

# Tuning Frictional Properties of Kirigami Altered Graphene Sheets using Molecular Dynamics and Machine Learning

*Designing a Negative Friction Coefficient*

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Thesis submitted for the degree of  
Master in Computational Science: Materials Science  
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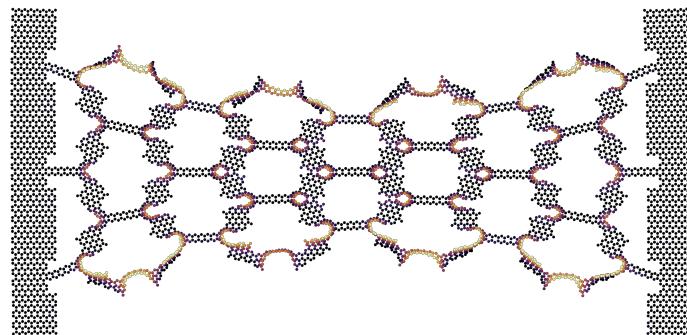
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# Abstract

Abstract.



# Acknowledgments

Acknowledgments.



# List of Symbols

$F_N$  Normal force (normal load)



# Acronyms

**CNN** convolutional neural network. 15, 16

**FC** fully connected. 16

**MD** molecular dynamics. 2, 3

**ML** machine learning. 2, 3, 17, 24, 25, 26, 27

**MSE** mean squared error. 17



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# Chapter 1

## Introduction

**Structure of Motivation section:**

1. Introduce and motivate friction broadly.
2. Motives for friction control using a grasping robot as example.
3. Analog to gecko feet where adhesive properties are turned on and off.
4. Interest in origin of friction through nanoscale studies which further motivates the use of MD.
5. Intro to metamaterials and the use of kirigami designs,
6. How to optimize kirigami designs with reference to Hanakata and motivating the use of ML.
7. Out-of-plane buckling motivates the use of kirigami for frictional properties.

Does some of the latter paragraphs belong to the approach section?

### 1.1 Motivation

Friction is a fundamental force that takes part in most of all interactions with physical matter. Even though the everyday person might not be familiar with the term *friction* we recognize it as the inherent resistance to sliding motion. Some surfaces appear slippery and some rough, and we know intuitively that sliding down a snow covered hill is much more exciting than its grassy counterpart. Without friction, it would not be possible to walk across a flat surface, lean against the wall without falling over or secure an object by the use of nails or screws [p. 5] [1]. It is probably safe to say that the concept of friction is integrated in our everyday life to such an extent that most people take it for granted. However, the efforts to control friction dates back to the early civilization (3500 B.C.) with the use of the wheel and lubricants to reduce friction in translational motion [2]. Today, friction is considered a part of the wider field *tribology* derived from the Greek word *Tribos* meaning “rubbing” and includes the science of friction, wear and lubrication [2]. The most compelling motivation to study tribology is ultimately to gain full control of friction and wear for various technical applications. Especially, reducing friction is of great interest as this has tremendous advantages for energy efficiency. It has been reported that tribological problems have a significant potential for economic and environmental improvements [3]:

“On global scale, these savings would amount to 1.4% of the GDP annually and 8.7% of the total energy consumption in the long term.” [4].

On the other hand, the reduction of friction is not the only sensible application for tribological studies. Controlling frictional properties, besides minimization, might be of interest in the development of a grasping robot where a finetuned object handling is required. While achieving a certain “constant” friction response is readily obtained through appropriate material choices during manufacturing, we are yet to unlock the capabilities to alter friction dynamically on the go. One example from nature inspiring us to think along these lines are the gecko feet. More precisely, the Tokay gecko has received a lot of attention in scientific studies aiming to unravel the underlying

mechanism of its “toggable” adhesion properties. Although geckos are able to produce large adhesive forces, they retain the ability to remove their feet from an attachment surface at will [5]. This makes the gecko able to achieve a high adhesion on the feet when climbing a vertical surface while lifting it for the next step remains relatively effortless. For a grasping robot we might consider an analog frictional concept of a surface material that can change from slippery to rough on demand depending on specific tasks.

In the recent years an increasing amount of interest has gone into the studies of the microscopic origin of friction, due to the increased possibilities in surface preparation and the development of nanoscale experimental methods. Nano-friction is also of great concern for the field of nano-machining where the frictional properties between the tool and the workpiece dictates machining characteristics [3]. With concurrent progress in computational power and development of Molecular Dynamics (MD), numerical investigations serve as an extremely useful tool for getting insight into the nanoscale mechanics associated with friction. This simulation based approach can be considered as a “numerical experiment” enabling us to create and probe a variety of high complexity systems which are still out of reach for modern experimental methods.

In materials science such MD-based numerical studies have been used to explore the concept of so-called *metamaterials* where material compositions are designed meticulously to enhance certain physical properties [6][7][8][9][10][11]. This is often achieved either by intertwining different material types or removing certain regions completely. In recent papers by Hanakata et al. [6](2018) [7](2020) numerical studies have showcased that mechanical properties of a graphene sheet, in this case yield stress and yield strain, can be altered through the introduction of so-called *kirigami* inspired cuts into the sheet. Kirigami is a variation of origami where the paper is cut additionally to being folded. While these methods originate as an art form, aiming to produce various artistic objects, they have proven to be applicable in a wide range of fields such as optics, physics, biology, chemistry and engineering [12]. Various forms of stimuli enable direct 2D to 3D transformations through folding, bending, and twisting of microstructures. While original human designs have contributed to specific scientific applications in the past, the future of this field is highly driven by the question of how to generate new designs optimized for certain physical properties. However, the complexity of such systems and the associated design space makes for seemingly intractable problems ruling out analytic solutions.

Earlier architecture design approaches such as bioinspiration, looking at gecko feet for instance, and Edisonian, based on trial and error, generally rely on prior knowledge and an experienced designer [9]. While the Edisonian approach is certainly more feasible through numerical studies than real world experiments, the number of combinations in the design space rather quickly becomes too large for a systematic search, even when considering the simulation time on modern day hardware. However, this computational time constraint can be relaxed by the use of machine learning (ML) which have proven successful in the establishment of a mapping from the design space to physical properties of interest. This gives rise to two new styles of design approaches: One, by utilizing the prediction from a trained network we can skip the MD simulations all together resulting in an *accelerated search* of designs. This can be further improved by guiding the search accordingly to the most promising candidates, as for instance done with the *genetic algorithm* which suggest new designs based on mutation and crossing of the best candidates so far. Another, even more sophisticated approach, is through generative methods such as *Generative Adversarial Networks* (GAN). By working with a so-called *encoder-decoder* network structure, one can build a model that reverses the prediction process. That is, the model predicts a design from a set of physical target properties. In the papers by Hanakata et al. both the *accelerated search* and the *inverse design* approach was proven successful to create novel metamaterial kirigami designs with the graphene sheet.

Hanakata et al. attributes the variety in yield properties to the non-linear effects arising from the out-of-plane buckling of the sheet. Since it is generally accepted that the surface roughness is of great importance for frictional properties it can be hypothesized that the kirigami cut and stretch procedure can also be exploited for the design of frictional metamaterials. For certain designs we might hope to find a relationship between stretching of the sheet and frictional properties. If significant, this could give rise to a variability of the friction response beyond manufacturing material choice. For instance, the grasping robot might apply such a material as artificial skin for which stretching or relaxing of the surface could result in a changeable friction strength; Slippery and smooth when in contact with people and rough and firmly gripping when moving heavy objects. In addition, a possible coupling between stretch and the normal load through a nanomachine design would allow for an altered friction coefficient. This invites the idea of non-linear friction coefficients which might in theory also take on negative values given the right response from stretching. The latter would constitute an extremely rare property. This has (**only?**) been reported indirectly for bulk graphite by Deng et al. [13] where the friction kept increasing during the unloading phase. **Check for other cases and what I can really say here.**

To the best of our knowledge, kirigami has not yet been implemented to alter the frictional properties of a nanoscale system. In a recent paper by Liefferink et al. [14](2021) it is reported that macroscale kirigami can be used to dynamically control the macroscale roughness of a surface through stretching which was used to change the frictional coefficient by more than one order of magnitude. This supports the idea that kirigami designs can in fact be used to alter friction, but we believe that taking this concept to the nanoscale regime would involve a different set of underlying mechanisms and thus contribute to new insight in this field.

## 1.2 Goals

In this thesis we investigate the possibility to alter and control the frictional properties of a graphene sheet through application of kirigami inspired cuts and stretching of the sheet. With the use of MD simulations we evaluate the friction properties under different physical conditions in order to get insight into the prospects of this field. By evaluating variations of two kirigami inspired patterns and a series of random walk generated patterns we create a dataset containing information of the frictional properties associated with each design under different load and stretch conditions. We apply ML to the dataset and use an accelerated search approach to optimize for different properties of interest. The subtask of the thesis are presented more comprehensively in the following.

1. Define a sheet indexing that allows for a unique mapping of patterns between a hexagonal graphene lattice representation to a matrix representation suited for numerical analysis.
2. Design a MD simulation procedure to evaluate the frictional properties of a given graphene sheet under specified physical conditions such as load, stretch, temperature etc.
3. Find and implement suitable kirigami patterns which exhibit out-of-plane buckling under tensile load. This includes the creation of a framework for creating variations within each pattern class. Additionally create a procedure for generating different styles of random walk patterns.
4. Perform a pilot study of a representative subset of patterns in order to determine appropriate simulation parameters to use for the further study along with an analysis of the frictional properties shown in the subset.
5. Create a dataset consisting of the chosen kirigami variations and random walk patterns and analyse data trends.
6. Train a neural network to map from the design space to physical properties such as mean friction, maximum friction, contact area etc. and evaluate the performance.
7. Perform an accelerated search optimizing for interesting frictional properties using the ML model. This should be done both through the pattern generation procedures and by following a genetic algorithm approach.
8. Use the most promising candidates from the accelerated search to investigate the prospects of creating a nanomachine setup which exhibits a negative friction coefficient.
9. Study certain designs of interest with the scope of revealing underlying mechanism. This includes simple correlation analysis but also a visualization of feature and gradient maps of the ML network.

Is the list of subtask too specific? Some of the details here might be better suited for the thesis structure section.

## 1.3 Contributions

What did I actually achieve

## 1.4 Thesis structure

How is the thesis structured.



# Part I

# Background Theory



## **Part II**

# **Simulations**



# Chapter 2

## Main study

### 2.1 Generating data

The dataset consist of friction simulations of various cut configurations and combinations of normal load and stretch. For each configuration we sample 15 pseudo uniform (refer to relevant section here) strecth values between zero and the rupture stretch found in the rupture test. The normal force is uniformly sampled in the range  $[0.1, 10]$  nN. In total this gives  $3 \times 15$  data points for each configuration. For the remaining parameters we use the values presented in the pilot study (see ??). We generate 68 configurations of the Tetrahedron pattern type, 45 of the Honeycomb type and 100 of the Random walk type. A summary of the dataset is given in Table 2.1 while all configurations are shown explicitly in ???. Notice that not all submitted data points “makes it” to the final dataset. This is due a small variation in rupture stretch points which were not anticipated during the creation of the numerical framework for submitting multiple simulation. After performing the rupture test the simulation is restarted with a new substrate size corresponding to the measured rupture stretch limit and also with new random velocity and thermostat initializations values. The sheet is then stretched and checkpoints of the simulation state (LAMMPS restart files) are saved for each of the targeted stretch samples. However, if the rupture points arrives slightly early than syggested by the rupture test, some sampled stretch values might not get a corresponding checkpoint file. Thus, these data points are not included in the data set even though they ideally should have been noted as a rupture event. This could quite easily have been mittigated by a rewrite of that part of the code, but it was first discovered after the dataset had been created. However, the dataset still includes 11.57 % rupture events and it most likely that the most cases with a lost rupturer event have a rupture event stored for the preeceding stretch value instead which captures the information of the sheet stretch limit on its own.

**Table 2.1:** Summary of the number of generated data points in the dataset. Due to slight deviations in the rupture stretch and the specific numerical procedure not all submitted simulations “makes it” to the final dataset. Notice that the Tetrahedon (7, 5, 2) and Honeycomb (2, 2, 1, 5) from the pilot study is rerun as a part of the Tetrahedon and the Honeycomb datasets seperately. In the latter datasets the reference point for the pattern is randomized and thus theese configurations is not fully identical. This is the idea behind the difference of 2 in the total sum.

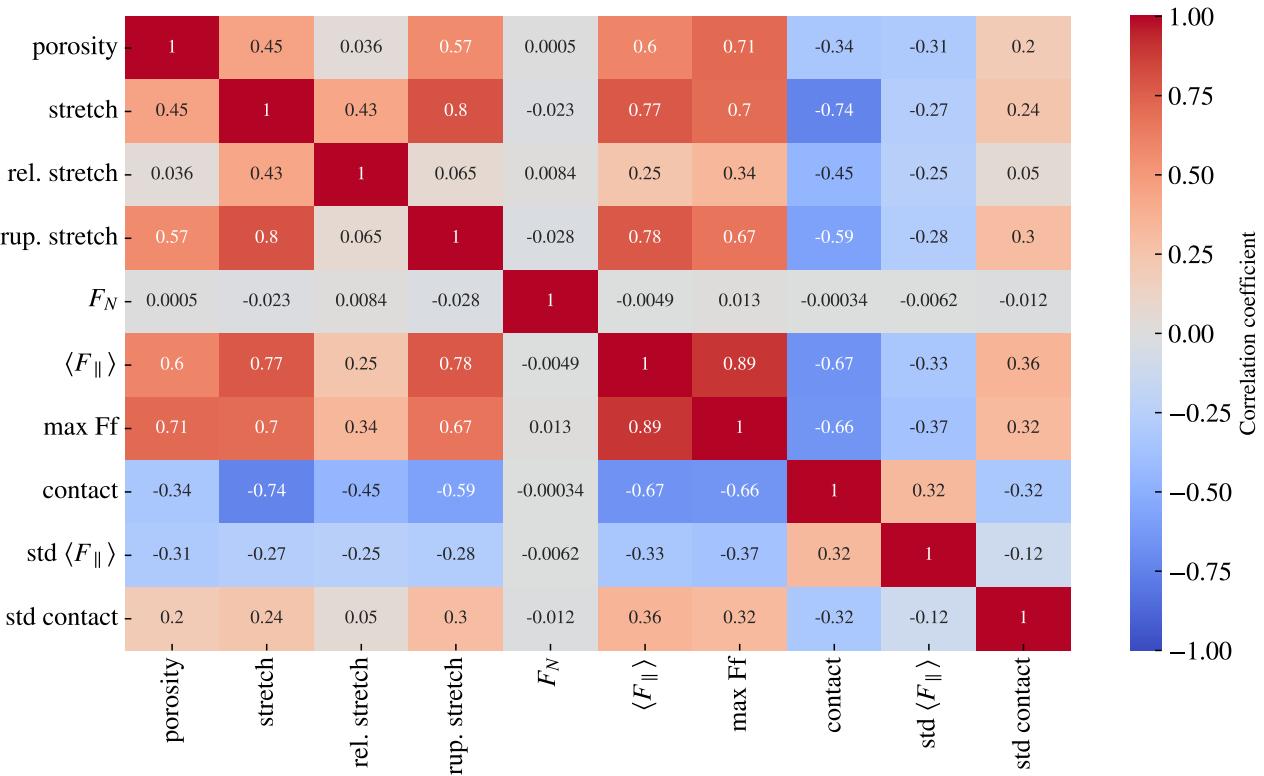
Type	Configurations	Submitted data points	Final data points	Ruptures
Pilot study	3	270	261	25 (9.58 %)
Tetrahedon	68	3060	3015	391 (12.97 %)
Honeycomb	45	2025	1983	80 (4.03 %)
Random walk	100	4500	4401	622 (14.13 %)
Total	214 (216)	9855	9660	1118 (11.57 %)

## 2.2 Data analysis

In order to gain insight into the correlations between variables associated to the simulations we calculate the correlations coefficients between all variable combinations. More specific, we are going to calculate the Pearson product-moment correlation coefficient (PPMCC) for which is defined, between data set  $X$  and  $Y$ , as

$$\text{corr}(X, Y) = \frac{\text{Cov}(X, Y)}{\sigma_X \sigma_Y} = \frac{\langle (X - \mu_X)(Y - \mu_Y) \rangle}{\sigma_X \sigma_Y} \in [-1, 1]$$

where  $\text{Cov}(X, Y)$  is the covariance,  $\mu$  the mean value and  $\sigma$  the standard deviation. The correlation coefficients ranges from perfect negative correlation ( $-1$ ) through no correlation ( $0$ ) to a perfect positive correlation ( $1$ ). The correlation coefficients is shown in Fig. 2.1



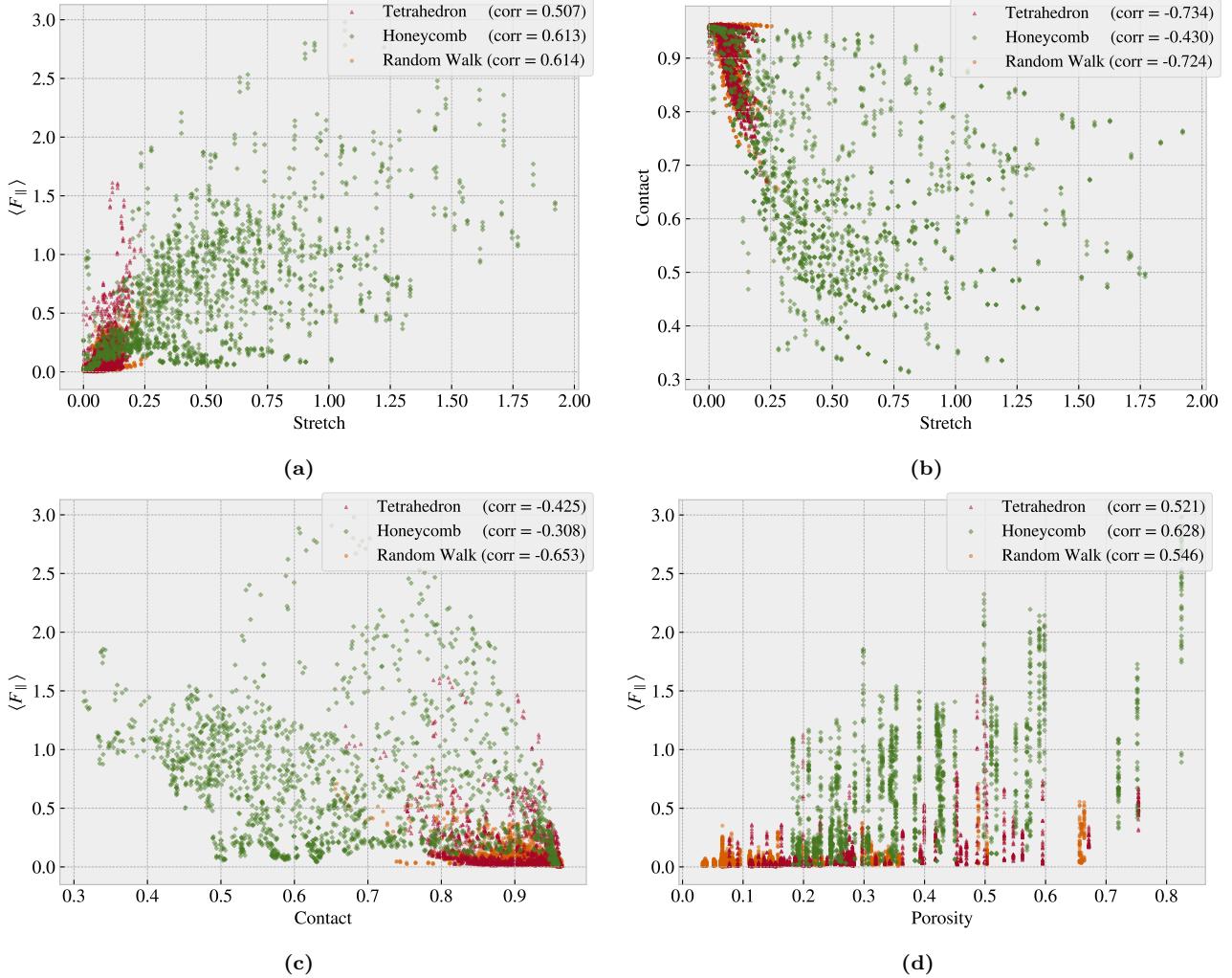
**Figure 2.1:** Pearson product-moment correlation coefficients for the full datset (see Table 2.1).

From Fig. 2.1 we especially notice that the mean friction force  $\langle F_{||} \rangle$  has a significant positively correlation with stretch (0.77) and porosity (0.60) (void fraction). However, the relative stretch, which is scaled by the rupture stretch, has a weaker correlation of only 0.25 which indicates that it is the absolute stretch value that has the most significant impact on the friction force increase during stretching. This is further supported by the fact that the mean friction and the rupture stretch is also strongly positively correlated (0.78). From figure Fig. 2.1 we also observe that the contact bond count is negatively correlated with the mean friction ( $-0.67$ ) and the stretch value ( $-0.74$ ) which is consistent with the trend observed in the pilot study ?? and ?? of the contact decreasing with increasing stretch and mean friction. However, we must take note that the correlation coefficients is a measure of the strength and slope of a forced linear fit on the data. We clearly observed a non-linear relationship between stretch and mean friction for the tetrahedron and honeycomb pattern used in the pilot study ?? where the relationship was partwise characterized by a positive correlation for some stretch ranges and partwise negative correlation for other stretch ranges. Hence, interesting strong regime-specific correlations might not be accurately highlighted by the correlation coefficients shown in Fig. 2.1.

In Fig. 2.2 we have visualized the data (excluding the pilot study) for chosen pairs of variables on the axes. In addition to a visual confirmation of how the given correlations look in a 2D plot we also get a feeling for the

coverage in various areas of the parameter space that we are eventually going to feed the neural network. The honeycomb pattern is spanning a significant larger range of stretch, contact and mean friction makes the data rather biased towards the Honeycomb pattern in those areas.

Uncommented to decrease loading time



**Figure 2.2:** Scatter plot of the data sets Tetrahedron, Honeycomb and Random Walk (excluding the pilot study) for various variable combinations in order to visualize some chosen correlations of interest and distributions in the data

## 2.3 Properties of interest

From the Pilot study we discovered that it might be possible to achieve a negative friction coefficient for certain kirigami cut configurations under the assumption of a system with coupled normal force  $F_N$  and stretch  $S$ . This stands as the main property of interest to explore further in the dataset. However, it is not obvious how one should quantify this in a rigorous manner. The friction coefficient is by our definition (see theory sec XXX) given as the slope of the friction vs. normal force curve. For two data points  $(F_{N,1}, F_{f,1}), (F_{N,2}, F_{f,2})$ ,  $F_{N,1} < F_{N,2}$  we would evaluate the associated friction coefficient  $\mu_{1,2}$  as

$$\mu_{1,2} = \frac{F_{f,2} - F_{f,1}}{F_{N,2} - F_{N,1}} = \frac{\Delta F_f}{\Delta F_N}$$

In the pilot study it became clear that the effects on friction under the change of  $F_N$  is negligible in comparison to the effects under change of  $S$ . Thus, by working under the assumption  $F(F_N, S) \sim F(S)$  and a coupling

$F_N \propto R \cdot S$  with coupling ratio  $R$  we get

$$\mu_{1,2}(S_1, S_2) = \frac{\Delta F_f(S_1, S_2)}{R(S_2 - S_1)} \propto \frac{\Delta F_f(S_1, S_2)}{\Delta S}, \quad (2.1)$$

With the above reasoning we have in practice exchanged  $F_N$  with  $S$  in the expression for the friction coefficient. This means that we are interested in a negative slope on the friction vs. stretch curve which corresponds to a negative friction coefficient in our proposed coupled system. The next question remaining is then how to evaluate the strength of this property. By definition, the minimum slope value would give the lowest friction coefficient. However, for two data points with a small  $\Delta S$ , corresponding to small denominator in Eq. (2.1), would potentially result in big  $|\mu|$  without any significant decrease in friction. Hence, we choose to consider the drop in friction with increasing stretch. For a discrete dataset we can locate all local maxima and evaluate the difference to all succeeding local minima. The biggest drop will serve as our indicator for a significant negative friction coefficient. In this evaluation we do not guarantee a monotonic decrease of friction in the range of the biggest drop, but when searching among multiple configurations this is considered a descent strategy to highlight configurations of interest worthy of further investigation.

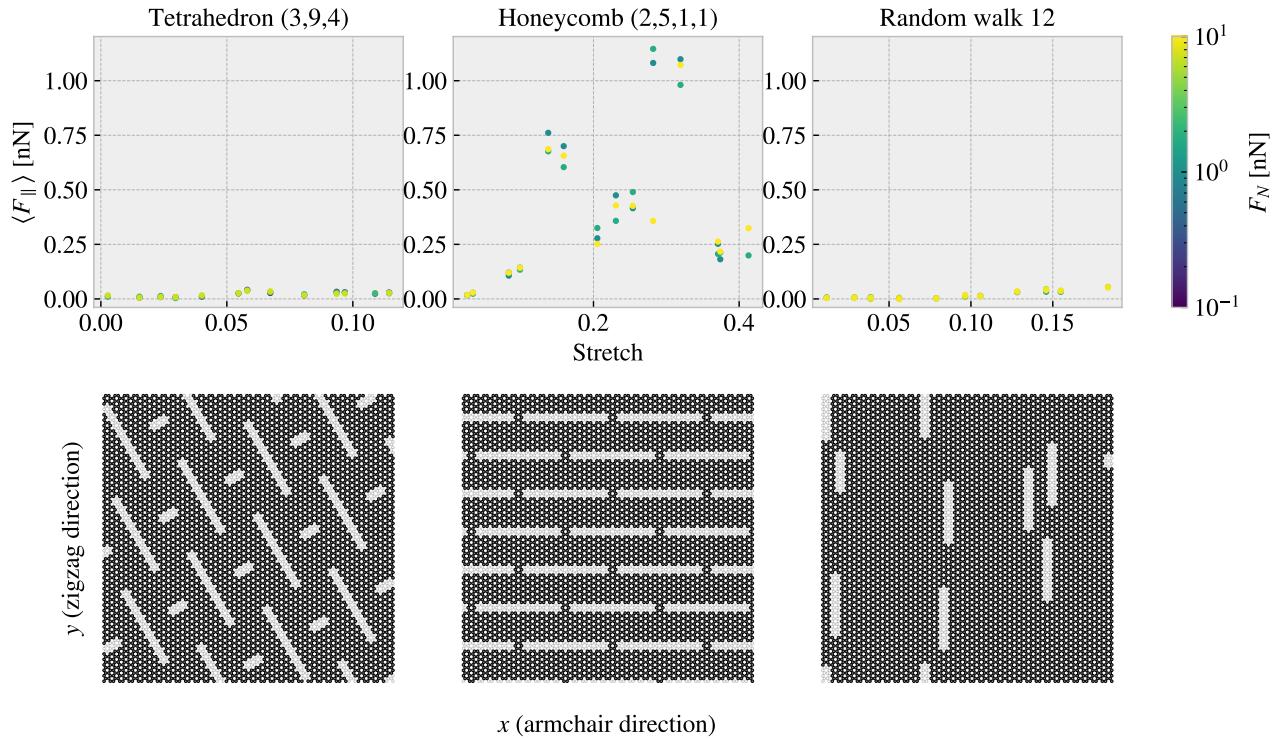
In addition to the biggest drop in friction we also look at minimum and maximum friction along with the difference between these extrema. In Table 2.2 we summarized the extrema of these properties. The corresponding friction vs. stretch profiles and configurations are visualized for each property category in Fig. 2.3 to 2.6. The stretch profiles for all the configurations are shown in appendix ??.

**Table 2.2:** Evaluation of the properties of interest for our dataset.

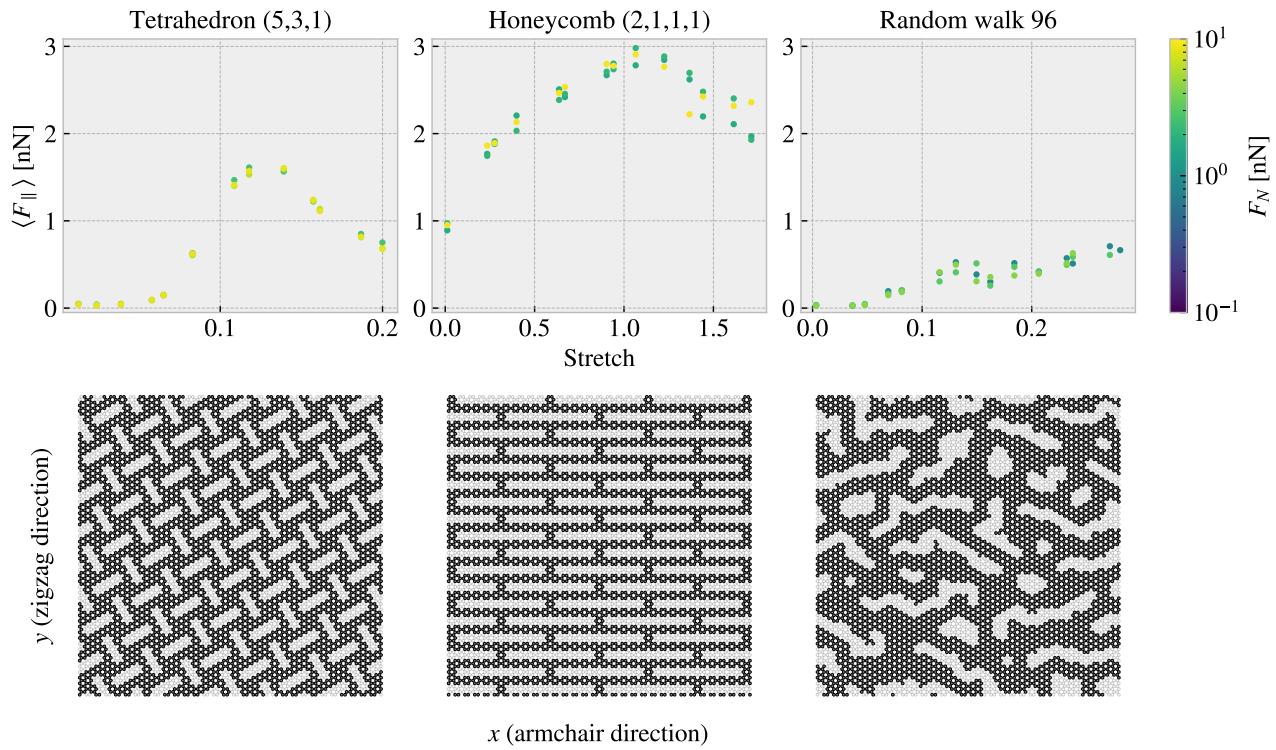
Tetrahedron	Configuration	Stretch	Value [nN]
Min $F_{\text{fric}}$	(3, 9, 4)	0.0296	0.0067
Max $F_{\text{fric}}$	(5, 3, 1)	0.1391	1.5875
Max $\Delta F_{\text{fric}}$	(5, 3, 1)	[0.0239, 0.1391]	1.5529
Max drop	(5, 3, 1)	[0.1391, 0.1999]	0.8841

Honeycomb	Configuration	Stretch	Value [nN]
Min $F_{\text{fric}}$	(2, 5, 1, 1)	0.0267	0.0177
Max $F_{\text{fric}}$	(2, 1, 1, 1)	1.0654	2.8903
Max $\Delta F_{\text{fric}}$	(2, 1, 5, 3)	[0.0856, 1.4760]	2.0234
Max drop	(2, 3, 3, 3)	[0.5410, 1.0100]	1.2785

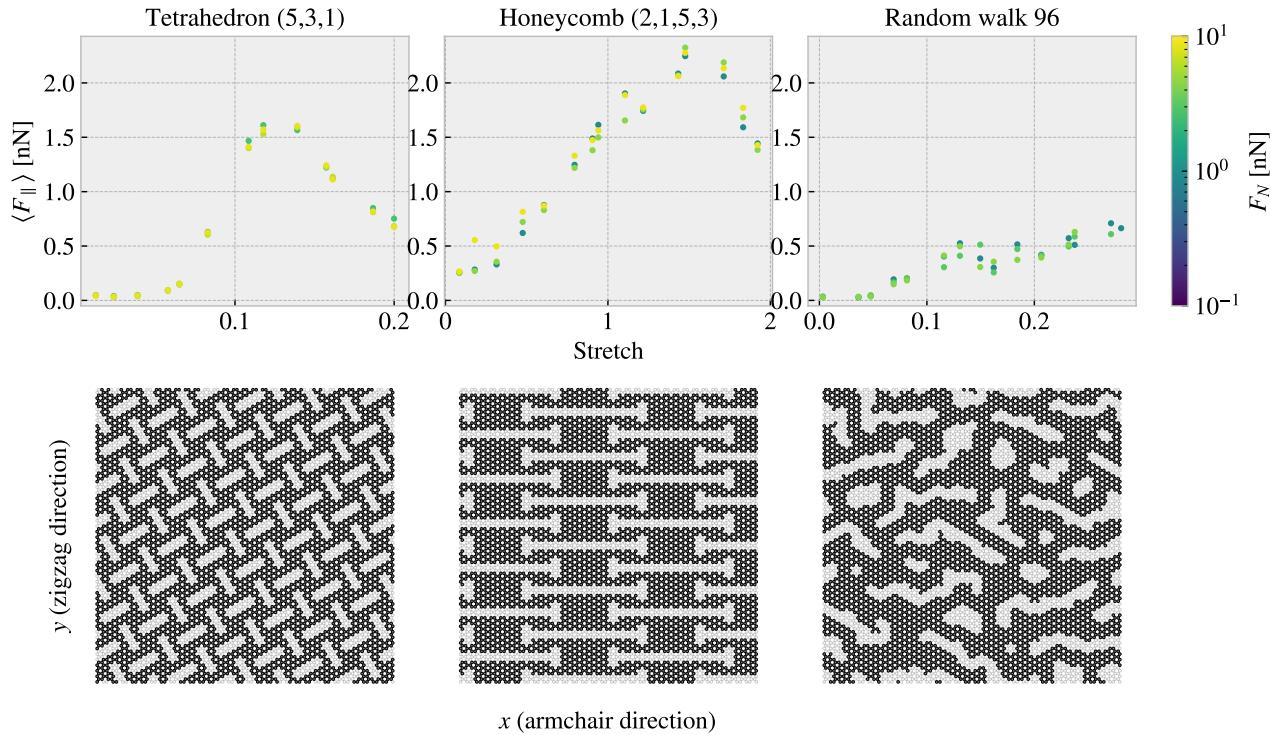
Random walk	Configuration	Stretch	Value [nN]
Min $F_{\text{fric}}$	12	0.0562	0.0024
Max $F_{\text{fric}}$	96	0.2375	0.5758
Max $\Delta F_{\text{fric}}$	96	[0.0364, 0.2375]	0.5448
Max drop	01	[0.0592, 0.1127]	0.1818



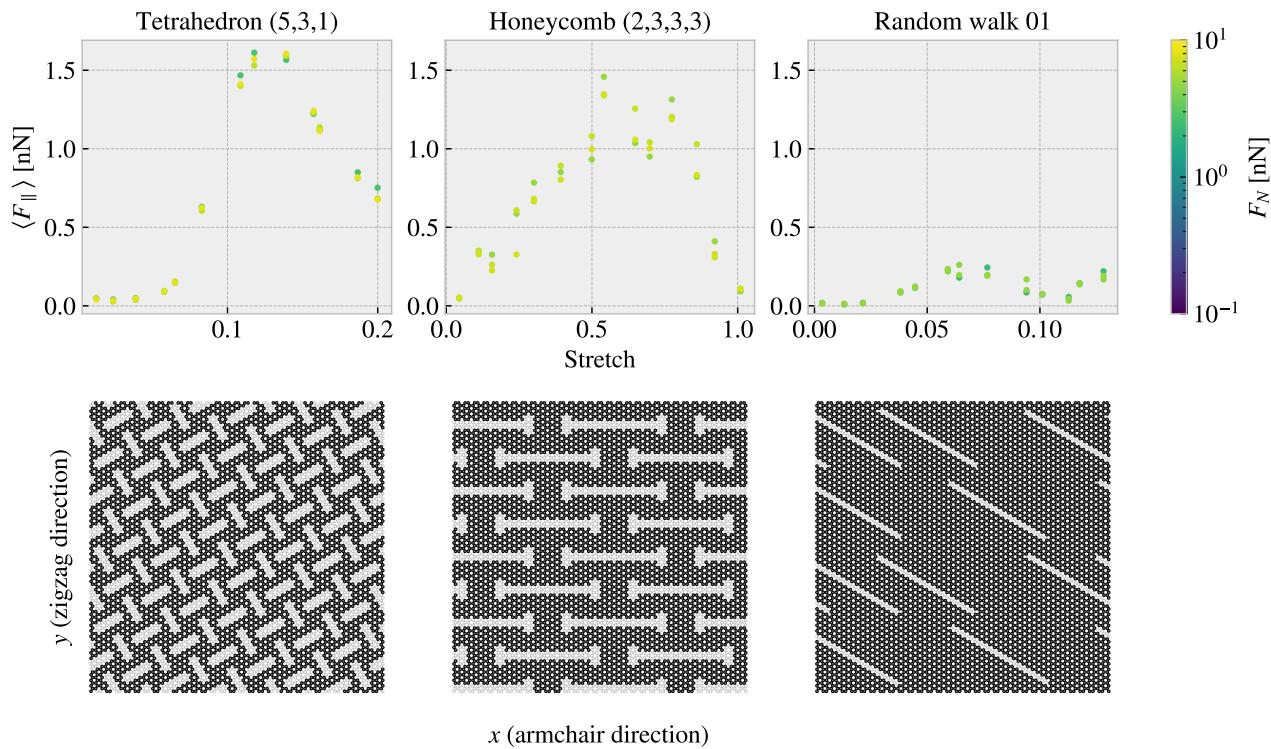
**Figure 2.3:** Minimum friction: Configurations corresponding to the minimum friction.



**Figure 2.4:** Maximum friction: Configurations corresponding to the maximum friction.



**Figure 2.5:** Maximum Difference: Configurations corresponding to the biggest difference in friction in the dataset for each pattern.



**Figure 2.6:** Maximum drop: Configurations corresponding to the biggest friction drop in the dataset for each pattern.

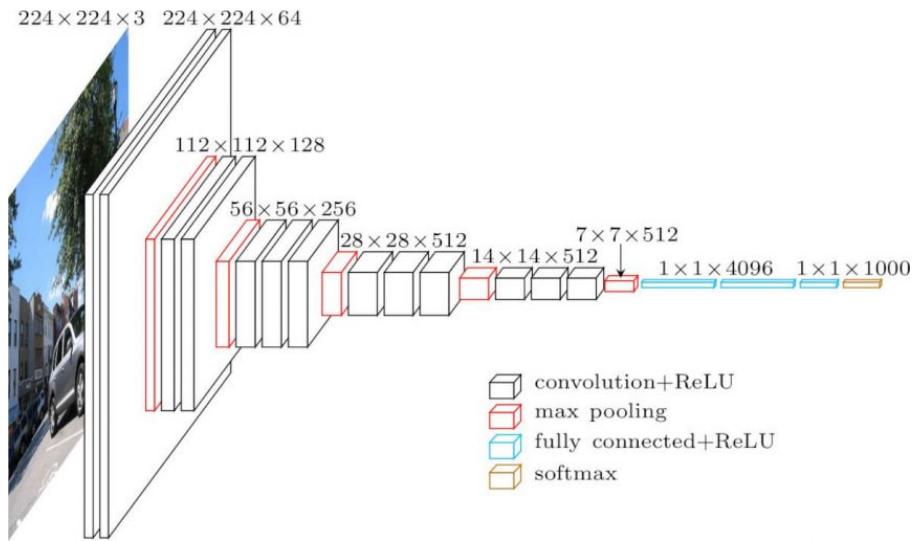
## 2.4 Machine learning

General stuff to include. Remember to talk about batchnorm, optimizer, stopping at best epoch.

### 2.4.1 Architecture

Due to the spatial dependencies in the kirigami configurations we use a convolutional neural network (CNN). Studies on similar a similar system envolving the graphene sheet have used a VGGNet style of network, Hanakata et al. [6][7] and Wan et al. [8], which we adopt for this study as well. The VGGNet-16 architecture illustrated in Fig. 2.7 shows the key features;

- The image is processed through a series of  $3 \times 3$  convolutional filters (the smallest size to capture spatial dependencies) using a stride of 1 with an increasing number of channels throughout the network. Each convolutional layer is followed by a ReLU acitivation.
- The spatial dimensions are reduced by a max pooling ( $2 \times 2$ , stride of 2), which half the spatial resolution each time.
- The latter part of the network consist of fully connected part followed by a ReLU activation. The image is first processed in a  $1 \times 1$  which performs a linear mapping to a series of fully connected layers.



**Figure 2.7:** VGGNet 16. Source <https://neurohive.io/en/popular-networks/vgg16/>.

In contrast to the VGGNet-16 we restrict ourselves to building the convolutional part in terms of blocks of (convolution, ReLU, max pooling), thus not allowing for any consecutive convolutional filters without performing a max pooling as well. The fully connected blocks is defined as (fully connected, ReLU) similar to that of the VGGNet model. Hanakata et al. and Wan et al. used a similar construction before settling on the models

$$\begin{array}{ll} \text{Hanakata et al. [6]} & C16 \ C32 \ C64 \ D64, \\ \text{Wan et al. [8]} & C16 \ C32 \ D32 \ D16, \end{array}$$

Where  $C$  denotes a convolutional block with the following number being the number of channels and  $D$  a fully conneted (dense) layer with the number denoting number of nodes. For the process of determing a suiting complexity for the architecture we adpot the approach by Wan et al. [8] who used a “staircase” pattern for combinning convolutional and fully connected blocks. By defining a starting number of channels  $S$  and network depth  $D$  we fill the first half with convoliutional blocks doubling in channel number for each layer and the latter half with fully connected blocks starting setting the number of nodes as the reverse pattern used for the number

of channels. Following this pattern a ( $S = 4, D = 8$ ) would take the form

$$\text{Input} \rightarrow \underbrace{\text{C4 } \text{C8 } \text{C16 } \text{C32 } \text{D32 } \text{D16 } \text{D8 } \text{D4}}_{S=4 \atop D=8} \rightarrow \text{Output.}$$

This provides a simple description where  $S$  and  $D$  can be varied systematically for a grid search over architecture complexity.

## 2.4.2 Data handling

### 2.4.2.1 Input

We use three variables as input: Kirigami configuration, stretch of the sheet and applied normal load. While the first is a two-dimensional input the latter are both scalar values. This gives rise to two main options for the data structure

1. Expand the scalar values (stretch and load) into 2D matrices of the same size as the kirigami configuration by copying the scalar value to all positions. This can then be merged into an image of three channels used as a single input.
2. Pass only the kirigami configuration through the CNN part of the network and introduce the remaining scalar values into the FC part of the network.

Both options utilize the same data, but the first emphasizes that the configurations should be processed in relation to the applied stretch and load, while the latter represent a more independent processing. We implemented the option to do both variations, but it quickly became clear that option 1 was producing the most promising result (hldo more rigorous presentation of this?).

### 2.4.2.2 Output

For the output we are mainly concerned about the mean friction and the rupture detection. In combination this make us able to produce a friction vs. stretch curve with an estimated stopping point as well. However, it has often been proven useful to introduce more variables in the output in order to strengthen the network training ([get source](#)). In addition, this gives us more options for exploring the relationship in the data later on. Therefore, we include maximum friction, contact count, porosity and rupture stretch in the output as well. Notice that rupture stretch refers to the value found in the rupture test without load, but as the sheet always ruptures before or just around this point in a loaded state this provides some information for the training to lean on, even though it is in the output state. In principle, we could add a penalty whenever the network predicts the sheet to be attached for stretch values above the rupture stretch, but we found the performance of the rupture prediction to be satisfactory without such penalties. Notice that we weight the importance of these variables differently as explained in the section regarding the loss.

### 2.4.2.3 Data augmentation

In order to increase the utility of the limited data available, one can introduce data augmentation. For classification task this includes distortions such as color shift, zoom, flip etc. However, such distortions are only valid since the classification network should still classify a cat as a cat even though it is suddenly a bit brighter or flipped upside down. For our problem we can only use augmentation that matches a physical symmetry. Such a symmetry exist only for reflection across the y-axis. We cannot do this across the x-axis as the sheet is translated in a positive y-direction meaning that the reflected version would not be sliding backwards for which we do not expect to be symmetric in results. We definitely expect a snow plow to perform differently when attached in reverse and thus by analogy we would expect the direction of sliding with respect to the configuration to be of importance.

## 2.4.3 Loss

The output contain two different types of variables: scalar values and binary values (0: False 1: True)

For the scalar values we use the Mean Squared Error (MSE)

$$L_{\text{MSE}} = \frac{1}{N} \sum_{i=1}^N (y_i - \hat{y}_i)^2,$$

where  $N$  is the number of data entries and  $y$  are the true variables and  $\hat{y}$  are the predicted values. For the binary output we use binary cross entropy

$$L_{\text{BCE}} = -\frac{1}{N} \left[ \sum_{i=1}^N [t_i \log(p_i) + (1 - t_i) \log(1 - p_i)] \right],$$

where  $t \in \{0, 1\}$  is the truth label. [Does this belong in theory entirely?](#). We calculate the total loss as a weighted sum between the loss associated with each variable

$$L_{\text{tot}} = \sum_v W_v \cdot L_v.$$

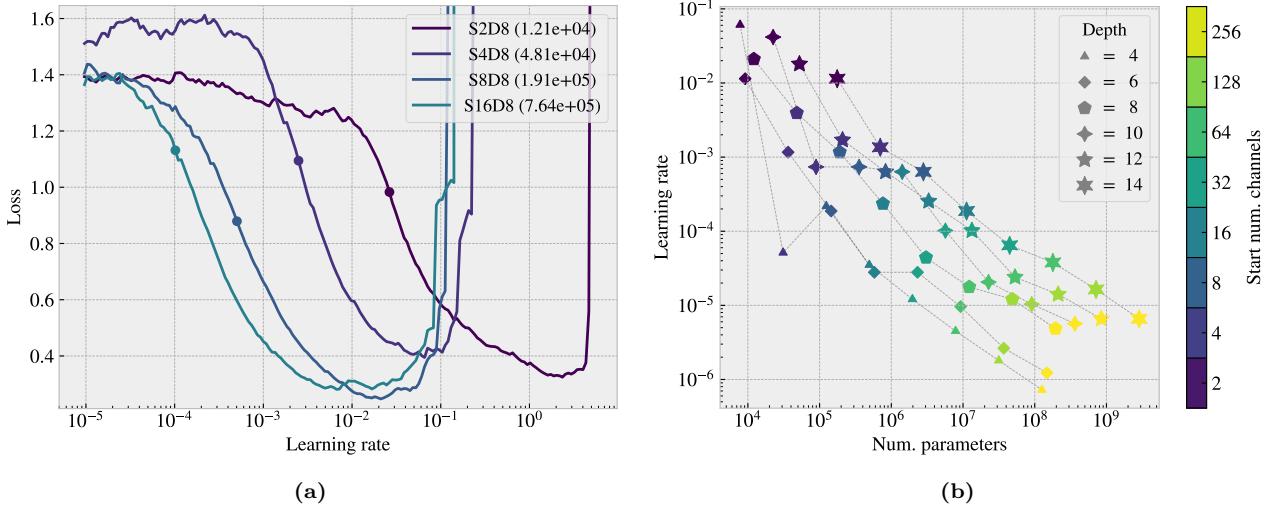
We choose the weights to be 1/2 for the mean friction and 1/10 for the remaining 5 variables thus sharing evenly for the remaining 50% of the weight. During the introductory phase of the training we tried varying these weights, but we found that the results varied little and concluded that the training is not very sensitive to this choice, and disregarded further tuning of this parameter.

#### 2.4.4 Hypertuning

For the hypertuning of ML parameters we focus on architecture complexity, learning rate, momentum and weight decay. We train with the adam optimizer with the default values of  $\beta_1 = 0.9$ ,  $\beta_2 = 0.999$  and zero weight decay. For the batch size we use 32 for training and 64 for validation. We train the network for a maximum of 1000 epochs, but we save the best model during training based on lowest validation loss. Since the learning rate is considered to be one of the most important hyperparameters we will determine a suitable choice for the learning individually throughout the two major grid searches:

1. Architecture complexity grid search of  $S$  vs.  $D$  with individually chosen learning rates for each complexity combination.
2. Momentum vs. weight decay grid search with learning range chosen with regard to the momentum setting.

We consider first the architectures in the range  $S \times D = \{2, 4, 8, 16, 32, 64, 128, 256\} \times \{4, 6, 8, 10, 12, 14\}$ . For each architecture complexity we perform an initial learning rate range test, increasing the learning rate for each batch iteration until the training loss diverges. The suggested learning rate is then determined as the point for which the training loss decreases most rapidly. The learning rate is increased exponentially from  $10^{-7}$  to 10 with increments for each training batch iteration. This is done for just a single epoch where a training batch size of 32 yields a total of 242 batches in the training data. This corresponds to an exponent increment of approximately  $1/30$  giving a relative increase  $10^{1/30} \sim 108\%$  per batch iteration. The learning rate range test is presented in Fig. 2.8. We notice that the suggested learning rate decreases with increasing number of model parameters. This decrease is further independent on the specific relationship between  $S$  and  $D$ .



**Figure 2.8:** Learning rate range test for various model complexities. We increase the learning rate exponentially from nume-7 to 10 during one epoch corresponding to an exponent increment of roughly 1/30 per batch iteration. (a) shows a few examples of the training loss history as a function of learning rate. The examplatory architectures are S[2, 16]D8 with the corresponding number of model parameters shown in parentheses in the legend. The dot indicates the suggested learning rate at the steepest decline of the slope. (b) shows the full results of suggested learning rates depending on the number of model parameters with color coding differentiating the number of start channels and marker types differentiating different model depths.

With the use of the suggested learning rates from Fig. 2.8 we perform a grid search over the corresponding  $S$  and  $D$  parameters. We evaluate both the validation loss and the mean friction  $R_2$  score which is shown in Fig. 2.9 together with the best epoch and the number of model parameters. Additionally, we evaluate the mean friction  $R_2$  score for a selected set of configurations. This set consist of the top 10 configurations with respect to maximum friction drop for the Tetrahedron and Honeycomb pattern resepctively. This is done as a way of evaluating the performance on the non-linear stretch curve which showed to be the more difficult patterns to learn. The selected evaluation is shown in Fig. 2.10. Note that these patterns are already a part of the full datset and thus the data points related to these patterns are most likely present in both the training and the validation data set. Hence we cannot regard this as a validation set and the performance must be considered in conjunction with the actual validation performance in Fig. 2.9.

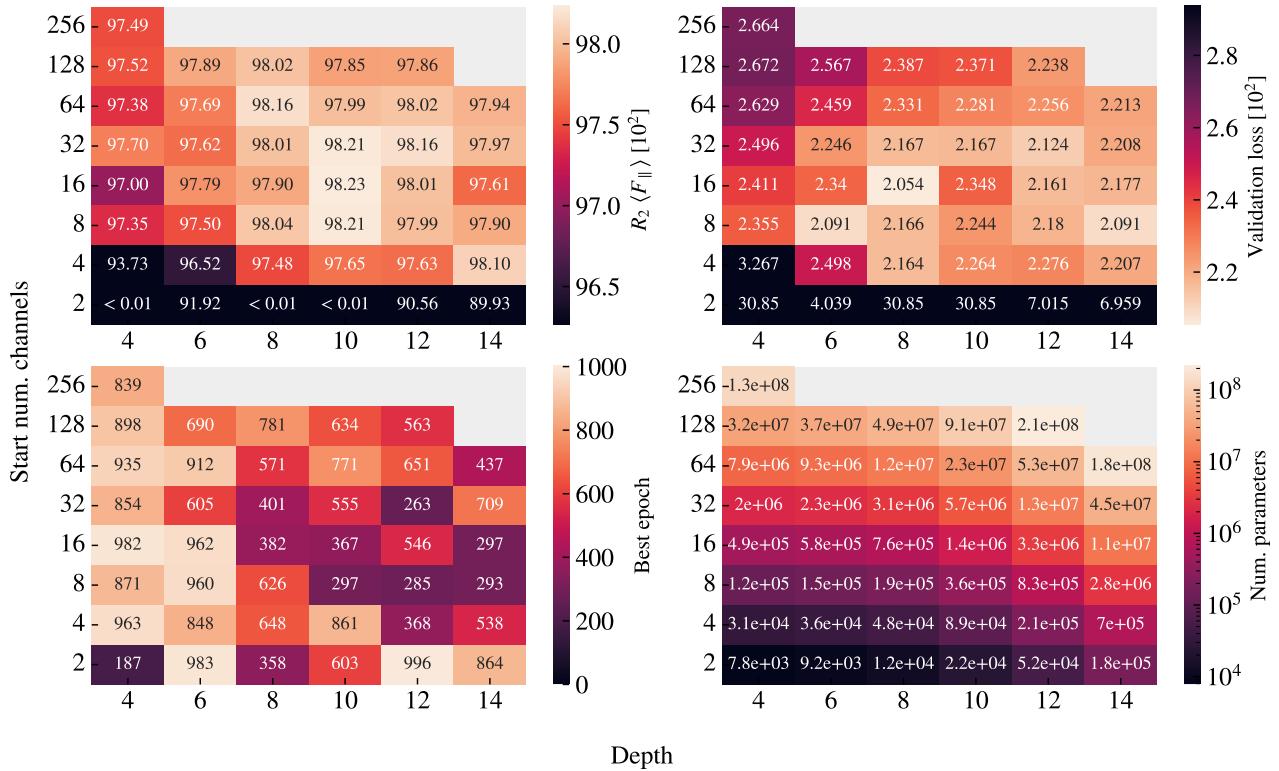
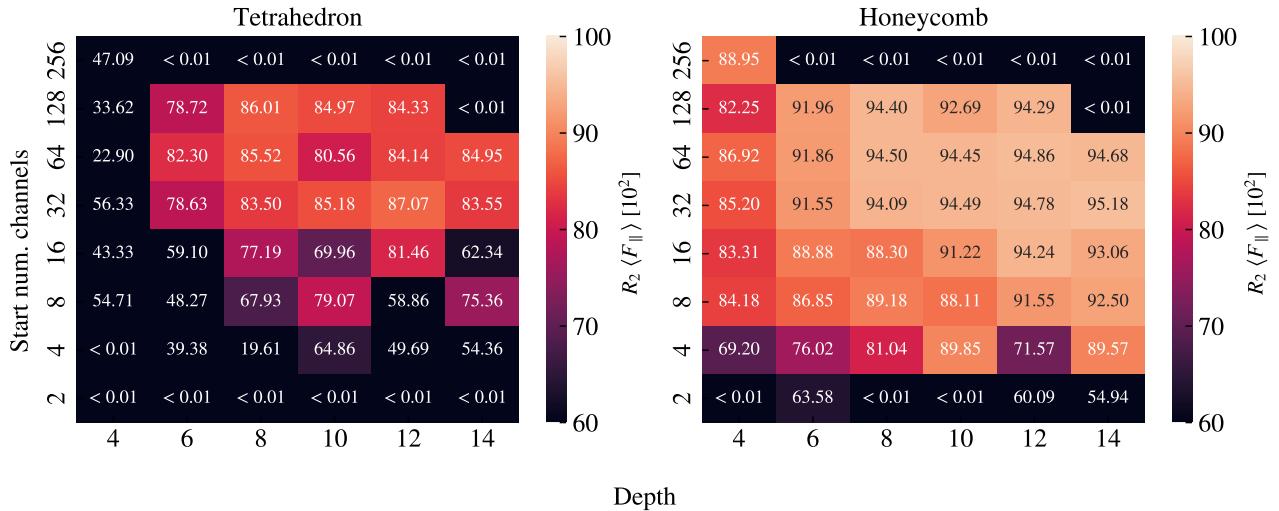


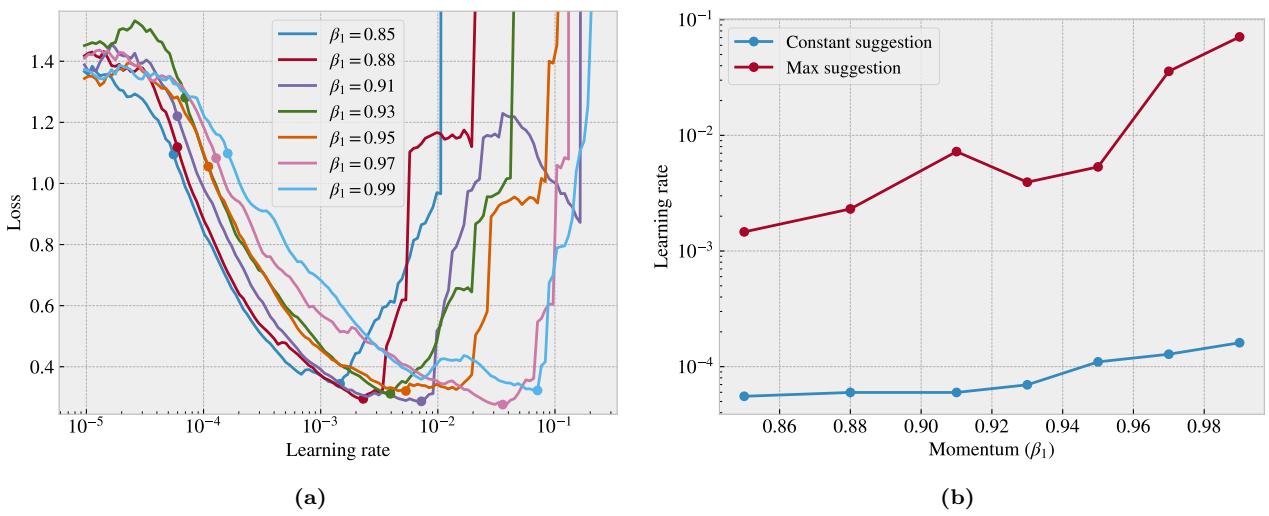
Figure 2.9: Architecture search.

Figure 2.10: Selected pseudo validation set. Fix the missing grey fields in the top which are replaced by  $> 0.01$ .

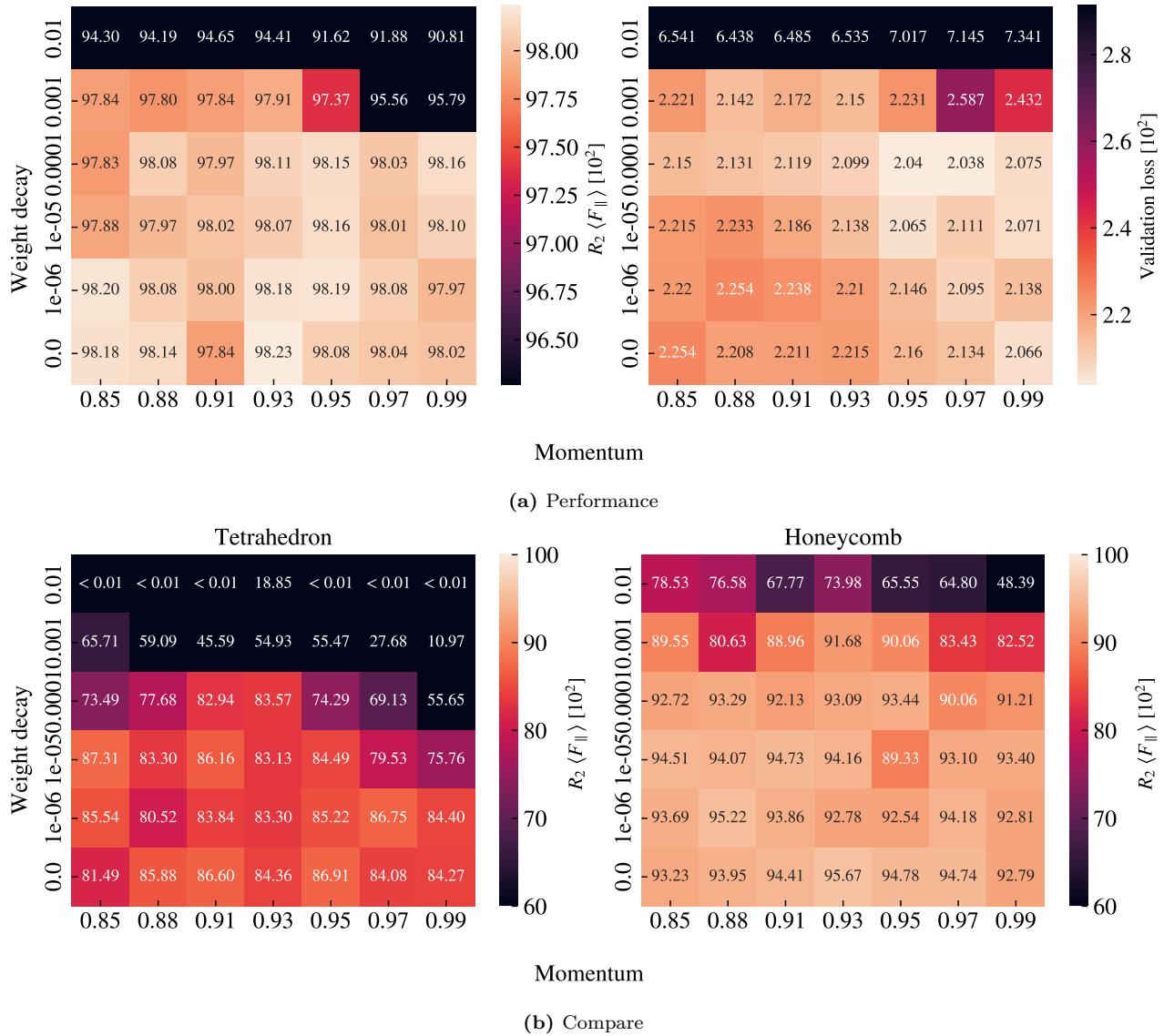
From the validation scores in Fig. 2.9 we find that models S(8-32)D(8-12) gives reasonable performance. When looking at the best epoch we find that models of low depth result in a later best epoch which is compatible with underfitting. As the depth is increased we find more models with a lower best epoch, in the range  $\sim [300, 600]$ , which on the other hand suggest cases of overfitting. Since our training stores the best model during training, we do not have to worry too much about overfitting, but we can take this transition from underfitting to overfitting as a sign that our search is conducted in an appropriate complexity range. When consulting evaluation on the selected set in Fig. 2.10 we notice in general that we get lower  $R_2$  scores, especially for the Tetrahedron pattern,

which shows that these constitute a challenge for the network. Considering that some of these datapoints is also present in the training data makes it even more clear that the network is not capturing the complexity in the data here. While the peak  $R_2$  value for the validation score was found for the S16D10 model we see slightly preference for more complexity in the model with regard to the selected test. In the Tetrahedron grid search we find the best model to be S32D12, with a  $R_2$  score of  $\sim 87\%$ . This model choice is more or less compatible with the overall performance as this is among the top candidates for the for  $R_2$  and loss in Fig. 2.9 and the  $R_2$  score for the Honeycomb pattern in Fig. 2.10 as well. Hence, we settle on this model moving on to the setting of the momentum and weight decay parameter.

We consider momentum  $m$  and weight decays  $wd$  in the range  $m \in [0.85, 0.99]$  and  $wd \in [0, 1e - 2]$ . An increased momentum is expected to decrease the appropriate learning rate, and thus we perform a new learning rate range test to determine a suitable choice for the learning rate for each momentum choice. We propose two learning rate schemes: A constant learning rate as used until this point and a one cycle policy. In the one cycle policy we set a maximum bound for the learning rate and start from a factor 1/20 of this bound and increase towards the maximum bound during the first 30% of the training. We then decreases towards a final minimum being a factor  $1e - 4$  of the maximum bound during the remaining 70% of training. The increase and decrease is done by a cosine function. The suggested learning rate for the constant learning rate scheme is once again determined by the steepest slope on the loss curve while the maximum bound used for the one cycle policy is determined as the point of diverging. We find that the minimum point on the loss curve is as suitable choice that approaches the diverging point without getting to close and causing diverging learning. The learning rate range test for momentum is shown in Fig. 2.11. Using the results for the momentum learning rate range test we perform a grid search of momentum and weight decay. We examine again the validation loss and validation mean friction  $R_2$  score in addition to the friciton mean  $R_2$  score for the selected set of Tetrahedron and Honeycomb patterns. This is shown for the constant learning rate scheme in Fig. 2.12 and for the cyclic scheme in Fig. 2.13.



**Figure 2.11:** Momentum learning rate range tests

**Figure 2.12:** Constant learning rate and momentum scheme

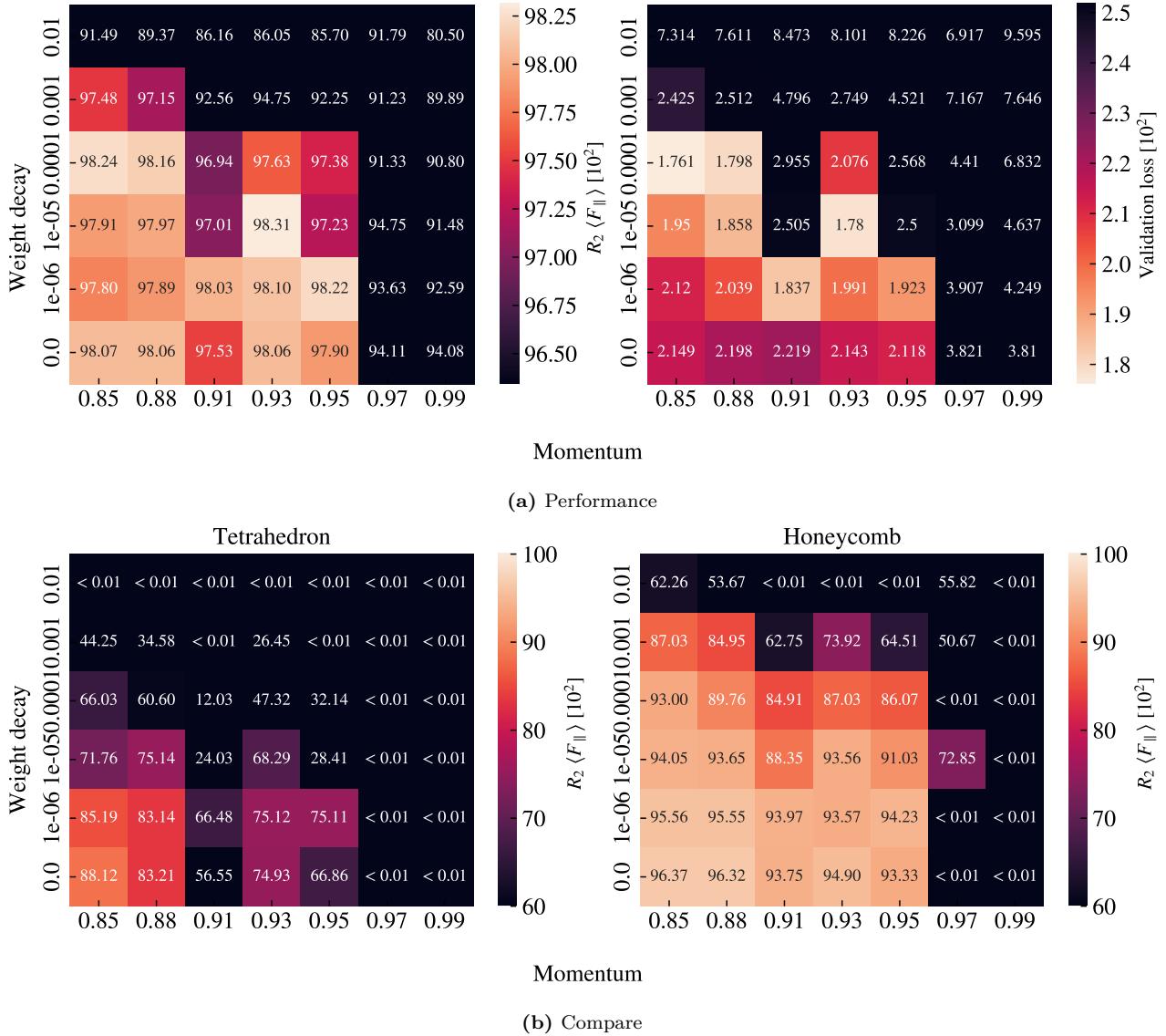


Figure 2.13: Cyclic learning rate and momentum scheme

The original validation scores, before varying momentum and weight decay, were a validation loss of 0.02124 and a mean friction  $R_2$  score of 0.9816. By varying momentum and weight decay we are able to improve the performance metrics slightly for the constant learning rate scheme (loss: 0.02038,  $R_2$ : 0.9823) and even more for the cyclic scheme (loss: 0.0176,  $R_2$ : 0.9831), however notice that these scores are taking for their individual optimial hypersettings. The comparison among best scores are summarized in Table 2.3. In general the constant scheme shows reasonable stable results for all momentum settings  $m \in [0.85, 0.99]$  in combination with a low weight decay  $wd \leq 10^{-4}$ . For the cyclic scheme the performance peaks towards a low momentum  $m \leq 0.93$  and low weight decay  $wd \leq 10^{-4}$ . Looking at the summary in Table 2.3 we see that the cyclic scheme is able to produce a high score among all four performance metrics, however since these do not share common hyperparameters we need to make a choice here.

**Table 2.3:** Momentum and weight decay grid search using S32D12 model.

		Score [10 <sup>2</sup> ]	Momentum	Weight decay
Validation loss	Original	2.124	0.9	0
	Constant	2.038	0.97	10 <sup>-4</sup>
	Cyclic	1.761	0.85	10 <sup>-4</sup>
Validation $R_2$	Original	98.16	0.9	0
	Constant	98.23	0.93	0
	Cyclic	98.31	0.93	10 <sup>-5</sup>
Tetrahedron $R_2$	Original	87.07	0.9	0
	Constant	87.31	0.85	10 <sup>-5</sup>
	Cyclic	88.12	0.85	0
Honeycomb $R_2$	Original	94.78	0.9	0
	Constant	95.67	0.93	0
	Cyclic	96.37	0.85	0

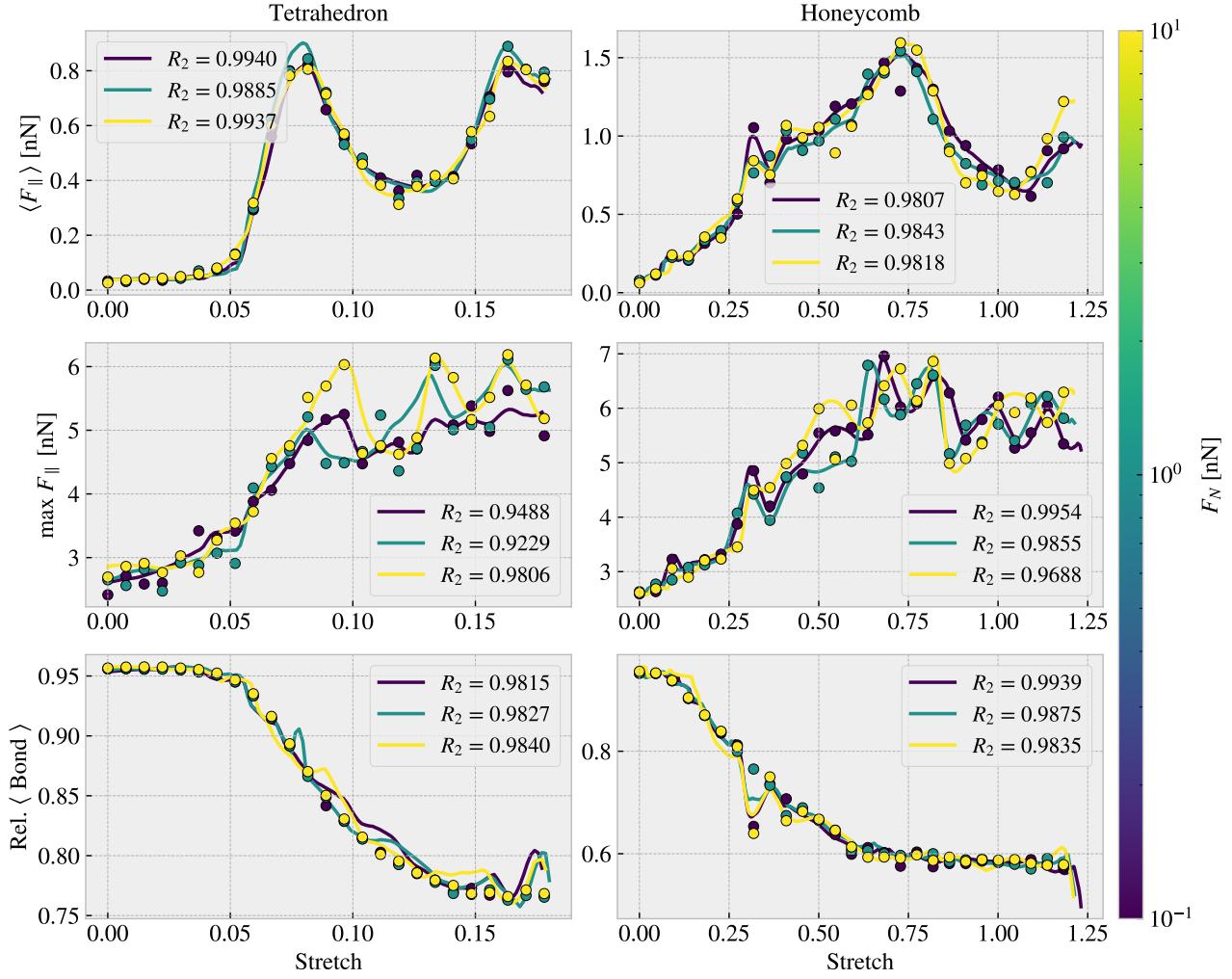
Look at overfitting via training history.

#### 2.4.5 Final model

From the hypertuning study we choose the S32D12 model with a cyclic training scheme with momentum 0.85 and weight decay 0. The main performance metrics are shown in Table 2.4. Since the porosity is a number between 0 and 1 we can interpret the absolute error as the percentage error similar to the relative error for the rupture stretch. The rupture stretch is generally within a 13 % margin, but the metrics for the selected set might indicate that the relative error might be boosted due to some low stretch rupture cases in the data. The stretch curves for mean friction, max friction and contact is shown in Fig. 2.14 for the Tetrahedron (7, 5, 1) and Honeycomb (2,2,1,5) used in the pilot study. This gives a visual interpretation of how well the fits are for given  $R_2$  scores, and we notice that a  $R_2$  score above 0.98 is certainly promising for capturing the non-linear in the data.

**Table 2.4:** Mean values are used over different configurations.

	Loss [10 <sup>2</sup> ]	$R_2$ [10 <sup>2</sup> ]			Abs. [10 <sup>2</sup> ]	Rel. [10 <sup>2</sup> ]	Acc. [10 <sup>2</sup> ]
	Total	Mean $F_f$	Max $F_f$	Contact	Porosity	Rup. Stretch	Rupture
Validation	2.1488	98.067	93.558	94.598	02.325	12.958	96.102
Tetrahedron	4.0328	88.662	85.836	64.683	01.207	05.880	99.762
Honeycomb	8.6867	96.627	89.696	97.171	01.040	01.483	99.111



**Figure 2.14:** With  $10^3$  points in the stretch range  $[0, 1.5]$  and stopping after first rupture True prediction.

We take a look at how the ranking of the four properties of interest is ranked with the ML model. Generally the ranking for the minimum friction is deviating the most. We also see negative values in the ML prediction which hints that the sensitivity to the low values is not good enough. Otherwise, the ML is pretty much able to get the top 5 rights for the remaining categories for the tetrahedron and honeycomb pattern. For the random walk it struggles a bit more. Looking at the values for the top candidates in the max-types properties we see that it is generally within a  $\sim 0.2$  nN range.

**Table 2.5:** Tetrahedon

ML Rank	Data		ML		Data Rank
	Config	Value [nN]	Config	Value [nN]	
Min $F_{\text{fric}}$					
20	(3, 9, 4)	0.0067	(3, 1, 2)	0.0041	5
5	(3, 1, 3)	0.0075	(1, 3, 4)	0.0049	11
6	(5, 3, 4)	0.0084	(1, 3, 3)	0.0066	6
21	(1, 7, 3)	0.0084	(3, 1, 4)	0.0066	8
1	(3, 1, 2)	0.0097	(3, 1, 3)	0.0078	2
Max $F_{\text{fric}}$					
1	(5, 3, 1)	1.5875	(5, 3, 1)	1.5920	1
2	(1, 3, 1)	1.4310	(1, 3, 1)	1.2739	2
4	(3, 1, 2)	1.0988	(9, 3, 1)	1.1162	4
3	(9, 3, 1)	1.0936	(3, 1, 2)	0.7819	3
5	(7, 5, 1)	0.7916	(7, 5, 1)	0.7740	5
Max $\Delta F_{\text{fric}}$					
1	(5, 3, 1)	1.5529	(5, 3, 1)	1.5578	1
2	(1, 3, 1)	1.3916	(1, 3, 1)	1.2331	2
4	(3, 1, 2)	1.0891	(9, 3, 1)	1.0807	4
3	(9, 3, 1)	1.0606	(3, 1, 2)	0.7778	3
5	(7, 5, 1)	0.7536	(7, 5, 1)	0.7399	5
Max drop					
1	(5, 3, 1)	0.8841	(5, 3, 1)	0.8603	1
2	(3, 5, 1)	0.4091	(3, 5, 1)	0.3722	2
4	(7, 5, 1)	0.3775	(1, 1, 1)	0.2879	5
5	(9, 7, 1)	0.2238	(7, 5, 1)	0.2478	3
3	(1, 1, 1)	0.1347	(9, 7, 1)	0.1302	4

**Table 2.6:** Honeycomb

ML Rank	Data		ML		Data Rank
	Config	Value [nN]	Config	Value [nN]	
Min $F_{\text{fric}}$					
1	(2, 5, 1, 1)	0.0177	(2, 5, 1, 1)	0.0113	1
9	(2, 4, 5, 1)	0.0187	(2, 5, 5, 3)	0.0149	7
7	(2, 4, 1, 1)	0.0212	(2, 5, 5, 1)	0.0182	4
3	(2, 5, 5, 1)	0.0212	(2, 5, 3, 1)	0.0186	5
4	(2, 5, 3, 1)	0.0226	(2, 4, 1, 3)	0.0198	15
Max $F_{\text{fric}}$					
1	(2, 1, 1, 1)	2.8903	(2, 1, 1, 1)	2.9171	1
2	(2, 1, 5, 3)	2.2824	(2, 1, 5, 3)	2.4004	2
6	(2, 1, 3, 1)	2.0818	(2, 1, 5, 1)	2.1060	5
4	(2, 1, 3, 3)	2.0313	(2, 1, 3, 3)	1.9458	4
3	(2, 1, 5, 1)	2.0164	(2, 4, 1, 1)	1.9381	6
Max $\Delta F_{\text{fric}}$					
1	(2, 1, 5, 3)	2.0234	(2, 1, 5, 3)	2.1675	1
2	(2, 1, 1, 1)	1.9528	(2, 1, 1, 1)	2.0809	2
3	(2, 4, 1, 1)	1.8184	(2, 4, 1, 1)	1.9157	3
4	(2, 1, 3, 3)	1.7645	(2, 1, 3, 3)	1.6968	4
5	(2, 4, 1, 3)	1.4614	(2, 4, 1, 3)	1.5612	5
Max drop					
1	(2, 3, 3, 3)	1.2785	(2, 3, 3, 3)	1.3642	1
2	(2, 1, 3, 1)	1.1046	(2, 1, 3, 1)	0.9837	2
3	(2, 3, 3, 5)	0.8947	(2, 3, 3, 5)	0.9803	3
4	(2, 1, 5, 3)	0.8638	(2, 1, 5, 3)	0.9556	4
13	(2, 5, 1, 1)	0.8468	(2, 4, 5, 3)	0.8999	8

**Table 2.7:** RW

ML Rank	Data		ML		Data Rank
	Config	Value [nN]	Config	Value [nN]	
Min $F_{\text{fric}}$					
1	12	0.0024	12	-0.0011	1
24	76	0.0040	06	0.0036	27
6	13	0.0055	14	0.0074	23
31	08	0.0065	05	0.0082	19
26	07	0.0069	63	0.0085	?
Max $F_{\text{fric}}$					
3	96	0.5758	99	0.5155	2
1	99	0.5316	98	0.4708	3
2	98	0.4478	96	0.4356	1
4	97	0.3624	97	0.3503	4
11	58	0.3410	55	0.2817	7
Max $\Delta F_{\text{fric}}$					
3	96	0.5448	99	0.4669	2
1	99	0.4769	98	0.4314	3
2	98	0.4085	96	0.4128	1
4	97	0.3268	97	0.3080	4
78	57	0.2978	55	0.2542	7
Max drop					
3	01	0.1818	00	0.1883	3
2	96	0.1733	96	0.1654	2
1	00	0.1590	01	0.1532	1
11	37	0.1022	04	0.0591	8
28	34	0.0879	56	0.0552	20

When trying to do a search with the generator class we discovered that is it very sensitive to the reference element choice. This seems like an overfitting or lacking data problem, but since a translation of the pattern is not guaranteed to give similar result we have know way of knowing whether this is actually physical valid.

We perform a search through the pattern generator class. For the tetrahedron and honeycomb we repeat each pattern 10? times with random reference element choice to get variations there. For the random walk we take a monte carlo approach by doing random sampling in a parameter range. Here we use the repair functions for the sheet

## 2.5 Accelerated Search

Having a network model that can predict friction force for a given configuration are able to search for some desired properties. Low and high friction and maximal negative friction coefficients

Here we pursue two different approaches for finding

1. Generate an enlarged dataset and run it through the ML model
2. Genetic algorithm

### 2.5.1 Generation search

### 2.5.2 Genetic algorithm search



# Appendices



# Appendix A



# Appendix B



# Appendix C



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