L9 | SRH - 312 | |
| L10 | SRW - 349 | |

ATTENZIONE - WARNING

Gli schemi di lavorazione delle aste di comando si riferiscono ai soli dispositivi antieffrazione e ai fori terminali.
 Per la foratura relativa ai punti di chiusura standard, riferirsi al manuale di installazione della ferramenta AK+.

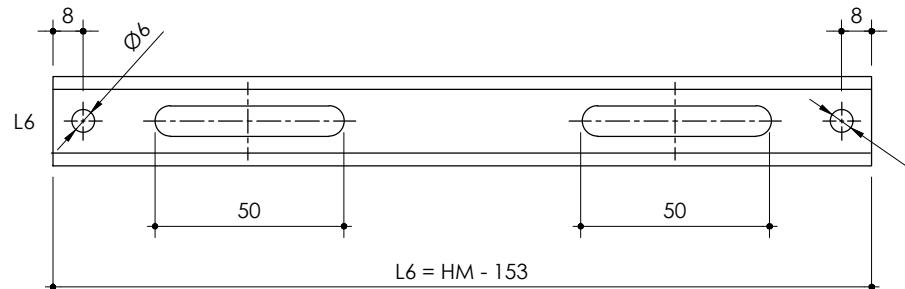
The connecting rod machining diagrams refer only to the anti-burglary devices and end holes.
 For drilling machining of the standard locking points, refer to the AK+ hardware installation manual.

› LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 130 kg / HD 180 kg



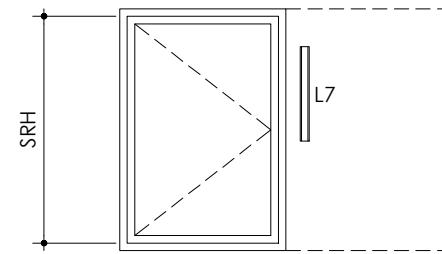
ATTENZIONE

PREPARARE ASOLE DA 50 mm IN CORRISPONDENZA DELLE VITI DI FISSAGGIO DELLO STULP E DEGLI INCONTRI



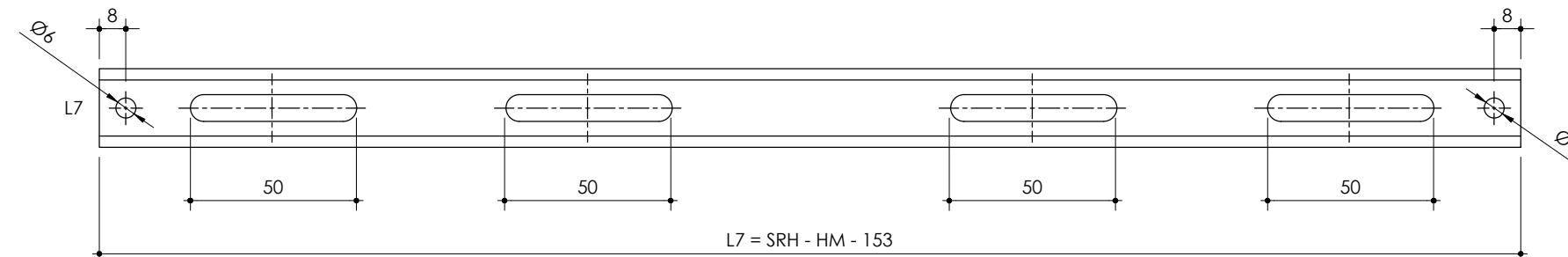
WARNING

PREPARE 50 mm SLOT IN CORRESPONDENCE TO THE FIXING SCREWS OF THE STULP AND THE CATCHERS



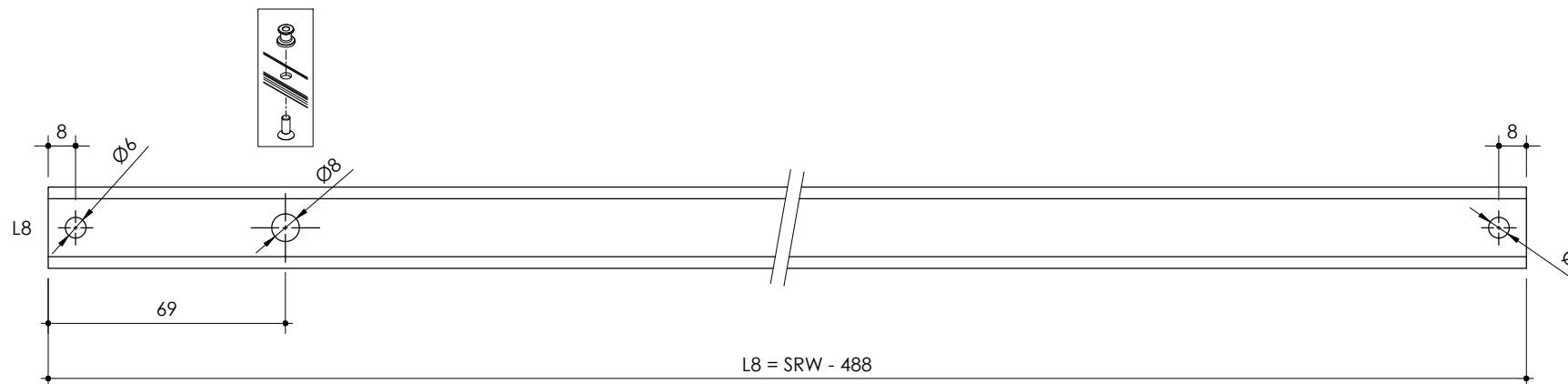
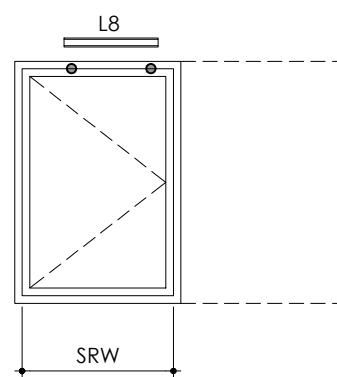
ATTENZIONE

PREPARARE ASOLE DA 50 mm IN CORRISPONDENZA DELLE VITI DI FISSAGGIO DELLO STULP E DEGLI INCONTRI

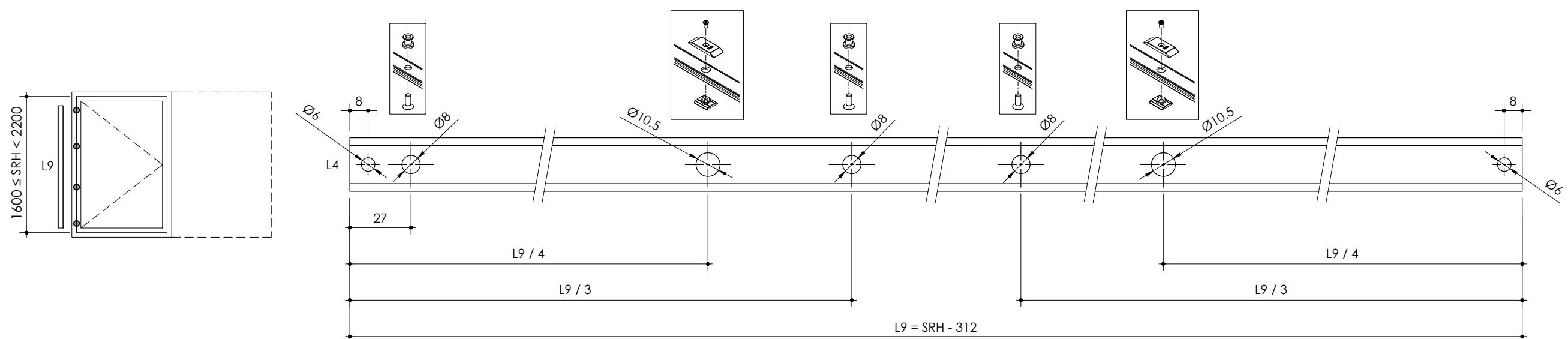
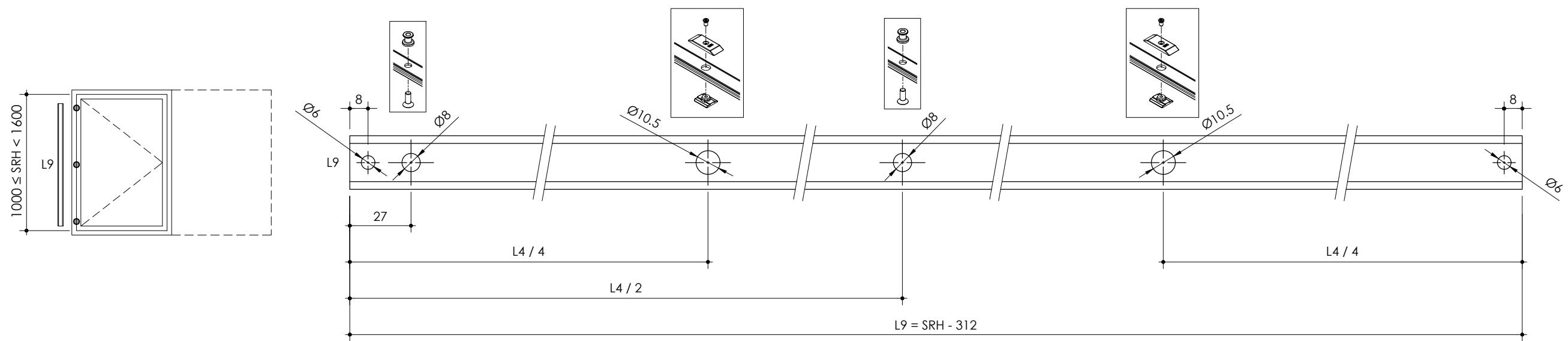
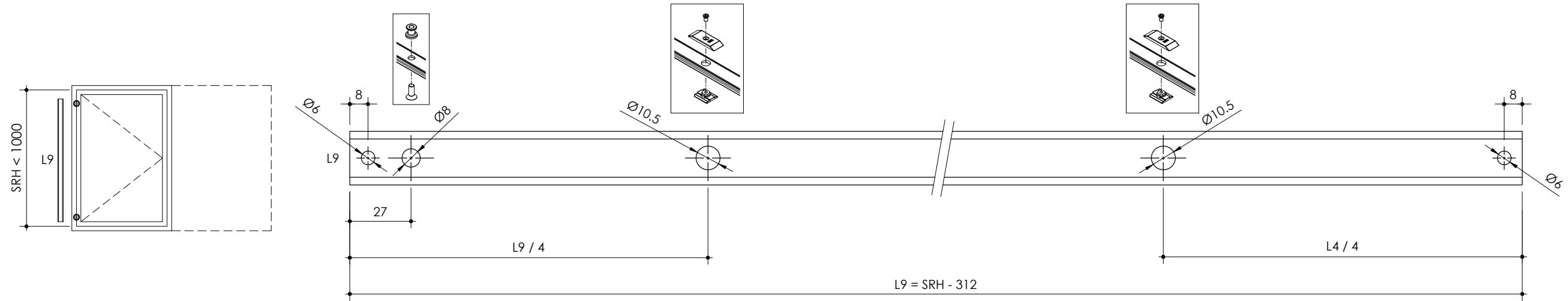


WARNING

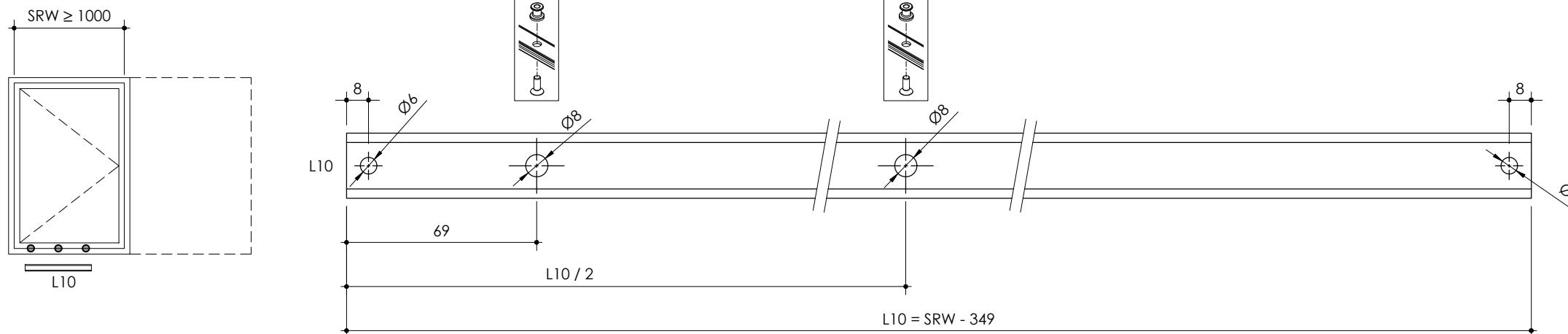
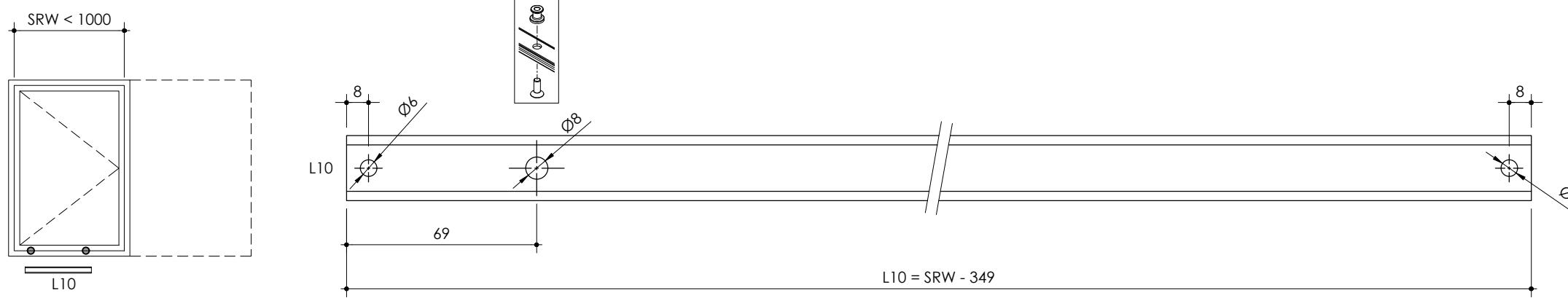
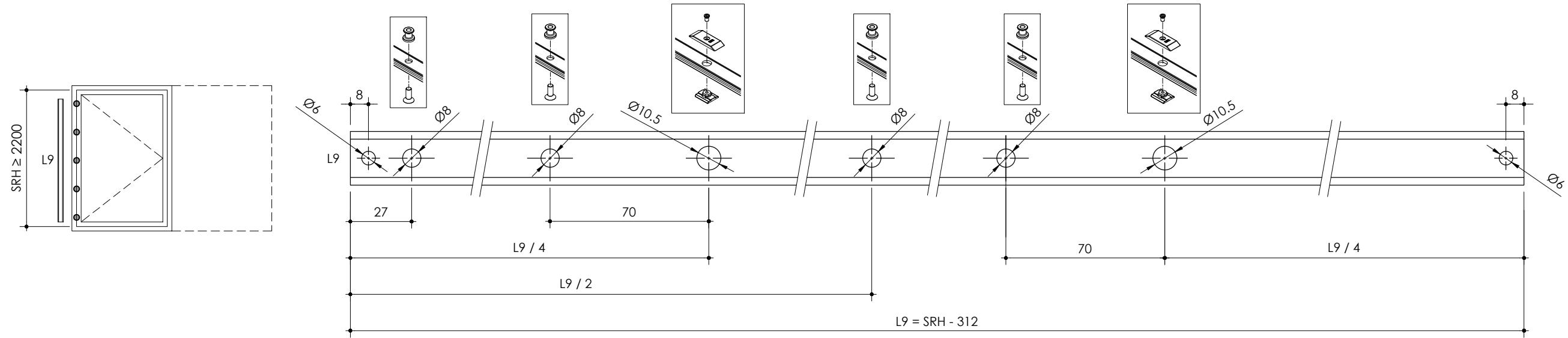
PREPARE 50 mm SLOT IN CORRESPONDENCE TO THE FIXING SCREWS OF THE STULP AND THE CATCHERS



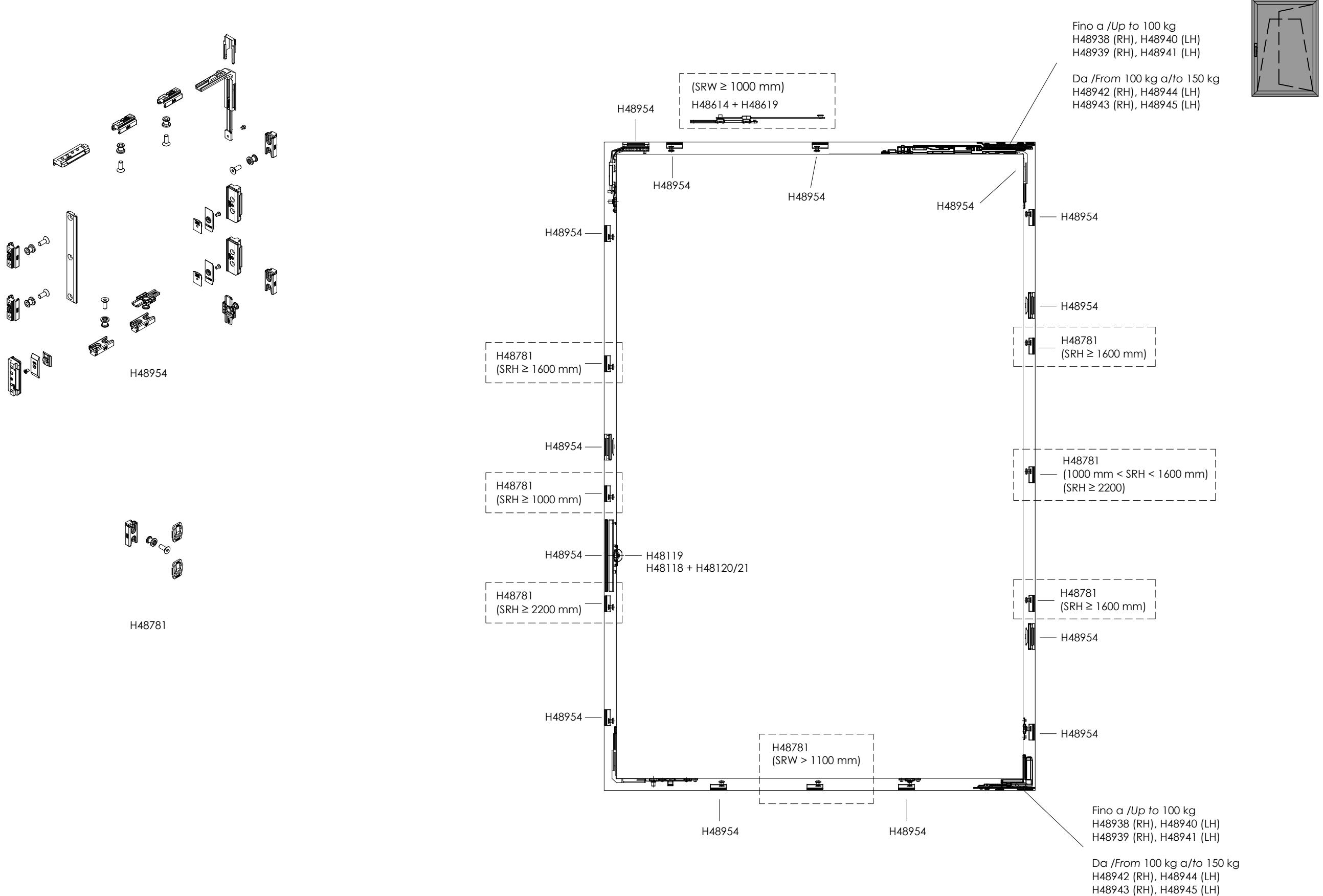
› LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 130 kg / HD 180 kg



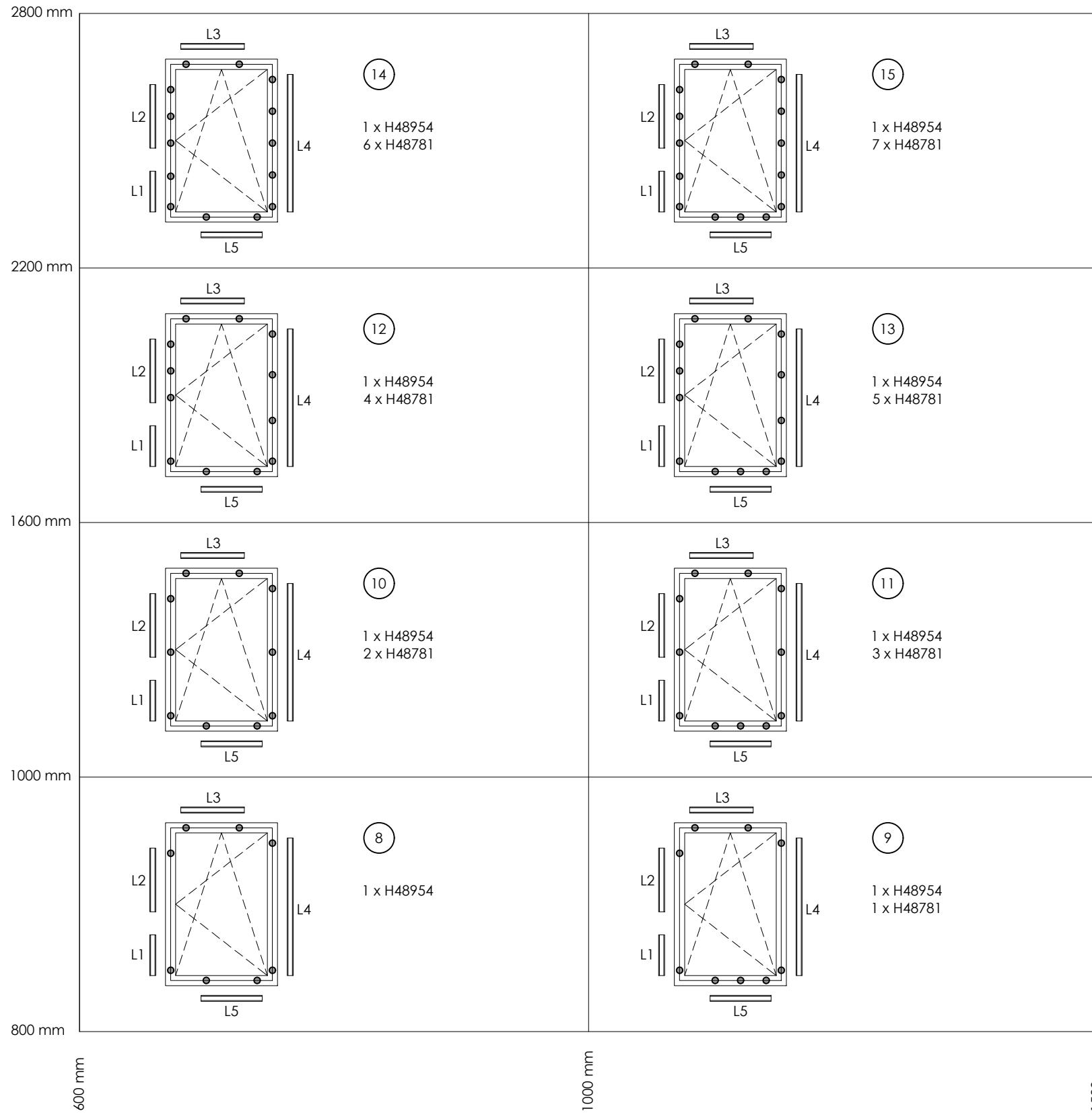
› LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 130 kg / HD 180 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 130 kg / HD 180 kg



SCHEMA FERRAMENTA RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 HARDWARE SCHEME - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



› DIAGRAMMA APPLICATIVO INCONTRI RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 180 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



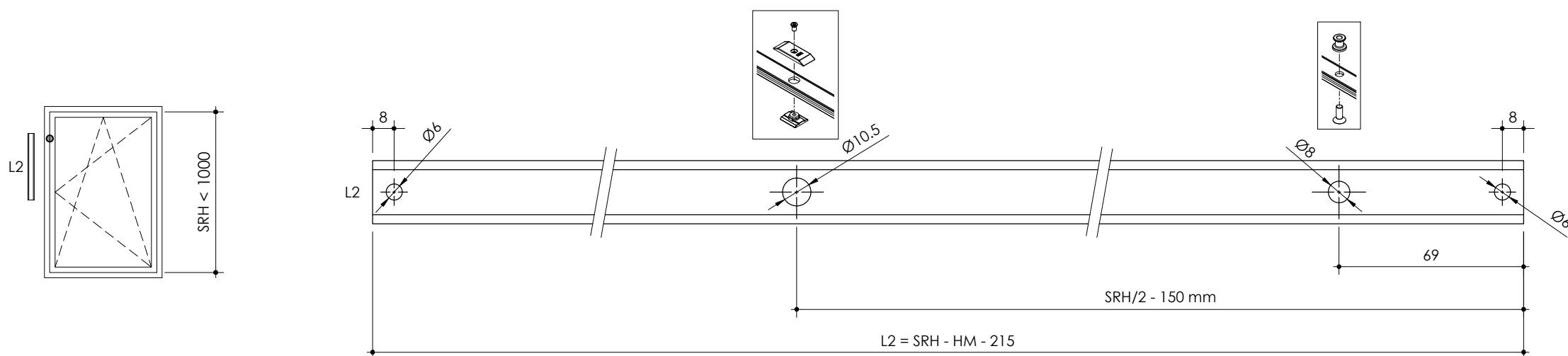
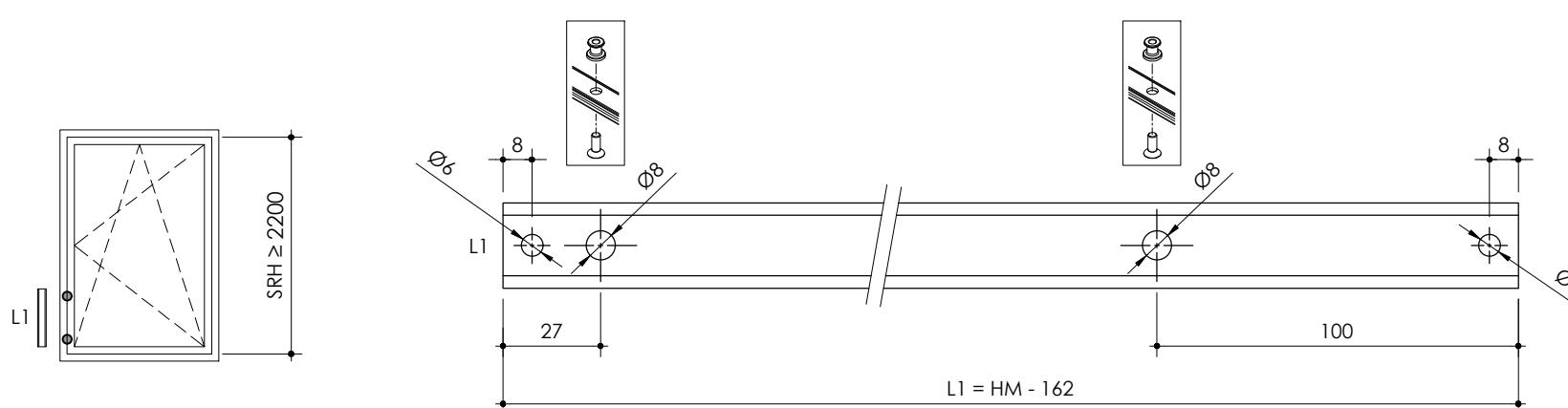
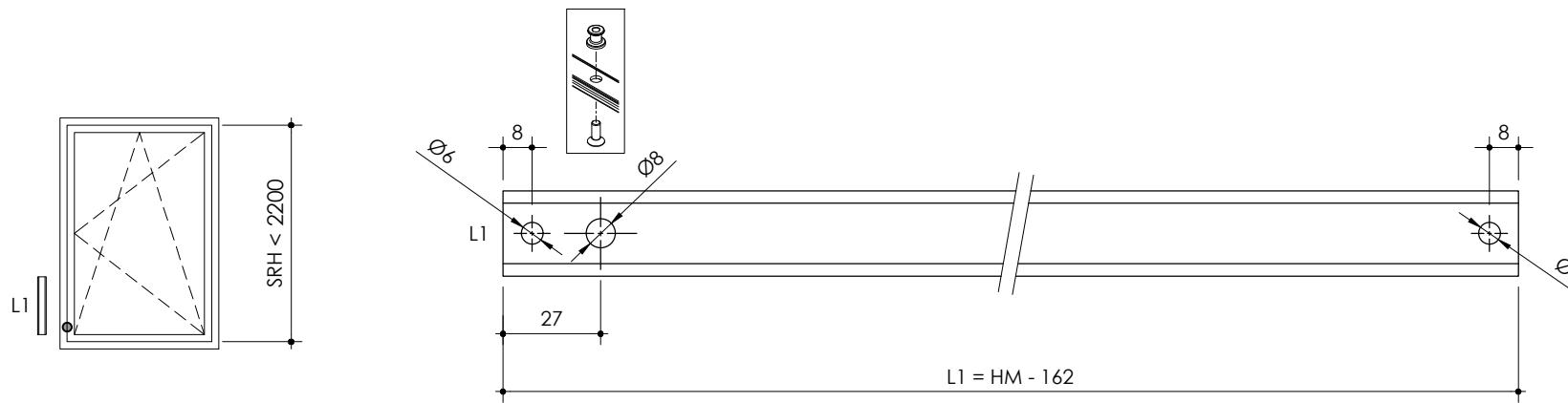
| | | |
|----|----------------|-----------------------|
| L1 | HM - 162 | HM > 300 |
| L2 | SRH - HM - 215 | |
| L3 | SRW - 422 | SRW < 600 |
| L3 | SRW - 545 | $600 \leq SRW < 1000$ |
| L3 | SRW - 785 | $SRW \geq 1000$ |
| L4 | SRH - 312 | |
| L5 | SRW - 349 | |

ATTENZIONE - WARNING

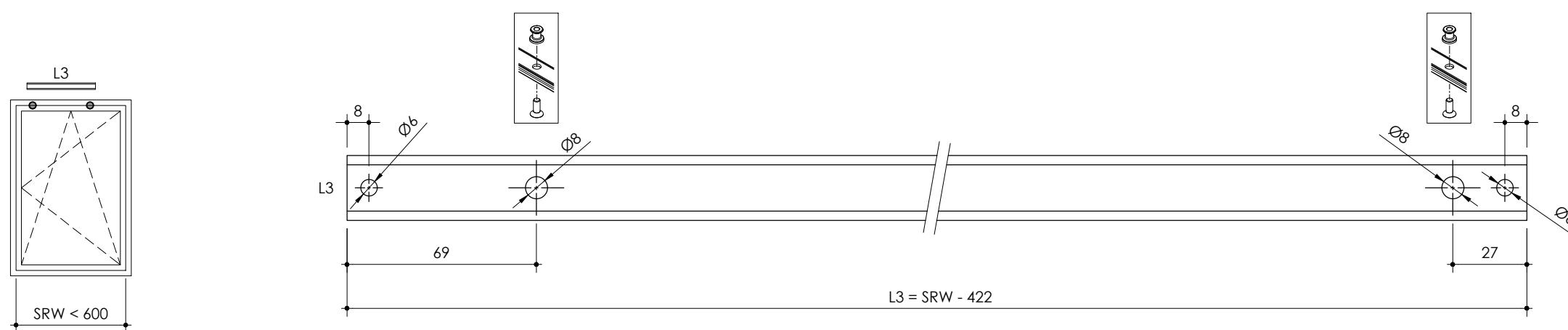
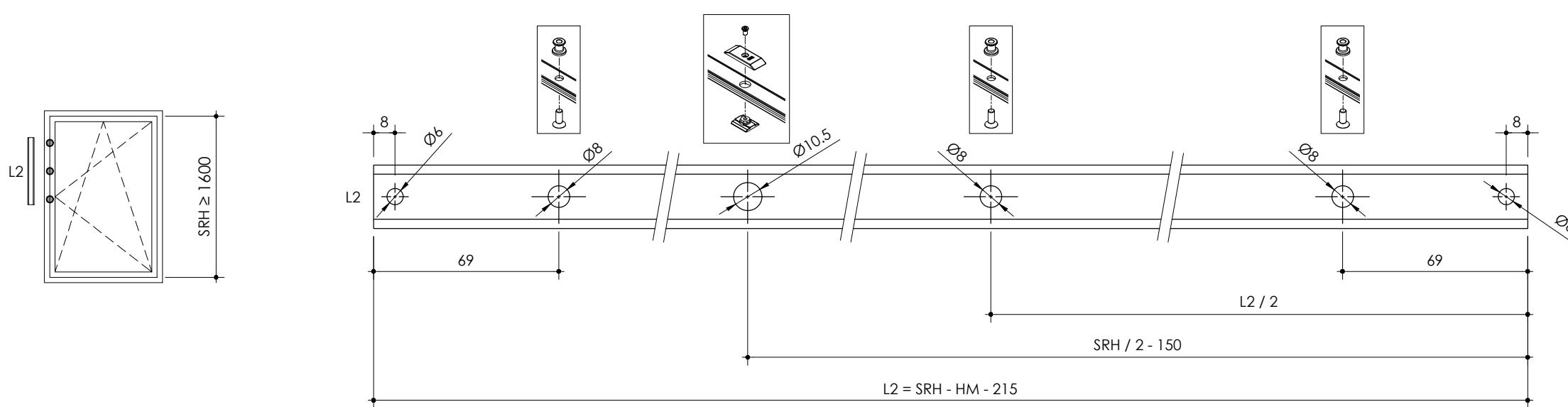
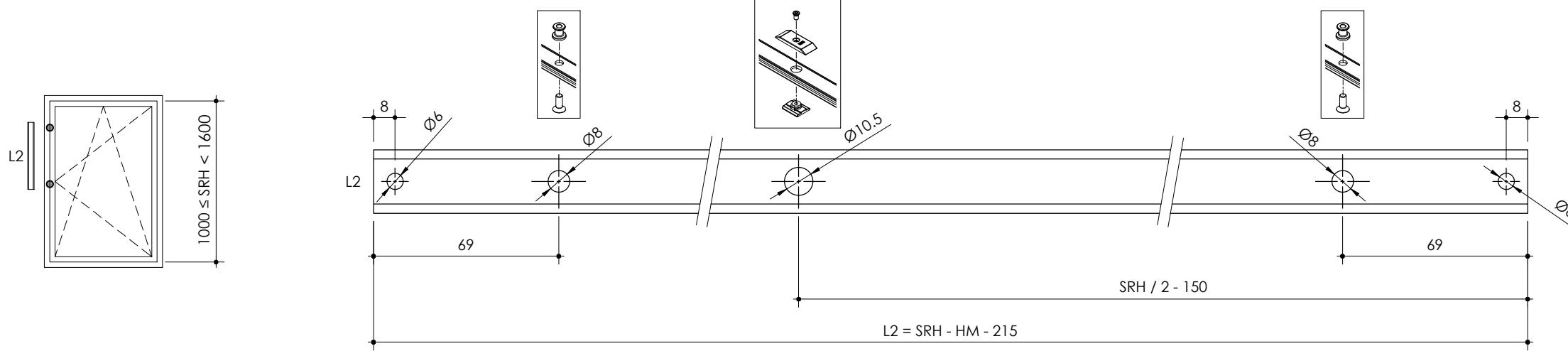
Gli schemi di lavorazione delle aste di comando si riferiscono ai soli dispositivi antieffrazione e ai fori terminali. Per la foratura relativa ai punti di chiusura standard, riferirsi al manuale di installazione della ferramenta AK+.

The connecting rod machining diagrams refer only to the anti-burglary devices and end holes. For drilling machining of the standard locking points, refer to the AK+/ hardware installation manual.

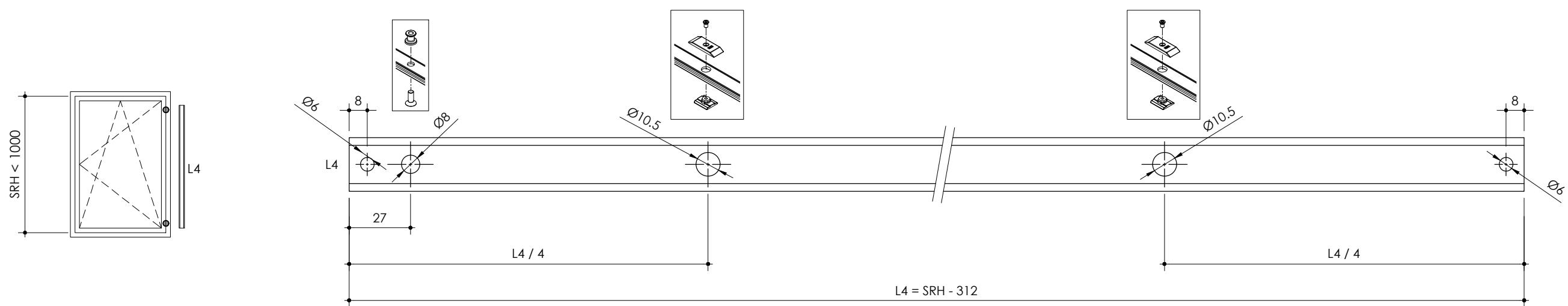
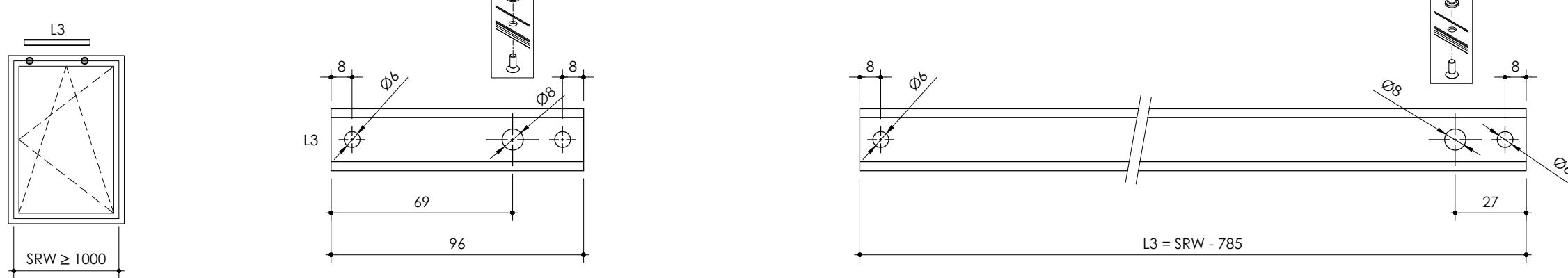
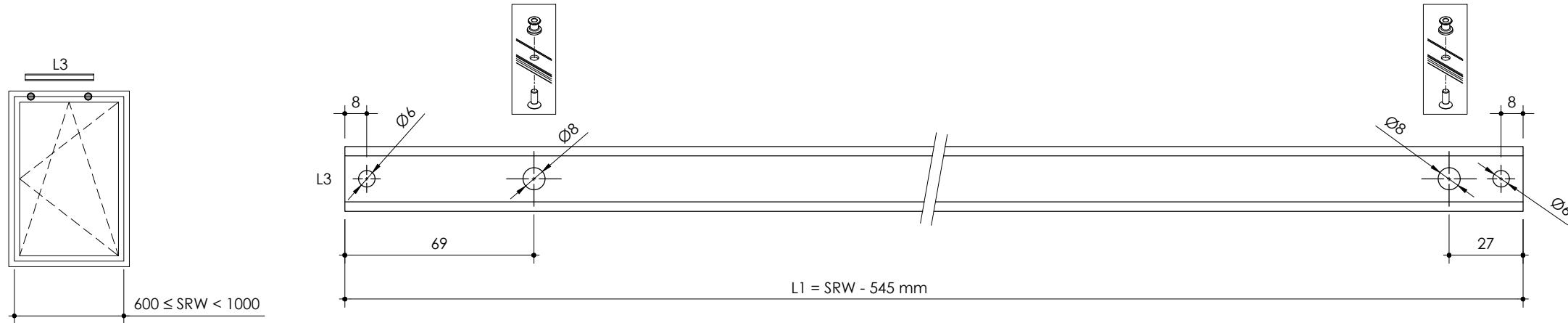
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



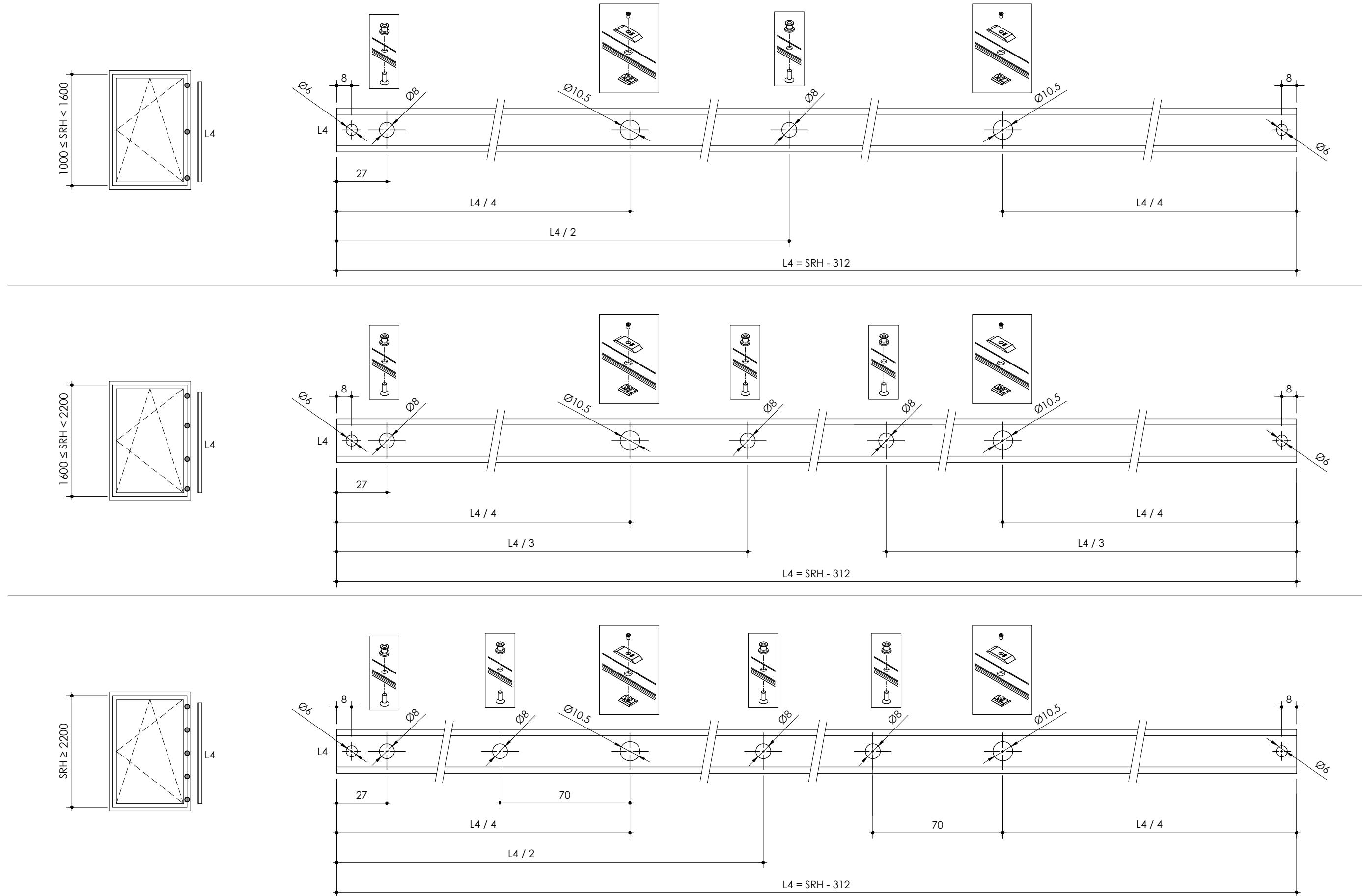
► LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



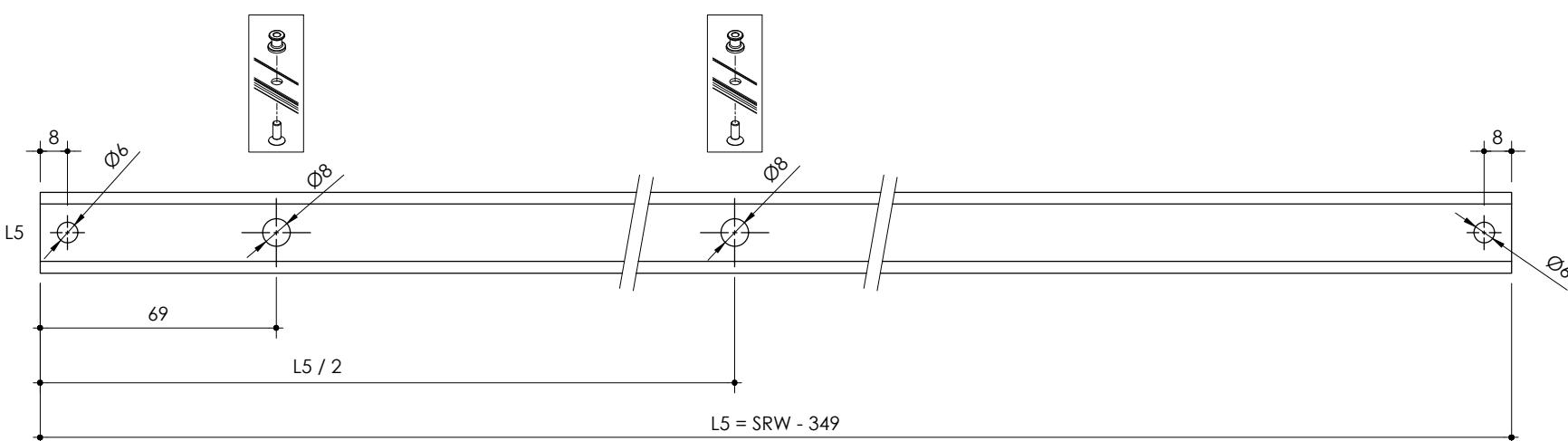
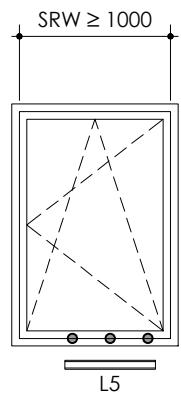
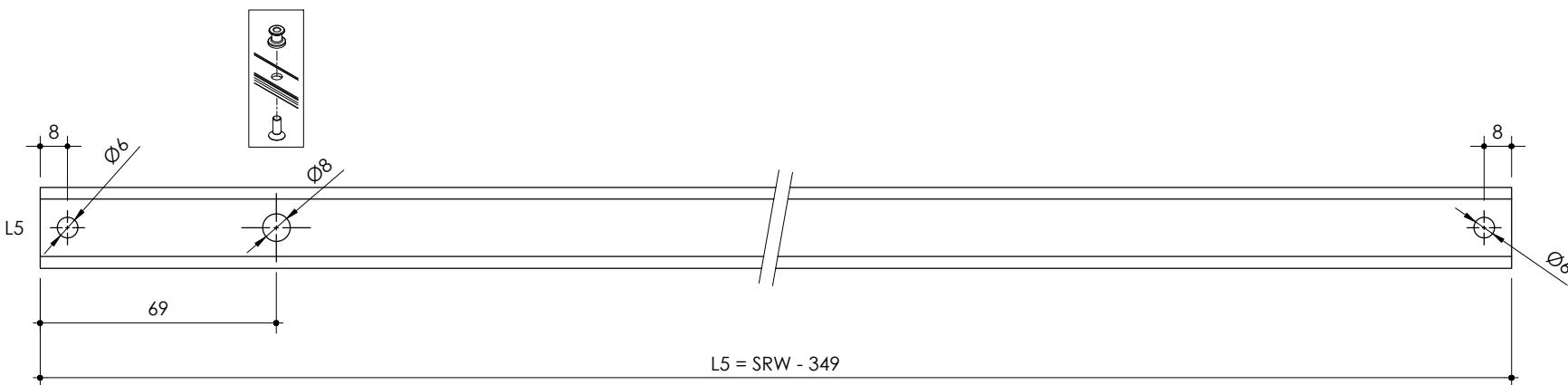
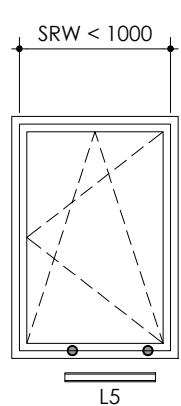
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



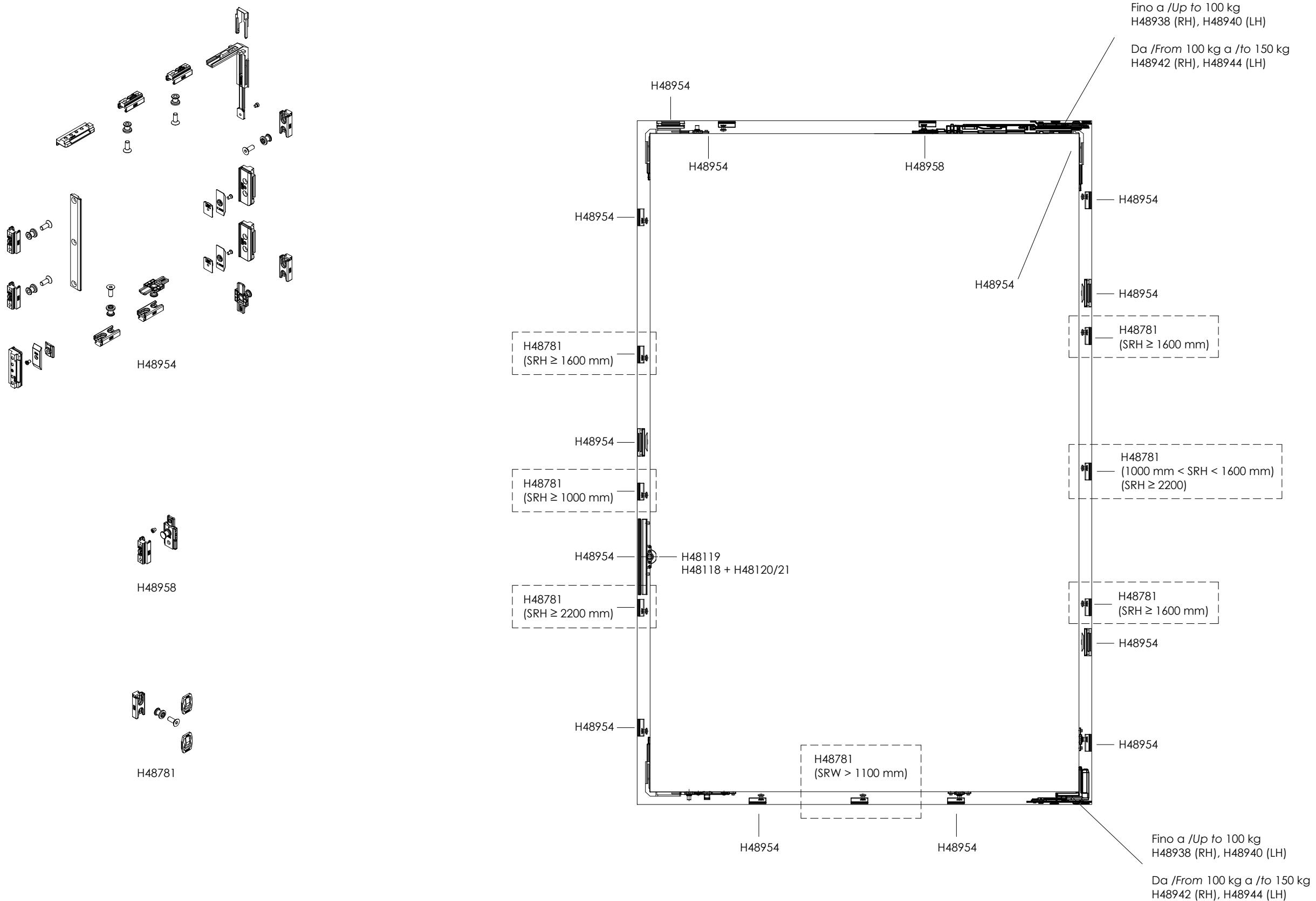
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



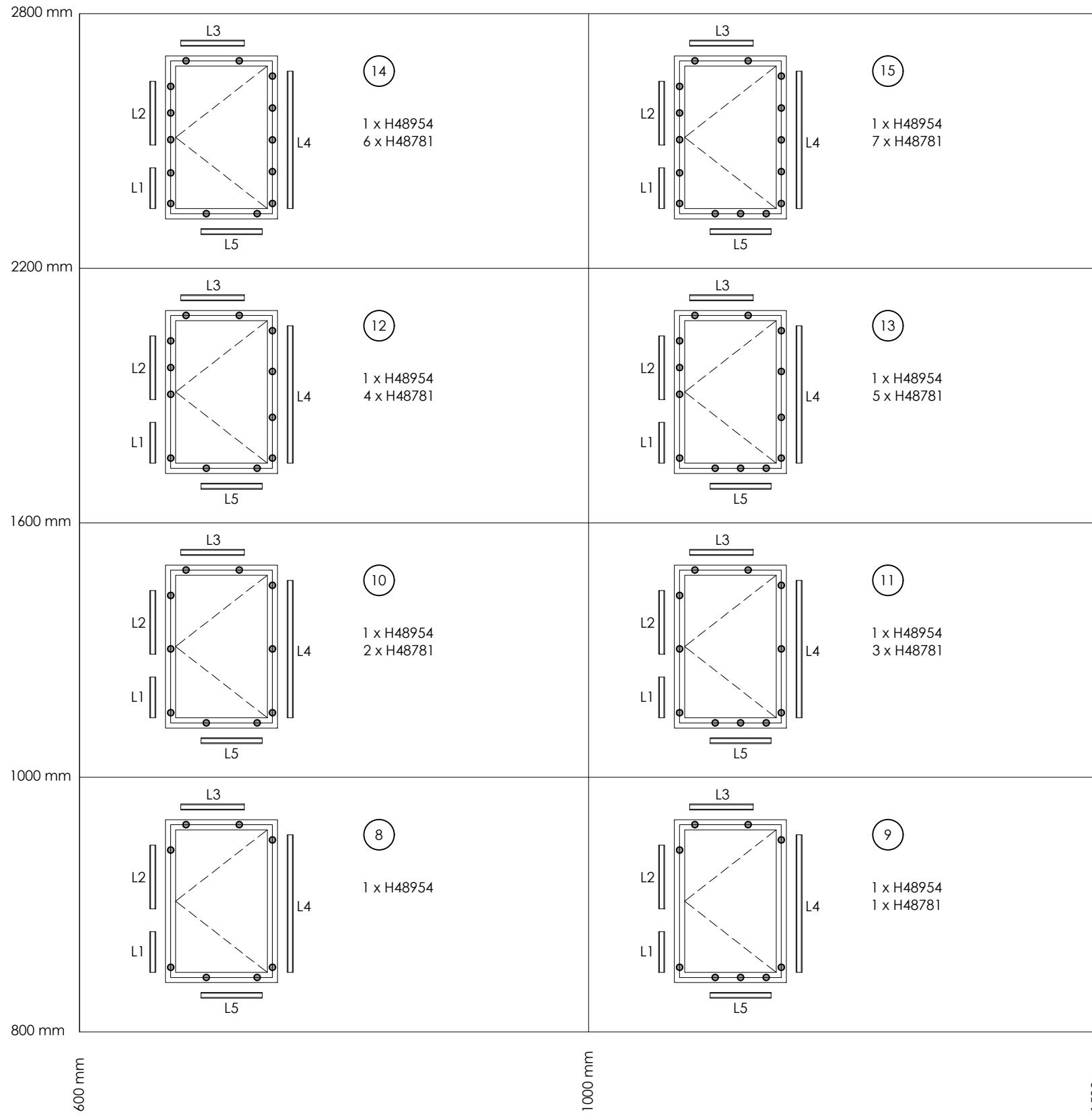
› LAVORAZIONE ASTE RC2 - FINESTRE ANTA-RIBALTA aK+ 100 kg / aK+ 150 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - T&T WINDOWS aK+ 100 kg / aK+ 150 kg



SCHEMA FERRAMENTA RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 150 kg
 RC2 HARDWARE SCHEME - TURN ONLY aK+ 100 kg / aK+ 150 kg



› DIAGRAMMA APPLICATIVO INCONTRI RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 180 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - TURN ONLY aK+ 100 kg / aK+ 150 kg



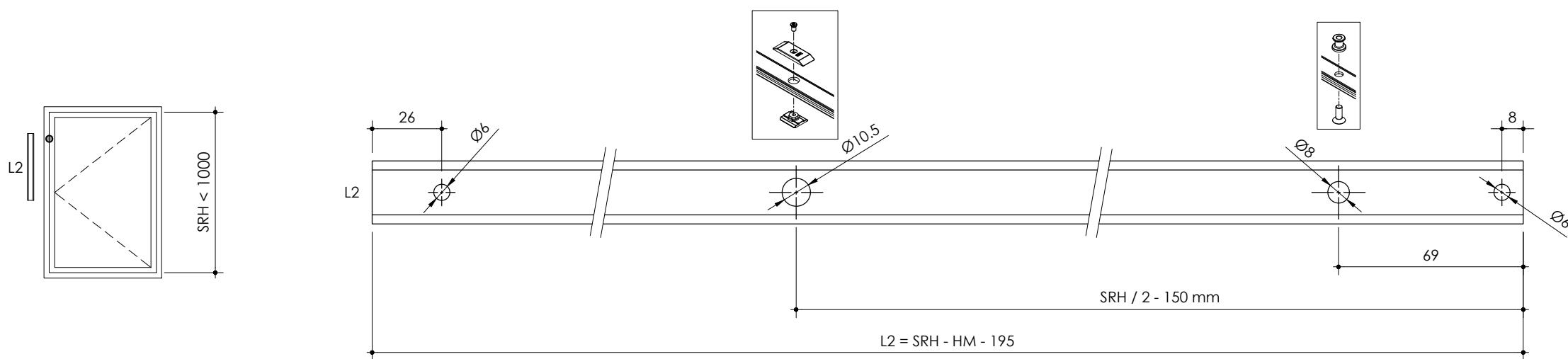
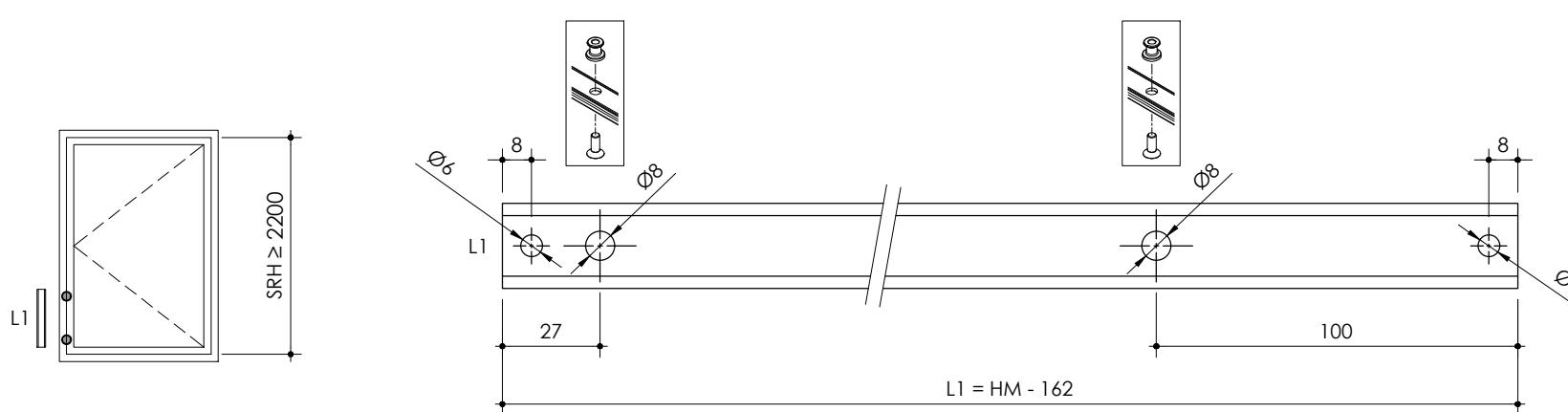
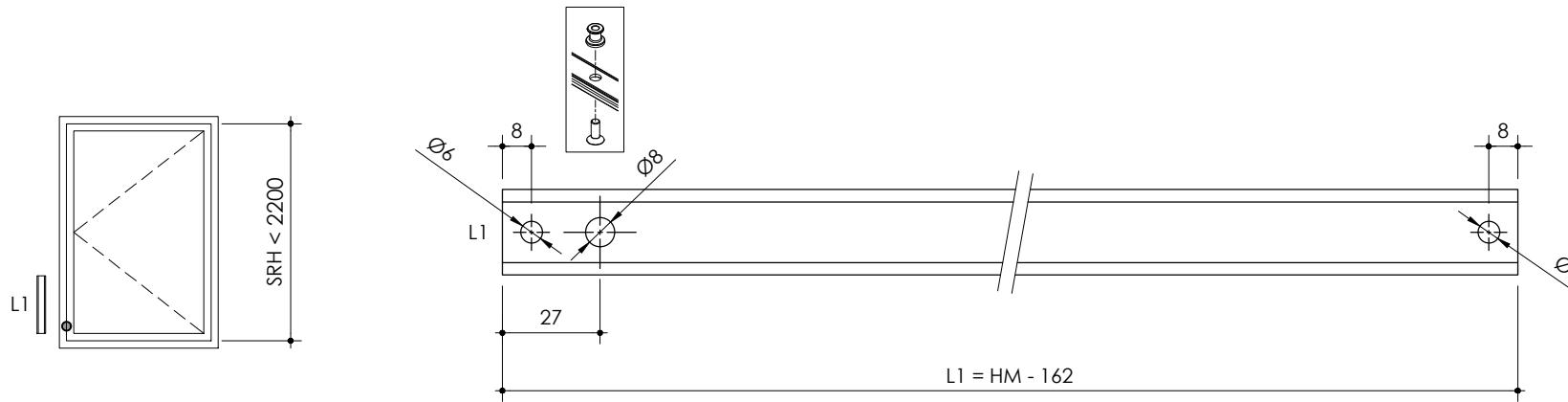
| | | |
|----|----------------|----------|
| L1 | HM - 162 | HM > 300 |
| L2 | SRH - HM - 195 | |
| L3 | SRW - 520 | |
| L4 | SRH - 312 | |
| L5 | SRW - 349 | |

ATTENZIONE - WARNING

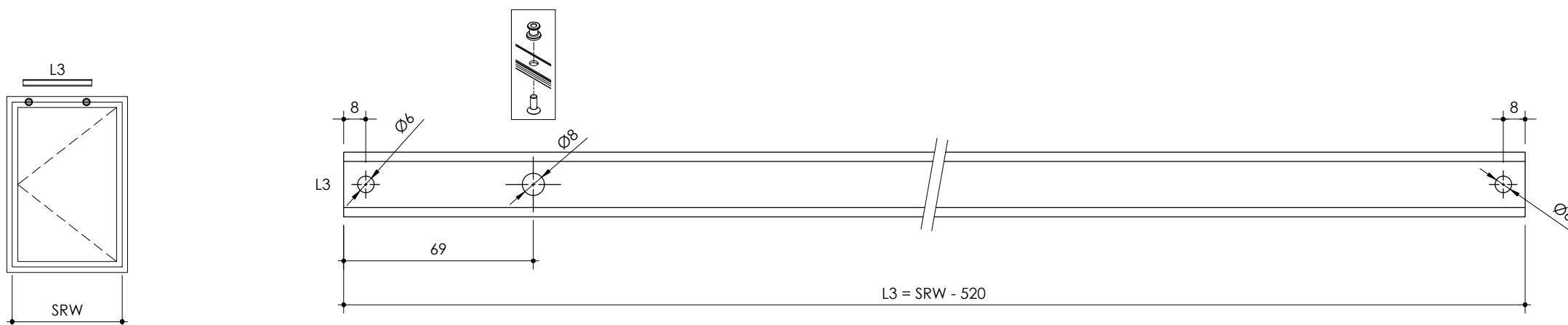
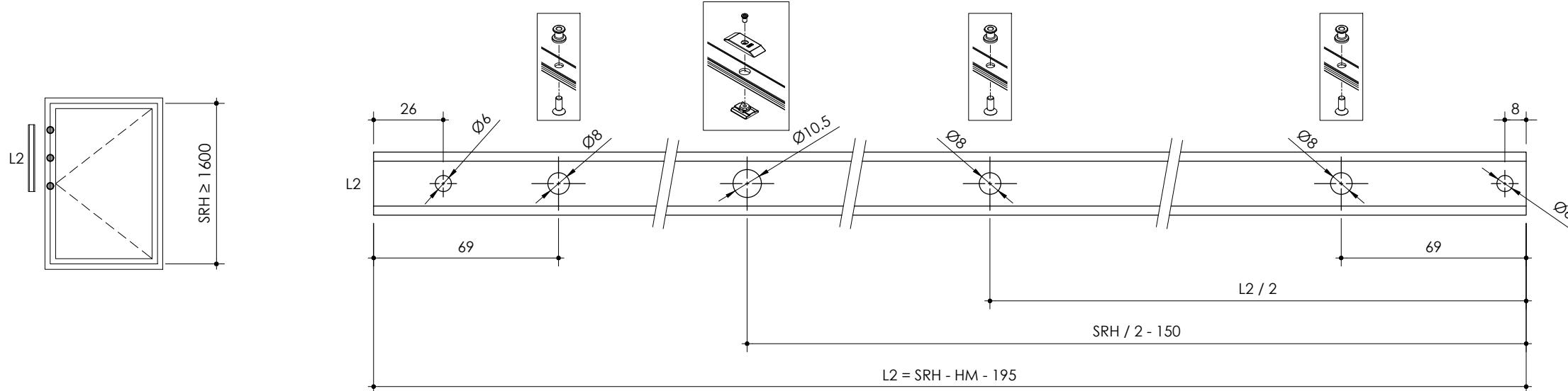
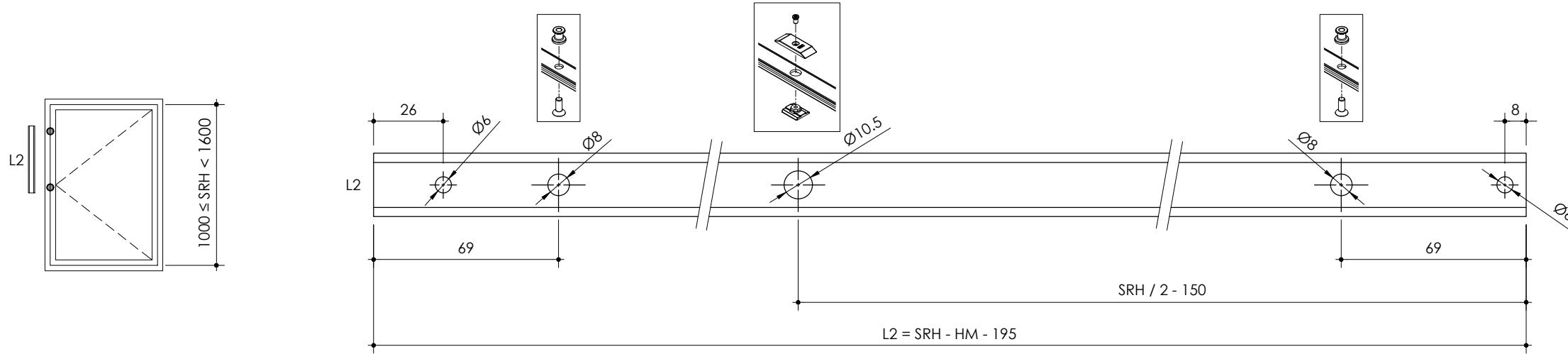
Gli schemi di lavorazione delle aste di comando si riferiscono ai soli dispositivi antieffrazione e ai fori terminali. Per la foratura relativa ai punti di chiusura standard, riferirsi al manuale di installazione della ferramenta AK+.

The connecting rod machining diagrams refer only to the anti-burglary devices and end holes. For drilling machining of the standard locking points, refer to the AK+/ hardware installation manual.

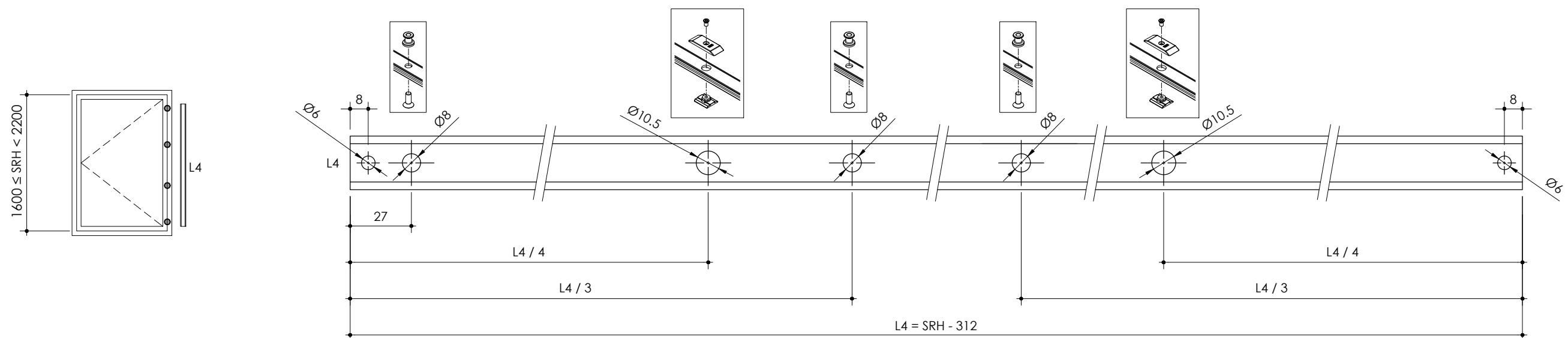
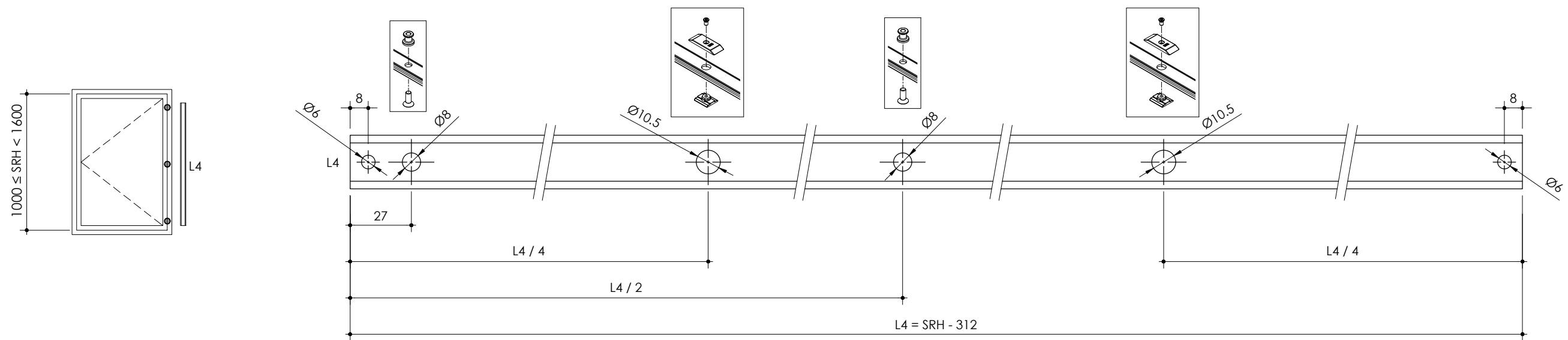
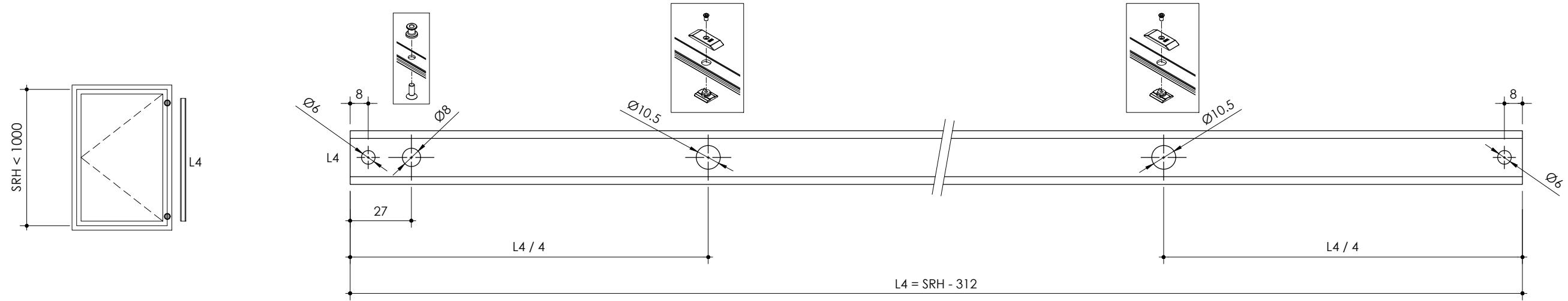
► LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY WINDOWS aK+ 100 kg / aK+ 150 kg



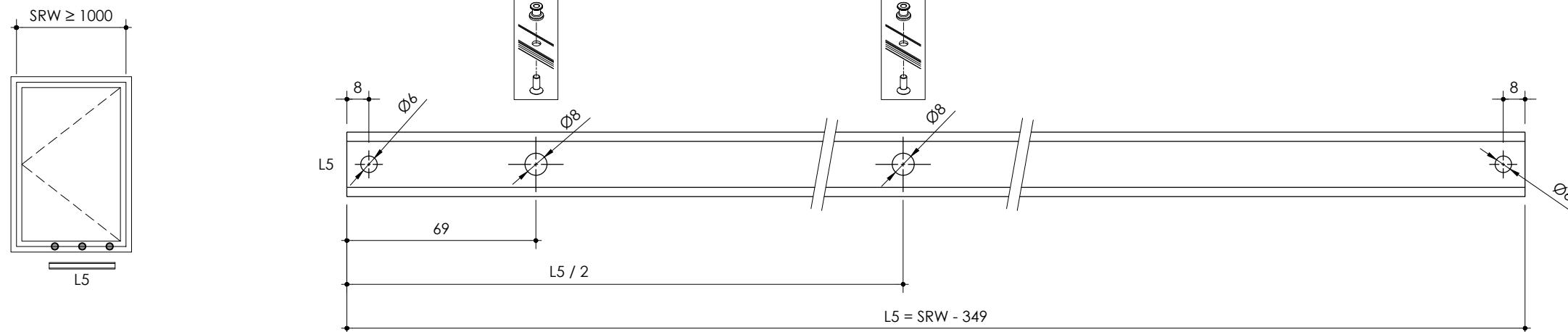
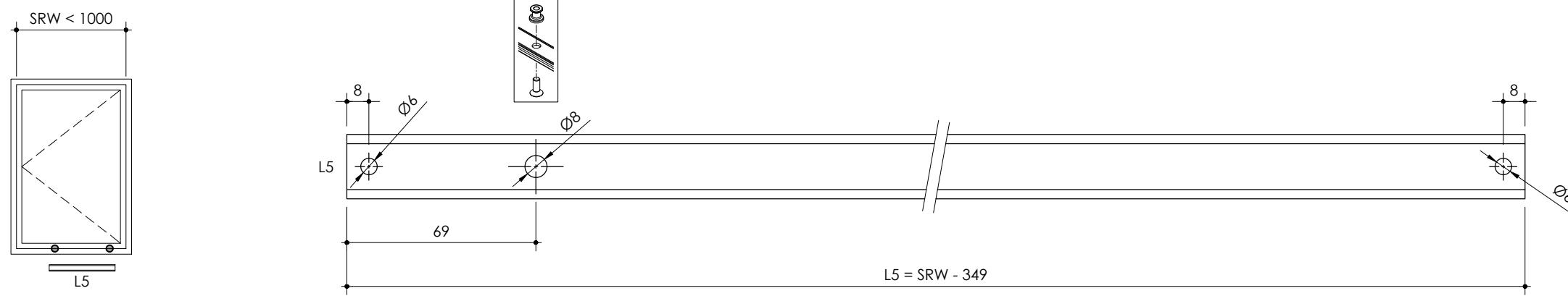
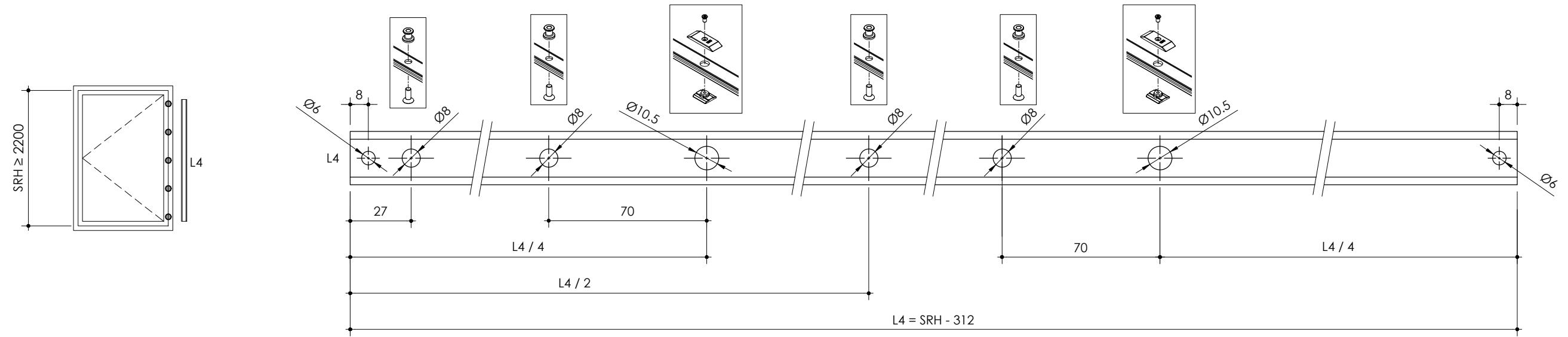
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY WINDOWS aK+ 100 kg / aK+ 150 kg



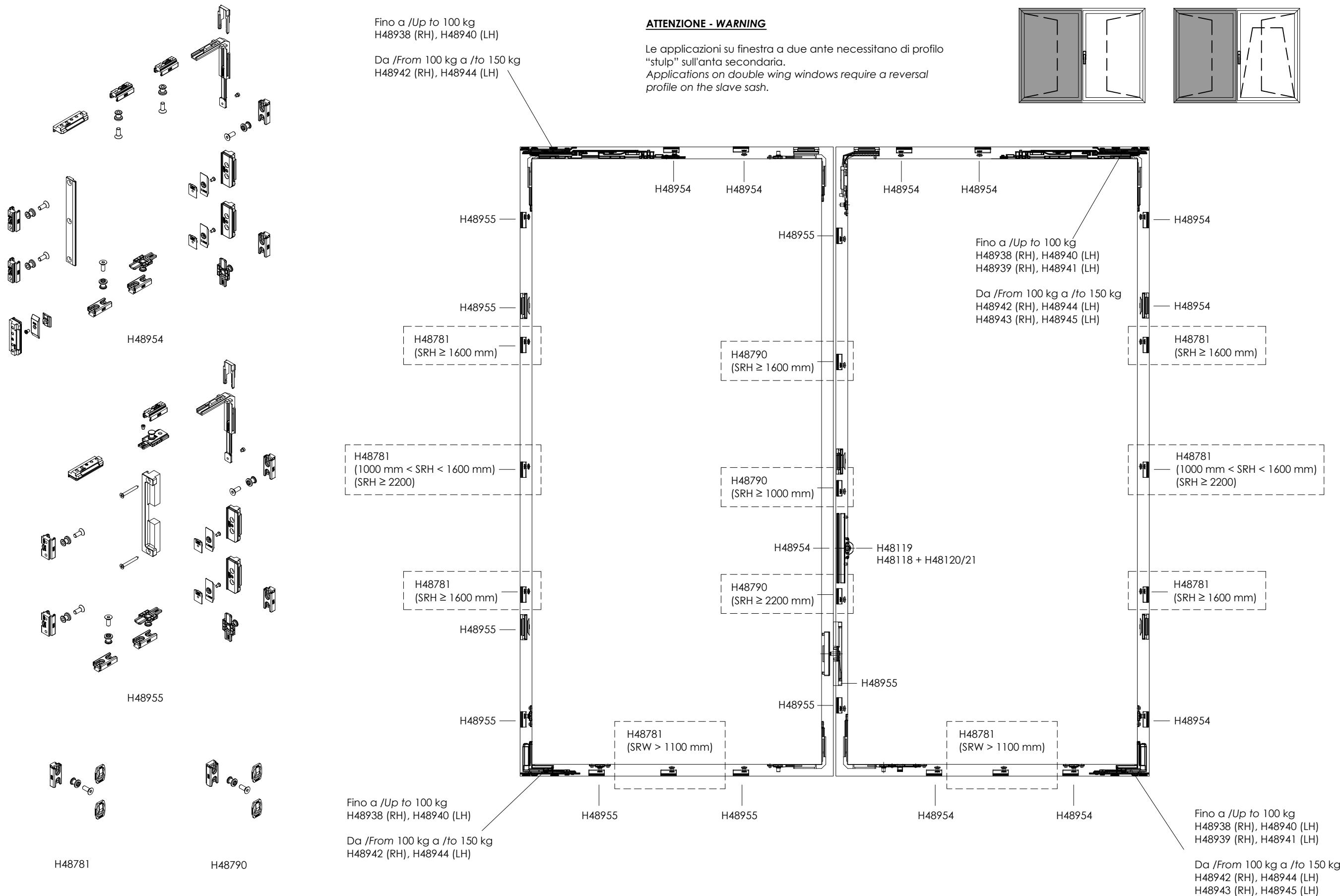
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY WINDOWS aK+ 100 kg / aK+ 150 kg



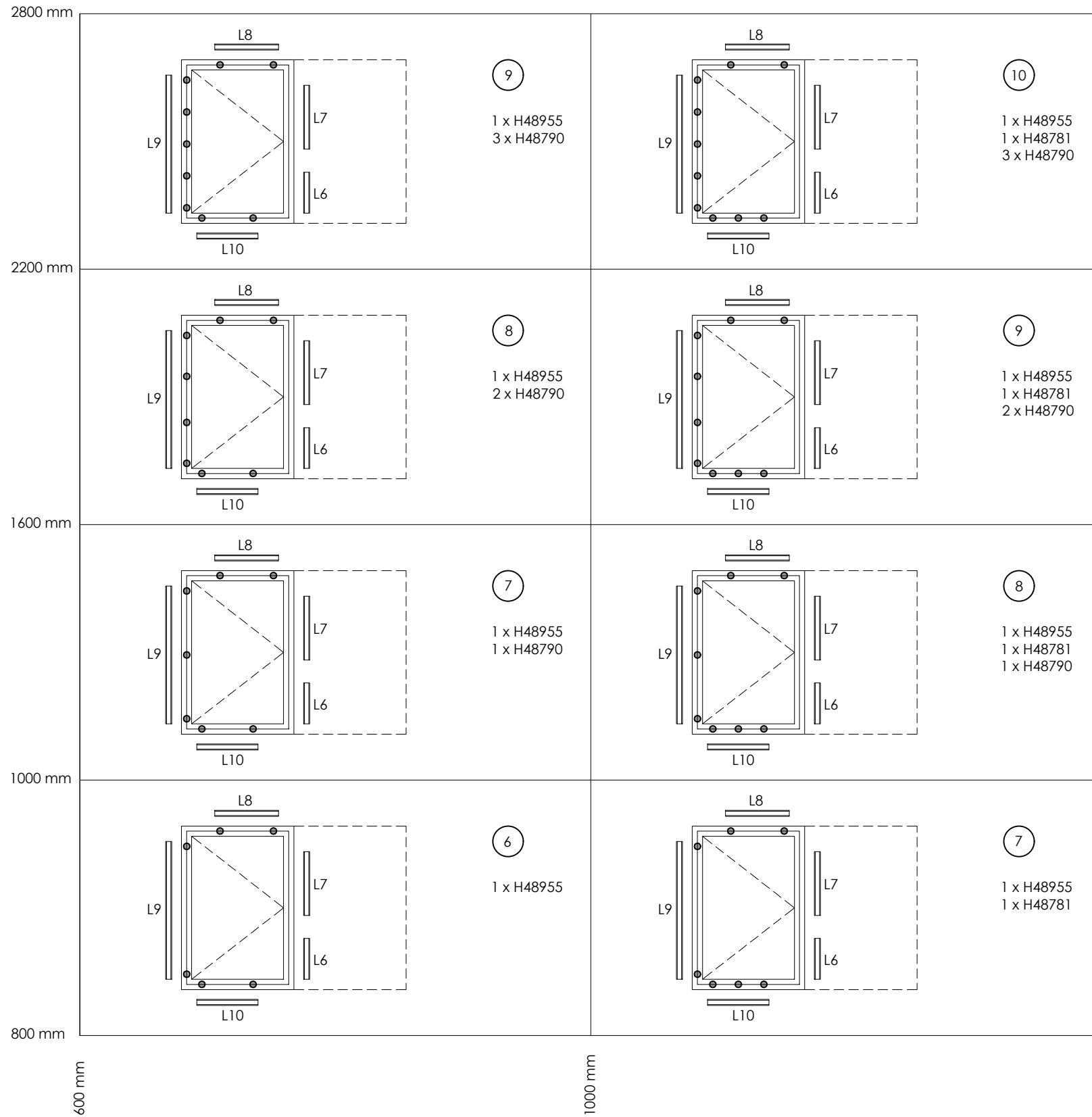
› LAVORAZIONE ASTE RC2 - FINESTRE AD ANTA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY WINDOWS aK+ 100 kg / aK+ 150 kg



SCHEMA FERRAMENTA RC2 - ANTA SECONDARIA aK+ 100 kg / aK+ 150 kg
 RC2 HARDWARE SCHEME - TURN ONLY SECOND SASH aK+ 100 kg / aK+ 150 kg



› DIAGRAMMA APPLICATIVO INCONTRI RC2 - ANTA SECONDARIA aK+ 100 kg / aK+ 180 kg
 RC2 LOCKING POINTS APPLICATION DIAGRAM - TURN ONLY SECOND SASH aK+ 100 kg / aK+ 150 kg



| | | |
|-----|----------------|--|
| L6 | HM - 153 | |
| L7 | SRH - HM - 153 | |
| L8 | SRW - 520 | |
| L9 | SRH - 312 | |
| L10 | SRW - 349 | |

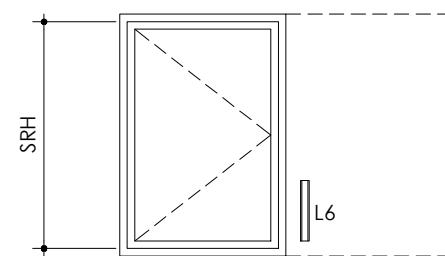
ATTENZIONE - WARNING

Gli schemi di lavorazione delle aste di comando si riferiscono ai soli dispositivi antieffrazione e ai fori terminali.
 Per la foratura relativa ai punti di chiusura standard, riferirsi al manuale di installazione della ferramenta AK+.

The connecting rod machining diagrams refer only to the anti-burglary devices and end holes.

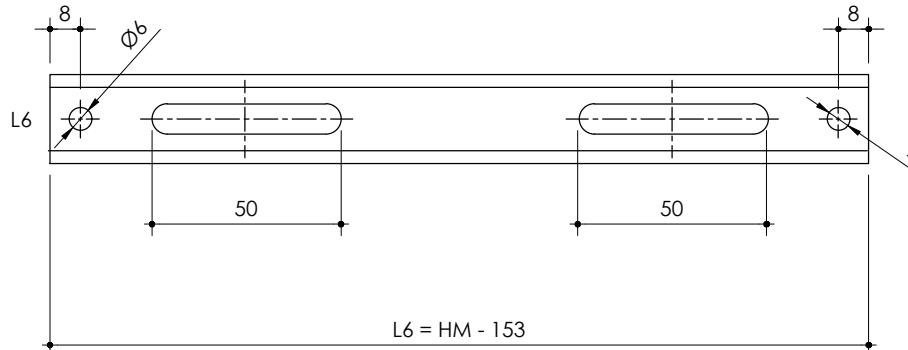
For drilling machining of the standard locking points, refer to the AK+/ hardware installation manual.

› LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 100 kg / aK+ 150 kg



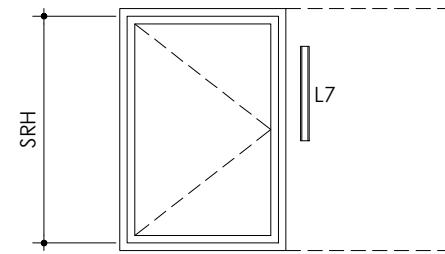
ATTENZIONE

PREPARARE ASOLE DA 50 mm IN CORRISPONDENZA DELLE VITI DI FISSAGGIO DELLO STULP E DEGLI INCONTRI



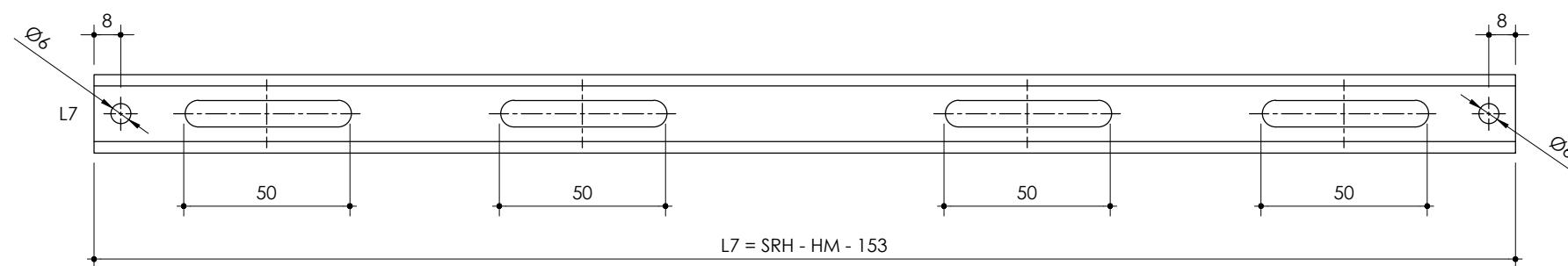
WARNING

PREPARE 50 mm SLOT IN CORRESPONDENCE TO THE FIXING SCREWS OF THE STULP AND THE CATCHERS



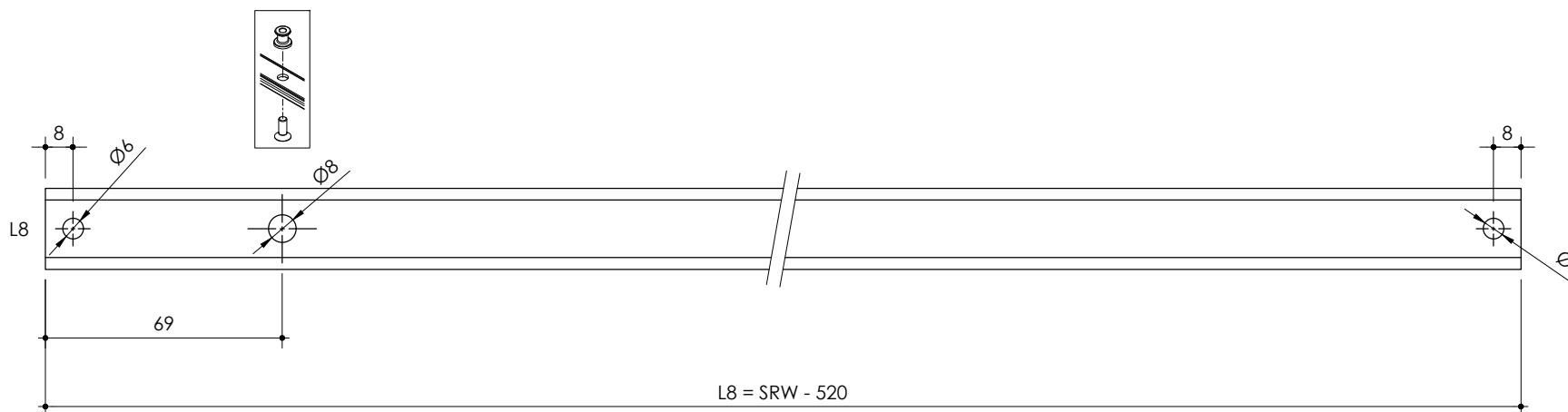
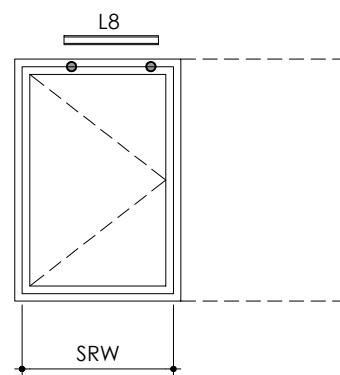
ATTENZIONE

PREPARARE ASOLE DA 50 mm IN CORRISPONDENZA DELLE VITI DI FISSAGGIO DELLO STULP E DEGLI INCONTRI

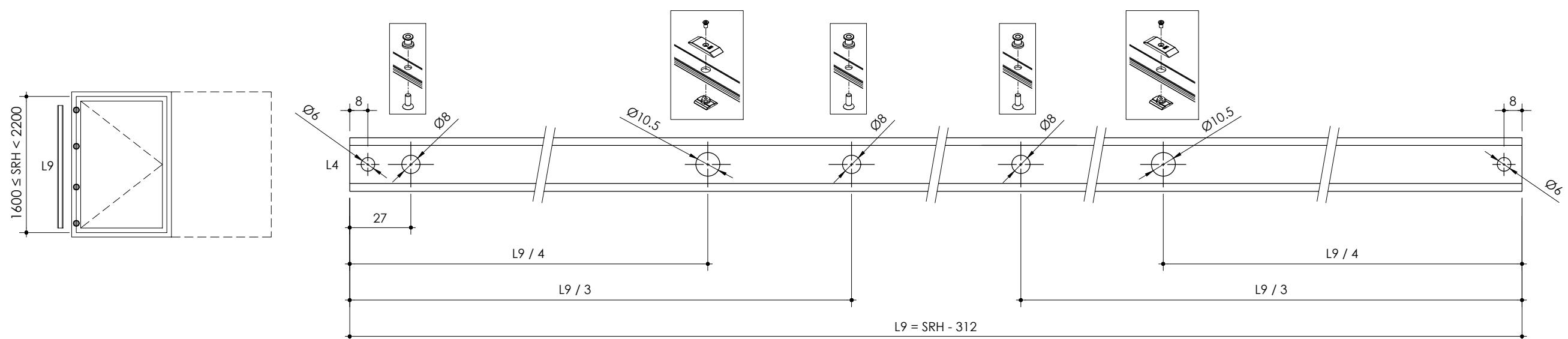
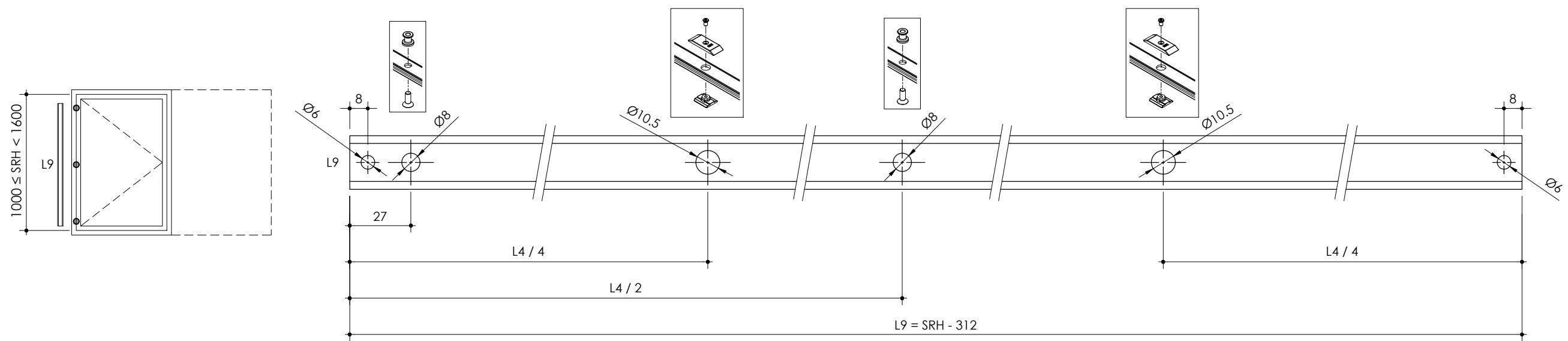
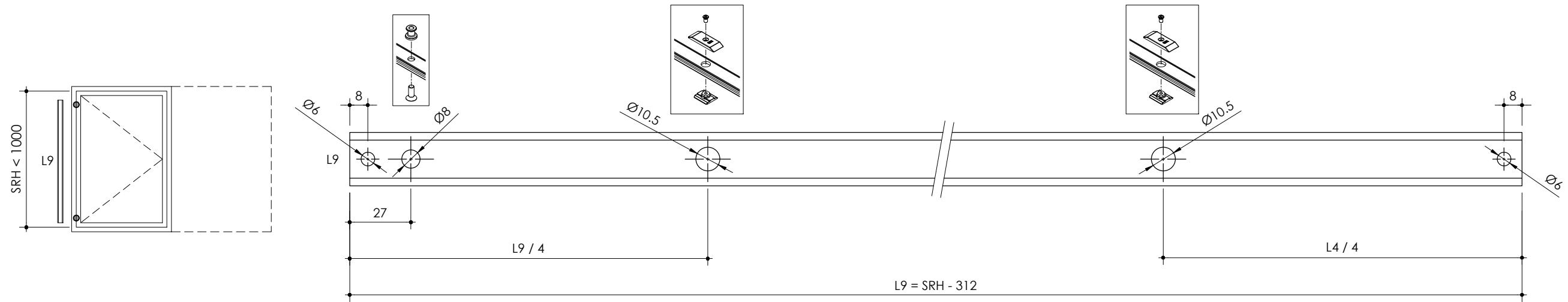


WARNING

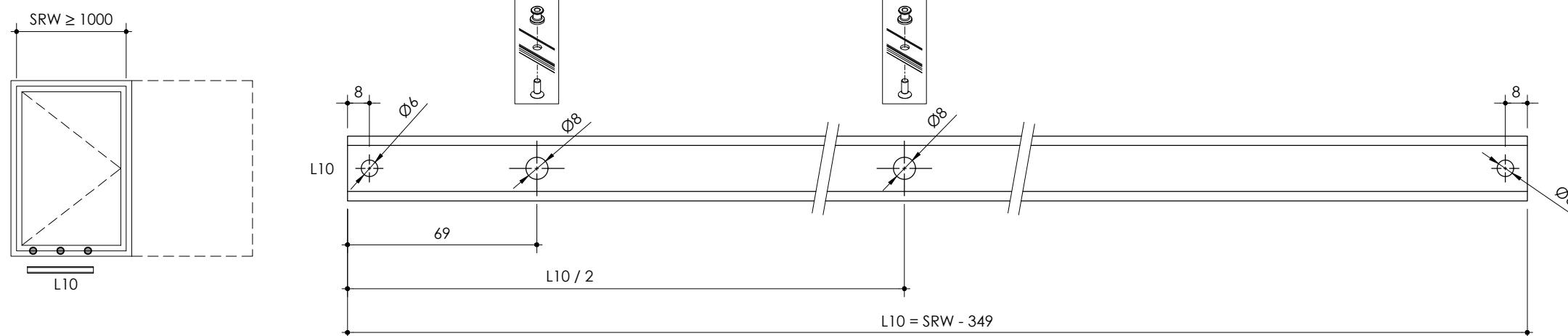
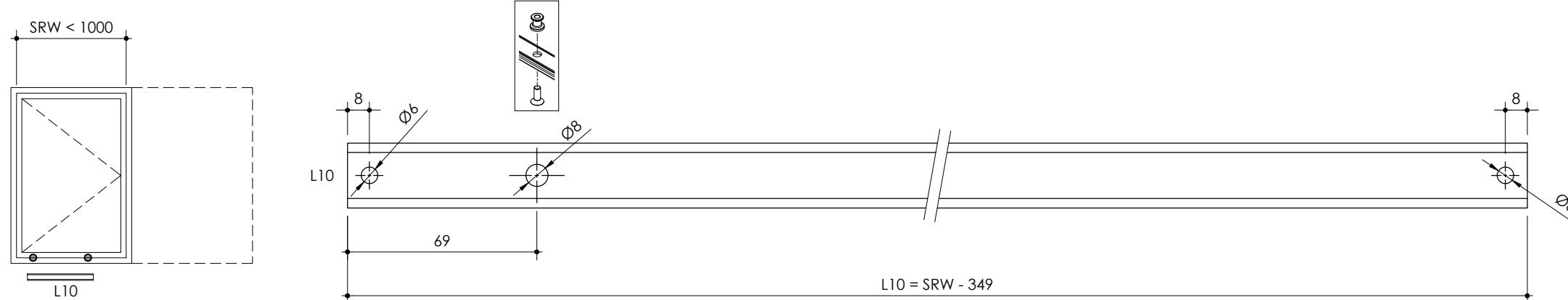
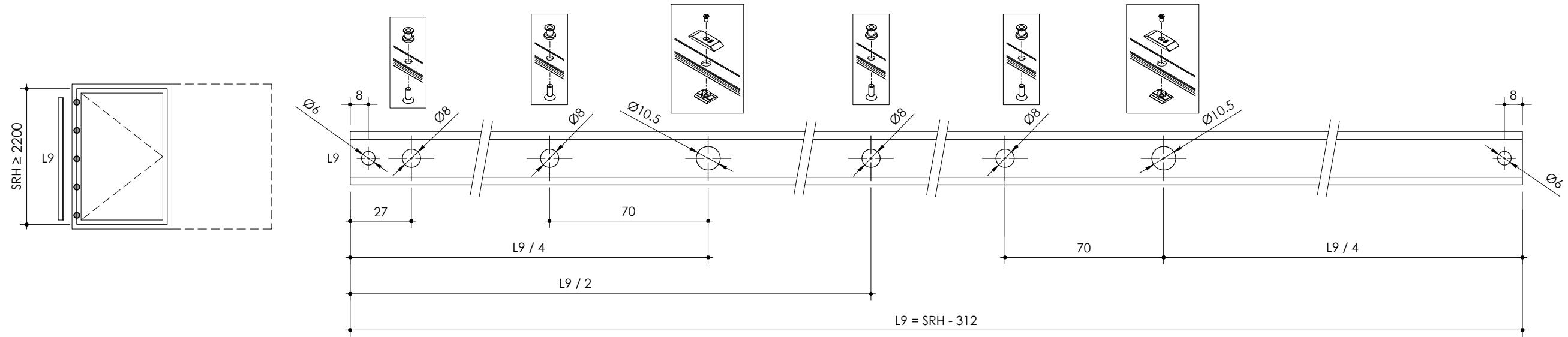
PREPARE 50 mm SLOT IN CORRESPONDENCE TO THE FIXING SCREWS OF THE STULP AND THE CATCHERS



► LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 100 kg / aK+ 150 kg



› LAVORAZIONE ASTE RC2 - ANTA SECONDARIA aK+ 100 kg / aK+ 150 kg
 RC2 ROD MACHINING - TURN ONLY SECOND SASH aK+ 100 kg / aK+ 150 kg



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