

				Document #:	RIV-LOC-FMC-000042	Revision:	1
				Effective Date:			
Title:	Supplier Corrective Action Template	Author:	Gokul Kanike	Approver:	Michael Sharp		
Concern Title:				Forging scaling issue observed		Open Date:	02-05-2023
Customer Part No:		PT00812023-B_Tow Hook (A2952)		Traceability:			
Quantity:		01 Nos.		Quantity Defective:		01 Nos.	
Customer /Location:		RIVIAN		Quantity Suspect:			
Representative:		Mr. Gokul Kanike		Customer RC #			
Telephone:				Supplier Ref. Doc. #			
E-mail:							
1) Team:	<b>Supplier</b> - Advance Technoforge Limited Mr. Nilesch Patel - Managing Director, Mr. Sagar Visapara - QA-QC/QMS Incharge, Mr. Bipin Kachhadiya - Production (Forging Shop), Mr. Vikaram Vanani - Sr. QC Engg. <b>Rivian</b> -						
<b>2) Problem Description: (What/Where/When/Who/Quantity )</b> <b>What</b> :- Forging scaling issue <b>Where</b> :- At Rivian <b>When</b> :- During Fittment <b>Who</b> :- At Rivian person <b>Quantity</b> :- 01 Nos.							
<b>3) Containment Action(s)</b>				Total Qty		QTY Defective	
We have cheked 30 Nos. which is laying at our end, no any NC parts found at our end.				Qty Sorted by Cust: Qty Sorted by Supplier At Cust: Supplier Inv. Sorted:		30	
				Qty Returned to Supplier: Qty Scrapped at Supplier: Qty Scrapped at Cust:		1	
<b>4) Root Cause(s)</b>							
<b>Occurance RC:</b> During Forging process part may be not properly clean and due to this scalling problem was occurred.							
<b>Detection RC:</b> Rejection Pcs. are mixed up with OK material at inspection stage.							
<b>5) Corrective Action</b>				Responsible		Target date	
<b>Occurance CA:</b>						Close Date	
We have started to ensure proper cleaning at forging process. We have given awarness training to forging operator about proper cleaning and its importance.				Mr. Bipin Kachhadiya		08-05-2025	
<b>Detection CA:</b>						05-05-2025	
We have display quality alert at inspection area. We have properly identified the NC Parts with permanant red marker in Rejection Bin to avoid part mixup.				Mr. Sagar Visapara		06-05-2025	
						05-05-2025	
<b>Preventive C.I. opportunities for similar processes and / or product</b>				FMEA Reviewed?		Target	
We will take care in similar items about scaling issue in forging process and ensure quality of items at the time of final inspection.				We have reviewed the S/O/D x RPN rating		08-05-2025	
				Control Plan Updated?		Target	
				NA		----	
<b>6) Verify Effectiveness of Actions</b>		Responsible		Target Date		Close Date	
<b>7) Prevention</b>							
<b>8) Team Congratulations</b>				Close Date:			