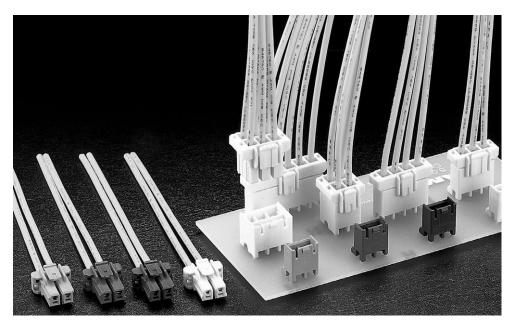


5.0 mm Power Key Connectors (5.0 PKC) (Wire-to-Board)

Product Facts

- Compact design with 19.4 mm mated height
- Power circuit connector with 5.0 mm contact centerline
- Wire-to-board connectors consisting of plug housings for wires and PCB header assemblies
- With a clear clicking sound, contact insertions can be made easier. The double lock plate provides for complete loading of contacts
- Locking levers are surrounded by walls, which protect levers and prevent tangling with wires
- Connector is designed to release bubbles created by the process of potting (PC board coating)
- Housing lances also help prevent tangling of wired contacts
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189



5.0 mm Power Key Connectors are for power circuits of home appliances, especially targeting gas appliances. The connector features four kinds of keying per housing.

Only color-coding of housings limited the efficiency of blind mating where you could not see connectors. However, the new keying mechanism not only improves assembly efficiency but also helps prevent mismating.

Part numbers involved can be reduced so that purchasing and stock level control can be made simpler.

Performance Characteristics

Voltage Rating—300 VAC1 Current Rating—10A max.2 Operating Temperature— -30°C ~ +105°C

Applicable Wire—24-16 AWG
Applicable PC Board Thickness—
1.6 mm

- 1 Excludes header tyne round space. Usable for 150 VAC applications when the round dimensions are 3 mm or less.
- 2 Specified values vary according to the number of contacts and the wire used. The 10 A maximum value applies to 16 AWG wire used with 2 contacts.

Technical Documents Product Specification 108-5699 Application Specification



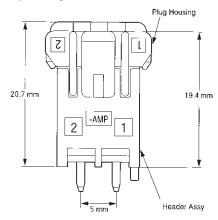
Quick Reference Chart for Mating Part Numbers

	Plug Hous	ing	Applicable	Mating Header Assy.	
No. of Pos.	Type of Keying/Color	Part Number	 Double Lock Plate Part Number 	Part Number	
	Type A/Natural	1376388-1	1376394-1	1376382-1	
2 -	Type B/Red	1-1376388-2	1376394-1	1-1376382-2	
2	Type C/Blue	2-1376388-3	1376294-1	2-1376382-3	
-	Type D/Yellow	3-1376388-4	1376394-1	3-1376382-4	
	Type A/Natural	1376389-1	1376395-1	1376383-1 1376421-1	
3	Type B/Red	1-1376389-2	1376395-1	1-1376383-2 1-1376421-2	
3	Type C/Blue	2-1376389-3	1376395-1	2-1376383-3 2-1376421-3	
-	Type D/Yellow	3-1376389-4	1376395-1	3-1376383-4 3-1376421-4	
	Type A/Natural	1376390-1	1376396-1	1376384-1	
-	Type B/Red	1-1376390-2	1376396-1	1-1376384-2	
4 -	Type C/Blue	2-1376390-3	1376396-1	2-1376384-3	
•	Type D/Yellow	3-1376390-4	1376396-1	3-1376384-4	
	Type A/Natural	1376391-1	1376397-1	1376385-1	
-	Type B/Red	1-1376391-2	1376397-1	1-1376385-2	
6 -	Type C/Blue	2-1376391-3	1376397-1	2-1376385-3	
-	Type D/Yellow	3-1376391-4	1376397-1	3-1376385-4	
Row					
	Type A/Natural	1376392-1	1376394-1	1376386-1	
-	Type B/Red	1-1376392-2	1376394-1	1-1376386-2	
4 -	Type C/Blue	2-1376392-3	1376394-1	2-1376386-3	
-	Type D/Yellow	3-1376392-4	1376394-1	3-1376386-4	
	Type A/Natural	1376393-1	1376395-1	1376387-1	
-	Type B/Red	1-1376393-2	1376395-1	1-1376387-2	
6	Type C/Blue	2-1376393-3	1376395-1	2-1376387-3	
-	Type D/Yellow	3-1376393-4	1376395-1	3-1376387-4	

^{*}Included in Header Assy. line are Tube Stick version. Refer to the appropriate description in the catalog.

Note: All part numbers are RoHS Compliant.

Mating Configurations

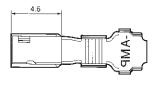


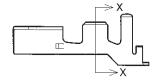
Note: Dimensions shown are metric.



Receptacle Contacts

Material and Finish Pre-tinned Copper Alloy







Wire	Range	Wire Ins. Dia.	Receptacle Contact	Applicator	
AWG	mm ²	wire ilis. Dia.	Part No.	Part No.	
24~20	0.22~0.53	1.89~2.7	1376348-1 (Strip Form)	*	
20~16	0.5~1.25	2.0~3.1	1376347-1 (Strip Form)	*	

^{*} Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Number.

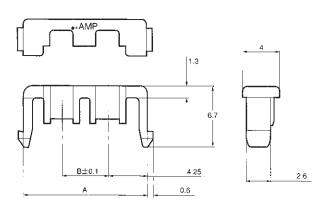
Note: Dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

Double Lock Plates

Material and Finish

UL94V-0, 6/6 Nylon, glass filled, Black



N (D.	Dimensions (Do	ouble Lock Plate)	Double Lock Plate	Applicable	
No. of Pos.	Α	В	Part No.	Plug Part No.	
2	13.5	5	1376394-1	□-1376388-□ □-1376392-□	
3	18.5	10	1376395-1	□-1376389-□ □-1376393-□	
4	23.5	15	1376396-1	□-1376390-□	
6	33.5	25	1376397-1	□-1376391-□	

^{*} Contact the Tooling Assistance Center (TAC) for Applicator Part Number.

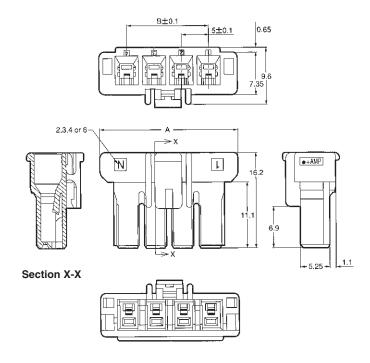
Note: Dimensions shown are metric.



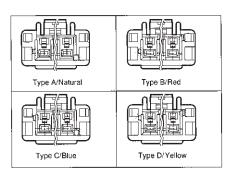
Plug Housings (For Receptacle Contacts)

Material and Finish Housing—6/6 Nylon, glass filled

Related Product Data Receptacle Contacts—page 137 Double Lock Plates—page 137 Mating Headers—page 140



Type of Keying/Color



No. of	Dimensions			Plug Hou Type of I	Applicable Double	Mating			
Pos.	Α	В	Type A Natural	Type B Red	Type C Blue	Type D Yellow	Lock Plate Part Number	Header Assy. Part Number	
2	15	_	1376388-1	1-1376388-2	2-1376388-3	3-1376388-4	1376394-1	□-1376382-□	
3	20	10	1376389-1	1-1376389-2	2-1376389-3	3-1376389-4	1376395-1	□-1376383-□ □-1376421-□	
4	25	15	1376390-1	1-1376390-2	2-1376390-3	3-1376390-4	1376396-1	□-1376384-□	
6	35	25	1376391-1	1-1376391-2	2-1376391-3	3-1376391-4	1376397-1	□-1376385-□	

Note: Dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

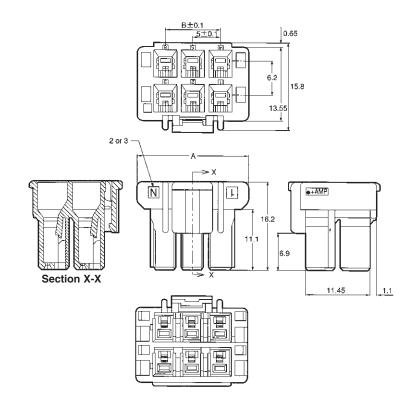
www.tycoelectronics.com



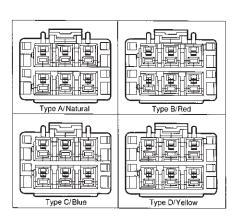
Plug Housing (2 Rows) (For Receptacle Contacts)

Material and Finish Housing—6/6 Nylon, glass filled

Related Product Data Receptacle Contacts—page 137 Double Lock Plates—page 137 Mating Headers—page 141



Type of Keying/Color



				Plug Hous	sing Part No.		Applicable		
No. of	Dimensions			Type of Keying/Color				Mating	
Pos.	А В		Type A Natural	Type B Red	Type C Blue	Type D Yellow	Lock Plate Part Number	Header Assy. Part Number	
4	15	_	1376392-1	1-1376392-2	2-1376392-3	3-1376392-4	1376394-1	□-1376386-□	
6	20	10	1376393-1	1-1376393-2	2-1376393-3	3-1376393-4	1376395-1	□-1376387-□	

Note: Dimensions shown are metric.

Tyco Electronics

5.0 mm Power Key Connectors (5.0 PKC) (Wire-to-Board) (Continued)

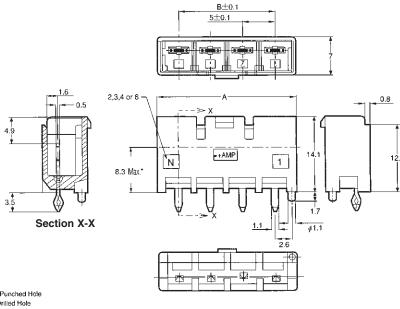
Vertical Header Assembly

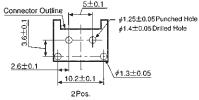
Material and Finish

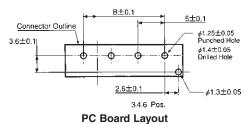
Housing—6/6 Nylon, glass filled **Tab Contacts** -Copper Alloy, Tin plated

Related Product Data

Mating Plug Housings—page 138







Type of Keying/Color

Type A/Natural

Type B/Red

Type C/Blue

Type D/Yellow

			Loose Piece		Vertical Header	Assy. Part No.									
No. of	Dimen	Dimensions			Type of Key	/ing/Color		Mating Plug Housing							
Pos.	Α	В	Tube (Qty.)	Type A Natural	Type B Red	Type C Blue	Type D Yellow	Part Number							
2	11.6 —		L.P	1376382-1	1-1376382-2	2-1376382-3	3-1376382-4	□-1376388-□							
2			Tube	1376437-1 (40)	1-1376437-2 (40)	2-1376437-3 (40)	3-1376437-4 (40)	□-1370300-□							
3	16.6	10	L.P	1376383-1	1-1376383-2	2-1376383-3	3-1376383-4	□-1376389-□							
3	10.0		Tube	1376439-1 (25)	1-1376439-2 (25)	2-1376439-3 (25)	3-1376439-4 (25)	□-1370309-□							
4	21.6	15	21.6 15	L.P	1376384-1	1-1376384-2	2-1376384-3	3-1376384-4	□-1376390-□						
7	21.0		Tube	1376440-1 (20)	1-1376440-2 (20)	2-1376440-3 (20)	3-1376440-4 (20)	□-1370390-□							
6	01.6	216 21	31.6 25	31.6 25	31.6 25	L.P	1376385-1	1-1376385-2	2-1376385-3	3-1376385-4	□-1376391-□				
0	31.0 23		31.0 2		Tube	1376441-1 (15)	1-1376441-2 (15)	2-1376441-3 (15)	3-1376441-4 (15)	□-1370391-□					
2*	16.6	.6 10	6.6 10	16.6 10	166 10	16.6 10	166 10	16.6 10	166 10	L.P	1376421-1	1-1376421-2	2-1376421-3	3-1376421-4	□-1376389-□
2	10.0				Tube	1376444-1 (25)	1-1376444-2 (25)	2-1376444-3 (25)	3-1376444-4 (25)	□-1370309-□					

^{*10} mm centerline

Note: Dimensions shown are metric.

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208



B±0.1

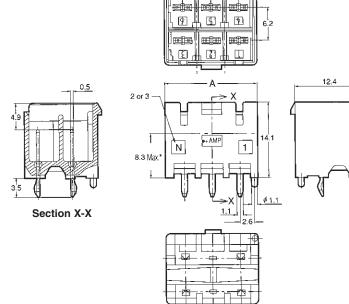
5±0.1

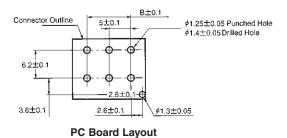
Vertical Header Assembly (2 Rows)

Material and Finish Housing—6/6 Nylon, glass filled Tab Contacts—Copper Alloy, Tin plated

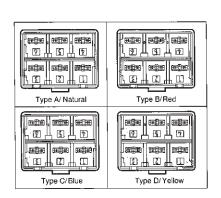
Related Product Data

Mating Plug Housings—page 139





Type of Keying/Color



8.0

12.5

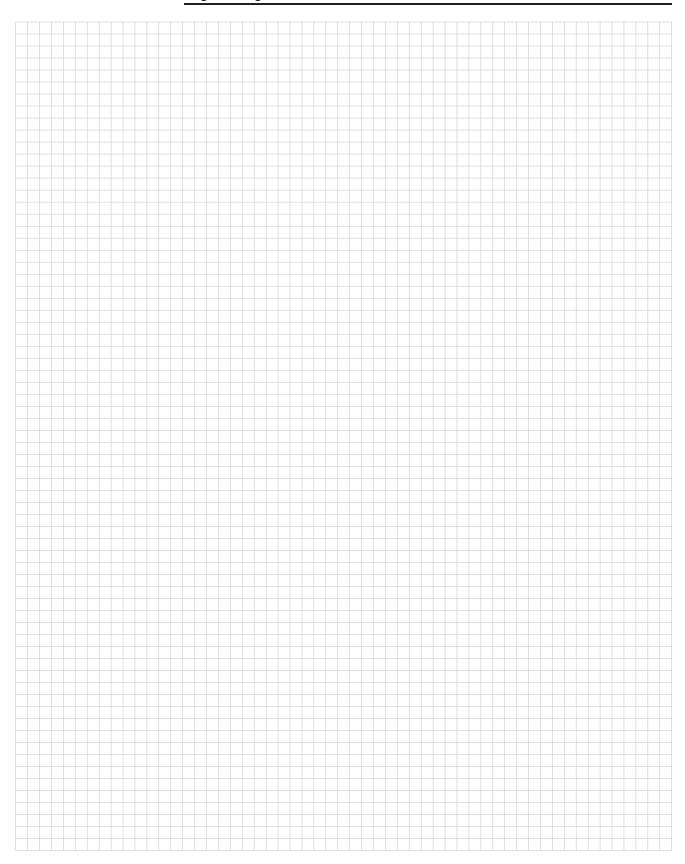
	Dimen	sions	Loose Piece		Vertical Header Type of Key			Mating	
No. of Pos.	A	В	Tube (Qty.)	Type A Natural	Type B Red	Type C Blue	Type D Yellow	Plug Housing Part Number	
4	11.6		L.P	1376386-1	1-1376386-2	2-1376386-3	3-1376386-4	□-1376392-□	
4	11.0	_	Tube	1376442-1 (40)	1-1376442-2 (40)	2-1376442-3 (40)	3-1376442-4 (40)	1370392	
6	16.6	10	L.P	1376387-1	1-1376387-2	2-1376387-3	3-1376387-4	□-1376393-□	
б	10.0	10	Tube	1376443-1 (25)	1-1376443-2 (25)	2-1376443-3 (25)	3-1376443-4 (25)	1070030	

Note: Dimensions shown are metric.





Engineering Notes

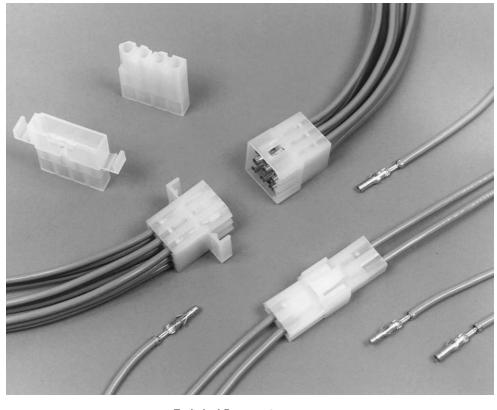




.093 [2.36] Commercial Pin and Socket Connectors

Product Facts

- Polarized
- **■** Cavity identification
- Low contact-mating force
- Dual locking lances
- Detent and positive locking
- Contacts available in brass and phosphor bronze with tin and gold plating
- Panel mounting and freehanging styles
- "F" crimp contacts
- Applicator and hand tool available
- Economical commercialgrade connectors
- Compatible with high-speed application machinery and competitive soft shells
- Wire range 24 to 14 AWG [0.2 to 2 mm²]
- Accepts wires with insulation diameters as large as .180 [4.57]
- Housings available in 1 to 15 positions
- .093 plug and receptacle housings accept pin or socket contacts. The preferred convention is to use socket contacts with receptacle housings
- Not for interrupting current
- Recognized under the Component Program of Underwriters
 Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189



Performance Characteristics

The .093 Commercial Pin and Socket Connectors performance characteristics found on pages 143-144 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Thermal Shock— -55°C to +105°C

Temperature-Humidity Cycling—+25°C to +65°C at 90–95% RH

Corrosion—48 hr. at 5% salt concentration

Vibration—10-55-10 cycles per minute at .06 [1.52] total excursion

Physical Shock—18 shocks, 50 Gs sawtooth in 11 milliseconds

Durability—50 mating cycles

Dielectric Withstanding Voltage— 1.0 kVAC

Insulation Resistance— 1000 megohms min. initial

Voltage Rating—250 V AC or DC

Connector Mating-

2.5 lb. [11.1 N] max. per contact

Connector Unmating—

1.5 lb. [6.7 N] min. per contact **Contact Retention**—

10 lb. [44.5 N] min.

Technical Documents

Application Specification

114-49000 .093 Commercial Pin and Socket Connectors

Product Specification

108-1038 .093 Commercial Pin and Socket Connectors





Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire

.093 Commercial Pin and Socket Connectors — Calculated Current Table

Number of			Wire	AWG		
Circuits	14	16	18	20	22	24
2	13.00	12.00	11.00	8.00	6.00	6.00
3	13.00	11.00	10.00	8.00	6.00	5.00
4 In-Line	11.00	10.00	9.00	7.00	5.00	4.00
4 Matrix	11.00	10.00	9.00	7.00	5.00	4.00
5	10.00	9.00	8.00	6.00	5.00	4.00
6	10.00	9.00	8.00	6.00	4.00	4.00
9	9.00	7.00	6.00	5.00	4.00	3.00
12	8.00	7.00	6.00	4.00	3.00	3.00
15	7.00	6.00	5.00	4.00	3.00	3.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. Note: All combinations were not tested and this chart contains interpolated and extrapolated values.

Performance Characteristics (continued)

Maximum Current—Maximum current rating of .093 Commercial Pin and Socket Connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Related Product Data

Product Specification — 108-1038

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the currentcarrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Termination Resistance/Contact Crimp Tensile Force

Wir	e Size		mination sistance	Contact Crimp Tensile Force		
AWO		Test	Resistance	Force	(Min.)	
AWG	mm²	Current (Amps)	Milliohms (Max. Init.)	lbs.	N	
24	0.2	2.0	4.0	8	35.6	
22	0.3-0.4	3.0	4.0	10	44.5	
20	0.5-0.6	4.5	4.0	15	66.7	
18	0.8-0.9	6.0	3.5	25	111.2	
16	1.25-1.4	8.0	3.5	25	111.2	
14	2	10.0	3.0	30	133.4	

Note: This is the total resistance between wire crimps of a mated pin and socket.



Contacts

Pin Diameter .093 [2.36]

Material

.010 [0.25] Stock Thickness Pin and socket contacts can be used in either plug or receptacle housings.

Related Product Data

Product Specification — 108-1038

Application Specification

114-49000

Performance Characteristics—

pages 143-144

Housings

.198 [5.03] Centerline—pages 146-147 .250 [6.35] Centerline—pages 148-149

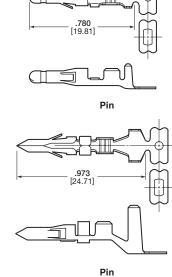
Panel Cutouts

.198 [5.03] Centerline Housings page 147

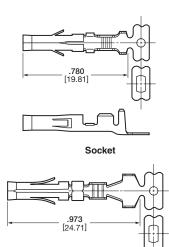
.250 [6.35] Centerline Housings—page 148

Technical Documents—pages 143 and 205-206

Application Tooling—pages 207-210







Socket Part No. 770383-1



Contact Insertion Tool (For Pins and Sockets) Part No. 91002-1 IS 408-7347



Contact Extraction Tool Part No. 318837-1 IS 408-4375

Wire Size					Contact Pa	rt Numbers		HDM.		
_	AWG	mm ²	Ins. Dia.	Material & Finish	P	in	Soc	ket	Applicator Part	Hand Tool Part No.
	AWU	1111112			Strip Form	Loose Piece	Strip Form	Loose Piece	No.	
				Brass, Pre-tin	350418-1	770147-1	350417-1	770146-1	466656-15	
2	4–18	0.2-0.9	.110 2.79	Brass, Gold ²	_	_	350417-32	770146-32	466656-25 466656-35	90872-1
				Brass Select Gold ¹	350418-5 ¹	770147-5 ¹	350417-5 ¹	770146-5 ¹	400000-3	
				Brass, Pre-tin	350416-1	770145-1	350415-1	770144-1	400070 15	
		0.0.0	.140 3.56	Brass, Select Gold ¹	350416-51	770145-51	350415-51	770144-51	466878-15 466878-25 466878-35	90871-1
2	20–14	0.6–2		Phos. Brz., Pre-tin	_	_	350415-6	770144-6	400076-30	
			.180 4.57	Brass, Pre-tin	770530-14	_	770529-14	_	567337-36 567337-46 567337-66	_
1	8–14 or	0.8–2 or	.180 4.57	Brass, Pre-tin	770385-13	_	_	_	567273-2 ⁷ 567273-3 ⁷	_
	2 (18)	(0.8 - 0.9)	(per wire)	Phos. Brz., Pre-tin	_	_	770383-13	_	567273-4 ⁷	

¹Select Gold — .000030 [.000762] min gold in mating area over .000050 [.00127] min nickel.

²Gold — .000030 [.000762] min gold in mating area, overall gold flash over .000050 [.00127] min nickel.

³These contacts have a .0125 [.318] stock thickness and accept two wires, each with maximum .180 [4.57] insulation diameters. They can be used only with the following housing part numbers: 770364-1, 770365-1, 770450-1, 770451-1, 770452-1, and 770453-1 (see page 143).

4Contact length is .875 [22. 23]

⁵HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁶HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -4 is used on AMP-O-LECTRIC Model K Machine, -6 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁷HDM Applicator part number ending in -3 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

Note: Phosphor bronze contacts should be used in high-temperature/humidity cycling applications.



Housings

Free-Hanging or Panel Mount

.198 [5.03] Centerline spacing

Material

Housing — Nylon, natural color Flammability Rating-UL94-V-2

Related Product Data

Contacts —page 145

Product Specification —108-1038

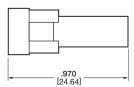


1 Circuit



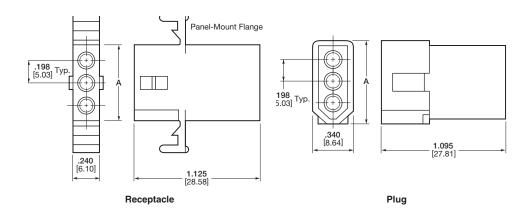
Receptacle





Plug

2, 3, and 4 Circuit, In-Line



				Receptacle Pa	art Numbers		Plug Part Numbers	
No. of	A Dime	nsion	Panel	Mount	Free-H	langing		
Circuits	Receptacle	Plug	Without Detents	With Detents	Without Detents	With Detents	Panel Mount	Free- Hanging
1	_	_	_	_	_	770063-1	_	770064-1
2	.540 13.72	.640 16.26	_	770066-1 ^{1,5}	_	770065-1 ^{1,5} 770266 ^{1,3,5}	770068-1 ¹	770069-11
3	.670 17.02	.770 19.56	_	770071-1	_	770070-1 770264-1 ³	770073-1	770074-1
4 (In-Line)	.870 22.10	.970 24.64	_	770076-1	_	770075-1	770077-1	770078-1
4 (Matrix)	.443 11.25	.540 13.71	_	_	_	770843-1	_	770842-1
5	1.070 27.18	1.170 29.72	_	_	_	770083-1 794015-1 ³	_	770084-1
6 (In-Line)	1.268 32.21	1.378 35.00	_	_	_	770782-14	_	770892-14
6 (Matrix)	.435 11.05	.535 13.59	770085-1	770087-1	770088-1	770086-1	770089-1	770090-1
9	.670 17.02	.770 19.56	770091-1	770093-1	770094-1	770092-1	770095-1 ² 770108-1	770096-1
12	.870 22.10	.970 24.64	770097-1	770099-1	770100-1	770098-1	770101-1	770102-1
15	1.070 27.18	1.170 29.72	770103-1	_	770105-1	_	770106-1	770107-1

^{1.248 [6.30]} centerline.

²Mounting ears at wire end. ³Tool removable.

⁴Positive lock.

⁵⁶⁰⁰ V AC or DC

5 Circuit, In-Line

[6.10]



.093 [2.36] Commercial Pin and Socket Connectors (Continued)

Housings

Free-Hanging or Panel Mount

.198 [5.03] Centerline spacing

Material

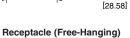
Housing — Nylon, natural color Flammability Rating —

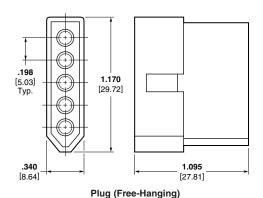
Related Product Data

Contacts —page 145

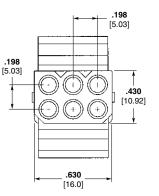
 $\textbf{Product Specification} \, - \! 108 \text{-} 1038$

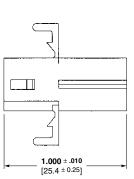
.198 1.070 [5.03] Typ. [27.18] .240 1.125

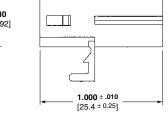




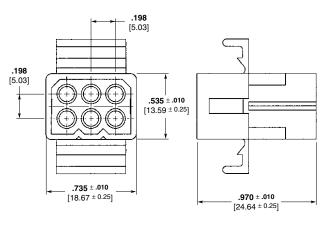
4, 6, 9, 12, and 15 Circuit, Matrix







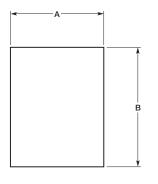
Receptacle



Plug

Recommended **Panel Cutouts**

Maximum panel thickness is .090 [2.29].



N4		Panel Cutout	Dimensions	
No. of Circuits	Rece	ptacle	P	lug
Gircuits	Α	В	Α	В
2	.312	.725	.375	.800
	7.92	18.42	9.53	20.32
3	.312	.840	.375	.933
	7.92	21.34	9.53	23.70
4	.312	1.038	.375	1.131
(In-Line)	7.92	26.37	9.53	28.73
6	.600	.718	.695	.750
	15.24	18.24	17.65	19.05
9	.725	.828	.660	.937
	18.42	21.03	16.76	23.80
12	.725 18.42	1.050 26.67	.760 19.30	1.155 29.34
15	.655	1.240	.760	1.343
	16.64	31.50	19.30	34.11

Note: The panel should be punched so that the housing enters in the same direction as the punch.





Housings

Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

Material

Housing - Nylon, natural color Flammability Rating —

UL94V-2

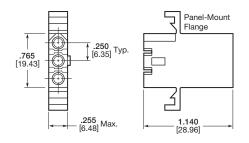
Voltage Rating-600 V AC or DC

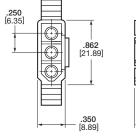
Related Product Data

Contacts -- page 145

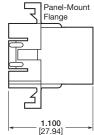
Product Specification —108-1038

3 Circuit, In-Line



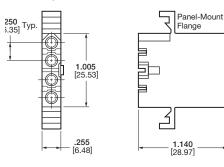


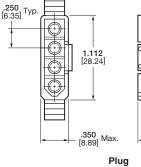
Plug



Receptacle

4 Circuit, In-Line

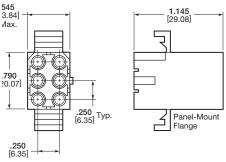


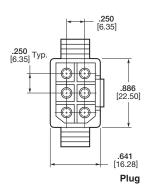


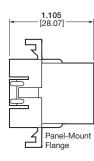


Receptacle

6 Circuit, Matrix





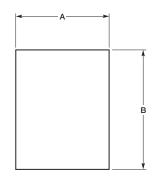


Receptacle

Recommended **Panel Cutouts**

Maximum panel thickness is .062 [1.57].

Note: The panel should be punched so that the housing enters in the same direction as the punch.



No. of	Receptacle F	Part Numbers	Plug Pa	rt Numbers
Circuits	Panel Mount	Free- Hanging	Panel Mount	Free- Hanging
3	770269-1 770771-11	770339-1	770338-1	770276-1
4	770329-1	770337-1	770330-1	770336-1
6	770372-1	770360-1	770373-1	770361-1

¹Pre-bent mounting ears.

N4		Panel Cutout	Dimensions	
No. of Circuits	Rece	ptacle	P	lug
Gircuits	Α	В	Α	В
3	.310 7.87	.920 23.37	.365 9.27	1.022 25.96
4	.310 7.87	1.168 29.67	.365 9.27	1.270 32.26
6	.608 15.44	.946 24.03	.658 16.71	1.048 26.62

Note: All part numbers are RoHS Compliant.



Housings

Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

Material

Housing — Nylon, natural color Flammability Rating — UL94V-2

Voltage Rating —600 V AC or DC

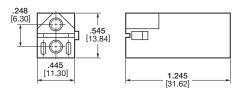
Related Product Data

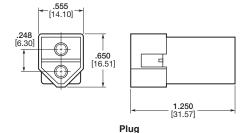
Contacts —page 145

Product Specification —108-1038

Dual Wire

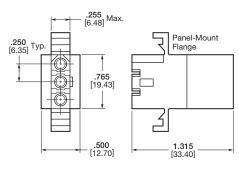
2 Circuit, In-Line

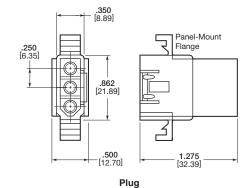




Receptacle

3 Circuit, In-Line



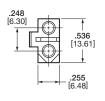


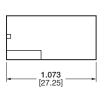
Receptacle

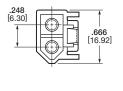
Receptacle Part Numbers Plug Part Numbers No. of Panel Panel Free-Circuits

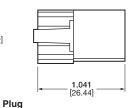
Positive Lock

2, 3 and 4 Circuit, In-Line









Receptacle

Plug Part Numbers

No. of	Receptacle Part Numbers	Plug Part Numbers
Circuits	Free-Hanging	Free-Hanging
2	770424-11	770425-11
3	770785-1	770783-1
4	770784-1	770810-1

Mount Mount Hanging Hanging 2 770364-11 770365-11 3 770453-12 770451-1 770452-12 770450-1

^{1.248 [6.30]} centerline.

²See panel cutout dimensions on page 58.

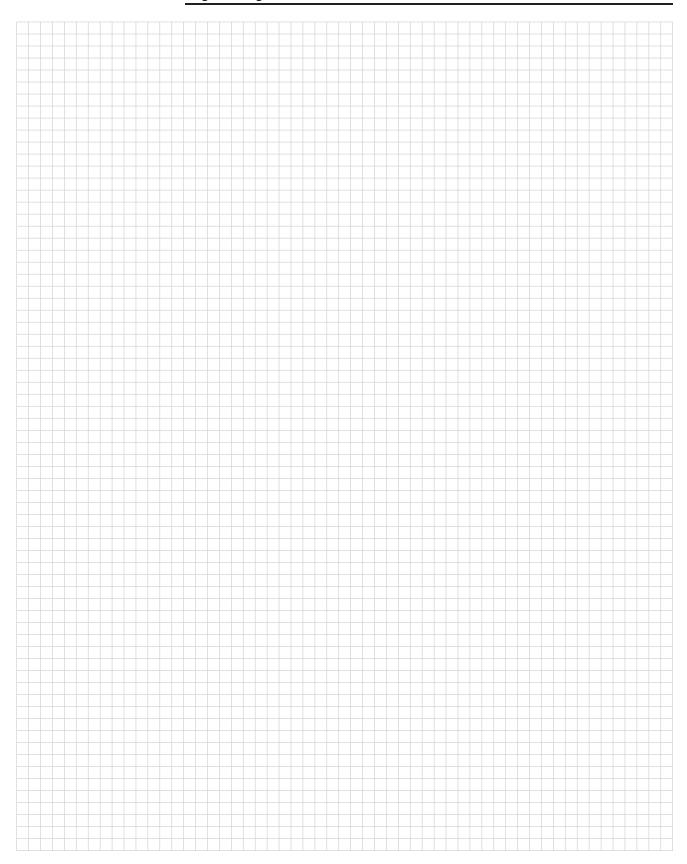
^{1.248 [6.30]} centerline.



AMP



Engineering Notes



USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

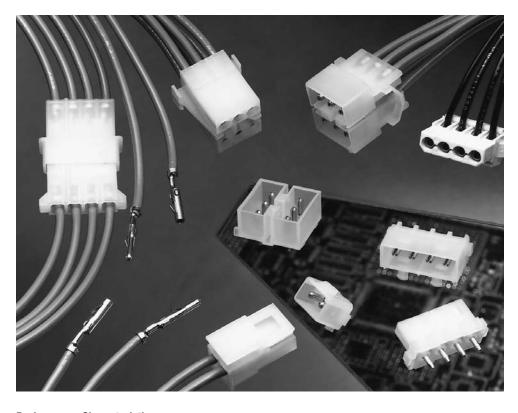


Commercial MATE-N-LOK Connectors

Product Facts

- **■** Fully polarized nylon housings
- **■** Easy cavity identification
- Locking devices are integral part of design. Connector halves will hold together under severe conditions of vibration and shock
- Built-in contact stabilization and self-aligning features
- Hot side egg-crate design for safety
- Precision molded to exacting tolerances
- Contacts accept a wire size range of 30-14 AWG [.05-2.0 mm²]
- **■** Keying plug available
- "Clean" design contact no sharp projections to impede insertion or damage housings
- Low insertion/extraction forces
- Contacts available in pre-tin or gold over nickel plated to fit the application requirements
- Wire-to-PC Board capability using pin or socket headers
- Solderability—Headers meet MIL-STD 202 method 208
- **■** Four circuit PC Board-to-PC Board capability available by mating vertical socket header with either vertical, right-angle or surface mount pin header
- Four circuit insulation displacement connector (IDC) available
- Ultraviolet (UV) stable housings available in 1, 2 and 3 circuit
- Not for interrupting current
- Recognized under the Component Program of **Underwriters Laboratories** Inc., File No. E28476
- Certified by **Canadian Standards** Association, File No. LR 7189A





Performance Characteristics

The Commercial MATE-N-LOK Connector performance characteristics found on pages 151-152 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstanding Voltage-1.5 KVAC between adjacent circuits

Insulation Resistance-

500 megohms minimum initial between adjacent circuits

Voltage Rating-250 V AC or DC

Connector Mating-

4 lb. max. per circuit

Connector Unmating-

0.7 lb. min. per circuit

Contact Retention-15 lb. min. per contact

Durability-50 cycles, mating and unmating

Technical Documents

Product Specifications

Commercial MATE-N-LOK 108-1000 Connectors

108-1077 Commercial MATE-N-LOK

PC Board Headers

108-49000 IDC Connectors

Application Specifications

114-1012 Commercial MATE-N-LOK Contacts

114-49001 IDC Connectors

Instruction Sheets

408-7209, 408-7166, 408-7200, 408-7201, 408-7215, 408-3186, 408-7300



Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire Motor Mount Calculated Current Table

Wire Gauge Number of Circuits 14 16 18 20 22 24 30 13.00 10.50 9.50 7.50 6.00 5.00 2.50 12.00 9.50 8.50 7.00 5.50 4.50 2.50 8 10 11.00 9.00 8.00 6.50 5.00 4.50 2.00 12 10.50 8.50 7.50 6.00 5.00 4.00 2.00 16 9.50 8.00 7.00 5.50 4.50 3.50 2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Calculated Current Table

Number of			Wire	Gauge			
Circuits	14	16	18	20	22	24	30
1	19.00	15.50	14.00	11.00	9.00	7.50	4.00
2	18.00	14.50	13.00	10.50	8.50	7.00	4.00
3	16.00	13.00	12.00	9.50	7.50	6.50	3.50
4	15.00	12.50	11.00	9.00	7.00	6.00	3.00
6 Matrix	13.00	10.50	9.50	7.50	6.00	5.00	3.00
8	12.50	10.50	9.00	7.50	6.00	5.00	2.50
9	11.00	9.00	8.00	6.50	5.50	4.50	2.50
10	12.00	9.50	8.50	7.00	5.50	4.50	2.50
12	10.50	8.50	7.50	6.00	5.00	4.00	2.00
15	9.50	8.00	7.00	5.50	4.50	4.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Commercial MATE-N-LOK connectors is limited by the maximum operating temperature of the housings which is 105°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor Size—The finished trace conductor width and thickness should be maximized to allow for the greatest currentcarrying capacity and heat dissipation.

Commercial MATE-N-LOK connectors also will withstand the following tests:

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G sawtooth at 11 milliseconds

Housing Panel Mount Retention—40 lb. min. 3 and 4 circuit 65 lb. min. 6, 9, 12, and 15 circuit

Housing Lock Strength with Positive Locking Devices Engaged— 25 lb. min.

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling—25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Related Product Data

Product Specifications

108-1000 Commercial MATE-N-LOK Connectors

08-1077 Commercial MATE-N-LOK PC Board Headers

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Termination Resistance/Contact Crimp Tensile Force

Wire	Size		nination sistance	Contact Crimp Tensile Force		
AWG	mm²	Test Current	Resistance Milliohms		(Min.)	
		(Amps)	(Max. Init.)	lbs.	N	
30	.05	.50	4.00	2	9	
28	.08	.75	3.50	3	13	
26	.12	1.00	3.50	7	31	
24	.2	1.5	3.50	10	44	
22	.3	3	3.50	15	67	
20	.5	4.5	3.00	20	89	
18	.8	6	3.00	30	133	
16	1.2	8	2.75	30	133	
14	2.0	10	2.75	35	156	

Note: This is the total resistance between wire crimps of a mated pin and socket.

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Commercial MATE-N-LOK Connector Mating Combinations

	Connect	or Part N	lumber				Mat	ing Connector F							
									PC Board	Headers					
Number of	Flammability	Style	Housing	Connector	Housing	Housing		Veri P	tical in	Right-Angle	Vert Soc				
Circuits	Rating	,	Туре	Part No.	Part No.	Туре	Plating	Standard Tail	Long Tail	Pin	Standard Tail	Long Tail			
					1-480350-0	Pin: FH	_	_	_	_	_				
1	UL94V-2	In-Line	Socket: FH	1-480349-0	1-480351-0	Pin: FH Positive Lock	_	_	_	_	_	_			
			Socket: FH UV Stable	1-480400-0	1-480401-1	Pin: FH UV Stable	_	_	_	_	_	_			
			0 1 1 511	1 100010 0	1 100010 0	D: EII	Pre-tin	350209-1	350422-1	794120-1	_	_			
			Socket: FH	1-480318-0	1-480319-0	Pin: FH	Duplex1	1586512-2	_	_	_	_			
2	UL94V-2	In-Line	Socket: FH UV Stable	1-480393-1	1-480498-1	Pin: FH UV Stable	_	_	_	_	_	_			
			Socket: FH Positive Lock	1-480720-0	794012-1	Pin: FH	Pre-tin	350539-1	350540-1	_	_	_			
			Positive Lock	1-400720-0	7 340 12-1	Positive Lock	Duplex1	1586530-2	_	_	_	_			
			Socket: FH	1-480303-0			Pre-tin	350210-1	350423-1	643488-1	_	_			
			SUCKEL FIT	1-400303-0	1-480305-0	Pin: FH	Duplex1	1586514-2	_		_	_			
3 UL94V-2 In-Line		Socket: PM	1-480304-0			_	_	_	_	_	_				
	In-Line	Socket: FH	1-480721-0			Pre-tin	350541-1	350542-1	_	_	_				
			Positive Lock	1-400721-0			Duplex1	1586532-2	_		_	_			
			Socket: FH UV Stable	1-480388-0	1-480387-0	Pin: FH UV Stable	_	_	_	_	_	_			
4				See	next page for	4 position mati	ng combinat	ions							
	_					Socket: FH	1-480270-0	1-480340-0	Pin: FH Positive Lock	Pre-tin	1-380999-0	350425-1	_	_	
		Positive Lock	Positive Lock	Positive Lock	1-400270-0	1-480271-0	Pin: MM Positive Lock	Duplex1	2-1586546-0	1586526-2	_	_	_		
6	UL94V-2	Matrix	Socket: PM	1-480273-0	1-480276-0	Pin: PM	Pre-tin			_	_	_			
			Positive Lock	1-400273-0	1-400270-0	Positive Lock	Duplex1		_		_	_			
			Pin: PM	1-480276-0	1-480273-0	Socket: PM	Pre-tin	_	_	_	350641-1	35057			
			Positive Lock	1-400270-0	1-400273-0	Positive Lock	Duplex1	_	_	_	_	_			
8	UL94V-2	Dual	Socket: FH	1-480283-0	1-480345-0	Pin: FH Positive Lock	Pre-tin	350212-1	350426-1	_	_	_			
0	UL94V-2	Row	Positive Lock	1-400203-0	1-480284-0	Pin: MM Positive Lock	Duplex1	1586518-2	1586528-2	_	_	_			
9	UL94V-2	Matrix	Pin: PM	1-480277-0	1-480274-0	Socket: PM	Pre-tin	_			350642-1	35057			
9	UL94V-Z	IVIALITX	Positive Lock	1-400277-0	1-4002/4-0	Positive Lock	Duplex1	_	_	_	_	_			
10	UL94V-2	Dual	Socket: FH	1 400005 0	1-480339-0	Pin: FH Positive Lock	Pre-tin	1-380991-0	350219-1	_	_	_			
10	UL94V-Z	Row	Positive Lock	1-480285-0	1-480286-0	Pin: MM Positive Lock	Duplex1	2-1586544-0	_	_					
		Dual	Socket: MM	1-480287-0	1-480288-0	Pin: MM	Pre-tin	350213-1	350220-1	_	_	_			
10	111.041/1.0	Row	Positive Lock	1-40UZÖ/-Ü	1-400288-0	Positive Lock	Duplex1	1586520-2	1586524-2	_	_				
12	UL94V-2 -	Motric	Pin: PM	1 400070 0	1 400075 0	Socket: PM Positive Lock	Pre-tin			_	350643-1	350578			
		Matrix	Positive Lock	1-480278-0	1-480275-0	Positive Lock	Duplex1	_	_	_	_				
15	111.041/.0	Motrix	Pin: PM	1 400224 0	1 400000 0	Socket: PM	Pre-tin	_	_	_	350644-1	35057			
15	UL94V-2	Matrix	Positive Lock	1-480324-0	1-480323-0	Positive Lock	Duplex1	_	_	_					
16	111.0.47.0	Dual	Socket: MM	1 400 400 0	4 400400 0	Pin: MM	Pre-tin	350214-1	350427-1	_	_	_			
	UL94V-2	Row	Positive Lock	1-480438-0	1-480439-0	Positive Lock	Duplex1	1586522-2	1586529-2						

FH: Free-Hanging PM: Panel Mount MM: Motor Mount

1Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Tyco Electronics

Commercial MATE-N-LOK Connectors (Continued)

	_	Commercial MATE-N-I	_	OK 4 Pos	ition In-L	OK 4 Position In-Line Mating Combinations	g Comk	inations	(Note: These	connectors are u	(Note: These connectors are used by the disk drive industry.)	trive industry.)		
Conn	Connector Part Number	er					M	ating Connect	Mating Connector Part Number	_				
						Socket Connectors	nectors				PC Board Pin Headers	in Headers		
Flammability	Connector	Connector	Housing	Housing	Plating	Insulation		PC Board	Vertical	=		- E	Right-Angle	
natiliig	and h	rait NO.	Tall NO.	a Abe		Displacement Connector	AWG	Socket Header	Standard Tail	Long Tail	Mount	Standard	W/Fixed Belt	W/Fixed Belt Reverse Pol.
	Socket	1 4007720 0			Pre-tin	I			350543-1	350544-1		ı	1	
	Positive Lock	1-400//2-0	I	I	Duplex1		I	1	1586534-2	1586536-2	1		1	
	Socket Housing Detent	1-480424-0	1-480426-0	Pin	Pre-tin	l	l	I	350211-1 770328-13	350424-1	770829-1	641737-1 770846-1	174804-1	174552-1
	LOCK				Duplex1			I	1586515-2	1586525-2	I		I	
ı	Pin Housing Detent	1-480426-0	1-480424-0	Socket	Pre-tin	770156-2 770156-3 770156-4	22 18 20	770997-1 794287-12	I	1	I	l	1	l
04/1/2	Lock		1-480425-0	Socket		770156-5	16							
0.544-2					Duplex ¹	770526-1	9	1	I	1	I		1	I
ı I	Pin Housing Detent Lock High Temp	3-480426-0	3-480425-0	Socket High Temp	ı	ı		1	ı			1		ı
	Socket Header	770997-1 794287-12	1-480426-0	Pin	Pre-tin	I	I	I	350211-1	350424-1	770829-1	641737-1 770846-1	174804-1	174552-1
ı	Insulation Displacement Connector	770156-2 770156-3 770156-4 770156-5	1-480426-0	Pin	Pre-tin	I	l	I	350211-1	350424-1	770829-1	641737-1 770846-1	174804-1	174552-1
	(IDC)	770526-1			Duplex1	1	1	1	1586515-2	1586525-2	1	1	1	
	Socket Housing	770827-1	794132-1	Pin	Pre-tin	I	I		I			1-641737-1		
	Insulation Displacement Connector (IDC)	794036-1 794036-2 794036-3 794036-4	794132-1		Pre-tin	l		I	l		I	1-641737-1		l
l						794036-1	18							
	Right-Angle Pin Header	1-641737-1	770827-1	Socket	Pre-tin	794036-2 794036-3	22	I	794236-1	I			I	I
						704036-4	16							

PM: Panel Mount

1Duplex Finish—Plated with .000030 [.000762] min. gold in matting area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

2Surface Mount Compatible.



Contacts

Pin diameter .084 [2.13] Stock thickness .012 [.305] These contacts are to be used in Commercial MATE-N-LOK housings only.

Related Product Data

Product Specification

108-1000 Commercial MATE-N-LOK Connectors

Application Specification

114-1012 Commercial MATE-N-LOK Contacts

Performance Characteristics—

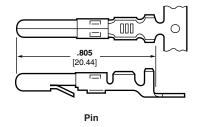
pages 151-152

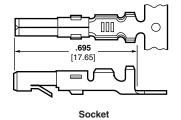
Housings—pages 157-159

Technical Documents—pages 151

and 205-206

Application Tooling—pages 207-210





Wire Size				Contact Pa	rt Numbers		НДМ		
Range	Ins. Dia. Range	Material & Finish	Pi	n	Soc	ket	Applicator	Hand Tool Part No.	
AWG [mm ²]	Hungo		Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	i dit ito.	
		Brass, Pre-tin	350079-1	61174-1	350078-1	61173-1	466426-13		
30-22 [.053]	.040075 1.02-1.91	Phos. Brz., Pre-tin	350079-4	_	350078-4	61173-4	466426-23	91515-1	
[.00 .0]	1.02 1.01	Brass, Gold ¹	350079-5	61174-5	350078-5	61173-5	466426-3 ³		
		Brass, Pre-tin	61116-1	60618-1	61314-1	60617-1			
04.40		Phos. Brz., Pre-tin	61116-4	60618-4	61314-4	60617-4	466320-13		
24-18 [.28]	.060100 1.52-2.54	Brass, Gold ¹	61116-5	60618-5	61314-5	60617-5	466320-23	91512-1 91528-14	
	1.02 2.01	Phos. Brz., Select Gold ²	61116-6	60618-6	61314-6	60617-6	466320-43	010201	
		Brass, Select Gold ²	61116-7	_	61314-7	_			
		Brass, Pre-tin	61118-1	60620-1	61117-1	60619-1		91504-1	
		Phos. Brz., Pre-tin	61118-4	60620-4	61117-4	60619-4	687763-13		
20-14 [.5-2.0]	.100130 2.54-3.30	Brass, Gold1	61118-5	60620-5	61117-5	60619-5	687763-23		
[.5-2.0]	2.01 0.00	Phos. Brz., Gold ¹	61118-6	_	61117-6	60619-7	687763-6 ³		
		Brass, Select Gold ²	61118-7	_	61117-7	_			
(2) 18 [.8] or (1) 18 [.8] and	(2) .115 Max .	Brass, Pre-tin	350558-1	350639-1	350557-1	_	687898-1 ³ 687898-2 ³	91504-1	
(1) 16 [.6] and	(stacked)	Phos. Brz., Pre-tin	350558-4	_	350557-4	350638-4	687898-43	91504-1	

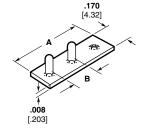
¹Gold Finish — Plated with .000030 [.000762] min. gold in mating area and inside wire barrel over .000050 [.00127] min. nickel underplate on entire contact. ²Select Gold Finish — Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact. ³HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine; -3, -4, or -6 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information. ⁴Use Hand Tool No. 91528-1 for .043-.075 [1.09-1.90] insulation diameter.

Notes:
1. Extraction Tools: Pins — No. **1-305183-1** (IS 408-7158); Sockets — No. **1-305183-2** (IS 408-7158); Pins and Sockets — No. **465644-1** (IS 408-7211)
2. Insertion Tools: No. **455830-1** (IS 408-7984)

Commoning Tabs

Material and Finish

Brass, tin plated Stock thickness .008 [.203]



Number of	Dimer	nsions	Part	
Holes	Α	В	Number	
2	.377 9.58	.203 5.16	60843-1	
2	.355 9.02	.195 4.95	350444-1	
3	.579 14.71	.203 5.16	60842-1	
3	.550 13.97	. 195 4.95	350444-2	

Note: Commoning tabs are designed to be used with pin housings.

Note: All part numbers are RoHS Compliant.

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Contacts

Pin diameter .084 [2.13] Stock thickness .012 [.305] These contacts are to be used in Commercial MATE-N-LOK housings only.

Related Product Data

Product Specification

108-1000 Commercial MATE-N-LOK Connectors

Application Specification

114-1012 Commercial MATE-N-LOK Contacts

Performance Characteristics—

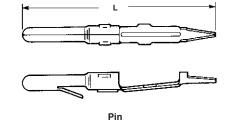
pages 151-152

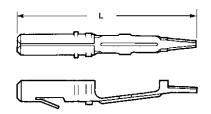
Housings—pages 157-159

Technical Documents—pages 151 and 205-206

Application Tooling—pages 207-210

PC Board Contacts





Socket

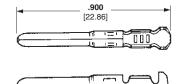
		im.		Part Numbers		
Type of Contact			Material & Finish	Pin	Socket	
	Pin	Socket		Loose Piece	Loose Piece	
PC Board	1.110 [28.19]	1.010 [25.65]	Phos. Brz., Pre-tin	61518-11	61320-11	
PO Board	1.210 [30.73]	1.110 [28.19]	Phos. Brz., Pre-tin	350074-12	350073-12	

 $^1\mathrm{For}$.062 [1.57] max. board thickness — Board hole size .057 [1.45] $^2\mathrm{For}$.125 [3.14] max. board thickness — Board hole size .057 [1.45]

Grounding Pin

(.095 [2.41] longer than standard pin)

(Mate first, break last, not for interrupting current)



Wire Size Range	Ins. Dia.	Material & Finish	Contact Pa	art Numbers	HDM Applicator	Hand Tool	
AWG [mm ²]	Range	material & Fillion	Strip Form	Loose Piece	Part No.	Part No.	
24-18 [.28]	. 060100 1.52-2.54	Brass, Pre-tin	61527-2	_	466320-11 466320-21 466320-41	91512-1	

¹HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine; -3, -4, or -6 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

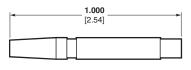
Keying Plug

IS 408-7582

Material

Housing — Nylon, natural color

Flammability Rating — UL94V-2



Part Number 200821-1

Note: Keying plug snaps into socket housing



Housings

Free-Hanging

.200 [5.08] Centerline spacing

Material

Housing - Nylon, natural color

Flammability Rating—UL94V-2

Related Product Data

Product Specification

108-1000 Commercial MATE-N-LOK Connectors

Performance Characteristics—

pages 151-152 Contacts—pages 155-156

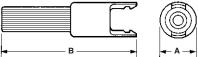
Commoning Tabs—page 155

Keying Plug—page 156 Technical Documents—pages 151

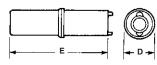
and 205-206 Mating Pin Headers—pages 161-164

Mating Socket Headers—page 162
Mating IDC—page 163

1 Circuit

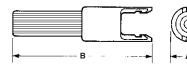






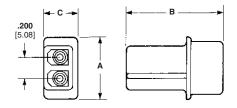
Pin Housing (Cap) Detent Lock

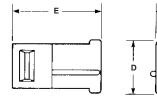
Socket Housing (Plug)



Pin Housing (Cap) Positive Lock

2, 3 and 4 Circuit, In-Line





Pin Housing (Cap)

Socket Housing (Plug)

Number of		Dimensions Part Nu				Numbers		
Circuits	Α	В	С	D	E	F	Pin Housing (Cap)	Socket Housing (Plug)
	.300 7.62	1.200 30.48	_	.260 6.60	.870 22.10	_	1-480350-01	1-480349-0
1	.300 7.62	1.240 31.49	_	.260 6.60	.870 22.10	_	1-480351-02	1-480349-0
	.300 7.62	1.325 33.65	_	.260 6.60	.995 25.27	_	1-480401-01,3	1-480400-03
2	.610 15.49	.930 23.62	.330 8.38	.530 13.46	.860 21.84	.295 7.49	1-480319-01,5	1-480318-05
2	.610 15.49	.930 23.62	.330 8.38	.530 13.46	.860 21.84	.295 7.49	1-480498-11,3,5	1-480393-1 ^{3,5}
3	.810 20.57	.930 23.62	.325 8.25	.825 20.95	.850 21.60	.290 7.37	1-480305-01,5	1-480303-05
3	.810 20.57	.930 23.62	.325 8.25	.825 20.95	.850 21.60	.290 7.37	1-480387-01,3,5	1-480388-03,5
4	1.010 25.65	.930 23.62	.330 8.38	1.030 26.16	.850 21.60	.310 7.88	1-480426-01,5,6	1-480424-0 ^{5,6}
4	_	_	_	1.030 26.16	.850 21.60	.310 7.88	794132-14,5,6	770827-14,5,6

¹Detent lock

²Positive lock

³UV Stable black color

⁴Housing Material UL94V-0 rated

⁵Housing accepts double wire applications where individual insulation diameters do not exceed .115 [2.92].

⁶Used by the disk drive industry.

.725

[18.41]



Commercial MATE-N-LOK Connectors (Continued)

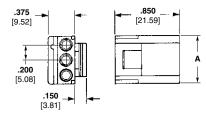
Housings Free-Hanging, Positive Lock

Material

Housing -- Nylon, natural color Flammability Rating—UL94V-2

2, 3, and 4 Circuit, In-Line

.200 [5.08] Centerline spacing

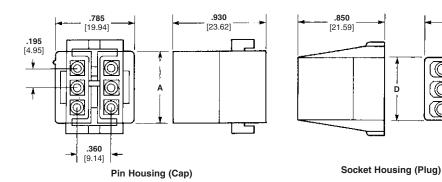


Socket Housing (Plug)

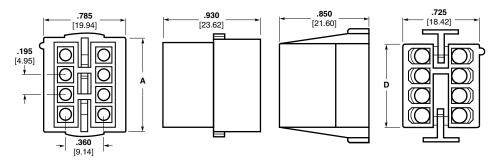
Number of	Λ	Part Numbers					
Circuits	A Dim.	Socket Housing (Plug)	Mates with Pin Headers	Mates with Cap Housing			
2	.435 11.04	1-480720-0	350539, 350540	794012-1			
3	.630 16.00	1-480721-0	350541	_			
4	.830 21.09	1-480722-01	3505431, 3505441	_			

¹Used by the disk drive industry.

6 Circuit, Dual Row



8 and 10 Circuit, Dual Row



Pin Housing (Cap)

Socket Housing (Plug)

Number of Circuits	Dime	nsions	Part Numbers		
	Α	D	Pin Housing (Cap)	Socket Housing (Plug)	
6	.705 17.91	.610 15.49	1-480340-0	1-480270-01	
8	.900 22.86	.805 20.44	1-480345-0	1-480283-0 ¹	
10	1.095 27.81	1.000 25.40	1-480339-0	1-480285-01	

¹Housing accepts double wire applications where individual insulation diameters do not exceed .115 [2.92].

Note: All part numbers are RoHS Compliant.

Product Specification

Related Product Data

108-1000 Commercial MATE-N-LOK Connectors

Performance Characteristics pages 151-152

Contacts—pages 155-156 Commoning Tabs—page 155 **Keying Plug**—page 156

Technical Documents—pages 151

Mating Headers—pages 161-164



Housings Panel Mount, Positive Lock

Material

Housing — Nylon, natural color **Flammability Rating** — UL94V-2

Related Product Data

Product Specification

108-1000 Commercial MATE-N-LOK Connectors

Performance Characteristics—

pages 151-152

Contacts—pages 155-156 Commoning Tabs—page 155 Keying Plug—page 156

Technical Documents—pages 151 and 205-206

Mating Socket Headers—page 162 Mating IDC—page 163

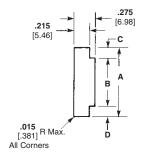
Recommended Panel Cutout for Panel Mount Socket Housing

View is from socket housing entry side

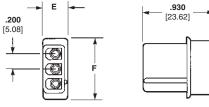
Mounting Information

- 1. Recommended panel thickness—.025-.065 [.635-1.65].
- Both locking legs are to be squeezed together and the housing is to be inserted "straight-in", as opposed to a rocking manner.
- The panel should be punched so that the housing enters the panel in the same direction as the punch.
- 4. The panel must not have any material (paint, porcelain, etc.) applied in the mounting hole area that would decrease the retention of the housing in the panel.
- If the two items above are not complied with, the "A" dimension should be reduced .020 [5.08] for proper retention.

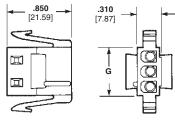
3 and 4 Circuit, In-Line



3 and 4 Circuit, In-Line

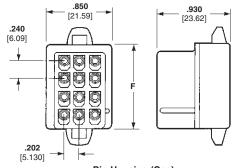


Pin Housing (Cap)

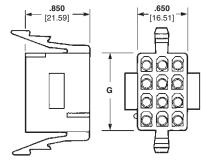


Socket Housing (Plug)

6, 9, 12 and 15 Circuit, Matrix



Pin Housing (Cap)



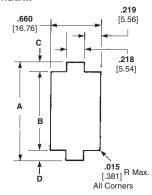
Socket Housing (Plug)

Number of	Number of Dimensions		Part Numbers			
Circuits	E	F	G	Pin Housing (Cap)	Socket Housing (Plug)	
3	.325 8.26	.810 20.57	.630 16.00	1-480305-02	1-480304-0	
4	.330 8.38	1.010 25.65	.825 20.96	1-480426-02,4 3-480426-01,2,4	1-480425-0 ⁴ 3-480425-0 ^{1,4}	
6	_	.665 16.89	.555 14.10	1-480276-0 ³	1-480273-0	
9	_	.905 22.99	.795 20.19	1-480277-03	1-480274-0	
12	_	1.145 29.08	1.045 26.54	1-480278-03	1-480275-0	
15	_	1.382 35.10	1.280 32.51	1-480324-03	1-480323-0	

¹Housing material has 125°C temperature rating

Note: All part numbers are RoHS Compliant.

6, 9, 12 and 15 Circuit, Matrix



Number	Di	imensions
Circuits	Α	В
3	.890 22.61	.645–.635 16.38–16.13
4	1.100 27.94	.845–.835 21.46–21.21
6	.840 21.34	.575–.570 14.61–14.48
9	1.075 27.31	.815–.810 20.70–20.57
12	1.320 33.53	1.055–1.050 26.80–26.67
15	1.550 39.37	1.290–1.285 32.77–32.64
•		<u> </u>

Note: Dimensions "C" and "D" are to be equal.

aı.

Catalog 82181 Revised 4-08

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

²Detent lock

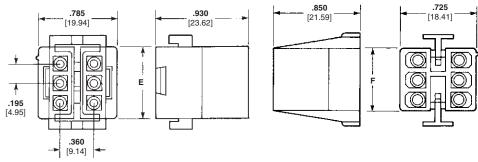
³Positive lock

⁴Used by disk drive industry



Motor Mount, Positive Lock

6, 8, 10, 12 and 16 Circuit, Dual Row



Pin Housing (Cap)

Socket Housing (Plug)

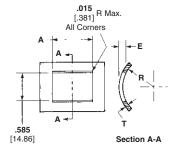
	Dimensions E F		Part	Numbers
Number of Circuits			Pin Housing (Cap) UL94V-2 N	Socket Housing (Plug) lylon, Natural Color
6	.705 17.90	.610 15.49	1-480271-0	1-480270-0 ¹
8	.900 22.86	.805 20.45	1-480284-0	1-480283-01
10	1.095 27.81	1.000 25.4	1-480286-0	1-480285-01
12	1.290 32.77	1.195 30.35	1-480288-0	1-480287-0
16	1.680 42.67	1.585 40.26	1-480439-0	1-480438-0

¹Housing accepts double wire applications where individual insulation diameters do not exceed .115 [2.92].

Note: All part numbers are RoHS Compliant.

Recommended Panel Cutout for Motor Mount Pin Housing

View is from pin housing entry side.



Note: Motor mount housings may be used in flat panels

Number of Circuits	A Dim.
6	.715 18.16
8	.910 23.11
10	1.105 28.07
12	1.300 33.02
16	1.690 42.93

Mounting Information

- 1. Recommended panel thickness "E" is .040-.100 [1.02-2.54] and is dependent on "T" and "R".
- 2. The pin housing must be inserted in a rocking manner.
- The panel must be punched so that the housing enters the panel in the same direction as the punch.



PC Board Vertical Pin Headers

Material

Housing — Nylon, natural color Flammability Rating — UL94V-2 Contacts — Phosphor bronze Solder tail diameter .062 [1.57]

Related Product Data

Product Specifications

108-1077 Commercial MATE-N-LOK PC Board Headers

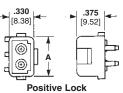
Performance Characteristics—pages 151-152

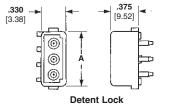
Technical Documents—pages 151 and 205-206

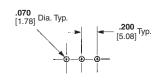
Mating Socket Housings—pages 157-160

Mating Socket Headers—page 162 Mating IDC—page 163

2, 3, and 4 Circuit, In-Line

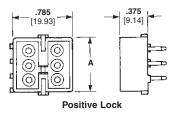


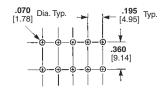




Recommended PC Board Hole Layout Mounting Dimensions

6, 8, 10, 12 and 16 Circuit, Dual Row





Recommended PC Board Hole Layout Mounting Dimensions

Number of	Α	Туре		Part Numbers		Mates with
Circuits	Dim.	Lock	Finish	Standard ² Tail	Long ³ Tail	Socket Housing Part Number
		Positive	Pre-tin	350539-1	350540-1	1-480720-0
2	.515	Fositive	Duplex ¹	1586530-2		1-400720-0
2	13.09	Detent	Pre-tin	350209-1	350422-1	1-480318-0
		Detent	Duplex1	1586512-2	_	1-400310-0
		Positive	Pre-tin	350541-1	350542-1	1-480721-0
3	.715	Fositive	Duplex1	1586532-2		1-400721-0
3	18.17	Detent	Pre-tin	350210-1	350423-1	1-480303-0
		Detent	Duplex ¹	1586514-2	_	1-460303-0
		Positive	Pre-tin	350543-15	350544-15	1-480722-05
		Positive	Duplex1	1586534-25	1586536-25	1-480722-03
			Pre-tin	350211-15	350424-15	
4	.915 23.24		rie-un	794236-15,8	350424-19	1-480424-04,5
	20.21	Detent	Post-tin	1586627-15,6		1-400424-04,0
			rost-till	1-1586627-15,6,7		
			Duplex1	1586515-25	1586525-25	
6	.705	Positive	Pre-tin	1-380999-0	350425-1	1-480270-0
ŭ	17.91	FOSITIVE	Duplex ¹	2-1586546-0	1586526-2	1-400270-0
8	.900	Positive	Pre-tin	350212-1	350426-1	1-480283-0
	22.86	Fositive	Duplex1	1586518-2	1586528-2	1-400203-0
10	1.095	Positive	Pre-tin	1-380991-0	350219-1	1-480285-0
	27.81	Fositive	Duplex1	2-1586544-0		1-400205-0
12	12 1.290 32.77		Pre-tin	350213-1	350220-1	1-480287-0
			Duplex ¹	1586520-2	1586524-2	1-400207-0
16	1.680	Positive	Pre-tin	350214-1	350427-1	1-480438-0
	42.68	rositive	Duplex ¹	1586522-2	1586529-2	1-400430-0

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

²Use standard tail for .062 [1.57] thick PC Board.

³Use long tail for .125 [3.18] thick PC Board.

⁴Other mating connectors include a vertical PC Board socket header and the insulation displacement connectors (IDC). 5Used by the disk drive industry.

⁶With drain holes.

⁷Tube loaded.

⁸Housing material UL94V-0 rated.

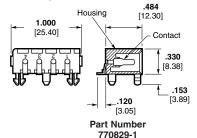


PC Board Surface Mount Right-Angle Pin Header

Material and Finish

Housing — Nylon, black color Flammability Rating — UL94V-2 Contact — Phosphor bronze, pre-tin Solder tail width .052 [1.32]

4 Circuit, In-Line



Notes:

- 1. Mating parts include socket housings, a vertical PC Board socket header below and the insulation displacement connectors (IDC).
- 2. Used by the disk drive industry.

.125 .125 [3.18] Dia. 2 Plcs. .100 .100 [2.54] [2.54] \odot .075 .350 .**300** [1.91] .300 [8.89] See [3.8] .100 100

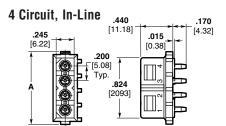
Note: .010 [.25] min. thick solder paste, 63/27 tin

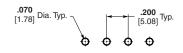
Recommended PC Board Layout .062 [1.57] thick PC Board

PC Board Vertical **Socket Headers**

Material

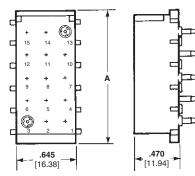
Housing — Nylon, natural color Flammability Rating — UL94V-2 Contacts—Phosphor bronze Solder tail diameter .062 [1.57]

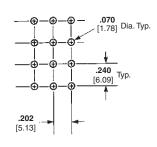




Recommended PC Board Hole Layout .062 [1.57] thick PC Board

6, 9, 12 and 15 Circuit, **Matrix**





Recommended PC Board Hole Layout .062 [1.57] thick PC Board

Number of	A	Finish	Part Num	Part Numbers		
Circuits	Dim.	FIIIISII	Standard Tail ⁵	Long Tail ⁶	Pin Housing Part Number	
			770997-13	_		
4	1.000 25.40	Pre-tin	794285-13,7	_	1-480426-02,3	
	20.40		794287-13,4,8	_		
6	.720	Pre-tin	350641-1	350576-1	1-480276-0	
Ŭ	18.29	Duplex1	1586539-2	_	1-400270-0	
9	.960 24.39	Pre-tin	350642-1	350577-1	1-480277-0	
12	1.200 30.49	Pre-tin	350643-1	350578-1	1-480278-0	
15	1.440 36.58	Pre-tin	350644-1	350579-1	1-480324-0	

Related Product Data

Product Specifications

108-1077 Commercial MATE-N-LOK PC Board Headers

Performance Characteristics pages 151-152

Technical Documents—pages 151 and 205-206

Mating Pin Housings—pages 157-160 Mating Pin Headers—pages 161-164

Mating Socket Housingspages 157-160

Mating Socket Headers—page 162 Mating IDC—page 163

- 1Duplex Finish Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.
- ²Other mating connectors include vertical, right-angle and surface mount PC Board pin headers.
- 3Used by the disk drive industry.
- 4Surface mount compatible.
- ⁵Use standard tail for .062 [1.57] thick PC Board.
- 6Use long tail for .125 [3.18] thick PC Board.
- 7Low Mating Force
- 8High Temperature

Note: All part numbers are RoHS Compliant.

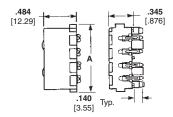


PC Board Right-Angle Pin Headers

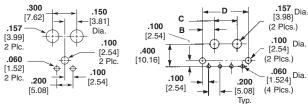
Material and Finish

Contact — Phosphor bronze, pre-tin Solder tail width .052 [1.32]

2, 3, and 4 Circuit, In-Line



2, 3, and 4 Circuit



Recommended PC Board Hole Layout .062 [1.57] thick PC Board

Number of Dimensions			Hausing Matarial	Part	Mates with		
Circuits	Α	В	С	D	Housing Material	Numbers	Socket Housing Part Number
2	.600 15.24	_	.300 7.62	_	UL94V-2 Nylon Natural Color	794120-1	1-480318-0
3	.800 20.32	.150 3.81	.300 7.62	.600 15.24	UL94V-0 Nylon	643488-1	1-480303-0
4	1.000	.200	.400	.800	UL94V-2 Nylon, Natural Color	641737-1 ³ 770846-1 _{1,3}	1-480424-02,3
4	25.40	5.08	10.16	20.32	UL94V-0 Nylon	1-641737-13	770827-12,3

¹Surface Mount Compatible. ²Other mating connectors include a vertical PC Board socket header and the insulation displacement connectors (IDC). ³Used by the disk drive industry.

Dust Covers

Material

Housing — Polyester, white color **Flammability Rating** — UL94V-2

.325 Max. [8.25] Max. [12.82] Max. [12.82] Max. [12.82] Max. [12.82] Max. [12.82] Max. [12.82] Max. [19.30] Max. [19.30] Max. [19.30] Max.

For Feed-To Wiring
Part Number 770232-1

Note: These parts are used with the insulation displacement connectors below.

Insulation Displacement Connectors (IDC)

Material

Housing — Nylon

Contact — Phosphor bronze

Related Product Data

Used by the disk drive industry.

Product Specifications

108-1077 Commercial MATE-N-LOK PC Board Headers

108-49000 IDC Connectors

Application Specification

114-49001 IDC Connectors

Performance Characteristics—pages 151-152

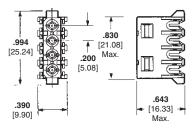
Technical Documents pages 151 and 205-206

Mating Socket Housings pages 157-160

Mating Pin Housings—pages 157-

Mating Pin Headers—pages 161-164

4 Circuit, In-Line



Socket Assembly (Plug)

Wire Size Range	Color	Finish	Part Nu	ımber	Mates with
AWG [mm ²]	Code	FIIIISII	UL94V-2	UL94V-0	Part Numbers
22 [.3]	Red	Pre-tin	770156-2	794036-3	1-480426-0** 350211-1
20 [.5]	Yellow	Pre-tin	770156-4	794036-2	350211-2 350424-1
18 [.8]	Orange	Pre-tin	770156-3	794036-1	350424-2 641737-1 1-641737-1
16 [1.2]	Blue	Pre-tin	770156-5*	794036-4	770827-1 770829-1 770846-1

^{*}Application Tooling: Arbor Tool 91085-2 uses head 231920-2. **Notes:**

1. Insulation diameter .095 [2.41] max.

2. Application Tooling

Power Unit No. **91112-2** (IS 408-7763) uses Head No. **231920-2** (IS 408-9330) and Hand Tool Handle No. **58074-1** (IS 408-6790) uses Terminating Head No. **231894-1**(IS 408-3186)

Note: All part numbers are RoHS Compliant.

**Pin Housing

4 Circuit, In-Line

₹ Tyco Electronics

Commercial MATE-N-LOK Connectors (Continued)

PC Board Right-Angle Pin Header with Fix Belt

Material

Housing — Thermoplastic Flammability Rating — UL94V-2 Contacts — Copper Alloy

Related Product Data

Used by the disk drive industry

Product Specification

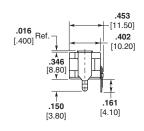
108-5155

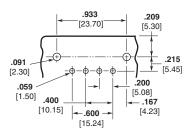
996 [25.30] .217 [5.50] .167 [4.23] .200 .400 [5.08] [10.16] .600 [15.24]

Part No. 174552-1

[23.70]

Notes: Mates with socket housing Part No. 1-480424-0. Other mating connectors include a vertical PC Board socket header and the insulation displacement connectors (IDC).





Recommended PC Board Hole Lavout .062 [1.57] thick PC Board

PC Board Right-Angle Pin Headers with Fix Belt **Reverse Polarization**

Material and Finish

Housing — Nylon Flammability Rating — UL94V-2 Contacts — Tin plated, Copper alloy

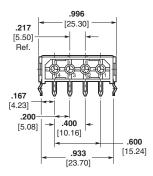
Related Product Data

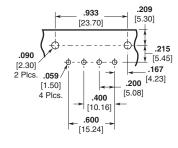
Used by the disk drive industry

Product Specification

108-5155

4 Circuit, In-Line





.453 .016 [11.50] Ref [.400] .402 [10.20] .362 .346 .512 [9.20] [8.80] [13.00] A Ref. .161 [4.10]

Part No. A Dim.' Description **.150** 3.80 Long Clamp with Kink 174804-1

Part No. 174804*

Recommended PC Board Hole Layout .062 [1.57] thick PC Board

Notes: Mates with socket housing Part No. 1-480424-0. Other mating connectors include a vertical PC Board socket header and the insulation displacement connectors (IDC).



.140 MATE-N-LOK Connectors (Large Insulation), .240 Centerline

Product Facts

- Available in 2, 3 and 9 circuit configurations for panel mounting; 4 and 9 circuit configurations for free-hanging applications
- Standard natural nylon housings
- Housings fully polarized
- Contacts fully protected in housings
- Contacts accept wire size range 20-10 AWG [.5-5.0 mm²] with insulation diameters from .100 [2.54] to .180 [4.57]
- Low insertion/extraction forces
- Dual locking lances provide optimum contact stability
- **■** Extraction tool removes both pins and sockets
- Contacts are on .240 [6.09] centerline spacing
- Not for interrupting current
- Recognized under the **Component Program** of Underwriters Laboratories Inc.. File No. E28476



■ Certified by Canadian Standards Association, (\$1) File No. LR 7189A

Performance Characteristics

The .140 MATE-N-LOK Connector performance characteristics found on this page are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstand Voltage-3.0 KVAC between adjacent circuits

Insulation Resistance-

1000 megohms minimum initial between adjacent circuits

Voltage Rating—600 V AC or DC Connector Mating—4.5 lb. max. per

Connector Unmating—.8 lb. min. per

Contact Retention-30 lb. min. Durability—25 cycles, mating and unmating

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling-25°C to 65°C at 95 RH

Maximum Current-	—Maximum cur-	Termination	Contact

rent rating of .140 MATE-N-LOK Connectors is limited by the maximum operating temperature of the housings which is 105°C and the temperature rise of the contacts which is 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current-carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Technical Documents

Product Specification

108-1032 .140 Diameter MATE-N-LOK Connectors

Application Specification

114-1007 .140 Diameter MATE-N-LOK Contacts

Wire Size AWG mm²			Termination Resistance		Crimp Tensile Force Force (Min.)		
		Test Current					
		(Amps)	(Max. Init.)	lbs.	N		
20	.5	4.5	3.0	20	89		
18	.8	6	2.5	30	133		
16	1.2	8	2.5	45	200		
14	2.0	10	2.0	50	222		
12	3.0	12	1.5	60	267		
10	5.0	14	1.5	65	289		

Note: This is the total resistance between wire crimps of a mated pin and socket.

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire

.140 MATE-N-LOK Connector Calculated Current Table

Number of			Wire A	AWG		
Circuits	10	12	14	16	18	20
2	28.00	23.00	18.50	15.00	13.50	10.50
3	25.00	21.00	17.00	13.50	12.00	9.50
9	18.50	15.00	12.00	10.00	9.00	7.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. Note: All combinations were not tested, and this chart contains interpolated and extrapolated values.

Minimum Wire Lengths for T-Rise vs. Current Testing

Note: If wire lengths used are less than those listed, the current carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.



.140 MATE-N-LOK Connectors (Large Insulation), .240 Centerline (Continued)

Contacts

Pin diameter .140 [3.57] Stock thickness .014 [.357]

Related Product Data

Product Specification

108-1032 .140 Diameter MATE-N-LOK Connectors

Application Specification

114-1007 .140 Diameter MATE-N-LOK Contacts

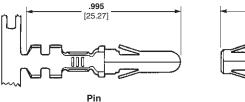
Performance Characteristics—

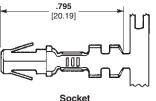
page 159

Keying Plug—none **Housings**—pages 166-167

Technical Documents— pages 165 and 205-206

Application Tooling—pages 207-210





Wire Size			Contact Part Numbers				HDM	
Range	Ins. Dia. Material & Finish		Pin		Socket		Applicator	Hand Tool Part No.
AWG [mm ²]	Range		Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	
20-14 .	100180	Brass. pre-tin	61627-1	350389-1	61626-1	350388-1	567306-1 567306-2	90247-1
[.5-2.0]	[.5-2.0] 2.54-4.5	Phos. Brz., pre-tin	61627-2	_	61626-2	_	567306-2	30247-1
14-10 .	100180	Brass. pre-tin	350201-1	350391-1	350200-1	350390-1	567309-1 567309-2	69710-12
[2.0-5.0]	2.54-4.5	Phos. Brz., pre-tin	350201-2	350391-2	350200-2	350390-2	567309-2	037 10-12

¹HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

Housings

Free-Hanging

.240 [6.09] Centerline spacing

Material

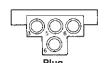
Nylon, natural color

Flammability Rating - UL94 V-2

Cavity Identification

(Rear View)





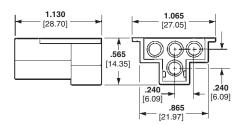




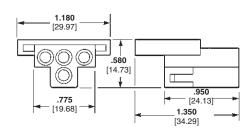
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Contact Extraction Tool Part No. 318845-1 IS 408-4378

4 Circuit

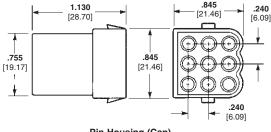


Pin Housing (Cap) Part No. 1-480512-0 Part No. 794700-1 (Black Color High Temp.)

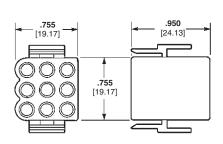


Socket Housing (Plug) Part No. 1-480510-0

9 Circuit, Matrix



Pin Housing (Cap) Part No. 1-480586-0



Socket Housing (Plug) Part No. 1-480585-0

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803 South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

²Hand Tool No. **69710-1** uses die set No. **58374-1** for 14-12 AWG and No. **58373-1** for 10 AWG.



.140 MATE-N-LOK Connectors (Large Insulation), .240 Centerline (Continued)

Housings Panel Mount

.240 [6.09] Centerline spacing

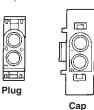
Material

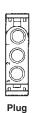
Housing — Nylon, natural color

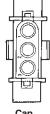
Flammability Rating — UL94V-2

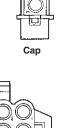
Cavity Identification

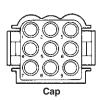
(Rear View)











Plug

Related Product Data

Product Specification

108-1032 .140 Diameter

MATE-N-LOK Connectors

Application Specification

114-1007 .140 Diameter

MATE-N-LOK Contacts

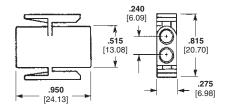
Performance Characteristics-

page 165

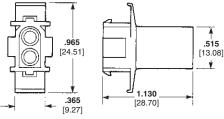
Keying Plug—none Contacts—page 166

Technical Documents—pages 165 and 205-206

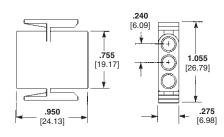
2 and 3 Circuit, In-Line



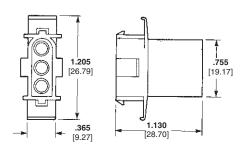
Socket Housing (Plug) Part No. 1-350344-0 Part No. 794699-1 (Black Color High Temp.)



Pin Housing (Cap) Part No. 1-350345-0 Part No. 1586305-1 (Black Color High Temp.)

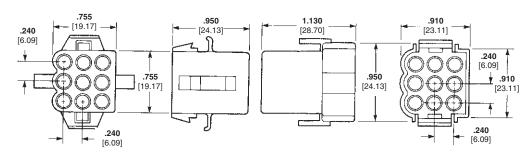


Socket Housing (Plug) Part No. 1-350346-0



Pin Housing (Cap) Part No. 1-350347-0 Part No. 794061-1 (Black Color High Temp.)

9 Circuit, Matrix



9 Circuit

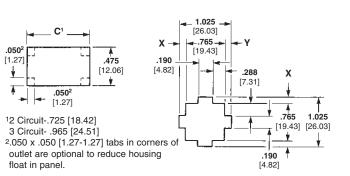
Socket Housing (Plug) Part No. 1-480672-0 Part No. 1586305-1 (Black Color High Temp.)

Pin Housing (Cap) Part No. 1-480673-0 Part No. 794683-1 (Black Color High Temp.)

Recommended Panel Cutouts

View is from housing entry side

2 and 3 Circuit



Note: All part numbers are RoHS Compliant.

Notes:

- 1. Panel thickness .040-.070
- [1.02-1.78]. 2. "X" and "Y" dimensions must be within .005 [.127] of each other.
- 3. Panel should be punched so that the housing enters the panel in the same direction as the punch for ease of assembly.

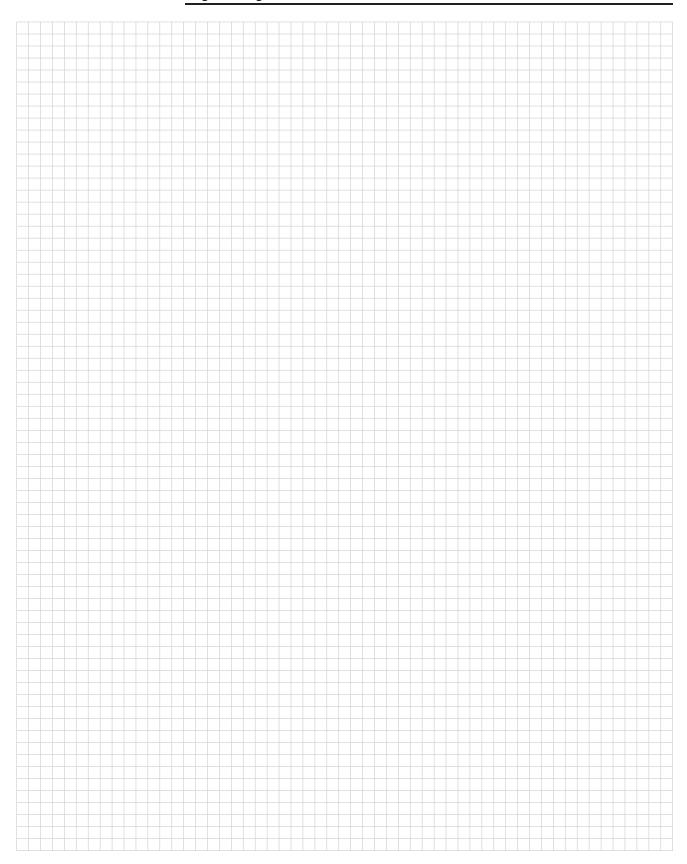
Catalog 82181 Revised 4-08



AMP



Engineering Notes

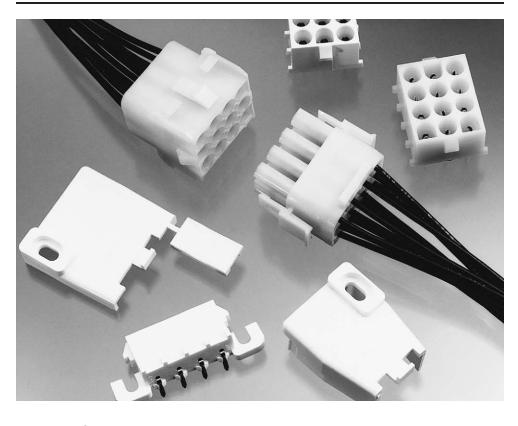




Universal MATE-N-LOK Connectors

Product Facts

- Pins and sockets can be intermixed in the same housing
- **■** Positive polarization
- Rear cavity identification
- Contacts completely enclosed in housings
- Positive locking housings
- Insulation capability to .200 [5.08] diameter
- Removable, crimp snap-in contacts
- Low contact mating force
- Contacts accept 30-10 AWG [.05-5.0 mm²] wire sizes
- Contacts available with pretin or gold plating
- Dual locking lances provide optimum contact stability
- Panel mount or free-hanging
- Mate with Universal MATE-N-LOK II Housings
- Available in UL 94V-0 flame retardant material. Meets the material requirements of table 25.1 of U.L. Standard 1410 (television receivers and video products)
- Not for interrupting current
- Harness to PC Board capability using pin or socket headers
- Pin and socket headers are available in both vertical and right-angle style
- Solderability headers meet MIL-STD 202 Method 208
- Contacts are on .250 [6.35] centerline spacing
- Recognized under the
 Component
 Program of
 Underwriters Laboratories
 Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189
- Passed test by VDE under their Registration Number 3980/Continuous Surveillance



Performance Characteristics

The Universal MATE-N-LOK Connector performance characteristics found on pages 169-170 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstanding Voltage5.0 KVAC or 5.0 KVDC between adjacent circuits

Insulation Resistance-

1000 megohms minimum initial between adjacent circuits

Voltage Rating—600 V AC or DC

Contact Insertion Force-

5.0 lb. max. per contact

Contact Retention—15 lb. min. per contact

Durability—50 cycles, mating and unmating

Technical Documents

Product Specifications

108-1031 Universal MATE-N-LOK Connectors

108-1053 Universal MATE-N-LOK PC Board Headers

Application Specification

114-1010 Universal MATE-N-LOK Contacts

Instruction Sheet

408-7714 Plug, Cap, Headers, Pin, Socket and Accessories



Universal MATE-N-LOK Connectors (Continued)

Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire Calculated Current Table

Number of	Wire Gauge									
Circuits	10	12	14	16	18	20	22	24	26	30
2	19.00	18.00	17.00	14.50	13.00	10.00	8.00	6.50	5.50	3.50
3	17.50	16.50	15.50	13.00	12.00	9.00	7.50	6.00	5.00	3.00
4	16.50	15.50	15.00	12.50	11.00	8.50	7.00	5.50	4.50	3.00
5	16.00	15.00	14.00	12.00	10.50	8.00	6.50	5.50	4.50	3.00
6 In-Line	15.50	14.50	13.50	11.50	10.00	8.00	6.50	5.00	4.00	2.50
6 Matrix	15.00	14.00	13.00	11.00	9.50	7.50	6.00	5.00	4.00	2.50
8	14.50	14.00	13.00	10.50	9.50	7.50	6.00	5.00	4.00	2.50
9	13.50	12.50	11.50	9.50	8.50	6.50	5.50	4.50	3.50	2.00
10	14.00	13.00	12.50	10.00	9.00	7.00	5.50	4.50	3.50	2.50
12	12.50	12.00	11.00	9.00	8.00	6.00	5.00	4.00	3.00	2.00
15	12.00	11.50	10.00	8.50	7.50	6.00	4.50	4.00	3.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Performance

Characteristics (Continued) Maximum Current—Maximum cur-

maximum of Universal MATE-N-LOK connectors is limited by the maximum operating temperature of the housings which is 125°C for 94V-2 housings and 120°C for 94V-0 housings including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Printed Wiring Board Conductor

Size—The finished trace conductor width and thickness should be maximized to allow for the greatest current carrying capacity and heat dissipation.

Universal MATE-N-LOK connectors also will withstand the following tests:

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 G sawtooth at 10 milliseconds

Housing Panel Retention—75 lb. min.

Housing Lock Strength—30 lb. min.

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling—25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Related Product Data

Product Specifications

108-1031 Universal MATE-N-LOK Connectors

108-1053 Universal MATE-N-LOK Headers

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire Size			Termination Resistance		Contact Crimp Tensile Force		
AWG mm ²		Test Current	Resistance Milliohms	Force (Min.)			
		(Amps)	(Max. Init.)	lbs.	N		
30	.05	_	_	2	9		
28	.08	_	_	3	13		
26	.12	_	_	6	27		
24	.2	1.5	3.50	8	36		
22	.3	3	3.50	14	62		
20	.5	4.5	3.00	14	62		
18	.8	6	3.00	30	133		
16	1.2	8	2.75	45	200		
14	2.0	10	2.75	50	222		
12	3.0	_	_	60	267		
10	5.0	_	_	70	311		

Note: This is the total resistance between wire crimps of a mated pin and socket.



Universal MATE-N-LOK Connector Mating Combinations

	Connector Pa	it Numb	נוי					manny GON	nector Part N PC Boar	umber d Headers ⁷			
Numher			Plug	Cap			Vertical Pin ²			ertical Socket	2	Right-A	nnle2
of Circuits	Flammability Rating	Style	Part Number ²	Part Number ²	Plating	Standard Tail	Standard Tail Polarized	Long Tail	Standard Tail	Standard Tail Polarized	Long Tail	Pin	Socket
1	UL94V-2	_	1-350867-0	770421-1	_		_	_					_
	UL94V-0	_	350865-1	350866-1									
	UL94V-2	In-Line	1-480698-0	1-480699-0	Pre-tin	350428-1	641963-1	350582-1	350759-4	643411-1	350986-4		
			794814-13	794815-13	Duplex1	350428-4	641963-3	350582-4	350759-5		_		
2	UL94V-0	In-Line	350777-1	350778-1	Pre-tin		641964-1 1-641964-15	350787-1	350824-1	643412-1	350831-1	1-350942-0	643226
					Duplex1	350786-3	641964-3	350787-3	350824-4	643412-3		3-350942-0	
	UL94V-2	In-Line6	1-480700-0	1-480701-0	Pre-tin	350429-1	641965-1	350583-1	350760-4	643413-1	350987-4		
			794901-13	794900-13	Duplex1	350429-4		350583-4	350760-5				
3	UL94V-0	In-Line	350766-1	350767-1	Pre-tin	350789-1	641966-1 1-641966-14	350790-1	350825-1	643414-1	350832-1	1-350943-0	643228
					Duplex1	350789-3		350790-3	350825-4	643414-3	350832-4	3-350943-0	3-643228
	UL94V-2	In-Line	1-480702-0	1-480703-0	Pre-tin	350430-1	641967-1	350584-1	350761-4	643415-1	350988-4	1-350948-0	
4			794899-13	794707-13	Duplex1	350430-4		350584-4	350761-5		350988-5		
•	UL94V-0	In-Line	350779-1	350780-1	Pre-tin	350792-1	641968-1	350793-1	350826-1	643416-1	350833-1	1-350944-0	643230
					Duplex1	350792-3		350793-3	350826-4		350833-4	3-350944-0	3-64323
	UL94V-2	In-I ine	1-480763-0	1-480764-03	Pre-tin	640466-1	643405-1		640467-1			1-350949-0	
5				794863-13	Duplex1	640466-3		_	640467-3				
	UL94V-0	In-Line	350809-1	350810-1	Pre-tin	640900-1	643406-1		640901-1			1-350945-0	64323
					Duplex1	640900-3			640901-3			3-350945-0	3-64323
	UL94V-2	2 In-Line	640585-1	926307-1	Pre-tin	641832-1	643407-1	_				640587-1	
		V Z III LIIIO			Duplex1	641832-3					_		
	UL94V-0		640581-1	926307-3	Pre-tin	641831-1	643408-1		770262-1			640583-1	64323
6				02000. 0	Duplex1	641831-3			770262-3		_	640583-3	3-64323
	UL94V-2	Matriv6	1-480704-0 794535-13	1-480705-0	Pre-tin	350431-1	641969-1	350585-1	350762-4	643423-1	350989-4	_	_
	0L34V Z	IVIALI IA	794096-15	794536-1 3	Duplex1	350431-4	_	350585-4	350762-5	_	350989-5	_	_
		N. A. a. a. a. a.	0507454	050704.4	Pre-tin	350711-1	641970-1	350732-1	350827-1	643424-1	350834-1	_	_
	UL94V-0	Matrix	350715-1	350781-1	Duplex1	350711-4	641970-3	350732-4	350827-4	643424-3	350834-4	_	
	111.041/.0	In Line	line 640596 1	C40E96 1 00C209 1	Pre-tin	641825-1	_	770143-1	_	_	_	_	_
0	UL94V-2	III-LIIIe	ne 640586-1	1 926308-1	Duplex1	_	_	_	_	_	_	_	
8	111.041/.0	In Line	640500 1	006300.3	Pre-tin	641828-1	643410-1	_	_	_	_	640584-1	64323
	UL94V-0	In-Line	640582-1	926308-3	Duplex1	_	643410-3	_	_	_	_	640584-3	3-64323
	111.041/.0	Motrix	1-480706-0	1-480707-0	Pre-tin	350432-1	641971-1	350586-1	350763-4	643425-1	350990-4	_	_
	UL94V-2	Matrix	794537-13	794538-13	Duplex1	350432-4	641971-3	350586-4	350763-5	_	350990-5	_	_
9	UL94V-0	Matrix	350720-1	350782-1	Pre-tin	350712-1	641972-1 1-641972-14	- 350742-1	350828-1	643426-1	350835-1	_	_
					Duplex1	350712-4	641972-3	350742-4	350828-4	643426-3	350835-4	_	
	111.041/1.0	In Line	926302-1	926309-1	Pre-tin	_	_	_	_	_	_	_	_
10	UL94V-2	III-FIII6	3203UZ-1	9203U9-1	Duplex1								
10	UL94V-0	In Line	926302-3	926309-3	Pre-tin	_	_	_	_	_	_	_	_
	UL94V-U	III-LIIIE	920302-3	920309-3	Duplex1	_	_	_	_	_	_	_	_
	UL94V-2	Matrix	1-480708-0 794851-13	1-480709-0 794727-13		350433-1 350433-4	641973-1 —	350587-1 350587-4	350764-4 350764-5	_	350991-4 350991-5	_	_
12	UL94V-0	Matrix	350735-1	350783-1	Pre-tin	350713-1	641974-1 1-641974-14	- 350737-1	350829-1	643428-1	350836-1	_	_
					Duplex1	350713-4	641974-3	350737-4	350829-4	_	350836-4	_	
	III OAV De	Matrix	1-480710-0	1-480711-0	Pre-tin	350434-1	641975-1	350588-1	350765-4	643429-1	350992-4	_	_
4.5	UL94V-26	iviatrix	1-480710-0 794546-13	1-480711-0 794545-13		350434-4	_	350588-4	350765-5	_	_	_	_
15	111.041.0	Matri	050700 4	050704.4	Pre-tin		641976-1	350738-1	350830-1	643430-1	350837-1	_	
	UL94V-0	Matrix	350736-1	350784-1		350714-4	641976-4	350738-4	350830-4	_	350837-4	_	_

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate

Note: All part numbers are RoHS Compliant.

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on entire contact.

2Universal MATE-N-LOK Plug and Cap housings accept pin or socket contacts. Use the appropriate contacts in the Plug housing as required by the

³Housing material has 125°C temperature rating. ⁴Black in color.

FTool Removable
6UV Resistant housing material available.
7European glow wire housing material available.



Contacts

Solid pin diameter .084 [2.13] Stock thickness .012 [.305] unless otherwise noted.

These contacts can be used in either Universal MATE-N-LOK Plug or Cap housings only.

Related Product Data

Product Specification

108-1031 Universal MATE-N-LOK Connectors

Application Specification

114-1010 Universal MATE-N-LOK Contacts

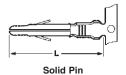
Performance Characteristics—

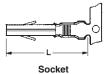
pages 169-170

Technical Documents—pages 169 and

205-206

Application Tooling—pages 207-210 Housings—page 174





Wire Size		Dia L Dim.				Contact Pa	rt Numbers		HDM			
Range	Ins. Dia. Range	Pin	Socket	Material & Finish	Р	in	So	cket	Applicator	Hand Too Part No.		
AWG [mm ²]	Hange	PIII	Socket		Strip Form Loose Piece		Strip Form	Loose Piece	Part No.			
30-26	.032057 .7		.760	Brass, Pre-tin	350924-1	770672-1	350925-1	770673-1	466616-26	58439-1		
[.0512]	.813-1.45	20.06	19.30	Phos. Brz., Gold ²	350924-6	770672-6	350925-6		466616-36	56439-		
				Brass, Pre-tin	350561-1	350690-1	350851-1 350570-11	350689-11				
24-18	.040100	.790	.760	Brass, Gold ²	350561-2	350690-2	350851-2 350570-21	640347-2 350689-21	466320-16			
[.28]	1.02-2.54	20.06	19.30	Brass, Select Gold ³	350561-7	350690-7	350851-7 350570-7 ¹	350689-71	466320-26 466320-46	91510-		
				Phos. Brz., Pre-tin	350561-3	350690-3	350570-31	350689-31				
				Phos. Brz., Select Gold ³			350570-61					
				Brass, Pre-tin	350218-1	350547-1	350536-1	350550-1				
00.44			.760 19.30	Brass, Gold ²	350218-2	350547-2	350536-2	350550-2	687763-16			
20-14 [.5-2.0]	.060130 1.52-3.30	.790 20.06		.760 19.30			Brass, Select Gold ³	350218-7	350547-7	350536-7	350550-7	687763-26
[.0 2.0]	1.02 0.00	20.00	10.00	Phos. Brz., Pre-tin	350218-3	350547-3	350536-3	350550-3	687763-66			
				Phos. Brz., Select Gold ³	350218-6	350547-6	350536-6	350550-6				
00.14				Brass, Pre-tin	350538-1	350552-1	350537-1	350551-1				
20-14 [.5-2.0]				Brass, Gold ²	350538-2	350552-2	350537-2	350551-2	687926-16			
or	. 130200 3.30-5.08	.810 20.57	.780 19.81	Brass, Select Gold ³	350538-7	350552-7	350537-7	350551-7	687926-26	91508- 91506-		
2@18	0.00 0.00	20.07	10.01	Phos. Brz., Pre-tin	350538-3	350552-3	350537-3	350551-3	687926-66	31300-		
[.8]				Phos. Brz., Select Gold ³	350538-6	350552-6	350537-6	350551-6				
18-144	.130200	.810	.780	Brass, Pre-tin	350873-1	_	350874-1	_	466588-16 466588-26	91508-		
[.8-2.0]	3.30-5.08	20.57	19.81	Phos. Brz., Pre-tin	350873-3	350918-3	350874-3	350919-3	466588-36	91506-		
12-10	.200 max.5	.810	.780	Phos. Brz., Pre-tin	350922-3	640309-3	350923-3	640310-3	466597-16 466597-26	69710-		
[3.0-5.0]	5.08	20.57	19.81	Phos. Brz., Select Gold3	350922-6	640309-6	350923-6	640310-6	466597-36			

¹Socket Contact — .010 [.254] stock thickness

Note: Phosphor bronze material contacts should be used in high temperature/humidity cycling applications. **Note: All part numbers are RoHS Compliant.**



Contact Retention Test Tool Part No. 1586701-1 IS 408-10003



Contact Extraction Tool Part No. 318851-1 IS 408-4371



Contact Insertion Tool (For inserting contacts applied to small diameter wire) Part No. 91002-1 IS 408-7347

²Gold Finish — Plated with .000030 [.000762] min. gold in mating area and inside wire barrel over .000050 [.00127] min. nickel underplate on entire contact. ³Select Gold Finish — Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.

⁴Recommended for predominant use of 14 AWG wire.

⁵There is no insulation barrel on this contact. Insulation maximum diameter is limited by the housing.

⁶HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K

Machine, -3, -4 & -6 are used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁷Hand Tool No. 91508-1 is for wire size 20-18 AWG. Hand Tool No. 91506-1 is for wire size 16-14 AWG. Hand Tool No. 69710-1 use die set No. 58380-1 for 12 AWG and No. 58380-2 for 10 AWG.



Contacts

Split pin diameter .086 [2.18] Stock thickness .012 [.305] These contacts can be used in either Universal MATE-N-LOK Plug or Cap housings only.

Related Product Data

Product Specification

108-1031 Universal MATE-N-LOK Connectors

Application Specification

114-1010 Universal MATE-N-LOK Contacts

Performance Characteristics—

pages 169-170

Technical Documents—pages 169 and 205-206

Application Tooling—pages 207-210 Housings—page 174

Split Pins



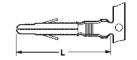
Wire Size Range	Ins. Dia.	L	Material & Finish	Contact P	art Number	HDM Applicator	Hand Tool	
AWG [mm ²]	Range	Dim.	Material & Fillish	Strip Form	Loose Piece	Part No.	Part No.	
			Brass, Pre-tin	350699-1	350706-1	466320-13		
24-18 [.28]	.040100 1.02-2.54	.790 20.06	Brass, Gold ¹	350699-2	350706-2	466320-23	91510-1	
[.20]	1.02-2.54	20.06	Brass, Select Gold ²	350699-7	350706-7	466320-43		
			Brass, Pre-tin	350687-1	350705-1	687763-13		
20-14 [.5-2.0]	.060130 1.52-3.30	.790	Brass, Gold ¹	350687-2	350705-2	687763-23	91500-1	
[.5-2.0]	1.52-3.30	20.06	Brass, Select Gold ²	350687-7	350705-7	687763-6 ³		
20-14		.810	Brass, Pre-tin	350700-1	350707-1	687926-13		
or	[.5-2.0] .130200 or 3.30-5.08		Brass, Gold ¹	350700-2	350707-2	687926-23	91508-14	
2@18 [.8]	3.30-3.06	20.57	Brass, Select Gold ² 350700-7 350707-7		350707-7	687926-63	91506-14	

¹Gold Finish — Plated with .000030 [.000762] min. gold in mating area and inside wire barrel over .000050 [.00127] min. nickel underplate on entire contact.

- 1. Split pins recommended for use in housings having 6, 9, 12 and 15 circuits to reduce mating force.
- 2. Phosphor bronze material contacts are available for use in high temperature/humidity cycling applications, consult Tyco Electronics.

Grounding Pins

(.100 [2.54] longer than standard pin) (Mate first, break last, not for interrupting current)



Wire Size Range	Ins. Dia.	L	Material & Finish	Contact P	art Number	HDM Applicator	Hand Tool	
AWG [mm ²]	Range	Dim.	Material & Fillish	Strip Form	Loose Piece	Part No.	Part No.	
24-18 [.28]	.060130 1.52-3.30	.890 22.60	Brass, Pre-tin	770210-1	_	567216-2 ² 567216-3 ²	_	
20-14 [.5-2.0]	.060130 1.52-3.30	.890 22.60	Brass, Pre-tin	350654-1	350669-1	687763-1 ² 687763-2 ² 687763-6 ²	91500-1	
12-10 [3.0-5.0]	.200 max. ¹ 5.08	.910 23.11	Phos. Brz., Pre-tin	770234-3	_	466597-1 ² 466597-2 ² 466597-3 ²	_	

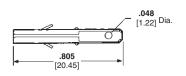
¹There is no insulation barrel on this contact. Insulation maximum diameter is limited by the housing. 2HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -3 & -6 are used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information

Programmable Connector Contact

(Socket with 110 Series Special FASTON Tab)

Material and Finish

Brass, pre-tin



Part Number 350877-1

Note: This contact will accept a 110 Series FASTON Receptacle — Part No. 350871-1 (strip form) allowing simple field wiring or wiring changes.

²Select Gold Finish — Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.

³HDM Applicator part number ending in -1, is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -4 & -6 are used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

⁴Hand Tool No. 91508-1 for wire size 20-18 AWG. Hand Tool No. 91506-1 for wire size 16-14 AWG. Notes:

Tyco Electronics

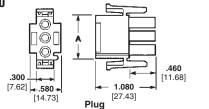
Universal MATE-N-LOK Connectors (Continued)

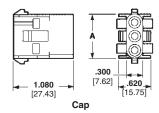
Housings

Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

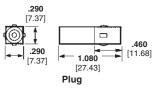
2, 3, 4, 5, 6, 8 and 10 Circuit, In-Line





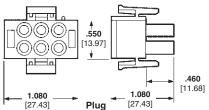
1 Circuit, Free-Hanging

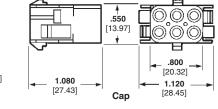
6 Circuit, Matrix



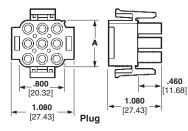


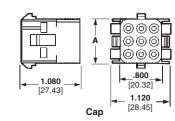
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9, 12 and 15 Circuit, Matrix





Related Product Data

Product Specification

108-1031 Universal MATE-N-LOK Connectors

Performance Characteristics—

pages 169-170

Contacts—pages 172-173

Panel Cutout

Recommendations—page 175 **Keying Plug**—page 175

Strain Reliefs—pages 175-176

Technical Documents—pages 169 and 205-206

Mating Headers—pages 182-183 and 185

Other Mating Connectors

Universal MATE-N-LOK II Housings—pages 193-194

Note: See charts on page 182 to order Plug and Cap Housings in **colors**.

			Housing Pa	rt Numbers	
Number of Circuits	A Dim.	UL94V-2 Nylon,	Natural Color ²	UL94V-	O Nylon ³
Onouno	5	Plug	Cap	Plug	Cap
1	_	1-350867-0	770421-1	350865-1	350866-1
2	.550 13.97	1-480698-01	1-480699-01	350777-11	350778-11
3	.800 20.32	1-480700-01	1-480701-0 ¹	350766-1 ¹	350767-11
4	1.050 26.67	1-480702-01	1-480703-01	350779-11	350780-11
5	1.300 33.02	1-480763-01	1-480764-01	350809-11	350810-11
•	1.550 39.37	640585-1 ¹	926307-11	640581-1 ¹	926307-31
6	_	1-480704-0 794096-14	1-480705-0	350715-1	350781-1
8	2.050 52.07	640586-11	926308-11	640582-11	926308-31
9	.800 20.32	1-480706-0	1-480707-0	350720-1	350782-1
10	2.550 64.77	926302-11	926309-11	926302-31	926309-31
12	1.050 26.67	1-480708-0	1-480709-0	350735-1	350783-1
15	1.300 33.02	1-480710-0	1-480711-0	350736-1	350784-1

¹In-I ine style

²Housing material has 125°C temperature rating.

³Housing material has 120°C temperature rating.

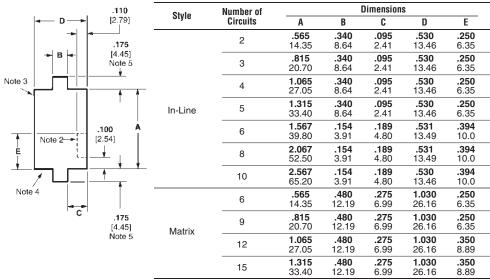
⁴Tool Removable.



Recommended Cap Housing Panel Cutouts

View is from cap entry side

Refer to Application Specification 114-1010

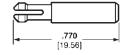


Notes:

- Recommended panel thickness .030-.090 [.762-2.286]. Panel must be punched so that housing enters panel in same direction as the punch.
- 2. Optional Do not remove this material when keying cap housing to panel.
- 3. Circuit #1 location when using panel keying with 6, 9, 12 and 15 circuit Matrix housings.
- 4. Circuit #1 location when using panel keying with 2, 3, 4, 5, 6, 8 and 10 circuit In-Line housings.
- 5. .175 [4.45] dimension is .125 [3.18] for 6, 8 and 10 circuit In-Line housings.

Keying Plugs

IS 408-3320



Part Numbers

UL94V-2 Nylon material, natural color—1-640415-1 UL94V-0 Nylon material—1-640415-0 Note: Keying plug snaps into plug or cap housing

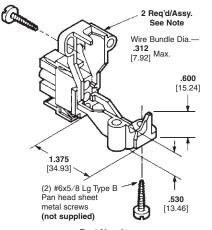
Plug Housing Strain Reliefs

IS 408-3320

Related Product Data

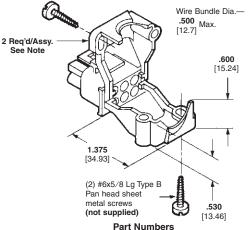
Plug Housings—page 174 Technical Documents—pages 169 and 205-206

2, 3, 4, 5, 6 and 8 Circuit, In-Line



Part Numbers UL94V-2 Nylon material, natural color — 1-350589-0 UL94V-0 Nylon material — 350811-1

6, 9, 12 and 15 Circuit, Matrix



UL94V-2 Nylon material, natural color—1-350590-0 UL94V-0 Nylon material—350812-1

Note: Strain relief part number represents one half of a strain relief. Two strain reliefs required per housing.



Plug or Cap Housing **Strain Reliefs**

IS 408-3320

Related Product Data

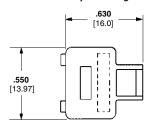
Housings—page 174 Technical Documents—pages 169 and 205-206

Cap Housing Adapters

These adapters are designed to anchor the cap housing strain reliefs to the housings and prevent the strain relief halves from "drawing in" when the screws are being torqued down to clamp the cable.

IS 408-3320

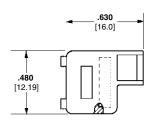
For All Positions Except 2, 6 and 8 Circuit Cap Housings



UL94V-2 Nylon material, natural color - 641777-1 UL94V-0 Nylon material —

For 2 In-Line and 6 Matrix **Circuit Cap Housings Only**

641778-1



UL94V-2 Nylon material, natural color — 643182-1 UL94V-0 Nylon material -643182-2

2, 3, 4, 5, 6, 8, 9, 12 and 15 Circuit (Enclosed)	Adapter Note 4	Enclosed Relief 2 Req'd/, Note 3	
(2) #6x3/8 Lg Type B Pan head sheet metal screws (not supplied)	2 Req'd/Assy. Note 3	(2) #6x5/8 Lg Type B Pan head sheet metal screws (not supplied) 1.300 [33.02] Note 1	2 Req'd/Assy. Note 3

	Number of	Α	Insert	Single Wire	Wire Bundle	Part Nu	mbers
Style	Circuits	Dim.	Supplied	Dia. Range	Dia. Range	UL94V-2 Nylon, Natural Color	UL94V-0 Nylon
	2	.960	Yes	.040190 1.02-4.83	_	1-640719-0	640713-1
	2	24.38	No	_	.200350 5.08-8.89	1-640719-1	640713-2
	3	1.140	Yes	.040190 1.02-4.83	_	1-640720-0	640714-1
	3	28.96	No	_	.200350 5.08-8.89	641763-1	641945-1
	4	1.325	Yes	.040190 1.02-4.83	_	641775-1	641776-1
In-Line	4	33.65	No	_	.200350 5.08-8.89	641775-2	641776-2
	5	1.530	Yes	.040190 1.02-4.83	_	643030-3	643030-1
	3	38.86	No	_	.200350 5.08-8.89	643030-2	643030-4
	6	1.780	Yes	.040190 1.02-4.83	_	643585-1	643313-1
	Note 5	45.21	No	_	.200350 5.08-8.89	643585-2	643313-2
	8	2.280	Yes	.040190 1.02-4.83	_	_	643314-1
	Note 5	56.08	No	_	.200350 5.08-8.89	_	643314-2
	6	1.030 26.16	Yes	_	.120650 3.05-16.51	1-640721-0	640715-1
Matrix	9	1.030 26.16	Yes			1-640722-0	640716-1
iviatiiX	12	1.280 32.51	Yes		.150750 3.81-19.05	1-640723-0	640717-1
	15	1.530 38.86	Yes	_	.200850 5.08-21.59	1-640724-0	640718-1

Notes:

- 1. Cable clamping insert comes attached to strain relief. It can be used to provide additional adjustment for small wire bundles or discarded.
- 2. Insert to be positioned as shown by dotted lines.
- Strain relief part number represents one-half of a strain relief. Two strain reliefs required per housing.
 Must use cap housing adapters when attaching strain reliefs to a cap housing. Two adapters required per housing.
- 5. Strain reliefs for 6 and 8 circuit In-Line fits plug housings only.

Note: All part numbers are RoHS Compliant.

Dart Number

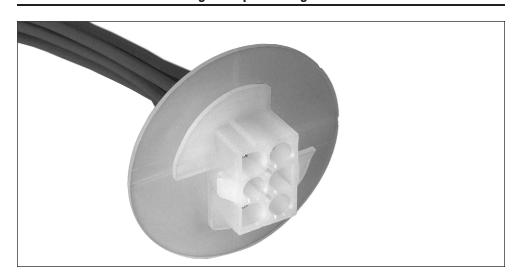
177



Universal MATE-N-LOK Flanged Cap Housings with Twist and Lock Feature

Product Facts

- Available in a 6, 9, and 12 circuit design
- Designed for household appliances where a bulkhead connector system is needed in conjunction with foam-in insulation
- Mates with standard Universal MATE-N-LOK plug housings (page 174)
- Accepts Universal MATE-N-LOK pin and socket contacts (page 167)
- Designed to utilize the Splash Proof/Sealed Universal MATE-N-LOK seals for additional sealing protection (pages 174-175)



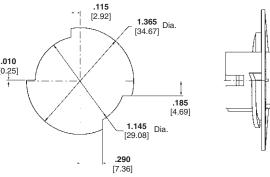
Material and Finish

Housing-Nylon, UL 94V-0 or UL 94V-2 rated

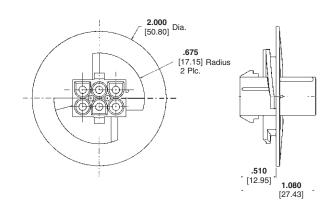
Contacts—Phosphor Bronze or Brass Plating—Pre-tin or Gold

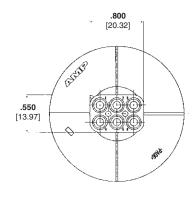
Related Product Data

Contacts—pages 172-173 Plug Housings—page 174 Seals—page 180



Recommended Panel Cutout (for 6 and 9 Pos. Housings)





Notes:

- 1. Recommended Panel Thickness: 0.76-2.29 [.030-.090]
- 2. Panel must be punched so that the housing enters the panel in the same direction as the punch.
- 3. Asymmetrical panel cutout provides polarization for Pin 1 loca-

Number of	Cap Housing Part Numbers					
Circuits	UL 94V-0	UL 94V-2				
6	794760-1	794714-1				
9	794761-1	794715-1				
12	794762-1	794716-1				



Universal MATE-N-LOK Sealed Bulkhead Connectors

Product Facts

- Bulkhead mount Universal MATE-N-LOK connector that facilitates sealed panel mounting and works with existing Universal MATE-N-LOK seals to provide a fully-sealed interconnection system
- Available in 4, 6, 9 and 12 positions
- Sealed, flange mount design
- Mates to standard Universal MATE-N-LOK plug housings
- Accepts standard Universal MATE-N-LOK contacts
- Works with standard **Universal MATE-N-LOK** connector interface and wire seals
- Anti-rotation feature aids installation
- Rear mount flange design enables use in wire harnesses
- Pins and sockets can be intermixed in the same housing
- UL Recognized, File No. E28476



CSA Certified. File No. 1030930

Applications

- Vending Machines
- Industrial Machinery
- Lighting
- **■** HVAC Equipment



Performance Characteristics

Dielectric Withstanding Voltage-

5.0 KVAC or 5.0 KVDC between adjacent circuits

Insulation Resistance—

1000 megohms minimum initial between adjacent circuits

Voltage Rating-600 V AC or DC

Durability—50 cycles, mating and unmating

Technical Documents

Product Specification

108-1031 Universal MATE-N-LOK Connectors

Application Specification

114-1010 Universal MATE-N-LOK Contacts

Instruction Sheet

408-10017 Universal MATE-N-LOK **Bulkhead Connectors**



Universal MATE-N-LOK Sealed Bulkhead Connectors (Continued)

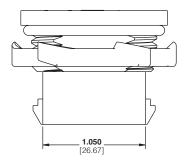
Connector Housings

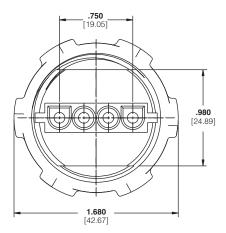
Material and Finish

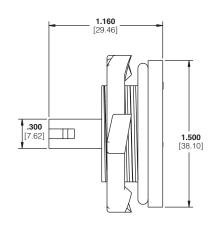
Housing—Nylon, UL 94V-0 rated **Contacts**—Brass with pre-tin or gold plating

O-ring Seal—Neoprene **Locking Nut**—Steel, zinc plated

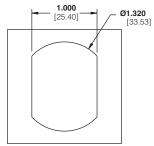
4 Position Connector Housing (shown)

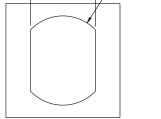






Ø1.660





1.480

[37.59]

Recommended Panel Cut-Out for 4, 6 & 9 Position Product Only

Recommended Panel Cut-Out for 12 Position Product Only

No. of Pos.	Style	Housing Part Number
4	In Line	1604256-1
6	Matrix	1604210-1
9	Matrix	1604254-1
12	Matrix	1604941-1

Note: All part numbers are RoHS Compliant.



Universal MATE-N-LOK Sealed Connectors

Splash Proof Seals

Product Facts

- **■** Economical splash proof/ immersible sealed connector system
- No design changes to existing Universal MATE-N-LOK product
- **■** Existing applications utilizing Universal MATE-N-LOK connectors can be upgraded to a splash proof system
- Utilizes two wire seals and one interface seal
- Wire range is 20-14 AWG [.5-2.0] with insulation diameter range .060-.130 [1.52-3.30]
- **110-.130** [2.79-3.30] insulation diameter passed **European IP sealing level** 5/6 + 7 (swirling dust/ immersion to 1 meter for 30 minutes)
- **.** .060-.110 [1.52-2.79] insulation diameter passed European IP sealing level 5/5 + 7 (swirling dust/ heavy seas)
- Universal MATE-N-LOK II keying plug can be used to seal unused circuits
- Primary application is for wire-to-wire; wire-to-board application must use a closed bottom header

Material

Silicone rubber, blue color

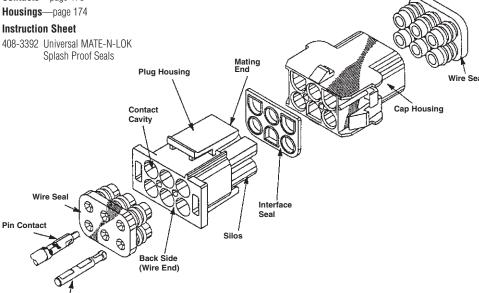
Technical Documents

Product Specification

108-1031-1 Splash Proof Seal, Universal MATE-N-LOK Connectors

Contacts—page 175 Housings—page 174

Note: For proper use of this product, customer should make sure that Instruction Sheet 408-3392 is available for review.

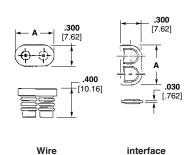


Number of Circuits	A Dim	Interface Seal Part Number	Interface Seal Low Mating Force*	Wire Seal Part Number
2	.550	794269-1	794991-1	794270-1
3	.800	794271-1	794992-1	794272-1
4	1.050	794273-1	_	794274-1
6	_	794275-1	794993-1	794276-1
9	.800	794277-1	794994-1	794278-1
12	1.050	794279-1	_	794280-1
15	1.300	794281-1	_	794282-1

Note: One interface seal and two wire seals required per mated assembly. *Low mating force interface seals do not meet IP 5/6 IP 5/7 requirements.

Note: All part numbers are RoHS Compliant.

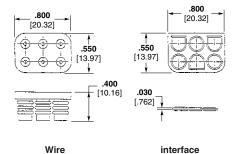
2, 3, 4 Circuit, In-Line



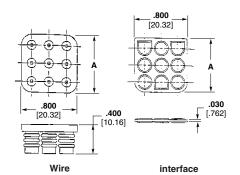
6 Circuit, Matrix

Sealing Plug

Part Number 770377-1



9, 12, and 15 Circuit, Matrix



180



Contacts (used with **Splash Proof Seals)**

Solid pin diameter .084 [2.13] Split pin diameter .086 [2.18] Stock thickness .012 [.305] unless otherwise noted.

These contacts can be used in either Universal MATE-N-LOK Plug or Cap housings only

Related Product Data

Product Specification

108-1031 Universal MATE-N-LOK Connectors

Application Specification

114-1010 Universal MATE-N-LOK Contacts

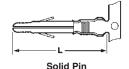
Performance Characteristics pages 169-170

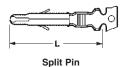
Technical Documents—pages 169

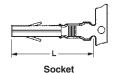
and 205-206

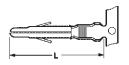
Application Tooling—pages 207-210

Housings—page 174









Grounding Pin (100 [2.54] longer than standard pin) (Mate first, break last, not for interrupting

Wire Size		L Dim.		•			Contact Par	t Numbers	·	HDM	
Range	Ins. Dia. Range			- Material & Finish	Style	Pin		Socket		Applicator	Hand Tool Part No.
AWG [mm ²]	Hange	Pin	Socket			Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	i ait No.
				Brass, Pre-tin		350218-1	350547-1	350536-1	350550-1		
				Brass, Gold ¹		350218-2	350547-2	350536-2	350550-2		
				Brass, Select Gold ²	Solid	350218-7	350547-7	350536-7	350550-7		
		.790	.760	Phos. Brz., Pre-tin		350218-3	350547-3	350536-3	350550-3		
20-14	.060130	20.06	19.30	Phos. Brz., Select Gold ²		350218-6	350547-6	350536-6	350550-6	687763-1 ³ 687763-2 ³ 687763-6 ³	91500-1
[.5-2.0]	1.52-3.30			Brass, Pre-tin		350687-1	350705-1	_	_		
				Brass, Gold ¹	Split	350687-2	350705-2	_			
				Brass, Select Gold ²		350687-7	350705-7	_	_	-	
		.890 22.60	_	Brass, Pre-Tin	Grounding	350654-1	350669-1				

¹Gold Finish — Plated with .000030 [.000762] min. gold in mating area and inside wire barrel over .000050 [.00127] min. nickel underplate on entire contact. 2Select Gold Finish — Plated with .000030 [.000762] min. gold in mating area over .000050 [.00127] min. nickel underplate on entire contact.

3HDM Applicator part number ending in -1, is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -4 & -6 are used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.

- 1. Split pins recommended for use in housings having 6, 9, 12 and 15 circuits to reduce mating force.
- 2. Phosphor bronze material contacts are available for use in high temperature/humidity cycling applications, consult Tyco Electronics
- 3. 18-24 AWG contacts (page 166) can be used with splash proof seals if insulation diameter range is .060-.100 [1.52-2.54].

Universal MATE-N-LOK II **Keying Plug/Splash Proof** Sealing Plug

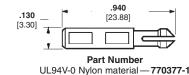
IS 408-3392

Related Product Data

Housings—page 174 Technical Documents—pages 169 and 205-206







Contact Extraction Tool Part No. 318851-1 IS 408-4371



Contact Insertion Tool (For inserting contacts applied to small diameter wire) Part No. 91002-1 IS 408-7347



Universal MATE-N-LOK Connectors

PC Board Vertical Pin Headers

.250 [6.35] Centerline spacing

Material

Housing-

UL94V-2 Nylon, natural color UL94V-0 Nylon

Contacts — Phosphor bronze

Solder tail diameter .062 [1.57]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics pages 169-170

Recommended PC Board Hole Layout—page 184

Technical Documents—pages 169 and 205-206

Mating Connectors

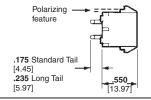
Universal MATE-N-LOK

Plug Housings — page 174

Universal MATE-N-LOK II

Plug Housings - pages 193-194

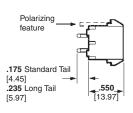
2, 3, 4, 5, 6 and 8 Circuit, In-Line

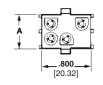




Number of	A	Flammability	Pin	Pin H	leader Part Num	bers	Housing I	with Plug Part Number ket Contacts)	
Circuits	Dim.	Rating	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK	Universal MATE-N-LOK II	
		UL94V-2	Pre-tin	350428-1	641963-1	350582-1	1-480698-0		
		UL94V-2	Duplex ¹	350428-4	641963-3	350582-4	1-460096-0	_	
2	.550 13.97	UL94V-0	Pre-tin	350786-1	641964-1 1-641964-14	350787-1	350777-1	770017-1	
			Duplex ¹	350786-3	641964-3	350787-3			
	.800 20.32	111041/2	Pre-tin	350429-1	641965-1	350583-1	4 400700 0		
		UL94V-2	Duplex1	350429-4	_	350583-4	1-480700-0	_	
3		UL94V-0	Pre-tin	350789-1	641966-1 1-641966-1 ⁴	350790-1	350766-1	770018-1	
			Duplex1	350789-3	_	350790-3			
			Pre-tin	350430-1	641967-1	350584-1			
		UL94V-2	Pre-tin	770351-15	_		1-480702-0	_	
4	1.050 26.67		Duplex ¹	350430-4	_	350584-4			
	20.07	UL94V-0	Pre-tin	350792-1	641968-1	350793-1	050770.1	770019-1	
		UL94V-0	Duplex ¹	350792-3	_	350793-3	350779-1	770019-1	
			UL94V-2	Pre-tin	640466-1	643405-1	_	1-480763-0	
5	1.300	UL94V-2	Duplex1	640466-3	_	_	1-400/03-0	_	
5	33.02	UL94V-0	Pre-tin	640900-1	643406-1	_	350809-1	770016-1	
		UL94V-U	Duplex1	640900-3	_		350809-1	770016-1	
6	1.550	UL94V-2	Pre-tin	641832-1	643407-1	_	640585-1	_	
0	39.37	UL94V-0	Pre-tin	641831-1	643408-1		640581-1		
	0.050	UL94V-2	Pre-tin	641825-1	_	770143-1	640586-1	_	
8	2.050 52.07		UL94V-0	Pre-tin	641828-1	643410-1	770272-1	640582-1	_
		UL94V-0	Duplex1	_	643410-3	770272-3	_	_	

6, 9, 12 and 15 Circuit, Matrix





Note: Header Housings on pages
182-185 are available in colors
listed on page 188. Call Technical
Support for exact Part Numbers.

Number of	Number of A Circuits Dim.		, Pin	Pin I	Header Part Num	ibers	Housing	with Plug Part Number :ket Contacts)				
Circuits			Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK	Universal MATE-N-LOK II				
			Pre-tin	350431-1	641969-1	350585-1						
		UL94V-2		330431-1	_	643749-15	1-480704-0	_				
6	.550		Duplex ¹	350431-4	_	350585-4						
0	13.97		Pre-tin	350711-1	641970-1	350732-1						
		UL94V-0	rie-uii	330711-1	1-641970-14	330732-1	350715-1	770020-1				
							Duplex ¹	350711-4	641970-3	350732-4		
		UL94V-2	Pre-tin	350432-1	641971-1	350586-1	1-480706-0					
		OL34V-2	Duplex1	350432-4	641971-3	350586-4	1-460700-0	_				
9	.800 20.32		Pre-tin	350712-1	641972-1	350742-1						
		0.0	UL94V-0	116-1111	330712-1	1-641972-14	000742 1	350720-1	770021-1			
			Duplex ¹	350712-4	641972-3	350742-4						
		UL94V-2	Pre-tin	350433-1	641973-1	350587-1	1-480708-0					
	4.050	0L94V-2	Duplex ¹	350433-4	_	350587-4	1-460706-0					
12	1.050 26.67	1.050 26.67		Pre-tin	350713-1	641974-1	350737-1					
	_0.0.	UL94V-0	F16-1111	330713-1	1-641974-14	330737-1	350735-1	770022-1				
			Duplex1	350713-4	641974-3	350737-4						
		UL94V-2	Pre-tin	350434-1	641975-1	350588-1	1-480710-0					
15	1.300	1.300	1.300	OL34V-Z	Duplex ¹	350434-4		350588-4	1-400710-0			
15	33.02	UL94V-0	Pre-tin	350714-1	641976-1	350738-1	350736-1	770023-1				
		UL94V-U	Duplex ¹	350714-4	641976-4	350738-4	330736-1	770023-1				

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

²Use Standard Tail for .062 [1.57] thick PC Board. ³Use Long Tail for .125 [3.18] thick PC Board.

4Black in color. 5No drain holes, used w/ seals, page 180. Note: All part numbers are RoHS Compliant.

Mates with Plun



Universal MATE-N-LOK Connectors (Continued)

PC Board Vertical Socket Headers

.250 [6.35] Centerline spacing

Material

Housing —

UL94V-2 Nylon, natural color UL94V-0 Nylon

Contacts — Phosphor bronze Solder tail diameter .062 [1.57]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics—pages 169-170

Recommended PC Board Hole Layout—page 184

Technical Documents— pages 169 and 205-206

Mating Connectors

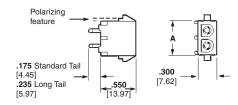
Universal MATE-N-LOK

Plug Housings — page 174

Universal MATE-N-LOK II

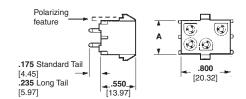
Plug Housings — pages 193-194

2, 3, 4, 5, and 6 Circuit, In-Line



Number of	A	Flammability	Socket	Socke	t Header Part Nu	mbers	Housing I	with Plug Part Number in Contacts)																				
Circuits	Dim.	Rating	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK	Universal MATE-N-LOK II																				
		UL94V-2 -	Pre-tin	350759-4	643411-1	350986-4	1-480698-0																					
2	.550	UL94V-2 -	Duplex1	350759-5	_		1-460096-0	_																				
2	13.97	UL94V-0 -	Pre-tin	350824-1	643412-1	350831-1	350777-1	770017-1																				
		UL94V-U -	Duplex1	350824-4	643412-3		350777-1	770017-1																				
		UL94V-2 -	Pre-tin	350760-4	643413-1	350987-4	1-480700-0																					
2	3 .800 20.32	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	.800	UL94V-2 -	Duplex1	350760-5	_		1-460700-0	_			
3		UL94V-0 -	Pre-tin	350825-1	643414-1	350832-1	350766-1	770018-1																				
		UL94V-U -	Duplex1	350825-4	643414-3	350832-4																						
	1.050 26.67	UL94V-2 -	Pre-tin	350761-4	643415-1	350988-4	1-480702-0																					
4		1.050	UL94V-2 -	Duplex1	350761-5	_	350988-5	1-480702-0	_																			
4		26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	26.67	UL94V-0 -	Pre-tin	350826-1	643416-1	350833-1	350779-1
		UL94V-U -	Duplex1	350826-4	_	350833-4	350779-1	770019-1																				
		UL94V-2 -	Pre-tin	640467-1	_	_	1-480763-0																					
5	1.300 33.02					1.300	1.300	UL94V-2 -	Pre-tin	640467-3	_		1-460763-0	_														
						UL94V-0 -	Pre-tin	640901-1	_	_	350809-1	770016-1																
		UL94V-U -	Duplex1	640901-3	_	_	330809-1	770016-1																				
6	1.550 39. 37	UL94V-0	Duplex1	770262-3	_	_	640581-1	_																				

6, 9, 12 and 15 Circuit, Matrix



Number of	Α	Flammability	Socket	Socke	t Header Part Nu	Housing I	with Plug Part Number in Contacts)										
Circuits Dim		Rating	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK	Universal MATE-N-LOK II									
		UL94V-2 -	Pre-tin	350762-4	643423-1	350989-4	1-480704-0										
6	.550	0L94V-2	Duplex1	350762-5	_	350989-5	1-400704-0	_									
0	13.97	UL94V-0 -	Pre-tin	350827-1	643424-1	350834-1	350715-1	770020-1									
		UL94V-U -	Duplex1	350827-4	643424-3	350834-4		770020-1									
						UL94V-2 -	Pre-tin	350763-4	643425-1	350990-4	1-480706-0						
9	.800		Duplex1	350763-5	_	350990-5	1-460706-0	_									
9	20.32	UL94V-0 -	Pre-tin	350828-1	643426-1	350835-1	350720-1	770021-1									
		0L94V-0	Duplex1	350828-4	643426-3	350835-4		770021-1									
	1.050 26.67	UL94V-2 -	Pre-tin	350764-4	_	350991-4	1-480708-0										
12											UL94V-2 -	Duplex1	350764-5	_	350991-5	1-400706-0	_
12											UL94V-0 -	Pre-tin	350829-1	643428-1	350836-1	050705.4	770022-1
		UL94V-U -	Duplex1	350829-4	_	350836-4	350735-1	770022-1									
		UL94V-2 -	Pre-tin	350765-4	643429-1	350992-4	1-480710-0										
15	1.300 33.02	UL94V-2 -	Duplex1	350765-5	_	_	1-400/10-0	_									
15				33.02	33.02	33.02	33.02		UL94V-0 -	Pre-tin	350830-1	643430-1	350837-1	350736-1	770023-1		
			UL94V-U -	Duplex1	350830-4	_	350837-4	330/36-1	770023-1								

Note: Header Housings on pages 182-185 are available in **colors** listed on page 188. Call Technical Support for exact Part Numbers.

²Use Standard Tail for .062 [1.57] thick PC Board ³Use Long Tail for .125 [3.18] thick PC Board.

Note: All part numbers are RoHS Compliant.

Matac with Dlug

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

²Use Standard Tail for .062 [1.57] thick PC Board.

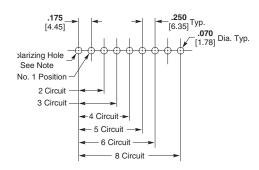


Recommended **PC** Board **Hole Layouts** for Pin and Socket **Vertical Headers**

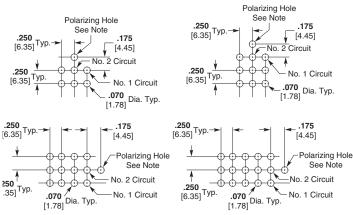
Related Product Data

Vertical Headers—pages 182-183

2, 3, 4, 5, 6 and 8 Circuit, In-Line



6, 9, 12 and 15 Circuit, Matrix



Note: Polarizing hole .070 [1.78] Dia. required for polarized headers only.

PC Board Vertical Pin Headers with **ACTION PIN Contacts**

Material and Finish

Housing — PBT, black

Flammability Rating — UL94V-0

Contacts — Copper alloy, plated with tin over nickel on entire contact

Related Product Data

Performance Characteristics—

pages 169-170

Technical Documents—pages 169 and 205-206

Product Specification

108-5222 ACTION PIN Universal MATE-N-LOK Header Assembly

Mating Connectors

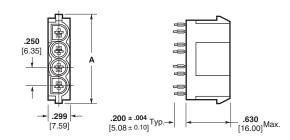
Universal MATE-N-LOK

Plug Housings - page 174

Universal MATE-N-LOK II

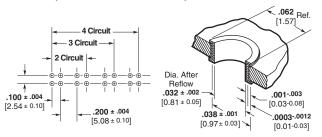
Plug Housings — pages 193-194

Note: Header Housings on pages 182-185 are available in colors listed on page 188. Call Technical Support for exact Part Numbers.



Number of				Plug Housing ng Socket Contacts)
Circuits	A Dim.	Part Number	Universal MATE-N-LOK	Universal MATE-N-LOK II
2	.750 19.05	173924-1	1-480698-0 350777-1	770017-1
3	1.000 25.40	173925-1	1-480700-0 350766-1	770018-1
4	1.250 31.75	173926-1	1-480702-0 350779-1	770019-1

Note: Install in PC Board with arbor tool. Note: All part numbers are RoHS Compliant.



Recommended PC Board Hole Layout

PC Board Hole Dimensions

Dimensions are in inches and

.160

[4.06]



Universal MATE-N-LOK Connectors (Continued)

PC Board Right-Angle Pin and Socket Headers

.250 [6.35] Centerline spacing

Material

Housing — Nylon

Contacts — Phosphor bronze Solder tail width .052 [1.32]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics—

pages 169-170

Technical Documents—pages 169 and 205-206

Mating Connectors

Universal MATE-N-LOK

Plug Housings — page 174

Universal MATE-N-LOK II

Plug Housings — pages 193-194

Note: Header Housings on pages 182-185 are available in **colors** listed on page 188. Call Technical Support for exact Part Numbers.

Test Connectors (with spring loaded contacts)

Material

Housing — Nylon

Flammability Rating — UL94V-0

Related Product Data

Mating Connectors — Housings and headers having the same number of circuits. The housings can have pin or socket contacts, or a combination of both.

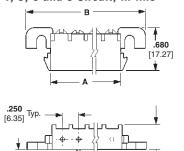
Mating Housings — page 174
Mating Headers — pages 182-185
Other Mating Connectors

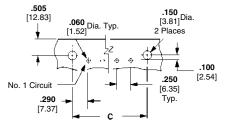
Universal MATE-N-LOK II Housings—pages 193-194

Notes:

- 1. Test probes have 5 amp maximum current rating. 1,000,000 cycles.
- Test Connector housings are of the same configuration as standard housings. Refer to page 23 for dimensional specifications.

2, 3, 4, 5, 6 and 8 Circuit, In-line





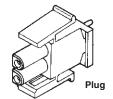
Use 6-32 UNC Pan Head Screw 3/8 [9.53] long for mounting (Not Supplied)

Recommended PC Board Hole Layout .062 [1.57] Board Thickness

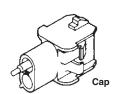
Universal	es with Universal
Universal	
	Universal
	MATE-N-LOK II
<u>-1</u>	
350777-1	770017-1
_	
1 250766 1	770018-1
0 330700-1	770010-1
1 250770 1	770019-1
0 330779-1	770019-1
1 250000 1	770016-1
0 330009-1	770010-1
1 640501.1	
040581-1	_
1 640500 1	
040582-1	_
	$ \begin{array}{c} $

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact. ²Black in color.

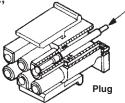
2, 3, 4 and 5 Circuit, In-Line



.360



6, 9, 12 and 15 Circuit, Matrix





Number of	Part N	umbers
Circuits	Plug	Cap
2	350848-2	350849-2
3	350848-3	350849-3
4	350848-4	350849-4
5	350848-5	350849-5
6	350848-6	350849-6
9	350848-9	350849-9
12	1-350848-2	1-350849-2
15	1-350848-5	1-350849-5



Universal MATE-N-LOK Circular Connectors

Product Facts

- Unique product designed to accommodate the specific needs of the lighting industry
- Circular design allows the connector to pass through 7/8 inch knock-out holes in electrical fixtures and boxes
- 6-position accommodates most major electrical industry requirements
- Universal MATE-N-LOK connector centerline spacing maintains UL and **CSA** approvals
- Uses standard Universal **MATE-N-LOK** contacts and application tooling
- Positive polarized housing helps prevent incorrect mating
- UL Recognized, File No. **E28476**

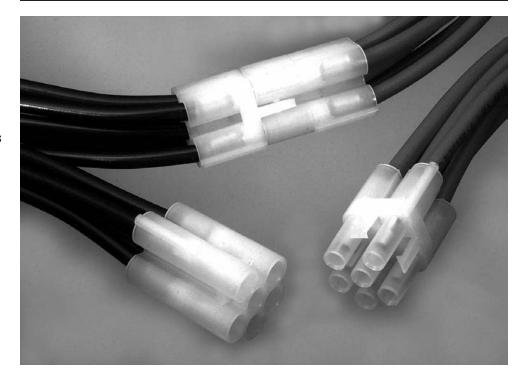


■ CSA Certified. File No. LR7189



Applications

- Primary applications are in the Lighting, Vending, and Appliance industries
- Applications where use of a completed harness that will pass through a 7/8 inch knock-out is required
- Provides the capability to quickly disconnect individual fixtures from sensitive environmental areas and perform maintenance at other sites
- Not for interrupting current



Performance Characteristics

Voltage-600 V AC or DC

Current-20 amps maximum per UL-1977 (6 position, fully energized)

Dielectric Withstanding Voltage-5 KVAC or KVDC

Insulation Resistance—1000 MΩ max. between adjacent circuits

Durability-50 cycles mating and unmating

Contact Retention—

15 lb. minimum per contact

Technical Documents

Product Specification

108-2069 Universal MATE-N-LOK Circular Connector

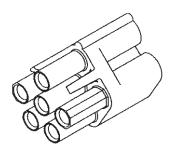
Application Specification

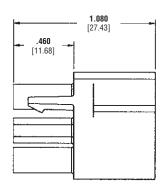
114-1010 Universal MATE-N-LOK Connectors

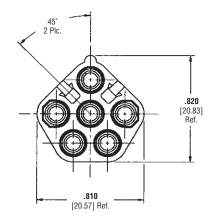
www.tycoelectronics.com



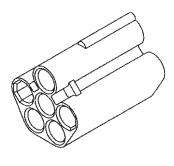
Plug Part No. 794911-1

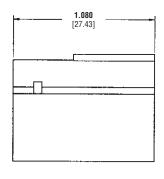


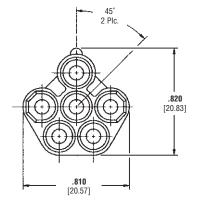




Cap Part No. 794912-1







Material and Finish

Housings—Nylon, UL 94V-2 rated

Related Product Data

Contacts—pages 172-173

Universal MATE-N-LOK Connectors — Available in Colors ... 250 [6.35] Centerline

Universal MATE-N-LOK Connectors — Available in Colors

Note: See corresponding Universal MATE-N-LOK Plug and Cap Housing Base Part Numbers on page 175.

Tyco Electronics

Header Housings on pages 182-185 are also available in **colors**. Call Technical Support for exact Part Numbers.

Base Part Number	No. of Circuits	Housing	Material
480698	2	Plug	V-2
480699	2	Cap	V-2
480700	3	Plug	V-2
480701	3	Cap	V-2
480702	4	Plug	V-2
480703	4	Cap	V-2
480763*	5	Plug*	V-2
480764*	5	Cap*	V-2
480704	6	Plug	V-2
480705	6	Cap	V-2
480706	9	Plug	V-2
480707	9	Cap	V-2
480708	12	Plug	V-2
480709	12	Cap	V-2
480710	15	Plug	V-2
480711	15	Cap	V-2
350777	2	Plug	V-0
350778	2	Cap	V-0
350766	3	Plug	V-0
350767	3	Cap	V-0
350799	4	Plug	V-0
350780	4	Cap	V-0
350809	5	Plug	V-0
350810	5	Cap	V-0
350715	6	Plug	V-0
350781	6	Cap	V-0
350720	9	Plug	V-0
350782	9	Cap	V-0
350735	12	Plug	V-0
350783	12	Cap	V-0
350736	15	Plug	V-0
350784	15	Сар	V-0

Dash Number	Color
1-xxxxxx-0	Natural
1-xxxxxx-1	Brown
1-xxxxxx-2	Red
1-xxxxxx-3	Orange
1-xxxxxx-4	Yellow
1-xxxxxx-5	Green
1-xxxxxx-6	Blue
1-xxxxxx-8	Gray
1-xxxxxx-9	Black

* Special for Base Part Numbers 480763 and 480764

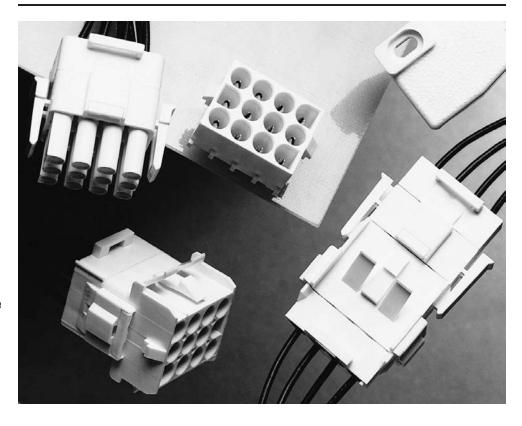
Color
Natural
Brown
Red
Orange
Yellow
Green
Blue
Gray
Black



Universal MATE-N-LOK II Connectors

Product Facts

- High reliability
- For use where repair or replacement would be difficult
- Pins and sockets can be intermixed in the same housing
- Available in 2 through 15 circuit sizes for freehanging or panel mount wire-to-wire connection
- Mate with standard Universal MATE-N-LOK Housings and PC Board Headers
- Uses standard Universal MATE-N-LOK panel cutouts and strain reliefs
- Polarized housings available in UL94V-0 flammability rated material
- Enclosed contacts for shock protection
- F-Crimp terminals accept 30-10 AWG [.05-5.0 mm²] wire sizes
- Contacts available in strip and loose form
- Lanceless contacts for tangle-free handling
- Insulation capability to .200 [5.08] diameter
- Connector design provides for complete contact insertion
- Three-point stabilization precisely controls contact alignment, minimizing stubbing
- Tin or duplex gold plated contacts
- Contacts are on .250 [6.35] centerline spacing
- Not for interrupting current
- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR 7189
- Passed test by VDE under their Registration Number 3980/Continuous Surveillance



Performance Characteristics

The Universal MATE-N-LOK II Connector performance characteristics found on pages 189-190 are based on free-hanging and panel mount connectors, loaded with contacts crimped on stranded wire.

Dielectric Withstanding Voltage5.0 KV AC or DC between adjacent circuits initially

Insulation Resistance-

1000 megohms minimum between adjacent circuits

Voltage Rating-600 V AC or DC

Connector Mating-

Split Pin — 1.5 lb. max. per circuit

Connector Unmating—

Split Pin — .5 lb. min. per circuit

Contact Insertion Force—3.0 lb. max. per contact unassembled

Contact Retention—35 lb. min. per contact

Durability—50 cycles, mating and unmating

Technical Documents

Product Specification

108-1090 Universal MATE-N-LOK II Connectors

Application Specification

114-1043 Universal MATE-N-LOK II Connectors

Instruction Sheet

408-3200 Housing, Contacts and Accessories

South America: 55-11-2103-6000

Hong Kong: 852-2735-1628 Japan: 81-44-844-8013

UK: 44-8706-080-208



Current Rating Verification for 30°C Maximum Temperature Rise 100% Energized

Wire-to-Wire

Calculated Current Table

Number of	Wire Gauge									
Circuits	10	12	14	16	18	20	22	24	26	30
2	19.00	18.00	17.00	14.50	13.00	10.00	8.00	6.50	5.50	3.50
3	17.50	16.50	15.50	13.00	12.00	9.00	7.50	6.00	5.00	3.00
4	16.50	15.50	15.00	12.50	11.00	8.50	7.00	5.50	4.50	3.00
5	16.00	15.00	14.00	12.00	10.50	8.00	6.50	5.50	4.50	3.00
6 Matrix	15.00	14.00	13.00	11.00	9.50	7.50	6.00	5.00	4.00	2.50
8	14.50	14.00	13.00	10.50	9.50	7.50	6.00	5.00	4.00	2.50
9	13.50	12.50	11.50	9.50	8.50	6.50	5.50	4.50	3.50	2.00
10	14.00	13.00	12.50	10.00	9.00	7.00	5.50	4.50	3.50	2.50
12	12.50	12.00	11.00	9.00	8.00	6.00	5.00	4.00	3.00	2.00
15	12.00	11.50	10.00	8.50	7.50	6.00	4.50	4.00	3.00	2.00

Values are based on initial Temperature Rise versus Current Testing and are intended to be a guide in the selection of a connector family. All applications should be tested by the end user. The values listed are per circuit for fully loaded housings being 100% energized. **Note:** All combinations were not tested, and this chart contains interpolated and extrapolated values.

Performance Characteristics (Continued)

Maximum Current—Maximum current rating of Universal MATE-N-LOK II connectors is limited by the maximum operating temperature of the housings which is 120°C including the temperature rise of the contacts which is a maximum of 30°C. There are several variables which have a direct effect on this maximum current-carrying capability for a given connector and must be considered for each application. These variables are:

Wire Size—Larger diameter wire will carry more current since it has less internal resistance to current flow and thus generates less heat. Longer wire lengths also enhance current carrying capabilities since the wire conducts heat away from the connector.

Connector Size—In general, the more circuits in a connector, the less current can be carried.

Ambient Temperature—The higher the ambient temperature, the less current can be carried in any given connector.

Universal MATE-N-LOK II connectors also will withstand the following tests:

Vibration—10-55-10 cycles per minute at .06 inch total excursion

Physical Shock—18 drops, 50 g sawtooth at 10 milliseconds

Housing Panel Retention—75 lb. min.

Housing Lock Strength—35 lb. min.

Thermal Shock— -55°C to +85°C

Temperature-Humidity Cycling— 25°C to 65°C at 95 RH

Corrosion—48 hr. at 5% salt concentration

Related Product Data Product Specification

108-1090 Universal MATE-N-LOK II Connectors

Minimum Wire Lengths for T-Rise vs. Current Testing

AWG	Min. Length (in.)	AWG	Min. Length (in.)
30	2.6	18	9.4
28	3.2	16	11.3
26	4.1	14	13.7
24	5.1	12	16.4
20	7.8	10	19.3

Note: If wire lengths used are less than those listed above, the current carrying ability of the system will be reduced due to less heat being conducted away from the connector. The customer should fully test all applications.

Wire-to-Board

Due to the vast differences in trace geometry and printed circuit board configurations, we are unable to provide a separate current carrying chart for our printed circuit board header products. However, the above Wire-to-Wire charts may be used as a guideline for headers if the trace width and thickness is equal to the listed wire gauge. For vertical headers, only 95% of the Wire-to-Wire value should be used. For right-angle headers, only 75% of the Wire-to-Wire value should be used. The chart values are only a tool for connector selection and will require the customer to fully test their application.

Termination Resistance/Contact Crimp Tensile Force

Wire	e Size		nination sistance	Contact Crimp Tensile Force		
AWG	mm²	Test Current	Resistance Milliohms		(Min.)	
		(Amps)	(Max. Init.)	lbs.	N	
30	.05	_	_	1.5	7	
28	.08	_	_	3	13	
26	.12	_	_	5	22	
24	.2	1.5	3.50	7	31	
22	.3	3	3.50	12	53	
20	.5	4.5	3.00	17	66	
18	.8	6	3.00	30	133	
16	1.2	8	2.75	45	200	
14	2.0	10	2.75	50	222	
12	3.0	_	_	60	267	
10	5.0	_	_	70	311	

Note: This is the total resistance between wire crimps of a mated pin and socket.

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Universal MATE-N-LOK II Connector Mating Combinations

	Connector Pa	rt Numb	er					Mating Con	nector Part N	umber					
									PC Board He	aders					
Number	Flammability		Plug Kit	Cap Kit			Vertical Pin ²		V	Vertical Socket ²			Right-Angle ²		
of Rating	Style	Part Number ²	Part Number ²	Plating	Standard Tail	Standard Tail Polarized	Long Tail	Standard Tail	Standard Tail Polarized	Long Tail	Pin	Socket			
2	UL94V-0	In-Line	770017-1	770024-1	Pre-tin	350786-1	641964-1	350787-1	350824-1	643412-1	350831-1	1-350942-0	643226-1		
2	UL94V-U	III-LIIIe	770017-1	770024-1	Duplex1	350786-3	641964-3	350787-3	350824-4	643412-3	_	3-350942-0	_		
3	UL94V-0	In Line	770018-1	770005 1	Pre-tin	350789-1	641966-1	350790-1	350825-1	643414-1	350832-1	1-350943-0	643228-1		
3	UL94V-U	III-LIIIe 7	In-Line	III-LIIIE	770010-1	770025-1	Duplex1	350789-3	_	350790-3	350825-4	643414-3	350832-4	3-350943-0	3-643228-0
1	UL94V-0	∩ In Lino	In-Line	770019-1	770026-1	Pre-tin	350792-1	641968-1	350793-1	350826-1	643416-1	350833-1	1-350944-0	643230-1	
4	UL94V-U	III-LIIIe	10015-1	770020-1	Duplex1	350792-3	_	350793-3	350826-4	_	350833-4	3-350944-0	3-643230-0		
5	UL94V-0	In-Line	770016 1	70016-1 — -	Pre-tin	640900-1	643406-1	_	640901-1	_	_	1-350945-0	643232-1		
5	UL94V-U	III-LIIIE	770010-1		Duplex1	640900-3	_	_	640901-3	_	_	3-350945-0	3-643232-0		
6	UL94V-0	Matrix	770000 1	770027-1	Pre-tin	350711-1	641970-1	350732-1	350827-1	643424-1	350834-1	_	_		
О	UL94V-U	Matrix	770020-1	770027-1	Duplex1	350711-4	641970-3	350732-4	350827-4	643424-3	350834-4	_	_		
9	UL94V-0	Makeis	770021-1	770000 1	Pre-tin	350712-1	641972-1	350742-1	350828-1	643426-1	350835-1	_	_		
9	UL94V-U	Matrix	770021-1	770028-1	Duplex1	350712-4	641972-3	350742-4	350828-4	643426-3	350835-4	_	_		
10	111.041/.0	Motrix	770022-1	770000 1	Pre-tin	350713-1	641974-1	350737-1	350829-1	643428-1	350836-1	_	_		
12	12 UL94V-0 M	Matrix	110022-I	770029-1	Duplex1	350713-4	641974-3	350737-4	350829-4	_	350836-4	_	_		
15	45 111041/0 M-1	Matrix	770000 1	770000 1	Pre-tin	350714-1	641976-1	350738-1	350830-1	643430-1	350837-1	_	_		
15	UL94V-0	Matrix	ix 770023-1	770030-1	Duplex1	350714-4	641976-4	350738-4	350830-4	_	350837-4	_	_		

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate

on entire contact.

2Universal MATE-N-LOK II Plug and Cap housings accept pin or socket contacts. Use the appropriate contacts in the Plug housing as required by the mating component.



Contacts

Split pin diameter .086 [2.18] Stock thickness .012 [.305] These contacts can be used in either Universal MATE-N-LOK II Plug or Cap housings.

Related Product Data

Product Specification

108-1090 Universal MATE-N-LOK II Connectors

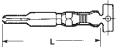
Application Specification

114-1043 Universal MATE-N-LOK II Contacts

Performance Characteristics—pages 189-190

Housings—pages 193-194 Technical Documents—pages 189 and 205-206

Application Tooling—pages 207-210



Pin



Socket

						Contact Part Numbers				
Wire Size Range	Ins. Dia.	L[Dim.	Material & Finish	Pi	n	Sock	et	HDM Applicator	Hand Tool
AWG [mm ²]	Range	Pin	Socket	material & Fillish	Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	Part No.
30 -26 [.0512]	.032057 .813 -1.45	1.005 25.53	.980 24.90	Phos. Brz. Gold ¹	770011-6	770512-6	770012-6	770416-6	567252-16 567252-4 ⁶	58439-1
				Brass. Pre-tin	770009-1	770252-1	_	_		
24-18	.040 -100	1.005	.980	Brass. Duplex2	1-770009-0	1-770252-0	_	_	567214-16	04540.4
[.28] 1.02-2.54 25.53	25.53 24.90	Phos. Brz. Pre-tin	_	_	770010-3	770253-3	567214-2 ⁶ 567214-4 ⁶	91510-1		
				Phos. Brz. Duplex ²	_	_	1-770010-0	1-770253-0		
				Brass. Pre-tin	770007-1	770250-1	_	_		
	.060130			Brass. Duplex ²	1-770007-0	1-770250-0	_		567213-16 567213-26 567213-46	91500-1
	1.52 - 3.30			Phos. Brz. Pre-tin	_	_	770008-3	770251-3		
20-14				Phos. Brz. Duplex ²	_	_	1-770008-0	1-770251-0		
[.5 -2.0]				Brass. Pre-tin	770005-1	770248-1	_	_		
	.130200	.995	.970	Brass. Duplex2	1-770005-0	1-770248-0	_	_	567212-16	91508-14
	3.30 - 5.08	25.27	24.63	Phos. Brz. Pre-tin	770005-3	_	770006-3	770249-3	567212-26 567212-46	91506-14
				Phos. Brz. Duplex ²	1-770005-1	_	1-770006-0	1-770249-0		
12-10	.200 max.3	1.005	.980	Phos. Brz. Pre-tin	770003-3	770246-3	770004-3	770247-3	567211-16	
[3.0-5.0]			24.90	Phos. Brz. Duplex ²	1-770003-0	1-770246-0	1-770004-0	1-770247-0	567211-26 567211-46	69710-15

¹Gold Finish — Plated with .000030 [.000762] min. gold in mating area and inside wire barrel over .000050 [.00127] min. nickel underplate on entire contact. ²Duplex Finish — Plated with .000030 [.000762] min. gold in mating area and .000050 [.00127] min. tin in crimp area over .000050 [.00127] min. nickel underplate on entire contact.

Grounding Pin

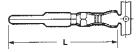
(Mate first, break last, not for interrupting

Solid pin diameter .084 [2.13] .100 [2.54] longer than standard pin Stock thickness .012 [.304]

These contacts can be used in either Universal MATE-N-LOK II Plug or Cap housings only.



Latch Disengaging Tool Part No. 58382-1 IS 408-9436



Wire Size Range	Ins. Dia.		Material & Finish	Contact Pa	rt Numbers	HDM Applicator	Hand Tool	
AWG [mm²]	Range	Dim.	material & Fillion	Strip Form	Loose Piece	Part No.	Part No.	
	.060130 1.52-3.30	1.105	Brass. Pre-tin	770193-1	770254-1	567213-1 ³ 567213-2 ³	91500-1	
20-14		25.53	Brass. Duplex1	1-770193-0	1-770254-0	567213-4 ³		
[.5 -2.0]	.130200 3.30-5.08		Brass. Pre-tin	770194-1	770255-1	567212-1 ³ 567212-2 ³	91508-1 ² 91506-1 ²	
			Brass. Duplex ¹	1-770194-0	1-770255-0	567212-2 ³ 567212-4 ³		

Duplex Finish—Plated with .000030 [.000762] min. gold in mating area and .000050 [.00127] min. tin in crimp area over .000050 [.00127] min. nickel underplate on entire contact.

2Use Hand Tool No. 91508-1 for 20 –18 AWG and No. 91506-1 for 16 –14 AWG.

3HDM Applicator part number ending in -1 is used on AMPOMATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further interpreting. further information.



Contact Extraction Tool (For extracting contacts crimped on 24 AWG or smaller wire) Part No. 318851-1 IS 408-4371



Contact Insertion Tool (For inserting contacts applied to small diameter wire) Part No. 91002-1 IS 408-7347

Note: All part numbers are RoHS Compliant.

USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

South America: 55-11-2103-6000 Hong Kong: 852-2735-1628 Japan: 81-44-844-8013 UK: 44-8706-080-208

There is no insulation barrel on this contact. Insulation maximum diameter is limited by the housing. Use of strain relief is recommended with these contacts.

4Use Hand Tool No. 91508-1 for 20 – 18 AWG and No. 91506-1 for 16 – 14 AWG.

5Hand Tool No. 69710-1 uses die set No. 58380-1 for 12 AWG and No. 58380-2 for 10 AWG.

6HDM Applicator part number ending in -1 is used on AMPOATOR CLS Machine with T or G Terminators, -2 is used on AMP-O-LECTRIC Model K Machine, -4 is used on AMP-O-LECTRIC Model G Machine. See pages 207-210 for further information.



Housing Kits Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

Material — Nylon **Flammability Rating** — UL 94V-0

Related Product Data

Product Specification

108-1090 Universal MATE-N-LOK II Connectors

Performance Characteristics—

pages 189-190

Contacts—page 192

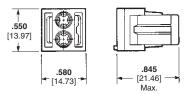
Panel Cutout Recommendations—page 195

Keying Plug—page 196 Strain Reliefs—page 196 Kit Components—page 195 Technical Documents—pages 189 and 205-206

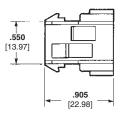
Other Mating Connectors

Universal MATE-N-LOK Housings page 175 Universal MATE-N-LOK Headers pages 182-183 and 185 Universal MATE-N-LOK Test Connectors—page 185

2 Circuit, In-line



Plug Rear

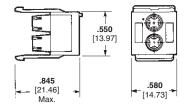




Cap Front

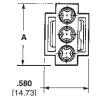
.550 [13.97] .300 [7.62] .905 [22.98]

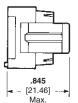
Plug Front



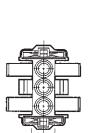
Cap Rear

3, 4 and 5 Circuit, In-Line



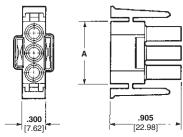


Plug Rear

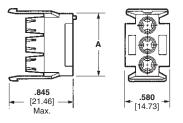


.300





Plug Front



Cap Rear

Number of	A	Kit Part N (Includes Fro	
Circuits	Dim.	Plug	Cap
2	_	770017-1	770024-1
3	.800 20.32	770018-1	770025-1
4	1.050 26.67	770019-1	770026-1
5	1.300 33.02	770016-14	_

Notes:

- Kits consist of a front and rear component.
- 2. Kit components can be purchased separately. Page 195.
- 3. Packaging: Bulk 250 each component per poly bag/box.
- Mates with standard Universal MATE-N-LOK cap housing P/N 350810-1 and 640900-X or 640901-X Vertical headers.



Housing Kits Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

Material — Nylon Flammability Rating — UL 94V-0

Related Product Data

Product Specification

108-1090 Universal MATE-N-LOK II Connectors

Performance Characteristics—

pages 189-190 Contacts—page 192

Panel Cutout Recommendations—

page 195

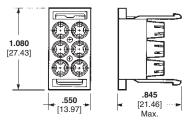
and 205-206

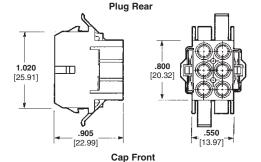
Keying Plug—page 196 Strain Reliefs—page 196 Kit Components—page 195 Technical Documents—pages 189

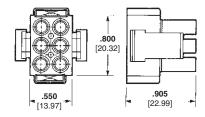
Other Mating Connectors

Universal MATE-N-LOK Housings page 176 Universal MATE-N-LOK Headers pages 182-183 and 185 Universal MATE-N-LOK Test Connectors - page 185

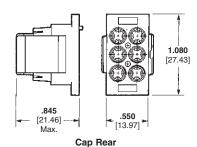
6 Circuit, Matrix



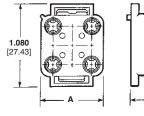


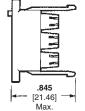


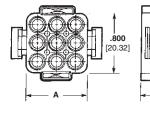
Plug Front

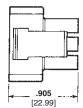


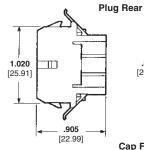
9, 12 and 15 Circuit, Matrix

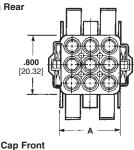


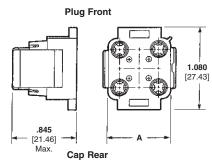












Number of	A	Kit Part I (Includes Fro	
Circuits	Dim.	Plug	Cap
6	_	770020-1	770027-1
9	.800 20.32	770021-1	770028-1
12	1.050 26.67	770022-1	770029-1
15	1.300 33.02	770023-1	770030-1

- 1. Kits consist of a front and rear component.
- 2. Kit components can be purchased separately. Page 195.
- 3. Packaging: Bulk 250 each component per poly bag/box.



Housing Components Free-Hanging or Panel Mount

.250 [6.35] Centerline spacing

Material — Nylon Flammability Rating — UL 94V-0

Related Product Data

Product Specification

108-1090 Universal MATE-N-LOK II Connectors

Performance Characteristics—

pages 189-190 Contacts—page 192

Illustrations and Dimensions-

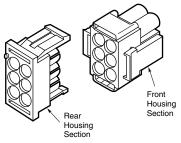
pages 193-194 Panel Cutout Recommendations—

page 195

Keying Plug—page 196 Strain Reliefs—page 196 **Technical Documents**—pages 189 and 205-206

Other Mating Connectors

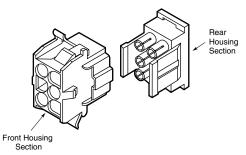
Universal MATE-N-LOK Connectors page 176 Universal MATE-N-LOK Headers pages 182-183 and 185 Universal MATE-N-LOK Test Connectors — page 185



Plug Housing







Cap Housing

Number		Kit Component Part Numbers										
of		Plug		Cap								
Circuits	Kit	Front	Rear	Kit	Front	Rear						
2	770017-1	770031-1	770032-1	770024-1	770045-1	770046-1						
3	770018-1	770033-1	770034-1	770025-1	770047-1	770048-1						
4	770019-1	770035-1	770036-1	770026-1	770049-1	770050-1						
5	770016-1	770319-1	770320-1	_	_	_						
6	770020-1	770037-1	770038-1	770027-1	770051-1	770052-1						
9	770021-1	770039-1	770040-1	770028-1	770053-1	770054-1						
12	770022-1	770041-1	770042-1	770029-1	770055-1	770056-1						
15	770023-1	770043-1	770044-1	770030-1	770057-1	770058-1						

Notes:

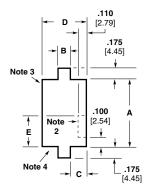
- 1. Kits consist of a front and rear component.
- 2. Kit components can be purchased separately.

Note: All part numbers are RoHS Compliant.

Recommended Cap Housing **Panel Cutouts**

View is from cap entry side

Refer to Application Specification 114-1043



Dimensions									
Α	В	C	D	E					
.565	.340	.095	.530	.250					
14.35	8.63	2.41	13.46	6.35					
.815	.340	.095	.530	.250					
20.70	8.63	2.41	13.46	6.35					
1.065 27.05	.340	.095	.530	.250					
	8.63	2.41	13.46	6.35					
.565	.480	.275	1.030	.250					
14.35	12.19	6.99	26.16	6.35					
.815	.480	.275	1.030	.250					
20.70	12.19	6.99	26.16	6.35					
1.065 27.05	.480	.275	1.030	.350					
	12.19	6.99	26.16	8.89					
1.315	.480	.275	1.030	.350					
33.40	12.19	6.99	26.16	8.89					
	.565 14.35 .815 20.70 1.065 27.05 .565 14.35 .815 20.70 1.065 27.05	.565 .340 14.35 8.63 .815 .340 20.70 8.63 1.065 .340 27.05 8.63 .565 .480 14.35 12.19 .815 .480 20.70 12.19 1.065 .480 27.05 12.19 1.065 .480 27.05 12.19	A B C .565 .340 .095 14.35 8.63 2.41 .815 .340 .095 20.70 8.63 2.41 1.065 .340 .095 27.05 8.63 2.41 .565 .480 .275 14.35 12.19 6.99 .815 .480 .275 20.70 12.19 6.99 1.065 .480 .275 27.05 12.19 6.99 1.315 .480 .275	A B C D .565 .340 .095 .530 14.35 8.63 2.41 13.46 .815 .340 .095 .530 20.70 8.63 2.41 13.46 1.065 .340 .095 .530 27.05 8.63 2.41 13.46 .565 .480 .275 1.030 14.35 12.19 6.99 26.16 .815 .480 .275 1.030 20.70 12.19 6.99 26.16 1.065 .480 .275 1.030 27.05 12.19 6.99 26.16 1.315 .480 .275 1.030					

Notes:

- 1. Recommended panel thickness .030-.090 [.762-2.286]. Panel must be punched so that housing enters panel in 1. Recommended panel micross—1.00-1.00 [1.02 2.220]. Tal. micross—1.00 [1.02 2.220]. Tal. micross—1.00

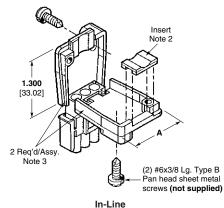


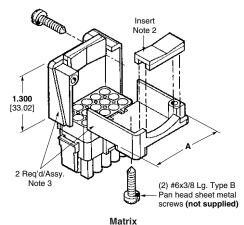
Plug or Cap Housing **Strain Reliefs**

IS 408-3320

Material — Nylon Flammability Rating — UL 94V-0

2, 3, 4, 5, 6, 9, 12 and 15 Circuit (Enclosed)





Style	Number of Circuits	A Dim.	Insert Supplied	Single Wire Dia. Range	Wire Bundle Dia. Range	Strain Relief Part Numbers
	2	.960	Yes	.040 – .190 1.02 – 4.83	_	640713-1
	2	24.38	No	_	.200 – .350 5.08 – 8.89	640713-2
	3	1.140	Yes	.040 – .190 1.02 – 4.83	_	640714-1
In-Line	3	28.96	No	_	.200 – .350 5.08 – 8.89	641945-1
		1.340 34.04	Yes	. 040 – .190 1.02 – 4.83	_	641776-1
	4		No	_	.200 – .350 5.08 – 8.89	641776-2
		1.530 38.86	Yes	. 040 – .190 1.02 – 4.83	_	643030-1
	5		No	_	.200 – .350 5.08 – 8.89	643030-4
	6	1.030 26.16	Yes	_	. 120 – .650 3.05 – 16.51	640715-1
Matrix	9	1.030 26.16	Yes	_	. 120 – .650 3.05 – 16.51	640716-1
	12	12 1.280 Ye 32.51		_	. 150 – .750 3.81 – 19.05	640717-1
	15	1.530 38.86	Yes	_	.200 – .850 5.08 – 21.59	640718-1

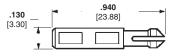
Notes:

- 1. Insert comes attached to strain relief. It can be used to provide additional adjustment for small wire bundles or discarded.
- Insert to be positioned as shown by dotted lines.
 Strain relief part number represents one-half of a strain relief. Two of a part number are required for one connector.

Keying Plug IS 408-3200

Related Product Data

Housings—pages 193-194 Technical Documents—pages 189 and 205-206



Part Number UL94V-0 Nylon material - 770377-1



Universal MATE-N-LOK Headers for UMNL II Connectors

PC Board Vertical Pin Headers

.250 [6.35] Centerline spacing

Material

Housing — Nylon

Flammability Rating — UL94V-0

Contacts — Phosphor bronze

Solder tail diameter .062 [1.57]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics—

pages 189-190

Recommended PC Board Hole Layout—page 199

Technical Documents—pages 189 and 205-206

Mating Connectors

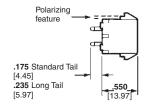
Universal MATE-N-LOK II

Plug Housings - pages 193-194

Universal MATE-N-LOK

Plug Housings — page 175

2, 3, 4 and 5 Circuit, In-Line

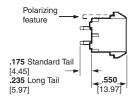


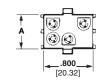


Number of	Α	Pin		Header Part Numb	Mates with Plug Housing Part Number (Using Socket Contacts)			
Circuits	Dim.	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK II	Universal MATE-N-LOK	
	2 .550 13.97	Pre-tin	350786-1	641964-1	350787-1			
2		rie-uii	330700-1	1-641964-14	330707-1	770017-1	350777-1	
	10.57	Duplex1	350786-3	641964-3	350787-3			
		Pre-tin	350789-1	641966-1	350790-1		350766-1	
3	.800 20.32	rie-uii	350769-1	1-641966-14	350790-1	770018-1		
	20.02	Duplex1	350789-3	_	350790-3			
4	1.050	Pre-tin	350792-1	641968-1	350793-1	770019-1	350779-1	
4	26.67	Duplex1	350792-3	_	350793-3	770019-1	350779-1	
5	1.300	Pre-tin	640900-1	643406-1	_	770016-1	350809-1	
5	33.02	Duplex ¹	640900-3	_	_	770016-1	330609-1	

Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

6, 9, 12 and 15 Circuit, Matrix





Number of	Α	Pin		Header Part Numb	Mates with Plug Housing Part Number (Using Socket Contacts)			
Circuits	Dim.	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK II	Universal MATE-N-LOK	
6	.550	Pre-tin	350711-1	641970-1	350732-1	770020-1	350715-1	
ь	13.97	Duplex1	350711-4	641970-3	350732-4		350715-1	
	000	Pre-tin	350712-1	641972-1	350742-1			
9	.800 20.32	FIE-uii	3307 1Z-1	1-641972-14	000742 1	770021-1	350720-1	
	20.02	Duplex1	350712-4	641972-3	350742-4			
	4.050	Pre-tin	350713-1	641974-1	350737-1			
12	1.050 26.67	FIE-uii	330713-1	1-641974-14	330737-1	770022-1	350735-1	
	20.07	Duplex1	350713-4	641974-3	350737-4			
15	1.300	Pre-tin	350714-1	641976-1	350738-1	770023-1	350736-1	
13	33.02	Duplex ¹	350714-4	641976-4	350738-4	770023-1	330730-1	

Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact. 2Use Standard Tail for .062 [1.57] thick PC Board.

²Use Standard Tail for .062 [1.57] thick PC Board.

³Use Long Tail for .125 [3.18] thick PC Board.

⁴Black in color.

³Use Long Tail for .125 [3.18] thick PC Board.

⁴Black in color.



Universal MATE-N-LOK Headers for UMNL II Connectors (Continued)

PC Board Vertical Socket Headers

.250 [6.35] Centerline spacing

Material

Housing — Nylon

Flammability Rating — UL94V-0

Contacts — Phosphor bronze

Solder tail diameter .062 [1.57]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics pages 189-190

Recommended PC Board Hole

Layout—page 199

Technical Documents—pages 189 and 205-206

Mating Connectors

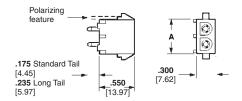
Universal MATE-N-LOK II

Plug Housings — pages 193-194

Universal MATE-N-LOK

Plug Housings — page 175

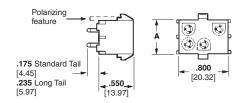
2, 3, 4 and 5 Circuit, In-Line



Number of	Α	Socket	Sock	et Header Part Nui	Mates with Plug Housing Part Number (Using Pin Contacts)			
Circuits	Dim.	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK II	Universal MATE-N-LOK	
2	.550	Pre-tin	350824-1	643412-1	350831-1	770017-1	350777-1	
2	² 13.97	Duplex1	350824-4	643412-3	_	770017-1		
3	.800	Pre-tin	350825-1	643414-1	350832-1	770018-1	350766-1	
	20.32	Duplex1	350825-4	643414-3	350832-4	770016-1	350766-1	
4	1.050	Pre-tin	350826-1	643416-1	350833-1	770019-1	350779-1	
4	26.67	Duplex1	350826-4	_	350833-4	770019-1	350779-1	
5	1.300	Pre-tin	640901-1	_	_	770016-1	350809-1	
5	33.02	Duplex1	640901-3	_	_	770010-1		

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

6, 9, 12 and 15 Circuit, Matrix



Number of	Α	Socket	Socket Header Part Numbers			Mates with Plug Housing Part Number (Using Pin Contacts)		
Circuits	Dim.	Finish	Standard Tail ²	Standard Tail Polarized ²	Long Tail ³	Universal MATE-N-LOK II	Universal MATE-N-LOK	
6	.550	Pre-tin	350827-1	643424-1	350834-1	770020-1	350715-1	
0	13.97	Duplex1	350827-4	643424-3	350834-4		330713-1	
9	.800	Pre-tin	350828-1	643426-1	350835-1	770021-1	350720-1	
9	20.32	Duplex1	350828-4	643426-3	350835-4		350720-1	
10	12 1.050 26.67	Pre-tin	350829-1	643428-1	350836-1	770022-1	350735-1	
12		Duplex1	350829-4	_	350836-4	770022-1	350735-1	
15	1.300 33.02	Pre-tin	350830-1	643430-1	350837-1	770023-1	350736-1	
15		Duplex ¹	350830-4	_	350837-4	770023-T		

Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

²Use Standard Tail for .062 [1.57] thick PC Board.

³Use Long Tail for .125 [3.18] thick PC Board.

²Use Standard Tail for .062 [1.57] thick PC Board.

³Use Long Tail for .125 [3.18] thick PC Board.

199

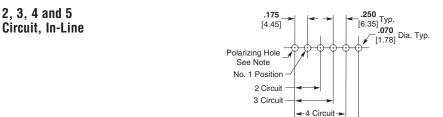


Universal MATE-N-LOK Headers for UMNL II Connectors (Continued)

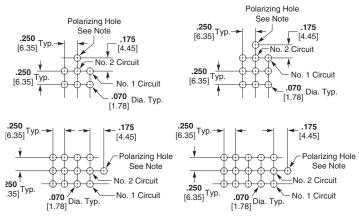
Recommended PC Board Hole Layouts for Pin and Socket Vertical Headers

Related Product Data

Vertical Headers — pages 197-198

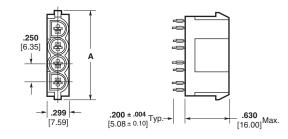


6, 9, 12 and 15 Circuit, Matrix



← 5 Circuit -

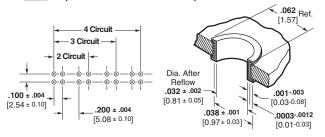
Note: Polarizing hole .070 [1.78] Dia. required for polarized headers only.



Number of	4 Di	David Nameda a	Mates with I Part Number (Usin	Plug Housing ig Socket Contacts)
Circuits	A Dim.	Part Number	Universal MATE-N-LOK II	Universal MATE-N-LOK
2	.750 19.05	173924-1*	770017-1	350777-1
3	1.000 25.40	173925-1*	770018-1	350766-1
4	1.250 31.75	173926-1*	770019-1	350779-1

^{*}Install in PC Board with arbor tool.

Note: All part numbers are RoHS Compliant.



Recommended PC Board Hole Layout

PC Board Hole Dimensions

PC Board Vertical Pin Headers with ACTION PIN Contacts

Material and Finish

Housing — PBT, black

Flammability Rating — UL94V-0

Contacts — Copper alloy, plated with tin over nickel on entire contact

Related Product Data

Performance Characteristics—

pages 189-190

Technical Documents—pages 189 and 205-206

Product Specification

108-5222 ACTION PIN Universal MATE-N-LOK Header Assembly

Mating Connectors

Universal MATE-N-LOK II

Plug Housings — pages 193-194

Universal MATE-N-LOK

Plug Housings — page 175

.160

[4.06]



Universal MATE-N-LOK Headers for UMNL II Connectors (Continued)

[9.14]

PC Board Right-Angle Pin and Socket Headers

.250 [6.35] Centerline spacing

Material

Housing — Nylon

Flammability Rating — UL 94V-0

Contacts — Phosphor bronze Solder tail width .052 [1.32]

Related Product Data

Product Specification

108-1053 Universal MATE-N-LOK PC Board Headers

Performance Characteristics—pages 189-190

Technical Documents— pages 189 and 205-206

Mating Connectors

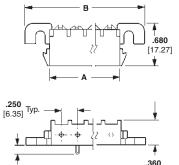
Universal MATE-N-LOK II

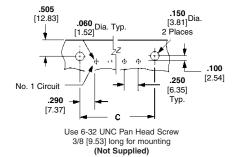
Plug Housings — pages 193-194

Universal MATE-N-LOK

Plug Housings — page 175

2, 3, 4 and 5 Circuit, In-line





Recommended PC Board Hole Layout .062 [1.57] Board Thickness

						Part I	Numbers		
Number of	Dimensions		Contact Right-Ang	gle Header	Mates with P	lug Housing			
Circuits	Α	A B 0		Finish Pin		Socket	Universal MATE-N-LOK II	Universal MATE-N-LOK	
	.550	1.245	.830	Pre-tin	1-350942-0	643226-1	770017.1	350777-1	
2	13.97 31.62	31.62	21.08	Duplex1	3-350942-0		770017-1	330777-1	
2	.800		800 1.495	1.080	Pre-tin	1-350943-0	643228-1	770018-1	350766-1
3	20.32 37.97		Duplex1	3-350943-0	3-643228-0	770018-1	350766-1		
4	1.050	1.745	1.330	Pre-tin	1-350944-0	643230-1	770010 1	050770.1	
4				33.78	Duplex ¹	3-350944-0	3-643230-0	770019-1	350779-1
	_ 1,300		1.580	Pre-tin	1-350945-0	643232-1	770010.1	050000 4	
5 33.02		50.67	40.13	Duplex1	3-350945-0	3-643232-0	770016-1	350809-1	

¹Duplex Finish — Plated with .000030 [.000762] min. gold in mating area, matte tin on solder tail end over .000050 [.00127] min. nickel underplate on entire contact.

Note: All part numbers are RoHS Compliant.

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Universal MATE-N-LOK Headers for UMNL II Connectors (Continued)

High Current Contacts

The Louvertac bands have the versatility of being designed into contact dimensions used in existing AMP connectors.

Universal MATE-N-LOK II High Current contacts have been designed to fit into an existing Universal MATE-N-LOK II housing. An initial T-Rise test of a fully energized 4 circuit connector with 10 gage wires has shown a 31 amp capability per line with a 30° T-rise.

Cable-to-Cable Material

Body — Copper Alloy **Louvertac Band** — Beryllium Copper **Finish** — Silver

Contact Extraction Tool No. 318851-1 Latch Disengaging Tool No. 58382-1

- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- Passed test by VDE under their Registration Number 3980/Continuous Surveillance

Design Objective —108-1583

Application Specification— 114-16021

Cable-to-Right-Angle Board Material

Housing — UL 94V-0 Nylon

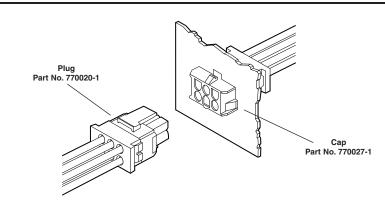
Contact Body — Copper Alloy

Louvertac Band — Beryllium Copper

Finish — Silver

- Recognized under the Component Program of Underwriters
 Laboratories Inc.,
 File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- Passed test by VDE under their Registration Number 3980/Continuous Surveillance

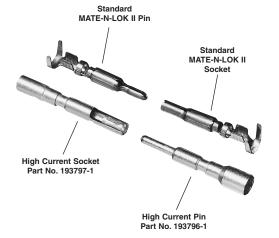
Design Objective —108-1594



Contacts

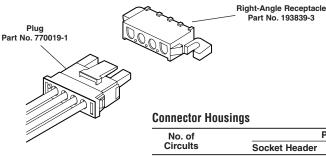
Wire Size	Contact Pa	rt Numbers	Crimp Tools	
AWG	Pin	Socket	Crimp tools	
10	193796-1	193797-1	Daniels Hand Tool #M310 or AMP P/N 356114-1	
12-14	193841-1	193842-1	Positioner #TP1013 or AMP P/N 356337-1	

Note: High Current contacts are not intermateable with any other Universal MATE-N-LOK contact.



Connector Housings

	-	
No. of	Kit Part	Numbers
Circults	Plug	Сар
2	770017-1	770024-1
3	770018-1	770025-1
4	770019-1	770026-1
5	770016-1	_
6	770020-1	770027-1
9	770021-1	770028-1
12	770022-1	770029-1
15	770023-1	770030-1
		.,,



No. of	Part Numbers			
Circults	Socket Header	Mates with Plug Housing		
2	193839-1	770017-1		
3	193839-2	770018-1		
4	193839-3	770019-1		
5	193839-4	770016-1		

- Notes: 1. High Current contacts with Louvertac bands are not intermateable with any other contact.
 - Additional information on connectors is available in AMP High Current Products Catalog 65141.
 - 2. Additional information on contacts is available in AMP Precision Pin and Socket Contacts Catalog 65910.

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High Current Vertical Pin Headers

High Current Universal MATE-N-LOK II Vertical Pin Headers are designed to accept Universal MATE-N-LOK II Plugs with High Current Socket contacts. All housings are polarized in order to allow proper circuit board placement. Eight versions are available from 2 circuit to 15 circuits.

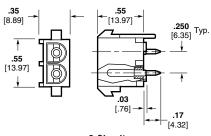
Material

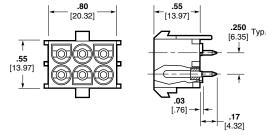
Housing — UL 94V-0 Nylon Contacts — Copper Alloy Finish — Silver

- Recognized under the Component Program of Underwriters Laboratories Inc., File No. E28476
- Certified by Canadian Standards Association, File No. LR7189
- Passed test by VDE under their Registration Number 3980/Continuous Surveillance

Design Objective —108-1594

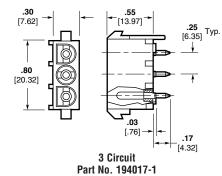
Universal MATE-N-LOK Headers for UMNL II Connectors (Continued)

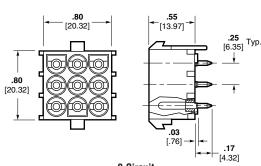




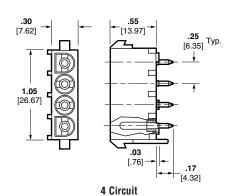
2 Circuit Part No. 194009-1

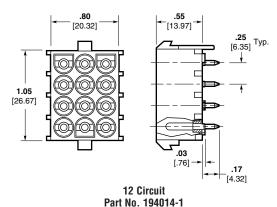
6 Circuit Part No. 194002-1





9 Circuit Part No. 194012-1

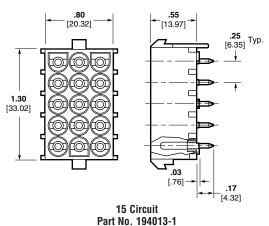




1.30 [33.02]

5 Circuit

Part No. 194010-1



Part No. 194018-1

Part No. 194013-1

Notes: 1. High Current contacts with Louvertac bands are not intermateable with any other contact.

2. Additional information on connectors is available in AMP High Current Products Catalog 65141.

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.17

[4.32]

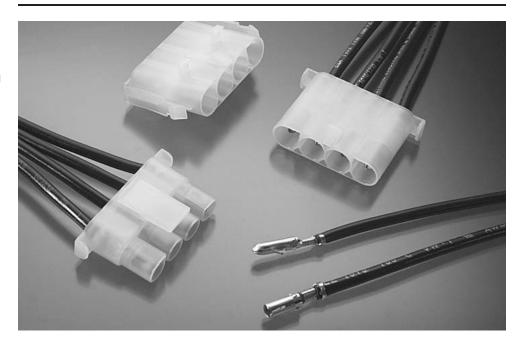
USA: 1-800-522-6752 Canada: 1-905-470-4425 Mexico: 01-800-733-8926 C. America: 52-55-1106-0803

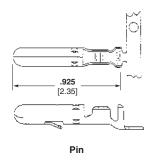


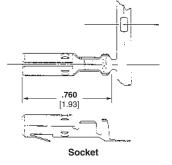
.156 MATE-N-LOK Connectors

Product Facts

- Positive polarized nylon housings
- Panel mount or free-hanging
- **Numbered cavities for easy** circuit identification
- Removable, crimp snap-in contacts
- Contacts accept 20-10 AWG wire sizes
- Pin contacts are used in cap housings, socket contacts are used in plug housings
- Not for interrupting current
- Recognized under the Component Program of **Underwriters Laboratories** Inc., File No. E28476
- **■** Certified by Canadian Standards Association File No. LR7189







Used in Caps

Used in Plugs

Contacts

Pin diameter .156 [3.96]

Material and Finish

Contacts-

Brass, Pre-tin plated Stock thickness .018 [.457]

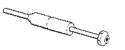
Wire Size			Contact Part Number				
Range	Ins. Dia. Range	Pin		Socket		HDM ¹ Applicator	Hand Tool Part No.
AWG [mm ²]	Hungo	Strip Form	Loose Piece	Strip Form	Loose Piece	Part No.	Tuit No.
20-14 [.5-2.0]	.125 max.	61086-1	61251-1	61085-1	61250-1	466462-1 466462-2 466462-3	58631-1
12-10 [3.0-6.0]	.185 max.	61234-1	61253-1	61233-1	61252-1	687765-2 687765-3	58632-1

¹To be used with appropriate application machine. See pages 201-204 for further information.

Note: All part numbers are RoHS Compliant.



Insertion Tool Part No. 91002-1 (IS 408-7347)



Extraction Tool Part No. 691458-1 (Pins) Part No. 691458-2 (Sockets) (IS 408-4322)

203



.156 MATE-N-LOK Connectors (Continued)

Housings Free-Hanging or Panel Mount

Related Product Data

Contacts—page 203

Product Specification

108-8002

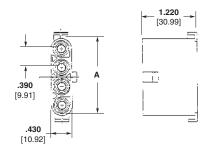
Application Specification

114-1109

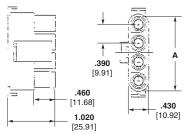
Material

Housings-

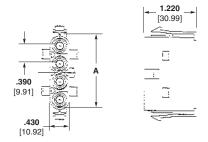
Nylon, Natural Color Flammability Rating—UL94V-2



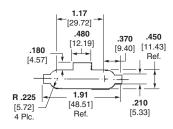
Pin Housing (Cap) Free-Hanging Part Number 794117-1



Socket Housing (Plug) Part Number 794116-1



Pin Housing (Cap)
Panel Mount
Part Number 794118-1



Panel Mount Cutout

Note: Panel must be punched in the same direction as the housing will be inserted.

Number of	A	Plug	Ca	ip
Circuits	Dim.	riuy	Free-Hanging	Panel Mount
3	.048 1.210	794412-1	794413-1	_
4	.063 1.590	794116-1	794117-1	794118-1



Technical Documents

Related Product Data	Various technica	I documents are available for your use:
Tiolatoa i Touast Data		ions describe technical performance characteristics and verification tests.
Connectors	-	ed for the Design, Component and Quality Engineer.
2.5 mm Signal Double Lock (SDL)—	108-1000	Commercial MATE-N-LOK Connectors
pages 9-16	108-1022	(MR) Miniature Rectangular Connectors
Micro MATE-N-LOK 3 mm—	108-1031	Universal MATE-N-LOK Connectors
pages 17-47	108-1031-1	Splash Proof Seal, Universal MATE-N-LOK Connectors
Grace Inertia Connectors	108-1032	.140 Diameter MATE-N-LOK Pin and Socket Connectors
(GIC) 3.5—pages 49-52	108-1037	.062 Commercial Pin and Socket Connectors
.062 Commercial Pin and	108-1037-1	.062 Commercial Pin and Socket Contacts
Socket—pages 53-57	108-1038	.093 Commercial Pin and Socket Connector
Power Double Lock (PDL)—	108-1053	Universal MATE-N-LOK Printed Circuit Board Headers
pages 59-81	108-1077	Commercial MATE-N-LOK Printed Circuit Board Headers
Mini Universal MATE-N-LOK—	108-1078	(MR) Miniature Rectangular Printed Circuit Board Headers
pages 83-94	108-1090	Universal MATE-N-LOK II Connectors
Mini Universal MATE-N-LOK 2— pages 99-107	108-1542	Mini-Universal MATE-N-LOK Connectors
(MR) Miniature Rectangular—	108-1542-2	Splash Proof Seals for Mini-Universal MATE-N-LOK Connectors
pages 109-118	108-1543	Mini-Universal MATE-N-LOK Headers
VAL-U-LOK Connector System—	108-1594	Universal MATE-N-LOK Headers with High Current Contacts
pages 119-124	108-1693	Mini-Universal MATE-N-LOK II Connectors
AMP-DUAC —pages 125-133	108-1694	Mini-Universal MATE-N-LOK II Headers
5.0 mm Power Key Connectors	108-1699	AMP-DUAC Headers
(PKC)—pages 135-141	108-1836	Micro MATE-N-LOK 3 mm Connectors
.093 Commercial Pin and	108-2069	Universal MATE-N-LOK Circular Connector
Socket—pages 143-149	108-5138	Mini-Universal MATE-N-LOK Connectors (UL 94V-0)
Commercial MATE-N-LOK—	108-5151	Mini-Universal MATE-N-LOK Connectors (UL 94V-2)
pages 151-162	108-5155	Commercial MATE-N-LOK Pin Header Assembly
.140 MATE-N-LOK—pages 165-167	108-5222	Universal MATE-N-LOK Headers with ACTION PIN Contacts
Universal MATE-N-LOK—	108-5410	Power Double Lock (PDL) Connectors
pages 169-188	108-5439	Power Double Lock (PDL) Connectors (SMT)
Universal MATE-N-LOK II—	108-5459	2.5 mm Signal Double Lock (SDL) Connectors
pages 189-195	108-5699	5.0 mm Power Key Connectors (PKC)
.156 MATE-N-LOK—pages 203-204	108-5810	Grace Inertia Connectors (GIC) 3.5
	108-8002	.156 Diameter MATE-N-LOK Connectors

AMP-DUAC Receptacles

Application Specifications describe requirements for using the product in its intended application and/or crimping information. They are intended for the Packaging and Design Engineer and the Machine Setup Person.

Commercial MATE-N-LOK IDC Insulation Displacement Connectors

114-1007	.140 Diameter MATE-N-LOK Contacts
114-1010	Universal MATE-N-LOK Connectors
114-1012	Commercial MATE-N-LOK Contacts
114-1013	.062 Commercial Pin and Socket Connectors
114-1014	(MR) Miniature Rectangular Contacts
114-1043	Universal MATE-N-LOK II Connectors (housings, contacts and strain reliefs)
114-1109	.156 Diameter MATE-N-LOK Connectors
114-1111	Mini-Universal MATE-N-LOK 2 Connectors
114-5175	Power Double Lock (PDL) Connectors
114-5203	2.5 mm Signal Double Lock (SDL) Connectors
114-5292	5.0 mm Power Key Connectors (PKC)
114-5306	Grace Inertia Connectors (GIC) 3.5
114-6067	AMP-DUAC Crimping Contacts
114-13000	Micro MATE-N-LOK 3 mm Connectors

108-19099 108-49000



Technical Documents (Continued)

Application Specifications (Continued)

114-13089	Mini-Universal MATE-N-LOK Sealed Connectors
114-16017	Mini-Universal MATE-N-LOK Connectors
114-19048	AMP-DUAC Receptacles (Use of)
114-49000	.093 Commercial Pin and Socket Connectors
114-49001	Commercial MATE-N-LOK IDC Insulation Displacement Connectors

Instruction Sheets provide instructions for assembling or applying the product. They are intended for the Manufacturing Assembler or Operator.

	provide instructions for assembling or applying the product. They are in
	anufacturing Assembler or Operator.
408-3186	Terminating Head (PN 231894-1) (Commercial MATE-N-LOK IDC Connector)
408-3200	Universal MATE-N-LOK II Connectors (Housings, Contacts and Accessories)
408-3231	(MR) Miniature Rectangular Connectors (Pin Housing, Socket Housing, Contacts, and Accessories)
408-3234	Mini-Universal MATE-N-LOK Connectors
408-3320	Universal MATE-N-LOK Strain Relief Assembly and Keying Plug
408-3392	Universal MATE-N-LOK Splash Proof Seals
408-3393	Mini-Universal MATE-N-LOK 2 Connectors
408-4118	Contact Extraction Tool (PN 189727-1)
408-4322	Contact Extraction Tools [PN 691458-1 (Pins) and 691458-2 (Sockets)]
408-4370	Contact Extraction Tool (PN 318831-1)
408-4371	Contact Extraction Tool (PN 318851-1)
408-4375	Contact Extraction Tool (PN 318837-1)
408-4378	Extraction Tool (PN 318845-1)
408-6790	Hand Tool Handle (PN 58074-1)
408-7158	Contact Extraction Tools [PN 1-305183-1 (Pins) and 1-305183-2 (Sockets)]
408-7166	Commercial MATE-N-LOK Panel Mount Connector
408-7200	Commercial MATE-N-LOK Free-Hanging Connector
408-7201	Commercial MATE-N-LOK Detent Engagement Connectors, 2 and 3 circuit
408-7209	Commercial MATE-N-LOK Commoning Tabs
408-7211	Pin and Socket Extraction Tool (PN 465644-1)
408-7215	Commercial MATE-N-LOK Single Circuit Connector
408-7300	MATE-N-LOK Contact and Housing Selection Charts
408-7347	Contact Insertion Tool (PN 91002-1)
408-7582	Commercial MATE-N-LOK Keying Plug
408-7714	Universal MATE-N-LOK Connectors
408-7763	Power Unit (PN 91112-2)
408-7984	Contact Insertion Tool (PN 455830-1)
408-9330	Head (PN 231920-2) (Used with Arbor Tool PN 91085-2)
408-9436	Latch Disengaging Tool (PN 58382-1)
408-9570	Contact Extraction Tool (PN 455822-2)
408-10003	Contact Retention Test Tool (PN 1586700-1)
408-10017	Universal MATE-N-LOK Sealed Bulkhead Connectors
411-5105	Mini-Universal MATE-N-LOK Connectors
411-5638	Power Double Lock (PDL) Connectors



Application Tooling

Semiautomatic Machines

AMP-O-LECTRIC Model "G" Terminating Machines, 354500-1, -9, -11



Semiautomatic bench machines for crimping reeled terminals and contacts, featuring a guiet and reliable direct motor drive, microprocessor controls for ease of setup and operation, and guarding and lighting designed for operator convenience and safety. All models are equipped with either manual or automatic precision adjustment of crimp height. Machine-mounted sensors are available for crimp quality monitoring using conventional miniature-style applicators.

Specifications

Width—18.7-25.3 [475-643] depending on applicator type

Depth—21.5-28.1 [546-713] depending on applicator type

Height-20 [508]

Weight—240 lb [110 kg]

Electrical—120 or 220 VAC, 50 or 60 Hz **Air**—90-110 psi [6.21-7.59 bar],

6 scfm [0.00282 m³/s] when required with air-feed applicators

Wire Range—26-10 AWG [0.12-6 mm²] solid or stranded, depending on product applied

For more information, request Catalog 65828, Catalog 82275 [Crimp Quality Monitor (CQM)].

AMP-O-MATIC Stripper-Crimper Machine, 854040-3, -4



Semiautomatic bench crimping machines that also strip the wire, and are therefore used for terminating jacketed cable. Feature manual precision adjustment of crimp height, keyed strip blades for faster, more accurate setups, and an efficient scrap removal system. All adjustments can be made from the front of the machines without special tools. Available with crimp quality monitoring.

Specifications

Width—14 [355] Depth—18 [457]

Height—33 [838] without reel

Weight—150 lb [68 kg]

Electrical—120 VAC, 50 or 60 Hz, .5 A **Air**—80-100 psi [5.52-6.90 bar], 3.5

scfm [0.00165 m³/s]

Wire Range-32-14 AWG

[0.03-2 mm²]

For more information, request Catalog **65004**.

AMP 3K/40 and AMP 5K/40 Terminators



As value oriented terminators, the AMP 3K/40 and AMP 5K/40 are designed for customers that require the increased output and quality of a semi-automatic machine at a competitive price. By incorporating the most commonly requested features as standard and offering a long list of optional equipment, these terminators offer flexibility to meet the specific needs of various applications at the lowest possible cost.

Optional Stripping Module for the AMP 3K/40, AMP 5K/40 and AMP-0-LECTRIC Model G Terminators



The combination of the Stripping Module with the AMP-O-LECTRIC Model G Terminator or the AMP 3K/40. 5K/40 provides an economical, proficient method of stripping wire and crimping terminals on the same machine. Wires are stripped moments before crimping, meaning there is virtually no chance of damaging wire conductors during handling or storage. Once the wire is fed into the start sensor the Stripping Module does the rest, improving placement accuracy.

For more information, request Catalog **1309085**.

Crimp Quality Monitor



This system measures the crimp height of each termination as it is made. It also evaluates the quality of each crimp. If a crimp is questionable, the monitor alerts the operator with both visual and audible alarms. It also features ports for printing and networking. For use with AMP-O-LECTRIC Model "G" and AMP-O-MATIC Stripper-

Crimper Machines, the monitor is mounted to the machine. For use with AMPOMATOR CLS IV+ Machines, it is integrated into the machine's operating system, with the displays appearing on the machine's touch screen.

For more information, request Catalog **82275.**

Note: This listing is for reference purposes only. To obtain part numbers for specific applications call Technical Support.



Application Tooling (Continued)

Automatic Machines

AMPOMATOR System III Leadmaker



The AMPOMATOR System III Leadmaker is designed for the demands of low-volume/ high-mix manufacturing and precision quality. This leadmaker combines the best wire processing capabilities with

new technologies in terminal feeding and machine set-up found in the System III Applicator to offer significant advantages for higher throughput and efficiencies. Request Catalog 1654956-5.

System III Applicator



The System III Applicator introduces several new technologies into the applicator including a precision servo-electric motorized feeding system, a built-in data module for storing terminal crimp and

set-up information, a precision fit round ram, and a newly designed terminal depressor. It still utilizes the proven quality of the HD-M crimper and anvil tooling.



Fully-automatic machines that measure, cut, strip and terminate single leads. Microprocessor-controlled, and programmed and operated using an easy-to-follow, menudriven touchscreen. Features include direct-drive terminating units with precision crimp height adjustment, fully programmable setups, wire runout and splice detection, and motorized pre-feed with wire straightener. Crimp quality monitoring is also available.

Specifications

Width—159 [4 039] Depth—68 [1 730]

Height—90 [2 285] min., with

24 [610] dia. reel

Weight—2 000 lb [907 kg] **Electrical**—220 VAC, 50 or 60 Hz,

1 Ø, 20 A with neutral and ground **Air**—90 psi [6.21 bar], 15 scfm [0.00708 m³/s] sustained

Wire Range—26-10 AWG [0.12-6 mm²] stranded, 26-16 AWG [0.12-1.4 mm²] solid

Lead Lengths—3-90 [76.2-2 286], 90-1 000 [2 286-25 400] with long lead conveyors

For more information, request Catalog **124324.**

EDGE Electronic Applicator Counter



The new, versatile EDGE applicator counter tracks wearable tool usage for the most effective maintenance planning. The completely electronic counter, with clear LCD display, indicates cycles since installation. By performing maintenance at measured intervals with pre-set

limits, operators avoid breakdowns and rejects caused by tool wear or mis-adjustment.

For more information, request Catalog **1773385**.



Application Tooling (Continued)

Applicator Styles

End- and Side-Feed Heavy-Duty Miniature (HDM) Applicators



- Handle a wide variety of products
- Used with both semi- and fully-automatic machines
- Quickly interchangeable to run different products
- Easily repaired
- Simple dial-in settings to handle similar products and various wire sizes

Stripper-Crimper (SCA) Applicators



- For use with AMP-O-MATIC Stripper-Crimper Machines
- Terminate a wide variety of open-barrel products
- Quickly interchangeable to run different products
- Easily repaired
- Simple dial-in settings to handle similar products and various wire sizes
- CQM applicators are available



Crimp Quality Monitor

- Same basic features as regular HDM and SCA applicators
- Recommended for use with machines featuring manual or automatic precision-adjust
- Use two built-in sensors to provide the Crimp Quality Monitor with data to measure crimp height, and evaluate the quality of each crimp

Applicator and Hand Tool Selection Guide

Related Product Data

Contacts

2.5 mm Signal Double Lock (SDL)—page 12
Micro MATE-N-LOK 3 mm—page 22
Grace Inertia Connectors (GIC) 3.5—page 50
.062 Commercial Pin and Socket—page 55
Power Double Lock (PDL)—page 61
Mini Universal MATE-N-LOK—page 84
Mini Universal MATE-N-LOK 2—pages 100-101
(MR) Miniature Rectangular—page 112
VAL-U-LOK Connector System—page 120
AMP-DUAC—pages 126-127
5.0 mm Power Key Connectors (PKC)—page 137
.093 Commercial Pin and Socket—page 145
Commercial MATE-N-LOK—pages 155-156
.140 MATE-N-LOK—page 166
Universal MATE-N-LOK—pages 172-173

Danaitu	Product Line	-	Applicator	s	Hand Tools		
Density	Product Line	Α	В	С	D	Е	
	2.5 mm Signal Double Lock (SDL)	*	*	*	Х	-	
	Micro MATE-N-LOK 3 mm	Х	Х	Χ	Х	-	
	Grace Inertia Connectors (GIC) 3.5	*	*	*	Х	-	
	.062 Commercial Pin and Socket	Χ	Х	Χ	-	Χ	
High	Power Double Lock (PDL)	*	*	*	Х	-	
riigii	Mini-Universal MATE-N-LOK	Х	Х	Χ	Х	Χ	
	Sealed Mini-Universal MATE-N-LOK	Х	Х	Х	Х	-	
	Mini-Universal MATE-N-LOK 2	Х	Х	Χ	Х	Χ	
	(MR) Miniature Rectangular	Х	Х	Х	Х	-	
	VAL-U-LOK Connector System	Х	-	-	-	Χ	
	AMP-DUAC	Х	Х	-	Х	-	
	5.0 mm Power Key Connectors (PKC)	*	*	*	Х	-	
	.093 Commercial Pin and Socket	Х	Х	Х	-	Х	
Standard	Commercial MATE-N-LOK	Х	Х	Χ	Х	Χ	
Stariuaru	.140 MATE-N-LOK	Х	Х	Χ	Х	-	
	Universal MATE-N-LOK	Х	Х	Х	Х	Х	
	Universal MATE-N-LOK II	Χ	Х	Х	Х	Χ	
	.156 MATE-N-LOK	Х	-	-	X	-	

A—Heavy Duty Miniature (HDM) Applicators

- B—Stripper-Crimper Applicators (SCA)
- C—Crimp Quality Monitor (CQM) Applicators
- D-CERTI-CRIMP Hand Tool
- E—PRO-CRIMPER III Commercial Hand Tool
- Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Numbers.

Mechanical Hand Tools

.156 MATE-N-LOK—page 203

Universal MATE-N-LOK II—page 192

CERTI-CRIMP II Straight Action Hand Tools (SAHT) 91501-1, 91502-1



Premium grade hand tools. Feature ratchet control to provide complete crimp cycle. Die sets close in a straight line. Include a contact locator and wire stop, plus an insulation crimp

adjustment lever, when applicable. Approximate weight 1.3 lb [0.59 kg] For more information, request Catalog **65780**.

Note: This listing is for reference purposes only. To obtain part numbers for specific applications call Technical Support.



Application Tooling (Continued)

Hand Tools

Related Product Data

Contacts

2.5 mm Signal Double Lock (**SDL**)—page 12

Micro MATE-N-LOK 3 mm—page 22 Grace Inertia Connectors (GIC) **3.5**—page 50

.062 Commercial Pin and Socket—page 55

Power Double Lock (PDL)—page

Mini Universal MATE-N-LOKpage 86

Mini Universal MATE-N-LOK 2pages 100-101

(MR) Miniature Rectangularpage 112

VAL-U-LOK Connector Systempage 120

AMP-DUAC—pages 126-127 5.0 mm Power Key Connectors

(PKC)—page 137

.093 Commercial Pin and Socket-page 145

Commercial MATE-N-LOK pages 155-156

.140 MATE-N-LOK—page 166 Universal MATE-N-LOKpages 172-173

Universal MATE-N-LOK II—page 192 .156 MATE-N-LOK—page 203



PRO-CRIMPER III Hand Tool



Features	CERTI-CRIMP Hand Tool	PRO-CRIMPER III Hand Tool
Field Repair/Prototyping	X	Χ
OEM Applications/Low Volume Production	Χ	_
Ratchet Control	Χ	X
Brush/Bellmouth Control	X	X
Precision Crimp Height Control	X	X
Little/No Operator Training	X	_
Insulation Adjustment	X	_
Repairable	X	_

Danaite	Duadwet Line	CERTI-CRIN	/IP Hand Tool	PRO-CRIMPE	R III Hand Tool
Density	Product Line	Part Number	Instruction Sheet	Part Number	Instruction Sheet
	0.5 0: D 1 (0DL)	234603-1	411-5735	_	_
	2.5 mm Signal Double Lock (SDL)	234604-1	411-5736	_	_
	Micro MATE-N-LOK 3 mm	91501-1	408-8547	_	_
	MICIO MAI E-N-LOR 3 IIIII	91502-1	408-8547	_	_
	Grace Inertia Connectors (GIC) 3.5	1596277-1	411-78101	_	_
	.062 Commercial Pin & Socket	_	_	90870-1	408-9965
	.062 Commercial Fill & Socket	_	_	90869-1	408-9964
	Power Double Lock (PDL)	91567-1	408-8547	_	_
	Fower Double Lock (FDL)	91569-1	408-8547	_	_
	Mini-Universal MATE-N-LOK	91529-1	408-8547	90758-1	408-9938
I II ada	and	91522-1	408-8547	90759-1	408-9962
High	Sealed Mini-Universal MATE-N-LOK	91594-1	408-8547	90760-1	408-9963
	Scaled Willin Striversal WiATE IV EST	90717-2	408-4443	_	
		91529-1	408-8547		
	MI THE STATE ALL OIL O	91522-1	408-8547	_	_
	Mini-Universal MATE-N-LOK 2	91594-1	408-8547	_	_
		90717-2	408-4443	_	_
	(MD) Mininton Dentember	91534-1	408-8547	58514-1	408-9973
	(MR) Miniature Rectangular	91526-1	408-8547	58514-1	408-9973
	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	_	_	91387-1	408-8917
	VAL-U-LOK Connector System		_	91388-1	408-8918
	AMP DUAC	90714-1	408-4385	_	_
	AMP-DUAC	734202-2	_	_	_
	5.0 mm Power Key Connectors (PKC)	_	_	_	_
	.093 Commercial Pin & Socket		_	90872-1	408-9967
	.093 Commercial Pin & Socket	_	_	90871-1	408-9966
		91515-1	408-8547	_	_
	Commercial MATE-N-LOK	91512-1	408-8547	90574-1	408-9886
		91504-1	408-8547	90575-1	408-9887
		91552-1	408-8547	_	_
	140 MATE N.I. OK	69710-11	408-2095	_	
	.140 MATE-N-LOK	58373-12	408-9442	_	_
tandard		58374-12	408-9442	_	_
		58439-1	408-9591	_	_
		91510-1	408-8547	90548-1	408-9885
		91500-1	408-8547	90546-1	408-9883
	Universal MATE-N-LOK	91508-1	408-8547	90547-1	408-9884
	and	91506-1	408-8547	90547-1	408-9884
	Universal MATE-N-LOK II	69710-1 ¹	408-2095		
		58380-12	408-9433	_	_
		58380-22	408-9433	_	_
		58631-1	408-4341	_	
	.156 MATE-N-LOK	58632-1	408-4340		

¹Hand tool requires die set. ²Die set. **Note:** This listing is for reference purposes only. To obtain part numbers for specific applications call Technical Support.



Applicator Options

	Strip Forr	n Contact		Heavy-Duty M	liniature Applicator Part Numbers		
		umber	Used on Bench	Top Terminators	Used on Automatic Leadmaking	Used on	
	Pin	Socket	AMP-O-LECTRIC Model K Machine	AMP-O-LECTRIC Model G Machine	Equipment (AMPOMATOR CLS Machine with T or G Terminators)	AMP-O-MATIC Stripper-Crimper Machine	
2.5 mm Signal Double	917764-1	917683-1	*	*	*	*	
Lock (SDL) Contacts	917765-1	917684-1	*	*	*	*	
Micro MATE-N-LOK	1-794608-0	_					
3 mm Connector	1-794608-1		1385194-2	1385194-3	1385194-1	_	
System	1-794608-2	_					
	1-794609-0						
_	1-794609-1		1385377-2	1385377-3	1385377-1	_	
	1-794609-2	704606 1					
_		794606-1 1-794606-1	680893-2	680893-3	680893-1		
_		1-794606-1	000093-2	000093-3	000093-1	_	
_		794607-1					
_		1-794607-1	680894-2	680894-3	680894-1	_	
	_	1-794607-2					
Grace Inertia	1565080-1	1565079-1	*	*	*	*	
Connectors (GIC) 3.5	1612335-1	1612334-1	*	*	*	*	
.062 Commercial Pin	640391-1	640392-1					
and Socket Contacts	640391-5	640392-5	400000	400000	400000 4	400055 4	
_	_	640392-2	466686-2	466686-3	466686-1	466955-1	
<u> </u>	_	794046-1	•				
	350629-1	350628-1					
_		350628-2					
	350629-5	350628-5	687996-2	687996-3	687996-1	_	
_		350628-6					
Power Double Lock		794103-1	*	*	*	*	
(PDL)	177916-1 -	177914-1	*	*	*	*	
(1 DL)		177914-2† 177915-1	*	*	*	*	
	177917-1 -	177915-1	*	*	*	*	
	t Hin	h contact pressure	tvne				
Mini-Universal	770835-1	770834-1	, typo.				
MATE-N-LOK	1-770835-0	1-770834-0	567418-2	567418-3	567418-1	_	
Contacts	770901-1	770902-1	======				
_	1-770901-0	1-770902-0	567066-4	567066-5	567066-3	466990-2	
	770903-1	770904-1	567067-2	567067-3	567067-1	466986-1	
	1-770903-0	1-770904-0	307007-2	307007-3	307007-1	400300-1	
_	171636-1	171637-1	680582	567251-1	680582	567902-1	
		171637-3					
Mini-Universal	794216-1	794217-1	567418-2	567418-3	567418-1	_	
MATE-N-LOK 2 Contacts	1-794216-0 794218-1	1-794217-0					
		794219-1	567066-4	567066-5	567066-3	466990-2	
_	1-794218-0 794220-1	1-794219-0 794221-1					
_	1-794220-0	1-794221-0	680854-2	680854-3	680854-1	466986-1	
	794222-1	794223-1					
	1-794222-0	1-794223-0	680582-2	680582-3	_	567902-1	
(MR) Miniature	350968-1	794000-1	1000=0.0	100570.0	100077		
Rectangular	350968-2	794000-2	466352-2	466352-3	466352-1	_	
Contacts	350967-1	641294-1	466351-2	466351-4	466351-1	/I66012-1	
_	350967-2	641294-2	400001-2	400001-4	400001-1	466913-1	
	350969-1		466351-2	466351-4	466351-1	466913-1	
_	350969-2					• .	

Note: Stripper Crimper (SCA) and Crimp Quality Monitor Applicators may be available. Call Technical Support for Part Numbers.

* Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Numbers.

Note: All part numbers are RoHS Compliant.



Applicator Options (Continued)

_							
	Strip For	m Contact			liniature Applicator Part Numbers		
	Part N	lumber		Top Terminators	Used on Automatic Leadmaking Equipment (AMPOMATOR CLS	Used on	
	Pin	Socket	AMP-O-LECTRIC Model K Machine	AMP-O-LECTRIC Model G Machine	Machine with T or G Terminators)	AMP-O-MATIC Stripper-Crimper Machine	
VAL-U-LOK —	794955-1	794956-1					
Connector System —	794955-2	794956-2	1385817-2	1385817-3	1385817-1		
_	794955-3	794956-3	1303017-2	1303017-3	1303017-1	_	
_	794955-4	794956-4					
_	794957-1	794958-1					
_	794957-2	794958-2	1385448-2	1385448-3	1385448-1	_	
_	794957-3	794958-3	1000440 2	1000440 0	1000440 1		
4MD DUA0 -	794957-4	794958-4					
AMP-DUAC	794576-1	106529-2	680308-2	680308-3	_	567959-1	
_		1-794138-3					
_	794578-1	106528-2	680307-2	680307-3	_	567960-1	
_		1-794139-3					
_	_	1-794140-3	680350-2	680350-3	_	_	
5.0 mm Power Key —		794418-1 1376347-1	*	*	*	*	
Connectors (PKC)		1376347-1	*	*	*	*	
` ′							
.093 Commercial Pin _ and Socket Contacts	350418-1	350417-1 350417-3	466656-2	466656-3	466656-1	466922-1	
and Socker Contacts _	350418-5	350417-5	400030-2	400030-3	400030-1	400322-1	
_	350416-1	350415-1					
_	350416-5	350415-5	466878-2	466878-3	466878-1	466959-1	
_	770530-1	770529-1	567337-4	567337-6	567337-3	_	
_	770385-1	770383-1	567273-2	567273-4	567273-3		
<u> </u>			307273-2	307273-4	301213-3	_	
Commercial	350079-1	350078-1					
MATE-N-LOK Contacts	350079-4	350078-4	466426-2	466426-3	466426-1	_	
-	350079-5 61116-1	350078-5 61314-1					
_	61116-4	61314-1					
_	61116-5	61314-5	466320-2	466320-4	466320-1	466917-1	
_	61116-6	61314-6	.00020 2	.00020	100020		
_	61116-7	61314-7					
_	61118-1	61117-1					
_	61118-4	61117-4					
_	61118-5	61117-5	687763-2	687763-6	687763-1	466920-1	
_	61118-6	61117-6					
_	61118-7	61117-7					
_	350558-1 350558-4	350557-1	687898-2	687898-4	687898-1	_	
_	61527-2	350557-4	466320-2	466320-4	466320-1	466917-1	
.140 MATE-N-LOK	61627-1	61626-1	4000Z0 Z	400020 4	400020 1	400011 1	
Contacts	61627-2	61626-2	567306-2	567306-3	567306-1	_	
_	350201-1	350200-1					
_	350201-2	350200-2	567309-2	567309-3	587309-1	_	
Universal	350924-1	350925-1	400040.0	100010.0			
MATE-N-LOK	350924-6	350925-6	466616-2	466616-3	_	_	
Contacts	350561-1	350851-1					
_	_	350570-1					
	350561-2	350851-2					
_	_	350570-2	466320-2	466320-4	466320-1	466917-1	
_	350561-7	350851-7	700020 2	7000Z0 7	400020 1	466917-1	
_		350570-7					
_	350561-3	350570-3					
_		350570-6					

Note: Stripper Crimper (SCA) and Crimp Quality Monitor Applicators may be available. Call Technical Support for Part Numbers.

* Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Numbers.

Note: All part numbers are RoHS Compliant.



Applicator Options (Continued)

-				Heavy-Duty M	iniature Applicator Part Numbers		
	Strip Forn Part Nu	ı Contact ımber	Used on Bench	Top Terminators	• • • • • • • • • • • • • • • • • • • •	Used on	
	Pin	Socket	AMP-O-LECTRIC Model K Machine	AMP-O-LECTRIC Model G Machine	Used on Automatic Leadmaking Equipment (<i>AMPOMATOR</i> CLS Machine with T or G Terminators)	AMP-O-MATIC	
Universal	350218-1	350536-1					
MATE-N-LOK	350218-2	350536-2	•				
Contacts (Continued)	350218-7	350536-7	687763-2	687763-6	687763-1	466920-1	
_	350218-3	350536-3	•				
_	350218-6	350536-6	•				
_	350538-1	350537-1					
_	350538-2	350537-2	•				
-	350538-7	350537-7	687926-2	687926-6	687926-1	466989-1	
_	350538-3	350537-3	•				
-	350538-6	350537-6	•				
_	350873-1	350874-1					
_	350873-3	350874-3	466588-2	466588-3	466588-1	_	
-	350922-3	350923-3					
_	350922-6	350923-6	466597-2	466597-3	466597-1	_	
_	350922-4	350923-4					
-	350699-1	_					
_	350699-2		466320-2	466320-4	466320-1	466917-1	
-	350699-7						
-	350687-1						
-	350687-2	_	687763-2	687763-6	687763-1	466920-1	
-	350687-7			0000	55.755	100020 1	
-	350700-1					-	
-	350700-2	_	687926-2	687926-6	687926-1	466989-1	
_	350700-7			007020 0	007020 1	100000 1	
-	770210-1		567216-2	567216-3	567216-1		
_	350654-1		687763-2	687763-6	687763-1	466920-1	
_	770234-3		466597-2	466597-3	466597-1	-	
Universal	770204 6	770012-6		567252-4	567252-1	_	
MATE-N-LOK II	770009-1	—		007202 1	007202 1		
Contacts	1-770009-0						
-	—	770010-3	-	567214-4	567214-1	567914-1	
_	_	1-770010-0	•				
-	770007-1						
-	1-770007-0		•				
_	— — —	770008-3	_	567213-4	567213-1	567913-1	
-		1-770008-0					
-	770005-1	—					
_	1-770005-0		•				
-	- T 770000 0	770006-3	_	567212-4	567212-1	_	
-	1-770005-1	1-770006-0	•				
_	770003-3	770004-3					
-	1-770003-0	1-770004-0	_	567211-4	567211-1	_	
-	770193-1	——————————————————————————————————————					
-	1-770193-0		_	567213-4	567213-1	567913-1	
-	770194-1						
_	1-770194-0		_	567212-4	567212-1	_	
.156 MATE-N-LOK	61086-1	61085-1	466462-1	466462-3	466462-1	_	
Contacts	61234-1	61233-1	687765-2	687765-2	——————————————————————————————————————		
-							

Note: Stripper Crimper (SCA) and Crimp Quality Monitor Applicators may be available. Call Technical Support for Part Numbers.

* Contact the Tooling Assistance Center (TAC) at 1-800-722-1111 for Applicator Part Numbers.

Note: All part numbers are RoHS Compliant.



Product Feature Comparisons

High Density	2.5 mm Signal Double Lock (SDL)	Micro MATE-N-LOK 3 mm	Grace Inertia Connectors (GIC) 3.5	.062 Commercial Pin & Socket	Power Double Lock (PDL)	Mini- Universal MATE-N-LOK	Sealed Mini- Universal MATE-N-LOK	Mini- Universal MATE-N-LOK 2	(MR) Miniature Rectangular	VAL-U-LOK Connector System	AMP- DUAC
Wire AWG —											
Maximum	20	20	18	18	16	16	18	16	18	18	18
Minimum	26	30	26	30	26	30	26	30	26	26	26
Current Rating —											
10 AWG Wire	_		_		_					_	
14 AWG Wire	_	_	_	_	_	_	_	_	_	_	
16 AWG Wire	_		_		14					_	
18 AWG Wire	_	**	7	17	_	9	9	10.5	6	9	9
20 AWG Wire	3		_							_	
Max. Operating Voltage (AC or DC)	50	250	300	250	300	600	600	600	250	600	600
Flammability Rating –	_										
UL 94V-0	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes
UL 94V-2	No	No	No	Yes	No	Yes*	No	Yes	No	Yes	Yes
Approvals —											
UL	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Submitted	Yes	Yes	Yes
CSA	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Submitted	Yes	Yes	Yes
VDE	Yes	Yes		No	Yes	Yes	Yes	Submitted	No		No
Contact Material —											
Brass	No	Yes	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	
Phos. Bronze	Yes	Yes	No	Yes	No	Yes	Yes	No	Yes	Yes	Yes
Plating Finish —	100	100	110	100	140	100	100	110	100	100	100
Tin Plating	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Gold Plating	No	Yes	No	Yes	No	Yes	Yes	Yes	Yes	Yes	Yes
Centerline Spacing —	.098 [2.50]	.118 [3.00]	.137 [3.50]	.145 [3.68]	.156 [3.96] 256 [6.50] .312 [7.92] .512 [13.00]	.163 [4.14]	.163 [4.14]	.163 [4.14]	.165 [4.20]	.165 [4.20]	.165 [4.20]
Housings —					[
Panel Mount	No	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes
Free-Hanging	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes
Secondary Locking Latch		No	Yes	No	Yes	No	No	Yes	No	Yes	Yes
Contact Position Contro		No	No	No	No	No	No	Yes	No	No	Yes
In-Line Config.	Yes	Yes	Yes	Yes	Yes	Yes	No	Yes	Yes	Yes	Yes
Dual Row Config.	No	Yes	Yes	No	Yes	Yes	Yes	Yes	No	Yes	Yes
Matrix Config.	No	No	No	Yes	Yes	Yes	No	Yes	Yes	No	No
Accessories —	INO	INO	INU	162	169	169	INO	162	165	INU	110
Strain Relief	No	No	Yes	No	Yes	Yes	No	No	Yes	No	Yes
	No	No	No	No	No	Yes	Yes	Yes	Yes	No	No
Keying Plug Seals	No	No	No	No	No	Yes	Yes	No	No	No	No
Headers —	INO	INO	INO	INO	INO	res	res	INO	INO	INO	INO
Vertical	Yes	Yes	No	No	Yes	Yes	Yes	Mini-Universal MATE-N-LOK	Yes	Yes	Yes
Blindmate	No	No	No	No	No	Yes	Yes	Mini-Universal MATE-N-LOK	No	Yes	No
Right-Angle	Planned	Yes	No	No	No	Yes	Yes	Mini-Universal MATE-N-LOK	No	Yes	Yes
Positions —											
Minimum	2	2	2	1	1	1	2	2	2	2	2
Maximum	13	24	6	9	12	24	10	24	36	24	24

^{*} Wire-to-Wire Only. ** 5 A on 20 AWG*



Product Feature Comparisons (Continued)

Standard Density	5.0 mm Power Key Connectors (PKC)	.093 Commercial Pin & Socket	Commercial MATE-N-LOK	.140 Mate-n-lok	Universal MATE-N-LOK	Universal MATE-N-LOK II	.156 Mate-n-lok
Wire AWG—							
Maximum	16	14	14	10	10	10	10
Minimum	24	24	30	20	30	30	20
Current Rating —							
10 AWG Wire	_			28			32.5
14 AWG Wire	_	19	13	_	15	19	_
16 AWG Wire	10			_			_
18 AWG Wire	_	_	_	_	_	_	_
20 AWG Wire	_			_			_
Max. Operating Voltage (AC or I	OC) 300	250	250	600	600	600	600
Flammability Rating —							
UL 94V-0	Yes	No	Yes	No	Yes	Yes	No
UL 94V-2	No	Yes	Yes	Yes	Yes	No	Yes
Approvals —							
UL	Yes	Yes	Yes	Yes	Yes	Yes	Yes
CSA	Yes	Yes	Yes	Yes	Yes	Yes	No
VDE	No	No	No	No	Yes	Yes	No
Contact Material —							
Brass	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Phos. Bronze	No	Yes	Yes	Yes	Yes	Yes	No
Plating Finish —							
Tin Plating	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Gold Plating	No	Yes	Yes	No	Yes	Yes	No
Centerline Spacing —	.197 [5.00]	.198 [5.03] .250 [6.35] .248 [6.30]	.200 [5.08] .240 [6.10] x .202 [5.13] .195 [4.95] x .360 [9.14]	.240 [6.10]	.250 [6.35]	.250 [6.35]	.390 [9.91]
Housings —							
Panel Mount	No	Yes	Yes	Yes	Yes	Yes	Yes
Free-Hanging	No	Yes	Yes	Yes	Yes	Yes	Yes
Secondary Locking Latches	Yes	No	No	Yes	No	Yes	Yes
Contact Position Control	No	No	No	No	No	Yes	No
In-Line Config.	Yes	Yes	Yes	Yes	Yes	Yes	Yes
Dual Row Config.	Yes	No	Yes	No	No	No	No
Matrix Config.	No	Yes	Yes	Yes	Yes	Yes	No
Accessories —							
Strain Relief	Yes	No	No	No	Yes	Universal MATE-N-LOK	No
Keying Plug	No	No	Yes	No	Yes	Yes	No
Seals	No	No	No	No	Yes	No	No
Headers —							
Vertical	Yes	No	Yes	No	Yes	Universal MATE-N-LOK	No
Blindmate	No	No	No	No	No	No	No
Right-Angle	No	No	Yes	No	Yes	Universal MATE-N-LOK	No
Positions —							
Minimum	2	1	1	2	1	2	3
Maximum	6	15	16	9	15	15	4

^{*} Wire-to-Wire Only. ** 5 A on 20 AWG*



Non Compliant	Dalle Compliant	Non Compliant	Dalle Compliant	Non Compliant	Dolle Compliant	Non Compliant	Dalle Compliant
Non-Compliant Part Number	RoHS Compliant Part Number						
350209-2	1586512-2	350827-2	350827-4	643234-2	3-643234-0	770876-1	1-770876-0
350210-2	1586514-2	350828-2	350828-4	643236-2	3-643236-0	770876-2	1-770876-1
350211-2	1586515-2	350829-2	350829-4	643410-2	643410-3	770901-3	1-770901-0
350211-3	1586515-3	350830-2	350830-4	643412-2	643412-3	770902-3	1-770902-0
350212-2	1586518-2	350832-2	350832-4	643414-2	643414-3	770902-6	1-770902-1
350213-2	1586520-2	350833-2	350833-4	643424-2	643424-3	770903-3	1-770903-0
350214-2	1586522-2	350834-2	350834-4	643426-2	643426-3	770903-6	1-770903-1
350220-2	1586524-2	350835-2	350835-4	770003-4	1-770003-0	770904-3	1-770904-0
1-350375-0	2-350375-0	350836-2	350836-4	770004-4	1-770004-0	770904-6	1-770904-1
1-350376-0	2-350376-0	350837-2	350837-4	770005-2	1-770005-0	770966-1	1-770966-0
1-350377-0	2-350377-0	2-350942-0	3-350942-0	770005-4	1-770005-1	770966-2	1-770966-1
1-350378-1	2-350378-1	2-350943-0	3-350943-0	770006-4	1-770006-0	770967-1	1-770967-0
1-350379-1	2-350379-1	2-350944-0	3-350944-0	770007-2	1-770007-0	770967-2	1-770967-1
1-350380-1	2-350380-1	2-350945-0	3-350945-0	770008-4	1-770008-0	770968-1	1-770968-0
350424-2	1586525-2	350988-3	350988-5	770010-4	1-770010-0	770968-2	1-770968-1
350425-2	1586526-2	350989-3	350989-5	770166-1	1-770166-0	770969-1	1-770969-0
350426-2	1586528-2	350990-3	350990-5	770166-2	1-770166-1	770969-2	1-770969-1
350428-2	350428-4	350991-3	350991-5	770170-1	1-770170-0	770970-1	1-770970-0
350429-2 350430-2	350429-4 350430-4	1-380935-0 1-380936-0	2-380935-0 2-380936-0	770170-2 770174-1	1-770170-1	770970-2 770971-1	1-770970-1 1-770971-0
	350430-4			770174-1	1-770174-0		1-770971-0
350431-2 350432-2		1-380937-0	2-380937-0		1-770174-1	770971-2	
350432-2	350432-4 350433-4	2-380991-0 2-380999-0	2-1586544-0 2-1586546-0	770178-1 770178-2	1-770178-0 1-770178-1	770972-1 770972-2	1-770972-0 1-770972-1
350433-2	350434-4	640466-2	640466-3	7701782-1	1-7701782-0	770972-2	1-770973-0
350539-2	1586530-2	640467-2	640467-3	770182-1	1-770182-0	770973-1	1-770973-1
350539-2	1586532-2	640497-2	2-640497-2	770182-2	1-770182-1	770973-2	1-770973-1
350543-2	1586534-2	640497-4	2-640497-4	770186-2	1-770186-1	770974-1	1-770974-0
350544-2	1586536-2	640498-2	2-640498-2	770190-1	1-770190-0	770985-3	1-770985-0
350582-2	350582-4	640498-4	2-640498-4	770190-1	1-770190-0	770986-3	1-770986-0
350583-2	350583-4	640499-2	2-640499-2	770193-2	1-770193-0	770987-3	1-770987-0
350584-2	350584-4	640499-4	2-640499-4	770194-2	1-770194-0	770988-3	1-770988-0
350585-2	350585-4	640500-2	2-640500-2	770246-4	1-770246-0	794040-1	1-794040-0
350586-2	350586-4	640500-4	2-640500-4	770247-4	1-770247-0	794040-2	1-794040-1
350587-2	350587-4	640501-2	2-640501-2	770248-2	1-770248-0	794058-3	1-794058-0
350588-2	350588-4	640501-4	2-640501-4	770249-4	1-770249-0	794059-3	1-794059-0
350641-2	1586539-2	640502-2	2-640502-2	770250-2	1-770250-0	794065-1	1-794065-0
350711-2	350711-4	640502-4	2-640502-4	770251-4	1-770251-0	794065-2	1-794065-1
350712-2	350712-4	640503-2	2-640503-2	770252-2	1-770252-0	794066-1	1-794066-0
350713-2	350713-4	640503-4	2-640503-4	770254-2	1-770254-0	794066-2	1-794066-1
350714-2	350714-4	640504-2	2-640504-2	770255-2	1-770255-0	794067-1	1-794067-0
350714-3	350714-5	640504-4	2-640504-4	770262-2	770262-3	794067-2	1-794067-1
350732-2	350732-4	640505-2	2-640505-2	770328-1	1586627-1	794068-1	1-794068-0
350737-2	350737-4	640505-4	2-640505-4	1-770328-1	1-1586627-1	794068-2	1-794068-1
350738-2	350738-4	640506-2	2-640506-2	770621-1	1-770621-0	794069-1	1-794069-0
350742-2	350742-4	640506-4	2-640506-4	770621-2	1-770621-1	794069-2	1-794069-1
350759-3	350759-5	640583-2	640583-3	770743-1	1-770743-0	794070-1	1-794070-0
350760-3	350760-5	640584-2	640584-3	770743-2	1-770743-1	794070-2	1-794070-1
350761-3	350761-5	640900-2	640900-3	770834-3	1-770834-0	794071-1	1-794071-0
350762-3	350762-5	640901-2	640901-3	770834-6	1-770834-1	794071-2	1-794071-1
350763-3	350763-5	641831-2	641831-3	770835-3	1-770835-0	794072-1	1-794072-0
350764-3	350764-5	641832-2	641832-3	770858-1	1-770858-0	794072-2	1-794072-1
350765-3	350765-5	641963-2	641963-3	770858-2	1-770858-1	794073-1	1-794073-0
350786-2	350786-3	641964-2	641964-3	770859-1	1-770859-0	794073-2	1-794073-1
350787-2	350787-3	641970-2	641970-3	770859-2	1-770859-1	794074-1	1-794074-0
350789-2	350789-3	641971-2	641971-3	770872-1	1-770872-0	794074-2	1-794074-1
350790-2	350790-3	641972-2	641972-3	770872-2	1-770872-1	794075-2	1-794075-1
350792-2	050700.0	641974-2	641974-3	770873-1	1-770873-0	794076-1	1-794076-0
	350792-3						
350793-2	350793-3	641976-2	641976-4	770873-2	1-770873-1	794076-2	1-794076-1
350793-2 350824-2	350793-3 350824-4	641976-2 643228-2	3-643228-0	770874-2	1-770874-1	794077-1	1-794077-0
350793-2	350793-3	641976-2					



Non-Compliant Part Number	RoHS Compliant Part Number						
794078-2	1-794078-1	794313-1	794313-3	794472-2	1-794472-2	794610-2	1-794610-1
794079-1	1-794079-0	794313-2	794313-4	794484-1	1-794484-1	794610-3	1-794610-2
794079-2	1-794079-1	794325-1	1-794325-0	794484-2	1-794484-2	794611-2	1-794611-1
794105-1	1-794105-0	794326-2	1-794326-1	794485-1	1-794485-1	794611-3	1-794611-2
794105-2	1-794105-1	794327-1	1-794327-0	794485-2	1-794485-2	794612-1	1-794612-0
794106-1	1-794106-0	794327-2	1-794327-1	794486-1	1-794486-1	794612-2	1-794612-1
794106-2	1-794106-1	794328-1	1-794328-0	794486-2	1-794486-2	794612-3	1-794612-2
794107-1	1-794107-0	794330-2	1-794330-1	794487-1	1-794487-1	794613-1	1-794613-0
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Non-Compliant Part Number	RoHS Compliant Part Number						
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Non-Compliant Part Number	RoHS Compliant Part Number						
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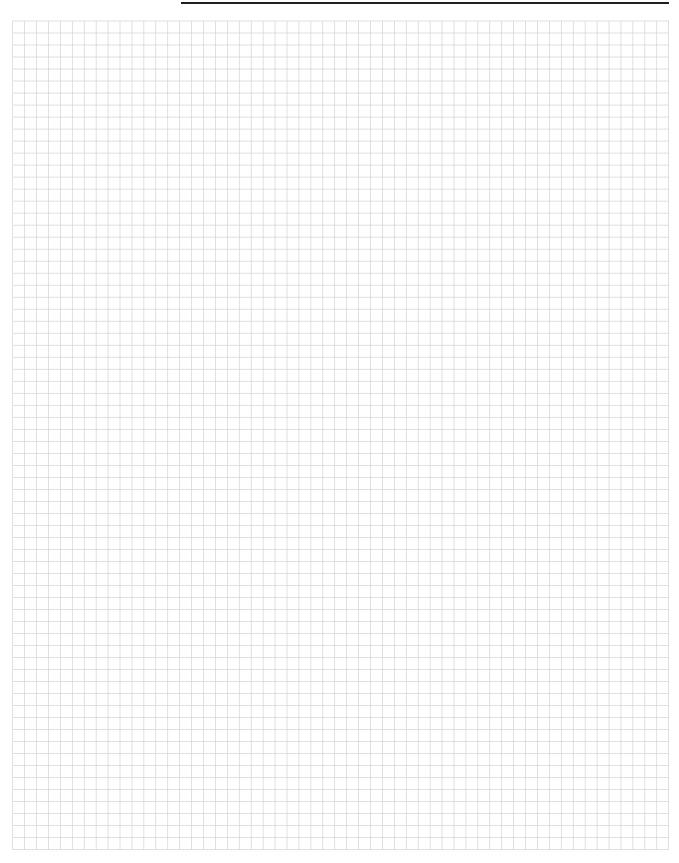
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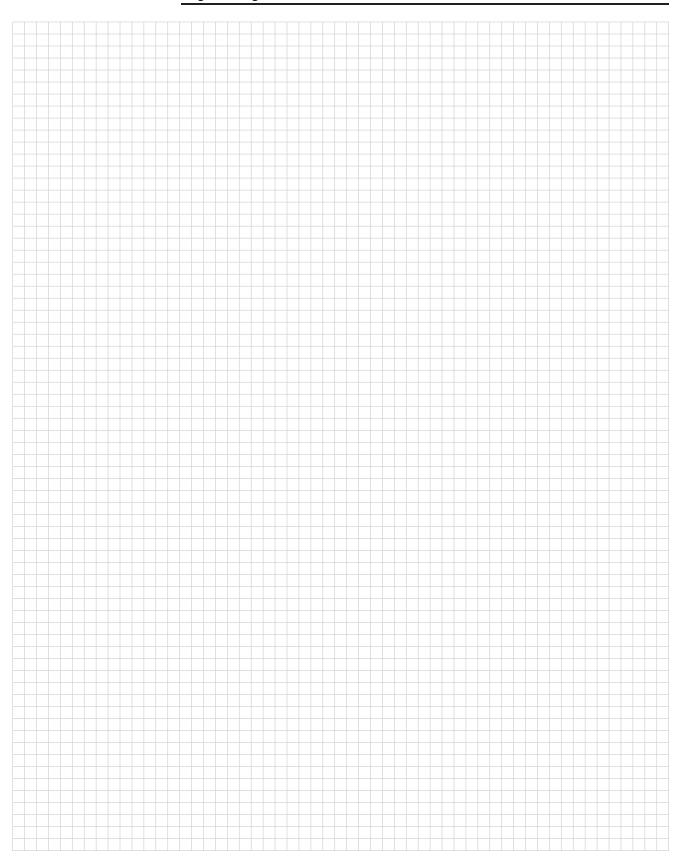








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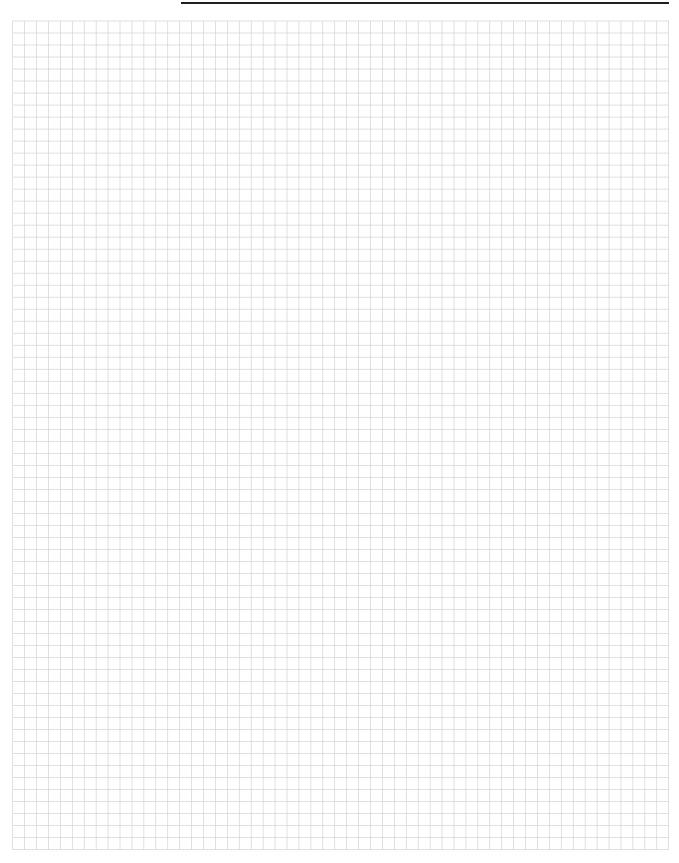




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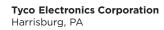
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