

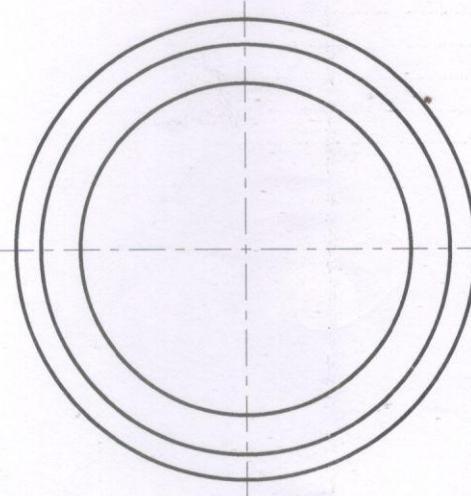
REVISIONS

No.	DESCRIPTION	ECN NO.	DATE	DRN	APPD
0		-	-	-	-
1					
2					
3					

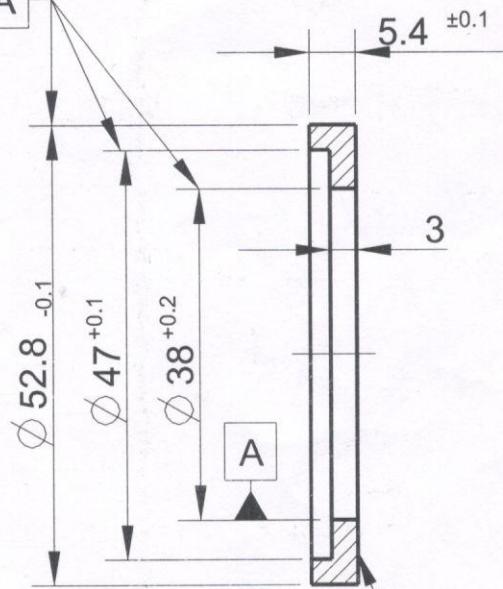
SURFACE ROUGHNESS SYMBOLS
RA IN MICRONS VALUES.
(IS:3073)

GEOMETRIC TOLERANCE SYMBOLS
IS:8000 (Pt.-1)-1985.

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DT.30.05.16
REV.-1
IV-MC-A4



(◎) Ø 0.1 A



ETCH PART NO &
MATERIAL

CONTROLLED COPY

W/m DW

1.6

DEVIATION ON
NON TOLERANCED LINEAR
MACHINED DIMENSIONS.
IS:2102 (Pt.-1)-1980
MEDIUM CLASS

FROM UPTO & INCLUDING	mm
0.5 - 6	± 0.1
6 - 30	± 0.2
30 - 120	± 0.3
120 - 315	± 0.5
315 - 1000	± 0.8
1000 - 2000	± 1.2
2000 - 4000	± 2



INTER VALVE POONAWALLA LTD.



SCALE

NTS

Kg

1. ALL DIMENSIONS ARE IN mm.
2. DO NOT SCALE THE DRAWING.
3. REMOVE SHARP EDGES AND CORNERS.
4. IF IN DOUBT PLEASE ASK

TITLE:-

NPS 1-1/2(DN40)FB#150-METAL SEAT
BACK UP RING

DRG. NO.:-

B74071400000

APPD. SDW
DATE 29-11-23

SDW

CHD. BGU

BGU

DRN. KDK

KDK

DATE 29-11-23

REV. 0 SHEET :1 OF 1