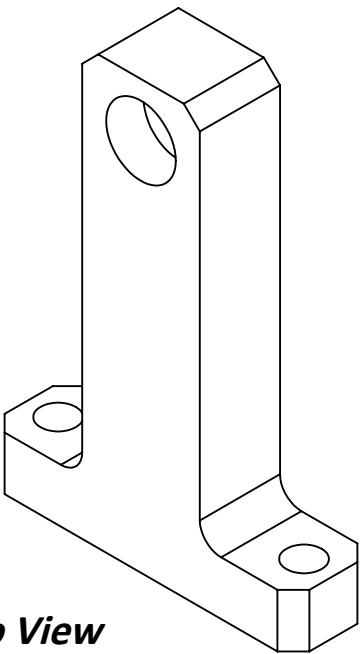


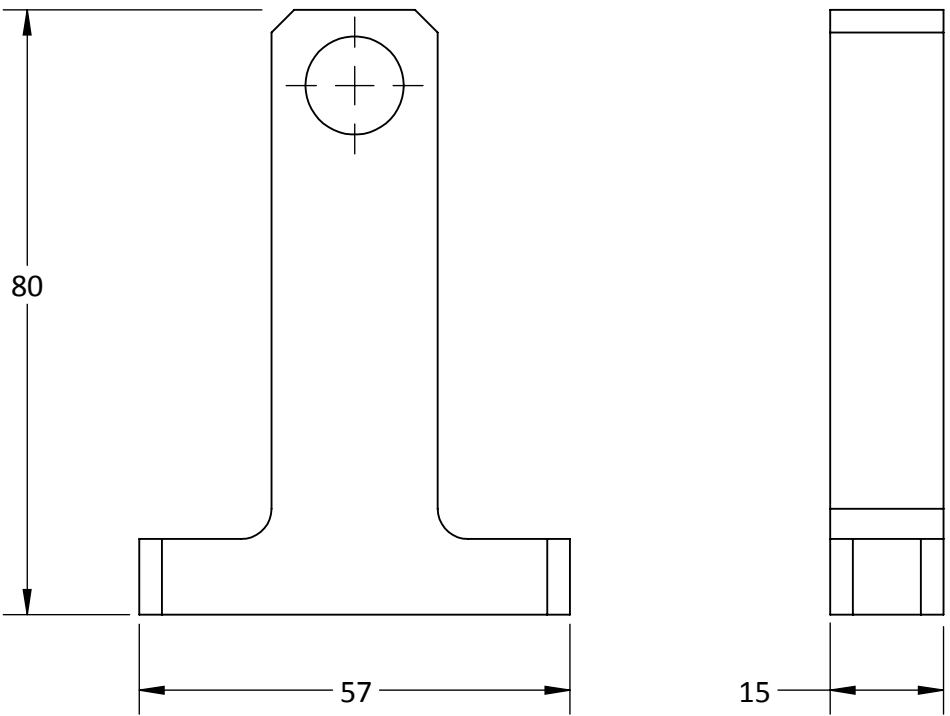
bioDevice Partners
17 Lantern Lane
Cohasset, MA 02025
Phone (781) 210-0911

Notes

- MATERIAL:** Aluminum Alloy 6061-T6
- SURFACE PREPERATION:** Before finish, remove all machine marks, burrs and sharp edges.
All holes to be debris free.
- THREADS:** All threads are to be burr free and tested to specified depth before finish.
- SURACE FINISH:** 1.6 micron (64 micro-in) - unless otherwise specified
- FINISH:** Anodize per MIL-A-8625, TYPE II CLASS 2, COLOR BLACK, NICKEL ACETATE SEAL
- INSPECTION:** Items enclosed in oblong symbol denote inspection parameter.
- CAD:** For details not shown in this drawing refer to CAD.
- DISCREPENCY:** Any discrpeny found between CAD and this drawing MUST be brought to Acute Solutions attention. Assume both are in error.



Iso View



NATIVE CAD DRAWING FILE NAME: ASF-10001 - Lens Holder, 15mm

PROPRIETARY
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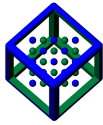
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THIRD ANGLE PROJECTION
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE MILLIMETERS (MM) AND TOLERANCES ARE:
ANGULAR: MACHINED +/- 0.5°
BEND +/- 5.0°
FRACTIONS OR TWO PLACE DECIMAL: +/- 0.254 MM
THREE PLACE DECIMAL: +/- 0.127 MM

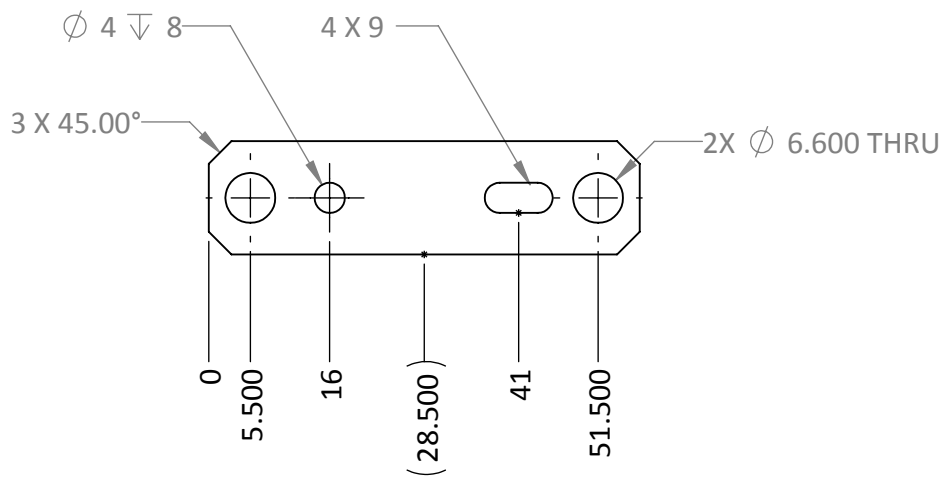
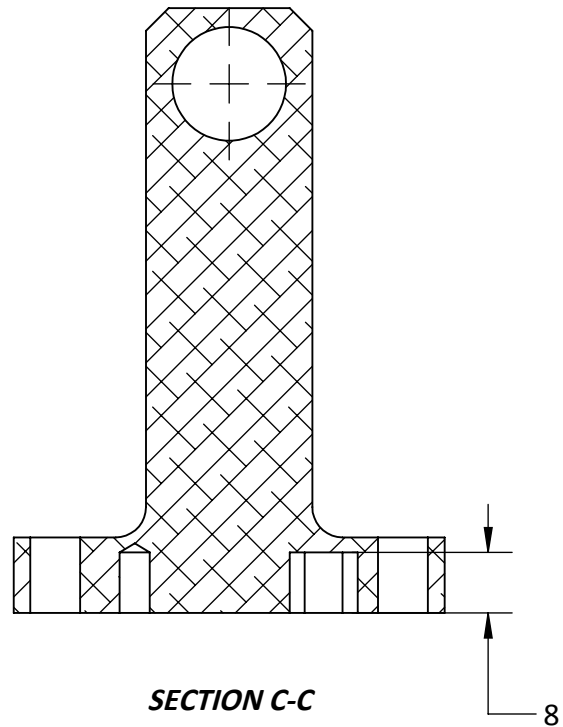
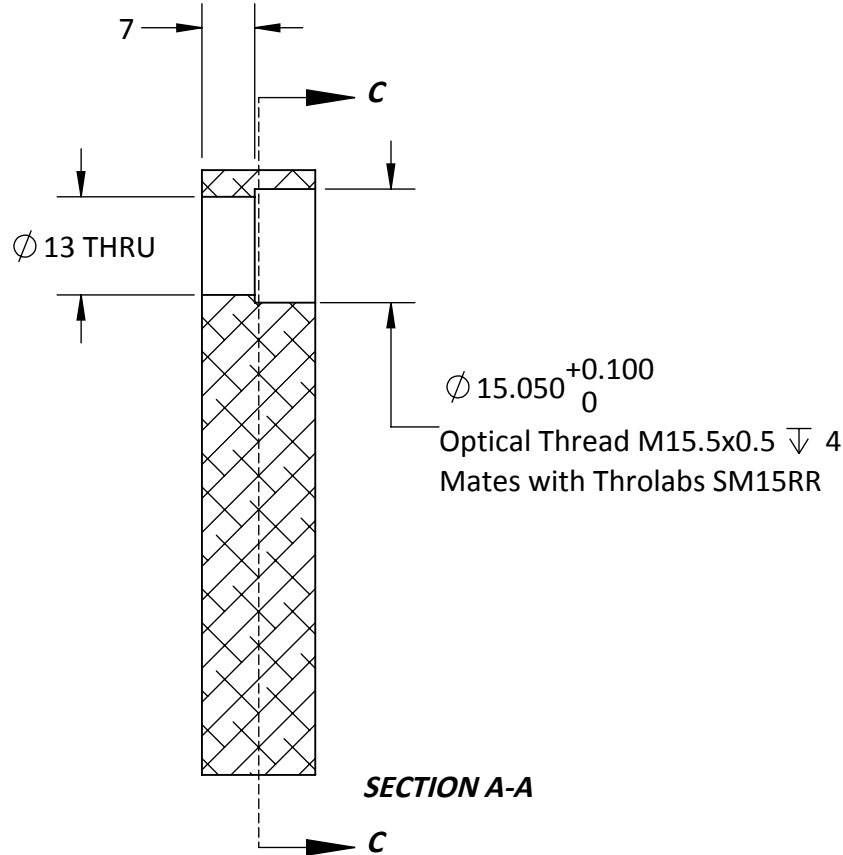
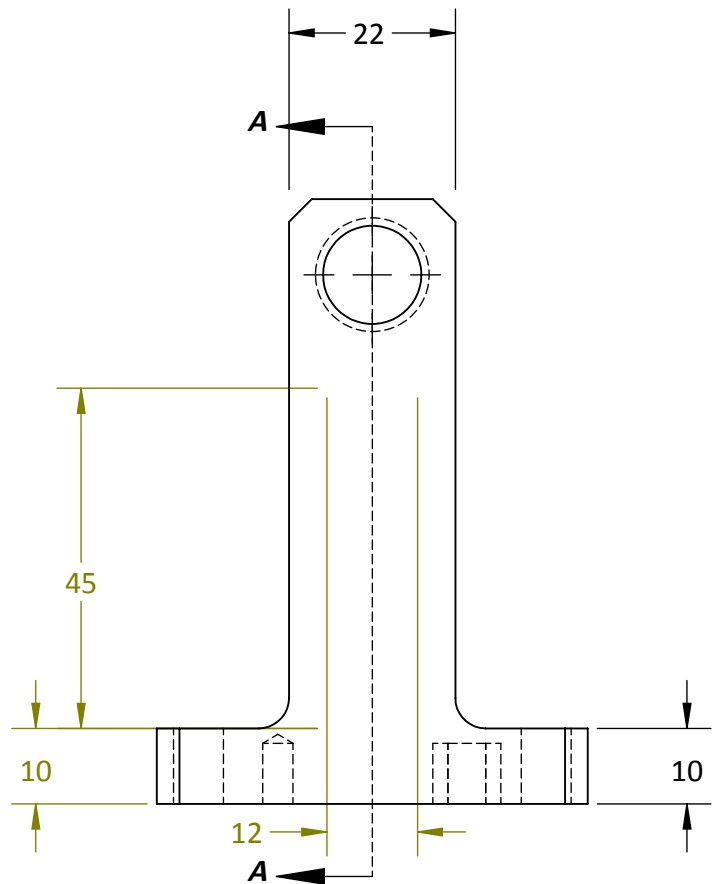
| | |
|-------------------------------|--------------------------------|
| DRAWN BY C. Mace | DRAWN DATE 19May2014 |
| CHECKED BY --- | CHECKED DATE --- |
| ENGINEERING APPROVAL --- | ENG. APPROVAL DATE --- |
| MANUFACTURING APPROVAL --- | MAN. APPROVAL DATE --- |
| QA APPROVAL --- | QA APPROVAL DATE --- |

| | |
|-----------------------------------|------------------------------|
| TITLE Lens Holder, 15mm | |
| PAPER SIZE B | PART NO. ASF-10001 |
| SCALE 1:1 | REV. 01 |
| SHEET 1 OF 3 | |

Part Details



bioDevice Partners
17 Lantern Lane
Cohasset, MA 02025
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NATIVE CAD DRAWING FILE NAME: ASF-10001 - Lens Holder, 15mm

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| QA APPROVAL | QA APPROVAL DATE |

| | |
|----------------------------|-----------------------|
| TITLE Lens Holder, 15mm | |
| PAPER SIZE B | PART NO. ASF-10001 |
| SCALE 1:1 | SHEET 2 OF 3 |
| REV. 01 | |

