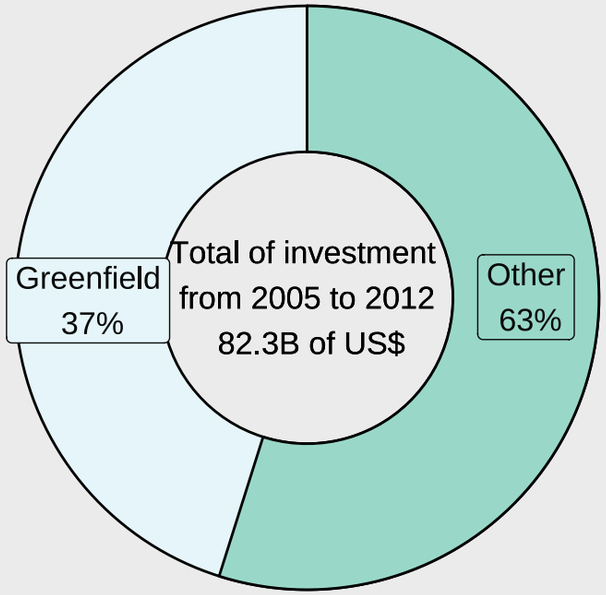
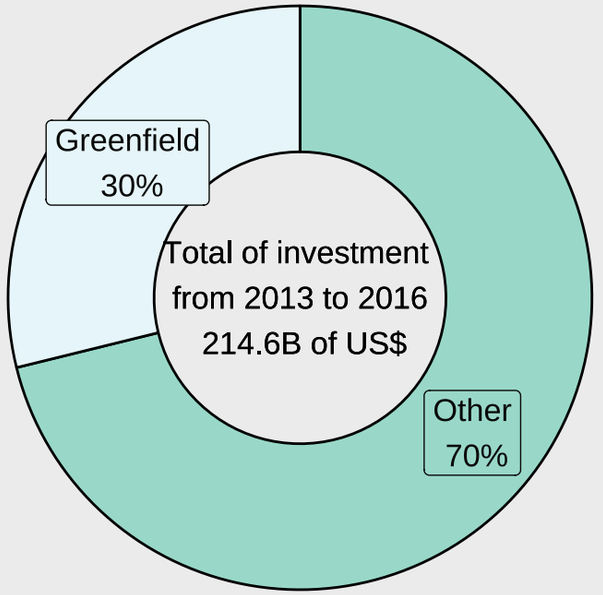
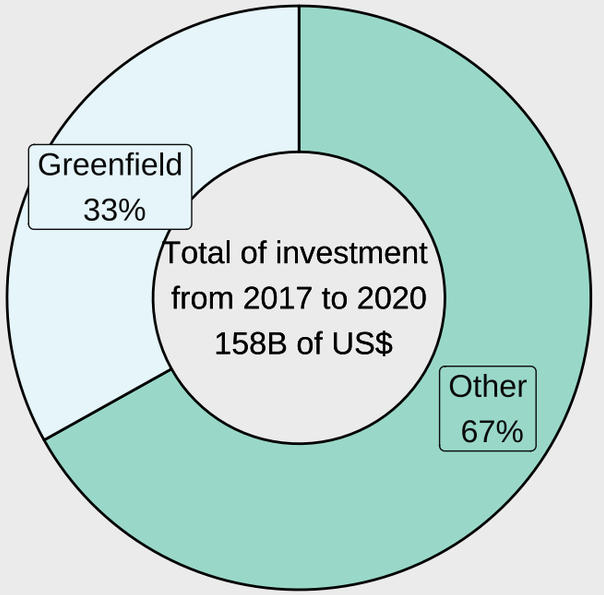
Going Global1.0



Going Global2.0



Going Global3.0