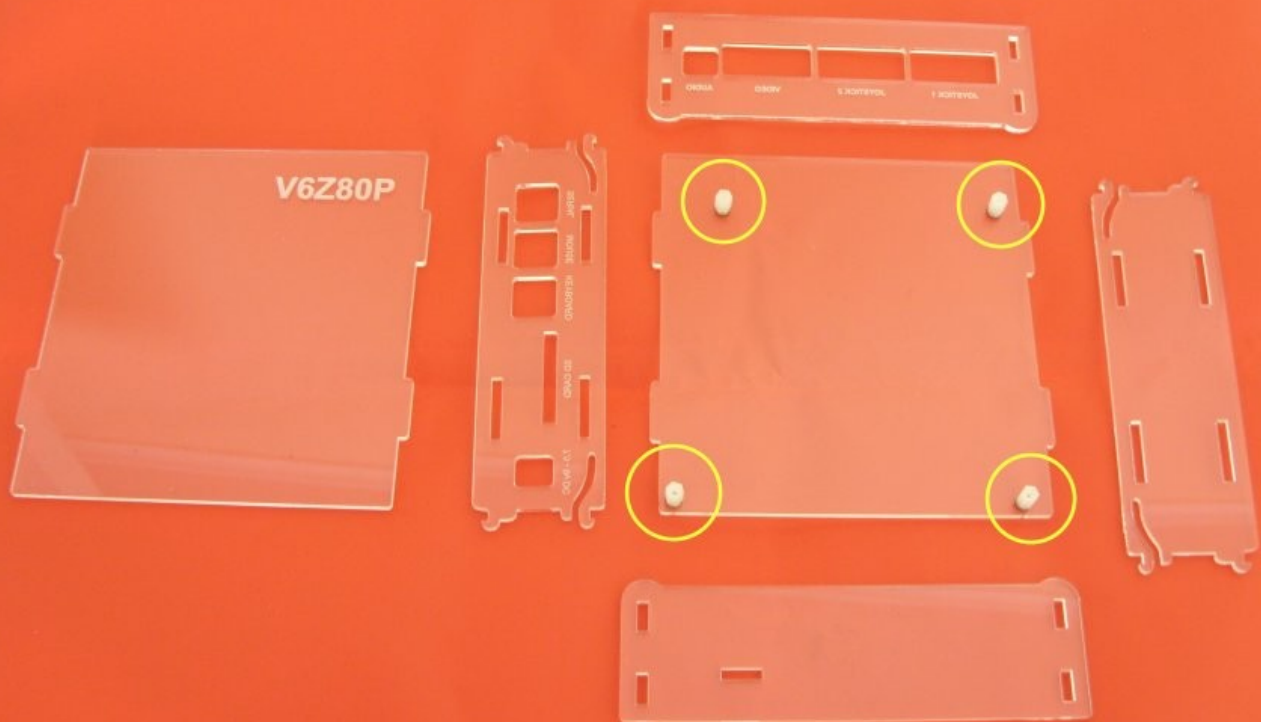


V6Z80P Acrylic Case Assembly Guide

Before starting, please remove the protective plastic from the acrylic (if still attached) and wipe away any etching dust or carbon left from the cutting process. If you have an opaque case, the light pipes should be press-fitted into the side and top panels as shown at the end of this document.

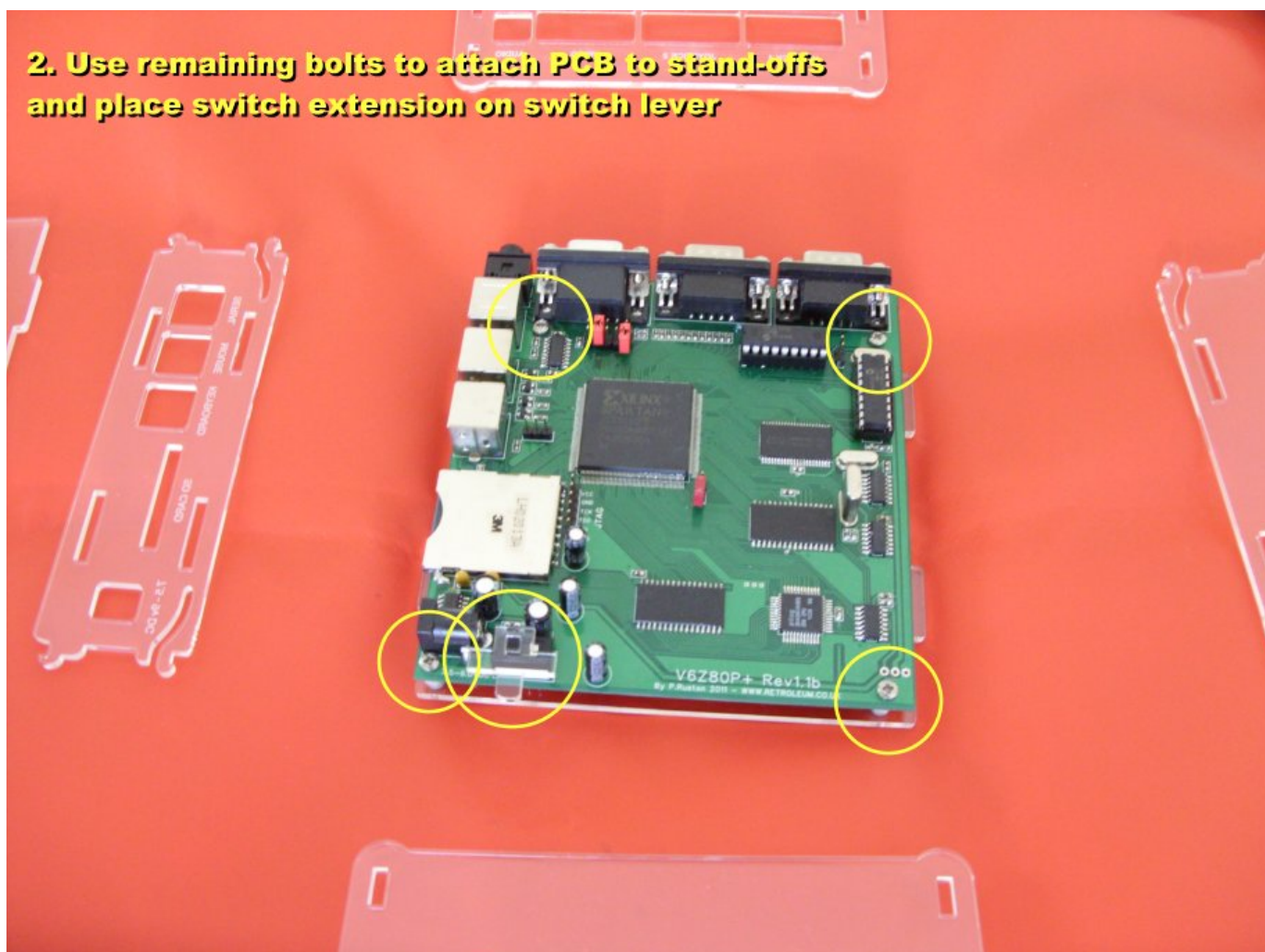
1. Attach stand-offs to bottom plate using 4 of the bolts.

(Note orientation of bottom / left hole, it is nearest a corner)

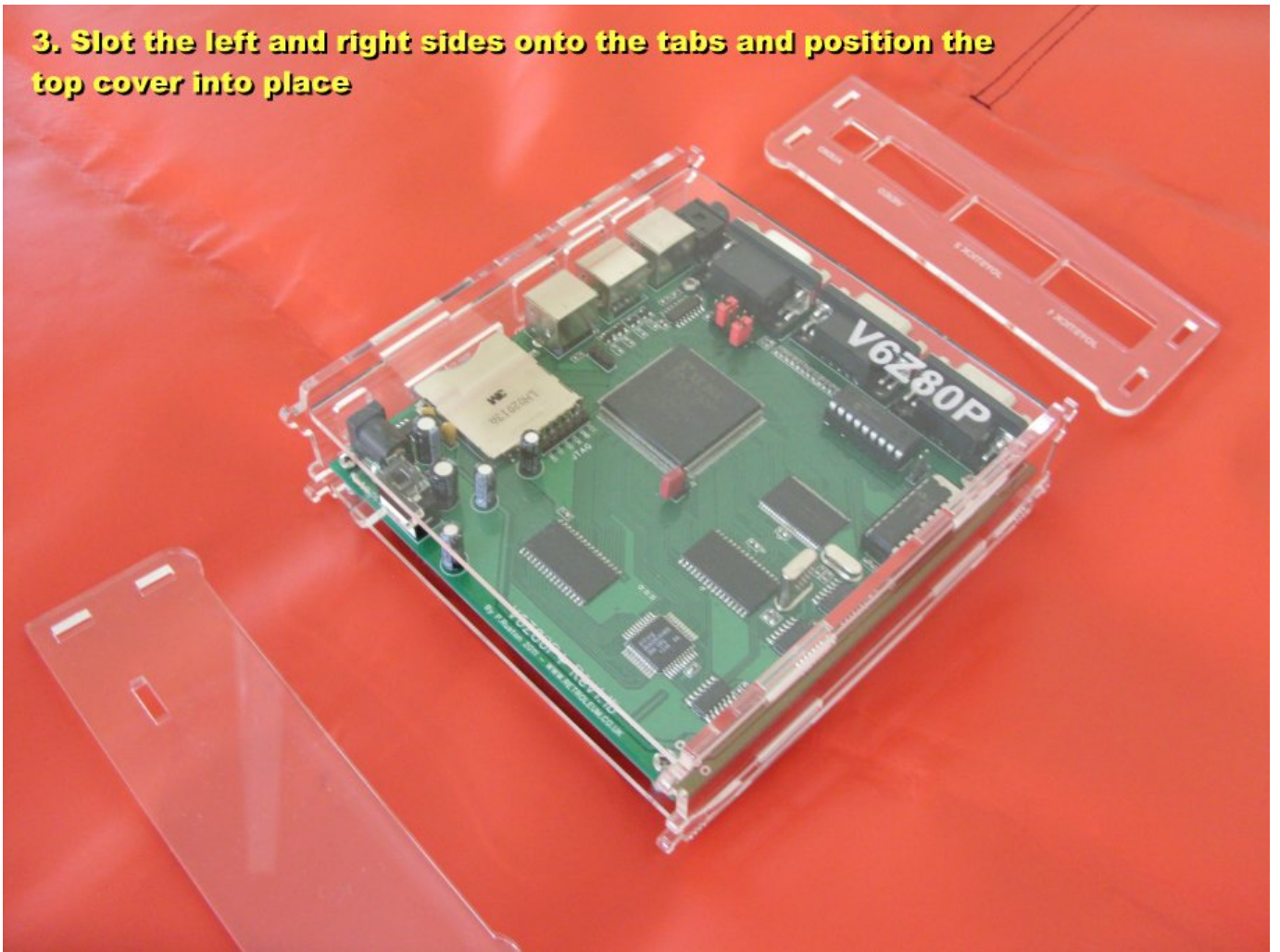


(Note: Where applicable, use the longer bolts for the base and shorter bolts for the PCB)

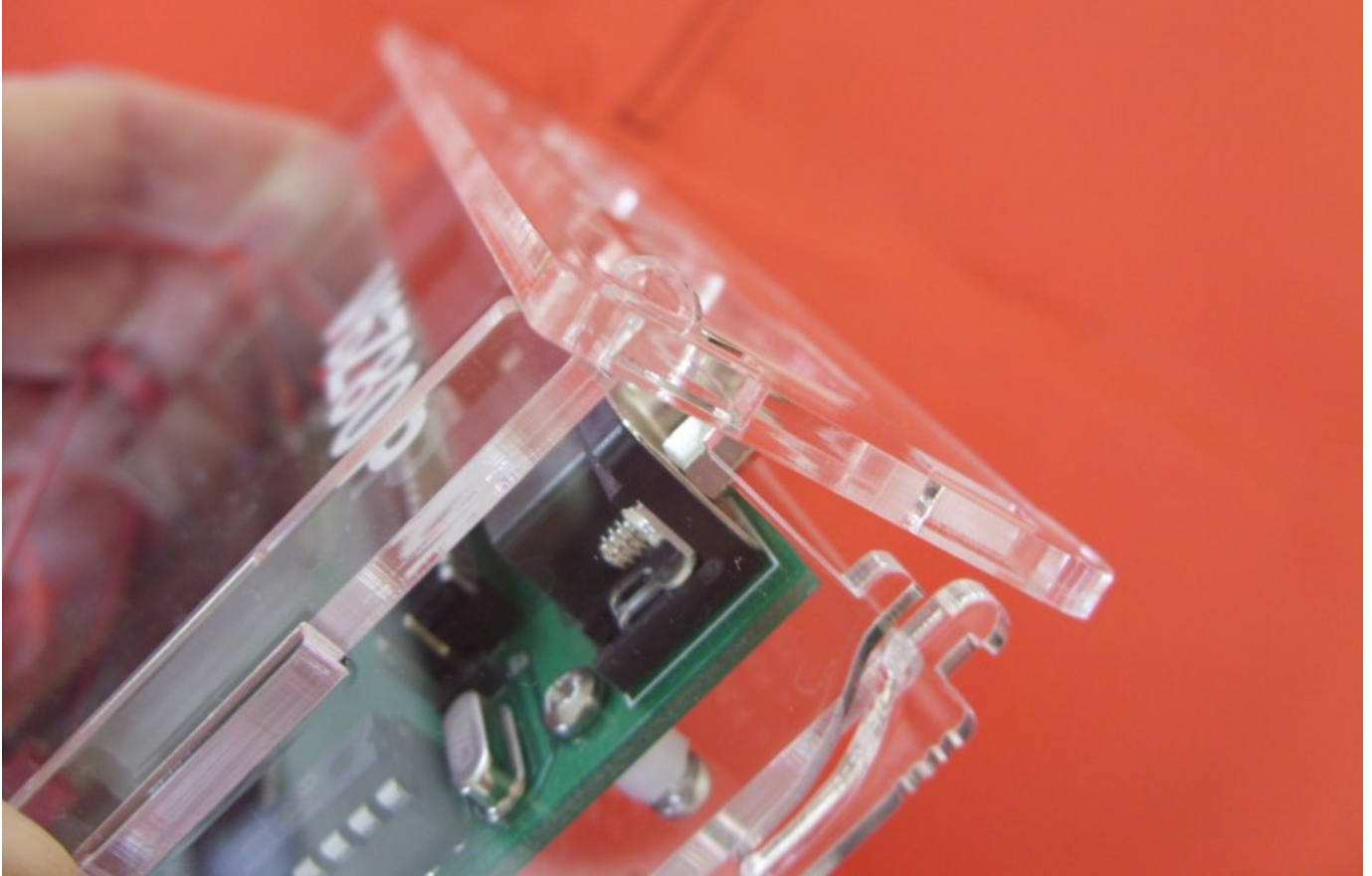
2. Use remaining bolts to attach PCB to stand-offs and place switch extension on switch lever



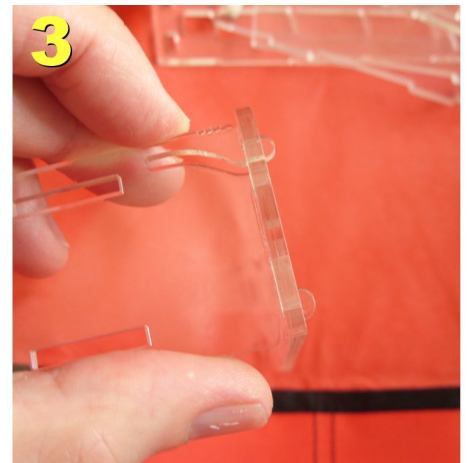
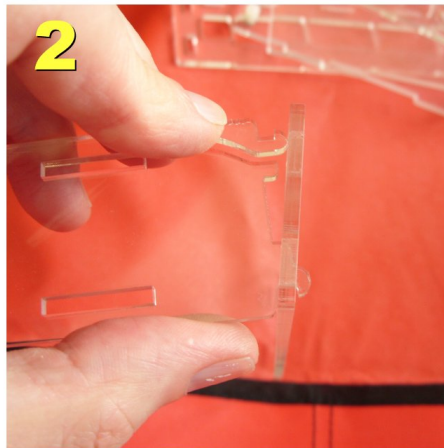
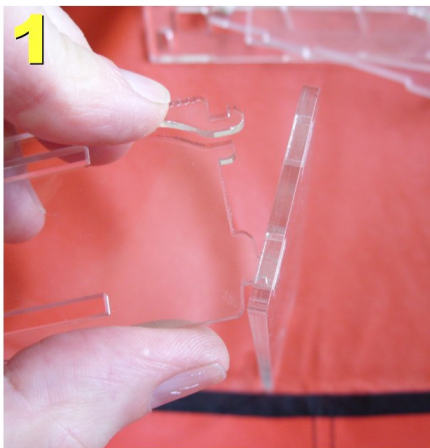
3. Slot the left and right sides onto the tabs and position the top cover into place



4. Place an end plate over the top clips so that it sits in the latch (you might find it convenient to hold the case together with an elastic band before you do this).



CLIPPING PROCEDURE DETAIL:

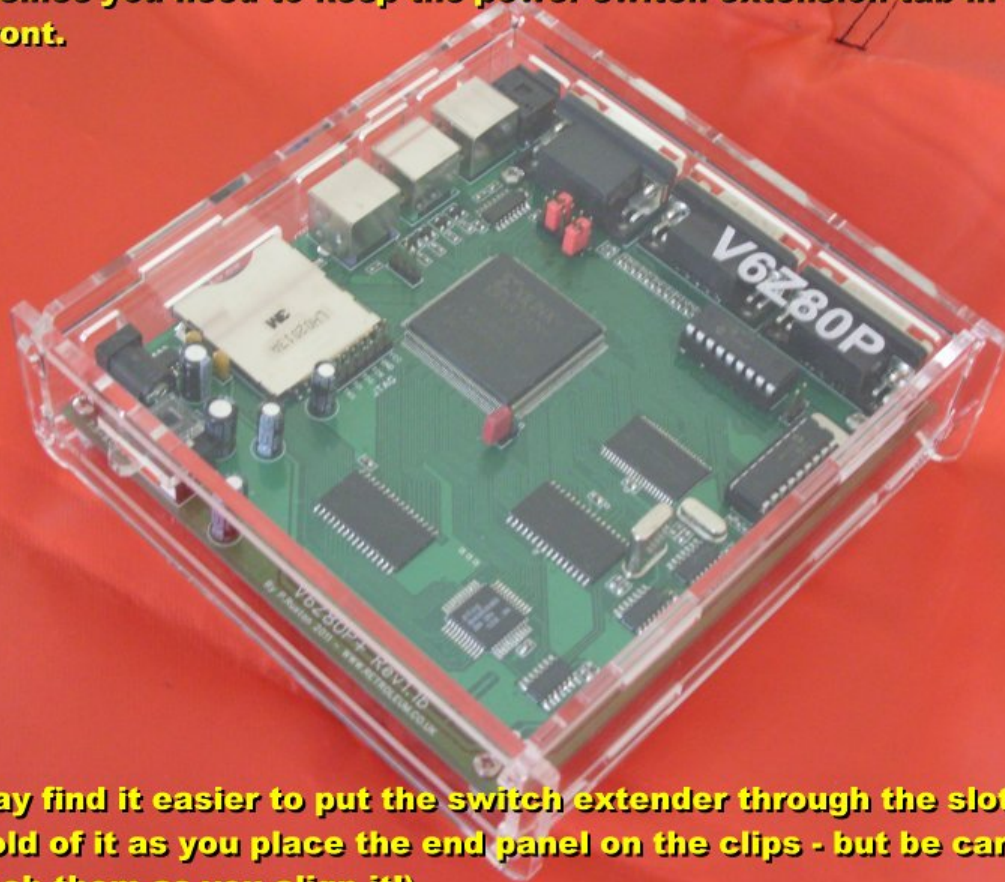


The non-springed clip (shown at the bottom here) MUST be engaged first. It is impossible to hook through the spring clip first without breaking things

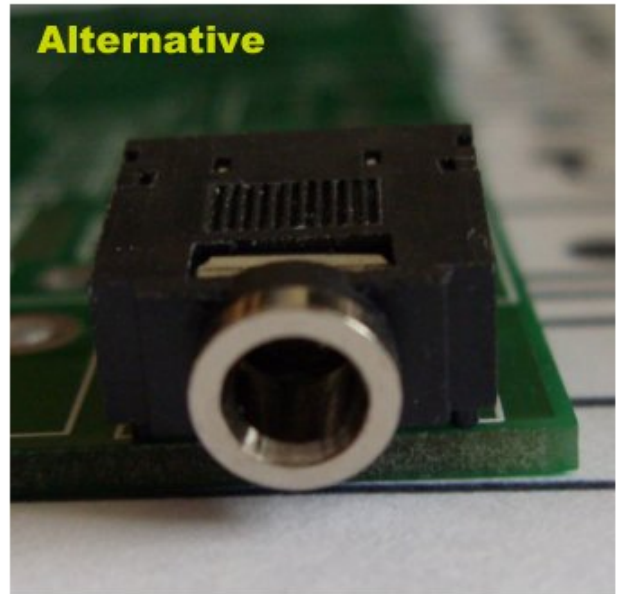
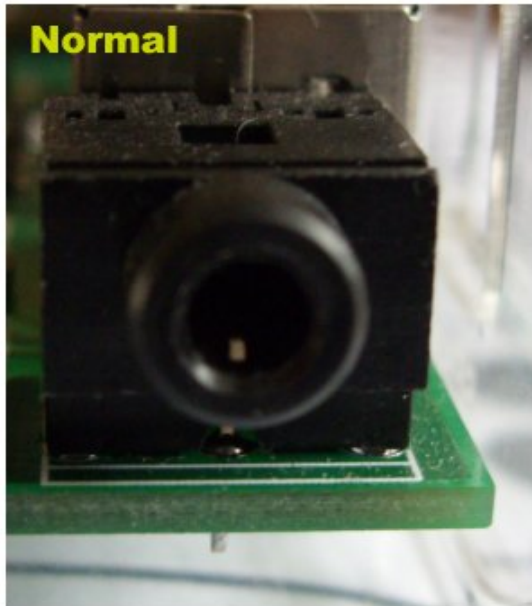
5. Rotate the end panel towards the spring latch and gently press it over the clip. (You may find it easier if you press the clip upward a little. EG: Place your thumb on the top of the right panel and middle finger on the ribbed part of the clip, pressing it in slightly. Use you index finger to press the slot over the clip.)



6. Complete by doing the same procedure for the front panel - it'll be a little trickier since you need to keep the power switch extension tab in its slot at the front.



(You may find it easier to put the switch extender through the slot first and keep hold of it as you place the end panel on the clips - but be careful not to wrench them as you align it!)



The alternative (silver) audio socket may mean that washers need be placed below the stand-offs to raise the PCB slightly.

Light Pipe fitting:

