## Yankauer-Holder 3D PRINTING GUIDE V1.0

## 3D Printing Summary

Metrics	V1.0		
Total Print Time (min)	138		
Total Number of Components	4		
Typical Total Mass (g)	22.33		
Typical Number of Print Setups	1		

## **3D Printing Settings**

Print File Name	Qty	Total Print Time (hr:min)	Mass (g)	Infill (%)	Support (Y/N)	Layer Height/ Nozzle Diameter (mm)	Notes (orientation, special settings, etc.)
Yankauer- Holder-Base.stl	1	1:17	13.4 2	15	N	0.2/0.4	
Yankauer- Holder-Clip.stl	1	0:46	6.13	15	N	0.2/0.4	
Yankauer- Holder-Top.stl	2	0:08	1.39	15	N	0.2/0.4	

## **3D Printing Settings**

