

# 3D Printing General Flow

3D Modeling Software  
(Autocad, Solidworks)

Web Repository

Model File  
.stl or .obj

1. How the object looks

Slicing Software  
.stl or .obj → .gcode  
(Cura[win/mac/linux],  
Slicer[win],  
KISSlicer[win/mac/linux])

2. How it should be printed  
(temperatures and toolpaths)

Print Server or SD Card  
(Octoprint [Raspberry Pi])

3. How it should be loaded  
to the printer

Printer Hardware



Marlin Printer  
Firmware  
(.gcode interpreter)

RAMPS 1.4  
(Motor controller)