

Focus Process	Direction/Challenge																																							
Target Condition	<div>Current Condition</div> <div>PDCA</div> <table><tr><td>PDCA</td><td colspan="3">Focus Obstacle</td><td colspan="2">Process Metric</td></tr><tr><td></td><td>Plan</td><td>Do</td><td></td><td>Check / Study</td><td>Act</td></tr><tr><td></td><td>What is the next step? Be specific.</td><td>What do you expect? What impact?</td><td></td><td>What happened? Any data changed?</td><td>What did you learn?</td></tr><tr><td>Cycle # ____</td><td></td><td>By When _____</td><td rowspan="4">CONDUCT THE EXPERIMENT</td><td></td><td></td></tr><tr><td>Cycle # ____</td><td></td><td>By When _____</td><td></td><td></td></tr><tr><td>Cycle # ____</td><td></td><td>By When _____</td><td></td><td></td></tr><tr><td>Cycle # ____</td><td></td><td>By When _____</td><td></td><td></td></tr></table> <div>Obstacles</div>	PDCA	Focus Obstacle			Process Metric			Plan	Do		Check / Study	Act		What is the next step? Be specific.	What do you expect? What impact?		What happened? Any data changed?	What did you learn?	Cycle # ____		By When _____	CONDUCT THE EXPERIMENT			Cycle # ____		By When _____			Cycle # ____		By When _____			Cycle # ____		By When _____		
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