

Flight Delay Forecasting Using Machine Learning  
*A Data-Driven Approach to Improve Operational Efficiency in Air  
Travel*

**Name:** Minaksi Yadav

**Date:** June 2025

### Problem Overview:

Delays in air travel remain a critical bottleneck, leading to disrupted passenger experiences and increased operational overhead for airlines. These disruptions can escalate fuel consumption, hinder crew scheduling, and negatively impact service quality and reliability.

### Project Goals:

This project utilizes past flight performance data to:

- **Reveal underlying delay trends** through targeted exploratory analysis
- **Develop a dual-phase ML system** to predict delay likelihood and expected delay time
- **Deliver strategic recommendations** enabling airlines to proactively minimize delays and optimize efficiency



# Dataset Overview & Preprocessing Steps

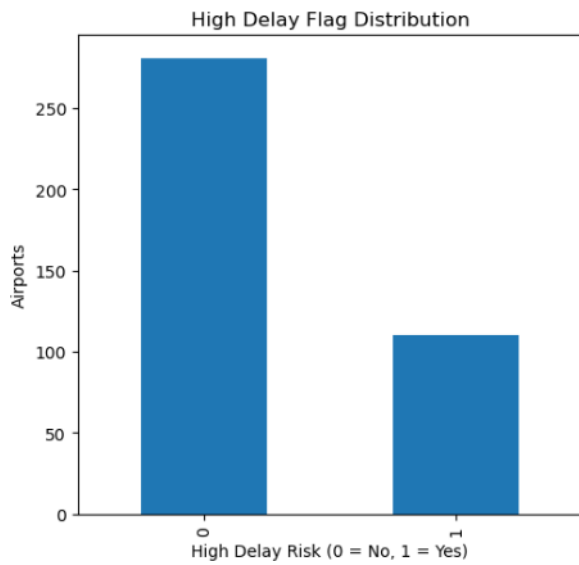
## Preprocessing Steps:

- **Dropped Unnecessary Columns:** Removed year, carrier\_name, airport\_name.
- **Encoded Categorical Features:** Transformed carrier and airport using frequency encoding
- **Handled Missing Data:**
  - Eliminated rows with multiple missing fields
  - Filled arr\_del15 using median values
- **Outlier Processing:**
  - Used IQR capping per airport for numerical delay fields
- **Filtered Sparse Airport Data:** Removed rare airports having freq=1
- **Created Custom Target Metric:**
  - Defined **OAI (Operational Adjustability Index)** using delays, cancellations, and encoded features

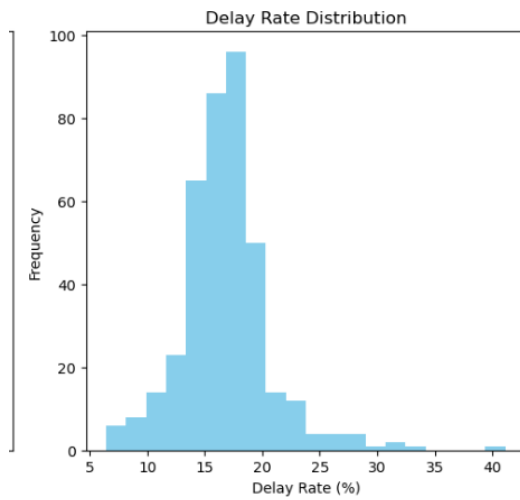
## Key Variables:

- **Delay Counts:** carrier\_ct, weather\_ct, nas\_ct, security\_ct, late\_aircraft\_ct
- **Delay Durations:** carrier\_delay, weather\_delay, nas\_delay, security\_delay, late\_aircraft\_delay
- **Flight Information:** arr\_flights, arr\_del15, arr\_cancelled, arr\_diverted, arr\_delay, month, carrier, airport

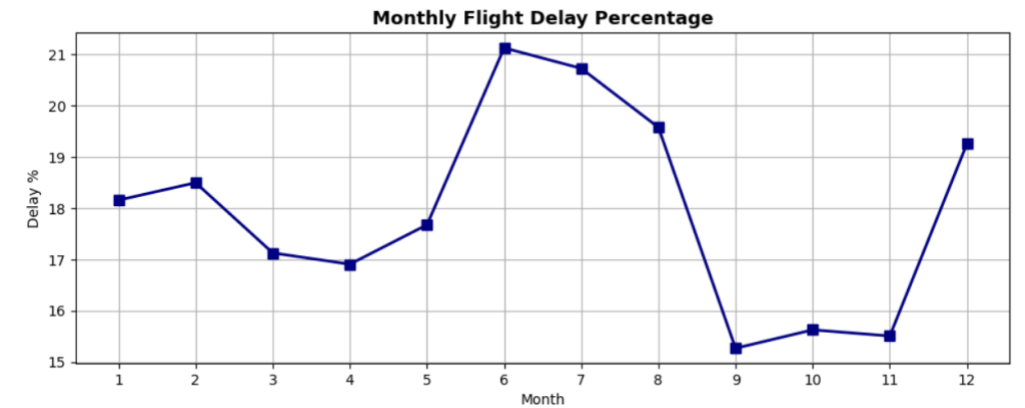
EDA from next page :



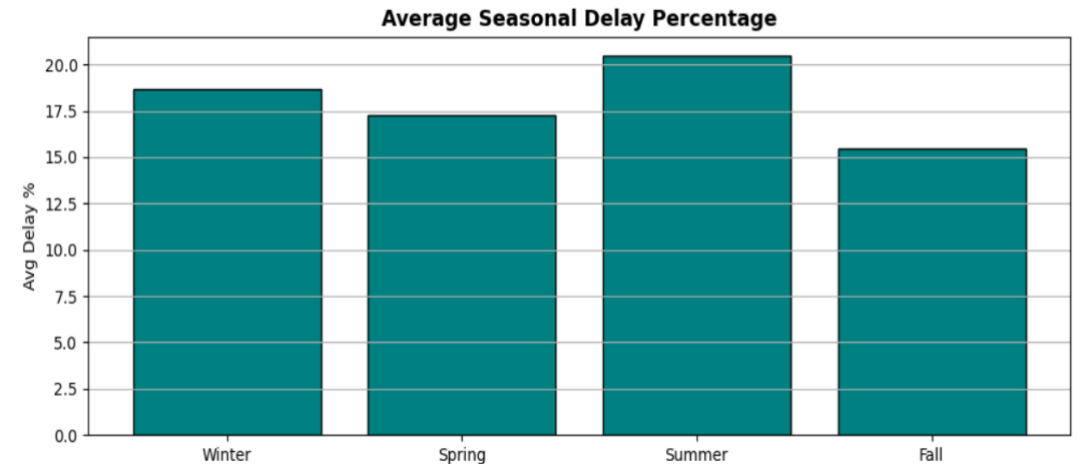
- **Majority of airports** ( $\approx 70\%$ ) show **low delay risk**.
- Only a **smaller portion** ( $\sim 30\%$ ) are flagged as **high delay risk**.
- Highlights an **imbalance**, indicating that **delays are concentrated** at specific airports.
- Suggests potential for **targeted interventions** rather than broad policy changes.

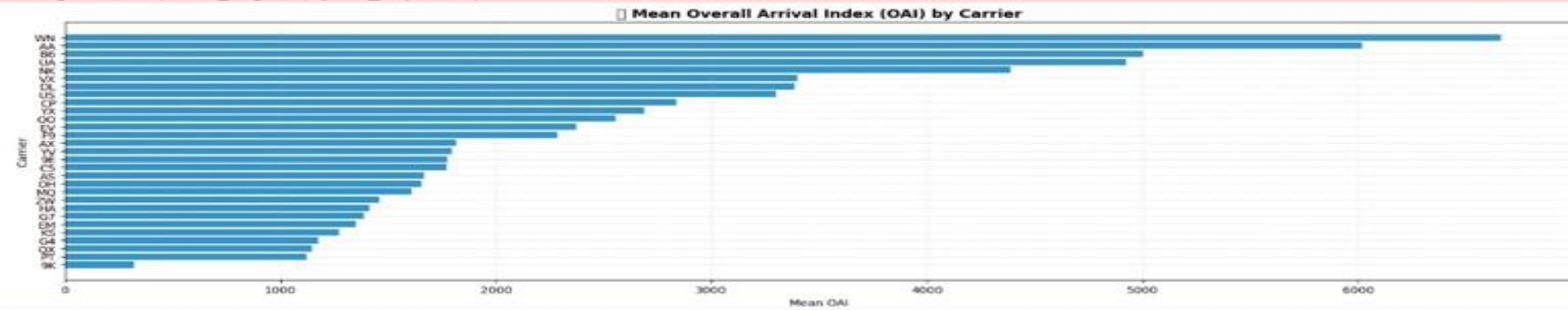


- Most airports have a **delay rate between 13% and 20%**, indicating a typical moderate delay trend.
- **Few airports exceed 25% delay rate**, suggesting high delays are rare but significant.
- The distribution is **right-skewed**, highlighting a concentration of airports with lower delay rates.



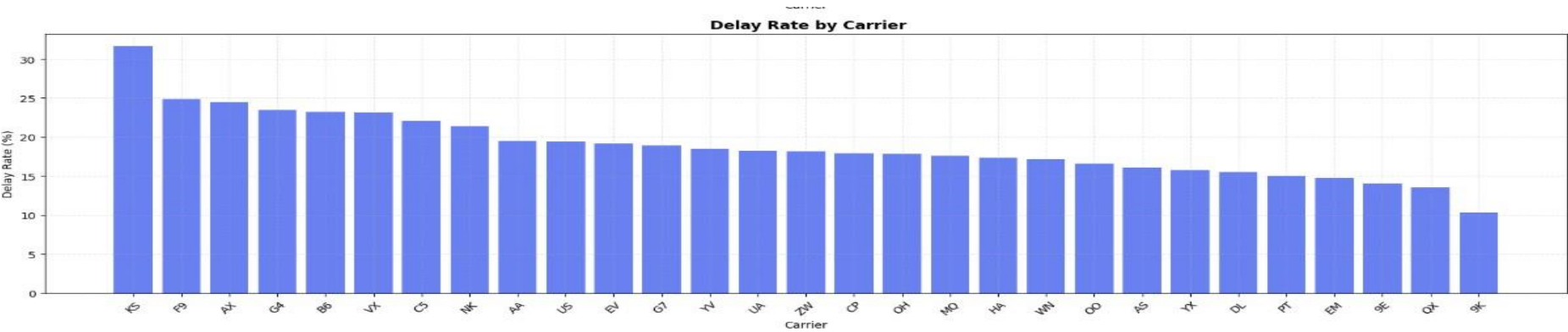
- **June and July** experience the **highest delay percentages** (over 21% and 20%), likely due to peak summer travel.
- **September and November** show the **lowest delays**, indicating more efficient operations or lower traffic.





**WN (Southwest Airlines)** has the highest mean Overall Arrival Index (OAI), indicating strong performance in on-time arrivals.

- **9K** shows the lowest OAI, suggesting relatively poor arrival punctuality among carriers



- **KS** and **F9** carriers have the highest delay rates, exceeding **30%** and **25%** respectively.
- **9K**, **QX**, and **9E** exhibit the lowest delay rates, staying under **15%**, indicating more reliable on-time performance.

# Model Architecture Overview

## 1. Classification Module (XGBoost Classifier)

**Goal:** Determine if an upcoming flight is likely to face a delay.

- **F1 Score:** 0.8569
- **F2 Score:** 0.8868 (*puts more weight on recall for delay prediction*)
- **ROC-AUC Score:** 0.8959
- **Key Drivers:**late\_aircraft\_ct, arr\_flights, nas\_delay, carrier\_ct, carrier\_delay

**Insight:** Effectively detects high-risk flights, enabling early alerting and focused mitigation.

## 2. Regression Module (XGBoost Regressor)

**Goal:** Estimate delay magnitude (in minutes) for predicted delayed flights.

- **Mean Absolute Error (MAE):** 247.30 minutes
- **Root Mean Squared Error (RMSE):** 1041.00 minutes
- **R<sup>2</sup> Score:** 0.7882 (*solid explanatory strength*)
- **Top Predictors:**

carrier\_delay, carrier\_ct, weather\_ct, weather\_delay, late\_aircraft\_ct

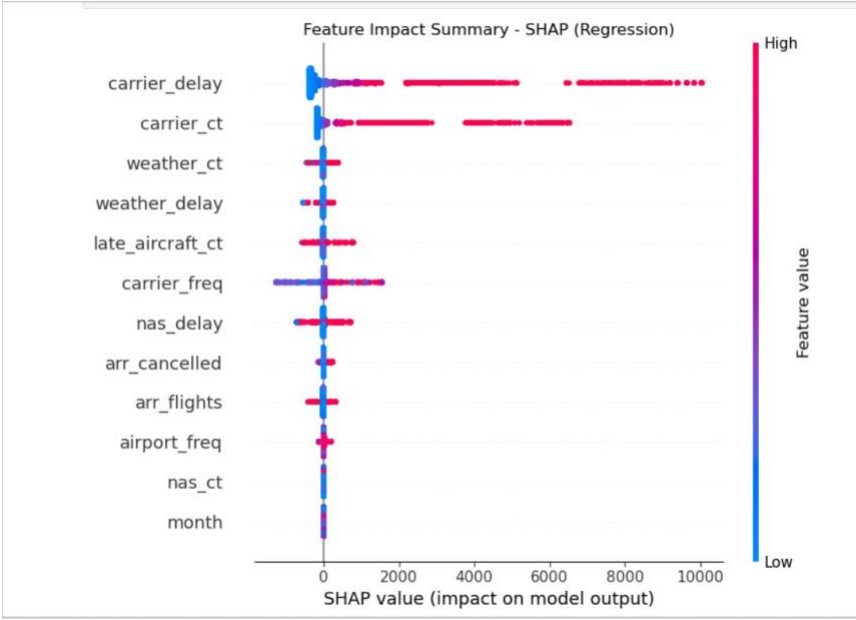
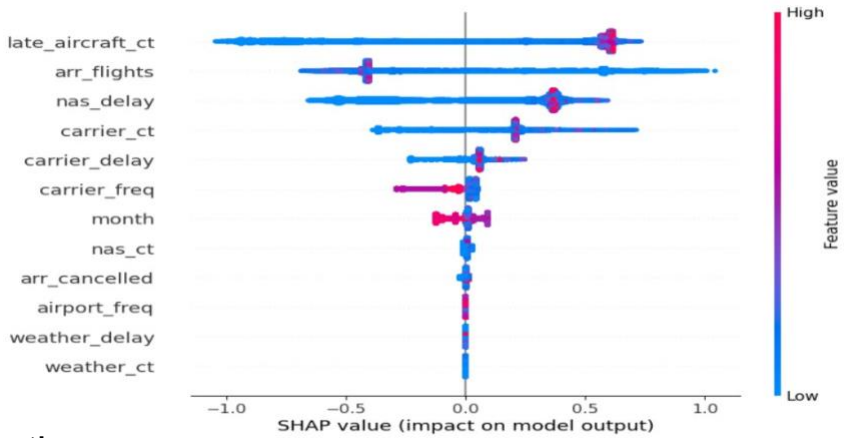
🧠 **Insight:** Provides a quantitative view of delay severity to better prioritize airline operations.

## 3. Unified Prediction Pipeline

**Function:** predict\_flight\_delay(input\_df, xgb\_model\_clf, xgb\_model\_reg)

- Merges classification (will it delay?) and regression (how much?)
- Runs severity estimation only when delay is predicted
- Outputs clear, actionable values for each flight

**Insight:** An end-to-end intelligent pipeline for delay risk forecasting and impact assessment—deployment-ready.



## Strategic Takeaways & Operational Suggestions

### Key Observations:

- **Carriers with high OAI potential** (e.g., WN, AA, DL) are mostly affected by manageable delays — making them ideal candidates for operational fine-tuning.
- **Leading contributors to delays** are typically associated with **Late Aircraft** and **Carrier-based delays**.
- **Carriers with low OAI** (like 9K, EM, PT) often experience delays driven by external variables, leaving minimal room for direct intervention.

### Suggested Actions for Delay Mitigation:

#### Flight Schedule Rebalancing:

Reorganize timings on routes with heavy congestion or frequent delays to ease pressure on operational systems.

#### Ground Handling Efficiency:

Streamline refueling, baggage movement, and boarding through tighter coordination to speed up aircraft turnaround times.

#### Passenger-Focused Messaging:

Use real-time delay updates and alternative travel options to manage expectations and reduce inconvenience.

#### Targeted Resource Deployment:

Strategically assign more manpower and support at airports that historically experience frequent delays, especially during seasonal peaks or bad weather.

#### Cross-Entity Collaboration:

Encourage stronger alignment between airlines and airport authorities to resolve persistent infrastructure and logistics challenges.