

CHAPTER 47 - COMPONENT TEMPLATE KITTING2

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CHAPTER 47 - COMPONENT TEMPLATE KITTING

Component Template Kitting is a kit that can be produced on a re-occurring basis using different items for each order. An example of component template kitting would be a mass solicitation mailing where the steps would be the same on a repeated basis but the components of the mailing (for example, the specific letter, envelope and brochure) would be different item codes based on the target audience of the mailing. Often in this type of mailing, one of the input components needs to be personalized with a name and address. The overpick quantity combined with the spoilage option allows for test print runs, etc.

Current Make-to-Stock and Make-to-Order kitting require the same component items to be used to make the kitted item. At the end of Make-to-Stock and Make-to-Order kitting, the inventory of the input components is decremented and the inventory of the output component is incremented.

Component template kitting differs in two major ways:

1. Component Kitting allows the user to select the items to be kitted via the order entry process.
2. At the end of Component Kitting, the inventory of the input components is split between:
 - Inventory to be picked for shipping
 - Inventory to be spoiled
 - Unused inventory to be returned to storage.

There is no inventory created or shipped for the output component.

Setting up the Component Template

Each component template kit requires one “dummy” or “filler” item for kit set up. This item will have no inventory but needs to exist in the database for the customer. The same dummy or filler item can be used for multiple component templates. In the example below, the item, “FILLER ITEM”, is added with the Kit Attribute set to None. The status should be set as INACTIVE to prevent regular orders using this as an item.

Synapse 2 - [Customer KIT - Item Maintenance for NEW MEMBER]

File Edit Lookup Requests Setup Window Utilities Billing Freight Billing Help																																		
Item Specs Aliases Storage Substitutes Pick Fronts Facility Settings																																		
Name UOM Specs Receiving Shipping Labeling Hazardous Handling																																		
Customer ID: KIT Item: NEW MEMBER <input type="checkbox"/> Needs Review Description: New Member Kit Abbreviation: New Member <input type="button" value="Clone"/> Status: Inactive Rate Group: Item Rate Group Product Group: Default:																																		
Kit Type <input checked="" type="radio"/> None <input type="radio"/> Kit by Item <input type="radio"/> Kit by Class <input type="radio"/> Component Template <input type="radio"/> Simplified Kit																																		
Require Cycle Count Item <input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> Use Default Require Cycle Count Lot <input checked="" type="radio"/> Yes <input type="radio"/> No <input type="radio"/> Use Default Require Physical Inv Item <input type="radio"/> Yes <input checked="" type="radio"/> No <input type="radio"/> Use Default Require Physical Inv Lot <input checked="" type="radio"/> Yes <input type="radio"/> No <input type="radio"/> Use Default																																		
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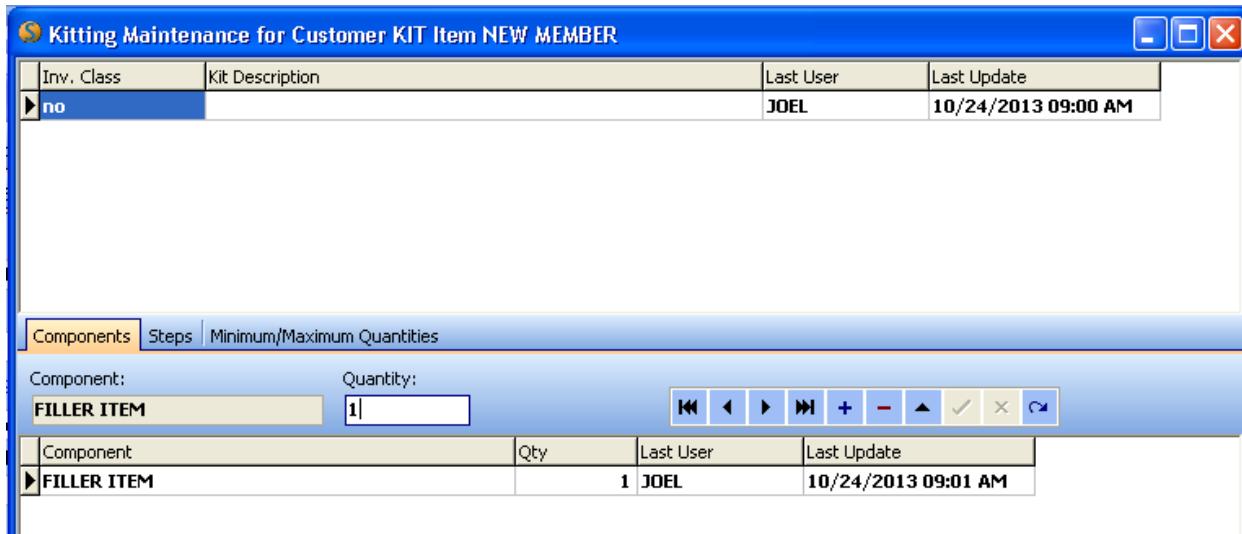
Each Component Template is set up as an item for the customer. In the example below, the item, "NEW MEMBER", is added as a kit with the Kit Attribute set to Component Template. This item will have no inventory but needs to be in the item file to link the Component Template instructions with the specific outbound order. The status should be set as INACTIVE.

Synapse 2 - [Customer KIT - Item Maintenance for NEW MEMBER]

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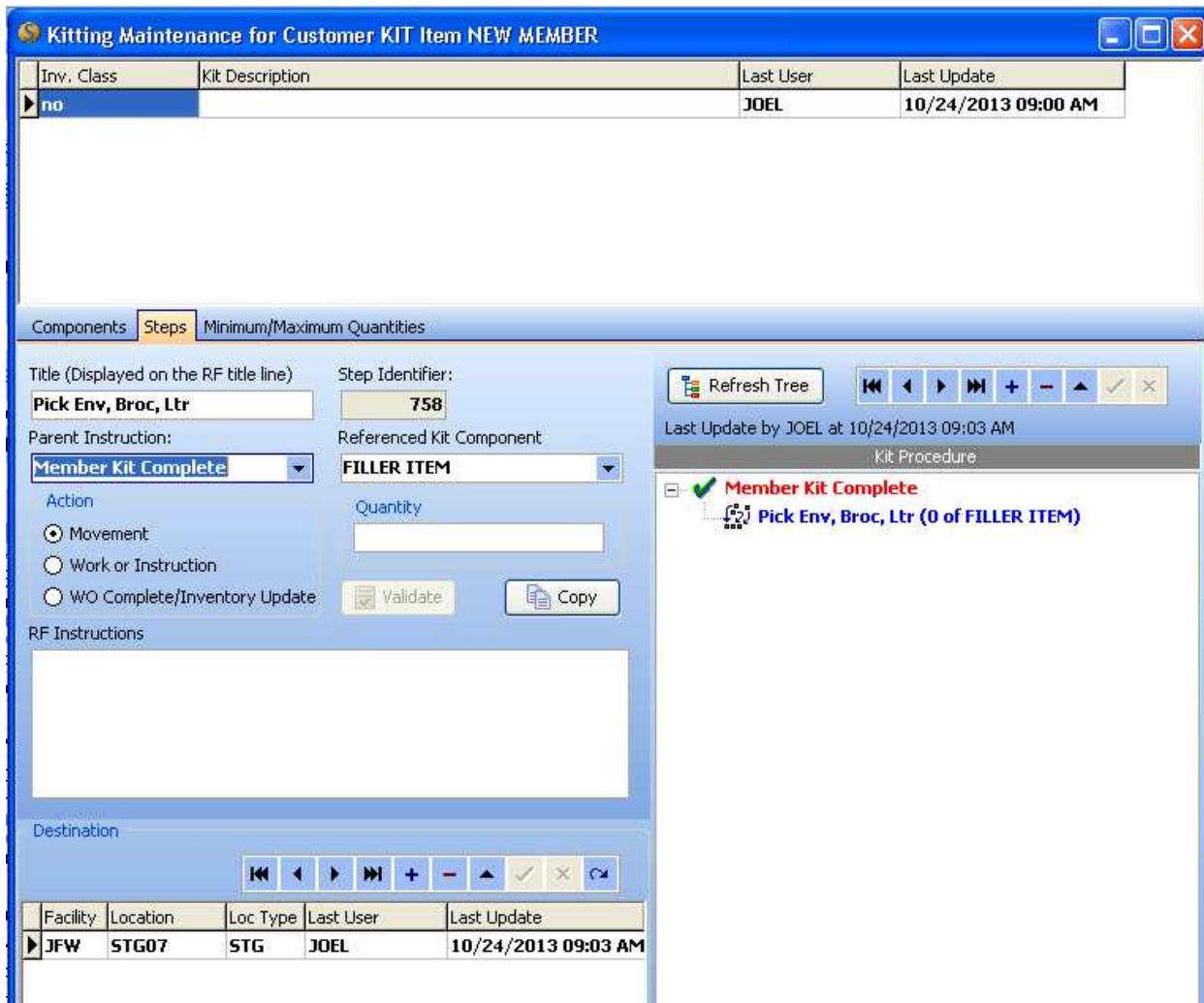
Setting up the component kit.

On the Components tab, select the dummy/filler item. Set the quantity = 1.

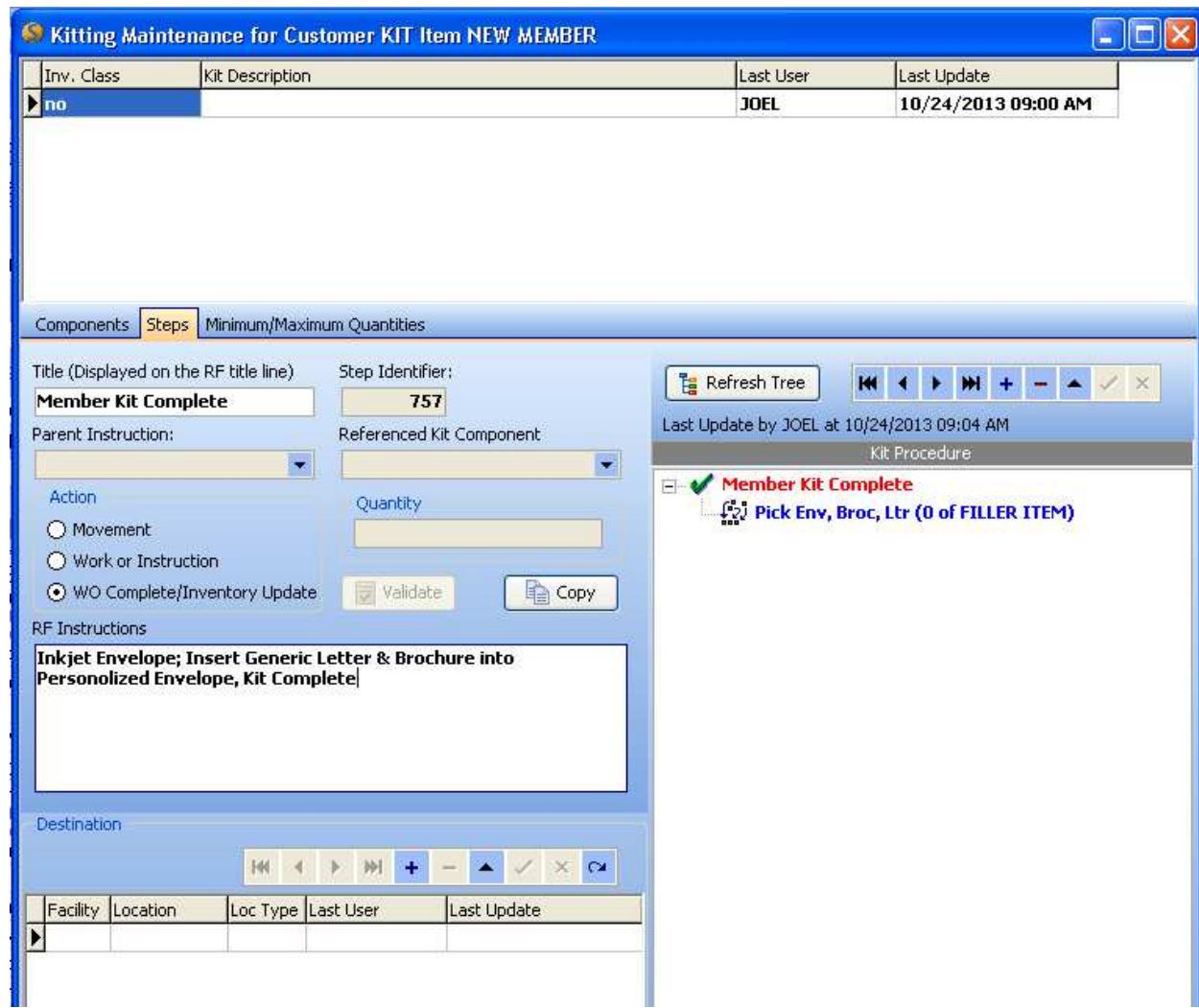


Each kit consists of only 2 instructions to be added on the Components tab:

- 1 Movement Action (example in the panel below)
 - No RF instructions need to be added here.
 - The Referenced Work Order Component is the dummy/filler item that was added on the Components tab.
 - The parent step will be the WO Complete/Inventory Update.
 - If the Component Kit always uses the same destination location for the kitting operation, enter it here.



- 1 WO Complete/Inventory Update Action (as shown in the panel below)
 - Add the RF instructions here
 - This becomes the parent instruction for the Movement.



No Minimum/Maximum Quantities tab values are filled in as this applies to Make to Stock regular kitting.

Sample Order

The order is entered as an outbound order.

When entering the order, on the shipping tab select the appropriate template in the Component Template box. The Component Template for this order is "NEW MEMBER". This will flag the order for component processing.

Order 370323-1 for Customer KIT

Order Info		Shipping	Summary	Comments	Ship To	Addl. Info	Transportation	Ship Dates	History	Billing	Grid Actions																																								
Ship To: John's Pizza Hut 1001 Sausage Lane Happy Valley, CA 98765 <input checked="" type="checkbox"/> One-Time		Shipment Type: LTL	Pro Number: <input type="text"/>	XDock Processing: StndrdXDock	Freight Value: <input type="text"/>																																														
Bill Freight To: <input type="text"/> <input type="checkbox"/> One-Time		Shipment Terms: Prepaid	Component Template: NEW MEMBER	Shipping Cost: <input type="text"/>	<input type="checkbox"/> Bill Freight																																														
		Scheduled Ship Date: 10/24/2013	TMS Status: Not Appl	Routing Status: <input type="text"/>																																															
		Arrival Date: 10/29/2013	TMS Shipment Identifier: <input type="text"/>	Actual Cartons: <input type="text"/>																																															
		Stage Location: <input type="text"/>	TMS Release Identifier: <input type="text"/>	Package Cube: <input type="text"/>																																															
		FTZ 216 Authorization: <input type="text"/>	Status Update: 10/24/2013 09:11 AM	Weight - Lbs: <input type="text"/>																																															
Carrier: AACT AAA COOPER Delivery Service: <input type="text"/> <input type="checkbox"/> Saturday Delivery Okay																																																			
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After the order is linked to a component template, the message, [Component Order] will appear to the right of the title, "Type:", in the upper left quadrant.

Order 370323-1 for Customer KIT

Order Info		Shipping	Summary	Comments	Ship To	Addl. Info	Transportation	Ship Dates	History	Billing	Grid Actions																																								
Order ID:	Ship ID:	Type: [Component Order]	Customer ID:	Cust PO:	Reference:																																														
370323	1	0	KIT	COMP1	COMP1																																														
To Facility:	Appointment Date/Time:		RMA:	Bill of Lading:																																															
Status:	Status by:	Status Update:	Priority:	Shipper:	One-Time																																														
Hold	JOEL	10/24/2013 09:11 AM	Normal																																																
Load:	Stop:	Shipment:	Load Status:	Load Appointment Date/Time:																																															
Wave:																																																			
<input type="button" value="Print Receiver"/> <input type="button" value="Reprint PO Confirmation"/> <input type="button" value="Print Order Check"/>						<input type="button" value="Duplicate Order"/> <input type="button" value="Change Order Type"/>																																													
<input type="button" value="Items..."/> <input type="button" value="Cancel"/> <input type="button" value="Remove from Hold"/> <input type="button" value="Print Pack List"/>						<input type="button" value="Print COA"/> <input type="button" value="View Attachment Tab"/> <input type="button" value="View Plates"/> <input type="button" value="Create Overs"/>																																													
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- Add all the item detail lines that are part of the kit and enter the quantity for the kit in the normal quantity field in the top entry row. (As shown on the panel below).
 - The quantity for each order detail should be the same.

- The final quantity for the outbound order cannot be higher than the quantity entered in the order detail lines.
- It is assumed that there is a 1 to 1 relationship of the items ordered.
- Component Template Kitting does not support Lot # and Serial # tracked items.
- Each item allows an overpick quantity that may be used for print run testing, etc. This quantity will be picked as part of the order. Enter the Overpick Quantity in field in the bottom row – right side. (As shown on the panel below) If no overpick quantity is entered, 0 is assumed. The overpick quantities for all the items in the order do not need to be the same.

Order 370323-1 Item: ZETH BROCHURE

Item Info		Shipping	Comments	Addl. Info			Order...	Cancel																																																								
Ordered		Ordered Item:		Lot #:	Quantity:	UOM:																																																										
ZETH BROCHURE		...			200	Each																																																										
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				35	0																																																											

The order should be wave planned and released.

Upon wave planning, the commitments will be shown on the outbound order.

Releasing the Wave/Creating the Kit Work Order

When the wave is released, a Kit Work Order is created.

- The commitments from the outbound order are transferred to the Kit Work Order.
- The order lines of the Kit Work Order reflect the ordered quantity and the Overpick quantity.

Item	Lot Number	Order Qty.	UOM	Rcvd Qty.	Ship Qty.	Entered UOM	Entered Qty	Ordered Item	Status
ZETH BROCHURE		235	Each			Each	235	ZETH BROCHURE	Active
ZETH ENV		250	Each			Each	250	ZETH ENV	Active
ZETH LETTER		200	Each			Each	200	ZETH LETTER	Active

Above is a sample of KitWorkOrder created by wave release.

Wave 213189 Maintenance for Facility JFW

Waves	Orders	Labor	Options	Flex Pick Fronts							
Order Totals											
Order Count:	2	Ordered:	1285	Quantity	12.85	Weight	0.74	Cube			
Labor:	03:25:30	% Complete:	47	Committed:	685	6.85	0.40				
Orders											
Order ID	Ship ID	Customer	Order Type	Order Status	Order Qty.	Commit Qty.	Short Qty	PO	Reference		
370323	1 KIT		Outbound	Released	600	0	600	COMP1	COMP1		
370324	1 KIT		Kit Work Order	Released	685	685	0	COMP1	COMP1		
Items											
Item	Lot	Order Qty.	Commit Qty.	UOM	Ind/Excl	Inventory Status		Ind/Excl Class	Inventory Class		
ZETH BROCHURE		200	0	EA	I	AV		I	RG		
ZETH ENV		200	0	EA	I	AV		I	RG		
ZETH LETTER		200	0	EA	I	AV		I	RG		

Above is a sample of the Wave Release Orders tab.

- To lookup the kit work order that is associated with the Outbound order, look on the Outbound Order Item Tab in the lower Line in the "Child Work Order ID:" Display box. (Shown on the panel below) or the Wave Release Orders tab.

Order 370323-1 Item: ZETH BROCHURE

Item Info	Shipping	Comments	Addl. Info	<input type="button" value="Order..."/>	<input type="button" value="Cancel"/>																																										
Ordered Ordered Item: ZETH BROCHURE	Lot #:	Quantity: 200	UOM: Each	Lbs.:	Kgs.:																																										
Item: ZETH BROCHURE Description: Zethcon Brochure UOM: Each																																															
Status: Active	Status by: JOEL	Status Update: 10/24/2013 09:11 AM	<input type="button" value="Inventory"/>	<input type="button" value="Close Kit"/>	<input type="button" value="Plates"/>																																										
<table border="1"> <thead> <tr> <th>Item</th> <th>Receipt</th> <th>Shipment</th> <th>Handling</th> <th></th> <th></th> </tr> <tr> <th>Ordered</th> <th>Loaded</th> <th>Picked</th> <th>Pending Picks</th> <th>Max. Committed</th> <th></th> </tr> </thead> <tbody> <tr> <td>Quantity: 200</td> <td></td> <td></td> <td>0</td> <td>200</td> <td></td> </tr> <tr> <td>Lbs.: 2.0000</td> <td></td> <td></td> <td>0.0000</td> <td>2.0000</td> <td></td> </tr> <tr> <td>Kgs.: 0.9072</td> <td></td> <td></td> <td>0.0000</td> <td>0.9072</td> <td></td> </tr> <tr> <td>Cube: 0.1157</td> <td></td> <td></td> <td>0</td> <td>0.1157</td> <td></td> </tr> <tr> <td>Amount: \$0.00</td> <td></td> <td></td> <td>\$0.00</td> <td>\$0.00</td> <td></td> </tr> </tbody> </table>						Item	Receipt	Shipment	Handling			Ordered	Loaded	Picked	Pending Picks	Max. Committed		Quantity: 200			0	200		Lbs.: 2.0000			0.0000	2.0000		Kgs.: 0.9072			0.0000	0.9072		Cube: 0.1157			0	0.1157		Amount: \$0.00			\$0.00	\$0.00	
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Amount: \$0.00			\$0.00	\$0.00																																											
Consignee SKU:	Child Work Order ID:	Overpick Quantity:	Minimum Days to Expiration:	370324	1	35	0																																								

- Order Pick tasks are created for each item in the KitWorkOrder. (Shown on the panel below)

Task Information

Facility: JFW	Task Type: Order Pick	From Section: C14	Plate: 3	<input type="button" value="Search"/>	<input type="button" value="Print"/>																																								
Customer ID: KIT	Order ID: ...	From Location: ...	Appointment Date Range: ...																																										
Priority: Normal	Load: ...	To Location: ...	thru ...																																										
Wave: ...																																													
Drag a column header here to group by that column																																													
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<input type="button" value="Grid Actions"/>																																													

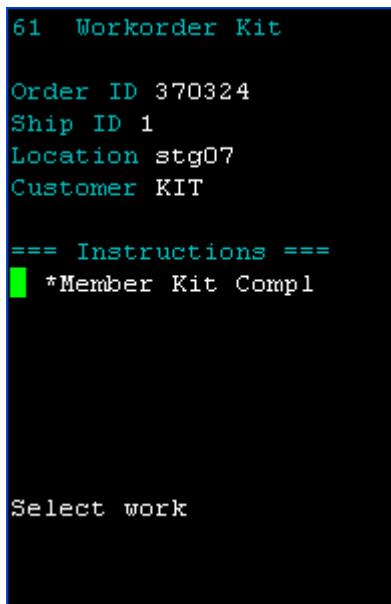
In this example, all three items had an order quantity = 200.

Overpick quantities were:

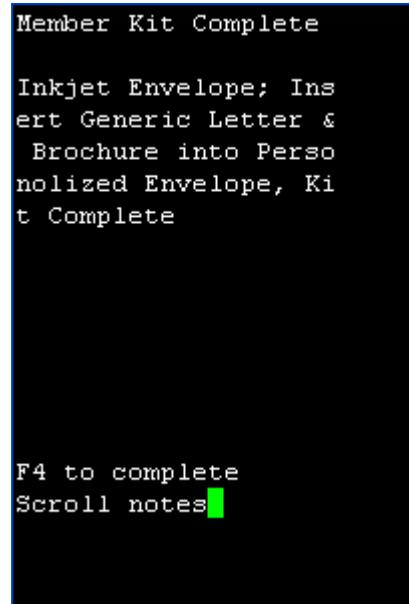
ZETH BROCHURE	35
ZETH ENV	50
ZETH LETTER	0

Complete the order picks for the KitWorkOrder for all the items and stage the items at the Kitting location.

When the inventory is staged at the kitting location, start the kitting. The order id for the kitting is the KitWorkOrder.



The example above shows the workorder available at location INKJET.



The example above shows a completed quantity of 200. This includes 200 of each component item.

```
Component Cleanup

Cust KIT
Item ZETH BROCHURE
Qty Remain 35

Qty Spoiled 0

===== Putaway =====

LP 102313008

Enter data
```

The example above shows that there were 35 left for item “ZETH BROCHURE”. No inventory was spoiled for “ZETH BROCHURE” so all 35 will be placed on a Lip and a putaway task will be generated.

```
Component Cleanup

Cust KIT
Item ZETH ENV
Qty Remain 50

Qty Spoiled 14

===== Putaway =====

LP

Enter data
```

The example above shows that there is a quantity of 14 for ZETH ENV that is spoiled.

At this point there are:

- 2 putaway tasks for non spoiled inventory -- ZETH ENV (QTY 36 (50 – 14 spoiled – example shows LP 60844 created for non-spoiled inventory to be returned to stock)) and ZETH BROCHURE (QTY 35)
- No putaway tasks for ZETH LETTER as it had no overpick quantity and thus any spoilage or overpick.
- 1 Line pick task for the original order (3441) for lip 61810. This order will be picked and shipped normally.

The kit created the Multi-Pallet lip 61810 as shown below:

License Plate	Cust ID	Description	UOM	Quantity	Inventory Class	Inventory Status	Item
500000000043247	KIT	Zethcon Brochure	Each	200	Regular	Available	ZETH BROCHURE
500000000043248	KIT	Zethcon Envelope	Each	200	Regular	Available	ZETH ENV
500000000043249	KIT	Zethcon Letter	Each	200	Regular	Available	ZETH LETTER

1 Line Item Pick task is generated for the outbound order to pick the output of the kit and stage it for regular shipping processing.

```

34 Line Item Pick In
KIT CENTRAL
Order 370323*
Pick 600      FULL
       600      1
Item (mixed)*
1 Multi Pallet

Loc STG07      Full
LP 000000102313007
LP [REDACTED]

Pick. F4-Done

```

After picking and staging, the order is shipped. The three panels below show the Order Info, Shipping and Summary tabs for the shipped order.

Order 370323-1 for Customer KIT

Order Info										Shipping	Summary	Comments	Ship To	Addl. Info	Transportation	Ship Dates	History	Billing
Order ID:	370323	Ship ID:	1	Type:	[Component Order]	Customer ID:	KIT	Cust PO:	COMP1	Reference:	COMP1							
To Facility:		Appointment Date/Time:		RMA:		Bill of Lading:												
Status:	Shipped	Status by:	JOEL	Status Update:	10/24/2013 09:33 AM	Priority:	Normal	Shipper:		One-Time								
Load:	201692	Stop:	1	Shipment:	1	Load Status:	Shipped	Load Appointment Date/Time:		Has Consumables								
Wave:	213189	<input type="button" value="Print Receiver"/> <input type="button" value="Reprint PO Confirmation"/> <input type="button" value="Print Order Check"/> <input type="button" value="Items..."/> <input type="button" value="Cancel"/> <input type="button" value="Print Pack List"/> <input type="button" value="Duplicate Order"/> <input type="button" value="Print COA"/> <input type="button" value="View Attachment Tab"/> <input type="button" value="View Plates"/> <input type="button" value="Create Overs"/>																
Legend: Hazardous Over Short Cancelled										Grid Actions								
Drag a column header here to group by that column																		
Item	Lot Number	Order Qty.	UOM	Rcvd Qty.	Ship Qty.	Entered UOM	Entered Qty	Ordered Item	Status									
ZETH BROCHURE		200	Each		200	Each	200	ZETH BROCHURE	Active									
ZETH ENV		200	Each		200	Each	200	ZETH ENV	Active									
ZETH LETTER		200	Each		200	Each	200	ZETH LETTER	Active									

Order 370323-1 for Customer KIT

Order Info										Shipping	Summary	Comments	Ship To	Addl. Info	Transportation	Ship Dates	History	Billing
Ship To:					Shipment Type:	Pro Number:	XDock Processing:	Grid Actions										
John's Pizza Hut 1001 Sausage Lane Happy Valley, CA 98765					LTL		StndrdXDock											
<input checked="" type="checkbox"/> One-Time					Shipment Terms:	Component Template:	Shipping Cost:											
					Prepaid	NEW MEMBER												
Bill Freight To:					Scheduled Ship Date:	TMS Status:	Routing Status:											
					10/24/2013	Not Appl												
<input type="checkbox"/> One-Time					Arrival Date:	TMS Shipment Identifier:	Actual Cartons:											
					10/29/2013													
Carrier:					Stage Location:	TMS Release Identifier:	Package Cube:											
AACT AAA COOPER					FTZ 216 Authorization:	Status Update:	Weight - Lbs:											
						10/24/2013 09:16 AM												
Legend: Hazardous Over Short Cancelled										Grid Actions								
Drag a column header here to group by that column																		
Item	Lot Number	Order Qty.	UOM	Rcvd Qty.	Ship Qty.	Entered UOM	Entered Qty	Ordered Item	Status									
ZETH BROCHURE		200	Each		200	Each	200	ZETH BROCHURE	Active									
ZETH ENV		200	Each		200	Each	200	ZETH ENV	Active									
ZETH LETTER		200	Each		200	Each	200	ZETH LETTER	Active									

Order 370323-1 for Customer KIT

Order Info Shipping Summary Comments Ship To Addl. Info Transportation Ship Dates History Billing																																																	
Order Totals From Facility: JFW Receipt Shipment Handling <table border="1"> <thead> <tr> <th>Ordered</th> <th>Shipped</th> <th>Picked</th> <th>Pending Picks</th> <th>Max. Committed</th> </tr> </thead> <tbody> <tr> <td>Quantity: 600</td> <td>600</td> <td>600</td> <td>0</td> <td>600</td> </tr> <tr> <td>Lbs.: 6.0000</td> <td>600.0000</td> <td>600.0000</td> <td>0.0000</td> <td>6.0000</td> </tr> <tr> <td>Kgs.: 2.7216</td> <td>272.1554</td> <td>272.1554</td> <td>0.0000</td> <td>2.7216</td> </tr> <tr> <td>Cube: 0.3471</td> <td>0.3471</td> <td>0.3471</td> <td>0</td> <td>0.3471</td> </tr> <tr> <td>User Amt: \$0.00</td> <td>\$0.00</td> <td>\$0.00</td> <td>\$0.00</td> <td>\$0.00</td> </tr> </tbody> </table> Entered: 10/24/2013 09:10 AM Confirmed: 10/24/2013 09:33 AM Shipped: Import File ID: Weight Entered - Lbs. 0 Parent Order: Parent Item: Work Order: Commit Status: Weight Entered - Kgs. 0 Released										Ordered	Shipped	Picked	Pending Picks	Max. Committed	Quantity: 600	600	600	0	600	Lbs.: 6.0000	600.0000	600.0000	0.0000	6.0000	Kgs.: 2.7216	272.1554	272.1554	0.0000	2.7216	Cube: 0.3471	0.3471	0.3471	0	0.3471	User Amt: \$0.00	\$0.00	\$0.00	\$0.00	\$0.00										
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ZETH ENV		200	Each		200	Each	200	ZETH ENV	Active																																								
ZETH LETTER		200	Each		200	Each	200	ZETH LETTER	Active																																								

Item ZETH ENV was adjusted for the 14 spoiled.

Synapse 2 - [Inventory Adjustment Lookup]

File Edit Lookup Requests Setup Window Utilities Billing Freight Billing Help																																										
License Plate:	Item:	Inventory Status:	User:																																							
Facility:	Lot Number:	Inventory Class:	Adjustment Date Range:																																							
Customer ID:	Customer Reference:	Reason:	until																																							
KIT			10/25/2013																																							
Drag a column header here to group by that column																																										
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RF Processing

After the picker completes the order pick tasks for the Kit Work Order and stages the picks at the Kitting area, the Kitting Activity can start. The following modifications were made to the existing RF Kitting processing for component template processing.

- During kit completion, the user cannot "build" more than was in the original order regardless of the quantity remaining.
- After the quantity ordered has been built (in kit completion) the user will be taken to a cleanup screen. At the top will be displayed the item and remaining quantity. The user can enter a spoilage quantity and/or an LP. If any spoilage is entered, that amount will be adjusted down using the (system default – see more details below) SPOILAGEREASON and the normal inventory adjustment logic. If an LP was entered, the difference between remaining and spoiled will be placed on the plate and a putaway task for the LP will be generated. The LP can be either a new plate or one that is part of the kit and has the same item. Note that the plate may be deleted since kitting automatically deletes plates during completion. If a deleted plate is entered, it will be restored but it must be for the kit and the same item. After an item has been processed, the next (if any) will be automatically displayed.
- The cleanup screen can be exited before all items have been processed and later re-entered via the F6 key from kit completion.
- The plates created during kit completion are master plates (MP) and each child contains one of the components.
- The RF handling of picks for the master plates is similar to that used for return-to-vendor and transfer orders - i.e. no picking overrides are allowed and only confirm container is allowed/forced on the picker.
- The plates created by kit completion for component template kitting cannot be dekitted. (Dekitting is only applicable in Make-to-Stock and Make-to-Order kitting where the new sku is dekitted into the component sku's.)

Other Notes for Component Template Kitting:

- Kit billing charges are posted against the single component template item; not the individual component items.
- After a kit work order has been picked, the commitments will be transferred to the parent outbound distribution order. At this point, the parent outbound distribution order will "appear" to have pending picks.
- Whenever picking is performed for a kitting order (these include CWOs), the status of the parent order (these include DOs and made to order kits) are no longer updated. If the parent order is a make to stock workorder, then the status is still updated since this type of order is never picked.

Special Component Kit Processing for outbound orders using Multi-Ship processing.

In situations where inventory is only defined and processed in the base UOM (for example, sheets of paper), the MultiShip processing requires a license plate for each piece that is to be picked for shipping. Outbound orders above a small quantity are unmanageable. Additional logic was added to the Component Kit processing to allow the kitting step to consolidate or “package” the individual units of inventory into larger license plates prior to the MultiShip processing.

1. Set up a component template kit item for this purpose.
2. Add the outbound order with the following information so that the Kitting process will recognize the order for this component kit/multiship processing.
 - a. Shipment type should be “S” for Small Package
 - b. The carrier chosen should have “Small Package Carrier” and MultiShip Processing checked yes on the carrier form.
 - c. The pick to type (Item Specs / UOM) for item that is the component template should be PACK.
 - d. Choose the Component Template created for this purpose.
 - e. Add the line items with no over pick quantities. The quantities of the line items do not need to be equal.
3. Wave Plan and release the wave.
4. Pick the kit order. Each item can be on a separate plate for input into the kitting process or can be a multi-plate.
5. Kit the order creating the output license plate(s).
6. The process will switch to the Component Packaging logic.
 - a. This allows the user to combine all the individual items at the base UOM into a larger LP for shipping.
 - b. The processing for spoilage and putaway of excess inventory found in component template kitting does not apply to this processing.
7. After the consolidation process, line picks will be generated for the newly created license plates. Picking and shipping via the MultiShip processing should proceed normally.

Spoilage Reason Code

The Spoilage reason code for the processing is added via the Default Values Table using the SPOILAGEREASON parameter as shown in the panel below.

Default Values

Parameter: SPOILAGEREASON

Value: WD

Parameter	Value
SMTP_HOST	smtp.zethcon.com
SMTP_PASS	zethcon
SMTP_PORT	25
SMTP_USER	synapse@zethcon.com
SPLITORDERS	Y
SPOILAGEREASON	WD
SUMMARIZEACCESSORIALLIMIT	100
SUPPRESSANNIVERSARYDATE	N
TRACEFREIGHTBILLING	N
TRAILERLOOKUPDATE1	EXPECTED_TIME_IN
TRAILERLOOKUPDATE2	GATE_TIME_IN

The inventory spoiled at the end of the component kit process will show this as the Adjustment Reason.

DELETED License Plate Information for 500000000043245

Main Info Addl Info Adjust... Show Adjustments

Cust PO:	Country of Origin:	Hold Reason:	Last RF Operator:	Adjustment Reason:
			SYNAPSE	WD WareDmg
Receipt Method:	From LP:	Destination:	Last Task:	Work Order Sequence:
PL Pallet	00000102313002		KC	2746
Receipt Condition:	Expires:	Last Count:	QC Control ID:	Work Order Sub-Sequence:
				757
Manufactured:	Exp. Action:	Plate Created:	Disposition:	Receipt Order ID:
		10/24/2013 09:23 AM		
Quantity Tasked:	Anniversary Date:	10/24/2013		

Activity Sub-Plates

Drag a column header here to group by that column.

Activity Date/Time	Item	Cust ID	Facility	Location	Plate Status	Inv Status	Hold Reason	UOM	Quantity	Type
10/24/2013 09:27 AM	ZETH ENV	KIT	JFW	STG07	Available	Available		Each	0	Pallet
10/24/2013 09:27 AM	ZETH ENV	KIT	JFW	STG07	Available	Available		Each	50	Pallet
10/24/2013 09:27 AM	ZETH ENV	KIT	JFW	STG07	In-Kitting	Available		Each	50	Pallet
10/24/2013 09:25 AM	ZETH ENV	KIT	JFW	STG07	In-Kitting	Available		Each	250	Pallet
10/24/2013 09:23 AM	ZETH ENV	KIT	JFW	SYNAPSE	Picked	Available		Each	250	Pallet
10/24/2013 09:23 AM	ZETH ENV	KIT	JFW	SYNAPSE	Picked	Available		Each	250	Pallet

The value in the SPOILAGEREASON parameter must be an entry in the AdjustmentReasons Validation Table as shown in the panel below.

Validation Tables

Table Name: AdjustmentReasons

Code Mask: >Aa;0;_ Allow Header Update Allow Detail Update

Table Entries

Code	Description	Abbreviation	Last User	Last Update	User Update?
RP	Rerepacked per customer request	Rerepack	CANKLI	12/21/2006 11:14 AM	Y
RS	Reserved for Top off	Reserved	CANKLI	12/20/2006 12:51 PM	Y
SE	Shipping Error	ship err	CHAYES	8/9/2000 03:28 PM	Y
SG	System Generated (cycle counts)	SysGenerated	BRIANB	10/29/2003 05:24 PM	Y
SP	Ship To Production	Production	SUP	8/11/2004 09:22 AM	N
ST	Sample Taken	Sampled	CANKLI	10/5/2006 11:52 AM	Y
SW	System Went Down	SysDown	CFARLEY	2/10/2008 04:44 PM	Y
SY	System Error	System Error	WJONES	10/23/2000 06:04 PM	Y
TK	Filled from tanker	Tanker	JANWEI	7/3/2008 03:26 PM	Y
TP	Topped off Partial	Top-off part	CANKLI	9/19/2006 01:58 PM	Y
TS	For Sample	Sample	JANWEI	3/19/2008 01:00 PM	Y
WD	Warehouse Damage	WareDmg	SUP	2/11/2000 11:02 AM	Y
WT	Weight Adjustment	Weight	JANWEI	3/9/2007 03:41 PM	Y