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Research and Development Project

Learning Grasp Evaluation Models Using
Synthetic 3D Object-Grasp Representations

February 27, 2019

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1. Introduction

2. Methodology

3. Experiments



Use Case

Robocup@Home

Problem

Make Lucy grasp robustly



Figure 1: Human Support Robot from Toyota.



Figure 2: Typical objects in the Robocup@Home competition [8].



Motivation

Current Solution - MoveIt grasp planner

A randomized planner will do inexplicable things!



Figure 3: MoveIt! failing to plan a simple grasp.



Robotic Grasping Overview

Generating Grasp Hypotheses

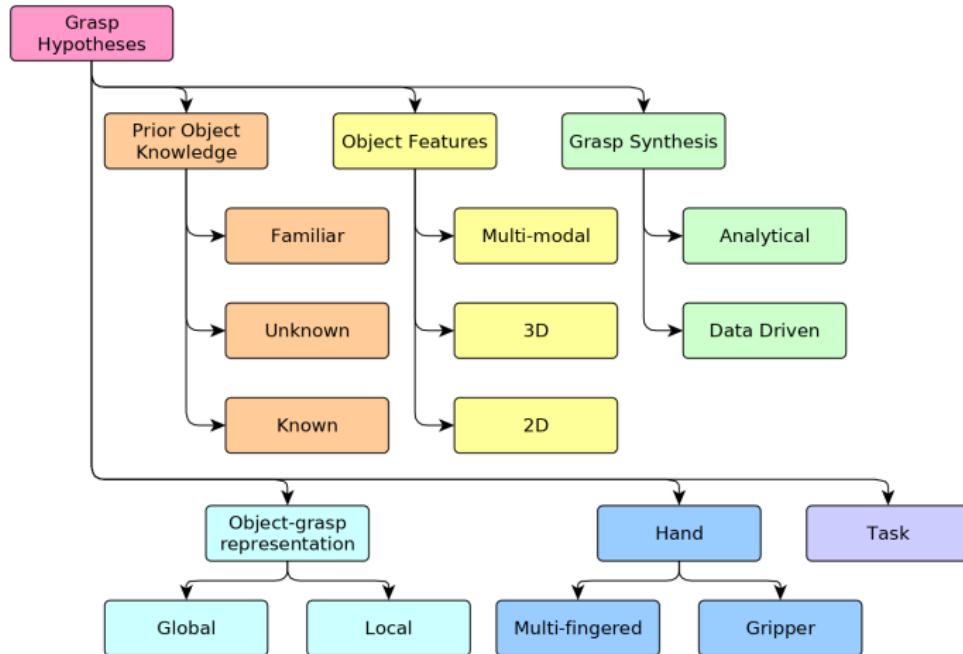


Figure 4: Aspects which may influence generation of grasp hypotheses [1].



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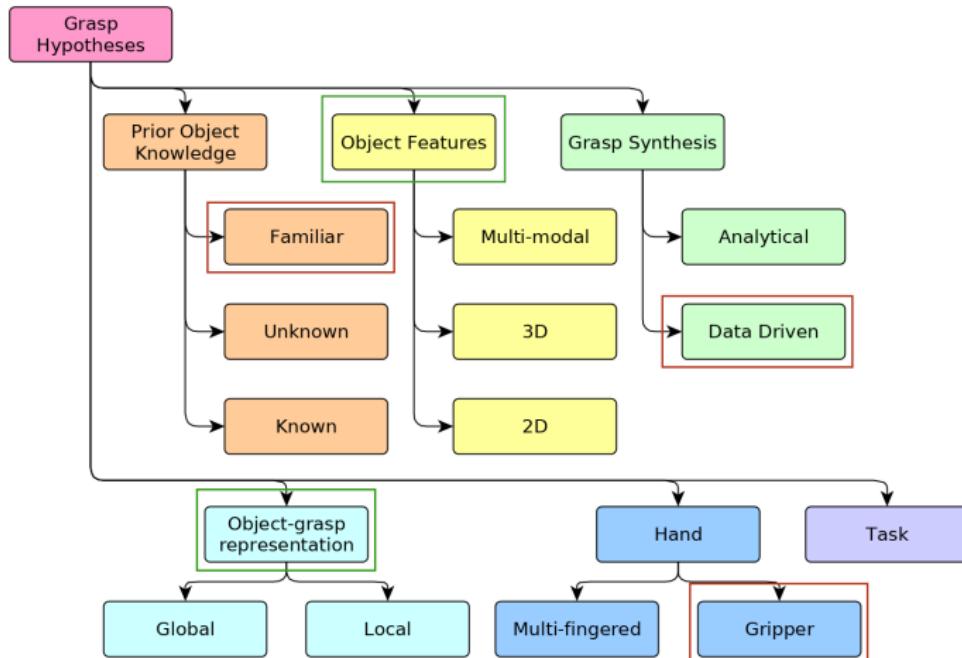


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Analytical versus Empirical

Why not analytical grasp synthesis?

Quick review

- **Analytical grasp synthesis** consider the mechanical properties of the contact points [10, 11]
- **Data-driven methods** rely on some form of grasp experience:
human demonstration, labeled data, or trial-error [1]



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Shortcomings - Analytical Grasp Synthesis

- Rely on knowledge of the object's geometry, which can be inaccurate or unavailable in real environments
- Best grasps according to analytical metrics may not be most robust grasps [12]



Empirical Grasp Synthesis

Shortcomings - Empirical Grasp Synthesis

- Data collection is costly and time consuming!
- However, it is possible to synthesize data for training a grasp evaluation model.



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Aspects important to training a grasp evaluation model

- **Object-grasp representation:** how to capture the gripper-object relation in perceptual data
- **Feature extraction and learning method:** how to use the captured representation so the model can learn efficiently, and which model will learn well
- **Dataset generation:** how to synthesize and label data



Empirical Grasp Synthesis

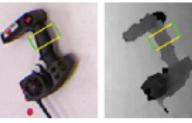
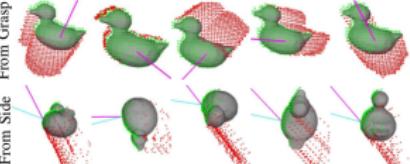
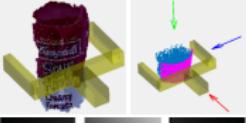
Method	Object-grasp representation	Feature extraction & learning model	Data generation
[3]		Histogram of hand-crafted filters; Model: SVM.	Rectangles manually annotated.
[5]		Auto-encoders to initialize weights, structured regularization to combine depth and RGB data; Model: MLP.	Extension of the dataset from [3] (above).
[4]		RGB rendering of "template grids"; Model: LeNet CNN	Quality of grasps are calculated in simulation for object meshes, verified via crowd-sourcing.
[2]		Filters of cuboid regions projected onto 3 orthogonal planes, creating 15 channels; Model: LeNet CNN.	Quality of grasps are calculated for object meshes using force-closure
[7]		Depth images cropped and aligned to gripper; Model: CNN combined with single-layer NN.	Quality of grasps are calculated for object meshes using a variant of ϵ -metric from [12]

Table 1: Five recent empirical approaches to grasp quality prediction which synthesize data



Dex-Net 2.0 and GQCNN

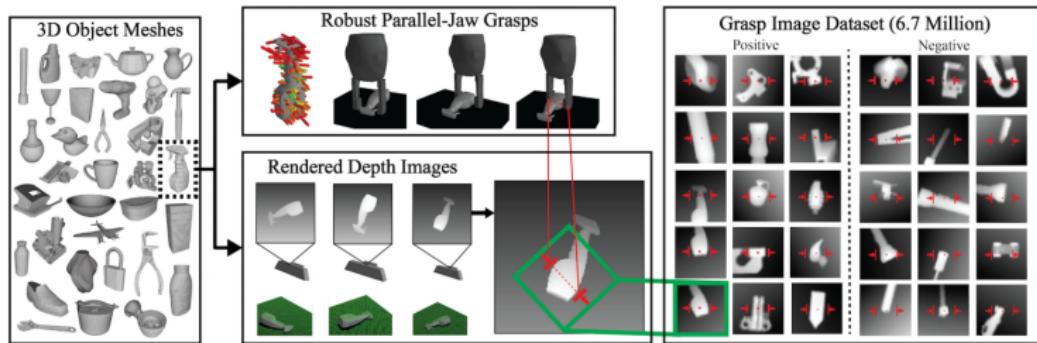


Figure 5: Dex-Net 2.0 pipeline for dataset generation [7]

- Labeling is done by applying analytical grasp metrics to candidates in simulation
- Generated data is used to train a Grasp Quality Convolutional Neural Network (GQ-CNN) to predict grasp quality and distance from gripper



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Grasping software pipeline

Object detection – Previous implementation

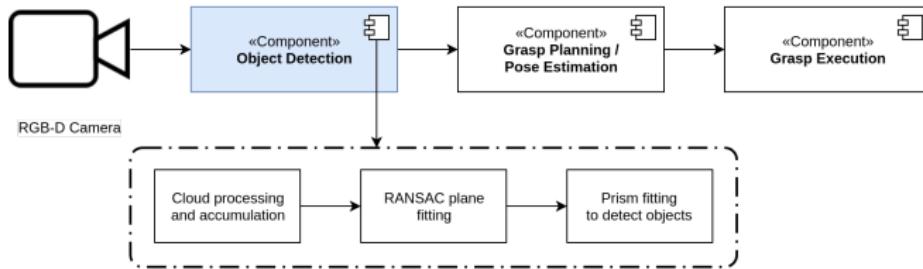


Figure 6: Previous pipeline for object grasping.

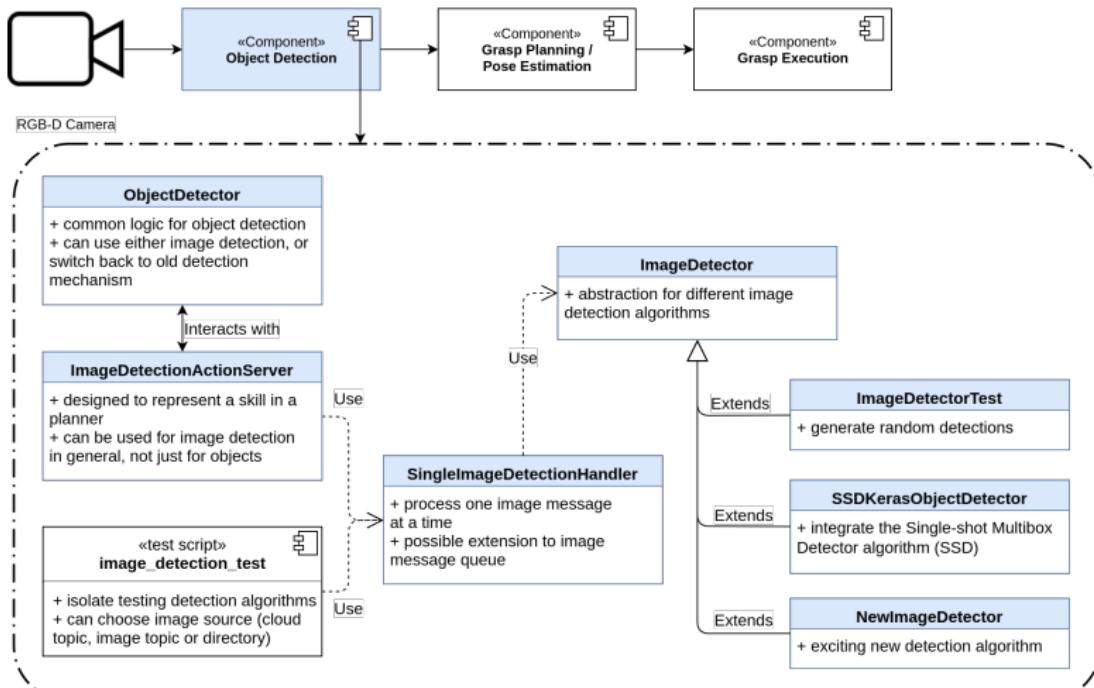
Challenges

- New robot with closed-source components
- Previous object detection algorithm was unreliable and not suited for domestic objects



Grasping software pipeline

Object detection – New architecture



Grasping software pipeline

Object detection – Single Shot MultiBox Detector

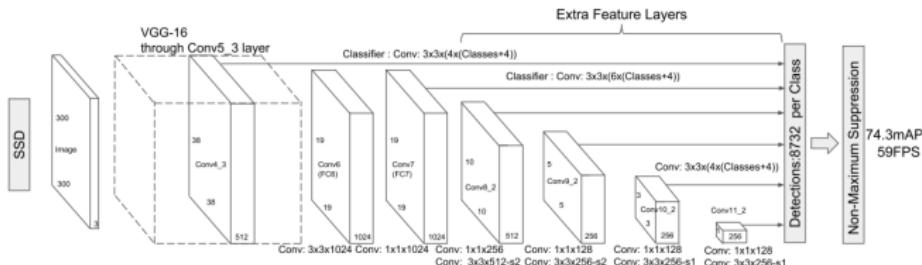


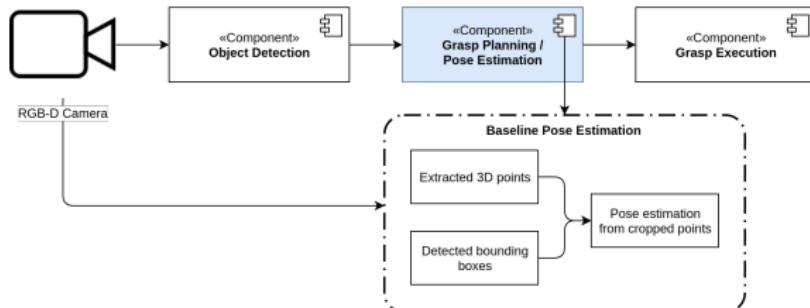
Figure 7: SSD architecture [6].

- learns to adjust a set of default boxes to the ground truth bounding boxes
- learning at different scales is simulated by training different resolutions of the feature map



Grasping software pipeline

Grasp planning – Object pose estimation



$$p = \begin{pmatrix} x \\ y \\ z \end{pmatrix} = \begin{pmatrix} \min_{i=1}^M B_{i,1} \\ \frac{1}{M} \sum_{i=1}^M B_{i,2} \\ \frac{1}{M} \sum_{i=1}^M B_{i,3} \end{pmatrix} \quad (1)$$

$$p_j = \frac{1}{M} \sum_{i=1}^M B_{i,j} \quad (2)$$

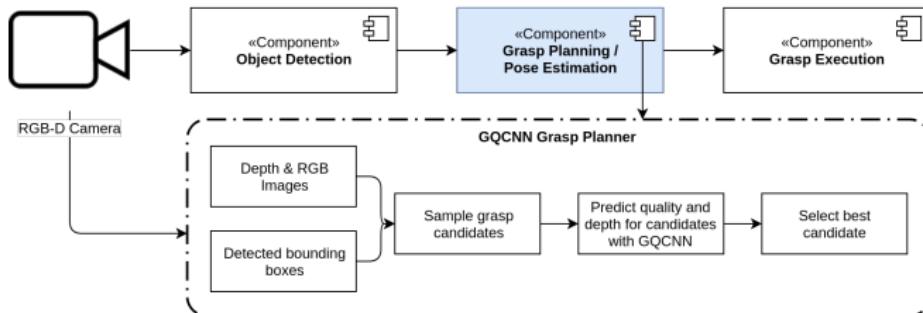


Figure 8: base_link coordinate frame.



Grasping software pipeline

Grasp planning – GQCNN



Issues

- Assumption of top-down camera view makes the depth prediction inaccurate
- Planned grasps take too long to calculate and are highly variant in depth



Grasping software pipeline

Grasp planning – GQCNN

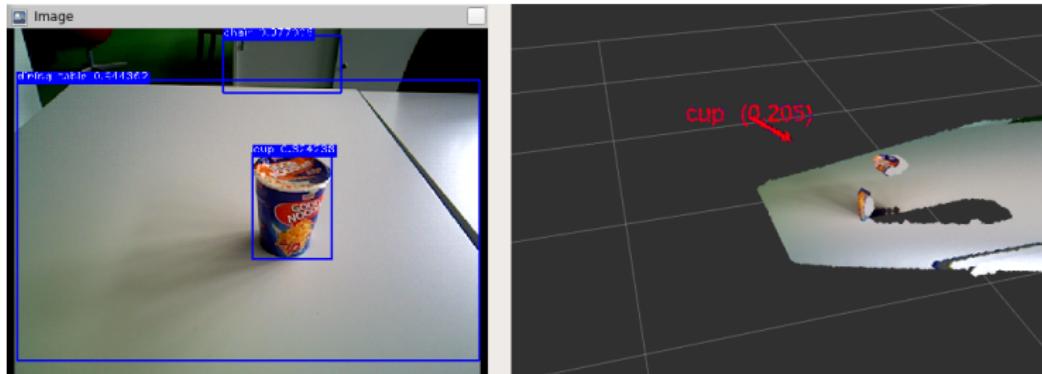
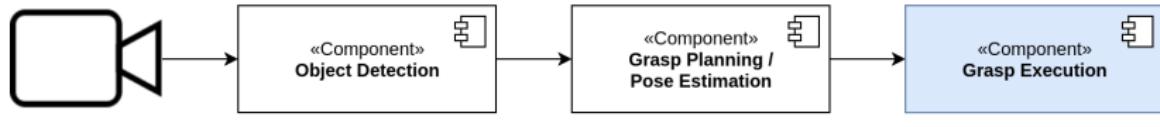


Figure 9: A successful GQCNN grasp plan which took 40 seconds. Arrow and number on the right indicate grasp pose and quality returned from the GQCNN planner.



Grasping software pipeline

Grasp execution – Dynamic Motion Primitives (DMP)



|RGB-D Camera

Manipulation planning uses the integration and extension of the DMP in a parallel project [9]

$$\tau \ddot{\mathbf{y}} = \alpha(\beta(\mathbf{g} - \mathbf{y}) - \dot{\mathbf{y}}) + \mathbf{f}$$

$$f_j(t) = \frac{\sum_{i=1}^N \Psi_{i,j}(t) w_{i,j}}{\sum_{i=1}^N \Psi_{i,j}(t)}$$



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Experiments

Setup

- 20 grasp attempts for each variant of the baseline method
- Predefined starting position for each attempt as seen in figure 10
- Arm collisions and object slips are counted as failures
- Only one of the objects in figure 11 (next slide) is grasped at a time

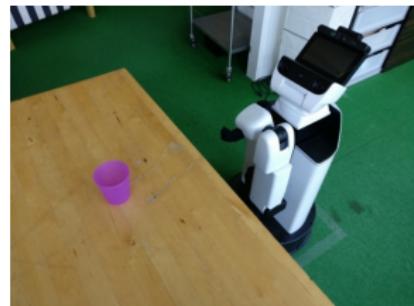


Figure 10: Robot at initial position.



Experiments

Objects



(a) Styrofoam ball



(b) Duct tape



(c) Noodles box



(d) Salt container

Figure 11: Objects selected for the experiments.

Experiments

Results

Object	Mean x		Minimum x	
	Success	Failure	Success	Failure
Salt	17	3	16	4
Ball	8	12	15	5
Noodle box	16	4	12	8
Duct tape	7	13	13	7

Table 2: Counts of successful and failed grasp attempts during the experiments. “Mean x ” and “Minimum x ” refer to the two baseline pose estimation methods which, respectively, use the mean and minimum object coordinates along the x -axis to estimate the grasp pose ¹.

¹ A video of a complete experiment for one object is available on YouTube at <https://youtu.be/0C7vttt4-Jo>

Experiments

Discussion

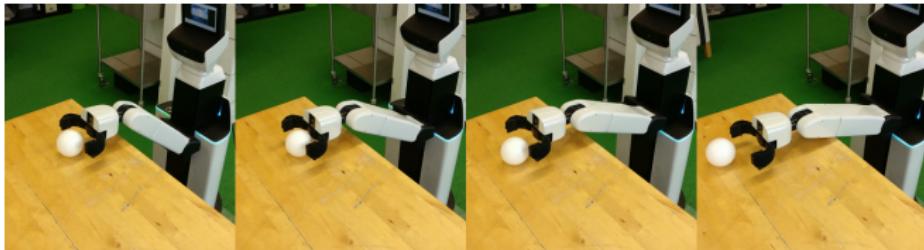


Figure 12: The gripper pushes on the ball and it rolls forward

- Grasping the ball using the Minimum x method is better since the arm doesn't push it forward
- Low, hollow objects like duct tape give low z estimates, which suggests that a top-down grasp may perform better
- Slippage can be avoided by utilizing a different grasp mechanism (in hindsight)



Conclusions

Contributions

- Design and implementation of an object detection architecture which is compatible with old methods while flexible to new detection algorithms
- Implementation of a grasping pipeline (in conjunction with [9]) reliable enough to perform hundreds of grasps in succession, enabling evaluation of more advanced approaches in the future



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Future works

- More advanced and reliable methods can be experimented instead of GQCNN
- Incorporating the force sensor and hand camera would provide much more information for grasp planning, and may produce more robust grasps



Questions



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