# YOUR 2024SIENNA





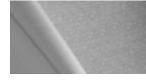
# **EXTERIOR COLOR:**



Cypress

36

## INTERIOR COLOR:



Gray Woven Fabric

Here's the Sienna LE 2.5L Hybrid Engine Front-Wheel Drive

# **YOU BUILT**

**Starting MSRP:**\* \$37,685.00

Sienna LE

**Delivery, Processing and Handling Fee:** \$1,545.00

Sienna LE 2.5L Hybrid Engine Front-Wheel Drive

Packages: \$225.00

50 State Emissions (50 State Emissions)

Roof rails<sup>1</sup> (Roof rails)
Spare tire (Spare tire)

**Options:** \$225.00

Roof rails<sup>1</sup> Spare tire 50 State Emissions

Total MSRP:\*\*\* \$39,680.00

\*MSRP includes manufacturer options but excludes distributor and dealer options, taxes, title and license and dealer fees and charges. Also excludes the Delivery, Processing and Handling of \$1,220 for Cars (Corolla, Corolla HV, Corolla HB, GR Corolla, Camry, Camry HV, Prius, Prius,



\$37,685
36/36/36
\$0 (No Cost)
\$0 (No Cost)
Hybrid—2.5-Liter with Double Overhead Cam (DOHC), 16-Valve, D-4S Injection and Dual VVT-i
245 net hybrid system hp
Super Ultra Low Emission Vehicle (SULEV) <sup>6</sup>
Permanent magnet synchronous motors (two front)
Battery type: sealed Nickel-Metal Hydride (Ni-MH)
Electronically controlled Continuously Variable Transmission (ECVT) with sequential shift mode
Front-Wheel Drive (FWD)
Normal, Eco, EV, <sup>7</sup> Sport
Independent MacPherson strut front suspension; multi-link rear suspension
Electric Power Steering (EPS)
Ventilated 12.9-in. front disc brakes
Ventilated 12.5-in. rear disc brakes
38.30
203.7
78.5
68.5/69.7
120.5
67.7 / 68.5
6.37
0.29
159.7/162.5
193.2/195.9
40.1/39.9/37.4
62.4/62.7/58.5
59.6/66.2/48.8
40.3/39.9/38.7
4610
33.5/75.2/101
18
8

Tires	All-season steel-belted radials
Tires	Tire repair kit

EXTE	RI	Οŀ	₹
------	----	----	---

LED headlights and LED Daytime Running Lights (DRL) with auto on/off feature	17-in. alloy wheels
	Variable windshield wipers
LED taillights and stop lights	Intermittent rear window wiper
Black grille	Privacy glass on rear windows
Color-keyed heated power outside mirrors with blind spot warning indicators <sup>11</sup>	Black rear lower bumper
Dual power sliding side doors	Black Sienna liftgate logo
Color-keyed outside door handles	Chrome Toyota emblem and grade badge
	Color-keyed rear spoiler with LED center high-mount stop light

#### INTERIOR

Power door locks with shift-activated locking feature and anti-lockout	
feature  Power windows with one-touch auto up/down, jam protection in all positions	
Manual second-row sunshades	
One USB media port and six USB charge ports <sup>17</sup>	
Fixed center console with wood-grain-style accents, pass-through, illuminated storage compartment, and four cup holders	
Dual sun visors with illuminated vanity mirrors	
Lockable glove compartment	
One 12V DC outlet <sup>18</sup> (under bridge console)	
Up to 18 cup and bottle holders	
Overhead console with maplights and dome lights, side-door controls and Safety Connect <sup>®19</sup>	
Front- and rear-door map pockets with bottle holders	
Electric Parking Brake (EPB) <sup>20</sup> with Brake Hold <sup>21</sup> function	

## **AUDIO MULTIMEDIA**

Rear window defogger with timer

Audio—9-in. touchscreen, six speakers, Apple CarPlay $^{\circ 22}$  & Android Auto $^{10}$ 23 compatible, one USB media port,  $^{17}$  six USB charge ports,  $^{17}$  handsfree phone capability and music streaming $^{13}$  via  $Bluetooth^{\circ 13}$  wireless technology, SiriusXM $^{\circ 24}$ 3-month trial subscription. $^{25}$  See toyota.com/audio-multimedia for details.

## **CONNECTED SERVICES**

Safety Connect®</a><sup>19</sup>—includes Emergency Assistance Button, Enhanced Roadside Assistance, <sup>26</sup> Automatic Collision Notification, and Stolen Vehicle Locator. <sup>27</sup> Subscription required. 1-year trial subscription. <sup>28</sup> 4G network dependent.

Service Connect  $</a>^{29}$ —receive personalized maintenance updates and vehicle health reports. Subscription required after trial.  $^{30}$  4G network dependent.

Wi-Fi Connect</a>> $^{31}$  —includes AT&T Wi-Fi hotspot. Subscription required after trial.  $^{32}$  4G network dependent.

#### SAFETY/CONVENIENCE (continued)

Ten airbags <sup>33</sup> —includes driver and front passenger Advanced Airbag
System, driver, front passenger and second-row outboard seat-mounted
side airbags, driver knee airbag, front passenger seat-cushion airbag, side
curtain airbags

Star Safety System<sup>™</sup> — includes enhanced Vehicle Stability Control (VSC),<sup>24</sup> Traction Control (TRAC), Anti-lock Brake System (ABS), Electronic Brakeforce Distribution (EBD), Brake Assist (BA)<sup>35</sup> and Smart Stop Technology® (SST)<sup>36</sup>

Tire Pressure Monitor System (TPMS)  $^{37}$  with direct pressure readout and individual tire location alert

Child-protector rear door locks

Tire repair kit

3-point seatbelts for all seating positions; driver-side Emergency Locking Retractor (ELR) and Automatic/ Emergency Locking Retractors (ALR/ELR) on all passenger seatbelts

Adjustable seatbelt anchors on front and outboard second-row seats and driver and front passenger seatbelt pretensioners with force limiters

Five LATCH (Lower Anchors and Tethers for Children) locations: includes lower anchors on all three second-row seats, and passenger-side and center third-row seats

### Hill Start Assist Control (HAC)38

Toyota Safety Sense™</a> 2.0 (TSS 2.0)³9—Pre-Collision System with Pedestrian Detection (PCS w/PD),⁴0 Lane Departure Alert with Steering Assist (LDA w/SA),⁴1 Lane Tracing Assist (LTA),¹6 Automatic High Beams (AHB),⁴2 Full-Speed Range Dynamic Radar Cruise Control (DRCC),⁴3 Road Sign Assist (RSA)⁴4

Blind Spot Monitor (BSM)<sup>11</sup> and Rear Cross-Traffic Alert (RCTA)<sup>45</sup>

Anti-theft system with alarm and engine immobilizer<sup>46</sup>

#### Interior



Cargo Net \$ 71 \*



Integrated Dashcam \$ 499 \*



Rear Cargo Organizer \$ 159 \*

#### exterior



Mud Guards \$ 179 \*



Vehicle Protection Package \$ 399 \*

<sup>\*</sup> Gulf States Toyota (GST), the exclusive private distributor of Toyota vehicles in AR, LA, MS, OK and TX, is responsible for offering and installing these accessories on vehicles. The actual accessory GST installs may be a Toyota Genuine Accessory or a Gulf States Toyota Accessory or a combination of both. Toyota evaluated Genuine Toyota Accessories and authorized their installation. GST evaluated the GST accessories and authorized their installation. GST accessories are not offered or evaluated by Toyota; they are warranted by GST. For warranty information, please check with your dealer, each accessory's limited warranty [48] for coverage and conditions.

#### Warranties

Every Toyota Car, Truck and SUV is built to exceptional standards. And that's not idle boasting. We back it up with these Limited Warranty Coverages:

For dealer-installed accessories purchased after the new vehicle purchase, the coverage is 12 months or 12,000 miles (whichever comes first) from the date the accessory was installed on the vehicle, or the

Basic: 36 months/36,000 miles (all components other than normal wear and maintenance items).

**Hybrid-Related Component Coverage:** Hybrid-related components for hybrid vehicles are covered for 8 years/100,000 miles. The HV battery may have longer coverage under emissions warranty. Refer to applicable Owner's Warranty Information booklet for details.

Powertrain: 60 months/60,000 miles (engine, transmission/transaxle, front-wheel drive, rear-wheel drive, seatbelts and airbags).

Rust-Through: 60 months/unlimited miles (corrosion perforation of sheet metal).

Emissions: Coverages vary under Federal and California regulations. Refer to applicable Owner's Warranty Information booklet for details.

Accessories: For accessories purchased at time of the new vehicle purchase, the Toyota Accessory Warranty coverage is in effect for 36 months or 36,000 miles (whichever comes first) from the vehicle's inservice date, which is the same coverage as the Basic coverage of the Toyota New Vehicle Limited Warranty.

For dealer-installed accessories purchased after the new vehicle purchase, the coverage is 12 months or 12,000 miles (whichever comes first) from the date the accessory was installed on the vehicle, or the remainder of the above 36 months or 36,000 miles Basic coverage from the vehicle's in-service date, whichever provides greater coverage, with the exception of car covers. Car covers are warranted for 12 months from the date of purchase and do not assume any coverage under the Toyota New Vehicle Limited Warranty.

For customers (non-dealer) installed accessories purchased after the new vehicle purchase, the coverage is 1 months of 12,000 miles (whichever comes first), from the purchase date of the accessory. You may be eligible for transportation assistance if it's necessary that your vehicle be kept overnight for repairs covered under warranty. Please see your authorized Toyota dealership for further details. For complete details about Toyota's warranties, please refer to the applicable Owner's Warranty Information booklet or see your Toyota dealer.

#### TOYOTA CARE



**ToyotaCare** 

Covers normal factory scheduled service. Plan is 2 years or 25K miles, whichever comes first. The new Toyota vehicle cannot be part of a rental or commercial fleet, or a livery or taxi vehicle. See plan for complete coverage details. See participating Toyota dealer for details.

1. Do not overload vehicle and properly secure roof load. See Owner's Manual for weight limits and restrictions. 3. Base MSRP excludes manufacturer, distributor and dealer options, taxes, title and license and dealer fees and charges. Also excludes the Delivery, Processing and Handling of \$1,095 for Cars (Corolla HV, Corolla HB, GR Corolla, Camry, Camry HV, Prius, Prius, Prius, Prius, Prius, GR86, GR Supra), \$1,350 for Entry SUV/Small SUV (Corolla Cross, Corolla Cross, HV, Prius, Priu RAV4, RAV4 HV, RAV4 Prime, bZ4X), \$1,395 for Mid SUV/Van (4Runner, Venza, Highlander, Highlander HV, Grand Highlander HV, Sienna, Land Cruiser, Toyota Crown Signia), \$1,495 for Small Pickup (Tacoma), \$1,850 for Large Pickup/Large SUV (Tundra, Tundra HV, Seguoia). (Historically, vehicle manufacturers and distributors have charged a separate fee for processing, handling and delivering vehicles to dealerships. Toyota's charge for these services is called the "Delivery, Processing and Handling" and is based on the value of the processing, handling and delivery services Toyota provides as well as Toyota's overall pricing structure and may be subject to change at any time. Toyota may make a profit on the Delivery, Processing and Handling.) The Delivery, Processing and Handling in AL, AR, FL, GA, LA, MS, NC, OK, SC and TX may vary. The published prices do not apply to Puerto Rico and the U.S. Virgin Islands. Dealer price will vary. 4. EPA-estimated 36 city/36 hwy/36 combined mpg rating for 2024 Sienna FWD models; 35 city/36 hwy/35 combined mpg rating for 2024 Sienna AWD models. Use for comparison purposes only. Your mileage will vary for many reasons, including your vehicle's condition and how/where you drive. See www.fueleconomy.gov. 5. ToyotaCare covers normal factory scheduled maintenance for 2 years or 25.000 miles, whichever comes first, and 24/7 Roadside Assistance is for 2 years/unlimited mileage (note: ToyotaCare for Mirai is 3 years/35,000 miles and Roadside Assistance for Mirai, bZ4X, Prius, and Prius Prime is 3 years/unlimited mileage). Roadside Assistance does not include parts and fluids, except limited emergency gas delivery. Towing distance up to 25 miles. Restrictions apply. Available in the continental U.S. and Canada. See Toyota dealer for details and exclusions, 6. Meets Tier 2/Bin 3 Federal emissions standard, 7. EV Mode lets you operate solely on battery power at low speeds for short distances and in limited circumstances, such as in a parking garage. Different conditions may prevent or limit usage. See your Owner's Manual for instructions and limitations, 8. Cargo and load capacity limited by weight and distribution. Always properly secure cargo and cargo area. 9. Never tow beyond a vehicle's published towing capacities. Before towing, confirm your vehicle and trailer are compatible, hooked up and loaded properly and that you have any necessary additional equipment. The maximum you can tow depends on base curb weight plus the total weight of any cargo, occupants, and added vehicle equipment. Installation of a tow hitch receiver or other accessories located near the rear bumper may require disabling or removing the kick sensor, and the sensor operation setting in your vehicle should be turned off. Follow all instructions in your Owner's Manual. 10. Selection of the Genuine Toyota tow hitch will require removing or disabling the kick sensor, and the sensor operation setting in your vehicle should be turned off. Water, weather, dirt and other conditions also may cause the sensor to not operate properly or to operate unintentionally. See Owner's Manual for limitations, 11. Do not rely exclusively on Blind Spot Monitor. Look over shoulder and use turn signal. See Owner's Manual for limitations, 12. The backup camera does not provide a comprehensive view. Always look over shoulder and use outside mirrors. See Owner's Manual for limitations. 13. A compatible Bluetooth®-enabled phone must first be paired. Phone performance depends on software, coverage and carrier. The Bluetooth® word mark and logos are registered trademarks of Bluetooth SIG, Inc. Use of such marks by Toyota is under license. 14. Dynamic Radar Cruise Control is not a substitute for safe and attentive driving. See Owner's Manual for limitations. 15. Lane Departure Alert is designed to read visible lane markers under certain conditions and provide visual/audible alerts when lane departure is detected. It is not a collision-avoidance system or substitute for safe and attentive driving. Effectiveness depends on many factors, including road, weather and vehicle conditions. See Owner's Manual for limitations, 16. The Lane Tracing Assist (LTA) lane centering function is designed to read visible lane markers and detect other vehicles under certain conditions. It is only operational when DRCC is engaged. See Owner's Manual for limitations. 17. May not be compatible with all mobile phones, smart devices, tablets, e-readers, MP3/WMA players and like models. 18. Rated for 12 volts/10 amps. See Owner's Manual for additional limitations and details. 19. Safety Connect® depends on certain factors outside of Toyota's control in order to operate, including cellular network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded, including access to response center and emergency support. Stolen vehicle police report required to use Stolen Vehicle Locator, Automatic Collision Notification activates only in limited circumstances. Services may vary and are subject to change without notice. Services require account registration through the Toyota app and acceptance of the Connected Services Terms of Use at https://www.toyota.com/privacyvts/images/doc/Toyota%20-%20Connected%20Services%20Terms%20of%20Use.pdf and Master Data Consent. Data charges may apply. For Toyota Connected Services' vehicle-generated data collection, use, sharing, and retention practices and agreements, see https://www.toyota.com/privacyvts. 20. When the system is on, Electric Parking Brake is designed to engage the Parking Brake under limited conditions. It may not hold the vehicle under all conditions. See Owner's Manual for additional limitations and details. 21. When the system is on and the vehicle is in Drive, Brake Hold may temporarily keep the brakes engaged after the driver brings the vehicle to a complete stop. See Owner's Manual for limitations. 22. Requires compatible iPhone® with an active data plan tethered with an approved data cable. Operability depends on network availability, a cellular connection, and GPS signal. Services vary by vehicle and are subject to change at any time without notice. Data charges may apply. To learn more, go to https://www.toyota.com/audio-multimedia/. To learn more about Toyota's Connected Services data collection, use, sharing, and retention practices, please visit https://www.toyota.com/support/privacy-notice/. Apple CarPlay® is a registered trademark of Apple 23. Compatible Android phone and compatible active data plan required. Phone must be tethered with an approved data cable. Operability depends on network availability, a cellular connection and GPS signal. Services vary by vehicle and are subject to change at any time without notice. Data charges may apply. To learn more, go to https://www.toyota.com/audio-multimedia/. To learn more about Toyota's Connected Services data collection, use, sharing and retention practices, please visit https://www.toyota.com/support/privacy-notice/. Android and Android Auto are trademarks of Google LLC. 24. Service will automatically stop at the end of your trial subscription period unless you decide to continue service. Trial is non-transferable. If you do not wish to enjoy your trial, you can cancel by calling the number below. All SiriusXM services require a subscription, each sold separately by SiriusXM after the trial period. Service subject to the Sirius XM Customer Agreement and Privacy Policy, visit siriusxm.com for complete terms and how to cancel which includes online methods or calling 1-866-635-2349. Some services and features are subject to device capabilities and location availability. Satellite service not available in AK & HI. Content varies by Sirius XM Radio Inc. and its respective subsidiaries. 25. Sirius XM® services require a subscription after trial period. See Sirius XM Customer Agreement for complete terms at www.sirius xm.com.

26. Enhanced 24/7 Roadside Assistance allows use of in-vehicle SOS button to assist response agent to identify vehicle location. Unlimited mileage coverage effective with an active Safety Connect® trial which depends on factors outside Toyota's control, including 4G network availability. Also requires account registration through the Toyota app and acceptance of Connected Services Terms of Use at https://www.toyota.com/privacyvts/images/doc/Toyota%20-%20Connected%20Services%20Terms%20of%20Use.pdf and Master Data Consent. Enhanced Roadside Assistance does not include parts and fluids, except limited emergency gas delivery. Towing distance up to 25 miles. Restrictions apply. Service subject to change at any time. Available in the continental U.S. and Canada. See Toyota dealer for details and exclusions. 27. Building and/or parking structures may limit system effectiveness. Stolen vehicle police report required to use Stolen Vehicle Locator. For additional assistance contact the Toyota Brand Engagement Center at 1-800-331-4331. 28. The Safety Connect® trial period is at no extra cost and begins on the original date of purchase or lease of a new vehicle. After the trial period expires, enrollment in paid subscription is required to access the service. 29. Information provided is based on the last time data was collected from the vehicle and is not real-time data. Service Connect depends on factors outside of Toyota's control, including a cellular connection, GPS signal, and the availability of a compatible wireless network, without which system functionality and availability may be limited or precluded. Services may vary and are subject to change without notice. Services require account registration through the Toyota app and acceptance of the Connected Services Terms of Use at https://www.toyota.com/privacyvts/images/doc/Toyota%20-%20Connected%20Services%20Terms%20of%20Use.pdf and Master Data Consent. Data charges may apply. For Toyota Connected Services' vehicle-generated data collection, use, sharing, and retention practices and agreements, see https://www.toyota.com/privacyvts. The Service Connect trial period is at no extra cost and begins on the original date of purchase or lease of a new vehicle. Service Connect renewal will be included when Safety Connect, or Destination Assist connected service renewal is selected. Service Connect is not renewable as a stand-alone service. Toyota vehicle applicability and trial periods can be found by visiting: https://www.toyota.com/connected-services/section/connected-vehicles-year-select. 30. The Service Connect trial period is at no extra cost and begins on the original date of purchase or lease of a new vehicle. Service Connect renewal will be included when Safety Connect. or Destination Assist connected service renewal is selected. Service Connect is not renewable as a stand-alone service. Toyota vehicle applicability and trial periods can be found by visiting: https://www.toyota.com/connected-services/section/connected-vehicles-year-select. 31. Service not available everywhere or in every vehicle. Depends on cellular network availability, a cellular connection and GPS signal. Without any one or more of these things, operability may be limited or precluded. Up to 5 devices can be supported using in-vehicle connectivity. Services may vary and are subject to change without notice. Data charges may apply. Toyota Wi-Fi Connect trial begins at the time of enrollment and expires the earlier of 2 GB data use or the 3-month trial period ends. 32. Toyota Wi-Fi Connect trial begins at the time of enrollment and expires the earlier of 2 GB data use or the 3-month trial period ends. 33. Airbag systems supplement the seatbelts and are designed to inflate only under certain conditions and in certain types of severe collisions. Always wear seatbelt, sit upright in middle and as far back in seat as possible to help decrease risk of injury. Do not put objects in front of an airbag. See Owner's Manual for limitations. 34. Vehicle Stability Control is not a substitute for safe and attentive driving practices. Factors including speed, road conditions, weather and steering input can affect whether VSC will be effective. See Owner's Manual for limitations. 35. Brake Assist is designed to help the driver take advantage of ABS and is not a substitute for safe driving practices. Braking effectiveness also depends on proper vehicle maintenance, tire and road conditions. See Owner's Manual for additional limitations and details. 36. Smart Stop Technology® will reduce power to help the brakes bring vehicle to a stop during certain contemporaneous brake and accelerator pedal applications. See Owner's Manual for limitations. 37. The Tire Pressure Monitor System alerts the driver when tire pressure is critically low. For optimal tire wear and performance, tire pressure should be checked regularly with a gauge; do not rely solely on the monitor system. See Owner's Manual for limitations and details. 38. Hill Start Assist Control is designed to minimize backward rolling on steep ascents. Not a substitute for safe driving judgment and practices. Speed, grade, surface conditions, driver input, etc., can all affect HAC function. See Owner's Manual. 39. Toyota Safety Sense™ effectiveness is dependent on many factors including road, weather and vehicle conditions. Drivers are responsible for their own safe driving. Always pay attention to your surroundings and drive safely. See Owner's Manual for limitations. 40. The Pre-Collision System (PCS) with Pedestrian Detection (PD) is designed to determine if impact is imminent and help reduce impact speed and damage in certain frontal collisions involving a vehicle, a pedestrian or a bicyclist. PCS w/PD is not a substitute for safe and attentive driving. System effectiveness depends on many factors, such as speed, size and position of pedestrian or bicyclist and weather, light and road conditions. See Owner's Manual for limitations. 41. Lane Departure Alert with Steering Assist is designed to read visible lane markers under certain conditions. It provides a visual/audible alert and slight steering force when lane departure is detected. It is not a collision-avoidance system or a substitute for safe and attentive driving. Effectiveness depends on many factors including road, weather and vehicle conditions. See Owner's Manual for limitations, 42, Automatic High Beams operate at speeds above 21 mph. See Owner's Manual for instruction and limitations, 43, Full-Speed Range Dynamic Radar Cruise Control is not a substitute for safe and attentive driving. See Owner's Manual for instructions and limitations. 44. Road Sign Assist only recognizes certain road signs. See Owner's Manual for limitations. 45. Do not rely exclusively on the Rear Cross-Traffic Alert. Visually confirm clearance during use. See Owner's Manual for limitations, 46. The engine immobilizer is a state-of-the-art anti-theft system initiated when the key is inserted into ignition switch or a Smart Key fob is in/near the vehicle. Engine will only start if the code in the transponder chip inside the key/fob matches the code in vehicle's immobilizer. The transponder chip is embedded in the key/fob and can be costly to replace. For lost key or fob, see a Toyota dealer or go to www.aloa.org to find a qualified locksmith for high-security key service. 47. Gulf States Toyota (GST), the exclusive private distributor of Toyota vehicles in AR, LA, MS, OK and TX, is responsible for offering and installing these accessories on vehicles. The actual accessory GST installs may be a Toyota Genuine Accessory or a Gulf States Toyota Accessory or a combination of both. Toyota evaluated Genuine Toyota Accessories and authorized their installation. GST evaluated the GST accessories and authorized their installation. GST accessories are not offered or evaluated by Toyota; they are warranted by GST. For warranty information, please check with your dealer, each accessory's limited warranty [48] for coverage and conditions.