



				Document #:	RIV-LOC-FMC-000042	Revision:	1
				Effective Date:			
Title:	Supplier Corrective Action Template	Author:	Gokul Kanike	Approver:	Michael Sharp		
<b>Concern Title:</b>	Forging scaling issue observed			Open Date:	02-05-2023		
<b>Customer Part No:</b>	PT00812023-B_Tow Hook (A2952)			<b>Traceability:</b>			
<b>Quantity:</b>	01 Nos.			<b>Quantity Defective:</b>	01 Nos.		
<b>Customer /Location:</b>	RIVIAN			<b>Quantity Suspect:</b>			
<b>Representative:</b>	Mr. Gokul Kanike			<b>Customer RC #</b>			
<b>Telephone:</b>				<b>Supplier Ref. Doc. #</b>			
<b>E-mail:</b>							
<b>1) Team:</b>	Supplier - Advance Technoforge Limited Mr. Nilesh Patel - Managing Director, Mr. Sagar Visapara - QA-QC/QMS Incharge, Mr. Bipin Kachhadia - Production (Forging Shop), Mr. Vikaram Vanani - Sr. QC Engg. Rivian -						
<b>2) Problem Description:</b> (What/Where/When/Who/Quantity )	<p>What :- Forging scaling issue</p> <p>Where :- At Rivian</p> <p>When :- During Fittment</p> <p>Who :- At Rivian person</p> <p>Quantity :- 01 Nos.</p> 						
<b>3) Containment Action(s)</b>				<b>Total Qty</b>	<b>QTY Defective</b>		
We have cheked 30 Nos. which is laying at our end, no any NC parts found at our end.	Qty Sorted by Cust:  Qty Sorted by Supplier At Cust:  Supplier Inv. Sorted:	30	00	Qty Returned to Supplier:  Qty Scrapped at Supplier:  Qty Scrapped at Cust:	1	1	
<b>4) Root Cause(s)</b>							
<b>Occurance RC:</b> During Forging process part may be not properly clean and due to this scalling problem was occurred.							
<b>Detection RC:</b> Rejection Pcs. are mixed up with OK material at inspection stage.							
<b>5) Corrective Action</b>	<b>Responsible</b>	<b>Target date</b>			<b>Close Date</b>		
<b>Occurance CA:</b>  We have started to ensure proper cleaning at forging process. We have given awarness training to forging operator about proper cleaning and its importance.	Mr. Bipin Kachhadia	08-05-2025			05-05-2025		
<b>Detection CA:</b>  We have display quality alert at inspection area. We have properly identified the NC Parts with permanant red marker in Rejection Bin to avoid part mixup.	Mr. Sagar Visapara	06-05-2025			05-05-2025		
<b>Preventive C.I. opportunities for similar processes and / or product</b> We will take care in similar items about scaling issue in forging process and ensure quality of items at the time of final inspection.	FMEA Reviewed?  We have reviewed the S/O/D x RPN rating	Target 08-05-2025			Control Plan Updated?  NA	Target ---	
<b>6) Verify Effectiveness of Actions</b>	<b>Responsible</b>	<b>Target Date</b>			<b>Close Date</b>		
<b>7) Prevention</b>							
<b>8) Team Congratulations</b>	<b>Close Date:</b>						