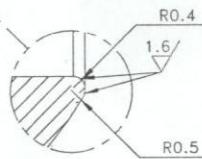
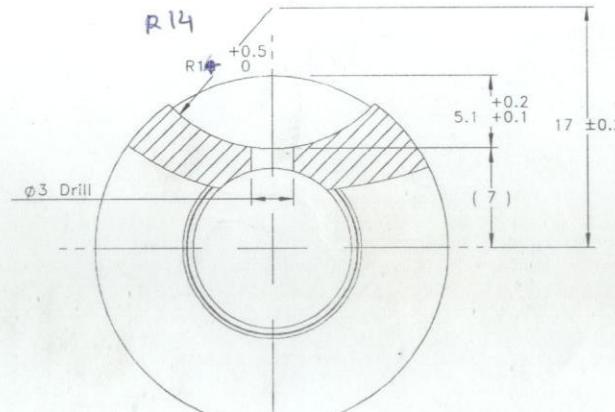
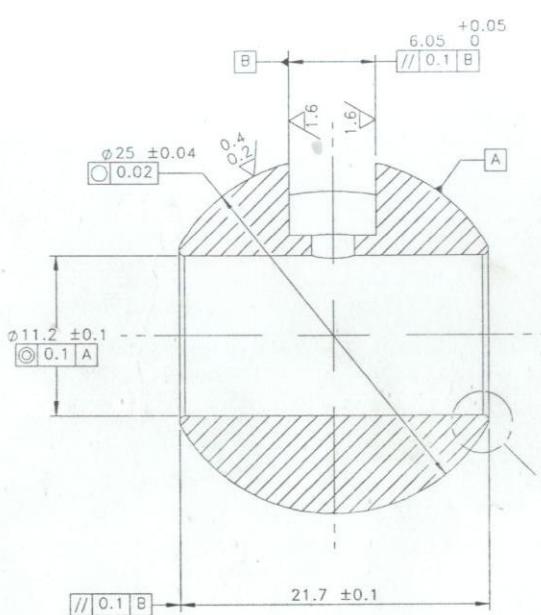


DIN 7168 Part 1 General tolerances of shape										
Number of surfaces										
Precision of angle										
Angle in degrees										
Tolerance in degrees										
Material code No. to be punched.										
Supplier code No. to be punched.										

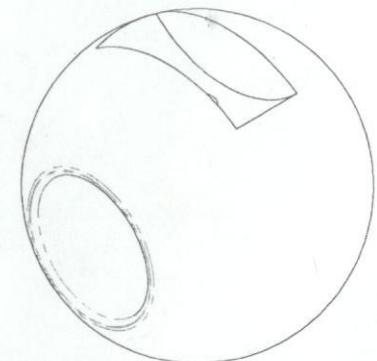
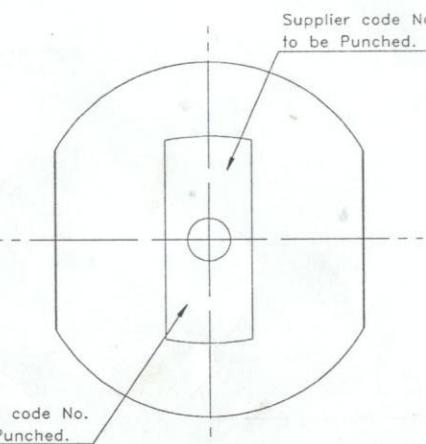
DIN 7168 Part 2 General tolerances of shape										
Number of surfaces										
Precision of angle										
Angle in degrees										
Tolerance in degrees										
Material code No. to be punched.										

Note:

- Internal Radii to be 0.4(max) & External Chamfer to be 0.25 x 45 Degree unless otherwise specified.
- Surface Finish for all machined surfaces shall be 3.2Ra or better, Unless otherwise specified.



DETAIL V



#17058

		Tolerance (Expect as noted)		(Surface)		Scale: 2:1	Units:	Volume:	Cu.Cr	Mass:	Kg
						DIN 7168 Rough					
				Name	Sign	Date					
				Draw: Vinoth		07/07/17					
				Chec: Kannan		07/07/17					
				App: Venkat		07/07/17					
<b>BALL DN15 6863 SERIES DD MACHINING™</b>											
0	New Release	07/07/17	16/17	Drawing no: X0B-015-6863	Rev: 0	Sheet: 1					
Rev.	Modification	Date	Nam	JC Valvulas India Pvt Ltd, Perungudi, Chennai-96, Tamil nadu,India		A4					
Released By: _____ Released Date: _____											

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# 17058