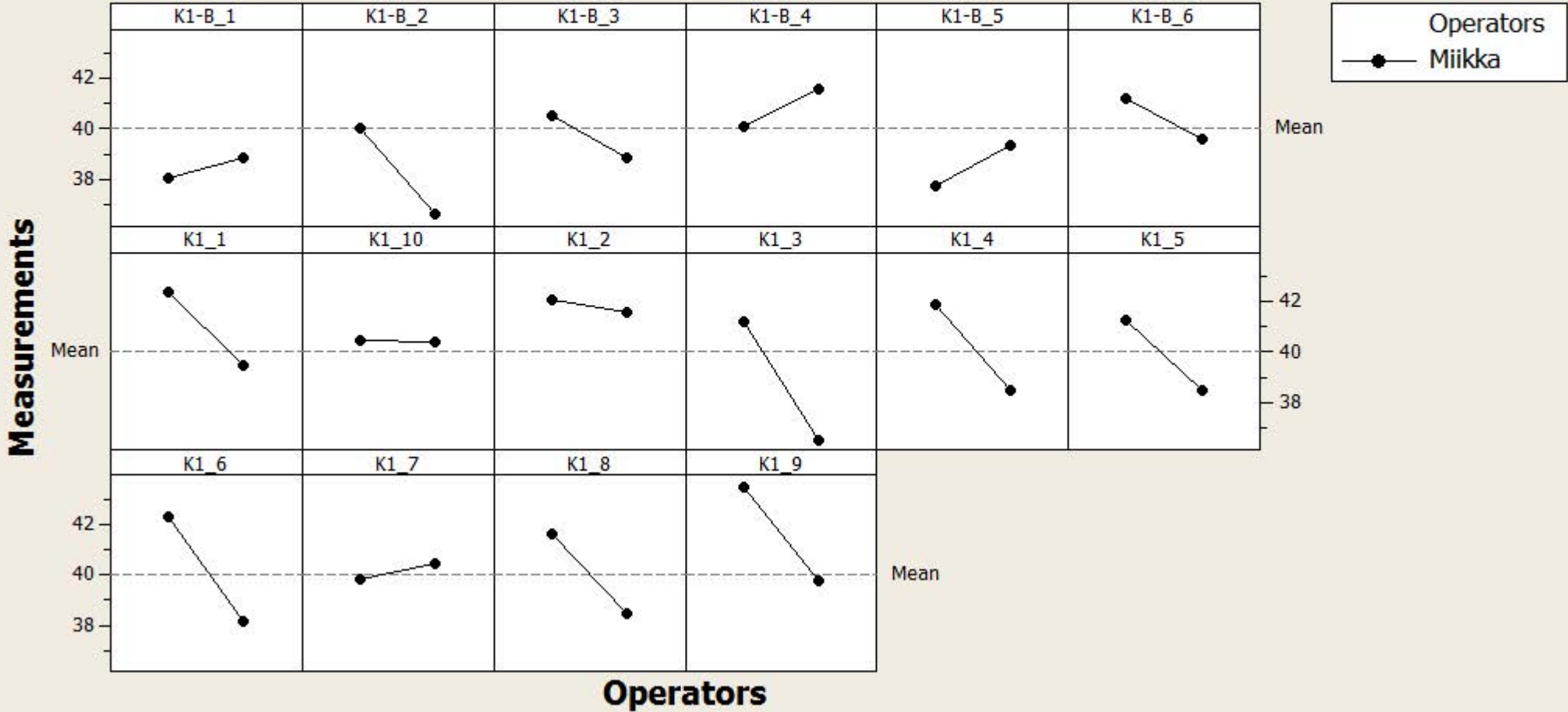Gage Run Chart of Measurements by Parts, Operators