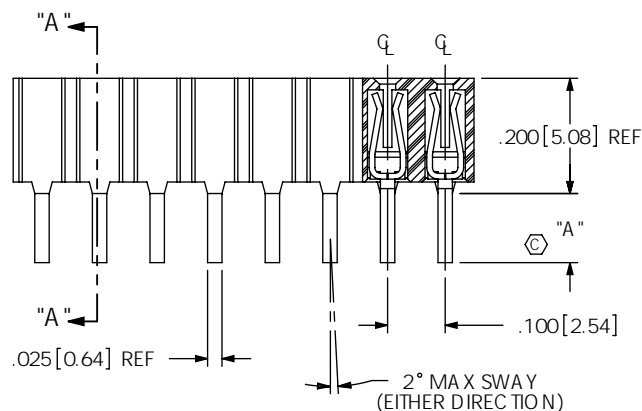
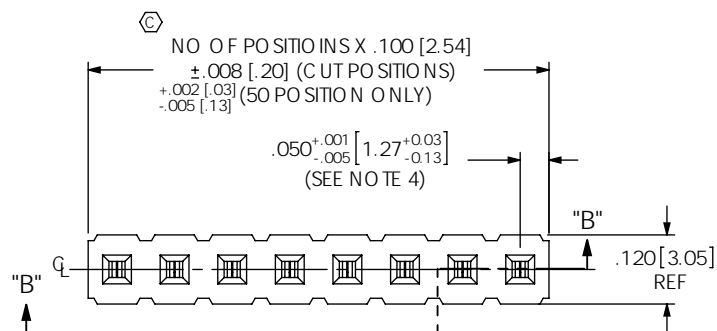


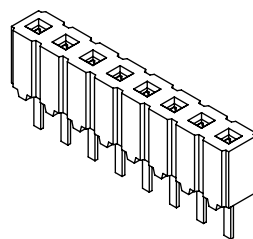
DO NOT
SCALE FROM
THIS PRINT

NOTES:

1. \textcircled{C} REPRESENTS A CRITICAL DIMENSION.
2. MIN CONTACT RETENTION 2 LB
3. MAX ALLOWABLE BOW: .006 [.015] IN/IN
4. "END WALLS" AFTER CUTTING SHOULD BE .015 \pm .005 [.38 .13]
5. MAX CUT FLASH: .015 [.38] WITH NO FLASH ALLOWED IN HOLES.
6. MAX TERMINAL BURR: .003 [.08]
7. WHEN FILLING THE ASSEMBLY, ALL CONTACTS MUST BE FACING THE SAME DIRECTION.
8. TO BE MEASURED AT THE BEND.



SECTION "B"-"B"



CES-1XX-XX-X-S-XX

No OF POSITIONS
-01 THRU -50CONTACT LEAD STYLE
-01: USE C-45-01-X
-02: USE C-45-02-X

OPTIONS

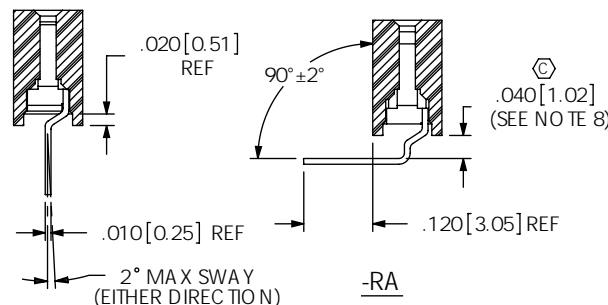
-RA: RIGHT ANGLE
(STYLE -02 ONLY)

ROW SPECIFICATION

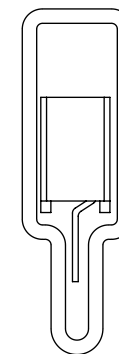
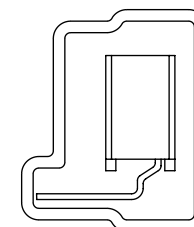
-S: SINGLE ROW
(USE CES-XX-S)

PLATING SPECIFICATION

- T: MATTE TIN, CONTACT AND TAIL
- G: 10 μ " GOLD IN CONTACT AREA,
3 μ " GOLD ON TAIL
- S: 30 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- F: 3 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL
- L: 10 μ " SELECTIVE GOLD IN CONTACT AREA,
MATTE TIN ON TAIL



SECTION "A"-"A"

NOTE: MIXED PIN
ORIENTATION
ACCEPTABLEPACKAGING VIEW
LEAD STYLE -01 & -02NOTE: PINS TO BE
FACING THE
SAME
DIRECTIONPACKAGING VIEW
LEAD STYLE -02-RA

PACKAGING TABLE (5 POS MIN)

LEAD STYLE	TUBE	PLUG
TP-09	-01 & -02	PT-1-24-01-53
TP-09	-02-RA	PT-1-24-03-78

TABLE 1

STYLE	"A"
-01	.128 [3.25]
-02	.223 [5.66]

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES

.XX: $\pm .01$ [.3] 2°.XXX: $\pm .005$ [.13].XXXX: $\pm .0020$ [.051]

PROPRIETARY NOTE

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PURPOSE OTHER THAN THAT WHICH IT WAS
OBTAINED WITHOUT THE EXPRESSED WRITTEN
CONSENT OF SAMTEC, INC.

MATERIAL: DO NOT SCALE DRAWING

SHEET SCALE: 3:1

INSULATOR: PBT, UL 94 V0
COLOR: BLACK
TERMINAL: PHOSPHOROUS

DESCRIPTION:

CLOSED ENTRY SOCKET STRIP

DWG. NO.

CES-1XX-XX-X-S-XX

BY: KOLB 12-6-89

SHEET 1 OF 1

F:\DWG\MISC\MKTG\CES-1XX-XX-X-S-XX-MKT.SLDDRW