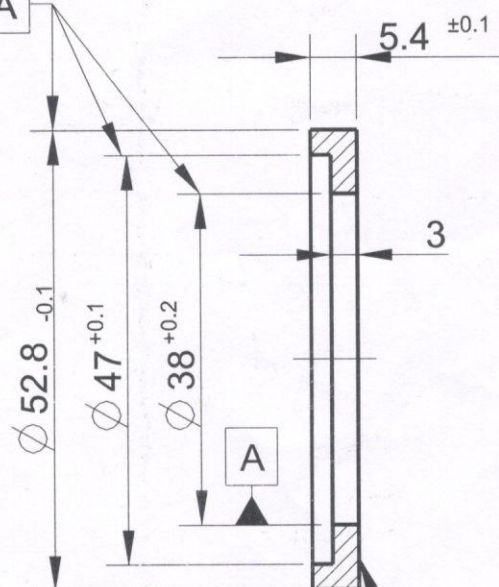
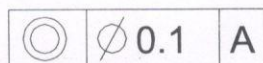
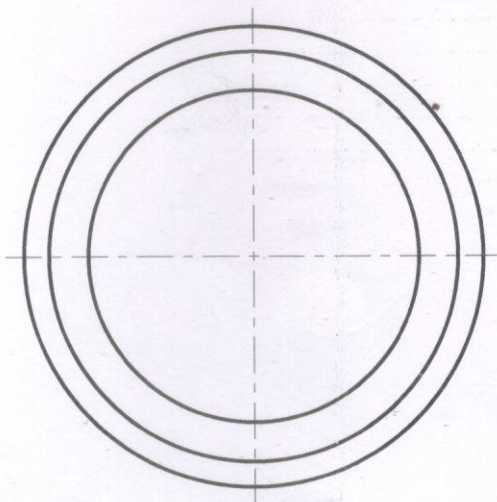


SURFACE ROUGHNESS VALUES, (IS:3073)	GRAD	JMBER	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
	RA IN MICRONS		0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
	ROUGHNESS SYMBOL													

REVISIONS					
No.	DESCRIPTION	ECN NO.	DATE	DRN	APPD
0					
1					
2					
3					



ETCH PART NO &
MATERIAL

CONTROLLED COPY

h
spw

1.6

GEOMETRIC TOLERANCE SYMBOLS IS 8000 (Pt-1)-1986	STRAIGHTNESS	FLATNESS	ROUNDNESS	CYLINDRICITY	RUN OUT	ANGULARITY	TRUE POSITION	CONCENTRICITY	PROFILE OF A LINE	PROFILE OF A SURFACE	SYMMETRY	M.M.C.	BASIC DIMN.

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MUST NOT BE COPIED OR LENT WITHOUT
PERMISSION IN WRITING.

DEVIATION ON
NON TOLERANCED LINEAR
MACHINED DIMENSIONS.
IS:2102 (Pt-1)-1980
MEDIUM CLASS

FROM UPTO & INCLUDING	mm
0.5 - 6	± 0.1
6 - 30	± 0.2
30 - 120	± 0.3
120 - 315	± 0.5
315 - 1000	± 0.8
1000 - 2000	± 1.2
2000 - 4000	± 2



INTER VALVE POONAWALLA LTD.



SCALE WEIGHT
NTS Kg

1. ALL DIMENSIONS ARE IN mm.
2. DO NOT SCALE THE DRAWING.
3. REMOVE SHARP EDGES AND CORNERS.
4. IF IN DOUBT PLEASE ASK

TITLE:- NPS 1-1/2(DN40)FB#150-METAL SEAT
BACK UP RING

DRG. NO.: B74071400000

APPD.	SDW	SDW
DATE 29-11-23	BGU	BGU
DATE 29-11-23	KDK	KDK
DATE 29-11-23	KDK	KDK
REV. 0	SHEET :1 OF 1	