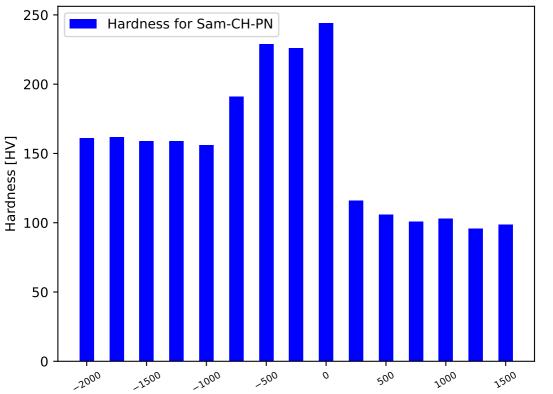
The hardness of the weld in relation to the distance from its center



The distance from the center of the weld $[\mu m]$