QUADRA-FIRE®

Service Parts

Wood Insert
Advanced Combustion Control

31I-ACC

Beginning Manufacturing Date: Aug. 2009
Ending Manufacturing Date: Active

Part number list on following page.

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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
1	Offset Adapter		OFFSET-ADAPT	
2	Flue Attach Ring		SRV7044-154	
3	Gasket, Flue Collar		SRV7044-194	
4	Chimney Ring Attach		SRV7044-181	
5	Mantel Heat Deflector		MANTEL-DFLCTR	Y
6	Tube Support Rack		SRV7044-187	
7	Brick Retainer		7033-149	

#8 Brick Assembly
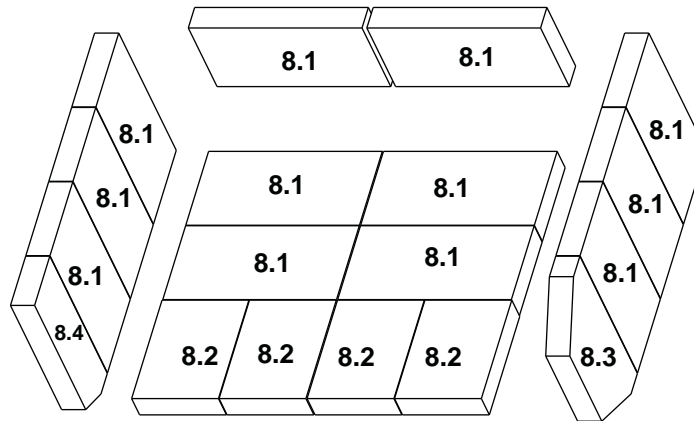
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
8	Firebrick Complete Set	Pkg of 18	SRV7033-006	
8.1	Brick 1 (9" x 4.5" x 1.25")	Qty. 12 Req.		
8.2	Brick 2 (6-4 1/2)	Qty. 4 Req.		
8.3	Brick 3, (9" x 4.25" x 1.25") Left Side with angle	Qty. 1 Req.		
8.4	Brick 4, (9" x 3' x 1.25") Right side with angle	Qty. 1 Req.		
	Brick, Uncut (9" x 4.5" x 1.25")	Pkg of 1	832-0550	
	Brick, Uncut, (9" x 4.5" x 1.25")	Pkg of 6	832-3040	
9	Ceramic Fiber Blanket, 1/2 " Thick		832-3390	Y
10	Baffle Board	Pkg of 2	SRV7033-209	Y
11	Tube Channel Assembly		SRV7044-019	Y
12	Side Panel Assembly Left	Black	SRV7044-025	
		Gold Trim	SRV7044-011	
		Nickel Trim	SRV7044-023	
	Logo, Quadra-Fire	Pkg of 10	7000-649/10	
	Side Panel Left		SRV7044-139	
	Trim Ring	Black Trim	SRV7044-166	
		Gold Trim	SRV7044-164	
		Nickel Trim	SRV7044-165	

Additional service part numbers appear on following page.

#13 Rectangular Door Assembly
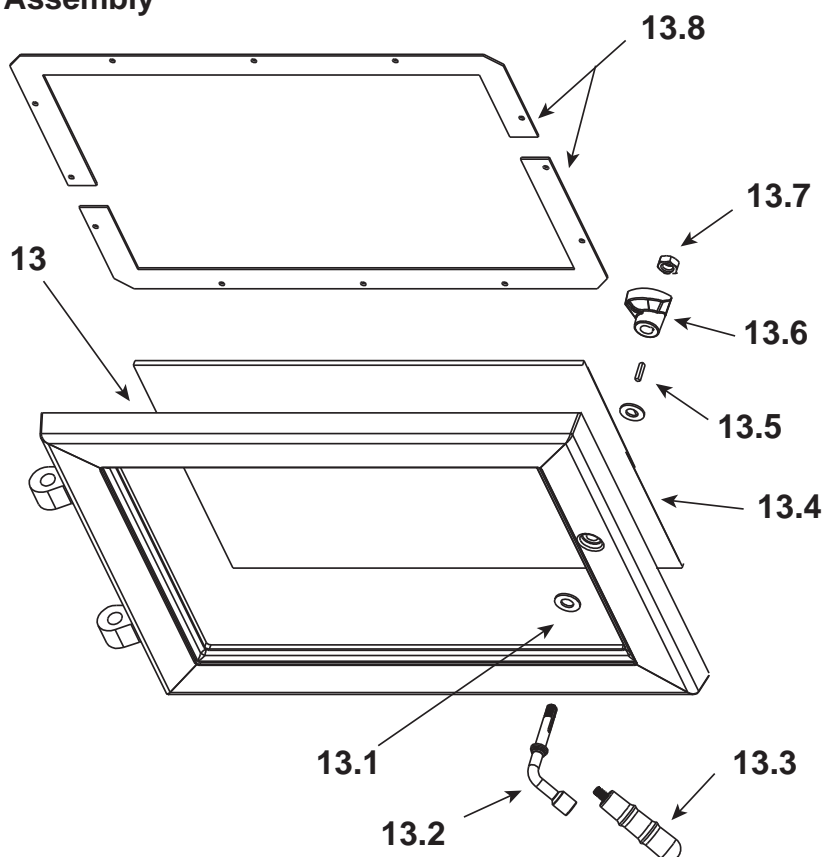
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
13	Door Assembly', Rectangular		DR-31RCT	
13.1	Washer, Sae, 3/8	Pkg of 3	832-0990	Y
13.2	Door Handle, (Rectangular Door)		SRV7044-188	Y
13.3	Fiber Handle		SRV433-1380	Y
13.4	Glass Assembly		SRV7044-027	Y
13.5	Key, Cam Latch		430-1151	
13.6	Cam Latch		430-1141	
13.7	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
13.8	Glass Frame Set		SRV7044-191	
	Component Pack (Includes Gold Spring Handles (1) 1/2" & (2) 1/4", (2) Gold Hinge Pins, Quadra-Fire Logo		436-5350	
	Gasket, Glass Tape, 3/4"	5 Ft Length	832-0460	Y
	Logo, Quadra-Fire	Pkg of 10	7000-649/10	
	Rope, Door, 3/4" X 84"	7 Ft Length	832-1680	Y

Additional service part numbers appear on following page.

#14 Standard Door Assembly
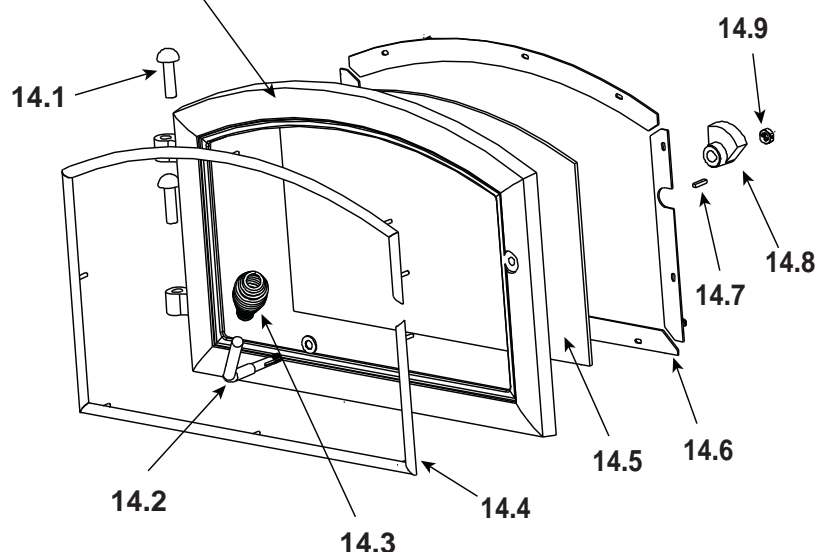
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ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
14	Door Assembly, Standard	Black	832-1092	
		Gold Trim	832-1912	
		Nickel Trim	DR-31/43NL	
14.1	Hinge Pins, 1/2"	Gold (Pkg of 2)	832-0250	
		Nickel (Qty 2 req)	430-5320	
14.2	Door Handle Only		430-1131	
14.3	Spring Handle, 1/2"	Gold	832-0620	Y
		Nickel	250-8330	Y
14.4	Trim, Ring, Door	**No longer available**	430-2682	
		No longer available	430-5340	
14.5	Door Glass Assembly - 15.5 W x 11.38 H		7000-012	Y
14.6	Glass Frame Set		832-0350	
14.7	Key, Cam Latch		430-1151	
14.8	Cam Latch		430-1141	
14.9	Nut, Locking Door Handle	Pkg of 24	226-0100/24	Y
	Door Handle Assembly		832-0540	Y
	Gasket, Glass Tape, 3/4"	5 Ft Length	832-0460	Y
	Rope, Door, 3/4" X 84"	7 Ft Length	832-1680	Y
	Screw, Flat Head Philips 8-32 X 1/2	Pkg of 10	832-0860	Y
	Upgrade, Door, Nickel		UK-DRNL	
	Washer, Sae, 3/8	Pkg of 3	832-0990	Y

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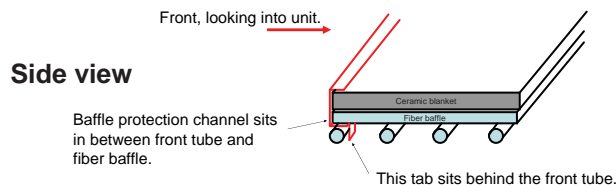**Ending Manufacturing Date: Active**

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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
15	Blower Replacement		SRV7044-210	Y
16	Blower Mounts (Shield & Plate)		SRV7044-122	
17	Side Panel Assembly Right	Black Trim	SRV7044-024	
		Gold Trim	SRV7044-010	
		Nickel Trim	SRV7044-022	
	Side Panel Cover Plate		SRV7044-138	
	Side Panel Right		SRV7044-137	
	Screen		SRV7044-151	
18	Blower Control Plate Assembly		SRV7044-015	
	Blower Control Label		SRV7014-183	
	Knob, Speed Control		200-2041	Y
	Magnet Round		SRV7000-140	Y
	Rocker Switch (Round)		SRV7000-515	Y
	Snap Disc, # 1, Convection Blower		SRV230-0470	Y
	Speed Control Only (Rheostat)		842-0370	Y
	Wire Harness		SRV7044-182	Y

#19 Baffle Protection Channel

Side view

Front, looking into unit.

Ceramic blanket
Fiber baffle

Baffle protection channel sits in between front tube and fiber baffle.

This tab sits behind the front tube.

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
19	Baffle Protection Channel		SRV7033-298	
20	Rear Channel Assembly		7033-002	Y

#21 Burn Rate Control & Associated Parts

21.1 21.6 21.5 21.2 21.4 21.3
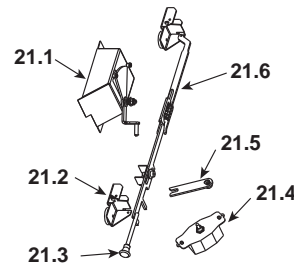
ITEM	DESCRIPTION	COMMENTS	PART NUMBER	Stocked at Depot
21.1	Burn Rate Control Assembly		SRV7044-037	Y
21.2	Timer Door Assembly		SRV7044-020	Y
	Door Gasket, ACC Timer		7033-282	Y
21.3	Knob	Pkg of 2	32284/2	Y
21.4	Timer (Only) Replacement Assembly		SRV480-1940	Y
21.5	Timer Control Arm Assembly		SRV7044-002	Y
21.6	Rear Air Control Arm Assembly		SRV7044-003	Y

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Stocked at Depot

ITEM	DESCRIPTION	COMMENTS	PART NUMBER	
22	Tube Chamber Cover Plate		SRV7044-183	
23	Tube Inlet Box		SRV7044-160	
24	Outer Can Bottom		SRV7044-109	
25	Front Panel		SRV7044-120	
26	Outside Air Cover Plate		SRV7044-217	
27	Outer Can Back		SRV7044-118	
28	Outer Can Top		SRV7044-110	
	Component Pack (Includes Touch-Up Paint, Warranty Card, Owners Manual & "If Fireplace Altered" Label)		SRV7044-018	
	Gasket, Manifold	Pkg of 4	7038-168/4	Y
	Paint Touch-Up		812-0910	

ACCESSORIES				
	Adjustable Hearth Support - 12 in x 50 in, 2-10" H		ADJSPT-12	
	Side Panel (W/Blower)	Black	SDPNL-31I-BK	
		Gold Trim	SDPNL-31I-GD	
		Nickel Trim	SDPNL-31I-NL	
	Surround, Large	51" x 34"	SP-31IACC-LRG	
	Surround, Standard	43" x 31"	SP-31IACC-STD	
	Component Pack		SRV7044-036	
	Surround Trim Assembly 43 X 31	Black	TRIMKIT-4331-BK	
		Gold	TRIMKIT-4331-GD	
		Nickel	TRIMKIT-4331-NL	
	Surround Trim Assembly 51 X 34	Black	TRIMKIT-5134-BK	
		Gold	TRIMKIT-5134-GD	
		Nickel	TRIMKIT-5134-NL	

FASTENERS				
	Avk Rivnut Repair Kit - 1/4-20 & 3/8-16 Rivnut Tools		RIVNUT-REPAIR	Y
	Bolt, Shoulder, 5/16X 1/4-20	Pkg of 20	223-0170/20	Y
	Nut, Ser Flange Small 1/4-20	Pkg of 24	226-0130/24	Y
	Screw, Pan Head Philips 8-32 X 3/4	Pkg of 24	229-1100/24	Y
	Screw, Pan Head Philips 8-32 X 3/8	Pkg of 40	225-0500/40	Y
	Screw, Sheet Metal #8 X 1/2 S-Grip	Pkg of 40	12460/40	Y