



Unitech Laboratories Services

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SINCE 2010

TM

TEST REPORT

You can always trust on our accuracy...

ULR-TC732225000003098F

Name of the Customer	: ADVANCE TECHNOFORGE LIMITED	Lab No.	: US/903/0125
	Plot No. 01-06, Survey No. 121, Village: Padvala, Opp. Waterflow Piping System, Shapar-Veraval Ind. Area, Dist: Rajkot (Guj.) INDIA	Date of Reporting	: 09/01/2025
		Date of Smp. Receipt	: 09/01/2025

Group	: Chemical Testing of Metals and Alloys
Sub Group	: Carbon steel and alloy steel
#Customer Reference No.	: Challan No : AT25-237 Letter Date-09/01/2025
Condition of Sample	: Cut Piece
Material Specification	: BS EN 10025-6 Gr. S690QL As Per Cust.Spec.
#Identification of Sample	: Size : Ø 152.00 MM / Batch No : 568L / Heat No : 24L4303
#Type of Test	: Chemical Analysis
Instrument Utilized	: Optical Emission Spectrometer-Bruker- German make-Q4 TASMAN
Date of Testing	: 09/01/2025
Test Method	: ASTM E-415-21, JIS G-1253-2002

ELEMENTS	OBSERVATION	REQUIRED VALUE
% CARBON	: 0.200	0.200 max
% SILICON	: 0.247	0.800 max
% MANGANESE	: 1.629	1.700 max
% PHOSPHORUS	: 0.025	0.025 max
% SULPHUR	: 0.012	0.015 max
% CHROMIUM	: 1.126	1.500 max
% MOLYBDENUM	: 0.178	0.700 max
% NICKEL	: 1.112	2.000 max
% COPPER	: 0.103	0.500 max
% VANADIUM	: 0.009	0.120 max
% TITANIUM	: 0.015	0.050 max
% ALUMINIUM	: 0.016	
% NIOBIUM	: 0.014	0.060 max
% BORON	: 0.0006	0.005 max
%NITROGEN	: 0.0120	0.015 max

End of Report

Reviewed BY :
Date : 9/1/25
Result : OK / Not OK
Sign : *[Signature]*



Tested By :
Jatmini Vadodariya
(Technician)

Authorized signatory:
Deepak Solanki
(Quality Manager)

Note : (1) Sample(s) not drawn by ULS. The results relate only to the sample(s) tested.
(2) This certificate shall not be reproduced, except in full, without the written approval of ULS.
(3) If balance material is available after testing, it will be retained for 15 days maximum. If customer wants to retain it for one month from this date, he has to inform in writing or he can collect the same.
(4) While "ULS" has made their best endeavors to provide accurate and reliable information.
(5) The conformity statement is given bases of decision rule documented in Quality Manual Annexure-3. # Information Given by Customer



TEST REPORT

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Name of the Customer	: ADVANCE TECHNOFORGE LIMITED		Lab No.	: US/903/0125-1
	Plot No. 01-06, Survey No. 121, Village: Padvala, Opp. Waterflow Piping System, Shapar-Veraval Ind. Area, Dist: Rajkot (Guj.) INDIA		Date of Reporting	: 09/01/2025
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ELEMENTS	OBSERVATION	REQUIRED VALUE
% ZIRCONIUM	: 0.004	0.15 max

Conformity statement : The above result is conform to BS EN 10025-6 Gr. S690QL As Per Cust.Spec.


Note : With ref of Lab No.US/903/0125

End of Report

Reviewed BY :
Date : 9/1/25
Result : OK / Not OK
Sign. : 




Tested By :
Jaimini Vadodariya
(Technician)


Authorized signatory:
Deepak Solanki
(Quality Manager)

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