

Project Charter

Optimization	on of Proposa	I Creation Process for Gent	ech	_				
Business Problem:				Executive Sponsor				
Increased competition and an 18% decline in revenue over the past two years. The CEO has tasked				Elliot Smith				
the team with improving operational efficiency and reducing process cycle times by 15%.				Black Belt Champion				
				Grace Monroe				
Objective:				Steering Committee				
Reducing Cycle Time/ Efficiency Improvement/ Enhanced Collaboration				Grace Monroe, Jeff Hugh, Director of Operations, Product Design Team, Pricing				
Out of Scope:				Team				
Changes in th	e core supply ch	ain/ Customer after-sale/ Corpora	ate structure					
Process Owner: Investment				Team Members				
Grace Monroe Process Resources, Training and Development, Operational Changes			d Development, Operational Changes	Proposal Support Managers/ Bid Support Specialists (BSS) across regions/ Pricing				
Black Belt:				Group/ Project Design Team/ Sellers (internal customers)/ Brand Managers				
Jeff Hugh RISKS								
		Data Issues, Financial Risks, Ma	rket Factors					
DMAIC	Start / End	Operational Metric	Baseline	Target				
Define:	Identifies a	Cycle Time Benchmark	Current Cycle Time,	Cycle Time Reduction Target:				
Reduce cycle	sales	Efficiency Benchmarks	Defect Rate,	Achieve a 15% reduction in the overall cycle time for the Proposal Creation Process.				
time	opportunity	DPMO Measures	Step-wise Lead TimesCost of Proposal Creation	SLA Compliance Improvement:				
Measure:		Di me measares		Reduce the defect rate by ensuring that fewer proposals exceed the 35-day				
Data				threshold, aiming for Six Sigma standards.				
analysis		_						
Analyze:		Expected Benefits		Projected Savings				
Process	Completed	Hard Benefits:		15% Cycle Time Reduction				
bottlenecks	proposal is	Reduced cycle time, increased i	revenue opportunities, saving cost by					
Improve:	returned to	efficiency gains.						
Streamline	the Seller	Soft Benefits:						
process		Improved employee satisfaction	n.					
Control:		Higher client satisfaction						
	1	Strategic Benefits:						
On-going		Strategic beliefits.						

Swim Lanes Map

SASA TRAVE

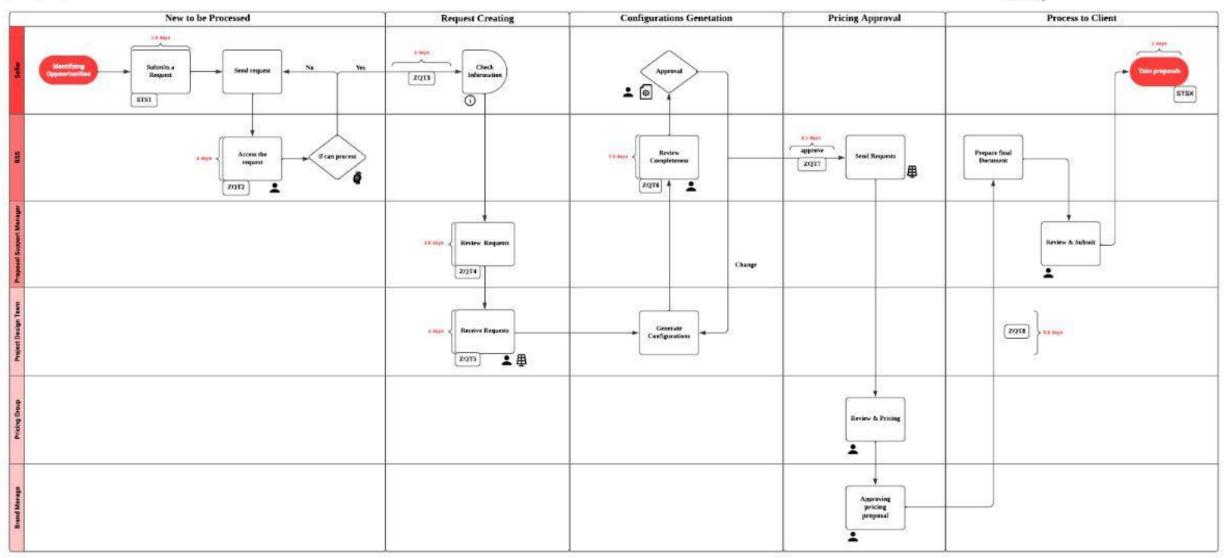
ESS skilled level: ESS inexperienced, Too many errors by ESS. Bid manager on vacation, Difficult to identify ESS agent, ESS locks domain knowledge.

Information problem. Making Customer address, Missing seller information. Error in address provided, incomplete information, customer not in distabled.

Configuration Changed: Incorrect configuration, Errors in configuration, Proposal takes too long, Configuration changed, Missing configuration details.

System problem: too much ehum, ERP system doesn't work well, Submission process is tedious, System outago

Artificiel problem: Incomplete requirements, Responses rate is too slow, pricing is not competitive. Terms and conditions had errors.
 Documentation provided lace, Multiple quote submessions. Pricing approval takes too long, Multiple submessions, Brand approval takes too long.



Business Issue

Gentech's proposal creation process faces challenges in meeting efficiency and quality targets, with average cycle times near the 35 day SLA and sigma levels indicating quality issues

Key Goals

Reduce cycle time

Improve efficiency

Maintain customer satisfaction



Current State Baseline

End-to-end cycle time baseline is 31.6 days. The sigma level stands at 2.08, which indicates significant room for improvement to meet six sigma quality standards

SWG in EMEA and zSeries in North America have the highest cycle times, indicating inefficiencies



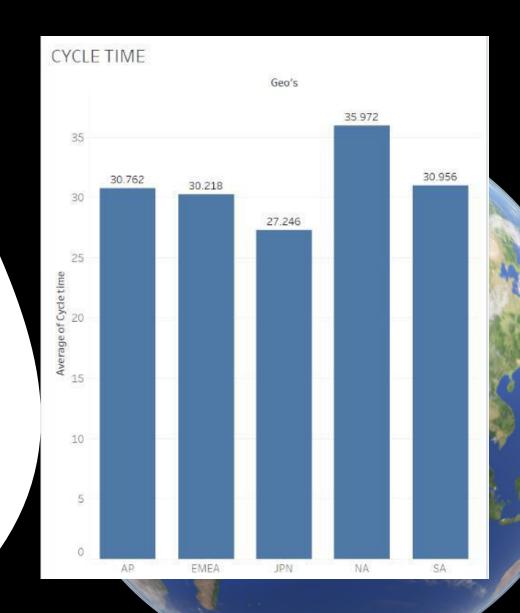
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Asia Pacific regions tends to have lower, more consistent cycle times

Transactions above 35 days are classified as defects, leading to a high DPMO of 281,053



Current State Baseline

Heat Map

Performance differences by geography and brand

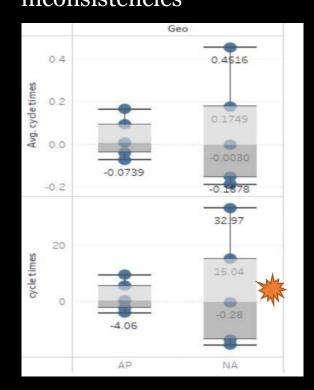
SWG brand in EMEA stands out with exceptionally high value, reaching 3,278 units. Indicating severe inefficiencies in that region

Consulting and xSeries have lower cycle times in most regions, showing more efficient processes

Brand å+ ▼	AP		EMEA		Geo JPN		NA		SA	
Consulting		105		102		-57		127		408
ESW		534		76		102		30		-12
SWG		145	W I	3,278		306		-34		798
xSeries		25		-92		-37	•	-164		-28
zSeries		764		-44		368		985		-110

Box Plot
Cycle time variability between AP
and NA regions showing
consistency differences

North America displays significant variability with cycle times ranging from a median of 15 units up to 32.97 units, suggesting major inconsistencies



In contrast, the Asia Pacific region shows more stable performance, with cycle times tightly clustered around the median and fewer outliers

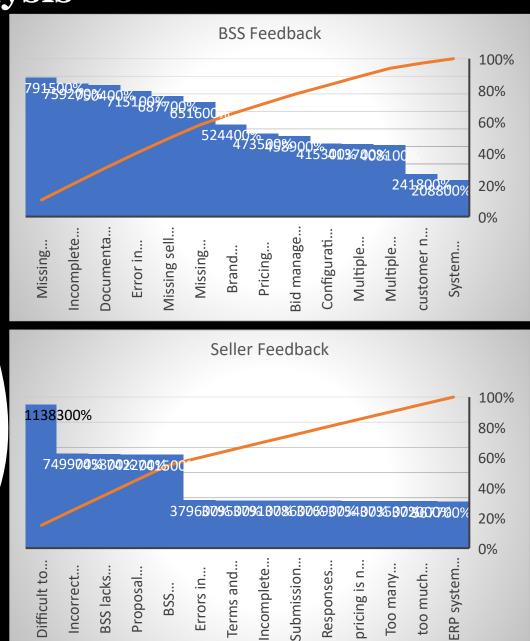


Key Causes

1. Incomplete submissions

Sellers often provide incomplete information,

Causing delays

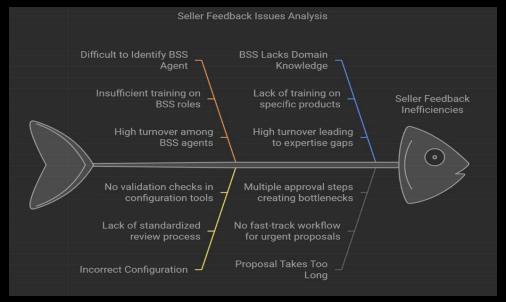


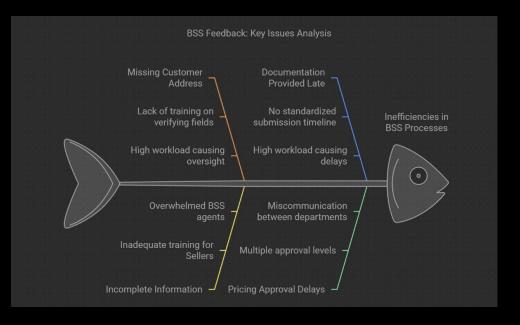
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2. Misrouting

Requests are not always routed to the right BSS agent, adding rework





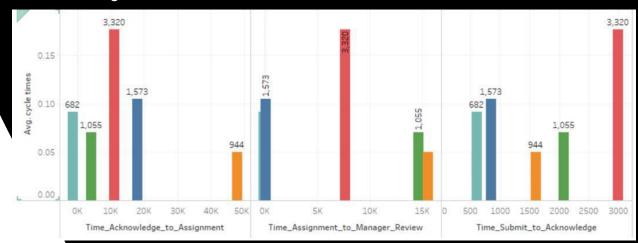
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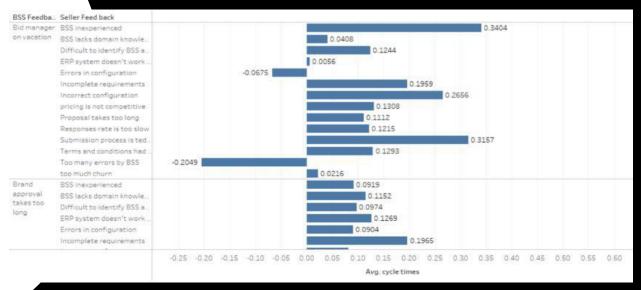
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3. Approval Delays

Manager reviews and approvals, especially in North America, have high cycle time





Key Causes

- 1. Incomplete submissions Sellers often provide incomplete information, Causing delays
 - 2. Misrouting
 Requests are not always routed to the right
 BSS agent, adding rework
- 3. Approval Delays
 Manager reviews and approvals, especially
 in North America, have high cycle time
- 4. Complexity Effect
 A strong positive correlation (0.827) between bid size and cycle time indicates that larger, complex bids take longer to process





Key Observations

Sellers William, Sam and Devin have the highest cycle times, exceeding the 35-day SLA

Insight

High Cycle times may be due to inefficiencies, complex requests, or frequent rework

Improvement Focus

Target these sellers for process training or optimization to reduce delays

Key Observations

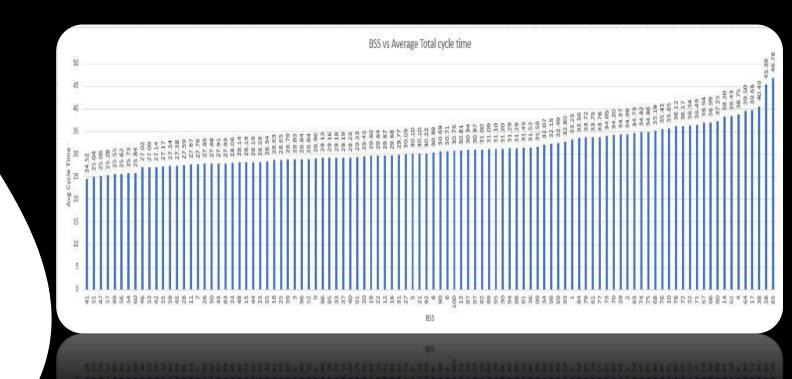
Significant cycle time variation among BSS agents, with BSS 65 and BSS 58 showing the longest cycle time over 45 days

Insight

Longer cycle times for certain agents may indicate workload imbalances or skill gaps

Improvement Focus

Prioritize training and workload adjustments for agents with high cycle times



Key Observations

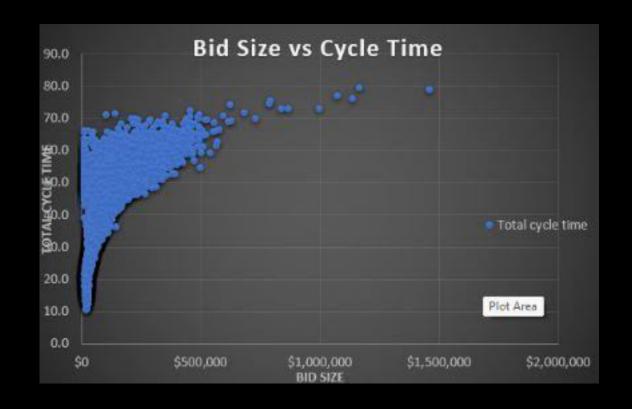
Larger bid sizes tend to have higher cycle times, with a notable increase above \$400,000

Insight

High bid complexity correlates with longer processing times, indicating potential bottlenecks for larger bids

Improvement Focus

Streamline processes for large bids or introduce a fast-track workflow to reduce delays



Recomn endations

1. Automate Data Collection and Verification

Implement mandatory fields and automated prompts to ensure complete submissions from sellers

2. Intelligent Routing

Route high-complexity bids to top performing BSS agents to reduce delays caused by reassignments

3. Fast Track Approval

Set up a fast track Process for low-complexity, low-risk proposals to prevent unnecessary backlogs

4. Targeted Training

Provide focused training to underperforming sellers and BSS agents on data completeness and cycle time management

Step	Potential Failure Mode	Severit y (S)		Detectio n (D)	RPN	Suggested Action
Seller Submits requests in ERP system	Missing critical customer info	8	7	5	280	Make key fields mandatory integrate automated checklist to catch missing data at submission
BSS checks if request can be processed	Incorrect routing to BSS agent	6	6	6	216	Automate routing based on request complexity or type to ensure requests reach the right agent initially.
	Incomplete/missing configuration details	8	7	5	280	Create a standardized checklist for BSS agents to verify key information upon receipt.
BSS reaches out to Seller for missing info	Delays caused by missing information from Sellers	₃ 7	8	5	280	Implement automated reminders for incomplete submissions to minimize manual follow-ups.
	Miscommunication of configuration requirements	f9	5	6	270	Provide a template with standard configuration requirements and train BSS and Product Design on common configurations.
Configuration forwarded to Seller for approval	Errors in configuration that require rework	:8	6	6	288	Develop a review process to verify configuration accuracy before forwarding to Seller.
BSS sends request to Pricing group	Delays in pricing calculation	7	7	5	245	Implement a pricing calculator with error-checking and a prioritization system for high-value requests.
	Delays in pricing approval due to process bottlenecks	8	8	4	256	Establish a fast-track approval route for low-risk or smaller deals to reduce bottlenecks.
	Errors in final proposal due to oversight	9	6	5	270	Use a standardized review checklist and peer review to ensure accuracy in the final document.
Proposal Support Manager reviews terms and conditions	Legal terms or conditions errors missed	10	4	6	240	Integrate a legal template with standard terms for frequent use and automate review for high-frequency clauses.
	Inaccuracies in final proposal affecting client satisfaction	19	5	4	180	Final quality check by Proposal Support Manager to ensure all requirements are met and accurate.

Control Plan

KPI	Control Action P1	Responsible QIACT Man	Frequency ager: Jef	f Hugh
Cycle time by bid	Monitor high Complexity bids To ensure they Meet SLA target	Project ent		Director of Operations S & BSS Managers lity Control Team & Process
Individual Performance Metrics	Track individual cycle times and error rates for sellers and BSS agents	Department Heads	Quarterly	llers
Approval Turnaround Time	Set alerts for delays in critical stages (Review)	Operation team	Real time	
Rework Rate	Audit rework incident , particularly for low Performing agents	Quality control	Quarterly	
Customer Feedback	Collect feedback on proposal efficiency and quality	Customer Service	Monthly	

Audits & Feedback:

- 1. Quartey Audits of cycle times, performance reviews for underperforming agents, and regular feedback sessions
- 2. Ongoing Training: automated reminders for BSS agents on critical tasks and periodic training
- 3. Monitoring High-Complexity bids: Track high complexity bids closely to ensure they meet SLA targets

Conclusion & Next Steps

Project Charter – Jaden
Process Map – Jaden
Baseline Metrics – Rutuja
DPMO & Sigma Level- Rutuja
Tableau Utilization – Manish
Timestamp Data – Manish
Correlation Complexity – Milan
Counterparts calculations – Milan

By implementing target automation, optimizing routing for high complexity bids, and regularly monitoring performance, Gentech can reduce cycle times and improve proposal quality

Next Steps

- 1. Pilot automation tools and routing improvements
- 2. Begin quarterly performance reviews
- 3. Implement fast track approvals