



CONTROL
COPY

A/F 4.90^{-0.05}

- NOTE :
1. ALL DIMENSIONS ARE IN MM UNLESS OTHERWISE SPECIFIED.
 2. MATERIAL SHOULD BE AS PER PURCHASE ORDER.
 3. REMOVE SHARP EDGES AND CORNER.
 4. UNMENTIONED CHAMFER 1x45° x FILLETS TO BE 0.5.

 G M ENGINEERING PVT LTD				PRODUCT :	
M.J.B. 29/12/20	D.R.R. 29/12/20	B.U.P. 29/12/20	UNSPECIFIED TOLERANCES AS PER IS-8062-1994	BALL VALVE	
DRAWN	CHECKED	APPROVED		TITLE : STEM MACHINING (ACTUATOR)	
10		-		SIZE : 25 mm	CLASS : 150
9		-		MATERIAL : AS PER BOM	QTY. : -
8		-	0 UPTO 25 ±1.1	SCALE : 1:1	
7		-	25 UPTO 100 ±1.4	WEIGHT (Kg) : - (APPROX.)	
6		-	100 UPTO 400 ±2.0		
		-	400 UPTO 1000 ±2.8		
		-	1000 UPTO 1600 ±3.5		
REV.	DESCRIPTION	SIGN.	DATE	DRG. NO. : GM400-25-NA-STEM-NA-M (FOR ACTUATOR)	
THIS DRAWING IS SOLE PROPERTY OF G M ENGINEERING PVT LTD AND SHALL NOT BE COPIED OR REPRODUCE IN ANY FORM WITHOUT PRIOR WRITTEN PERMISSION OF COMPANY.				REV. : 05	SHEET : 1 of 1