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**CONTROL
COPY**

GM				G M ENGINEERING PVT LTD		
M.J.B. 29/12/20	D.R.R. 29/12/20	B.U.P. 29/12/20	UNSPECIFIED TOLERANCES AS PER IS-8062-1994			PRODUCT : BALL VALVE
DRAWN	CHECKED	APPROVED				TITLE : STEM MACHINING (ACTUATOR)
10			0	UPTO 25	±1.1	SIZE : 25 mm CLASS : 150
9			25	UPTO 100	±1.4	MATERIAL : AS PER BOM QTY. : -
8			100	UPTO 400	±2.0	SCALE : 1:1
7			400	UPTO 1000	±2.8	WEIGHT (Kg) : - (APPROX.)
6			1000	UPTO 1600	±3.5	
REV.	DESCRIPTION	SIGN. DATE	DRG. NO. : GM400-25-NA-STEM-NA-M (FOR ACTUATOR)			REV. : 05 SHEET : 1 of 1
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NOTE :
 1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
 2. MATERIAL SHOULD BE AS PER PURCHASE ORDER.
 3. REMOVE SHARP EDGES AND CORNER.
 4. UNMENTIONED CHAMFER 1x45° X FILLETS TO BE 0.5.