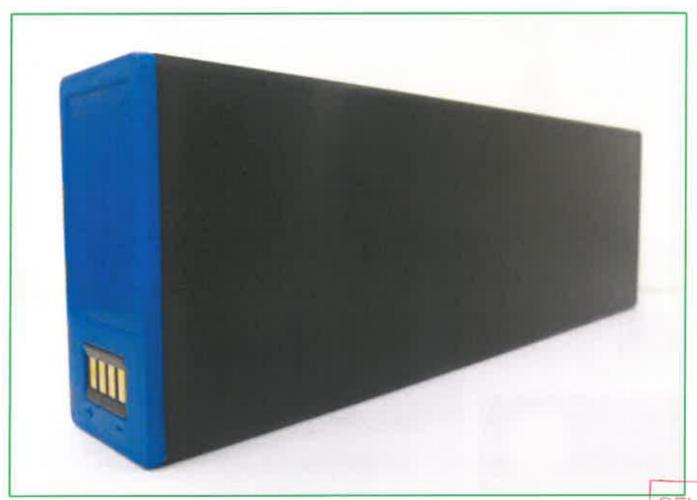
Covidien Lead Assembly Work Instruction - L6A051BE00004-Stage 5



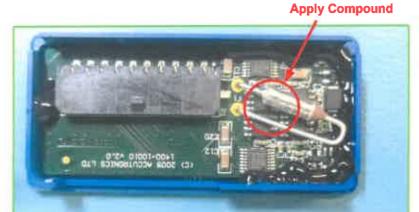
DEV STAGE 4

FULL PRODUCTION

End Cap Assembly – Thermal Compound Application



Check expiry date and date dispensed on label attached.



FISNAR TYPE JBE1113 AIR DELIVERY DISPENSER



AIR PRESSURE SETTINGS 5.5 BAR (80 LBS)



Using a Olive Nozzle apply thermal compound GL0145 over the fuse FU0128B.



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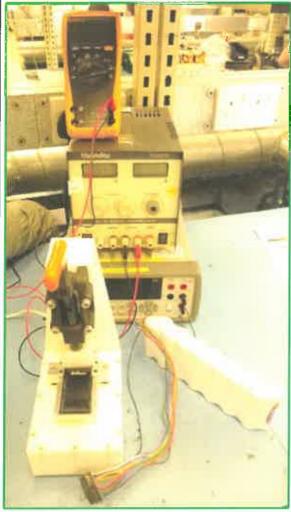
CURE TIME 6 HOURS
(Data to be recorded refer to NQA125)



100% Quality Check at this point

ISSUE:			I THIS DUCUMENT AND THE INFORMATION APPEARANG THEREIN IS PROPRIETARLED, AND THE PROPERTY OF			17744			APPLICATION:		
	C			ACCUTRONICS LIMITED AND SHALL NOT, IN WHOLE OR IN PART, BE REPRODUCED, DISCLOSED OR USED UNLESS EXPRESSLY AND DULY AUTHORISED IN WRITING BY ACCUTRONICS LIMITED.			Covidien Lead Assembly Work Instruction			Covidien PB540/PB560 Ventilator	
DATE:	21/05/15	NAME:	JME		Accutronics Ltd. Unit 20. Learner Road.		CAT No.:		SHT:	2	accutrenics
DATE:	4 4 -	снко:	2/40	MTS	Newcastle-under-Lyme, Staffordshire, England. ST5 7L8	NDE96004		L6A051BE00004_WI	Total:	4	professional battery solutions

Current Drain Test



Turn on the test equipment and change the setting on the micro meter by pressing shift then DC V as shown below.

Press the Range arrow indicated 3 times.





Attach the core pack to the board and check the readings should read between 25-150 are correct as shown below.



DEV STAGE 4

FULL PRODUCTION

Fluke Tester - 26v or more turn on the power supply for 5 seconds and wake each PCB up.

Make sure the resistance does not drop to 0 if this happens the PCB is a failiure.

Using the switch box, test between 1-3 the micro meter uADC.

If less or more then the board is a fail.

Then switch between 2-4 the micro meter should read between 25-150 uADC. If less or more then the PCB is a fail.

ISSUE:	ALTERATI		I IND DOCUMENT AND THE INFORMATION APPEARING THEREIN IS PROPRIETAN. TO, AND THE PROPERTY OF			···—·		APPLICATION:		
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DATE: 21/05/15	NAME:	JME	SCALE	Accutronics Ltd. Unit 20. Learner Road.		CAT No.:		SHT:	3	accutranics
DATE: 18/6/15	CHKD:	24	MTS	Newcastle-under-Lyme, Staffordshire, England. ST5 7LB	NDE96004		L6A051BE00004_WI	Total:	4	professional battery solutions





DEV STAGE 4

FULL PRODUCTION

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