

## MASTER METROLOGY

St.No.258, Opp Prabhat Press, Near PARI, Narhe Ind Area, Narhe, Pune-411041.

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### **CERTIFICATE OF CALIBRATION**

<b>Gauge Type:</b>	Thread Ring Gauge(GO+NOGO)	<b>Cert.No.</b>	MMCL/21-22/43380
<b>Basic Size:</b>	7/16" X 20 UNF - 2A	<b>Gauge Sr.No.</b>	H 003 / H 008
MM/21-22/ 35280	<b>GO</b>	<b>O.A. No:</b>	19390
<b>Parameter</b>	<b>Specified</b>	<b>Observed</b>	
<b>Minor Dia.</b>	9.703 - 0.013	9.695	
<b>Effective Dia.</b>	10.254 - 0.008	10.2465	
<b>Hardness</b>	60 +/- HRC, tick if OK.		
<b>Reference Standard :</b> Metric: ISO1502, ISO 724/ IS 4218, IS 2334, Unified : ANSI/ASME B1.1, B1.2, BSP : ISO 228/IS 2643, BA : BS 93, BSW : BS 84, BSCyc : BS 811, NGT : IS 9121			
<b>Equipment Used for Calibration :</b>			
<b>M.I No.</b>	<b>Equipment:</b>	<b>NABL Cert. No.</b>	<b>Valid Upto</b>
M/MET-01	Universal Length Measuring Machine-Carl Zeiss (LC 0.0001mm)	CGIL/2022/0912/K-001	11-09-2024
M/MET-02	Horizontal Length Measuring Machine-Octagon-TESA (LC 0.0001mm)	CGIL/2021/0415/D-001	14-04-2023
M/MET-03	Universal Length Measuring Machine-Octagon-Tesa (L.C. 0.0001mm)	CGIL/2022/0912/K-002	11-09-2024
M/PPJ-01	Digital Profile Projector	CGIL/2019/0401/S-001	18-09-2023
MM/250	Slip Gauge Set	CGIL/2022/0912/K-003	14-08-2024
Environmental Condition: Temp 20deg +/-1deg C.		All dimensions are in mm.	
Format No.:		<b>Inspected By</b>	

Customer Copy