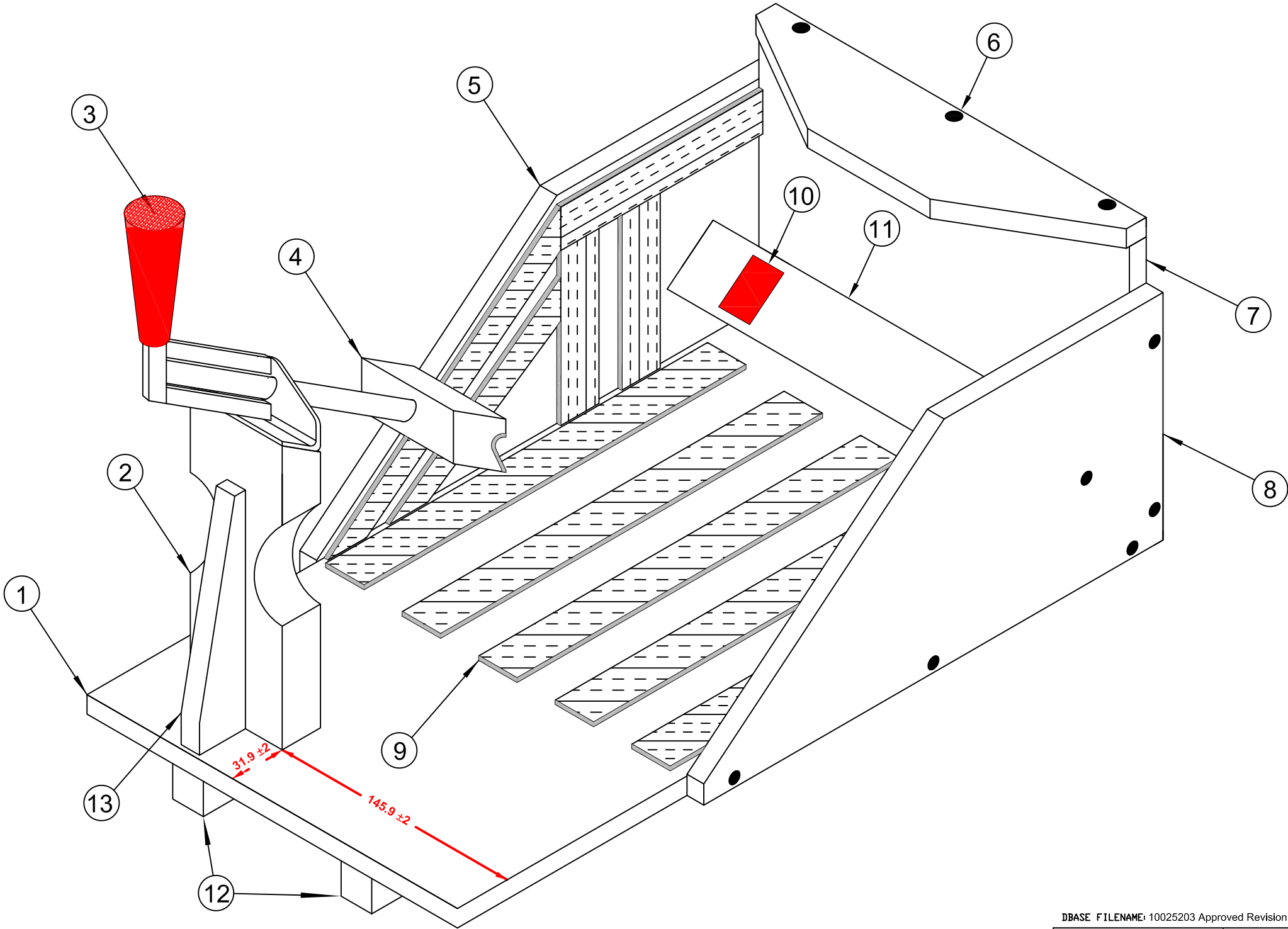



Item #	Description	Material	Qty
1	Base Plate	Actal Nylon	1
2	Tobble Clamp Support Block	Actal Nylon	1
3	Brauer P400 Push-PullToggle Clamp	Mild steel	1
4	Holding Block	Actal Nylon	1
5	Left Wall Support	Actal Nylon	1
6	Top Support	Actal Nylon	1
7	Back Wall Support	Actal Nylon	1
8	Right Wall Support	Actal Nylon	1
9	High Density Foam # R73444	Foam	A/R
10	Red Sponge Rubber #6100	Rubber	2
11	Unit Face Support Block	Actal Nylon	1
12	Support Rails	20mm Box Iron	2
13	Toggle Block Support	Actal Nylon	1
Note: Use equivalent material / parts if necessary.			

- NOTES:
- Tolerance: ±1mm unless specified.
 - Hardware and some parts are not shown for clarity.
 - De-burr, remove sharp edges.
 - Add protective strip to the incline of the Holding Block item # 4
 - Use adhesive to fasten 2.5mm thick protective strips to items # 2, 5 & 8.
 - The unit face support block item # 11 is angled to suit the unit.
 - Dimensions in mm.

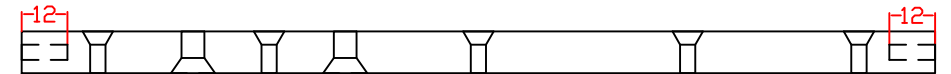
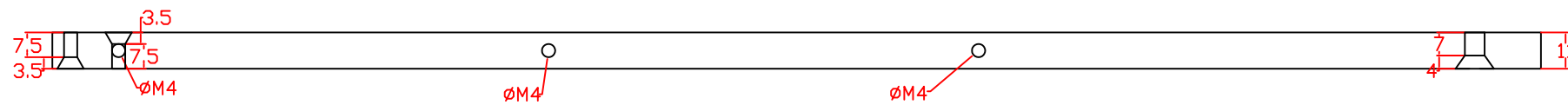
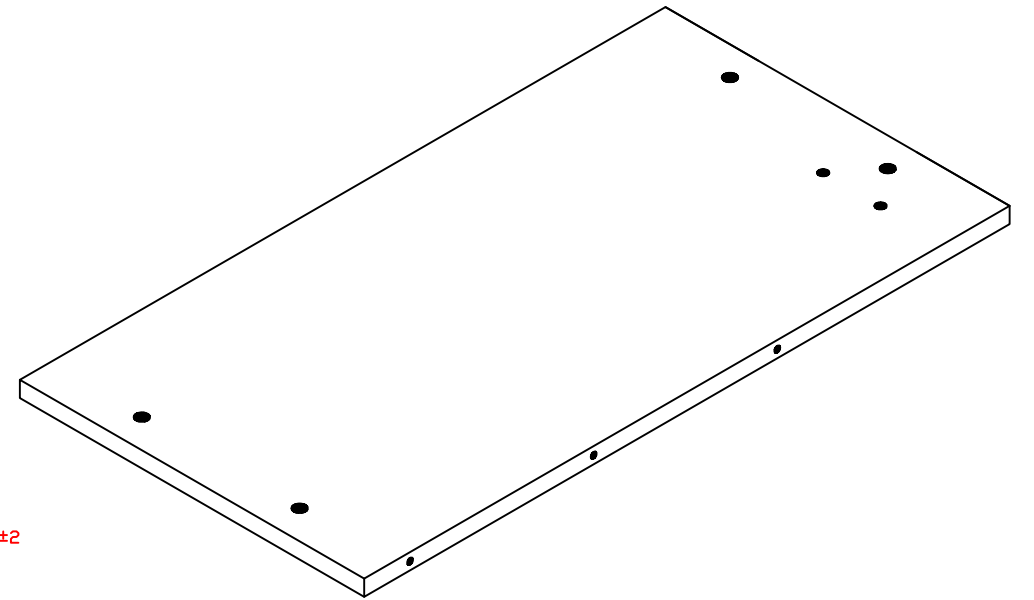
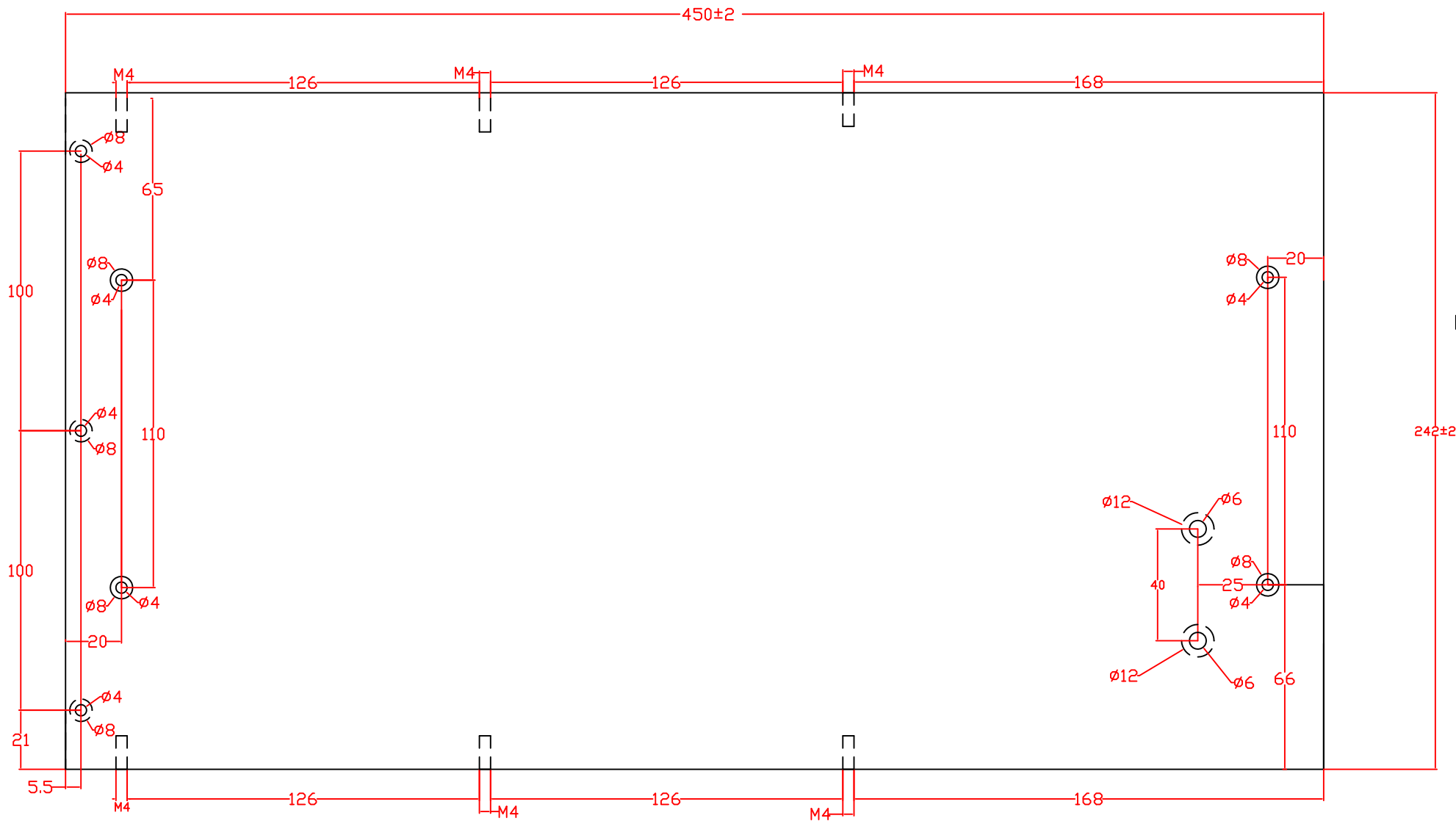


REVISION			
REV.	CHANGE ORDER	APPROVED BY	DATE
A	ECO-R168364	Refer to AGILE	Refer to AGILE

DBASE FILENAME: 10025203 Approved Revision A.DWG

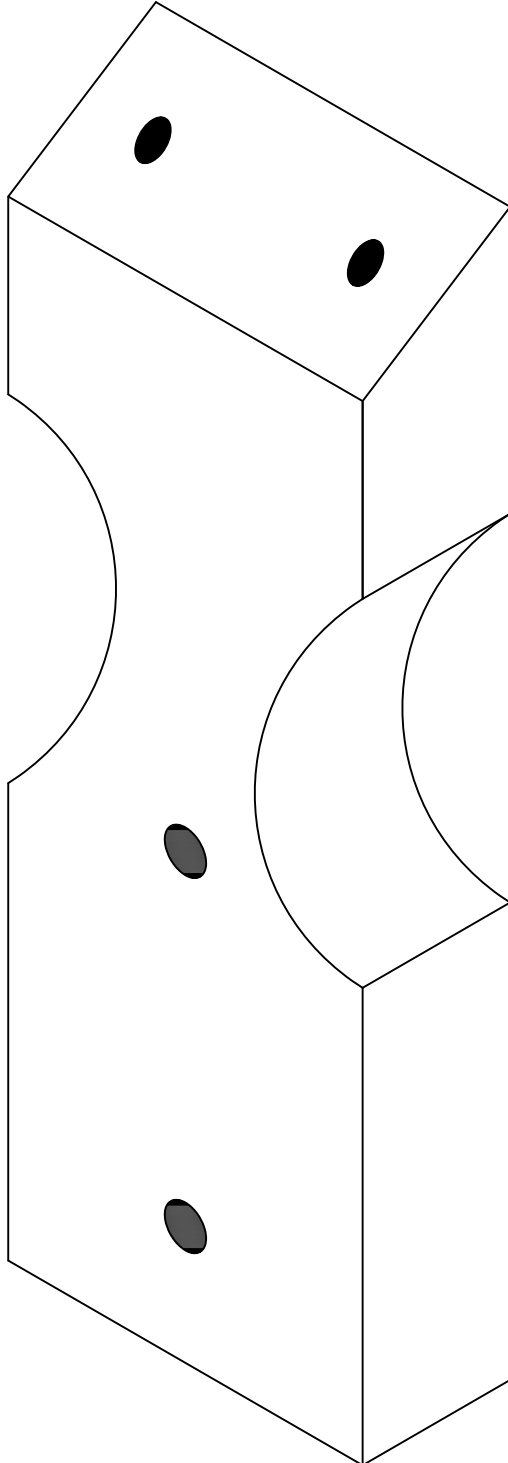
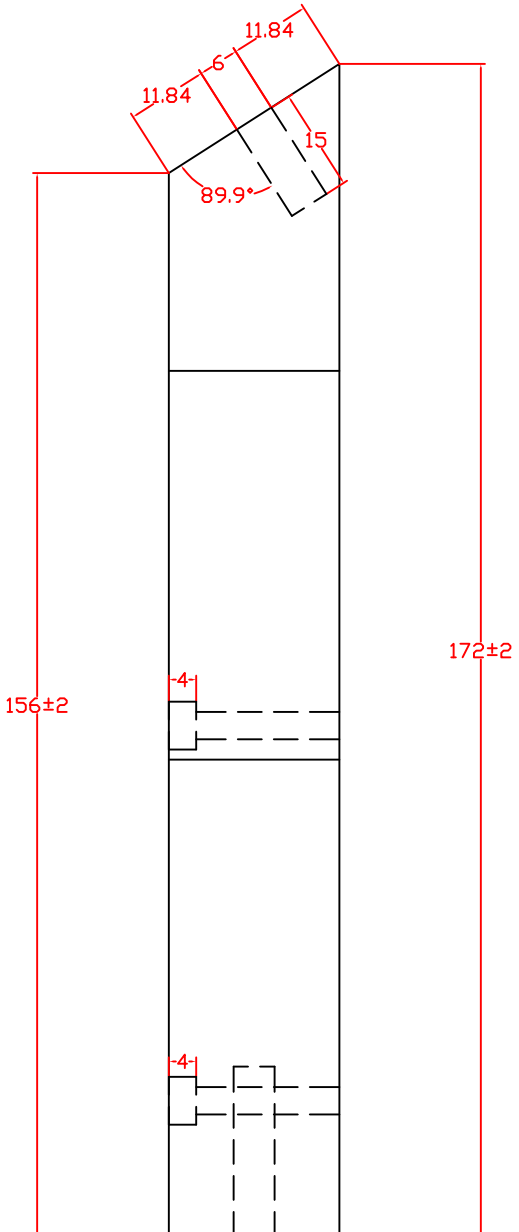
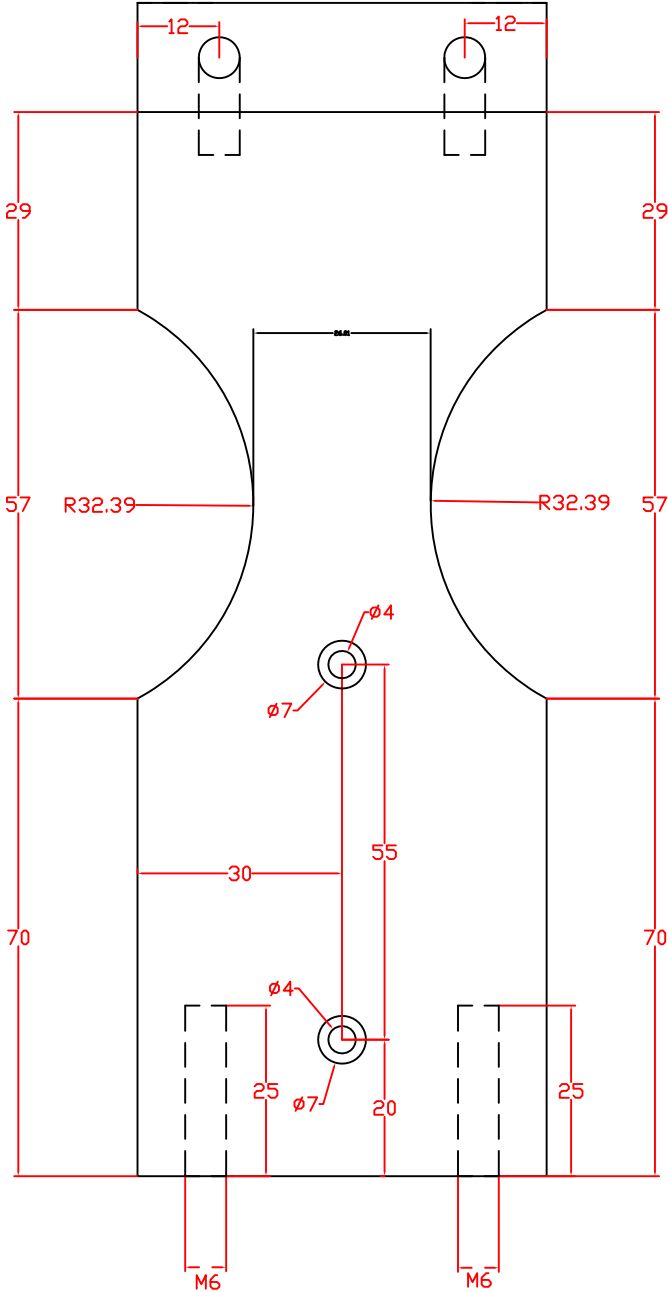
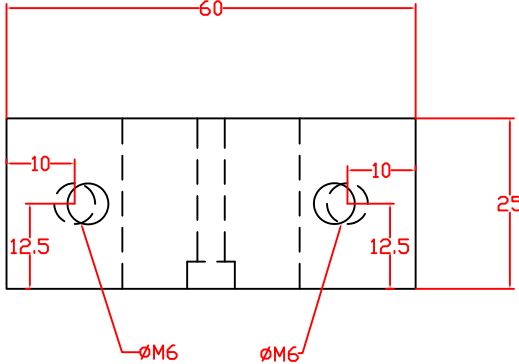
UNLESS OTHERWISE SPECIFIED		Puritan-Bennett Ireland Ltd. Mervue, Galway, Ireland	
. X = ±0.5 . XX = ±0.25 ANGLES = ±1/2° . XXX = ±0.125 DRAFT = ±1/2°			
SURFACE ROUGHNESS BREAK ALL SHARP EDGES .25 FILLET AND CORNER RADII .25 DIMENSIONS IN MILLIMETERS DO NOT SCALE DRAWING DIMENSIONING AND TOLERANCING PER BS 308 OR ANSI Y14.5. ALL DIMENSIONS AFTER FINISH		TITLE	
<div><div>NG</div></div>		PB540 BATTERY INSERTION CRADLE FIXTURE	
MATERIAL:		SIZE	
FINISH:		DWG. NO.	
DRAWN	<div><div></div></div>	10025203	
ENGINEER	Refer to AGILE	REV.	
CHECKED	Refer to AGILE	A	
DATE		SCALE: NTS	
Refer to AGILE		SHEET 1 OF 7	

1



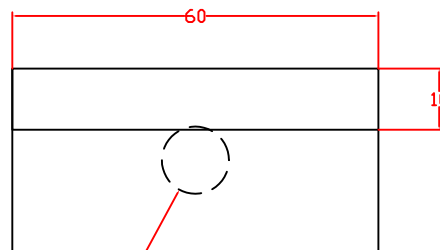
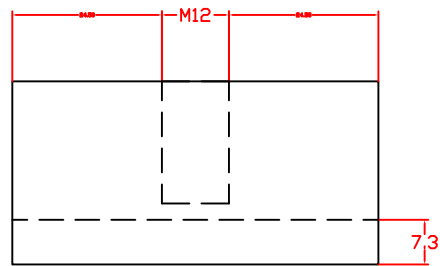
SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 2 OF 7	

2

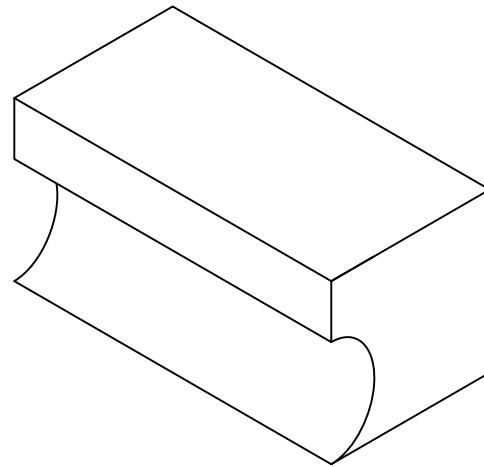
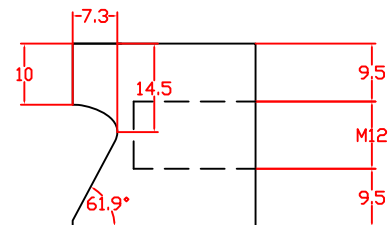


SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 3	OF 7

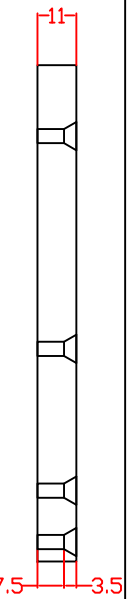
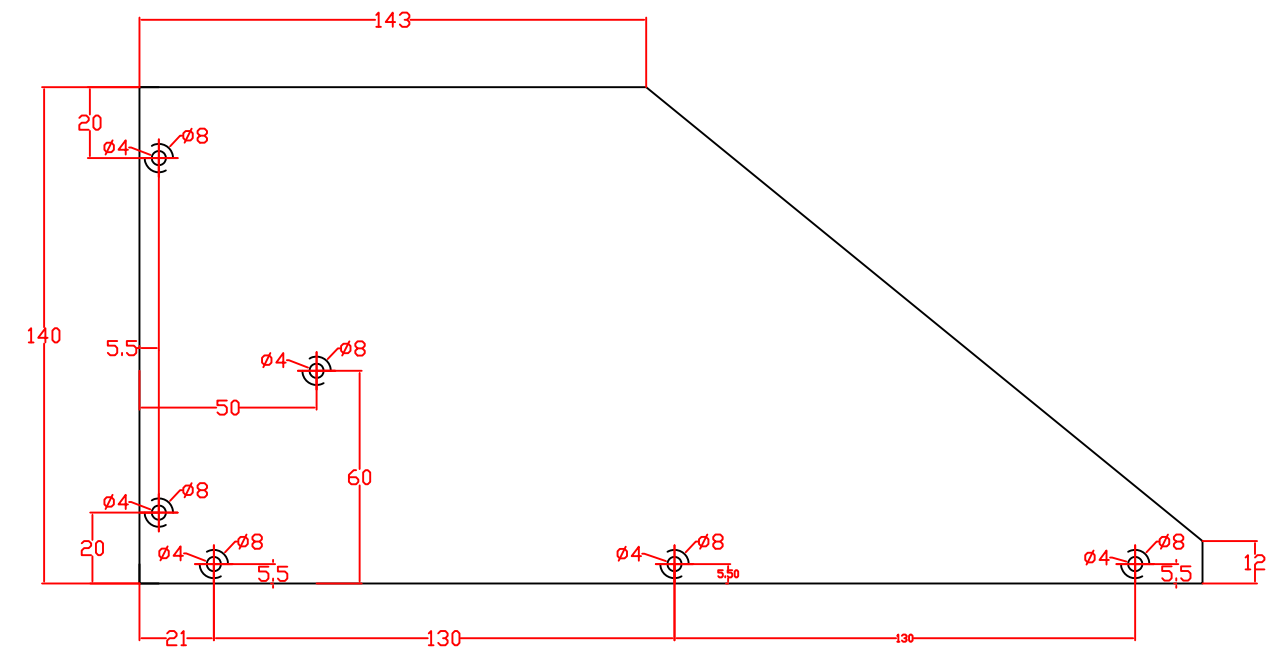
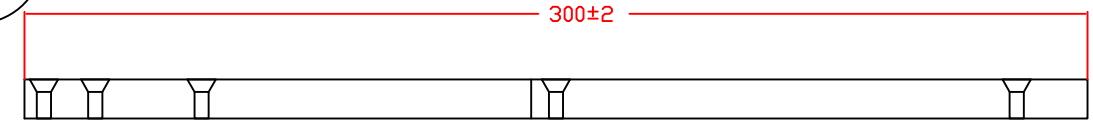
4



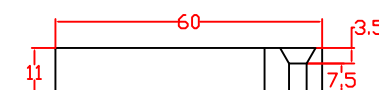
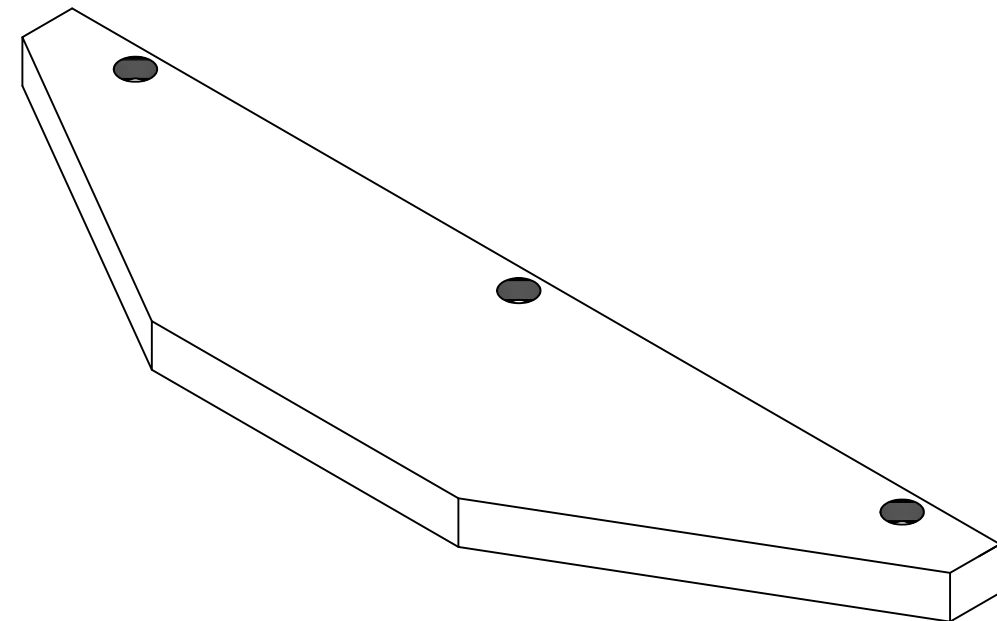
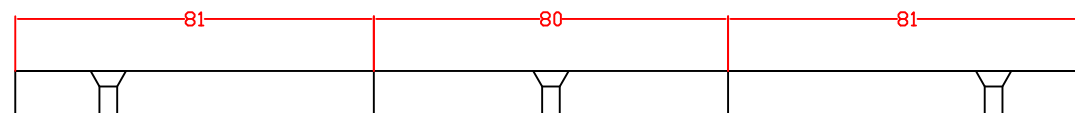
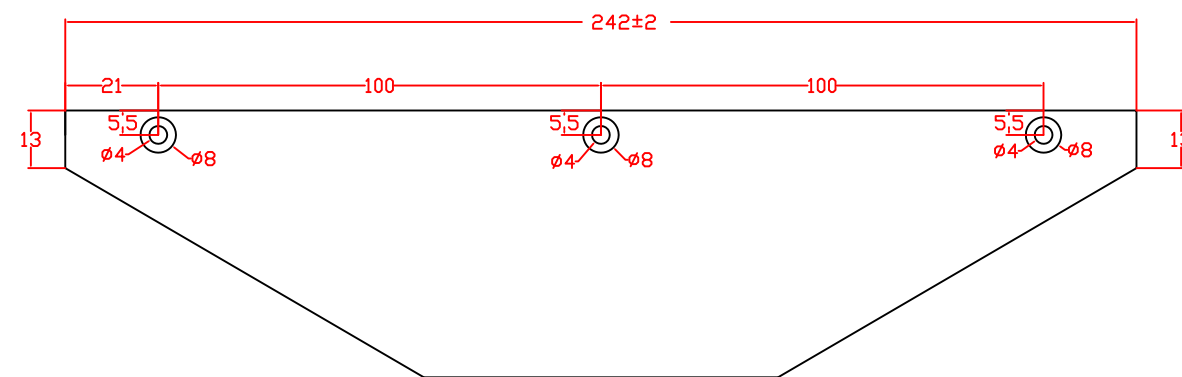
ØM12



5

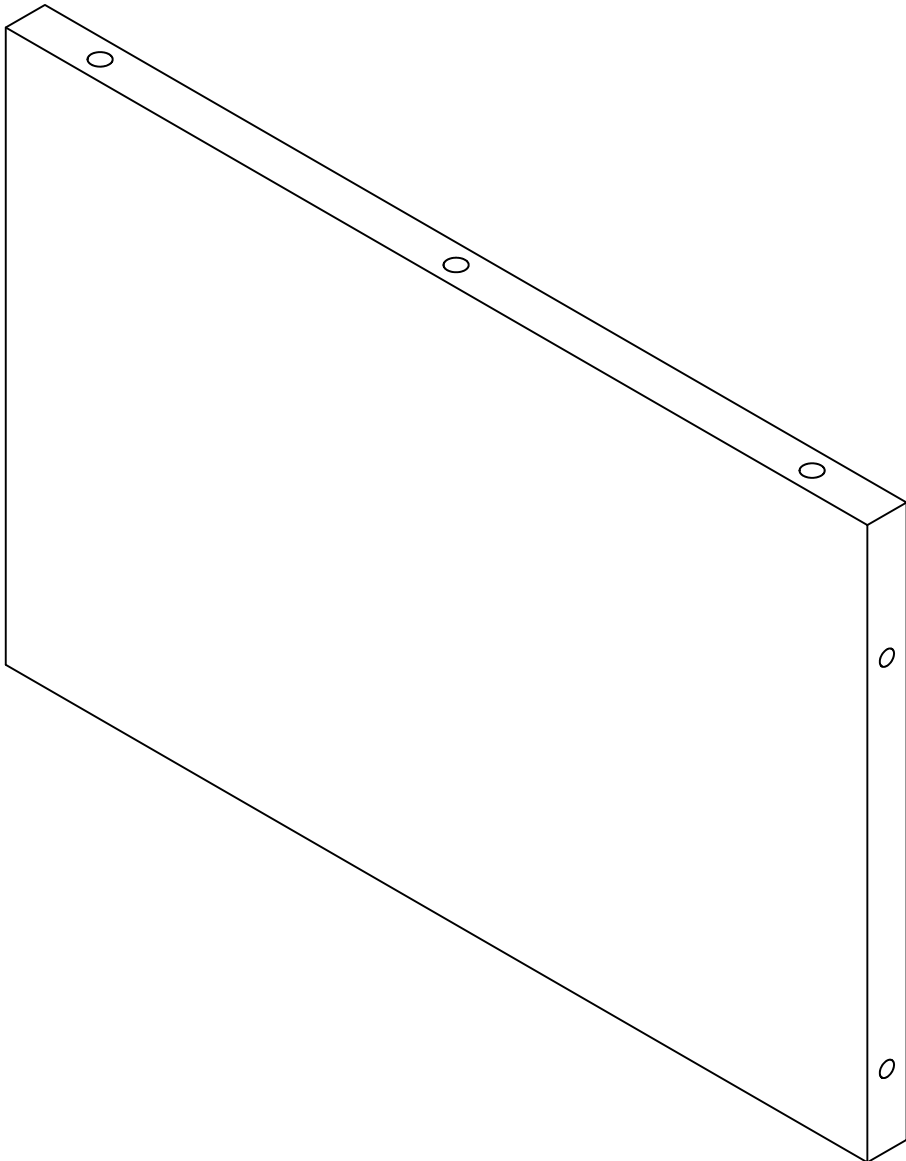
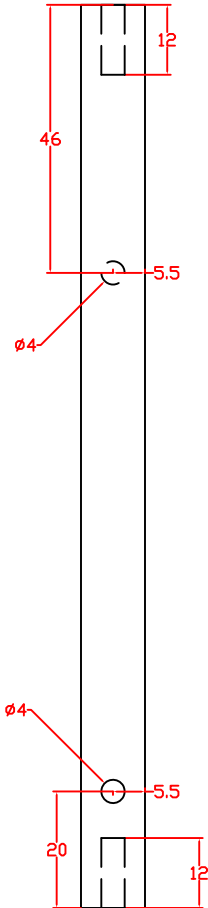
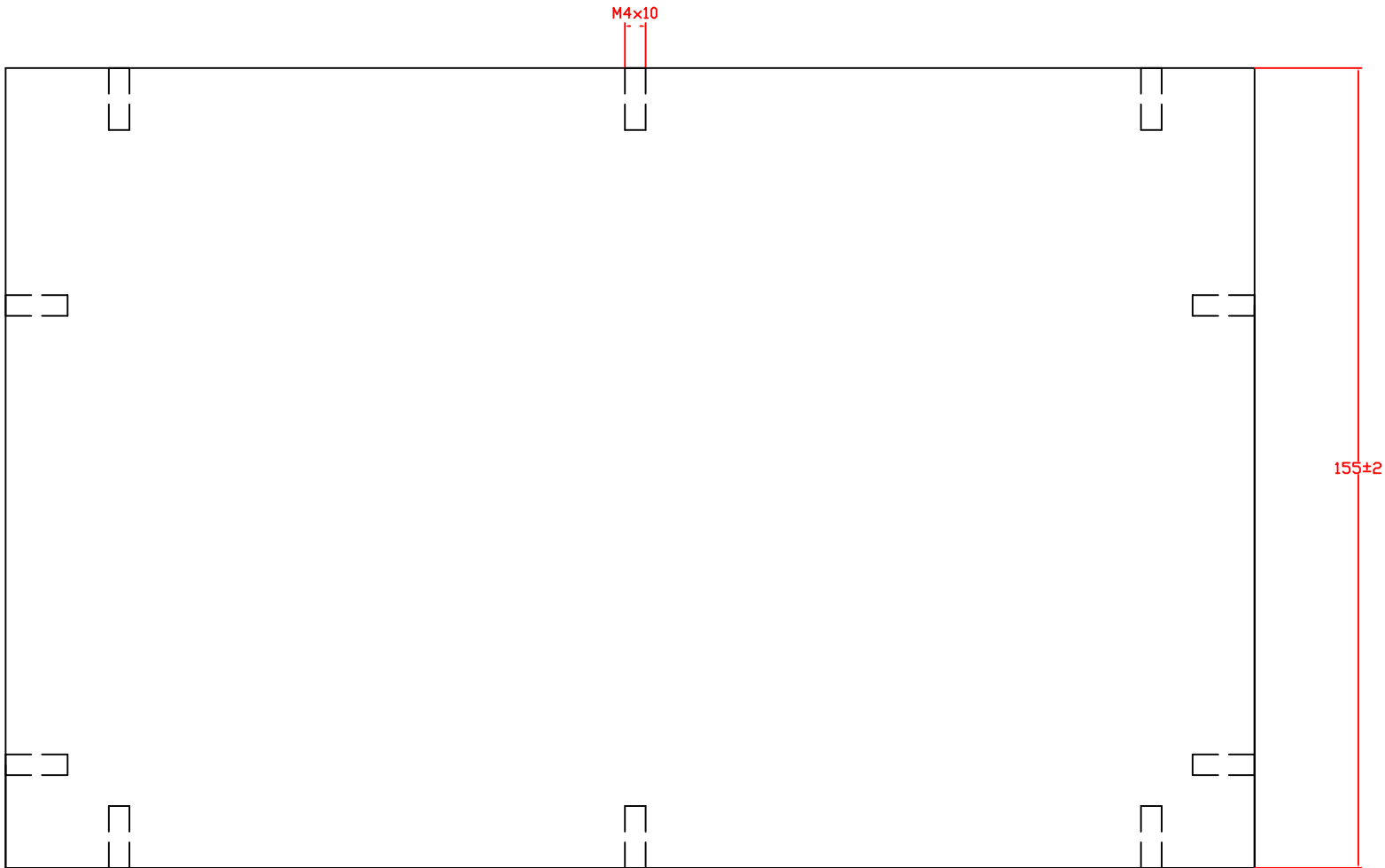
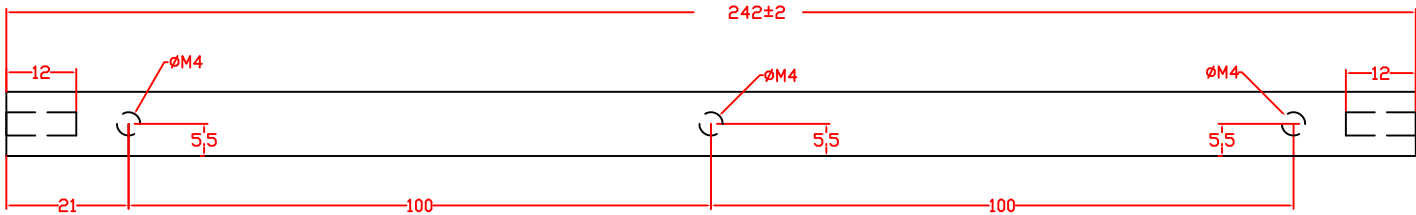


6



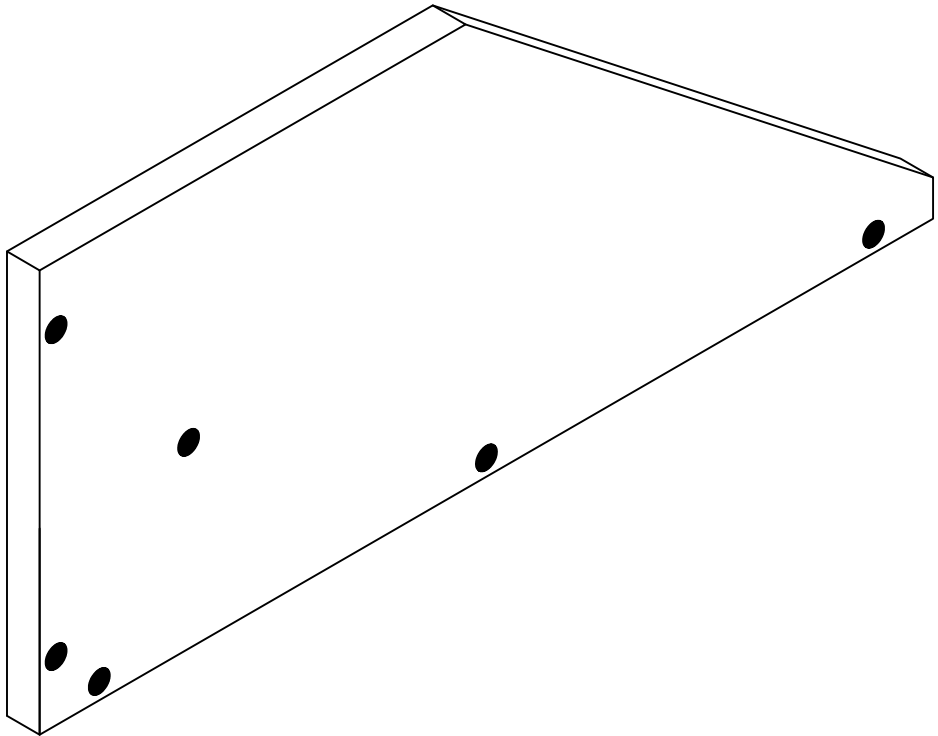
SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 4	OF 7

7

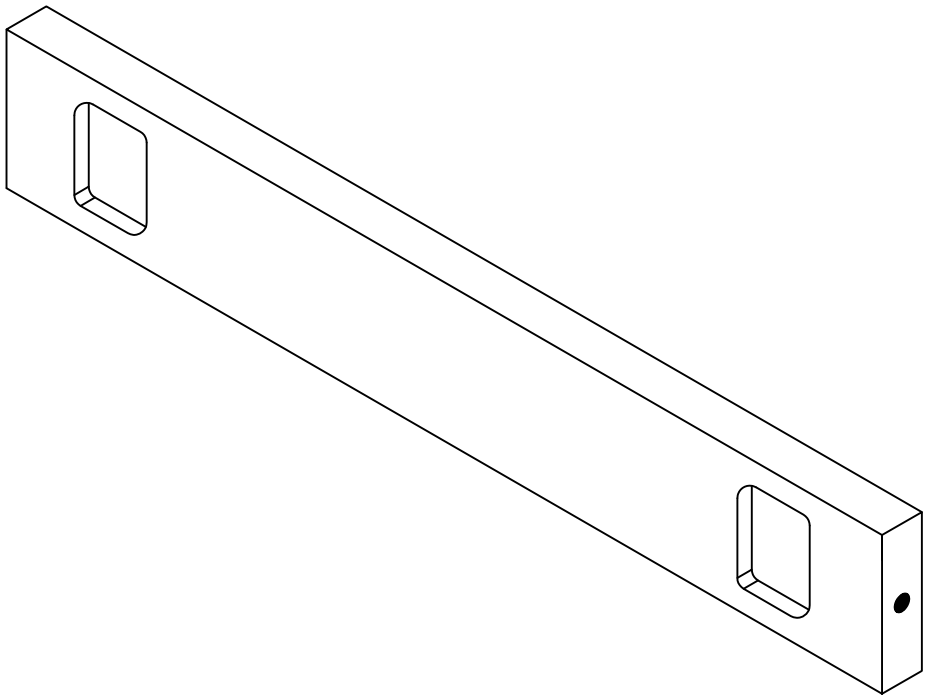


SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 5	OF 7

8

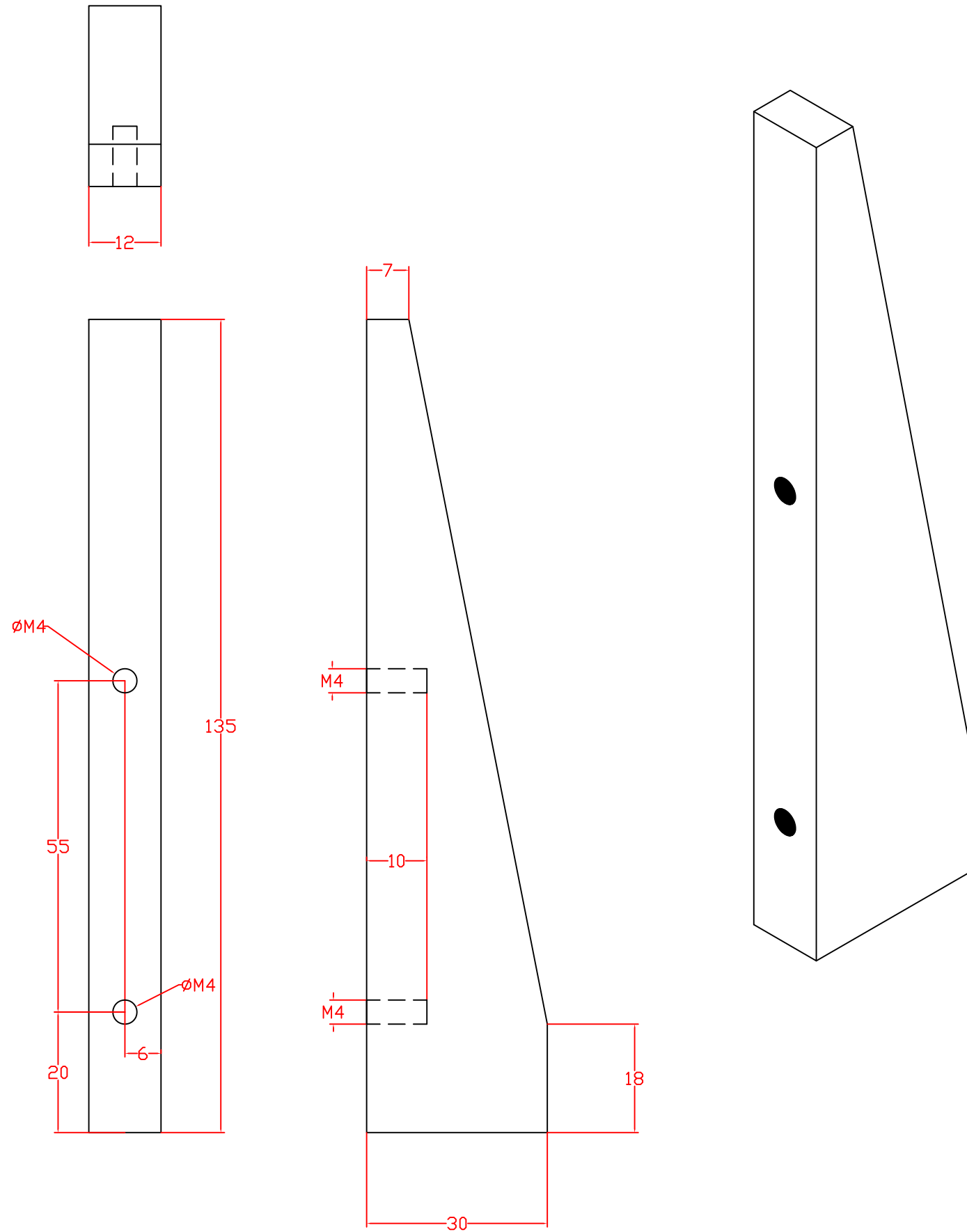


11



SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 6	OF 7

13



SIZE A3	DWG. NO. 10025203	REV. A
SCALE: NTS	SHEET 7	OF 7