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# Research and Development Project

Learning Grasp Evaluation Models Using  
Synthetic 3D Object-Grasp Representations

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## 1. Introduction

## 2. Methodology

## 3. Experiments



# Use Case

## *Robocup@Home*

### Problem

Make Lucy grasp robustly



Figure 1: Human Support Robot from Toyota.



Figure 2: Typical objects in the Robocup@Home competition [8].



# Motivation

*Current Solution - MoveIt grasp planner*

A randomized planner will do inexplicable things!



**Figure 3:** MoveIt! failing to plan a simple grasp.



# Robotic Grasping Overview

## Generating Grasp Hypotheses

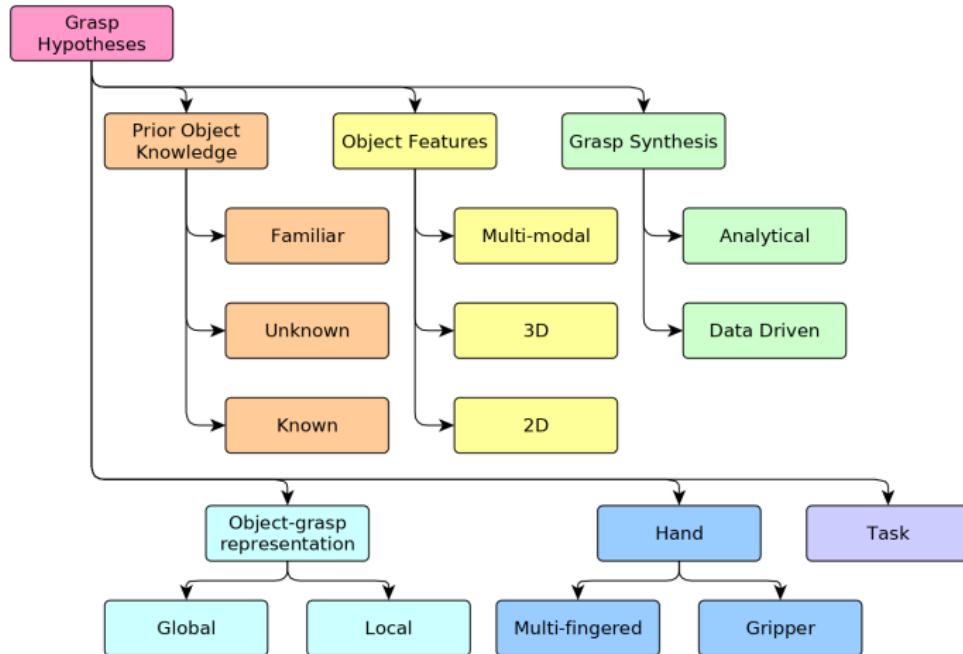


Figure 4: Aspects which may influence generation of grasp hypotheses [1].



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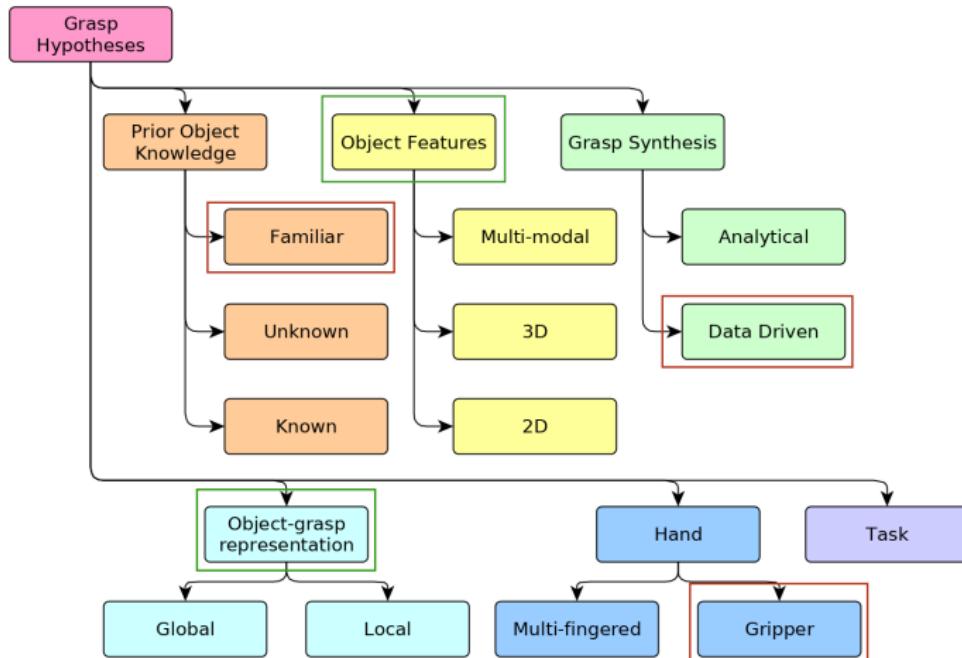


Figure 4: Aspects which may influence generation of grasp hypotheses [1].



# Analytical versus Empirical

*Why not analytical grasp synthesis?*

## Quick review

- **Analytical grasp synthesis** consider the mechanical properties of the contact points [10, 11]
- **Data-driven methods** rely on some form of grasp experience:  
*human demonstration, labeled data, or trial-error* [1]



# Analytical versus Empirical

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## Quick review

- **Analytical grasp synthesis** consider the mechanical properties of the contact points [10, 11]
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## Shortcomings - Analytical Grasp Synthesis

- Rely on knowledge of the object's geometry, which can be inaccurate or unavailable in real environments
- Best grasps according to analytical metrics may not be most robust grasps [13]



# Empirical Grasp Synthesis

## Shortcomings - Empirical Grasp Synthesis

- Data collection is costly and time consuming!
- However, it is possible to synthesize data for training a grasp evaluation model.



# Empirical Grasp Synthesis

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- However, it is possible to synthesize data for training a grasp evaluation model.

## Aspects important to training a grasp evaluation model

- **Object-grasp representation:** how to capture the gripper-object relation in perceptual data
- **Feature extraction and learning method:** how to use the captured representation so the model can learn efficiently, and which model will learn well
- **Dataset generation:** how to synthesize and label data



# Empirical Grasp Synthesis

Method	Object-grasp representation	Feature extraction & learning model	Data generation
[3]		Histogram of hand-crafted filters; Model: SVM.	Rectangles manually annotated.
[5]		Auto-encoders to initialize weights, structured regularization to combine depth and RGB data; Model: MLP.	Extension of the dataset from [3] (above).
[4]		RGB rendering of “template grids”; Model: LeNet CNN	Quality of grasps are calculated in simulation for object meshes, verified via crowd-sourcing.
[2]		Filters of cuboid regions projected onto 3 orthogonal planes, creating 15 channels; Model: LeNet CNN.	Quality of grasps are calculated for object meshes using force-closure
[7]		Depth images cropped and aligned to gripper; Model: CNN combined with single-layer NN.	Quality of grasps are calculated for object meshes using a variant of $\epsilon$ -metric from [13]

Table 1: Five recent empirical approaches to grasp quality prediction which synthesize data



# Dex-Net 2.0 and GQCNN

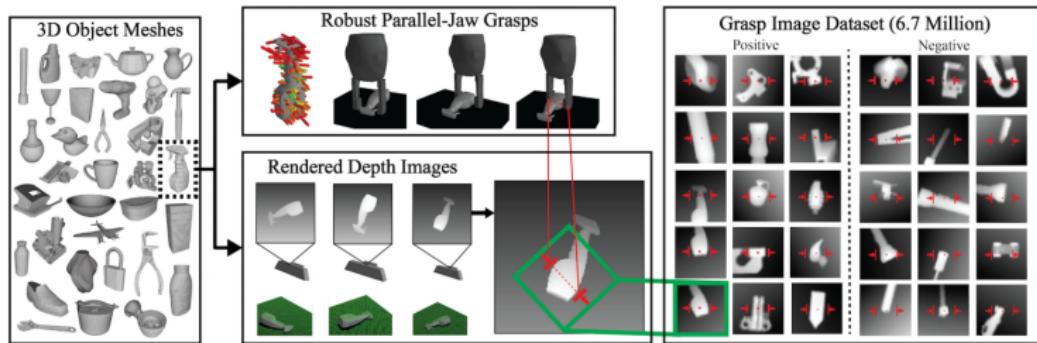


Figure 5: Dex-Net 2.0 pipeline for dataset generation [7]

- Labeling is done by applying analytical grasp metrics to candidates in simulation
- Generated data is used to train a Grasp Quality Convolutional Neural Network (GQ-CNN) to predict grasp quality and distance from gripper



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# Grasping software pipeline

*Object detection – Previous implementation*

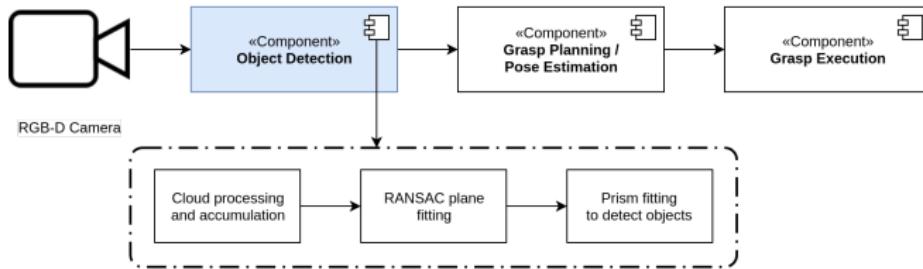


Figure 6: Previous pipeline for object grasping.

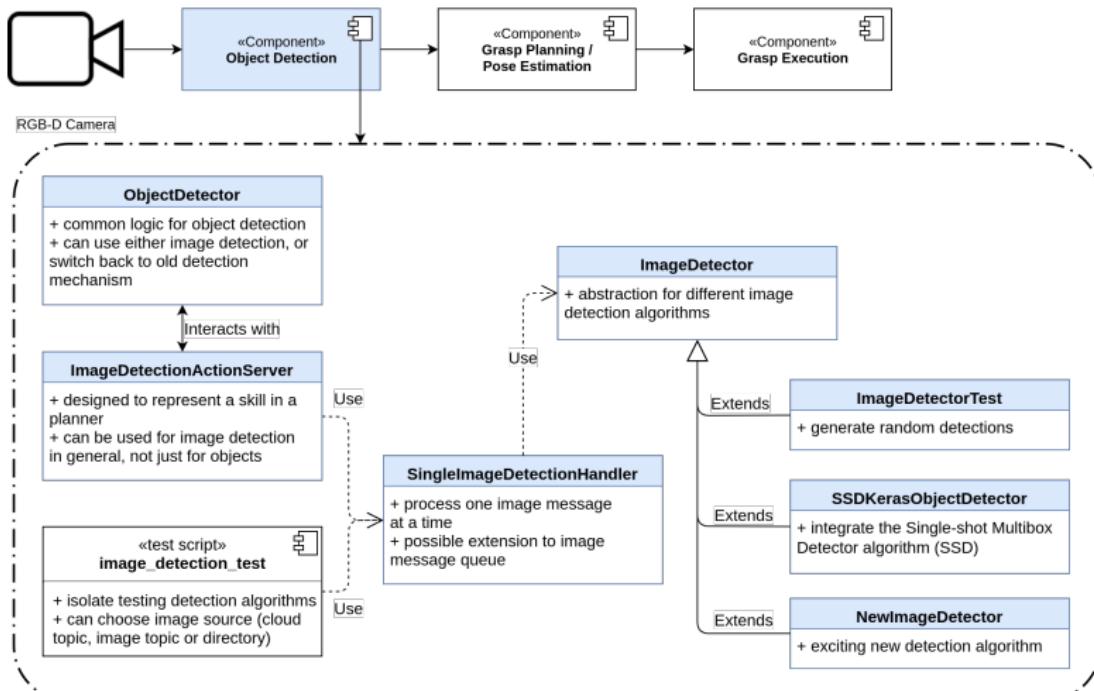
## Challenges

- New robot with closed-source components
- Previous object detection algorithm was unreliable and not suited for domestic objects



# Grasping software pipeline

## Object detection – New architecture



# Grasping software pipeline

## Object detection – Single Shot MultiBox Detector

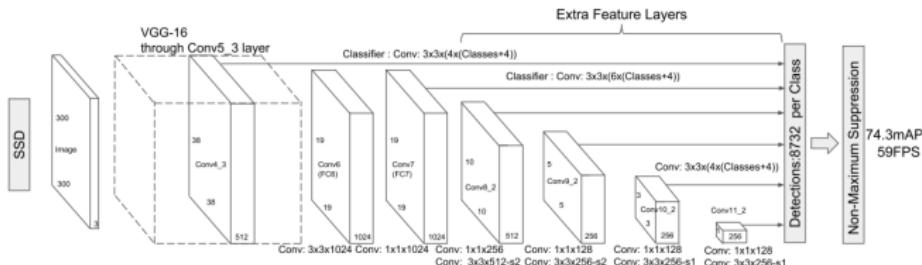


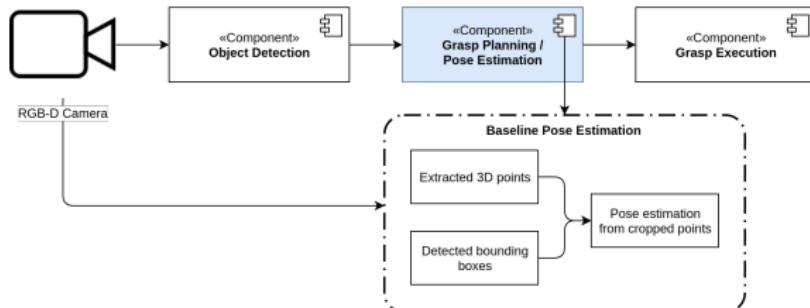
Figure 7: SSD architecture [6].

- learns to adjust a set of default boxes to the ground truth bounding boxes
- learning at different scales is simulated by training different resolutions of the feature map



# Grasping software pipeline

*Grasp planning – Object pose estimation*



$$p = \begin{pmatrix} x \\ y \\ z \end{pmatrix} = \begin{pmatrix} \min_{i=1}^M B_{i,1} \\ \frac{1}{M} \sum_{i=1}^M B_{i,2} \\ \frac{1}{M} \sum_{i=1}^M B_{i,3} \end{pmatrix} \quad (1)$$

$$p_j = \frac{1}{M} \sum_{i=1}^M B_{i,j} \quad (2)$$

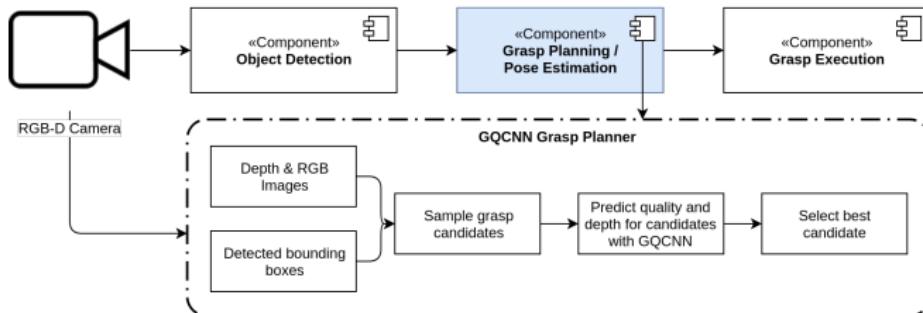


Figure 8: `base_link` coordinate frame.



# Grasping software pipeline

## Grasp planning – GQCNN



## Issues

- Assumption of top-down camera view makes the depth prediction inaccurate
- Planned grasps take too long to calculate and are highly variant in depth



# Grasping software pipeline

## Grasp planning – GQCNN

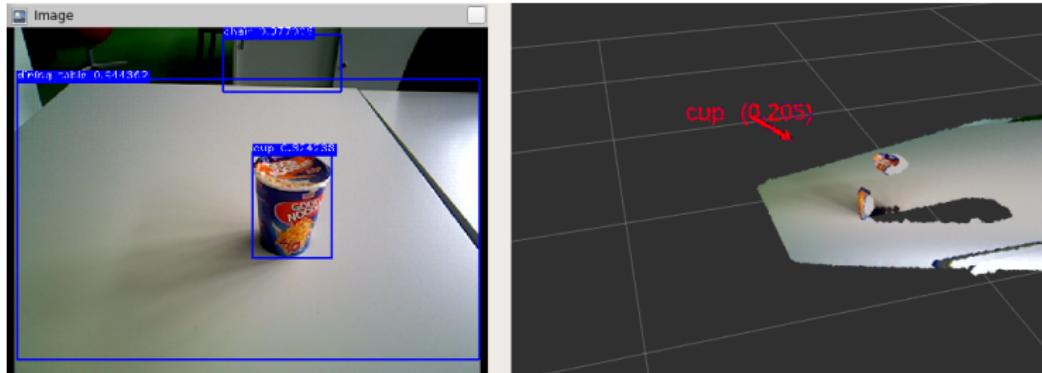
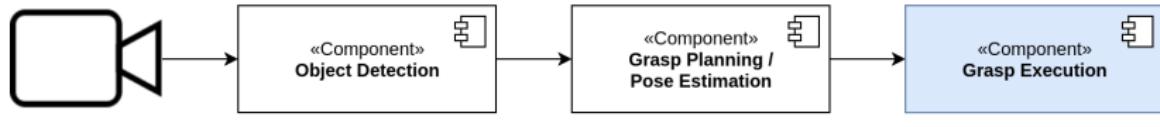


Figure 9: A successful GQCNN grasp plan which took 40 seconds. Arrow and number on the right indicate grasp pose and quality returned from the GQCNN planner.



# Grasping software pipeline

*Grasp execution – Dynamic Motion Primitives (DMP)*



|RGB-D Camera

Manipulation planning uses the integration and extension of the DMP in a parallel project [9]

$$\tau \ddot{\mathbf{y}} = \alpha(\beta(\mathbf{g} - \mathbf{y}) - \dot{\mathbf{y}}) + \mathbf{f}$$

$$f_j(t) = \frac{\sum_{i=1}^N \Psi_{i,j}(t) w_{i,j}}{\sum_{i=1}^N \Psi_{i,j}(t)}$$



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# Experiments

## Setup

- 20 grasp attempts for each variance of the baseline method
- Predefined starting position for each attempt as seen in figure 10
- Arm collisions and object slips are counted as failures
- Only one of the objects in figure 11 (next slide) is grasped at a time

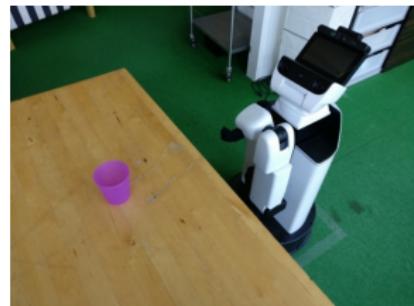


Figure 10: Robot at initial position.



# Experiments

## Objects



(a) Styrofoam ball



(b) Duct tape



(c) Noodles box



(d) Salt container

Figure 11: Objects selected for the experiments.

# Experiments

## Results

Object	Mean $x$		Minimum $x$	
	Success	Failure	Success	Failure
Salt	17	3	16	4
Ball	8	12	15	5
Noodle box	16	4	12	8
Duct tape	7	13	13	7

**Table 2:** Counts of successful and failed grasp attempts during the experiments. “Mean  $x$ ” and “Minimum  $x$ ” refer to the two baseline pose estimation methods which, respectively, use the mean and minimum object coordinates along the  $x$ -axis to estimate the grasp pose <sup>1</sup>.

<sup>1</sup> A video of a complete experiment for one object is available on YouTube at <https://youtu.be/0C7vttt4-Jo>

# Experiments

## Discussion

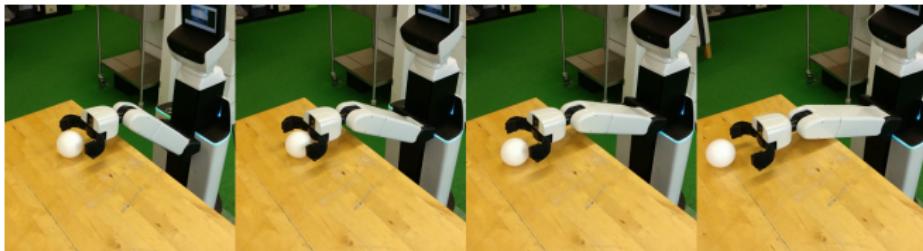


Figure 12: The gripper pushes on the ball and it rolls forward

- Grasping the ball using the Minimum  $x$  method is better since the arm doesn't push it forward
- Low, hollow objects like duct tape give low  $z$  estimates, which suggests that a top-down grasp may perform better
- Slippage can be avoided by utilizing a different grasp mechanism (in hindsight)



# Conclusions

## Contributions

- Design and implementation of an object detection architecture which is compatible with old methods while flexible to new detection algorithms
- Implementation of a grasping pipeline (in conjunction with [9]) reliable enough to perform hundreds of grasps in succession, enabling evaluation of more advanced approaches in the future



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## Future works

- More advanced and reliable methods can be experimented instead of GQCNN
- Incorporating the force sensor and hand camera would provide much more information for grasp planning, and may produce more robust grasps



# Questions



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